

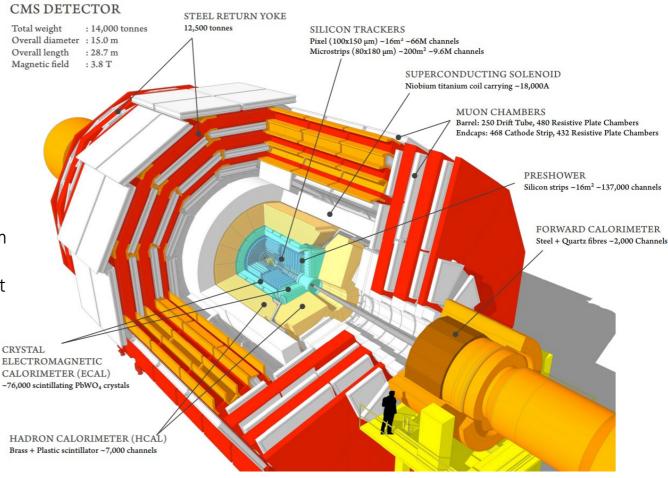




### Context

#### CMS upgrade for the High Luminosity LHC

- increased luminosity
  - events pileup x5
  - increased cumulative radiation effects
- CMS Outer Tracker (20cm < R < 120cm)</li>
  - silicon modules (strip + macro pixels sensors) with increased granularity
  - L1 trigger decision based on tracker data:
    - tracker provides real-time data from each BX
  - increased granularity and data amount
    - higher L1 trigger rate
    - increases in data bandwidth
    - local storage of data
    - increased latency
  - reduced material budget
  - increased radiation tolerance
    - ~100Mrad TID in worst case



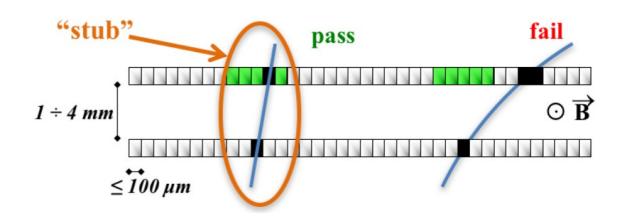




### Context

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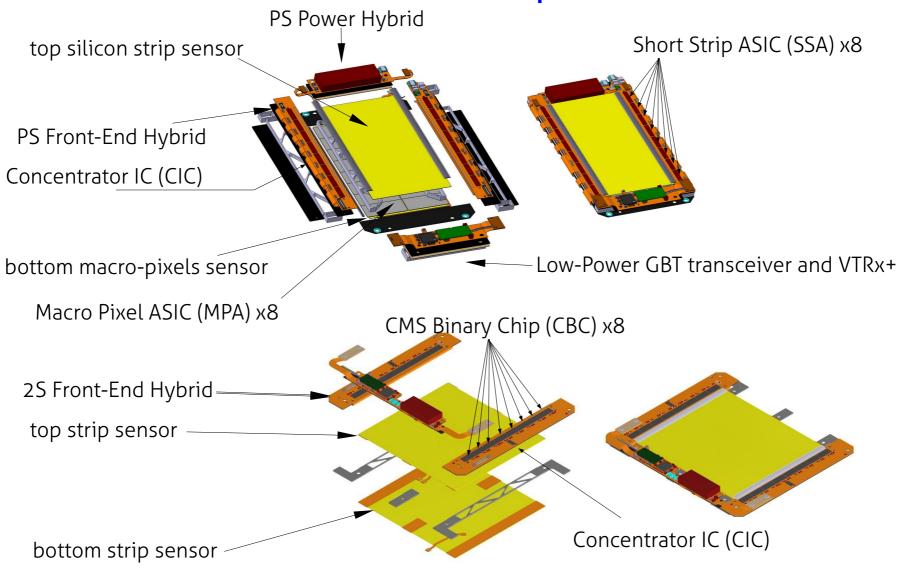
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- reduction of the data rate processed by the L1 trigger
  - binary readout modules locally select high-p<sub>T</sub> (transverse momentum) only particles







## Outer Tracker p<sub>T</sub>-modules

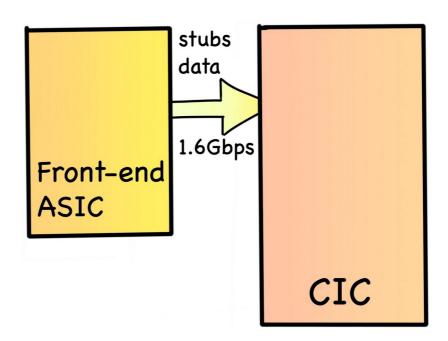






### all readout asics participate to the $p_{\tau}$ -module concept:

- stubs data are created at every BX by the frontend asics
  - this is the real-time information used for L1 trigger decision

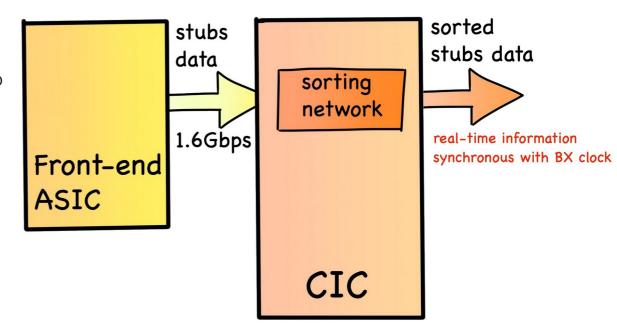






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  - CBC data need zeros-suppression
  - module output bandwidth needs to be efficiently exploited sending out only best event candidates

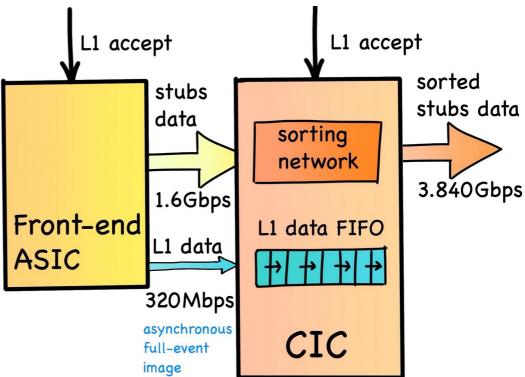






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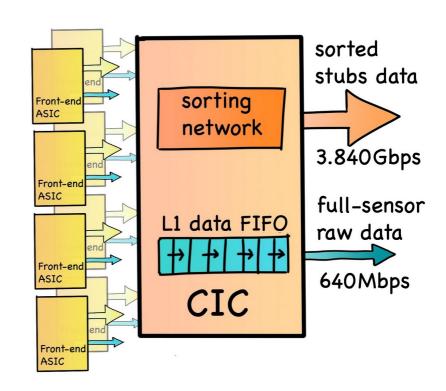






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- upon reception of a L1 accept (L1A) signal the full-event image of the detector at a specific BX is sent out by the front-end asics
  - L1A signal rate follows a Poisson distribution centered at 750kHz
  - 16 front-end asics (8 chips per CIC) are required per p<sub>→</sub>-module
  - on chip storage (at front-end and CIC level) is required to cope with the limited output bandwidth of the  $p_T$ -modules and with the asynchronous nature of the trigger arrival times



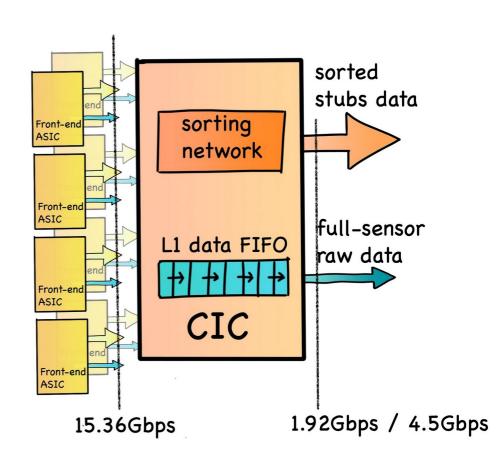




### all readout asics participate to the $p_{\tau}$ -module concept:

"intelligent" discrimination is (digitally) performed on-chip by MPA, SSA, CBC and CIC

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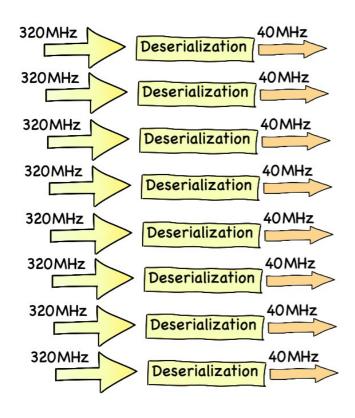
• CIC allows a data compression factor between 3 and 8 for the data produced by the front-end asics





# CIC block diagram (stubs path)

 front-end asics (MPA and CBC) have different stub rates per BX and different data formats

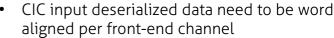




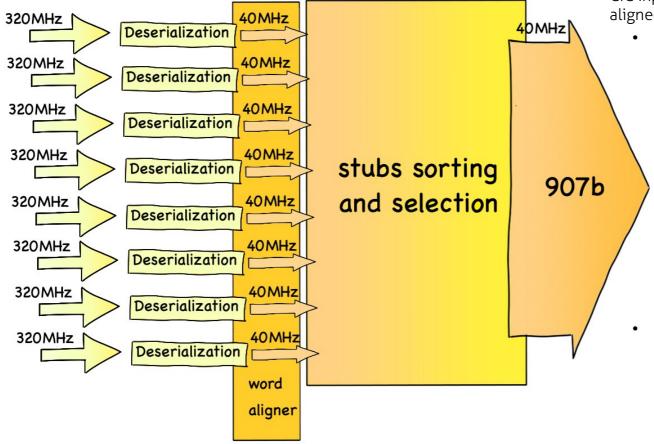


# CIC block diagram (stubs path)

 front-end asics (MPA and CBC) have different stub rates per BX and different data formats



 within a period of 8 BXs, stubs are sorted according to their bending: high-p<sub>T</sub> values are prioritized

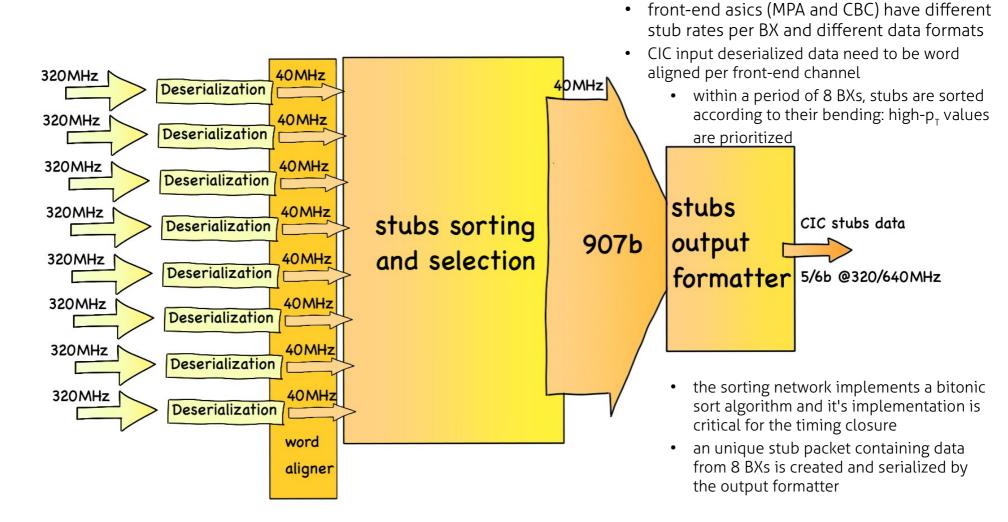


the sorting network implements a bitonic sort algorithm and it's implementation is critical for the timing closure





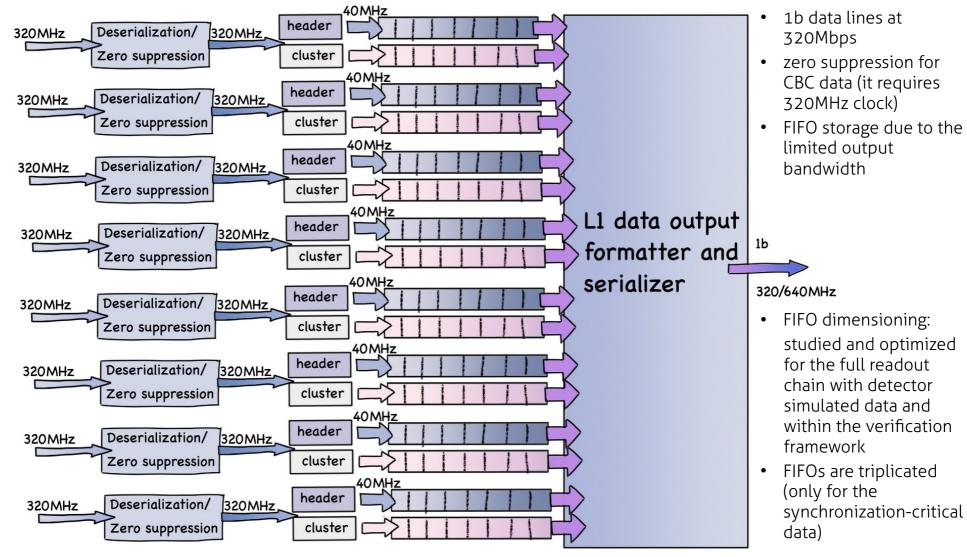
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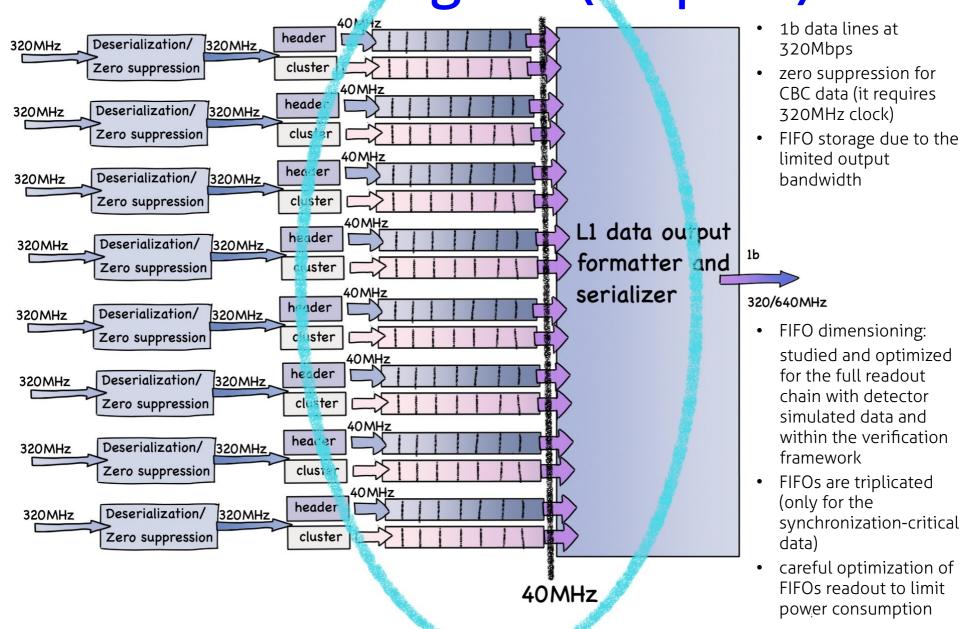
# CIC block diagram (L1 path)







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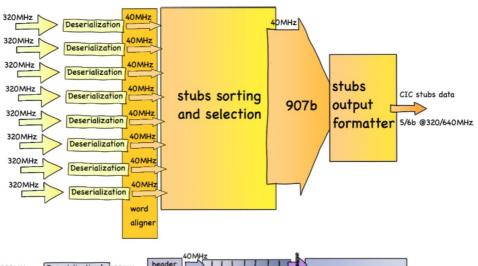


L.Capone

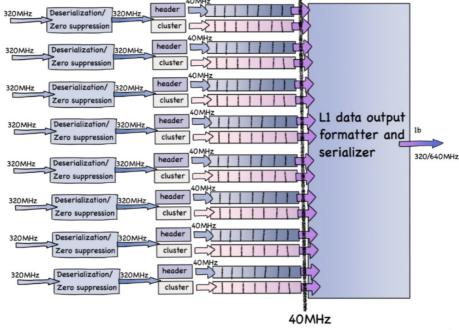




## CIC block diagram



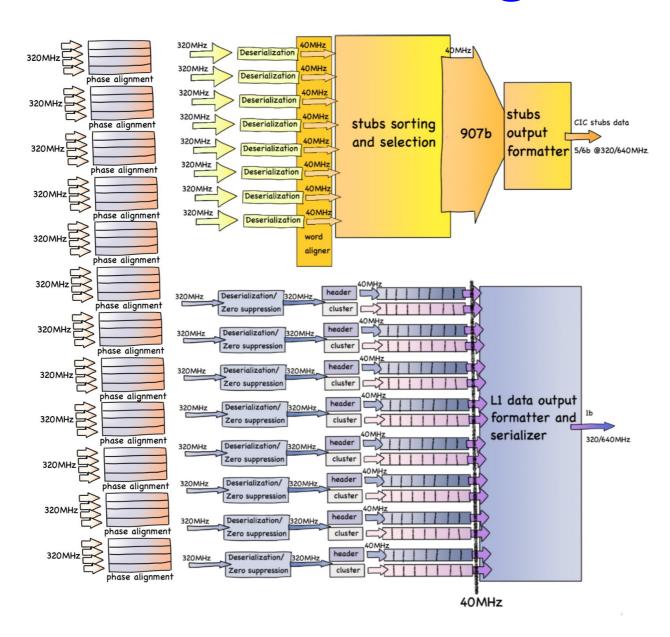
- independent L1 and stubs data paths
  - phase-aligning with respect to the internal clock required for input data bits







## CIC block diagram



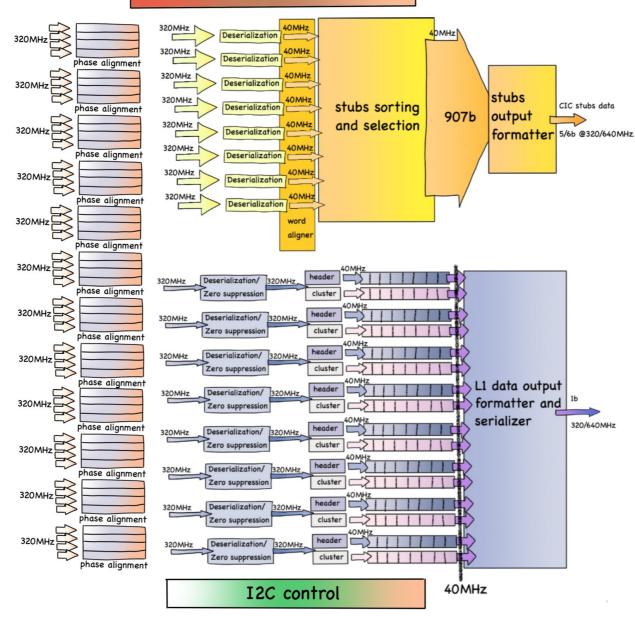
- independent L1 and stubs data paths
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## CIC block diagram

fast controls and clock manager

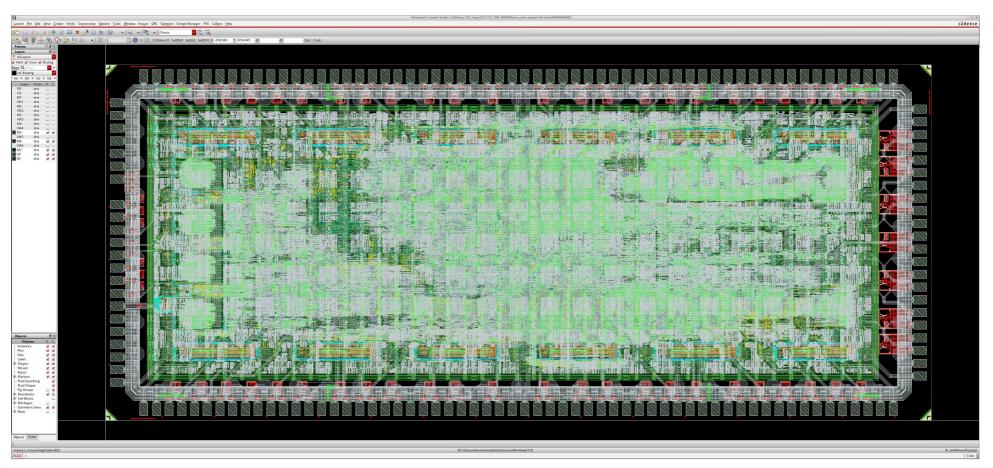


- independent L1 and stubs data paths
- phase-aligning with respect to the internal clock required for input data bits: analog macrocell design by SMU University for the lpGBT project
- switchable (320MHz and 640MHz) system clock
- configuration through I2C interface: the internal registers are clock-gated and triplicated





# CIC physical implementation



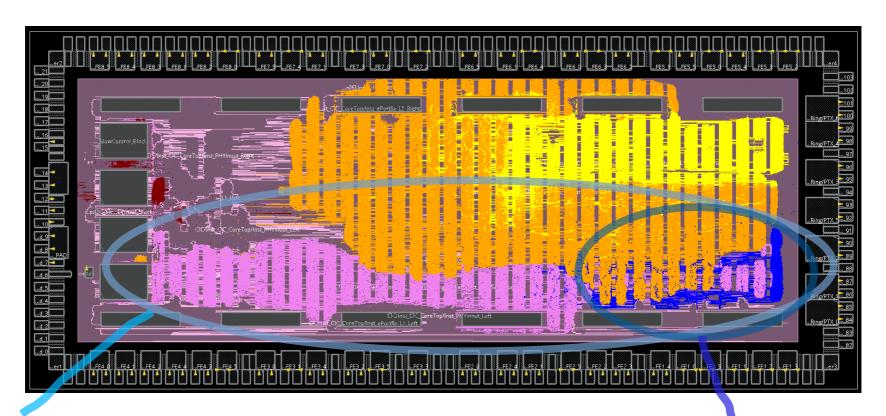
#### Digital on Top (innovus) flipchip implementation in tsmc65 node (1p7m option): 6500um x 2800um

- different CORE supply voltages for different 2S and PS use (1.2V and 1.0V)
- configurable input system clock (320MHz / 640MHz) and output data rate
  - phaseAligner (analog macro designed @SMU) + ePortRxGroup (digital IP designed @CERN and modified to our specs)
  - sLVS receiver + transmitter cells (designed @INFN BG-PV): used in periphery ring
  - · radiation tolerant ESD protections (designed by SOFICS): used in periphery ring
  - eFuse macro (TSMC, triplicated and modified by the CERN team)





# CIC physical implementation



### stubs data path

- it contains the stub selection and sorting unit (most critical for timing)
- almost only combinatorial logic working @ 40MHz
- Cells ~ 79K (StubSelection: Cells ~ 44K)

stubs output formatter

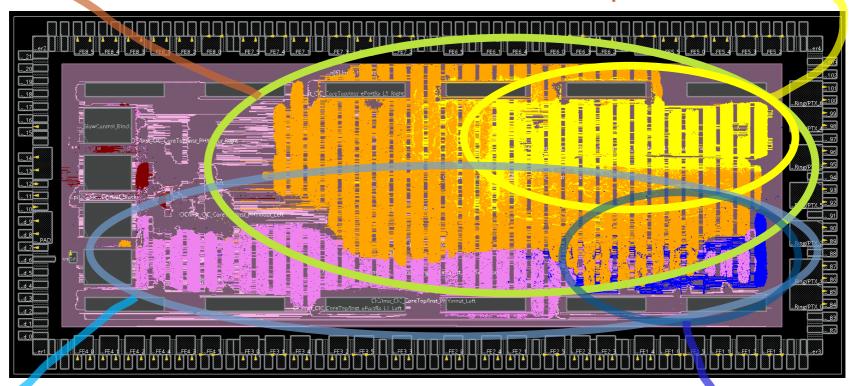




# CIC physical implementation

L1 data path: largest contribution (~80%) to the overall power consumption

L1 data output formatter and serializer



### stubs data path

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almost only combinatorial logic working @ 40MHz

 Cells ~ 79K (StubSelection: Cells ~ 44K) stubs output formatter





#### functional test:

stand-alone testbench based on a commercial FPGA card + asic mezzanine

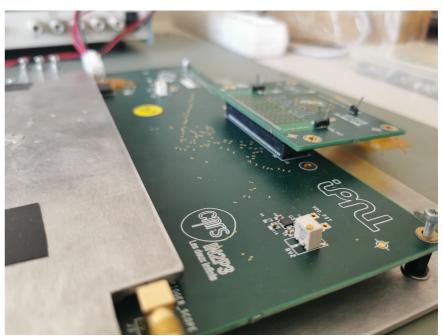
 front-end data are software generated and stored in the RAM of the FPGA card: data are then sent to the CIC through an interface board and the outputs can be checked against the expected values through millions of BX cycles

functional test (based on the verfication verilog testbench)

power and temperature characterization

Module	$V_{core}(V)$	$P_{tot}(mW)$
	0.9	123
PS-module	1.0	144
@640MHz	1.1	169
	1.1	156
2S-module	1.2	181
@320MHz	1.3	210

200 pileup occupancy input data frames 750 kHz L1A trigger rate



CIC test mezzanine and interface board (stand-alone testbench configuration)

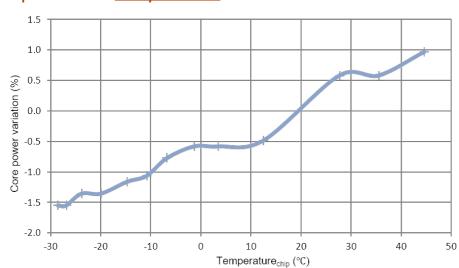


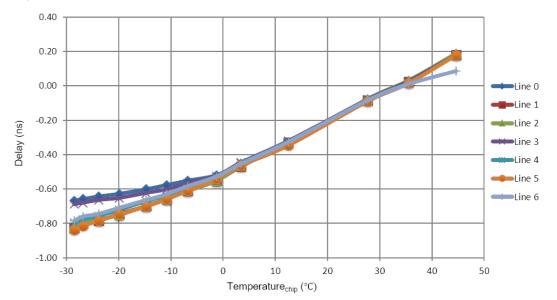


#### functional test:

#### stand-alone testbench based on a commercial FPGA card + asic mezzanine

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- functional test (based on the verfication verilog testbench)
- power and <u>temperature</u> characterization





core power variation at different temperatures

output delay variation at different temperatures



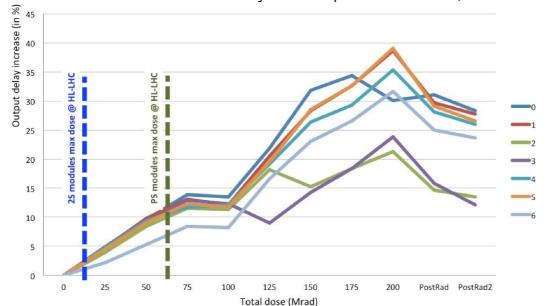


#### functional test:

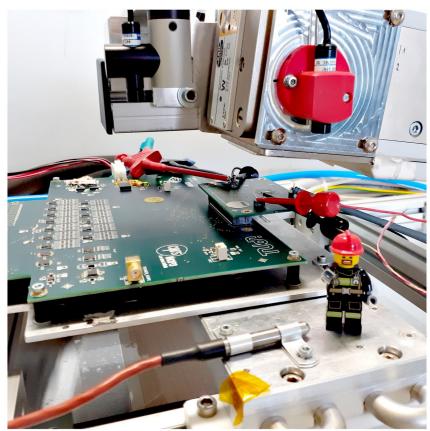
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- functional test (based on the verfication verilog testbench)
- power and temperature characterization
- TID sensitivity:
  - increase of leakage current and cells propagation delay
  - irradiation tests with X-ray beam up to 200 Mrad (7.6 Mrad/h)



output delay variation wrt total irradiated dose



CIC bonded on test mezzanine and interface board in TID (X-ray beam) configuration at CERN



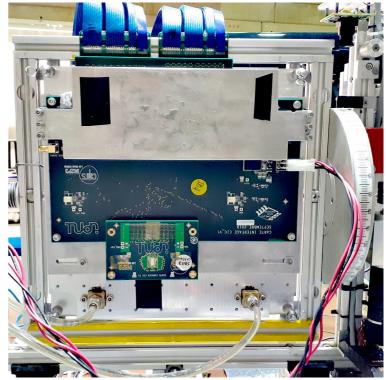


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- functional test (based on the verfication verilog testbench)
- power and temperature characterization
- TID sensitivity
- SEU tests:
  - control paths and configuration registers are triplicated
  - SEU errors should be internally corrected by the logic: if correction fails, no blockages of the state machines should appear
  - · configuration registers should never be upset
  - a small number of errors not compromising functionality is expected
  - maximum error rates due to SEU observed during the SEU test campaign were lower than the expected rates for the  $p_{\tau}$ -modules



CIC bonded on test mezzanine and interface board with cooling plates in test beam configuration at Louvain

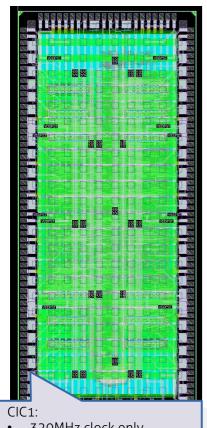




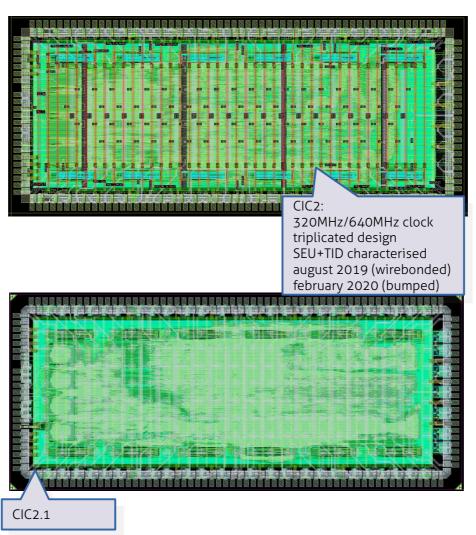
## CIC project timeline

2012/2013 Project start (software simulations, input/output data formats

definition, chip specs definition) 2015 (end) PDK 65nm available 2018 CIC1 1st submission



- 320MHz clock only
- untriplicated design
- october 2018 (wirebonded)
- may 2019 (bumped)



2019 CIC2 submission 2020 CIC2 characterization campaign (TID, SEU) CIC2 integration in PS module 2021 implementation respin (CIC2.1) 2021 (sept.) Launch of production

CIC1 implements all functionalities without the 640MHz clock mode and without SEU-resistent solutions

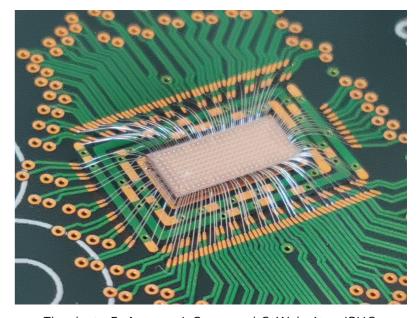
in the CIC2 and CIC2.1 the control structures and the reset lines are triplicated (not the data paths)





## Summary

- the Concentrator IC (CIC) is part of the digital readout chipset developed for the p<sub>T</sub>-modules of the new phase-II Outer Tracker of the CMS experiment
- the chip main purpose is to utilise more efficiently the bandwidth of the links needed to readout the OT: it achieves this goal by compressing and merging data coming from a group of 8 front-end asics populating the same hybrid
- two CICs are used per  $p_{\scriptscriptstyle T}$ -module for a total production quantity of about 30K parts
- the chip is a complex digital design implemented in a 65n technological node by exploitation of the Digital On Top methodology
- the second version of the design, the CIC2, has been successfully tested and characterized in 2020: a respin of the design with added features before the production has been nevertheless launched
- this CIC2.1 version will be tested and characterized in January 2022
- the mass production of the two chip's versions CIC2 and CIC2.1 has been launched in September



Thanks to F. Agnese, L.Gross and C. Wabnitz – IPHC Strasbourg for the bonding of the CIC2 prototypes

An important part of the project consisted in the definition of the data formats used by the four asics in the chipset and took contributions from several people all along the lifespan of the project.

There is strong interdependence between all the readout asics of the chipset: the CIC design benefited of the complex simulation and verification UVM framework developed by the CERN team for the identification of the best architecture.

The design team includes members of the IP2I as well as from CERN with various responsibilities and different implications in the project.

All of them equally contributed to the project and I'd like to express to them my gratitude here

- D. Contardo, G. Galbit, C. Guerin, B. Nodari, S. Jain, W. Tromeur, S. Viret, Y. Zoccarato IPN Lyon
- G. Bergamin, A. Caratelli, D. Ceresa, K. Kloukinas, S. Scarfi' CERN