



PH-DT  
Detector Technologies

# Overview of Radiation Hardness of Gaseous Detectors

**Instrumentation Days on Gaseous Detectors**

IPNO, Orsay, June 25-26, 2014

Mar Capeans  
CERN

# Outline

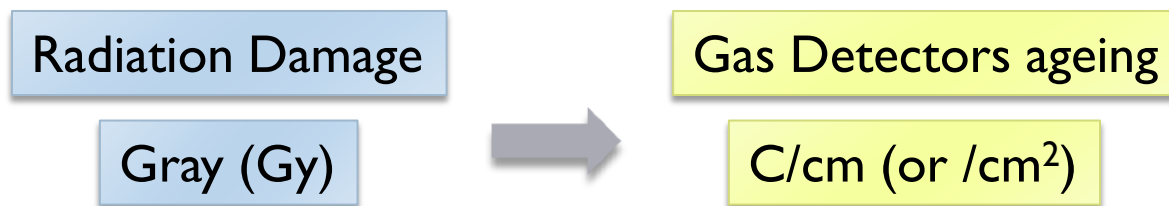
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- ▶ Radiation Damage of Gas Detectors: Ageing Phenomena
- ▶ Rate of Ageing
- ▶ Factors Affecting the Ageing Rate
- ▶ Strategies to Build Radiation-Hard Gas Detectors
- ▶ Outliers
- ▶ Concluding remarks

# Radiation Damage of Gas Detectors

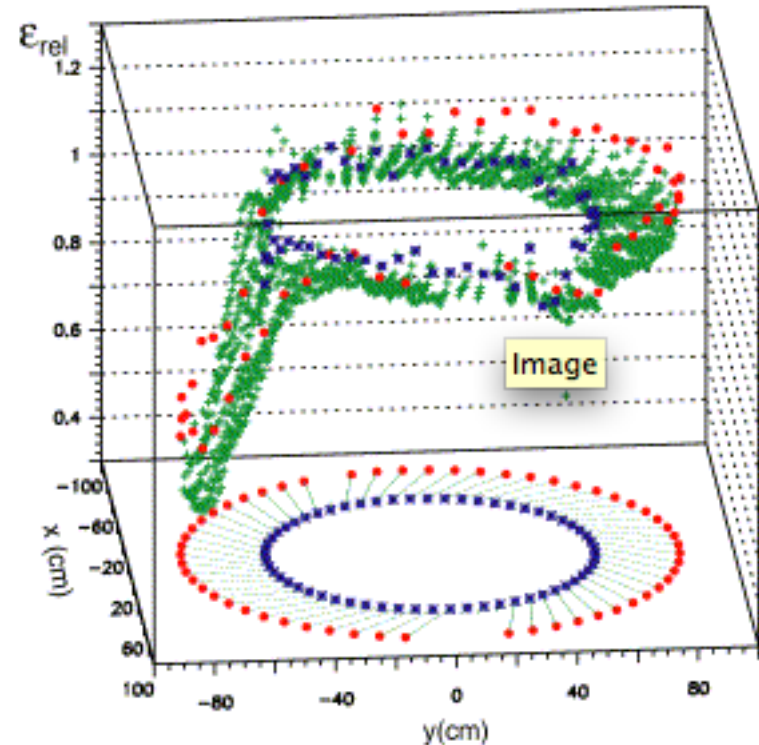
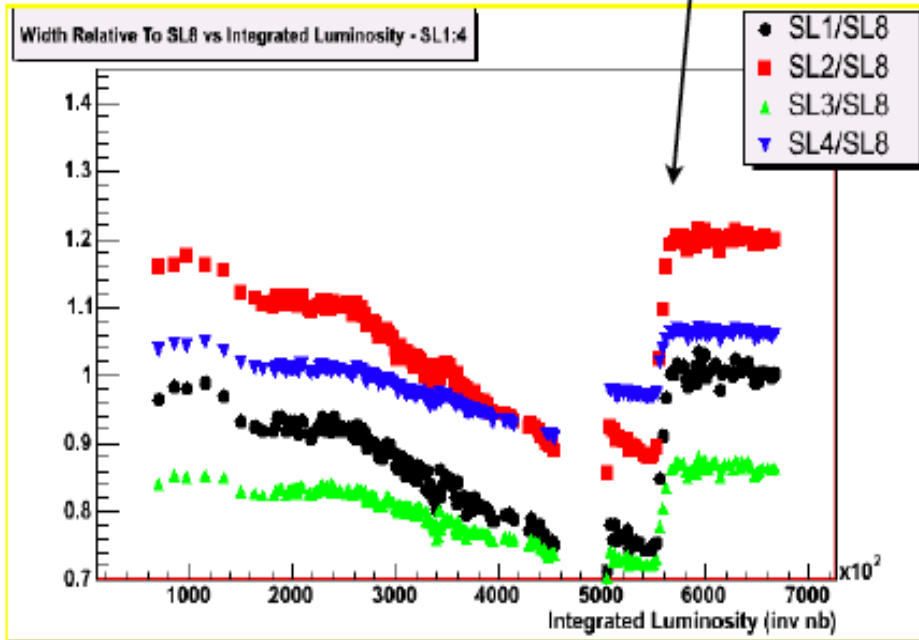
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- ▶ **Deterioration of performance under irradiation** has been observed since development of Geiger and proportional counters (~100 years) and yet it remains one of the main limitations of Gas Detectors in high rate experiments.
- ▶ Deterioration in Performance: loss of gas gain, loss of efficiency, worsening of energy resolution, excessive currents, self-sustained discharges, sparks, loss of wires, changes of surface quality...
- ▶ In the Gas Detectors community, Radiation Damage is referred to as **ageing**



# Ageing of Gas Detectors in Experiments

Accidental addition  
of  $O_2$  in the gas



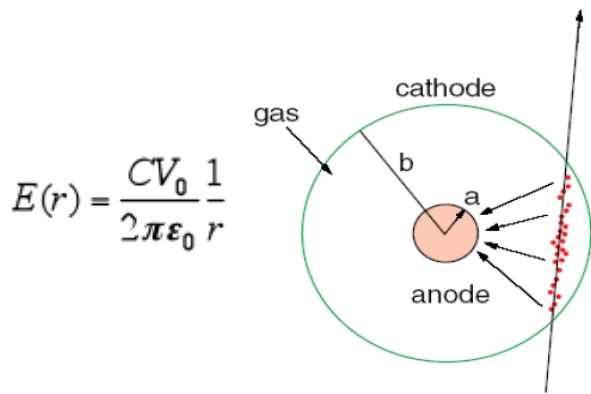
## Ageing in the Central Outer Tracker of CDF Fermilab (D.Allspach et al.)

Drift chamber  
Ar-C<sub>2</sub>H<sub>6</sub> [50-50] + 1.7% isopropanol

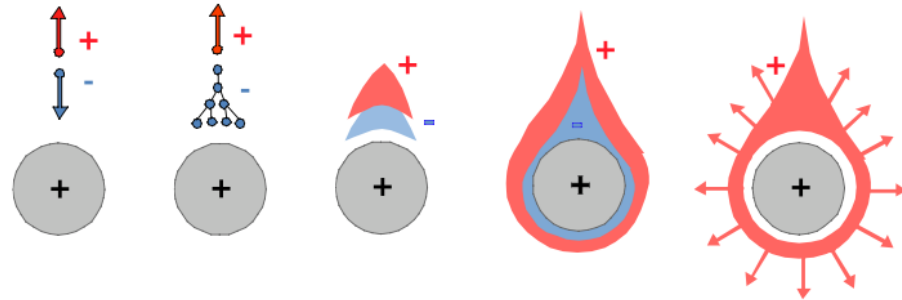
## Ageing in the Central Jet Chamber of H1 DESY (C.Niebuhr)

Radial Wire Chamber  
Ar-C<sub>2</sub>H<sub>6</sub> [50-50] + water

# Gaseous Detectors - Principle



## Principle of Gas Multiplication ~ Signal development



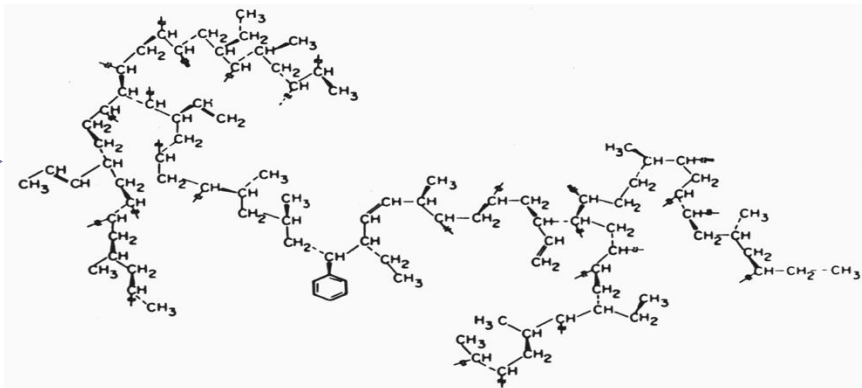
1. Gas mixture  $\longrightarrow$  Ar + CH<sub>4</sub>

2. Initial Reaction  $\longrightarrow$  e<sup>-</sup> + CH<sub>4</sub>  $\Rightarrow$  CH<sub>2</sub>: + H<sub>2</sub> + e<sup>-</sup>

3. Creation of radicals  $\longrightarrow$  CH<sub>2</sub>:

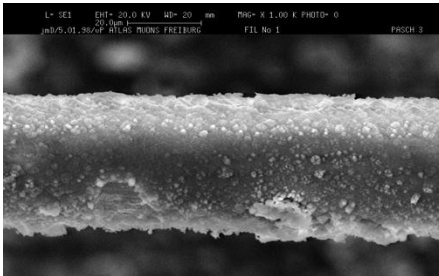
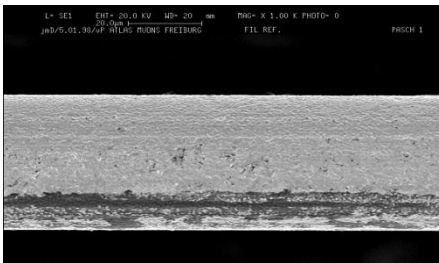
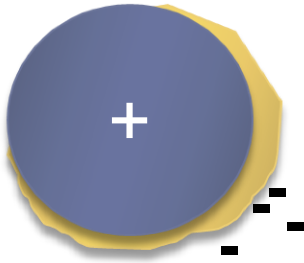
4. Polymer Formations  $\longrightarrow$

- Solid, highly branched, cross linked
- Excellent adhesion to surfaces
- Resistant to most chemicals
- Insoluble in most solvents



# Ageing Phenomena

## ▶ Anode ageing: deposits on wire



### Effect of Deposits

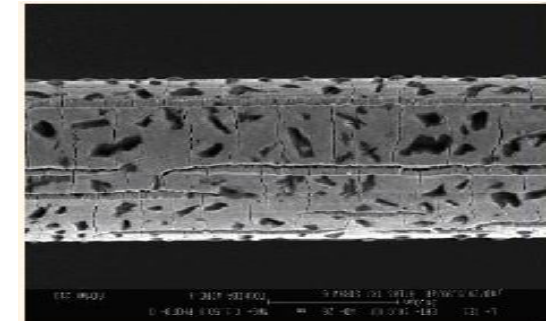
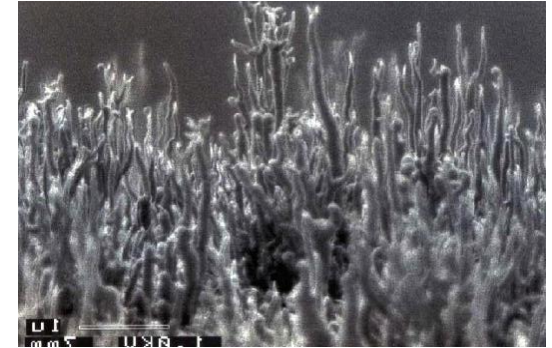
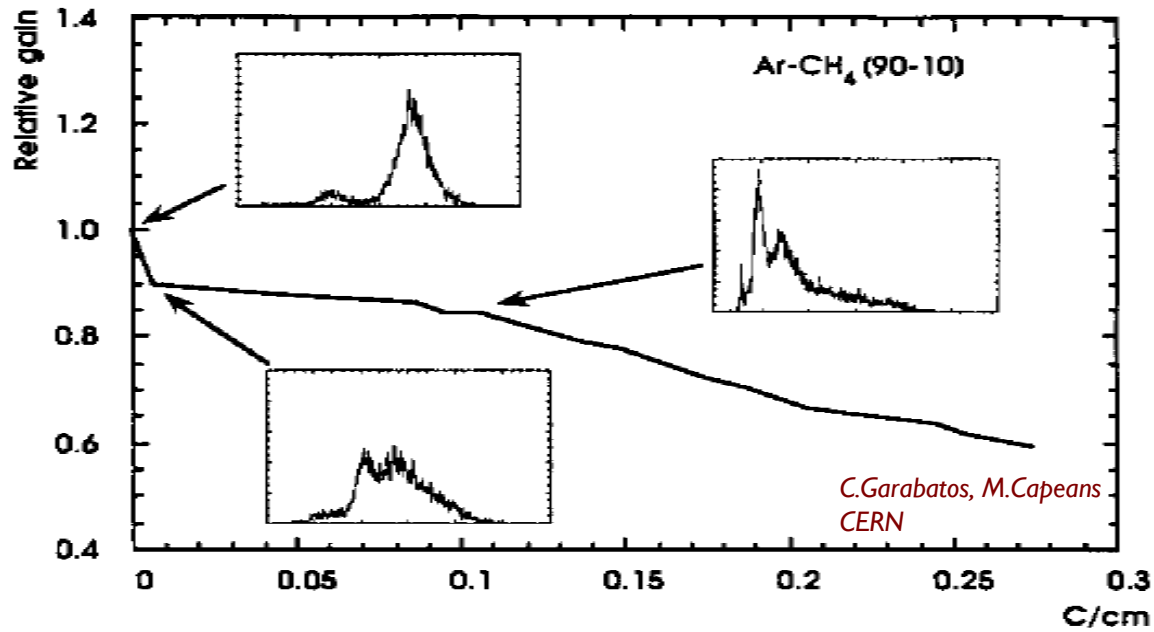
- If deposit is **conductive**, there is a direct effect: the electric field weakens ( $\sim$ thicker wire)
- If deposit is **insulating**, there is indirect effect due to dipole charging up: the field close to the anode will be screened as new avalanches accumulate negative charges on the layer

### Consequences on the detector

- Decrease of gain
- Lack of gain uniformity along wires
- Loss of energy resolution

# Anode Ageing

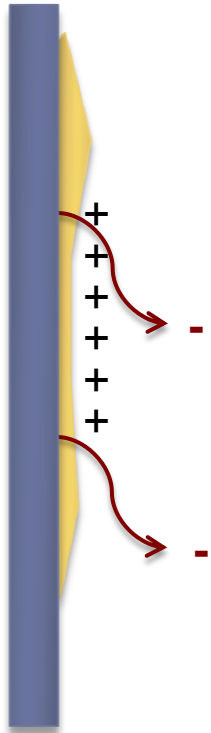
SWPC  
Controlled Ageing Test in Laboratory



# Ageing Phenomena

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## ▶ Cathode ageing: layers on surfaces



### Effect of Layers

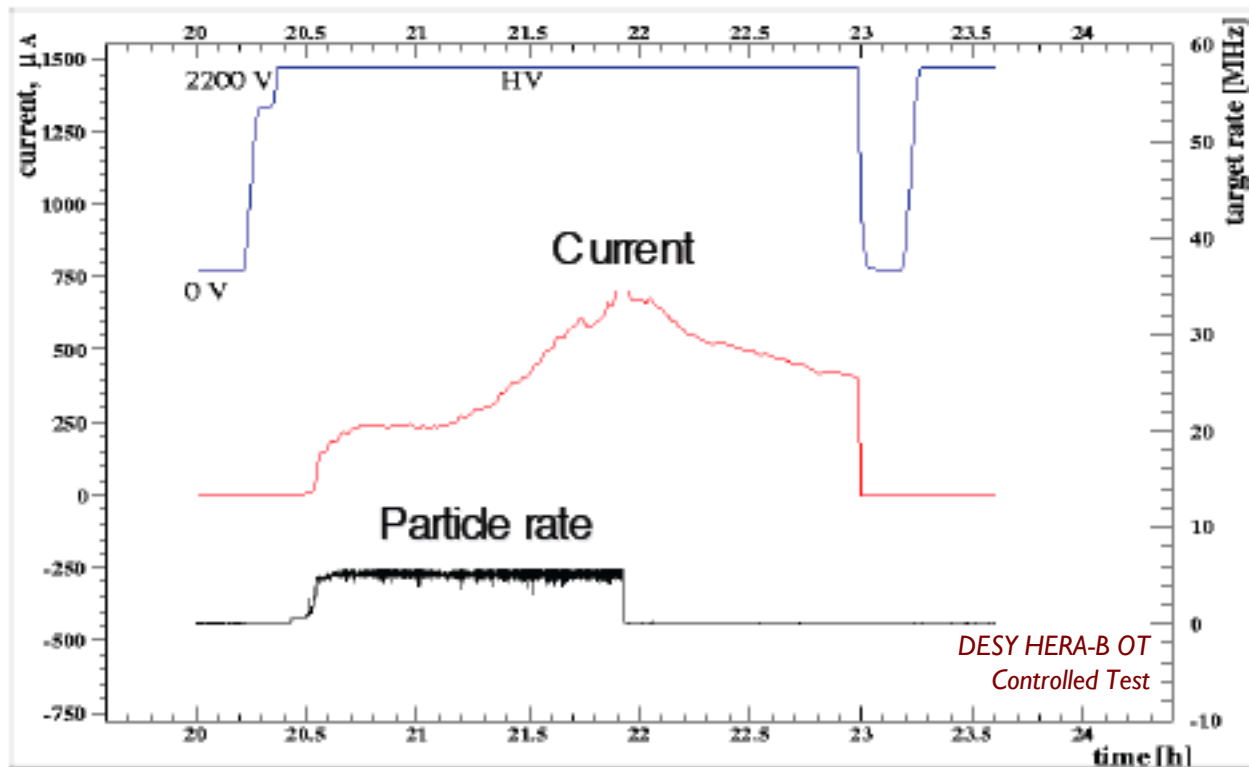
- Charges do not reach the cathode and layer becomes positively charged. This produces a large dipole electric field which can exceed the threshold for field emission and  $e^-$  are ejected from the cathode producing new avalanches
- Malter effect (self-sustained currents, electrical breakdown)

### Consequences on the detector

- Noise, dark currents
- Discharges



# Cathode Ageing



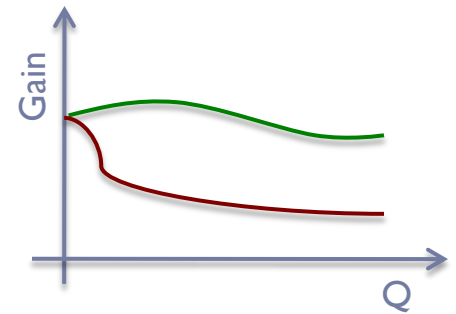
**Malter effect**

# Rate of Ageing

- ▶ Ageing depends on the total collected charge  $Q$ :

$$Q [C] = \text{Gain} \times \text{Rate} \times \text{Time} \times \text{Primaries}$$

- Rate of ageing:  $R(\%) \sim \text{slope of Gain vs. } Q$
- Ageing Unit depends on detector geometry: wires [C/cm], strips or continuous electrodes [C/cm<sup>2</sup>]



- ▶ Accumulated charge (C/cm) per LHC year (diff. safety factors):



# Accelerated Ageing Tests

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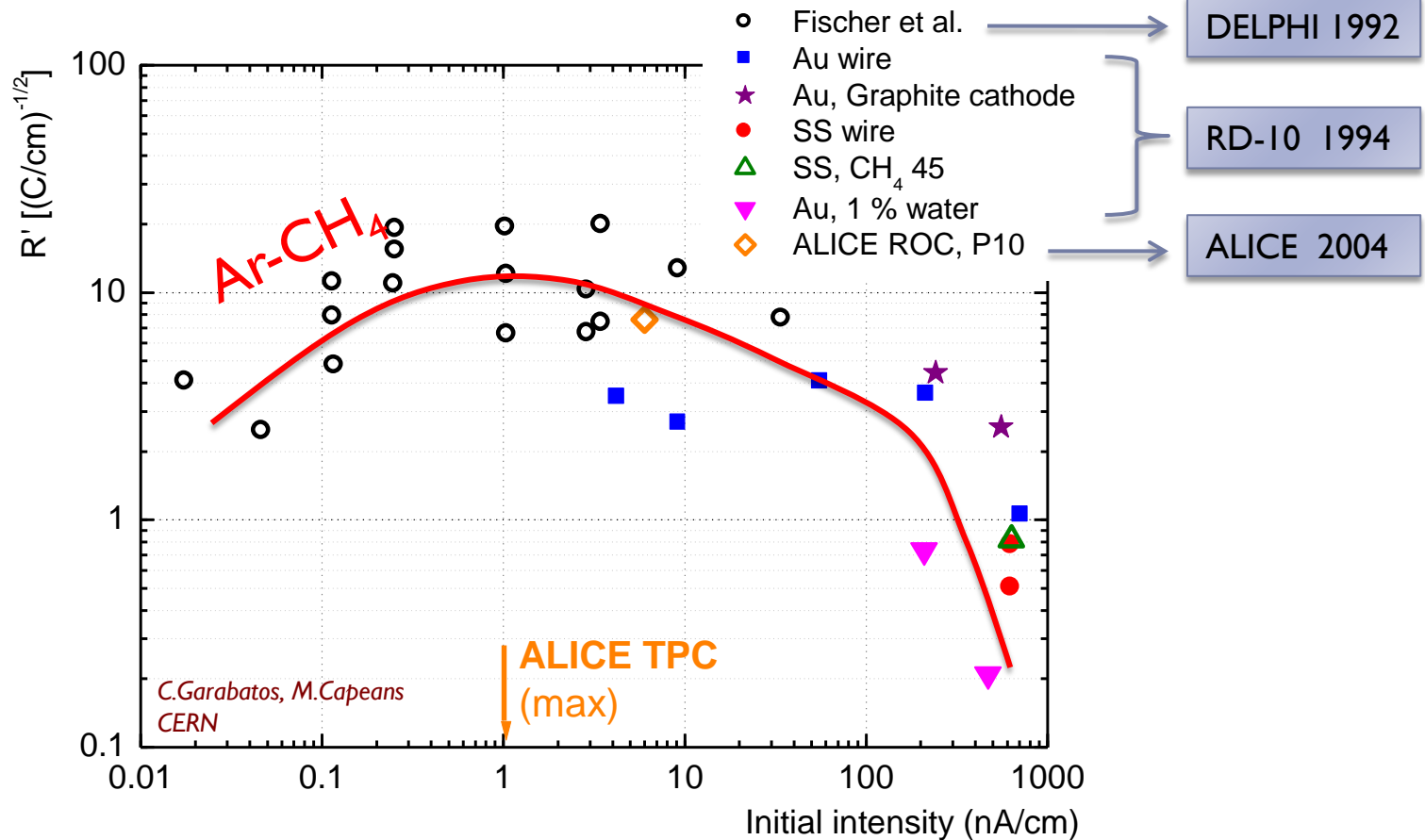
- ▶ Needed in order to assess lifetime of a detector under irradiation in a limited amount of time
- ▶ How much can we **accelerate** the tests in the lab with respect to the real conditions?
- ▶ ...ageing depends on:

$$Q [C] = \text{Gain} \times \text{Primaries} \times \text{Rate} \times \text{Time}$$

- HV
- Gas mixture
- Pressure
- Gas exchange rate
- Electrical field strength
- Detector geometry
- ...

- Dose rate
- Ionization density
- Particle type
- ...

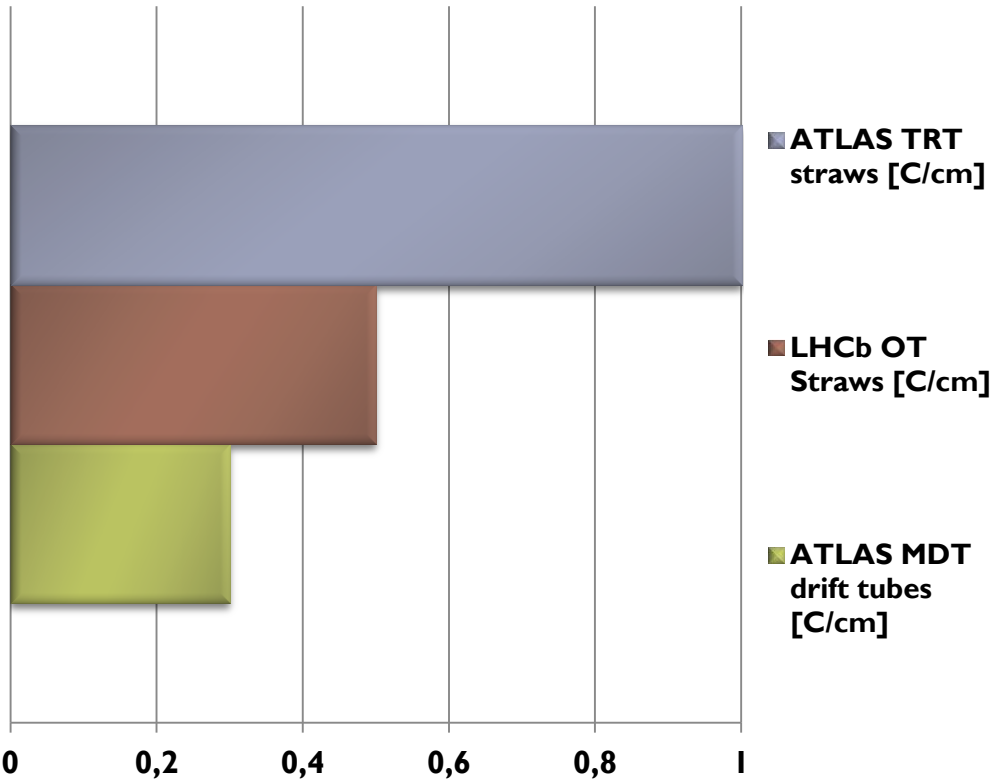
# Rate of Ageing



- Space charge gain saturation can decrease the polymerization efficiency
- Gas flow can be insufficient to remove reaction products created at high rate

# Acceleration Factors in Ageing Tests

## Accumulated charge in 1 year at LHC



Expected accumulated charge (C/cm) in 1 LHC year

## Acceleration Factor in Lab Tests

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Atlas TRT  $\times 10$

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LHCb OT  
(Straws)  $\times 20$

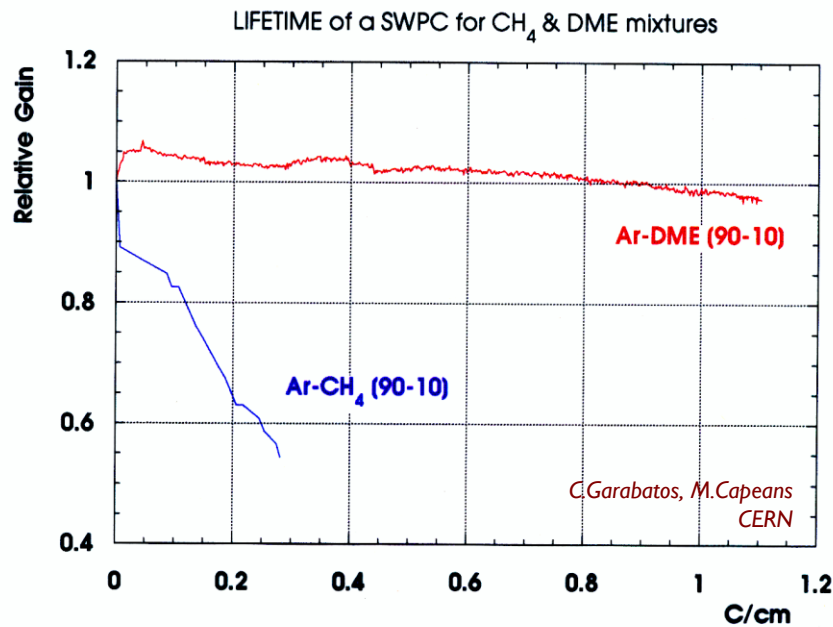
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CMS RPC  $\times 30$   
(and much larger)

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# Influence of the Gas Mixture on Ageing

- ▶ Hydrocarbons: polymerization (so, ageing) guaranteed.
  - ▶ Polymer formation directly in the avalanche process.
  - ▶ Effect is more pronounced under spark/discharges



**DME**

- Flammable >3%
- Solvent
- Vulnerable to gas pollution



**CO<sub>2</sub>**

- Increased HV
- More energetic discharges



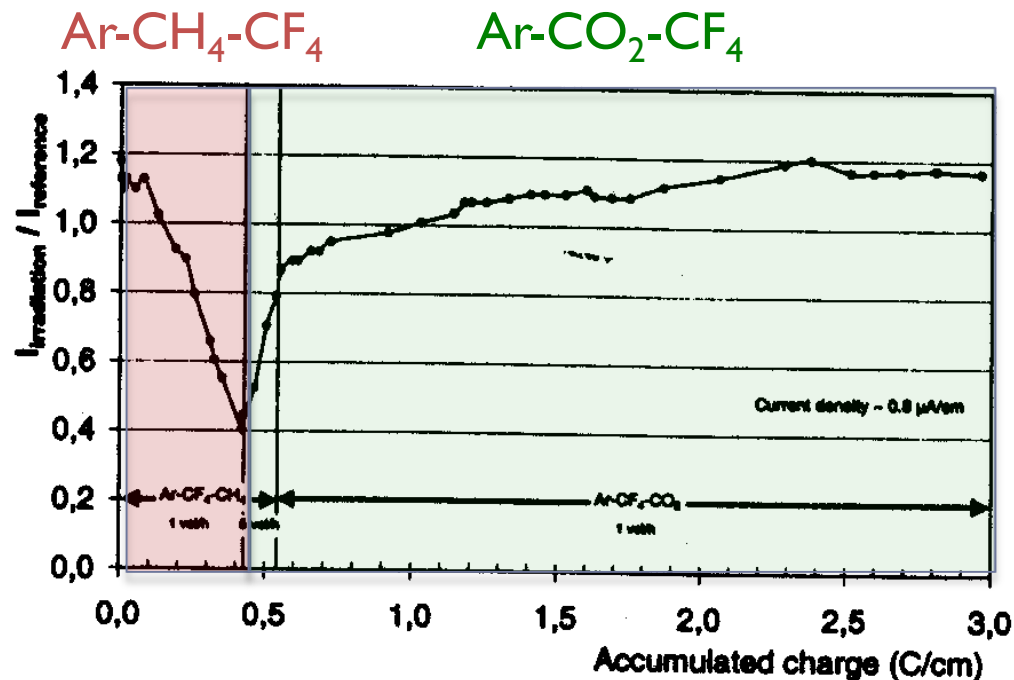
## Deposition

In hydrogenated environments – CH<sub>4</sub>  
Deposits on wires



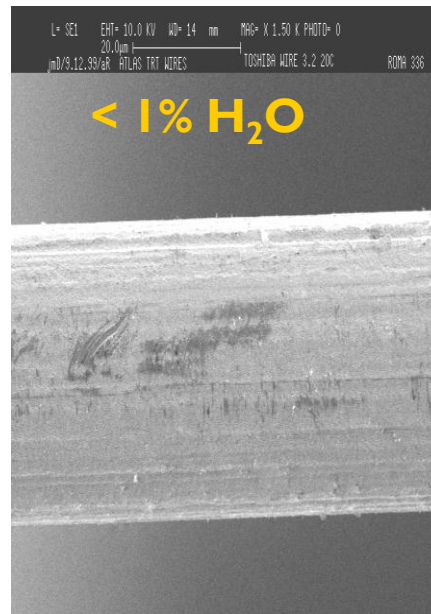
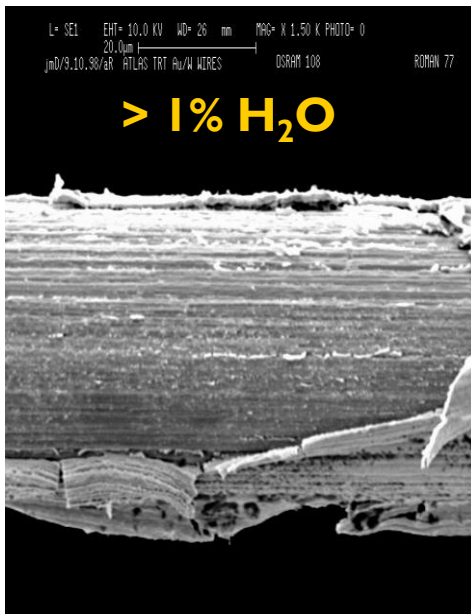
## Etching

If oxygenated species are added – CO<sub>2</sub>  
Wire cleaning  
Can also be aggressive to some detector assembly materials, can accumulate

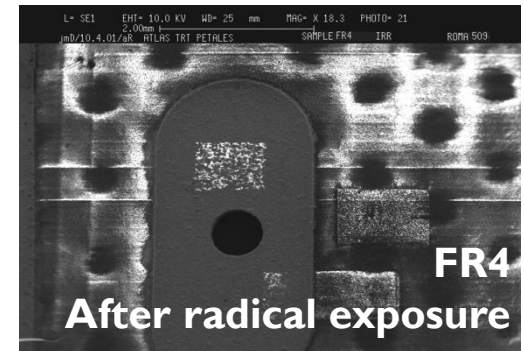
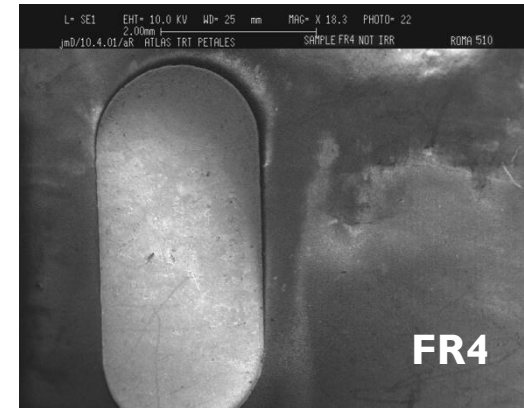


# CF<sub>4</sub> Etching

## ATLAS TRT Straws, WIRE Au/W, Ar-CO<sub>2</sub>-CF<sub>4</sub>



## ATLAS TRT PCB

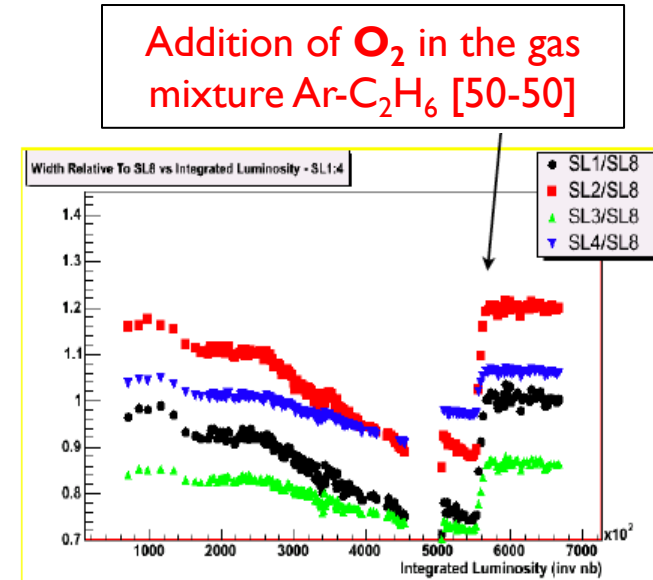


- Active species **react** with some metals (Al, Tin) and some insulator materials (Fiberglass)
- F species react with **Si**, which is **distributed all around** (polymerization trigger)



# Additives, Emergencies

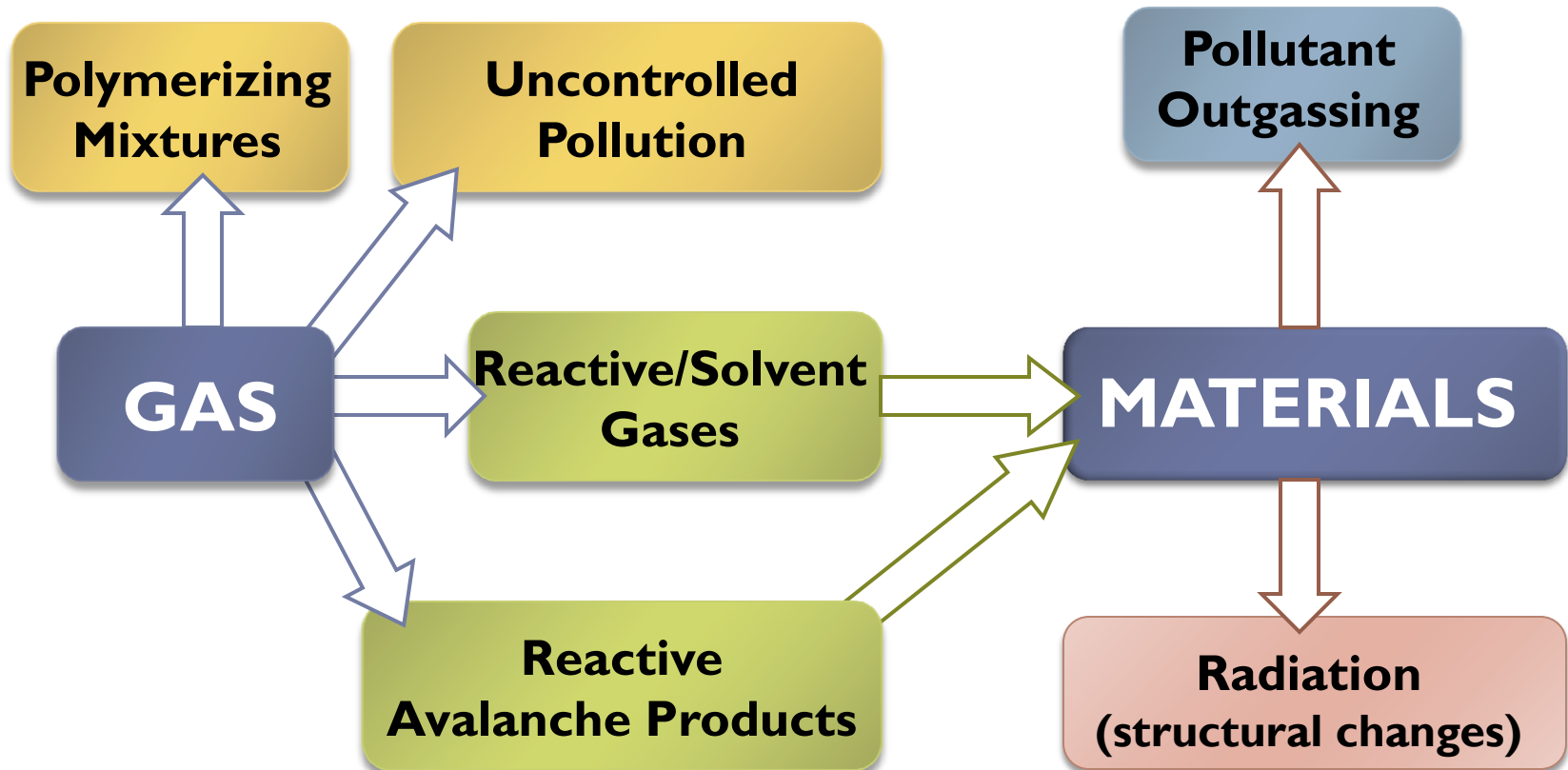
- ▶ Small concentrations of  $O_2$  or  $H_2O$  or  $C_2H_6O$  can restore aged chambers or prevent effectively the ageing process to significant accumulated charges
- ▶  $O_2$ 
  - ▶ Etching of HC-deposits
  - ▶ Reacts with HC, and end products are stable and volatile
- ▶  $H_2O$ 
  - ▶ Reduces the polymerization rate in plasma discharges
  - ▶ Makes all surfaces slightly more conductive, thus preventing the accumulation of ions on thin layers responsible for the gain degradation and Malter effect
  - ▶ But, modification of the electron drift parameters or change in rate of discharges are not always acceptable
- ▶ **Alcohols**
  - ▶ Reduction of polymerization rate
  - ▶ Large cross section for absorption of UV photons



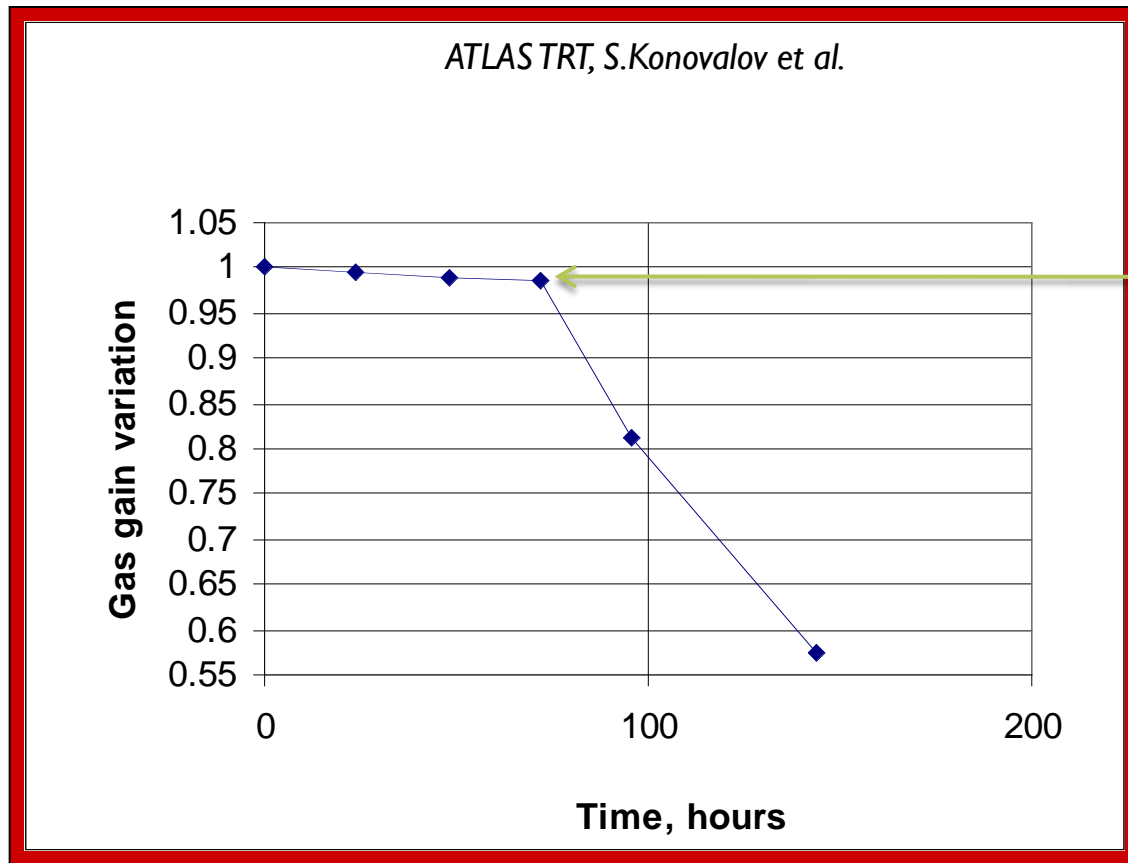
# Gas Mixtures in LHC detectors

Experiment	Sub- Detector	Gas Mixture
ALICE	TPC, TRD, PMD	Noble Gas (Ar, Ne, Xe) + <b>CO<sub>2</sub></b> Additive: <b>O<sub>2</sub></b>
ATLAS	CSC, MDT, TRT	
CMS	DT	
LHCb	OT straws	
TOTEM	GEM, CSC	
LHCb	MWPC, GEM	Ar - <b>CF<sub>4</sub></b> - <b>CO<sub>2</sub></b>
CMS	CSC	
	RPC	C <sub>2</sub> H <sub>2</sub> F <sub>4</sub> - iC <sub>4</sub> H <sub>10</sub> - SF <sub>6</sub> CO <sub>2</sub> – n-pentane CF <sub>4</sub> or C <sub>4</sub> F <sub>10</sub>
	TGC	
	RICH	

# Other Contributions to the Ageing Process



# Pollution of the Gas Mixture



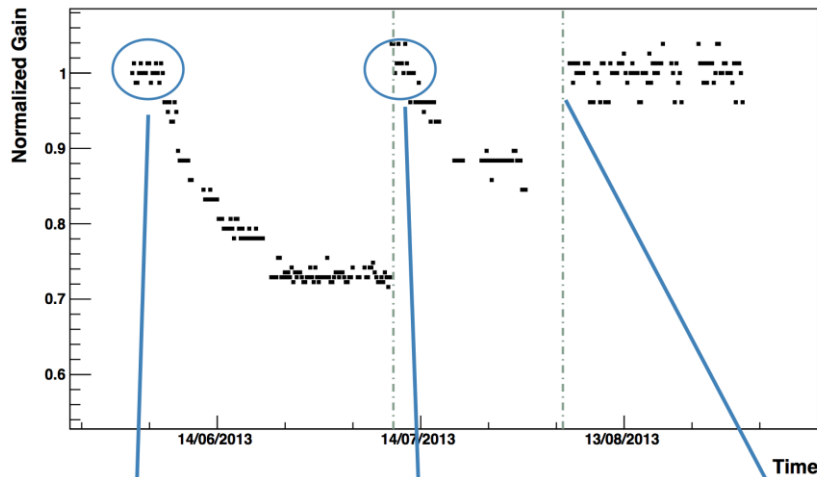
Inserted a new flowmeter (Voetglin V100) in the gas system, and gas gets polluted by minute amounts of Silicone-based lubricant



# Pollution of Gas Mixture

## - Targeting Super Clean System for Lab Tests

SWPC irradiated with  $^{55}\text{Fe}$



*B.Mandelli  
CERN, 2014*

Start of test: 2 days of stable operation

Source moved to a different position on the wire: still aging

Change several component in gas system (pressure regulator, copper pipes, flowmeter etc.)

### Detector Assembly Materials, Full SS SWPC

- AY103+HY991: BAD
- Soldering paste without flux: BAD for a short period

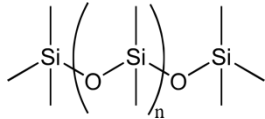
### Gas system components

- Flowmeter Gilmont: OK, but flow/pressure not stable
- Flowmeter Voglin: OK if degreased
- ROTAREX ( $\text{O}_2$ -degreased) pressure regulator and valves: OK
- Std Pressure Regulator: depends on needed purity level...
- Bronkhorst MFC: OK if full metal + Kalrez-6375 joints
- SS Pipes & connectors: OK if cleaned (Ultrasonic bath)
- VITON joint: BAD
- $\text{O}_2$  (chemical cell) and  $\text{H}_2\text{O}$  (capacitive) sensors; after detector
- Pressure sensor "Sensortech": OK

<http://detector-gas-systems.web.cern.ch/detector-gas-systems/Equipment/componentValidation.htm>

# Silicone Pollution

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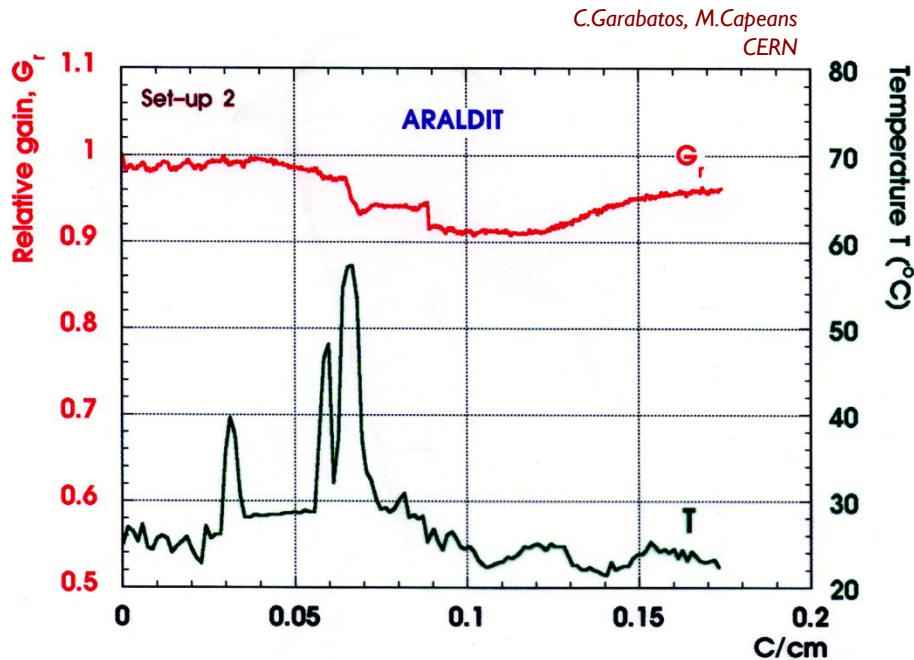


- ▶ Silicone has been systematically found **coating** aged chambers
- ▶ Silicone has a high **natural affinity** for most materials
- ▶ Silicone has the tendency to **migrate**
- ▶ Silicone is relatively **inert chemically** and unaffected by most solvents, therefore among the most difficult surface contaminants to remove
- ▶ Resistance to oxygen, ozone, and ultraviolet (UV) light
- ▶ Silicone is **etched** away by F-species

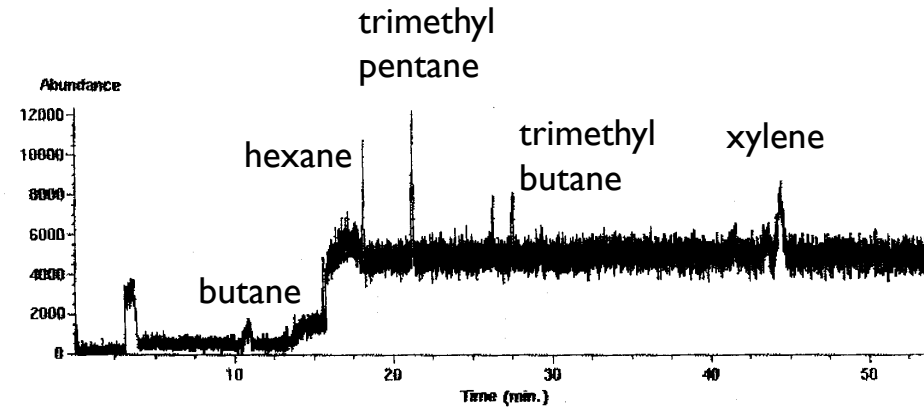
## Possible Sources

- Silicone rubber **sealants**
- Silicone **potting** and encapsulation compounds
- Silicone **adhesives**
- Silicone Vacuum **Grease** (O-rings, mould-release agents)
- Silicone **oil** (bubblers, diffusion pumps)
- Polluted gas **cylinders**
- **Detergent** residues (sodium metasilicate)
- **Glass** and related products (glass fibres used for reinforcing resins)

# Effect of Materials



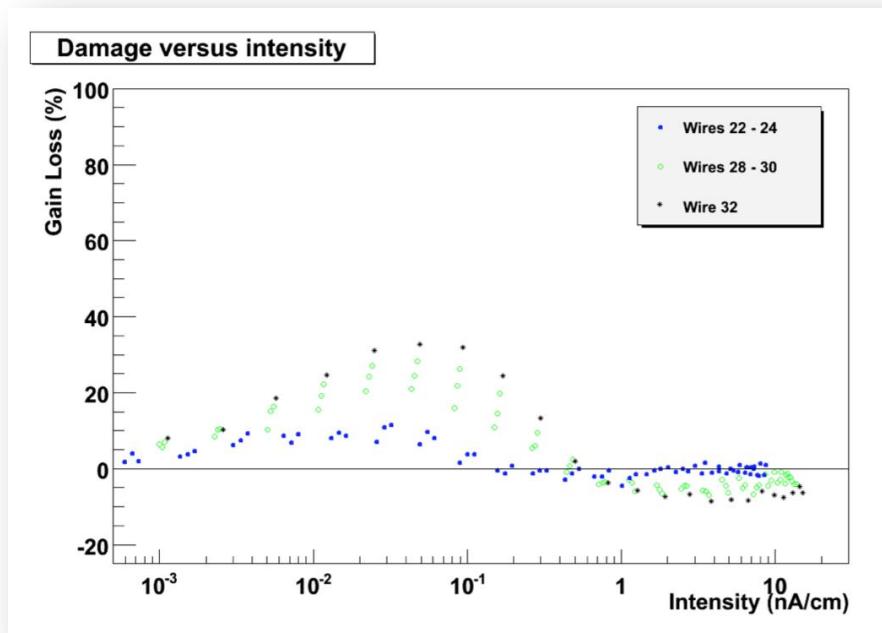
Ageing test of a SWPC counter  
Epoxy **Araldit 106** inserted in gas stream



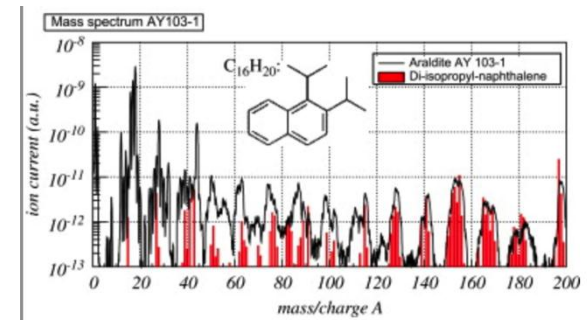
GC/MS analysis of the gas mixture  
Outgassed components of Araldit 106

# LHCb Straws Tubes

- ▶ LHCb Outer Tracker
  - ▶ Straw tubes  $\varnothing$  4.9mm, 25 $\mu$ m W/Au wire, Ar-CO<sub>2</sub> 30 m<sup>2</sup>
- ▶ Detected ageing (gain loss) at moderate intensities (and after chamber mass production was completed)
- ▶ Identified Culprit: plasticizer di-isopropyl-naphthalene in Araldit AY103-I



E.L.Visser, Preventing, monitoring and curing the ageing in the LHCb Outer Tracker, CERN Thesis-2010-094



LHCb OT

Ar-CO<sub>2</sub> 70-30, 20 L/h, 1600V

- Ageing upstream the source
- Depends on radiation intensity



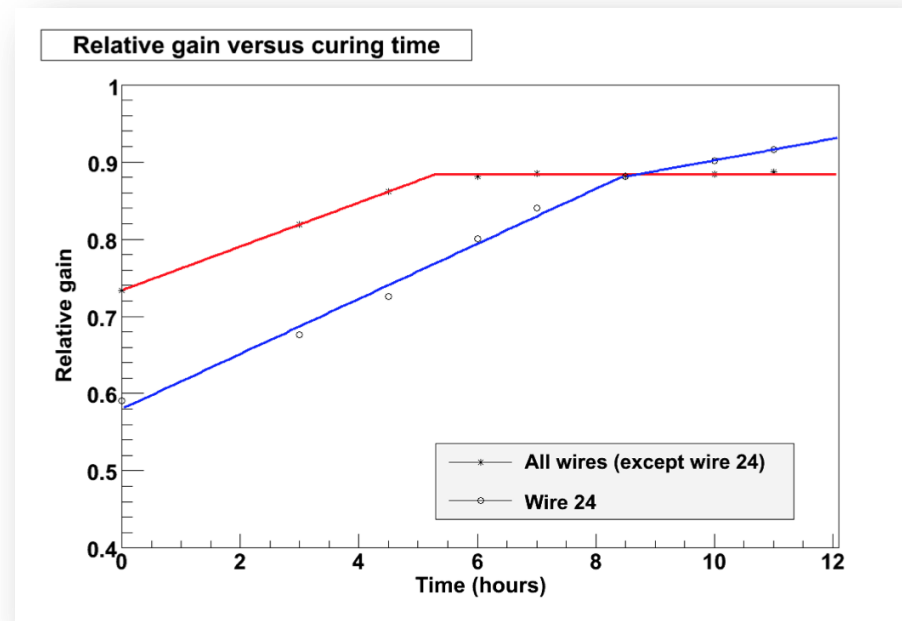
# LHCb OT Ageing Remedies

## Reduce risk of aging

- ▶ Adding 1.5% O<sub>2</sub> to Ar-CO<sub>2</sub> (increasing ozone concentration)
- ▶ Lowering gas flow (increasing ozone creation area)

## Recover damaged wires

- ▶ Enter in discharge mode and generate dark currents (10 μA/wire)
- ▶ Increase HV (from 1600 to 1900V)... or increase Ar concentration, and optimize procedure using ionizing radiation 'to focus' the cleaning effect



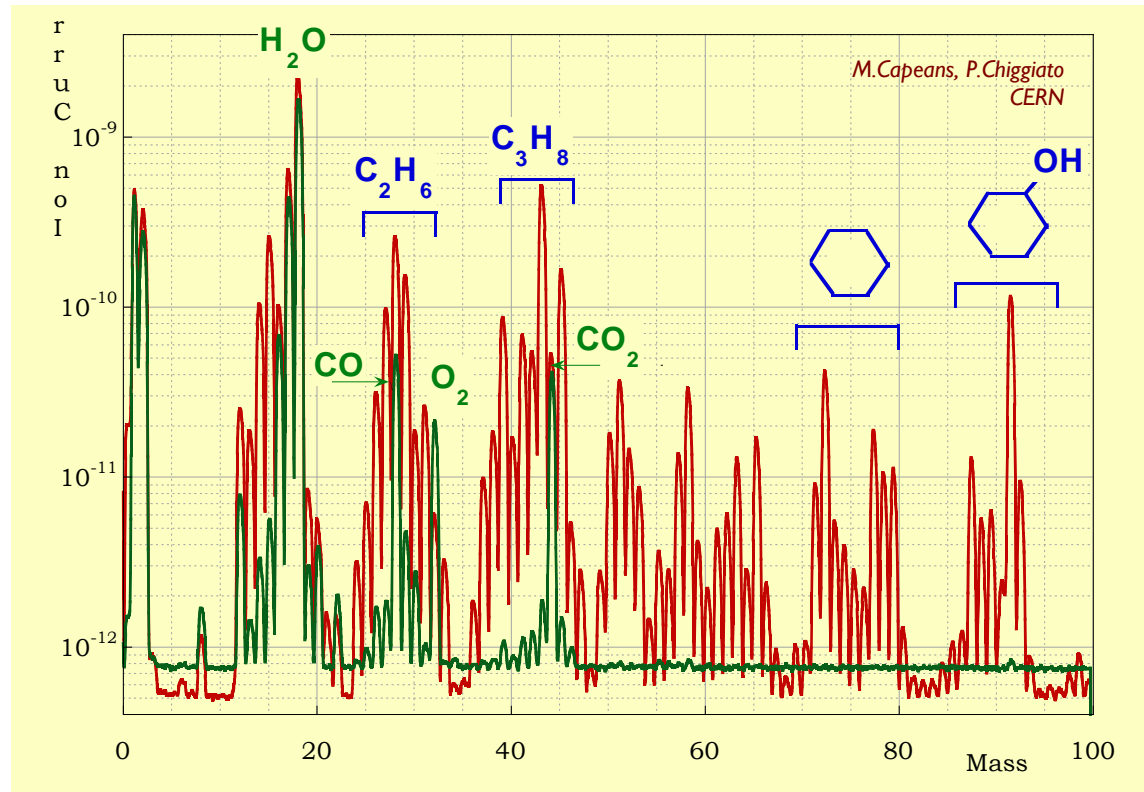
**Curing of damaged wires by applying 1850 V**  
*E.L.Visser, Preventing, monitoring and curing the ageing in the LHCb Outer Tracker, CERN Thesis-2010-094*

# CVCM, Gas Chromatography, Ageing Test 'à la CERN'

SAMPLE	NASA data (CVCM)	CERN data (GC/MS)	CERN Ageing test (Detector response)
Stycast 1266	BAD	OK	OK
Araldite 103	BAD	OK	OK
Araldite 106	BAD	BAD	BAD
Eccobond 285	OK	OK	OK
Nuvovern LW PUR	OK	OK	OK
ULTEM	OK	OK	OK
VECTRA 150	OK	OK	OK
Kalrez	OK	OK	OK
Epotek 905	BAD	BAD	
Dow Corning RTV	BAD	BAD	

- ▶ **Consult NASA database** to pre-select materials: thousands of entries for adhesives, rubbers and elastomers, potting compounds, etc...
- ▶ <http://outgassing.nasa.gov>

# Materials



Analysis of outgassed components of a 2-component Polyurethane

1. Green: sample treated correctly
2. Red: one component expired

# Materials

- ▶ Minor changes, big impact
- ▶ Difficult to control all parameters in large systems, at all stages
- ▶ Need validation of materials (detector assembly materials and gas systems' components), with an efficient strategy
- ▶ <http://detector-gas-systems.web.cern.ch/detector-gas-systems/Equipment/outgassing.htm>

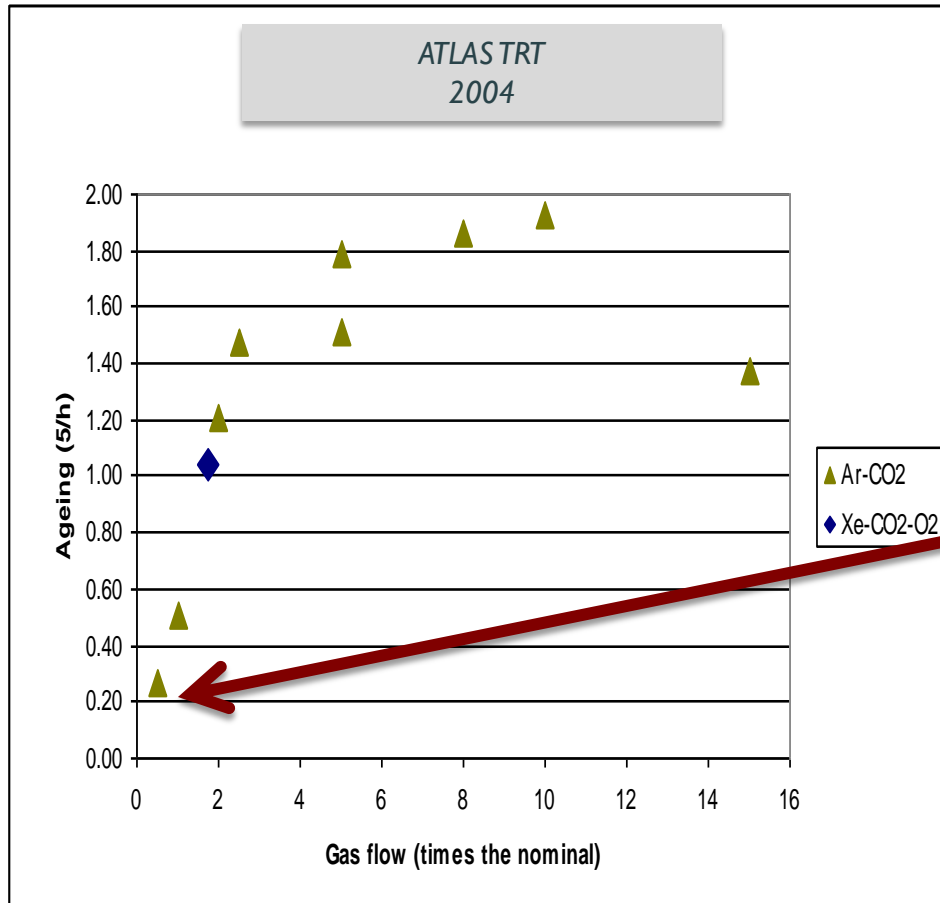
## Rigid Materials

Source	Name	Type	Outgas	Effect in G.D.	Result
CERN/GDD	<b>STESALIT 4411W</b>	Fiberglass	YES	NO	<b>OK</b>
CERN/GDD	<b>VECTRA 150</b>	Liquid Crystal Polymer	YES	NO	<b>OK</b>
CERN/GDD	<b>PEEK Crystalline</b>	Polyetherether ketone	NO	NO	<b>OK</b>
ATLAS/TRT	<b>ULTEM</b>	Polyetherimide	NO	-	<b>OK</b>
ATLAS/TRT	<b>C-Fiber</b>	C-fiber	NO	-	<b>OK</b>
ATLAS/TRT	<b>POLYCARBONATE</b>	C-fiber	NO	-	<b>OK</b>
HERA-B/ITR	<b>FIBROLUX G10</b>	Fiberglass	YES	-	<b>BAD</b>
HERA-B/ITR	<b>HGW 2372 EP-GF</b>	Fiberglass	YES	YES	<b>BAD</b>
CERN/GDD	<b>RYTON</b>	Polysulphur phenylene	YES	YES	<b>BAD</b>
CERN/GDD	<b>PEEK Amorphous</b>	Polyetherether ketone	YES	-	<b>BAD</b>

## Epoxies (C.Garabatos, M.Capeans)

Source	Product	Curing T (°C)	Outgas	Effect in G.D.	Result
CERN/GDD	<b>EPOTECNY E505 SIT</b>	50	YES	NO	<b>OK</b>
HERA-B/ITR	<b>EPOTEK H72</b>	65	YES*	NO	<b>OK*</b>
CERN/GDD	<b>AMICON 125</b>	85	NO	-	<b>OK</b>
CERN/GDD	<b>POLYIMIDE DUPONT 2545</b>	65	NO	-	<b>OK</b>
ATLAS/TRT	<b>RUTAPOX L20</b>	60	NO	-	<b>OK</b>
CERN/GDD	<b>ARALDITE AW 106</b>	70	YES		<b>BAD</b>
CERN/GDD	<b>LOCTITE 330</b>		YES	YES	<b>BAD</b>
CERN/GDD	<b>EPOTECNY 503</b>	65	YES (Silicone)		<b>BAD</b>
CERN/GDD	<b>NORLAND UVS 91</b>	50	YES	-	<b>BAD</b>

# Ageing Rate for different Gas Flows



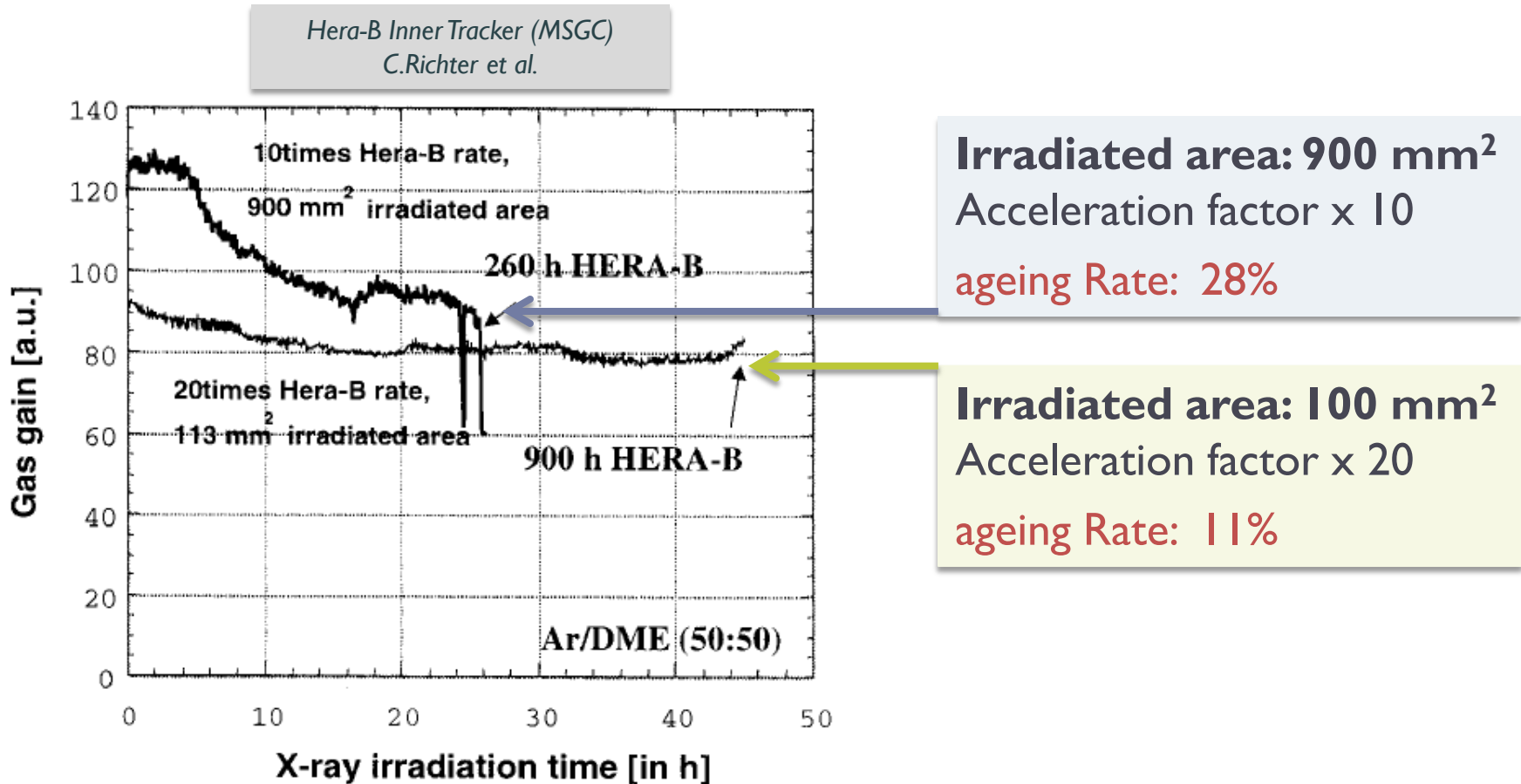
## ATLAS TRT Validation Tests

LHC Nominal Gas Flow:

< 0.15 cm<sup>3</sup>/min/straw

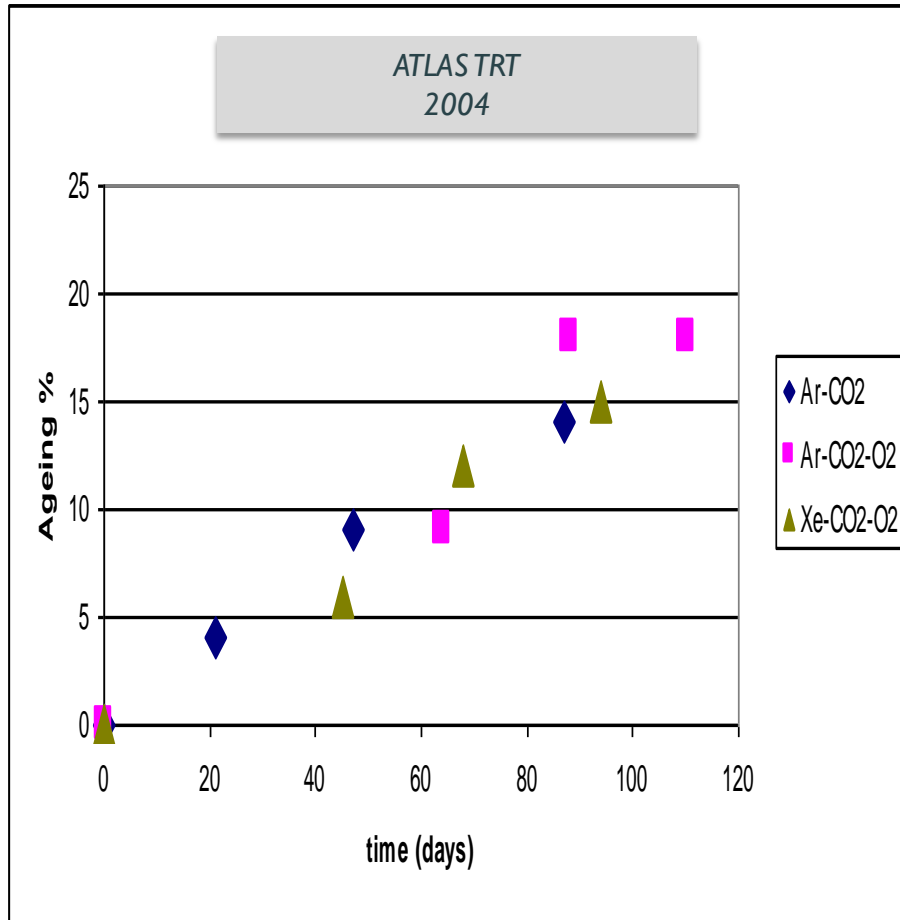
*Lab test to measure rate of ageing in the TRT straws  
when the mixture is contaminated intentionally*

# Ageing Rate for different Beam Size



Lab test to measure rate of ageing in the Hera-B  
MSGCs with X-rays beams of different areas

# Ageing Rate for different Gas Mixtures



## ATLAS TRT Validation Tests

LHC Gas Mixture:  $\text{Xe-CO}_2\text{-O}_2$

Lab tests:  $\text{Ar-CO}_2$

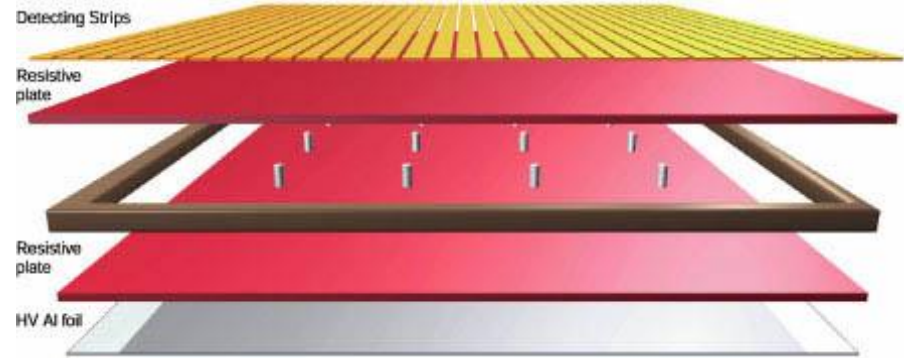
Cheaper mixture, simpler set-ups

Lab test to measure rate of ageing in ATLAS TRT straws  
when the gas mixture is contaminated intentionally

# Non Classical ageing, Ex: RPC systems

## ▶ Resistive Plate Chambers (RPCs) at LHC:

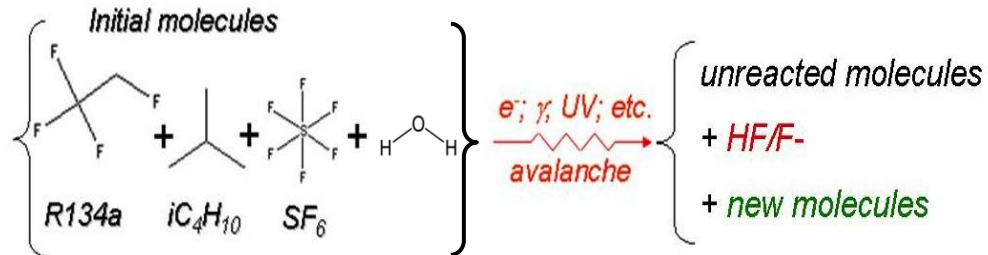
- Large areas at low production cost
- High time resolution ( $\sim 1$  ns)
- Suitable spatial resolution ( $\sim 1$  cm)



## ▶ Gas mixture:

▶  $\text{C}_2\text{H}_2\text{F}_4$  -  $i\text{C}_4\text{H}_{10}$  -  $\text{SF}_6$  [95-5-0.3 %] + 0.1% water vapour

▶ The large detector volume ( $\sim 16$  m<sup>3</sup> in ATLAS and CMS) and the use of a relatively expensive gas mixture make a closed-loop circulation system unavoidable.

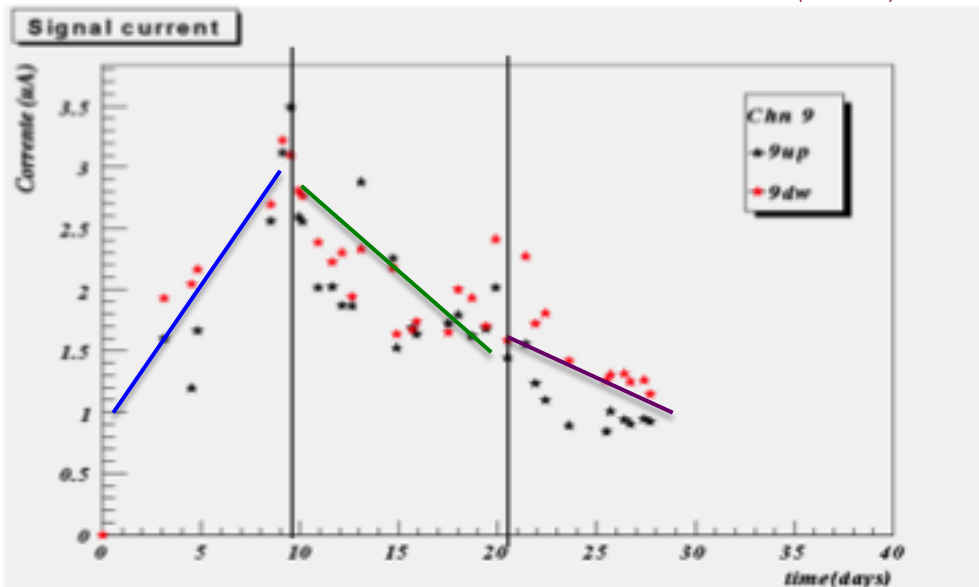




# Non Classical ageing, Ex: RPC systems

RPCs under irradiation at GIF, effect of impurities on chamber currents

(R.Guida)

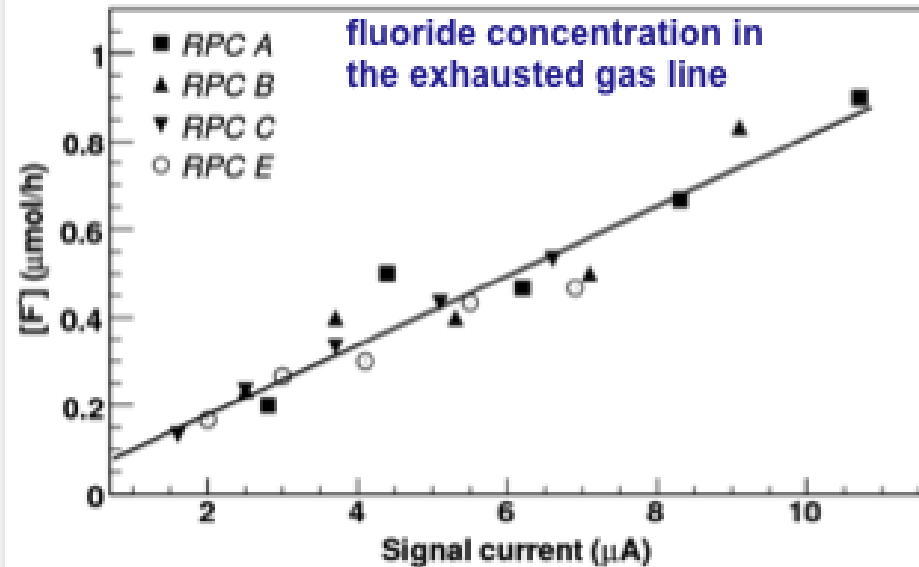


Closed-loop  
gas system

Open-loop  
gas system

Closed-loop gas  
system with  
PURIFIERS

(R.Guida)

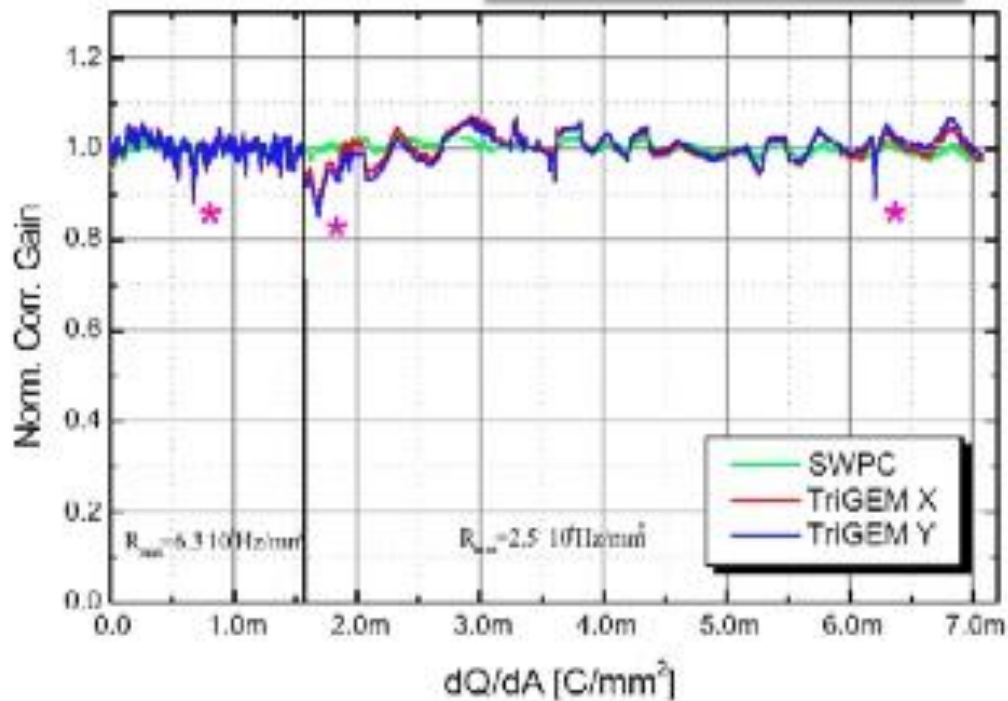


# Ageing tests

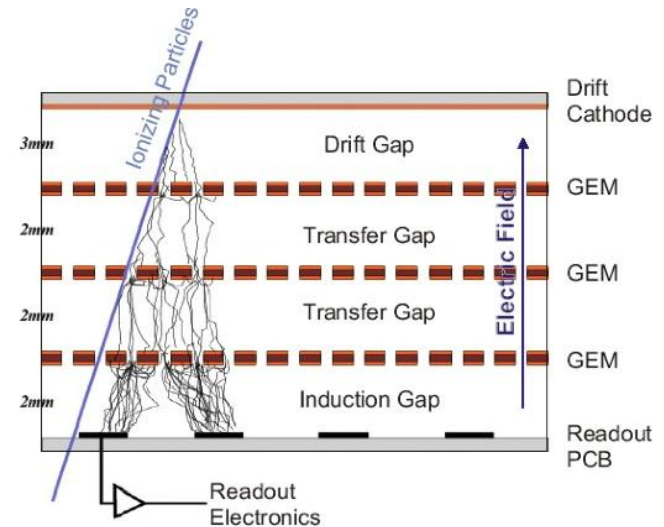
Parameter	Proven Influence on the result of test	
Gas Mixture	Yes	There are polymerizing mixtures ( $\text{CH}_x$ ), non polymerizing mixtures ( $\text{CO}_2$ ), and cleaning mixtures ( $\text{CF}_4$ , $\text{O}_2$ , $\text{H}_2\text{O}$ ...)! Polluted Mixtures 'pollute' all results
Gas Flow	Yes	Effect depends on: <ul style="list-style-type: none"> <li>• if pollutant comes with gas flow</li> <li>• if pollutant is inside the detector (assembly material)</li> <li>• if gas etches away the pollutant</li> </ul>
Ionization Current Density	Yes	Less ageing is usually measured at very large current densities
Irradiation Area	Yes	Small areas do not show the whole picture.
Irradiation Time (acceleration factor)	Yes	A reasonable compromise can be found...
Irradiation type	Yes	Specially for Malter currents
Chamber geometry	Yes	Can generic studies be applicable to all gas detectors types?

# Radiation Hard Detectors, Ex. GEM

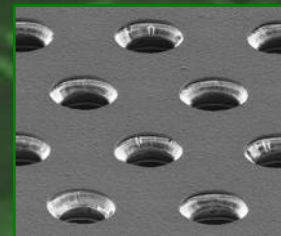
Tripple GEM, S.Kappler et al., 2001



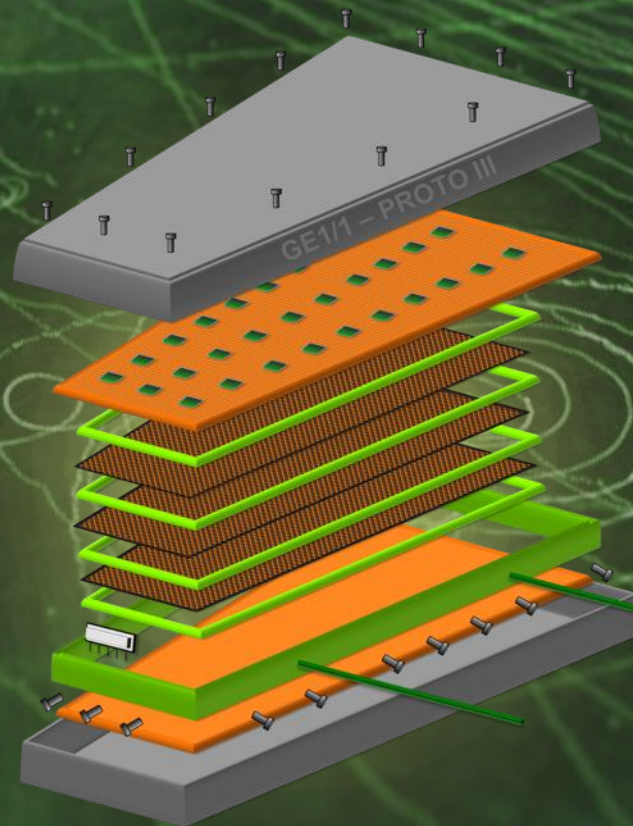
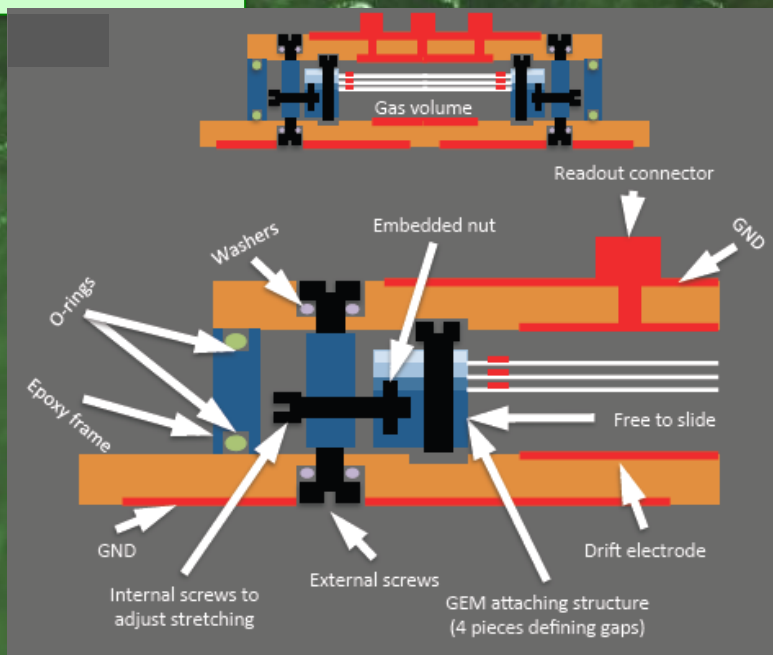
Planar wireless devices where multiplication is obtained over extended regions in relatively moderate field appear to age at much slower pace



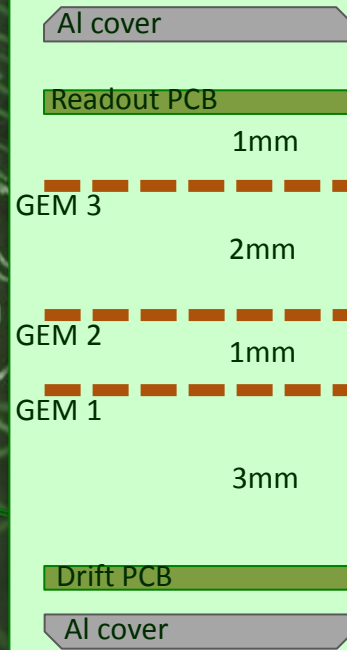
- ‘Good’ gas mixture: Ar-CO<sub>2</sub> 70-30
- Absence of thin anodes
- Gas amplification inside holes, rather far from signal electrodes and walls
- Field shape and strength possibly not affected by polymerization deposits, if any



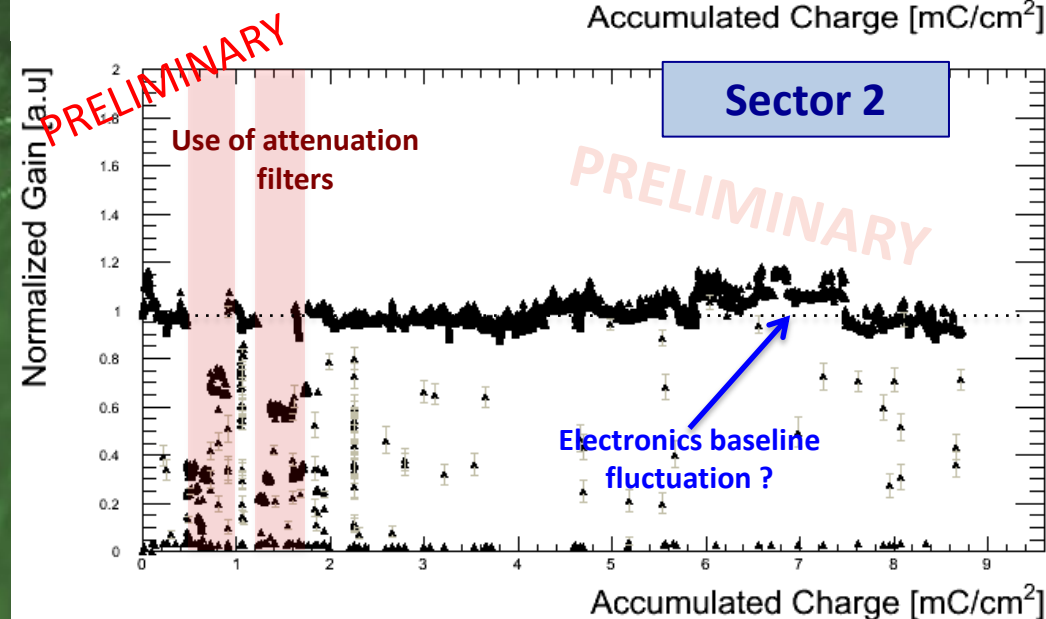
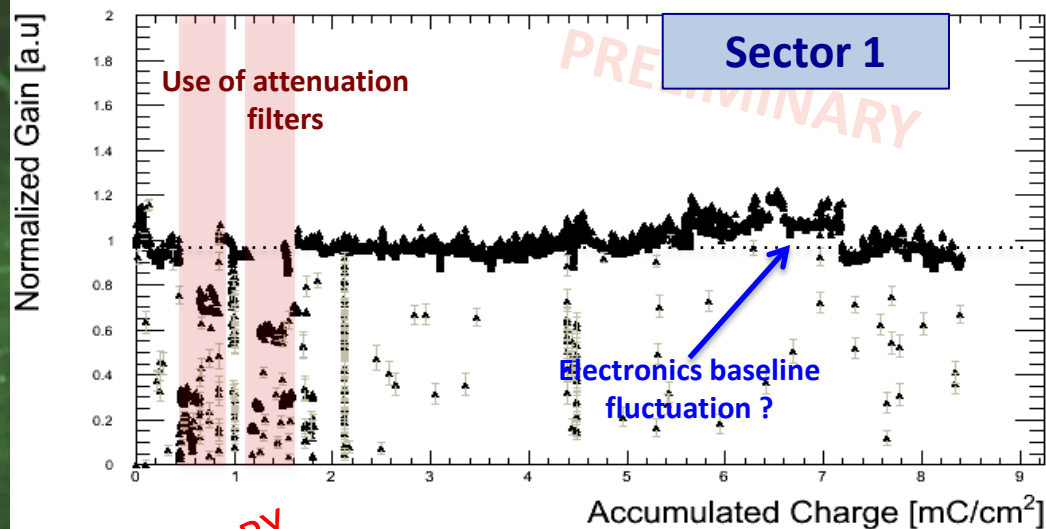
**Std GEM :**  
 Kapton 50µm  
 Copper 5µm  
 Holes 70µm (dia)  
 Pitch 140µm



**CMS GEM config. :**



## Classical Aging Test @ GIF (GE1/1-IV)



-> GE1/1-IV :

- Gas gain :  $2 \times 10^4$
- Ar/CO<sub>2</sub>/CF<sub>4</sub>:45/15/40
- Gas flow rate : 0.5L/h
- Max interaction rate : kHz/cm<sup>2</sup>

-> Acceleration factor  $\sim x3$

-> First observations :

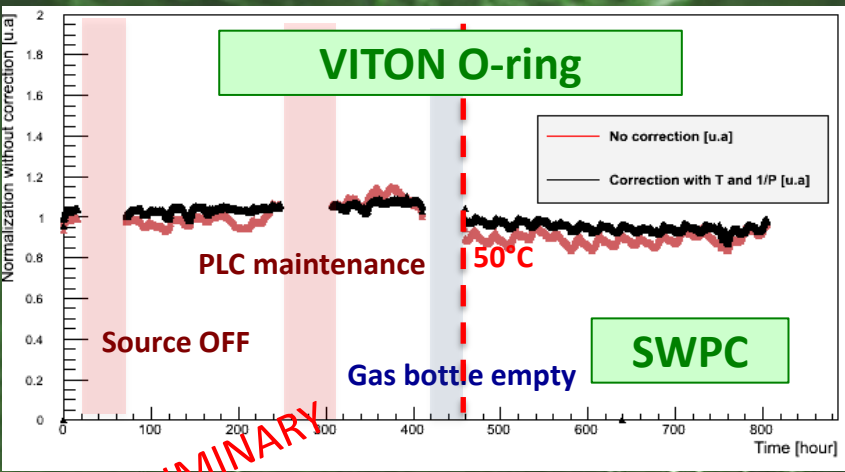
- interaction rate similar to CMS
- accumulated charge : 9 mC/cm<sup>2</sup>

→ No aging effect observed in the GE1/1 detector up to 9mC/cm<sup>2</sup> in realistic conditions

# CMS GEM Long term stability

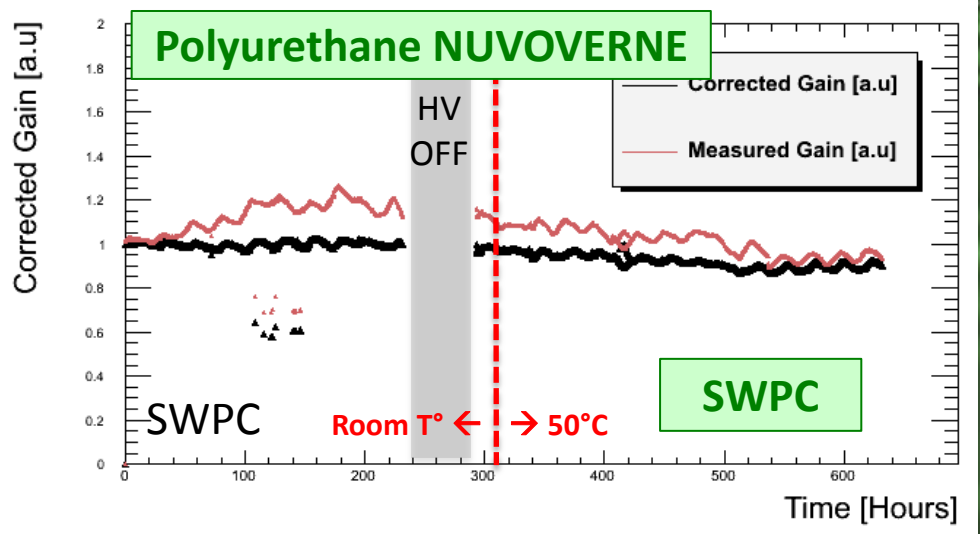
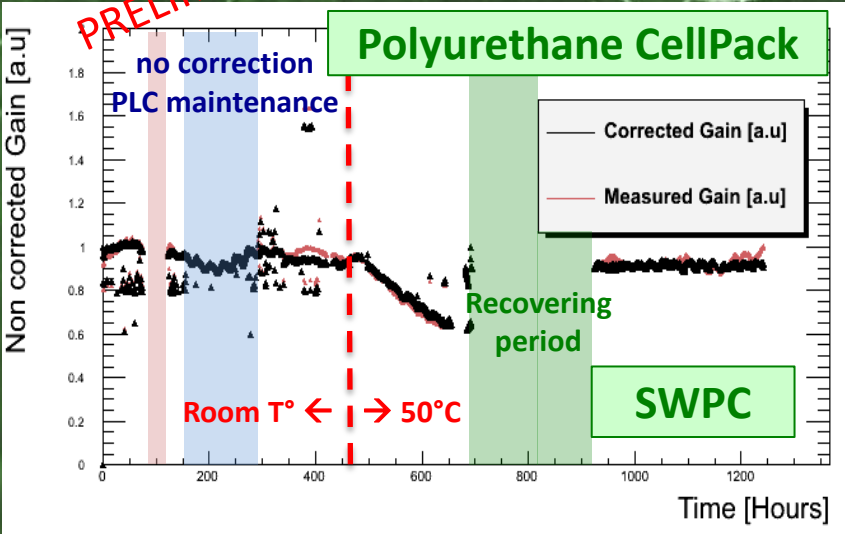
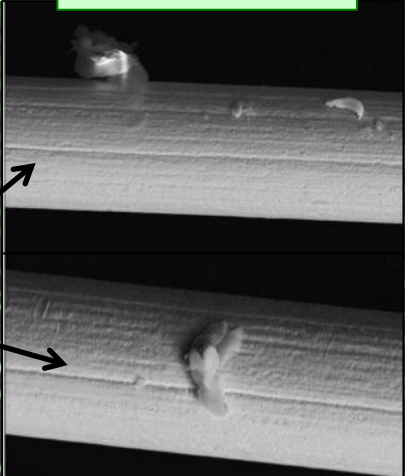
## Outgassing studies

SEM (CellPack)



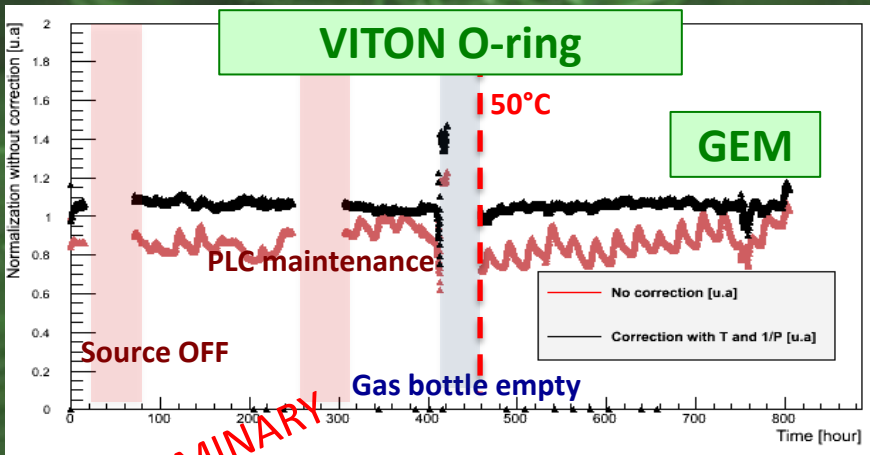
**SWPC**

- No effect with VITON O-ring
- No significant effect with NUVOVERN (extension of the test)
- Strong gain drop with CellPack

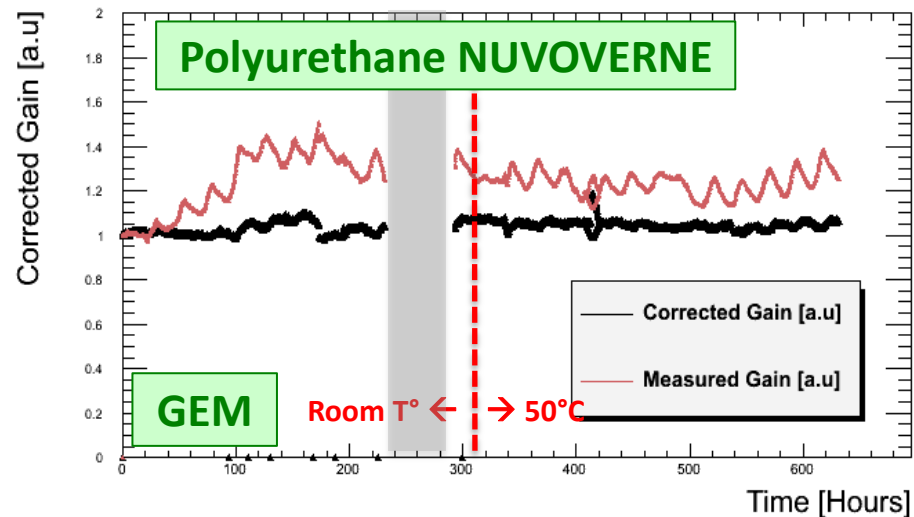
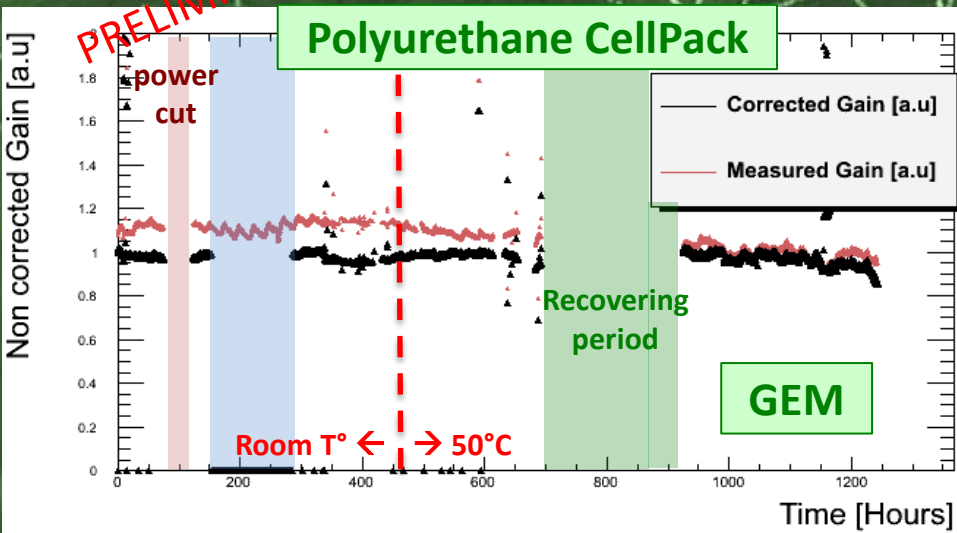
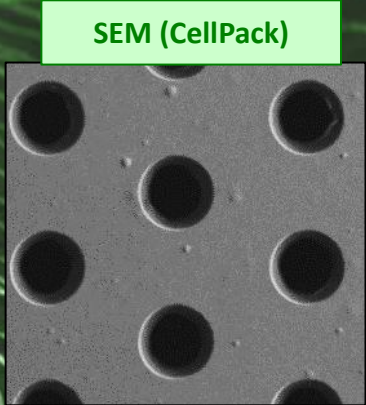


# CMS GEM Long term stability

## Outgassing studies



**GEM 10x10**  
 → No effects on gain for all samples  
 (event if outgassing material)  
 → Does the polymers affect other properties of the GEM foils ?



# Concluding remarks

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- ▶ Gaseous detectors are still the first choice whenever **large area particle detection and medium space resolution** is required
- ▶ New gas detector developments (**the MPGD family**) extend the capability of gas detectors to applications where very high rate capabilities are required
- ▶ Long-term operation in the **high-intensity experiments** of the LHC- and HL-LHC-era not only demands extraordinary radiation hardness of construction materials and gas mixtures but also very specific and appropriate assembly procedures and quality checks during detector construction and testing
- ▶ Intensive research in this field has demonstrated that **when properly designed, constructed and operated, gaseous detectors are robust and stable**
  - ▶ **Use good gases:** noble gas with  $CO_2$  and maybe a small concentration of  $CF_4$  or small amounts of additives like water,  $O_2$ ...
  - ▶ **Avoid contaminating the gas:**
    - ▶ Use outgassing-free detector assembly materials
    - ▶ Control all components in contact with the gas (gas system, piping, etc).
    - ▶ Do careful quality assurance during detector production
    - ▶ Review existing knowledge!
  - ▶ **Test well:** select carefully the operating conditions in the lab (gas mix, gas flow, gain, rate, beam size, etc.)
  - ▶ **Monitor anomalous behaviour of detectors.** If ageing is detected soon enough, detector can probably be recovered (using additives in the gas, varying the gas mixture, reversing HV for some time, flushing with large amounts of clean gas...)



# Compilations

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## ▶ Ageing:

- ▶ **Wire chamber ageing**, J.A. Kadyk (LBL, Berkeley)

Nucl. Instrum. Meth. A300:436-479 (1991)

- ▶ **Proceedings of the International Workshop on ageing Phenomena in Gaseous Detectors**, M.Holhman et al. (DESY)

Nucl. Instrum. Meth. 515, Issues 1-2, (2003)

- ▶ Fundamental understanding of aging processes: review of the workshop results, F.Sauli (CERN)
- ▶ Ageing and materials: lessons for detectors and gas systems, M.Capeans (CERN)

## ▶ Materials Properties for Gas Detectors and Gas systems:

- ▶ <http://cern.ch/detector-gas-systems/Equipment/componentValidation.htm>

# BACK UP SLIDES

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# Radiation Hardness of Particle Detectors

For **silicon**, bulk radiation damage results from non-ionizing energy loss (NIEL) displacements, so total neutral and charged particle fluence is normalized to flux of particles of fixed type and energy needed to produce the same amount of displacement damage, conventionally 1 MeV neutrons (**1 MeV n/cm<sup>2</sup>/year**)

For **gas detectors**, we consider amount of charge deposited on electrodes due to avalanches (**C/cm per unit time**) as the relevant magnitude

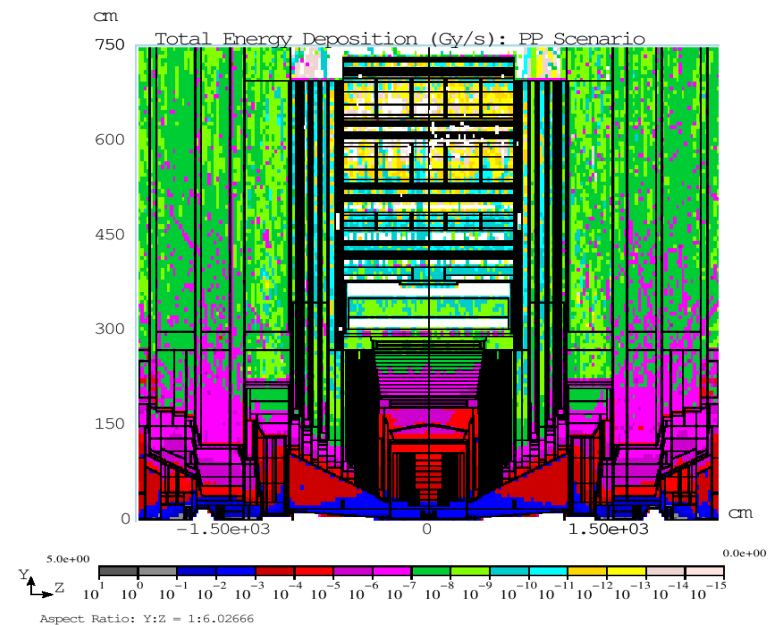
- ▶ Add Safety factors (x2, x5...)
- ▶ Radiation Hardness Tests
  - ▶ Expose detectors and components to very large particle rates to attain large doses in a very accelerated manner
  - ▶ Typical test lasts between days and weeks (time needed to achieve target dose)
  - ▶ Detector is powered and monitored; performance is tested before/after irradiation

- ▶ Add Safety factors (x2, x5...)
- ▶ Radiation Hardness Tests
  - ▶ Expose detectors and components to very large particle rates to attain large doses in a accelerated manner
  - ▶ Good tests are done as slow as possible (months) and irradiating areas as large as possible
  - ▶ Detector performance is monitored during irradiation

# Radiation levels and Safety Factors

- ▶ **Estimates:**
  - ▶ Simulation of number and momentum spectra of particles arriving to detectors at LHC reference luminosities (and machine-induced backgrounds).
  - ▶ Get radiation dose maps, particle fluxes and energy spectra (photons, neutrons, charged particles).
- ▶ **With magnets on:**
  - ▶ They affect the low momentum particles which may loop and hit some of the detectors many times.
- ▶ **With detector materials (location and quantity) as close as possible to reality.**

**Simulated radiation dose (Gy/s) map in CMS**  
P.Bhat, A.Singh, N.Mokhov



Note that radiation simulation may be wrong by some factors and long-term effects may not be fully predictable.

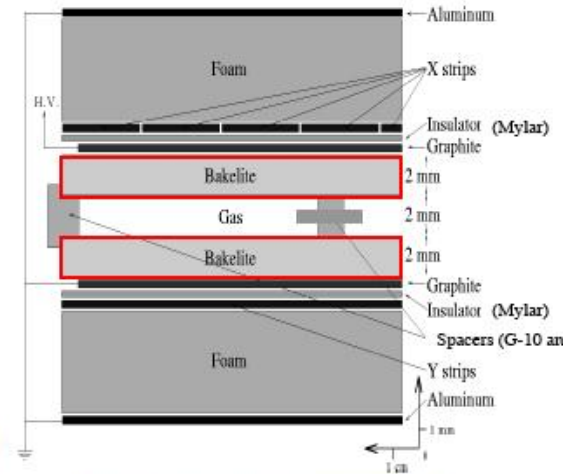
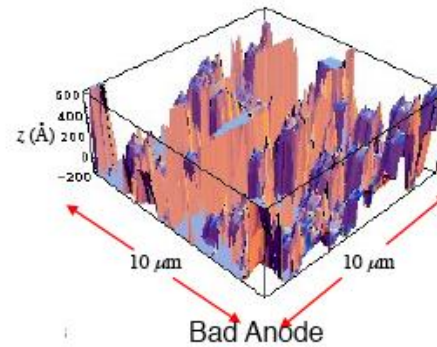
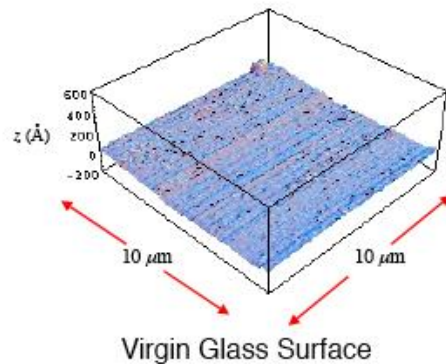
**SAFETY FACTORS ARE ADDED TO ALL ESTIMATES**

# Non Classical ageing Processes

Non classical aging problems have been observed in

- Belle

- 2000 ppm  $H_2O$  due to use of plastic tubing permeating too much water into the chamber
- => HF acid etching of glass surface



- Babar

- high temperature + uncured linseed oil => reduced resistivity of linseed oil
- formation of droplets => shorts
- growth of whiskers

