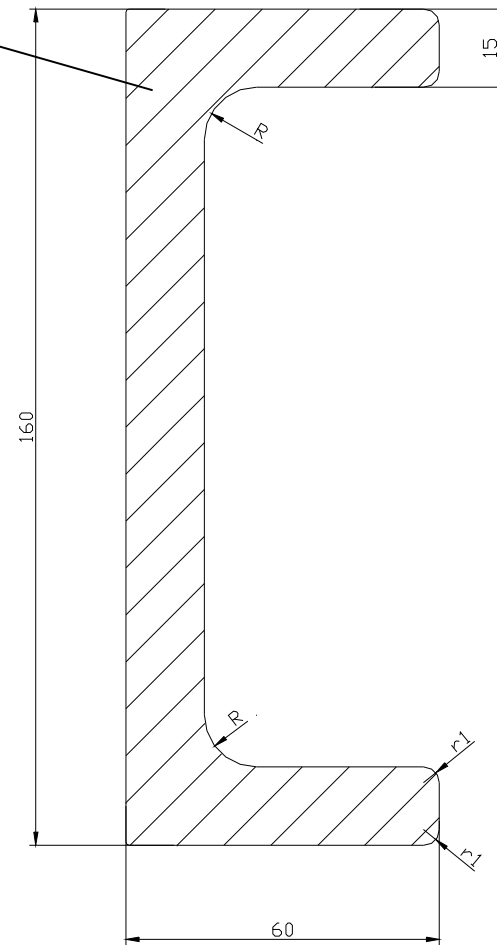
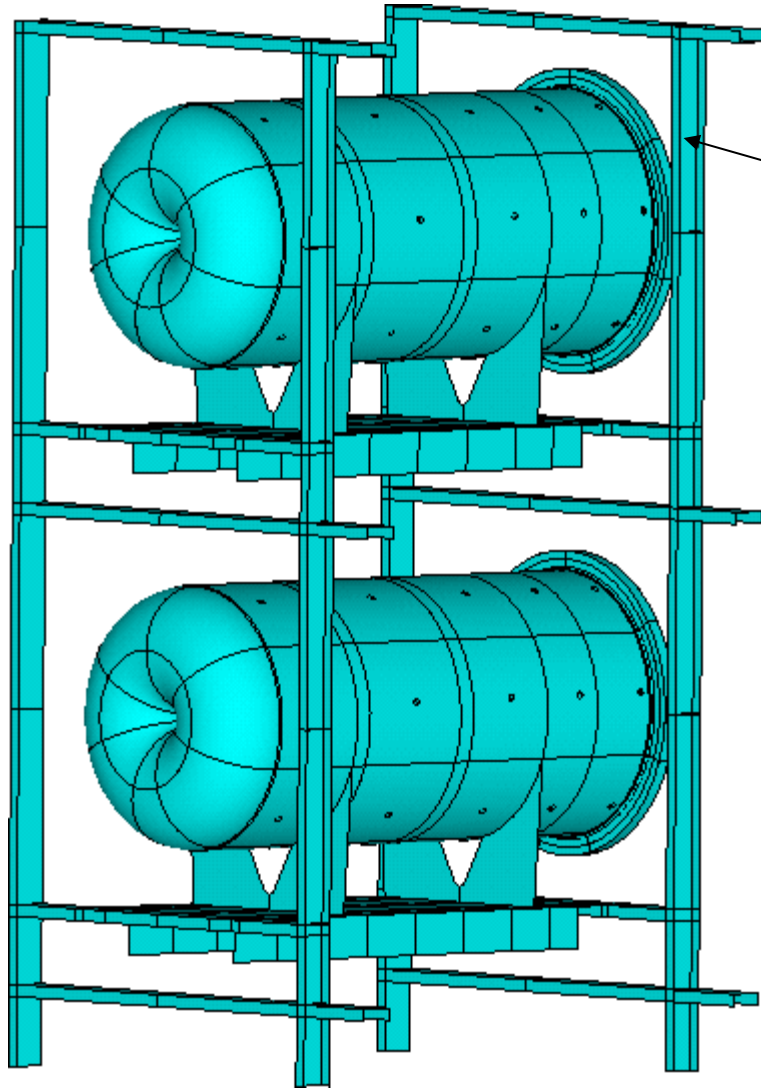


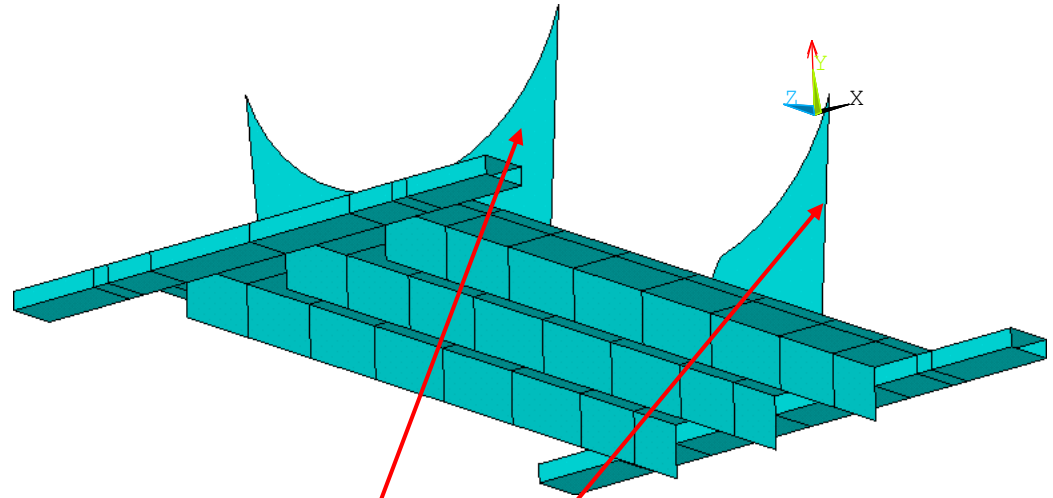
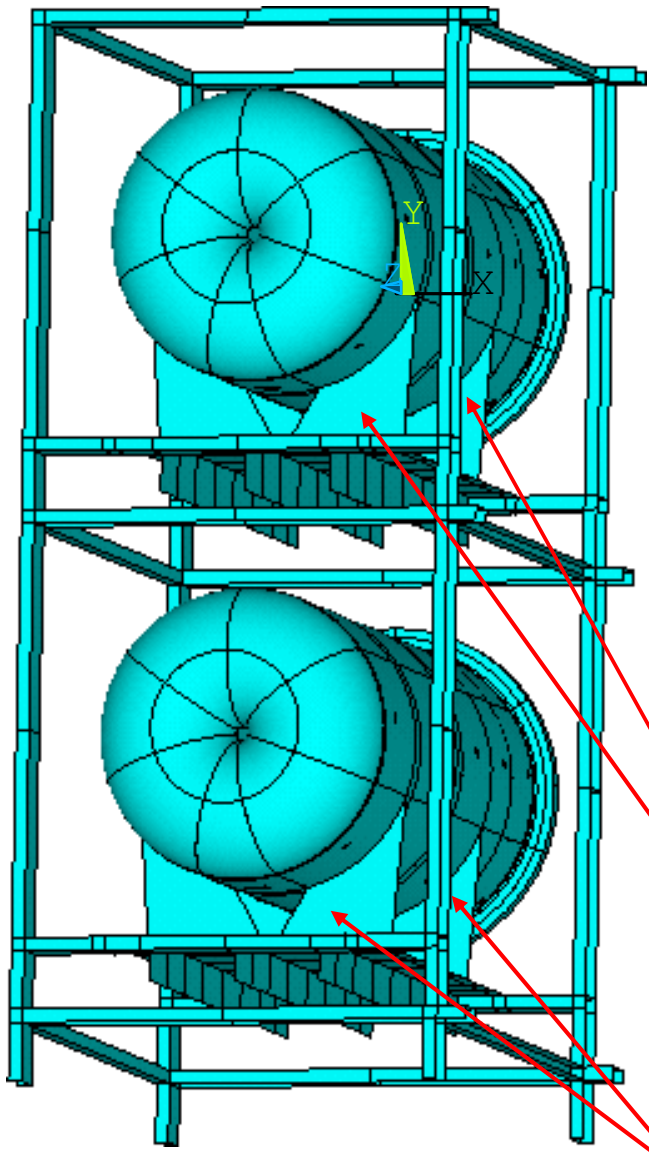
# Four horns support system – update (06 June 2012)

*B.Szybiński, Cracow University of Technology*

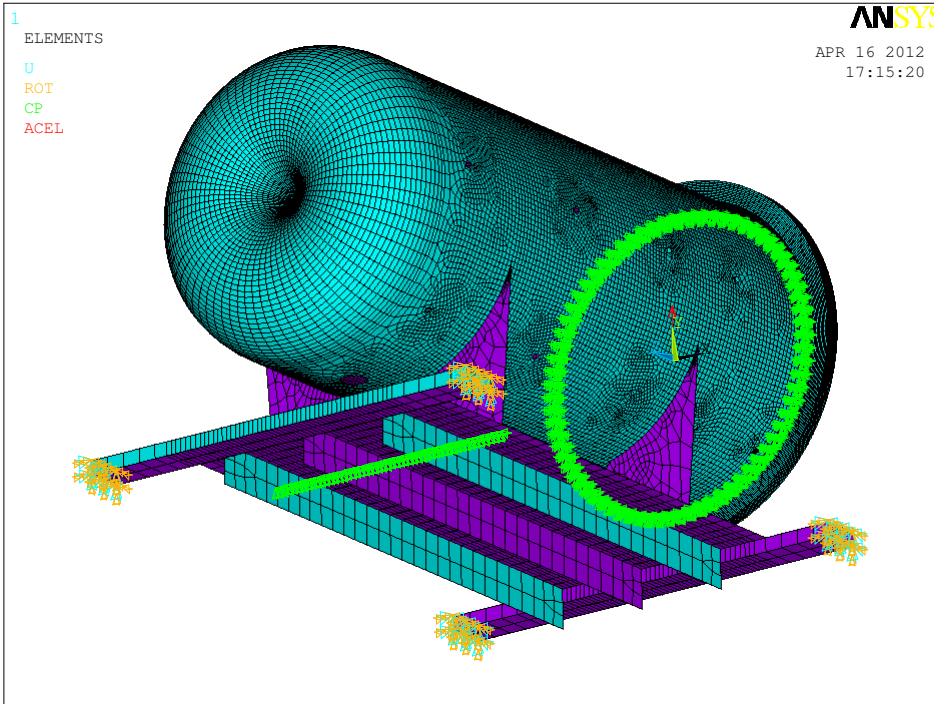
Standard aluminium channel  
section for frame structure with  
thickness  $t_c$



System of plates for single  
horn support



Vertical plate for saddle  
supports with thickness  $t_h$



**Optimization is divided into two stages:**

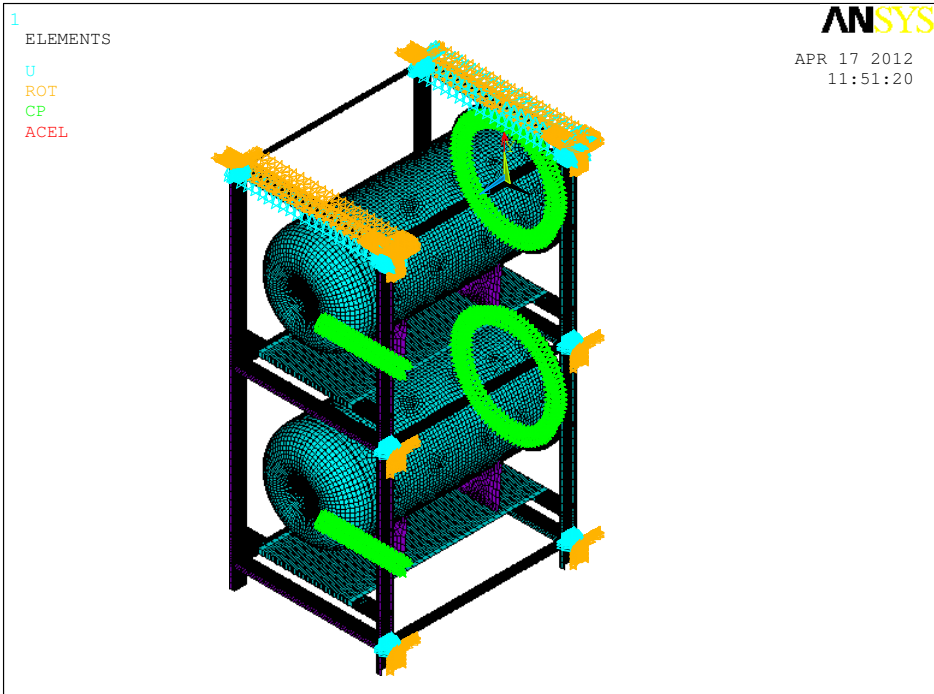
1. Search of the set of optimal thickness and height of important design variables with minimum absolute difference of vertical deflections in supporting point A and B for 1 horn
2. Search of the set of optimal thickness of important design variables supporting lower horn while thickness of important design parameters for upper horn is set in the 1st stage of the process

**Objective function:**  
minimization of absolute value of difference of vertical deflection in point A and B

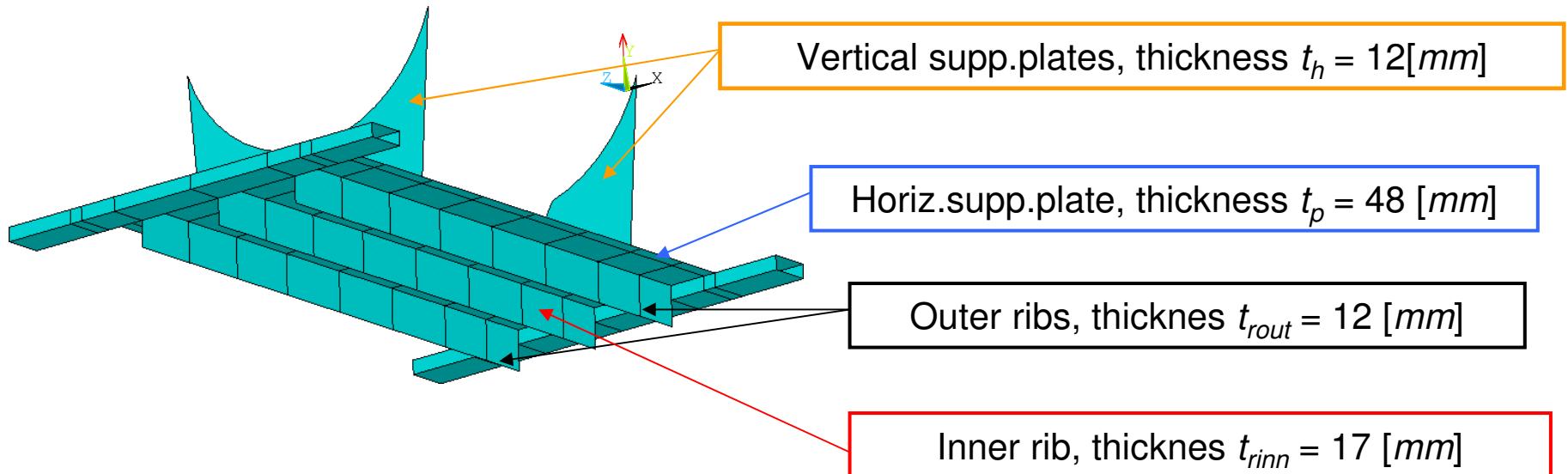
$$|u_{y-p1} - u_{y-p2}|$$

**State variables:**

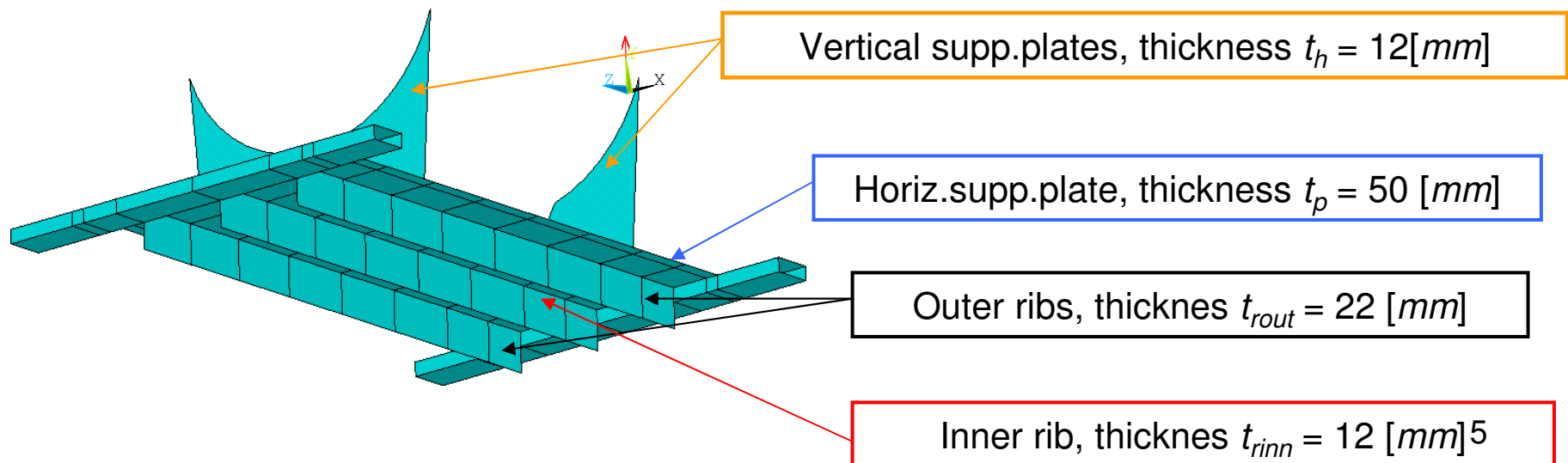
1. Maximum absolute value of vertical deflection;
2. Equivalent stress in horns
3. Equivalent stress in the whole structure



### Upper horn supporting plates:



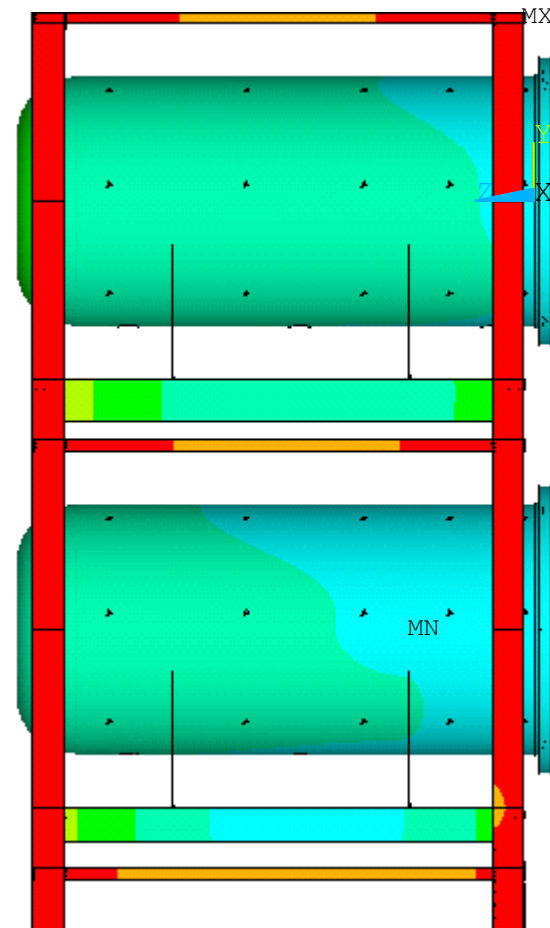
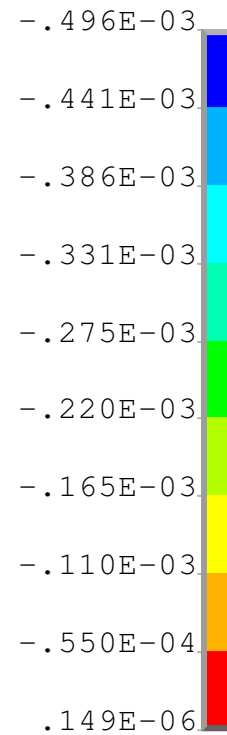
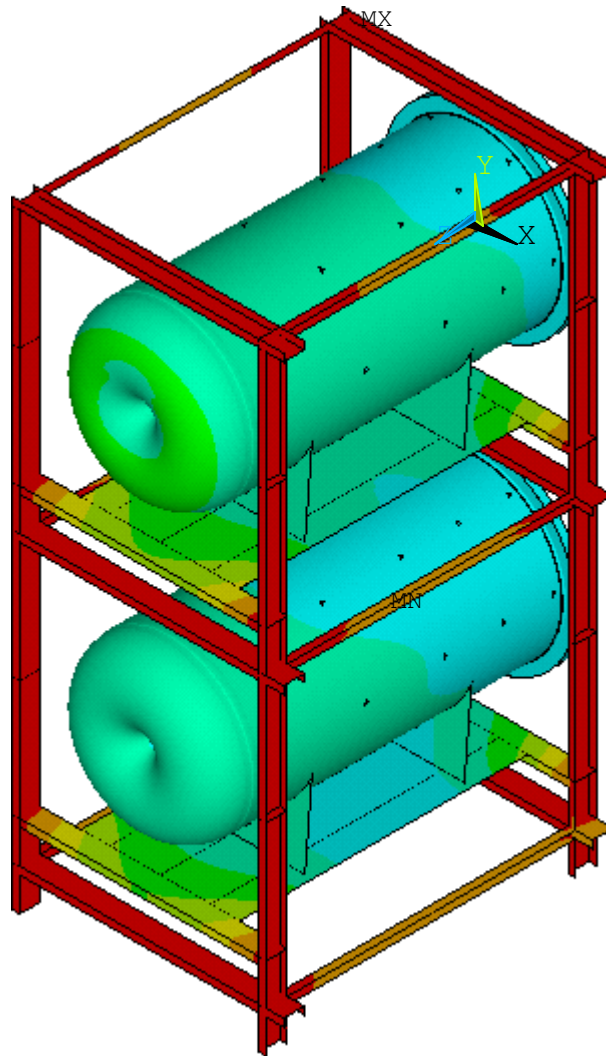
### Lower horn supporting plates:



# Results after two stage optimization process

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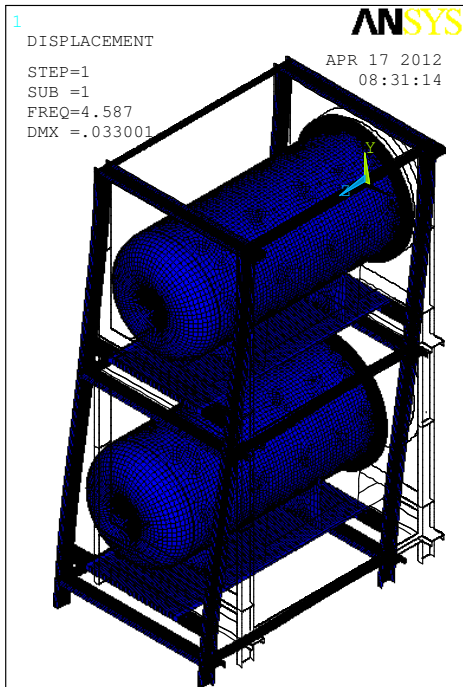


$U_y$  displacement in [m]

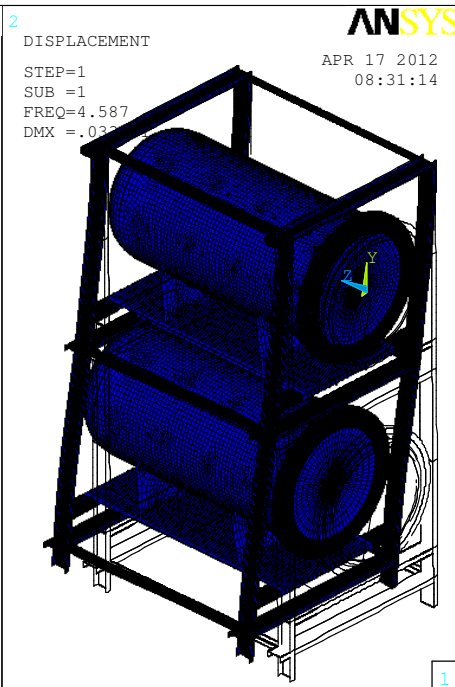
Analysis of natural frequencies – results for symmetric half of 4 horns structure with dimensions chosen on the base of static optimization results

Mode	Freq.[Hz]
1	4.59
2	6.07
3	6.20
4	12.47
5	18.60
6	25.82
7	26.45
8	27.62

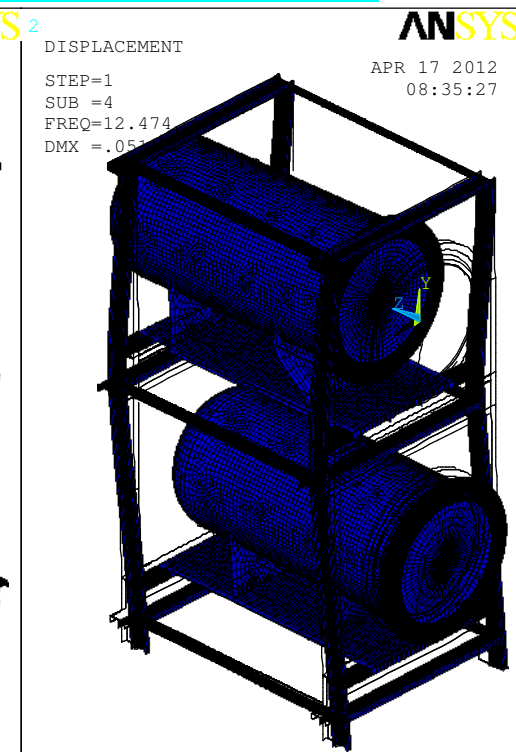
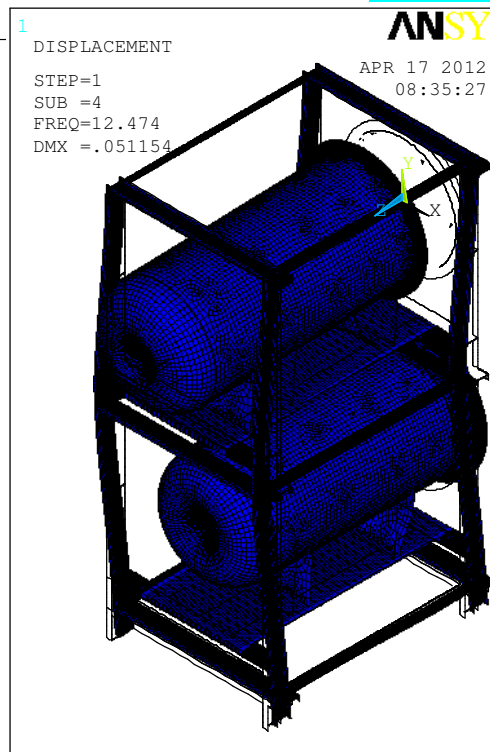
Mode	Freq.[Hz]
9	28.08
10	29.69
11	41.74
12	43.72
13	44.15
14	48.26
15	48.43



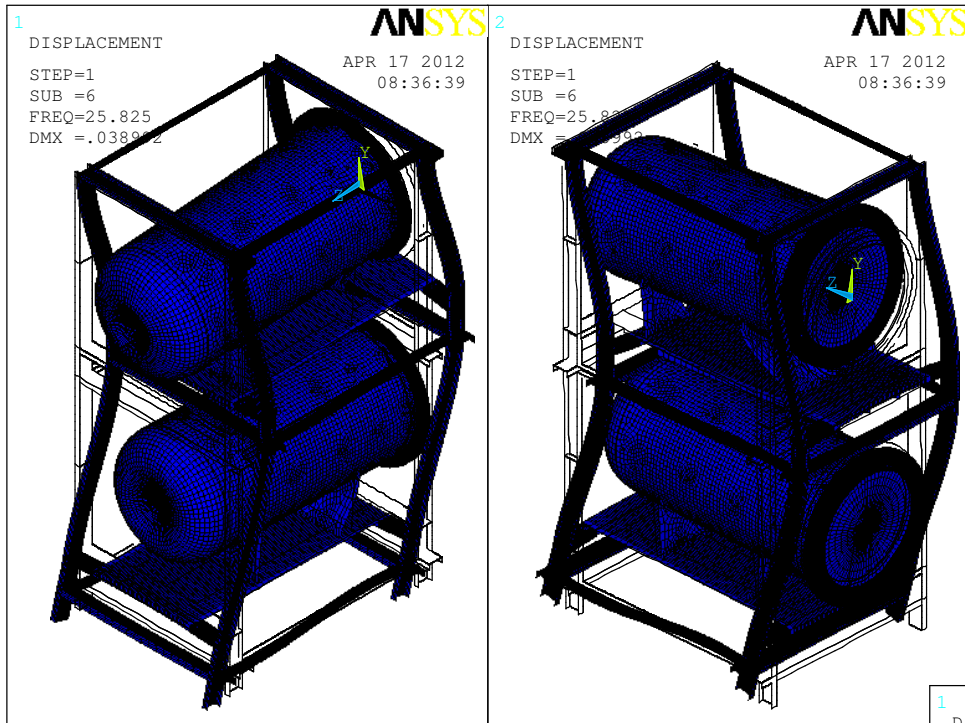
Mode 1,  $f = 4.59 \text{ Hz}$



Mode 4,  $f = 12.47 \text{ Hz}$

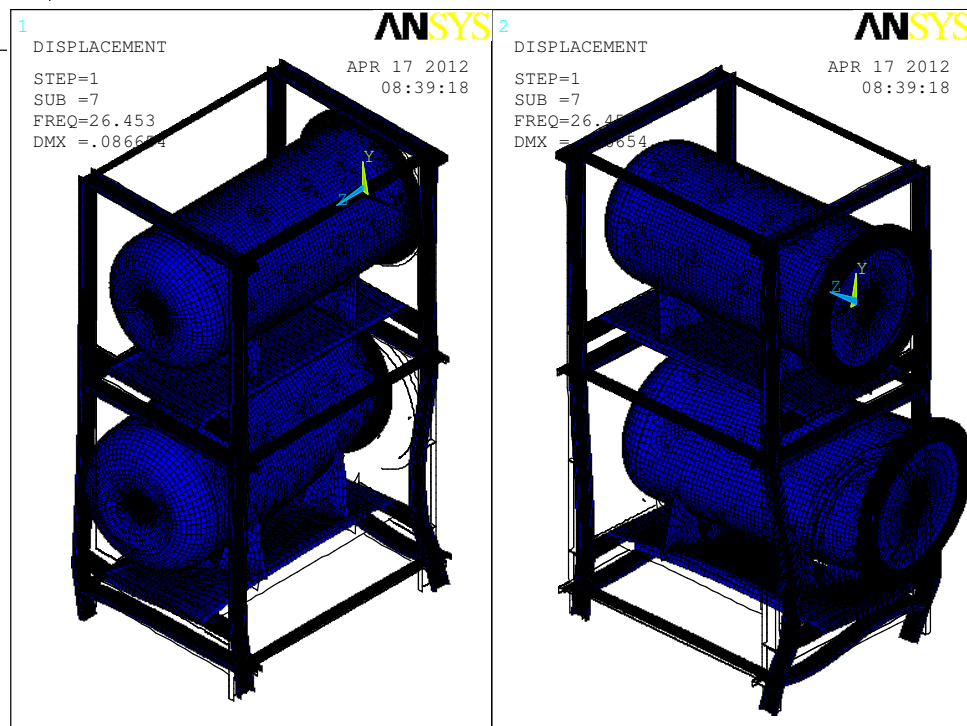




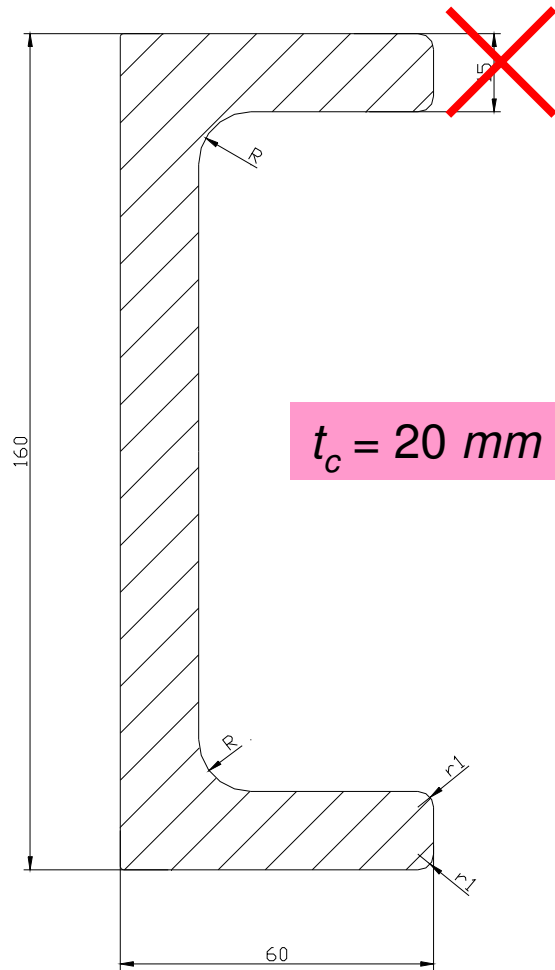


Mode 6,  $f = 25.82 \text{ Hz}$

Mode 7,  $f = 26.45 \text{ Hz}$

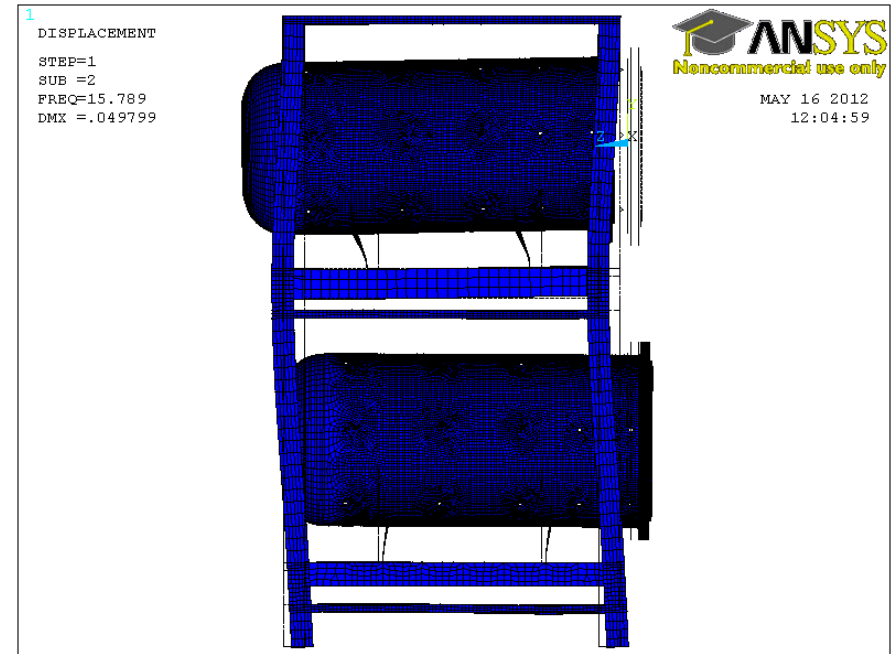
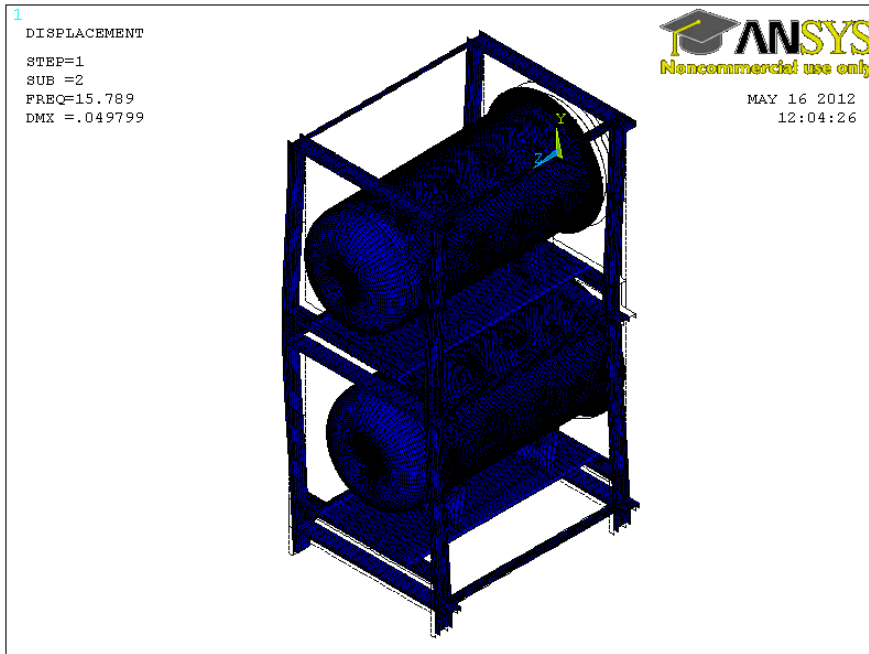


Natural frequencies – results for symmetric half of 4 horns structure with dimensions chosen on the base of static optimization results and with increased thickness of the channel section (modification 1)



Modif.1

Mode	Freq.[Hz]
1	5.08
2	15.79
3	24.68
4	27.35
5	28.39
6	30.26
7	30.51
8	32.26
9	46.27
10	47.29
11	47.76
12	48.09
13	48.91
14	49.07
15	50.06

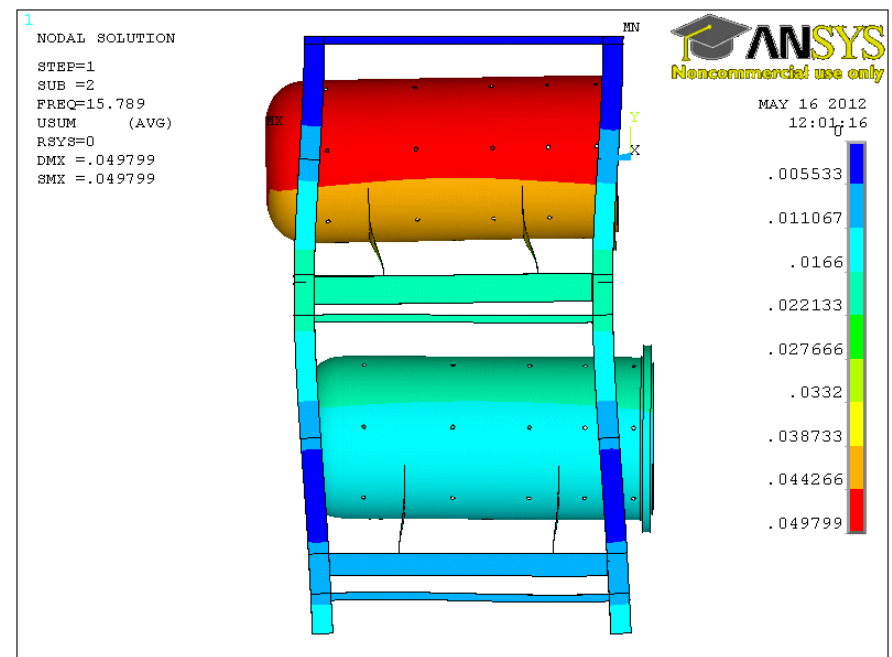


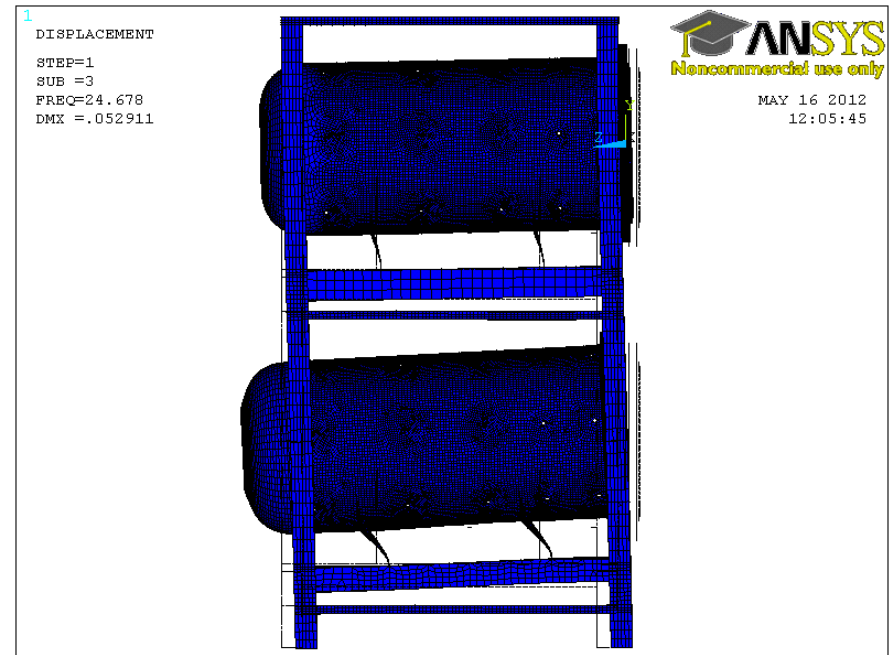
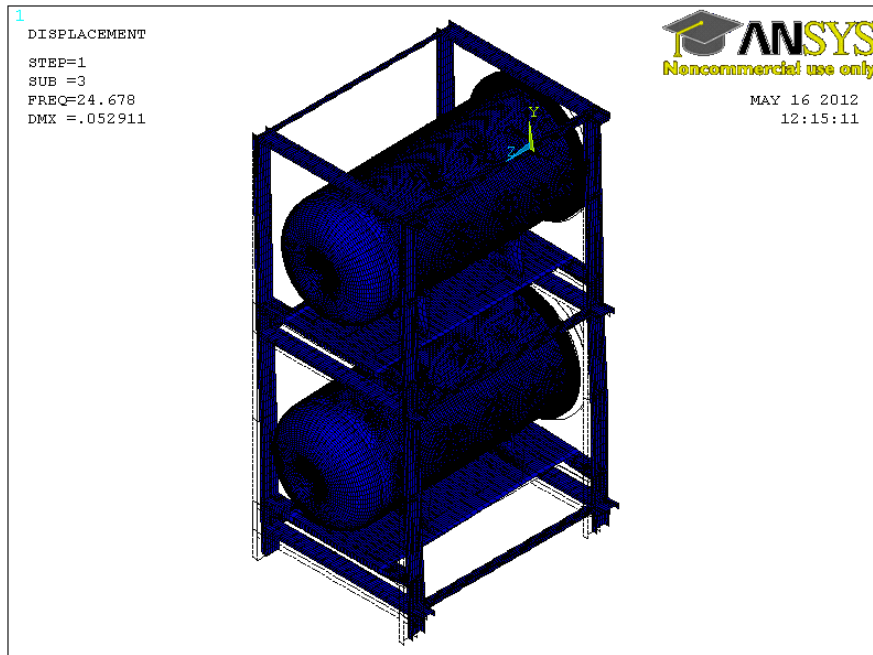
Mode 2,  $f = 15.79 \text{ Hz}$

Instead of:

$f_{old} = 12.47 \text{ Hz}$

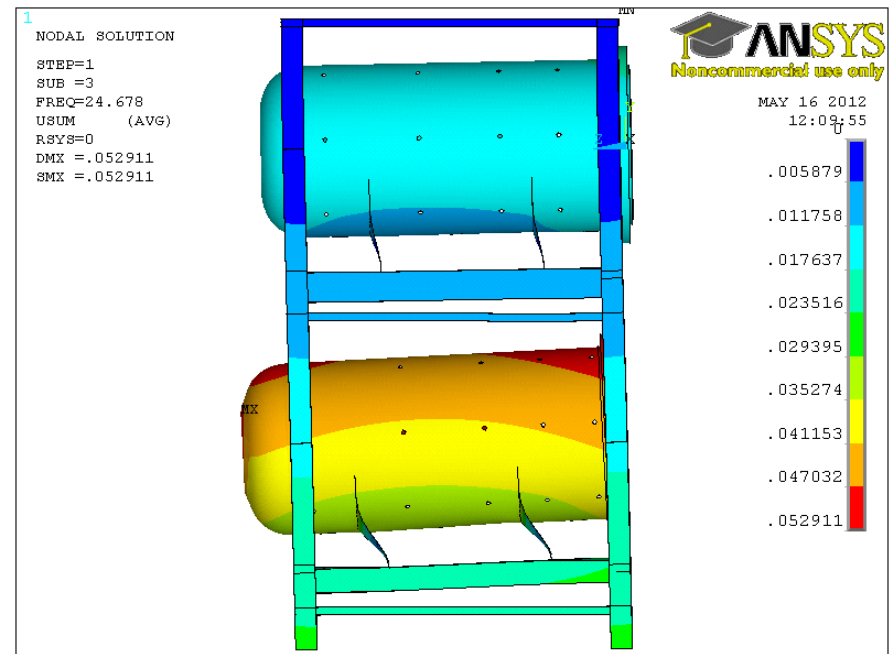
Modif.1

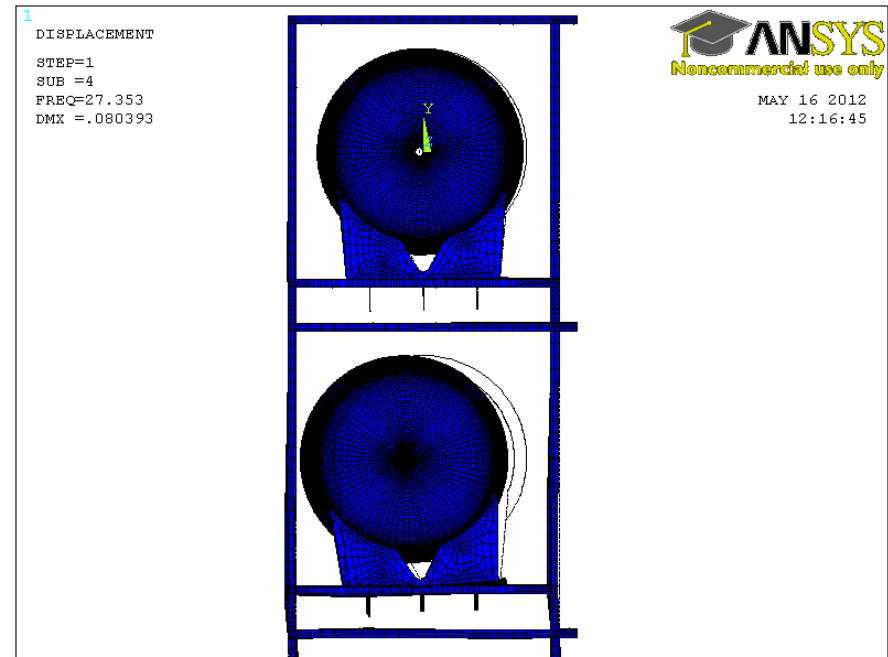
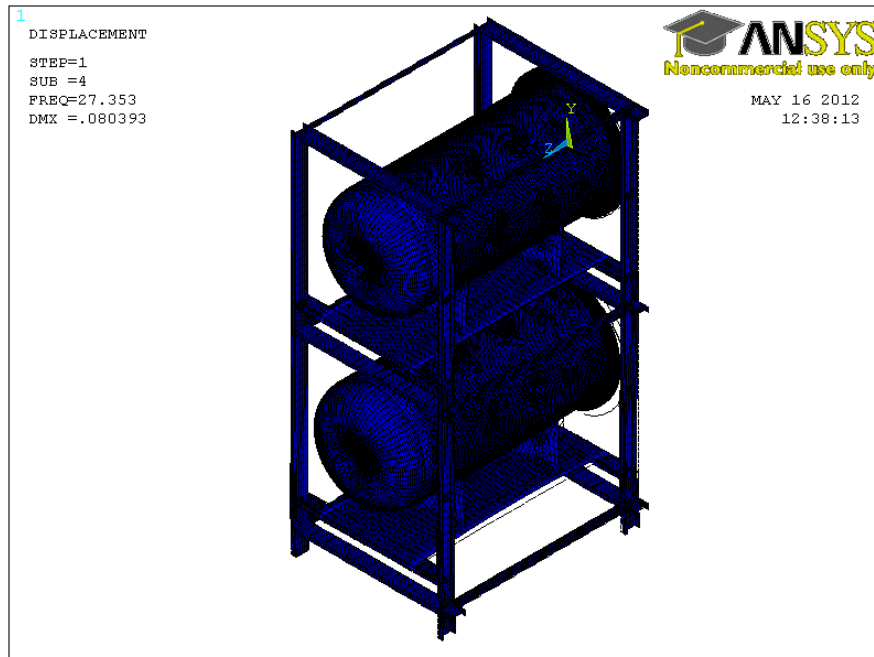




Mode 3,  $f = 24.68 \text{ Hz}$

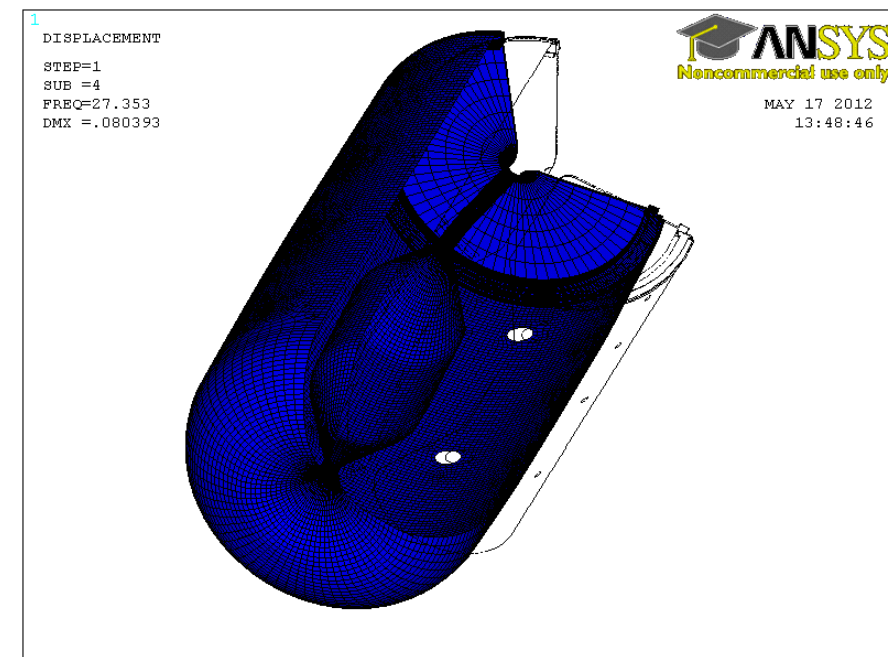
Modif.1

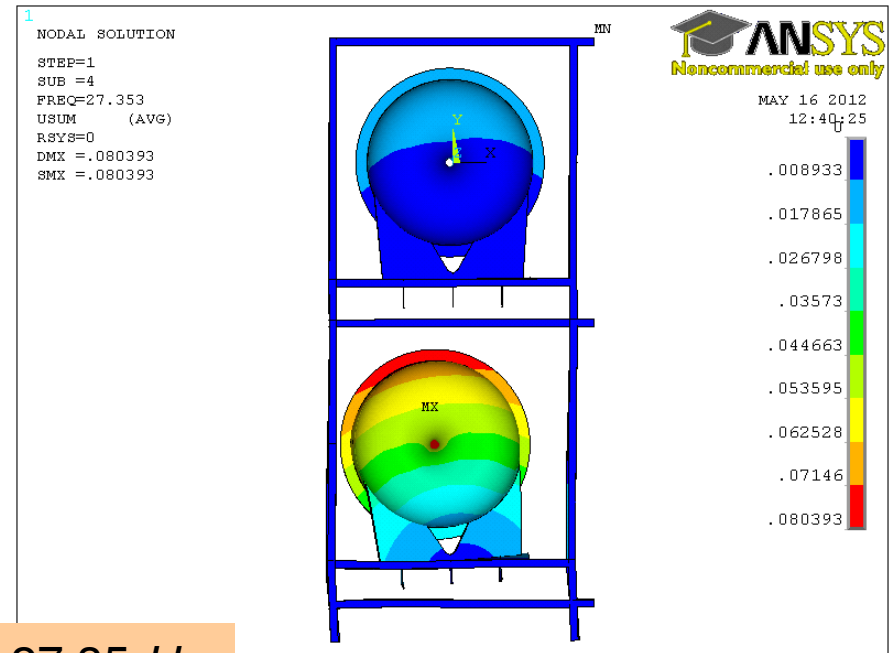
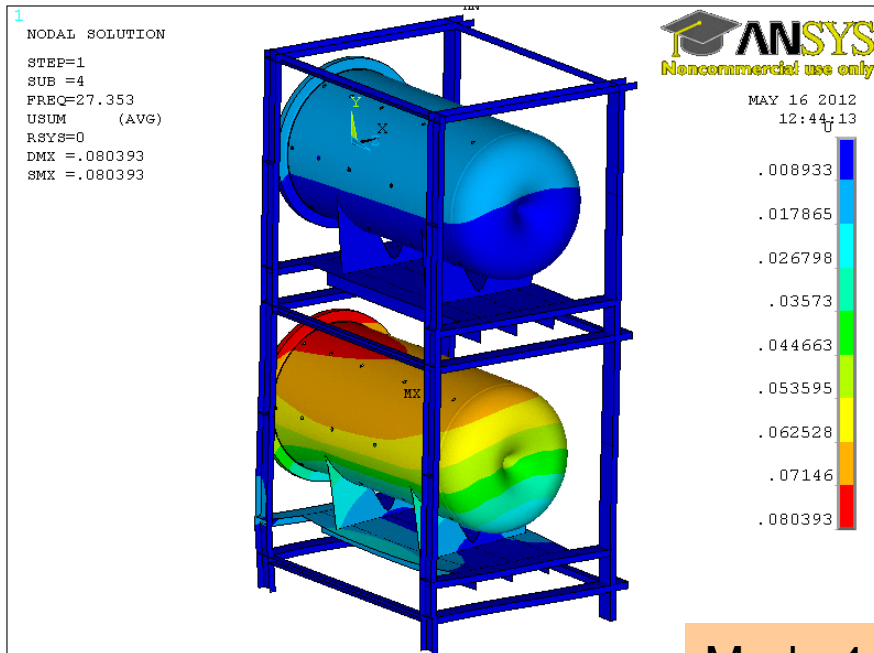




Mode 4,  $f = 27.35 \text{ Hz}$

Modif.1

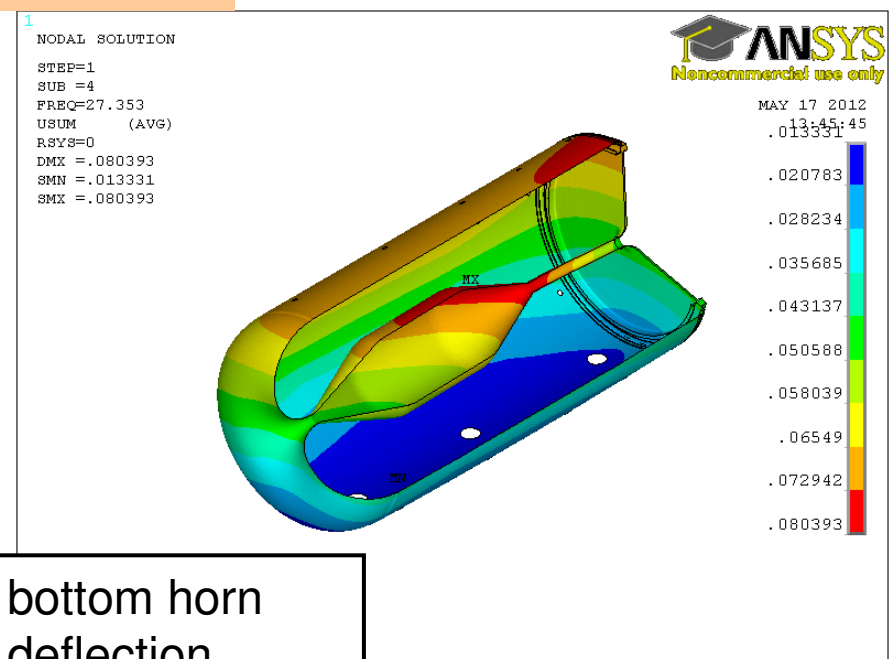




Mode 4,  $f = 27.35 \text{ Hz}$

Mode	Freq.[Hz]
3	24.68
4	27.35
5	28.39
6	30.26
7	30.51
8	32.26
9	46.27
10	47.29
11	47.76
12	48.09

Modif.1

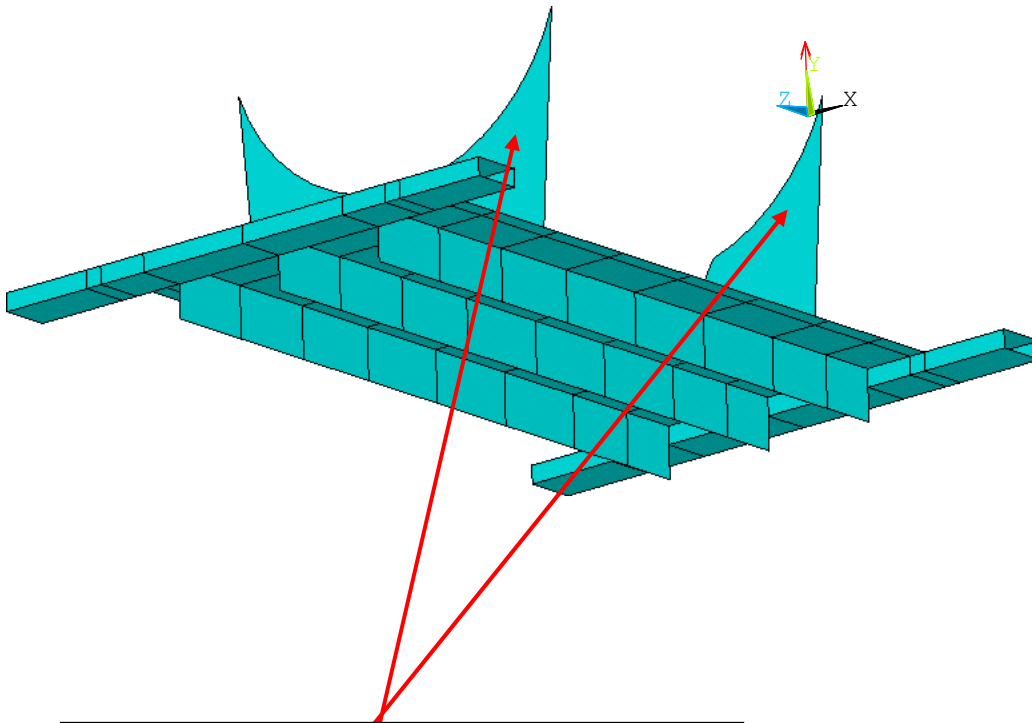


bottom horn  
deflection

Natural frequencies – results for symmetric  
half of 4 horns structure:

thickness of the channel section  $t_c = 20 \text{ mm}$ ,  
modif.1

thickness of vertical plates  $t_h = 16 \text{ mm}$ ,  
modif.2

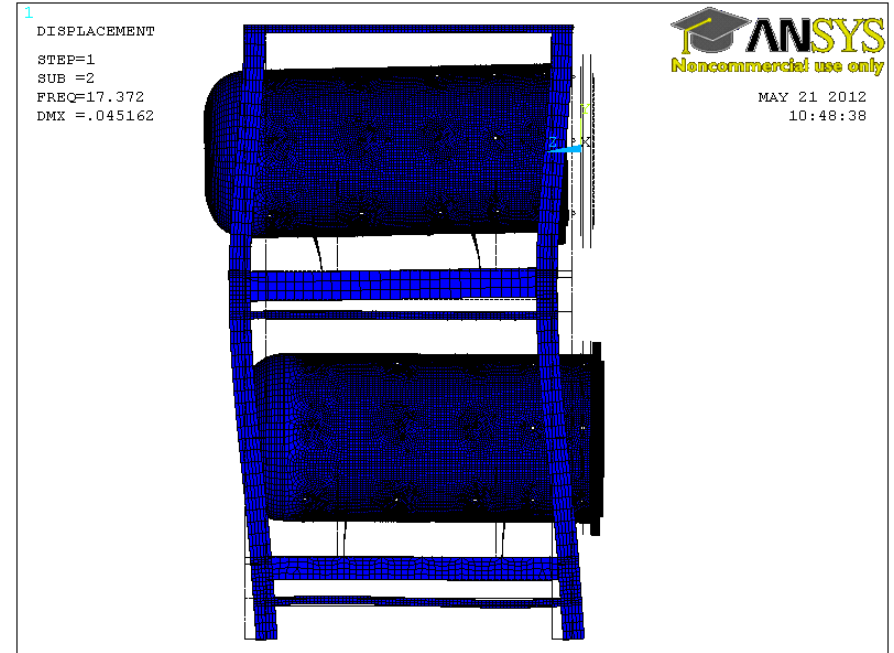
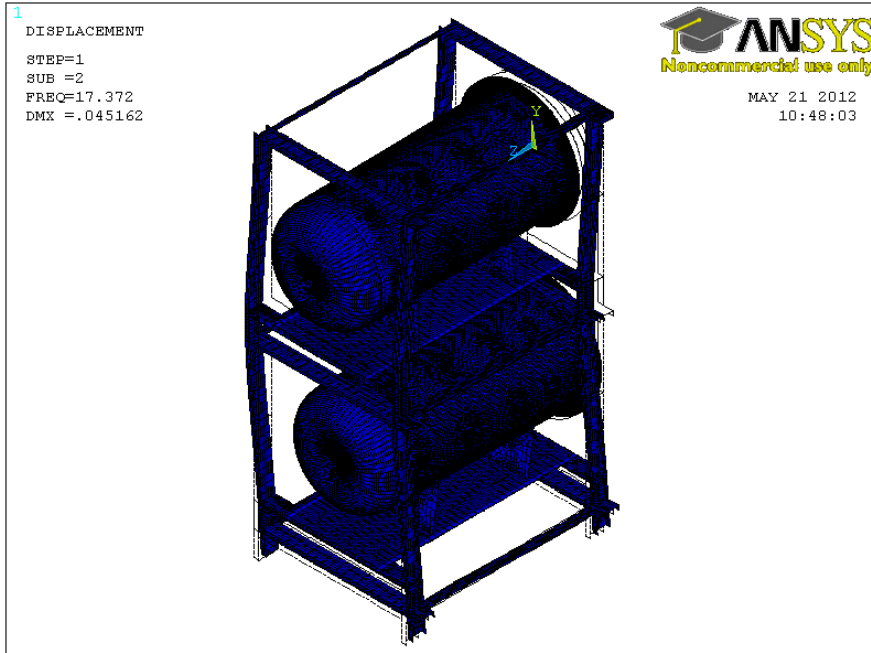


Vertical plates used for saddle  
supports thickness increased  
from:  $t_h = 12 \text{ mm}$  to  $t_h = 16 \text{ mm}$

Modif.2

Mode	Freq.[Hz]
1	5.08
2	17.37
3	27.52
4	28.56
5	29.64
6	31.46
7	31.77
8	34.83
9	47.74
10	47.86
11	48.01
12	48.11
13	48.96
14	50.28
15	50.86



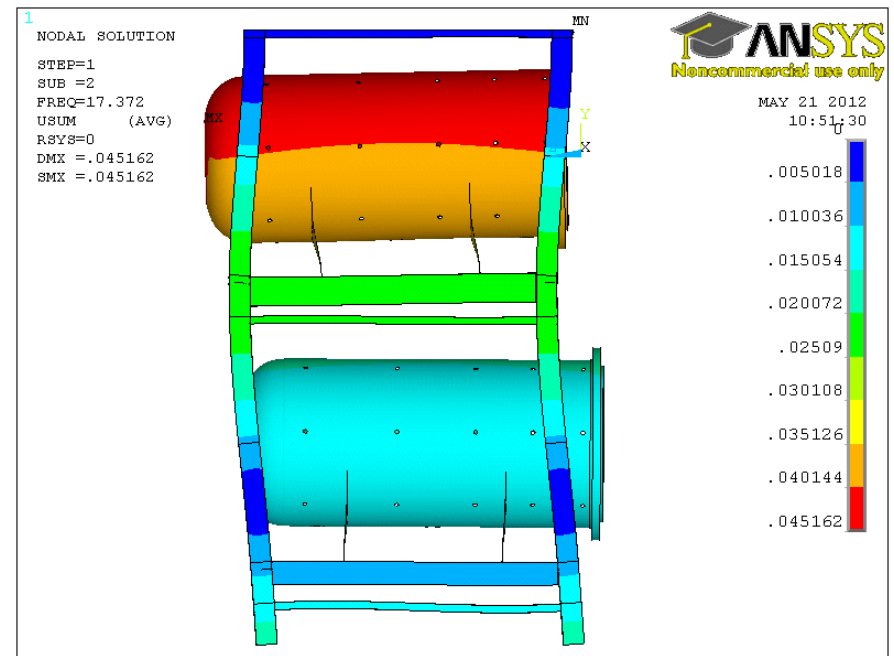


Mode 2,  $f = 17.37 \text{ Hz}$

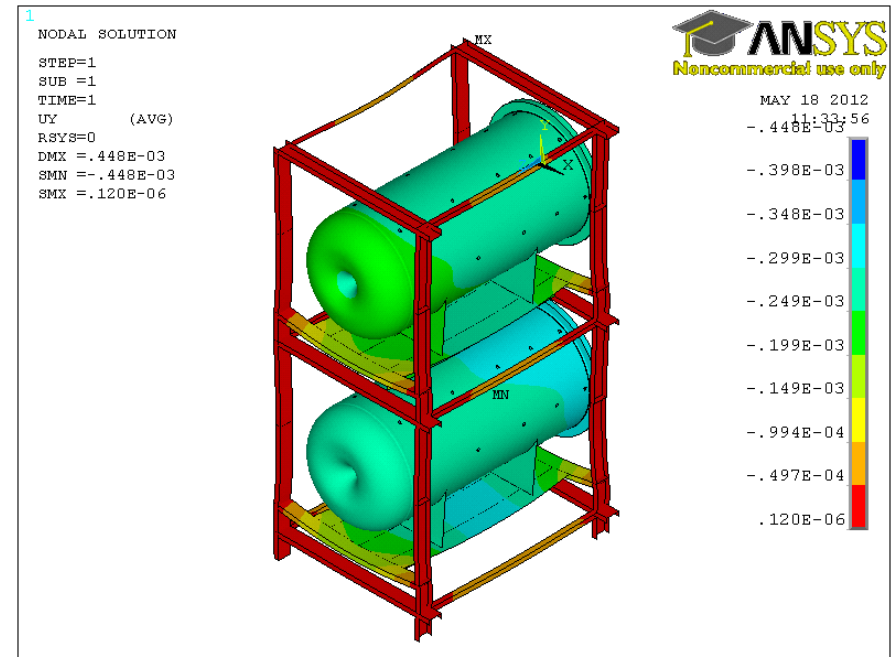
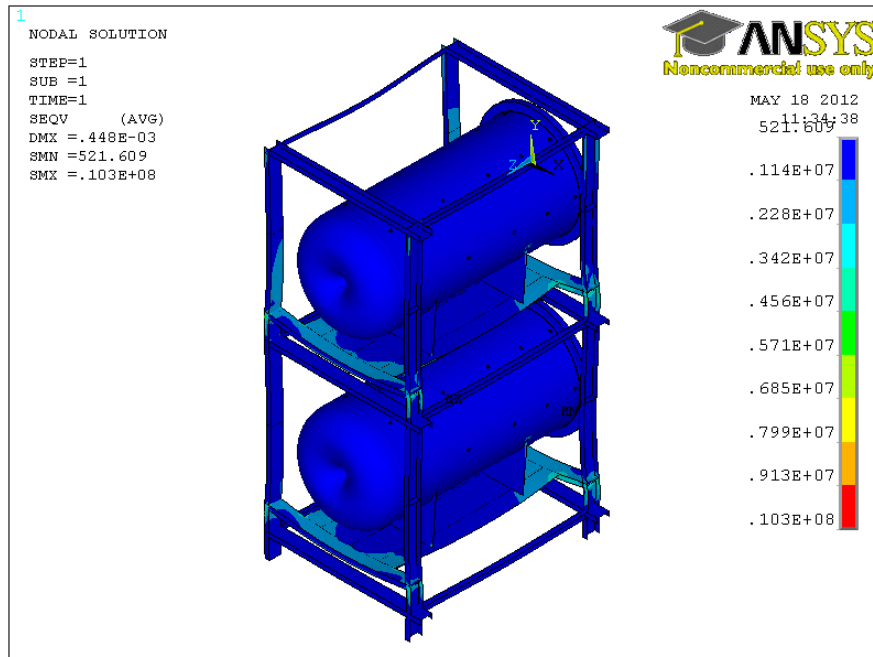
Originally:  
 $f = 12.47 \text{ Hz}$ ,

After 1st modification:  
 $f = 15.79 \text{ Hz}$ ,

Modif.2







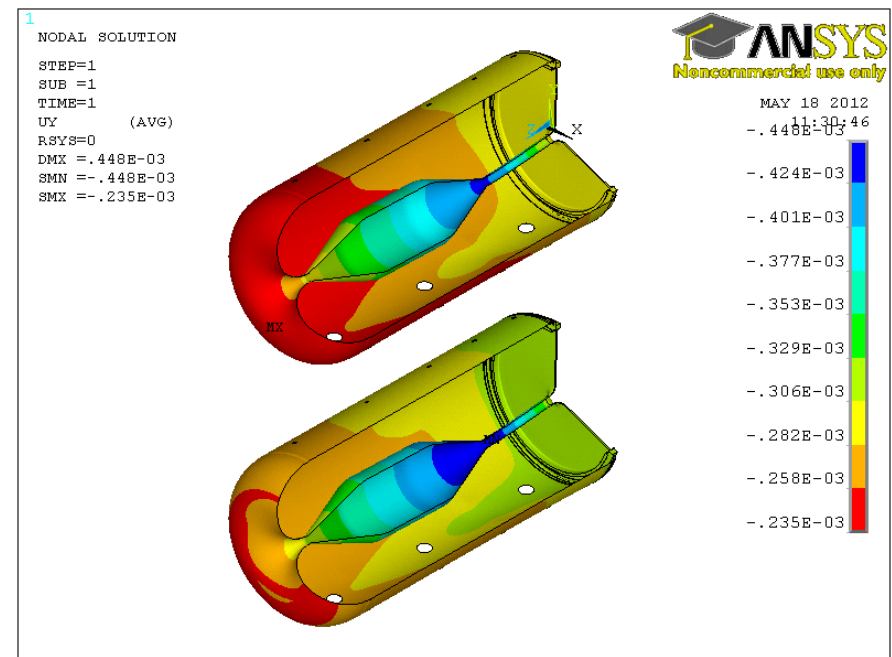
## Results of static analysis

- Max. for abs. value of vertical deflection:
- Max. value for equivalent stress:

$$|u_y|_{\max} = 0.45[mm]$$

$$\sigma_{eqv}^{\max} = 10.3[MPa]$$

Modif.2



Comparison of natural frequency values for structure with statically optimized support system and with modifications of thickness in certain members

No of freq.	Statically optim. str.	1 <sup>st</sup> modif.	2 <sup>nd</sup> modif.
1	4.59	5.075	5.084
2	12.47	15.79	17.37
3	18.60	24.68	27.52
4	25.82	27.35	28.56
5	26.45	28.39	29.64
6	27.62	30.26	31.46
7	28.08	30.51	31.77
8	29.69	32.26	34.83
9	41.74	46.27	47.74
10	43.73	47.29	47.86

1

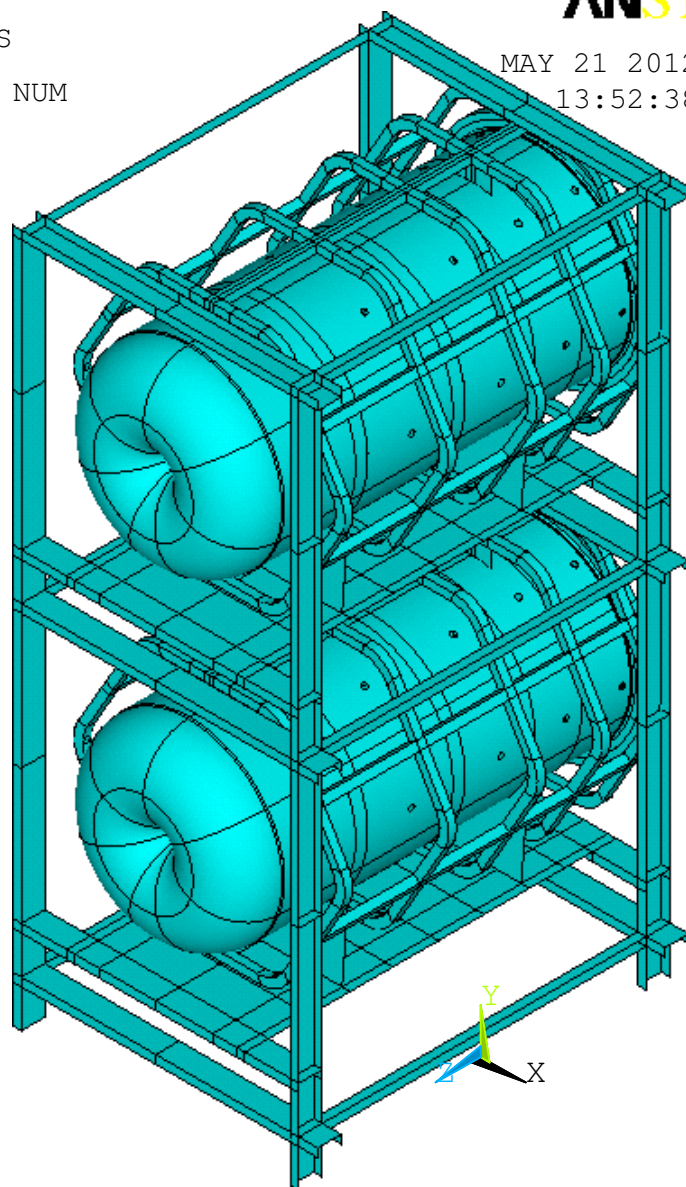
AREAS

TYPE NUM

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2

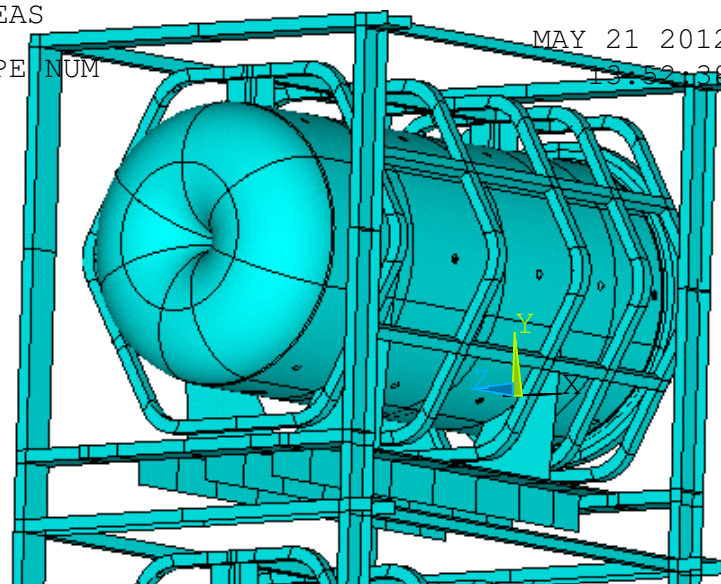
AREAS

TYPE NUM

ANSYS

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3

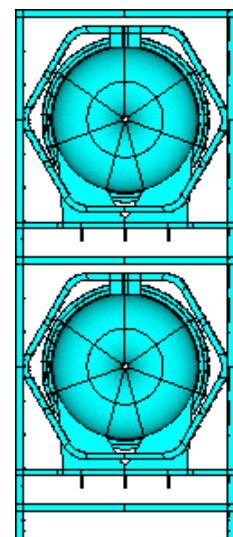
AREAS

TYPE NUM

ANSYS

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Thank you for your attention