Development of large GRPC with a very fine segmentation readout electronics

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Motivation

The Semi-Digital HCAL is one of two options proposed in the ILD LOI. It uses gaseous detectors as sensitive medium with embedded readout electronics providing 1cm2 lateral segmentation.
A genuine mechanical structure is proposed for the SDHCAL.

GRPC was chosen as the baseline : -Cost-effective -High efficiency -Adequate resolution

Challenges

- -homogeneity for large surfaces
- -Thickness of only few mms
- -Services from one side
- -Embedded electronics



A prototype with 48 GRPC of 1 m2 was conceived as a demonstrator

Motivation

Electronics readout choice At high energy the shower core is very dense→ simple binary readout will suffer saturation effect → semi-digital readout (2-bit) can improve the energy resolution.







Cross-section of SDHCAL 1m² glass RPCs



Total thickness: 6.0mm

The choice of ceramic balls rather than fishing lines aims at reducing both dead zones and noise.

Homogeneity study

To maintain the same distance between the two glass plates, spacer are used every 10 cm : 68 ceramic balls+ 13 fiber glass disks.



Gas distribution system

The services being on one side of the detector, a new gas distribution design is used. It allows to distribute the gas uniformly in the large chamber.



When diffusion is included \rightarrow Homogeneity is expected to be even better A test using Kr83m radioactive gas is scheduled to monitor online the gas distribution

Resistive coating study

The resistive coating is needed to apply the HV on the two glass plates (electrodes). The resistivity value of this coating plays an important rôle of the pad multiplicity. The higher the resistivity the lower the multiplicity Three kinds of coatings were tested :

	Licron	Statguard	Colloidal	Colloidal
			Graphite type I	Graphite type II
Surface resistivity (M Ω / \Box)	~20	1-10	~0.5	Depends on mix ratio; choose ~0.7
Best application method	Spray	Brush	Silk screen printing	Silk screen printing



Resistive coating study



The colloidal graphite of type II is less expensive and allows to choose the needed resistivity even if this is a delicate operation



Measured resistivity as a function of the mix ratio



Silk-screen print method provides very good uniformity





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Electonics: ASICs stand test

A robot was used to test the 10500 ASICs The procedure allows to select the good ASICs and calibrate them Yield 93%



Electronics boards of 1 m² using new generation of connectors were developed to host the readout electronics.

















Charge spectrum of our detector was carefully studied and understood. Polya distribution is successfully used to describe the data



Charge Spectrum Cosmic Test Set Up (analog readout)

A full cassette was tested at H4-SPS in September 2010 to validate the concept and to study the GRPC performance.

Gas mixture : TFE :93.5 % CO2 : 5 % SF6 : 2 %

Charge threshold : 100 fC







The homogeneity of the detector and its readout electronics were studied.



Noise was measured and found to be < 1 Hz/cm2 outside the channeling tubes and HV connection zones



50 Chambers are built and will be used in the SDHCAL prototype in the coming days..



The GRPCs with their electronics in the cassettes are installed

The cosmic rays were used to study the performance of the GRPC detectors



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Efficiency and multiplicity(6.9kV)



Noise in some chambers is essentially due to higher electric field In the edges where the gas gap is less than the nominal one. This could be corrected by reducing the electronics gain to compensate The interest of the semi-digital readout electronics is not yet demonstrated in TB. However this can already be seen from hadronic showers of some cosmics



GRPC@TOMUVOL

The same GRPCs we developed for the SDHCAL were used in the TOMUVOL (cf V.NIESS)







Conclusion&Prospects

- → Development of large and thin GRPC for the Semi-Digital Hadronic CALorimeter was successful.
- →GRPC provides high efficiency and good resolution and are excellent cosmic rays detectors. The SDHCAL prototype will be used for systematic study of cosmic rays in the future
- →The TOMUVOL project will use GRPCs based on the development achieved previously.