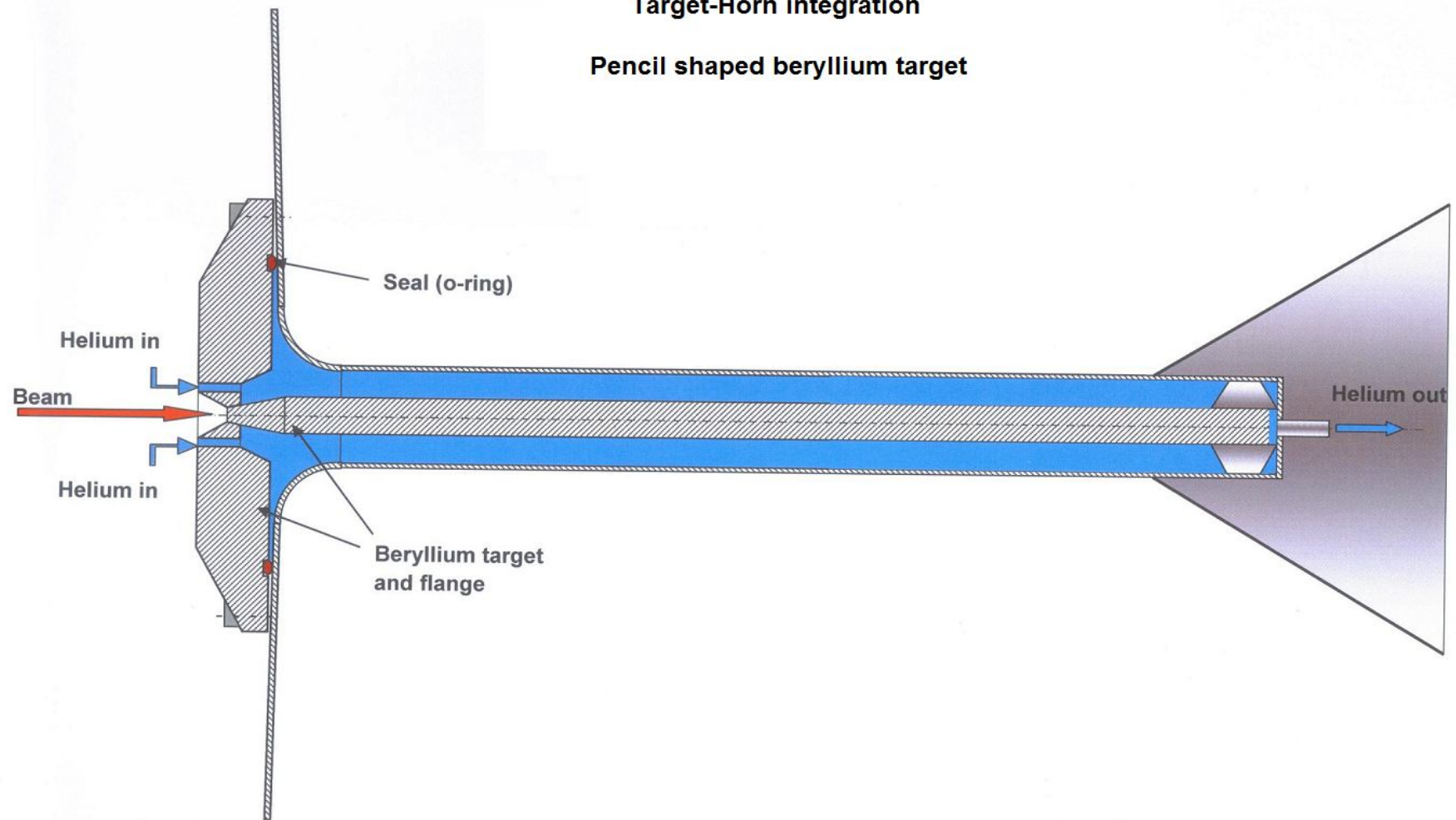


Target-Horn integration
Pencil shaped beryllium target



Evolution of radiation micro-damage in aluminum horn subjected to plastic straining

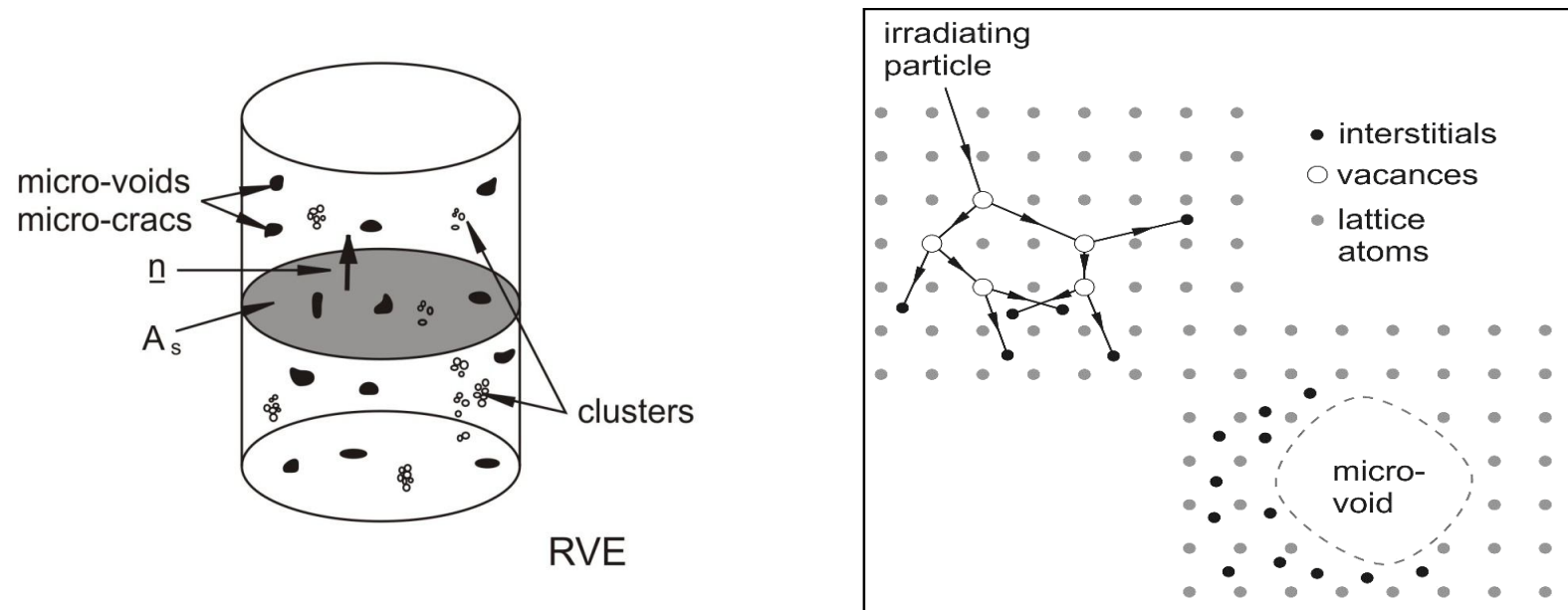
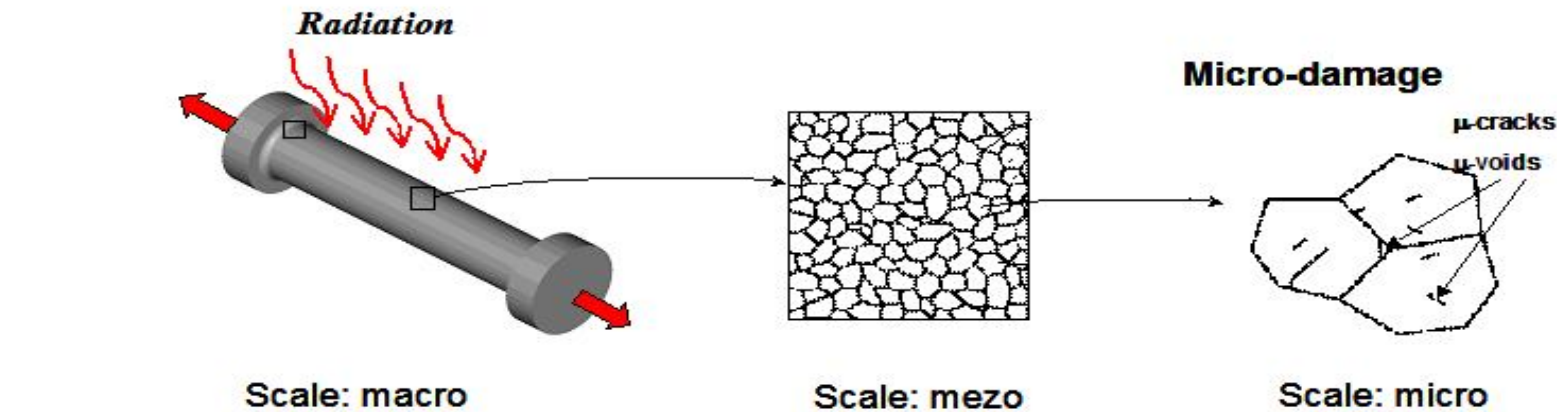
Błażej Skoczeń, Aneta Ustrzycka

Cracow University of Technology

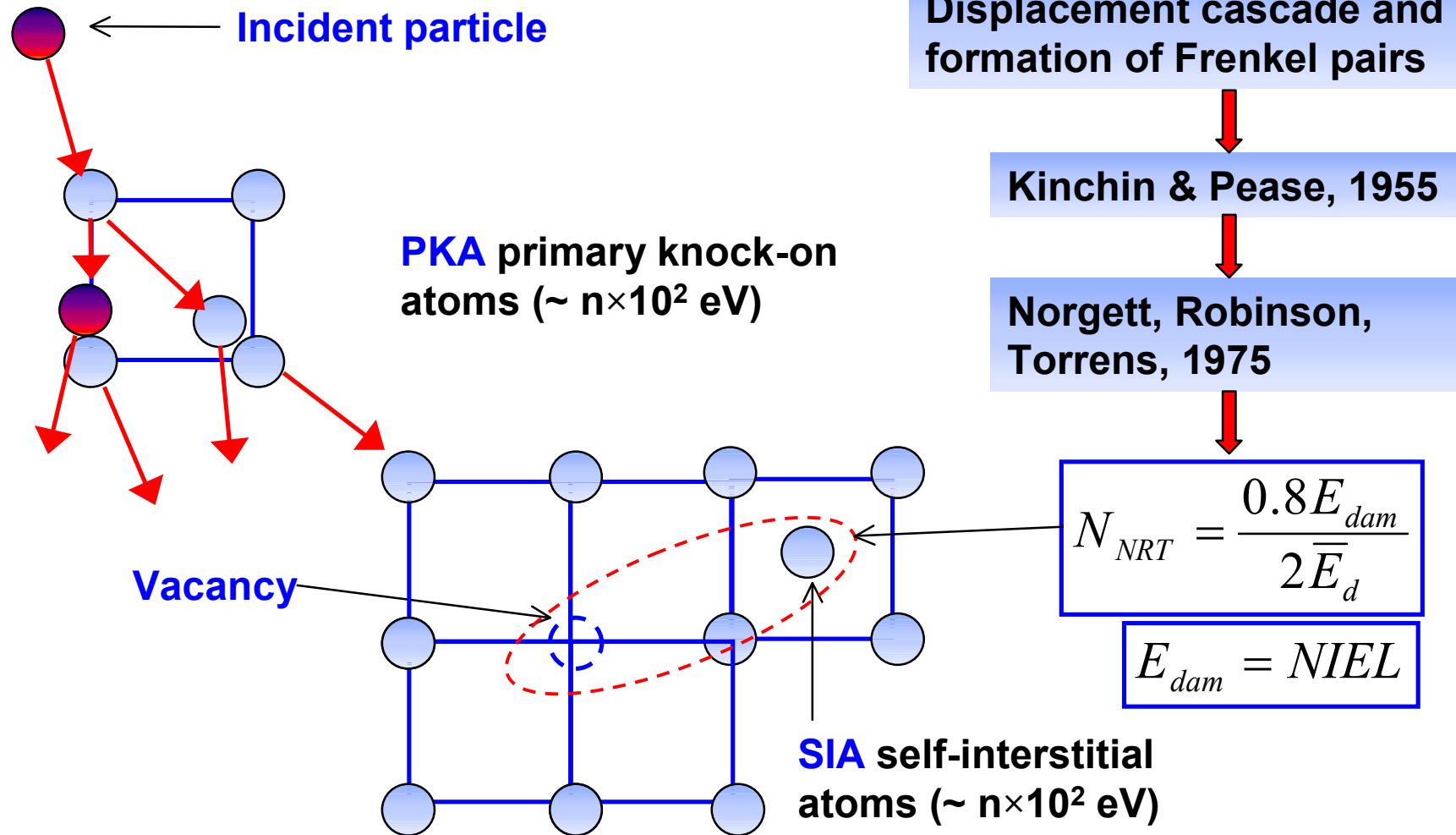
Institute of Applied Mechanics



Irradiation induced micro-damage – types of defects

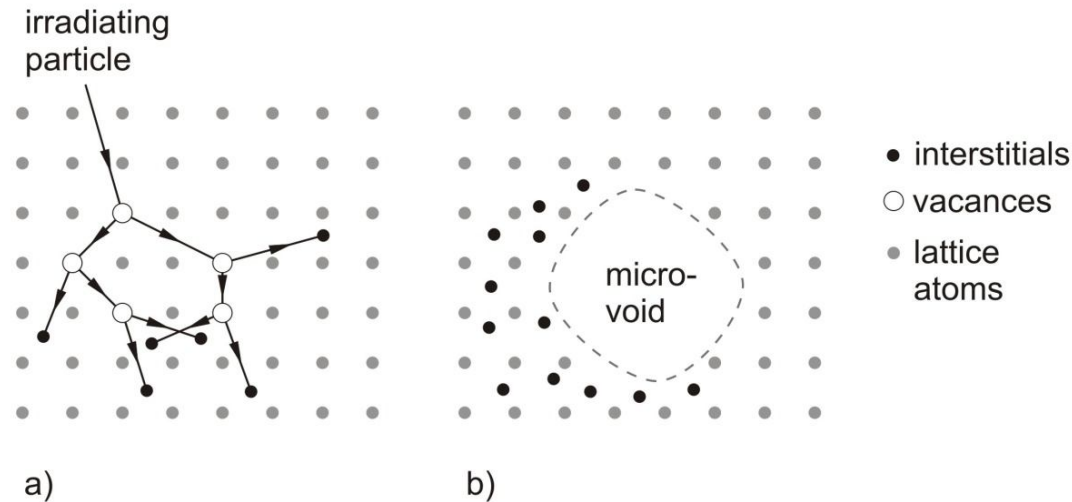


Irradiation induced defects in the lattice



Measure of irradiation induced damage

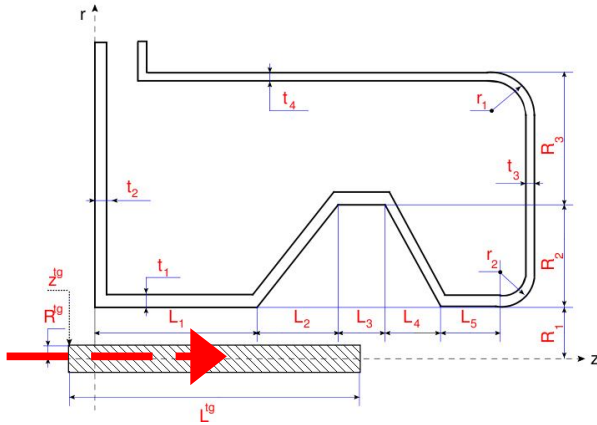
1 displacement per atom (dpa) corresponds to stable displacement from their lattice site of all atoms in the material during irradiation near absolute zero (no thermally-activated point defect diffusion).



Pulsed current & irradiation

For n pulses we assume that:

$$D_{rm}^n = n \times D_{rm}^1$$



$i=i+1$ pulse

$$NIEL^i \Rightarrow dpa^i$$

Algorithm for structures subjected to pulsed irradiation

$$D_{r0}^i = q_A \pi r_{c0}^2$$

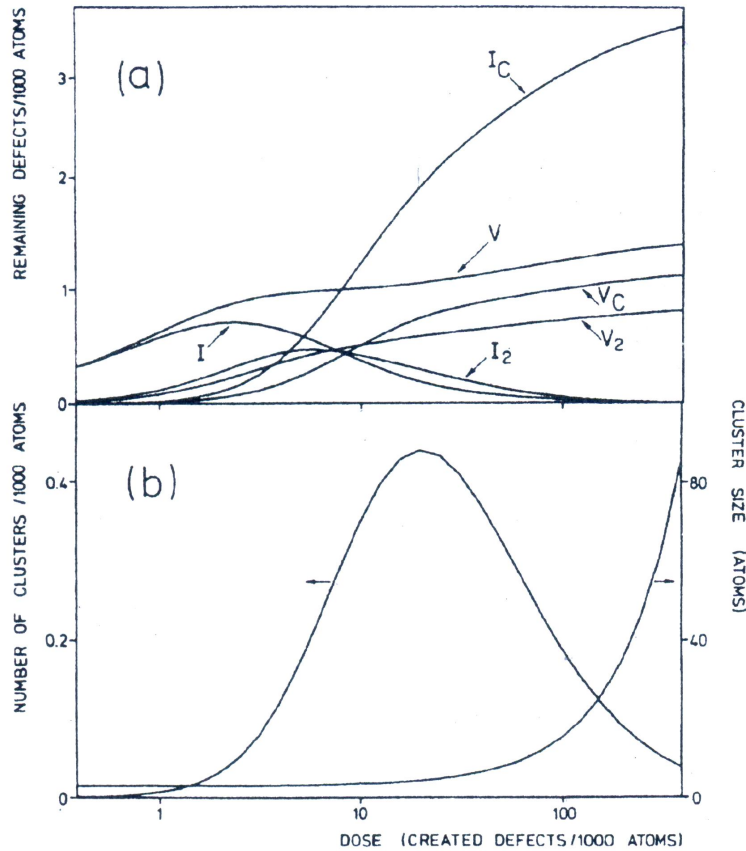
irradiation

Quasi-static and cyclic loads

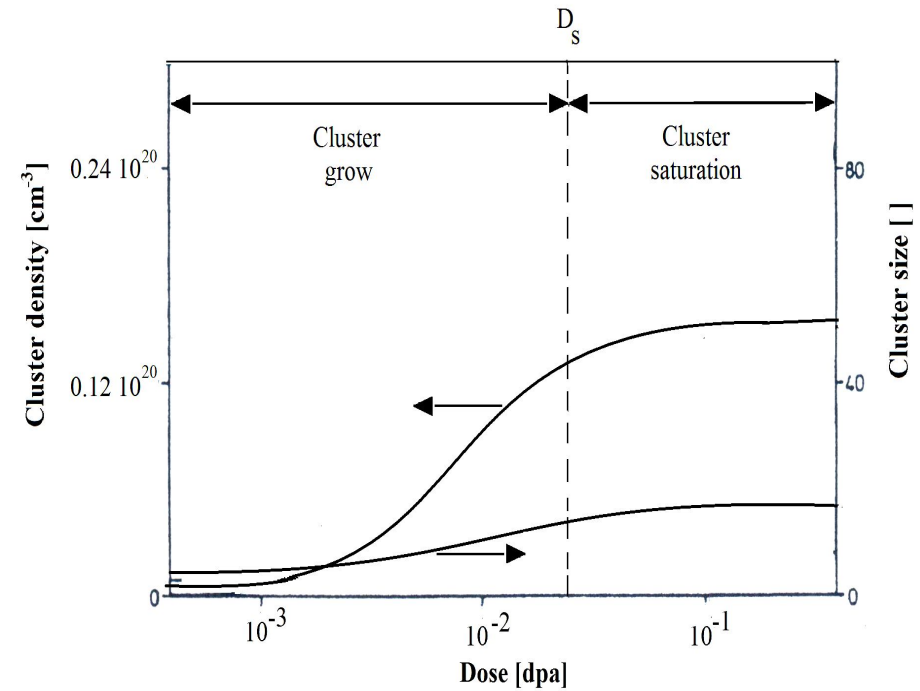
$$dD_{rm}^i = 2q_A \pi r_{c0}^2 \exp \left[\alpha_r \int_0^p \exp \left(\frac{3\sigma_m}{2\sigma_{eq}} \right) dp \right]$$

$$D_{rm}^i = D_{r0}^i + \int_0^{\hat{p}} dD_{rm}^i$$

Damage production during the irradiation



$v_R (=v_{IV})$	400	
v_{II}	200	$v_R/2$
v_{VV}	133	$v_R/3$
v_{V_2I}	210	$3/2 v_{I_2I}$
v_{I_2V}	140	$3/2 v_{V_2V}$
v_{CI}	250	
v_{CV}	50	$v_{CI}/5$



Properties of Aluminium

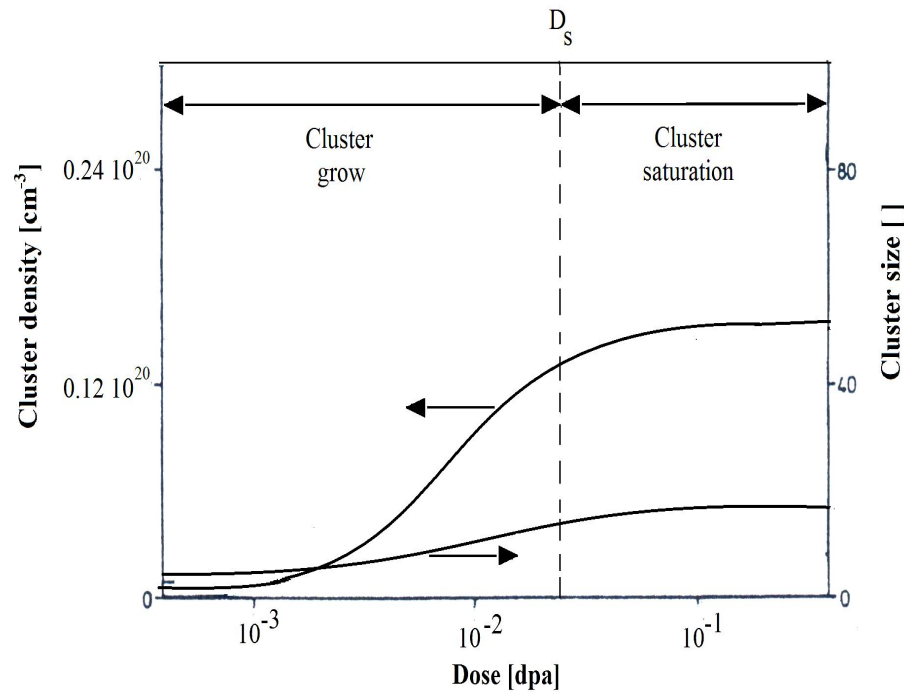
Atomic mass 26.982 g mol⁻¹

density 2.7 g cm⁻³

Avogadro constant $N_A = 6.02 \cdot 10^{23} \text{ mol}^{-1}$

Source: E. Verbiest, H. Pattyn „Study of radiation damage in aluminium”, Physical Review B, 1982.

Clusters density and average cluster size at irradiation



$$D_s = 2 \cdot 10^{-2}$$

size of clusters 1.05 nm – 14 defects per cluster

$$NIEL \Rightarrow dpa$$

$$q_c = \begin{cases} C_{qI} (dpa)^{n_{qI}} & \text{for } dpa < D_s \\ C_{qII} (dpa)^{n_{qII}} & \text{for } dpa \geq D_s \end{cases}$$

$$r_c = \begin{cases} C_r (dpa)^{n_r} & \text{for } dpa < D_s \\ r_{cr} & \text{for } dpa \geq D_s \end{cases}$$

$$q_A = \left(\sqrt[3]{q_V} \right)^2 = q_c^{2/3}$$

$$D_{r0} = q_A \pi r_{c0}^2$$

Post-irradiation evolution of micro-damage (after recombination)

$$dr_c = r_c \alpha_r \exp\left(\frac{3\sigma_m}{2\sigma_{eq}}\right) dp$$

Rice & Tracey 1969, Beremin 1981, Huang 1991, Pardoen et al. 1996.

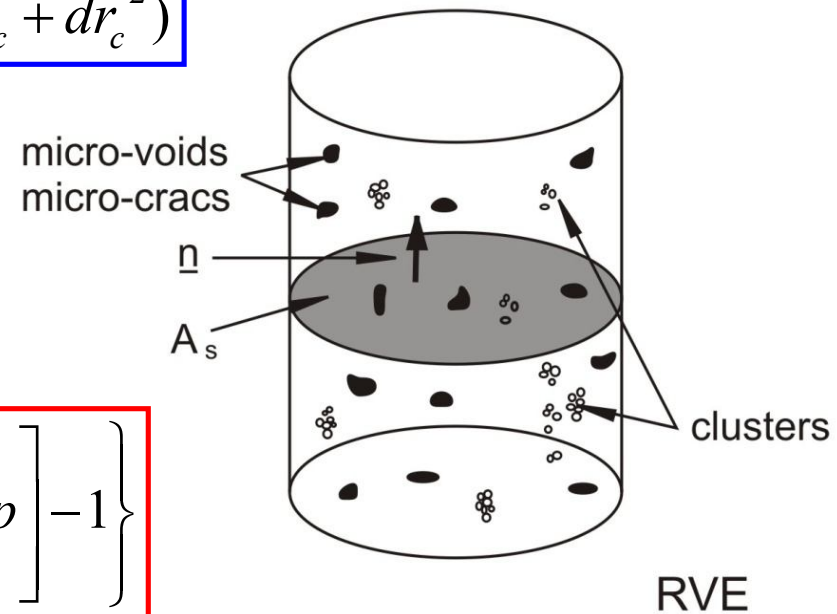
Typical value of α_r for Al is equal to 0.283

$$dA_{rm} = \pi((r_{c0} + dr_c)^2 - r_{c0}^2) = \pi(2r_{c0}dr_c + dr_c^2)$$

$$dD_{rm} = q_A dA_{rm} = q_A 2\pi r_{c0} dr_c$$

$$dD_{rm} = 2q_A \pi r_{c0}^2 \left\{ \exp\left[\alpha_r \int_0^p \exp\left(\frac{3\sigma_m}{2\sigma_{eq}}\right) dp \right] - 1 \right\}$$

Kinetic law of evolution of post-irradiation micro-damage (porosity)



dpa distribution in target-horn integration

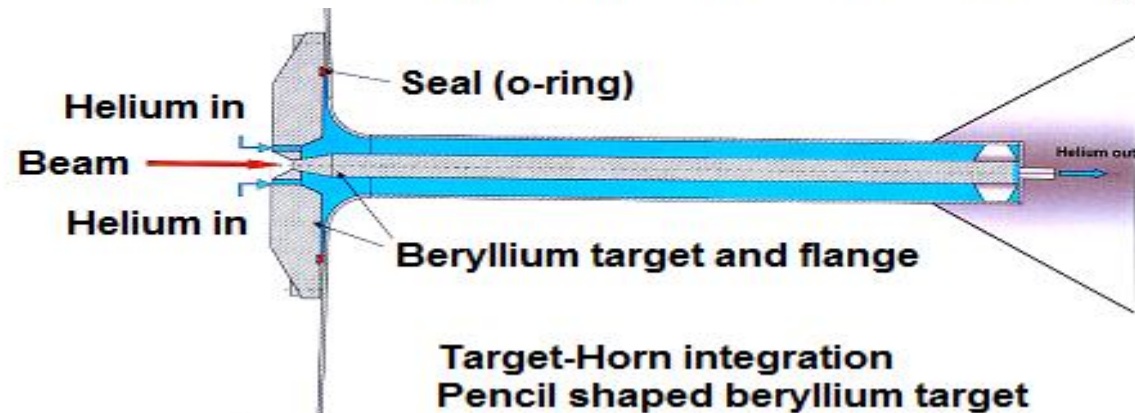
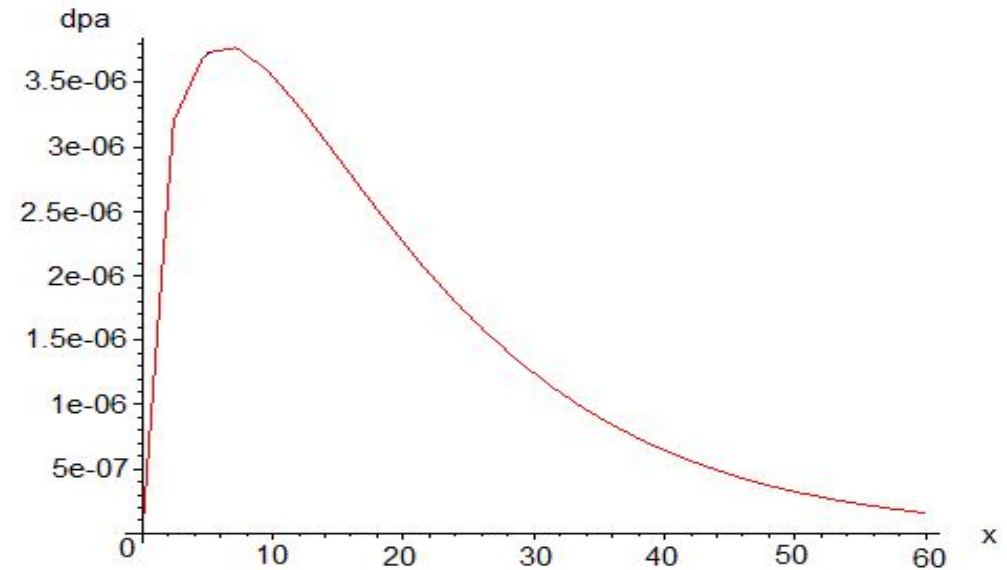
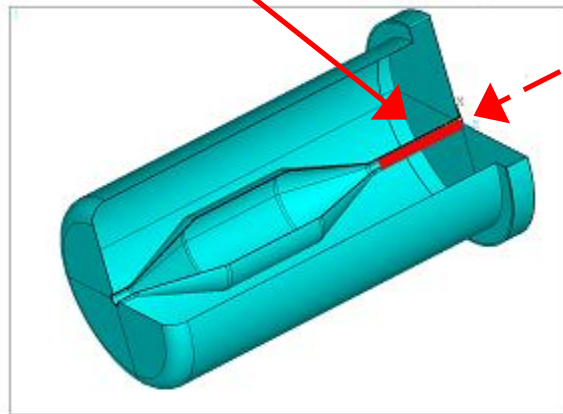
$$dpa(x) = ax^b e^{cx}$$

where: $a = 0.00000025$

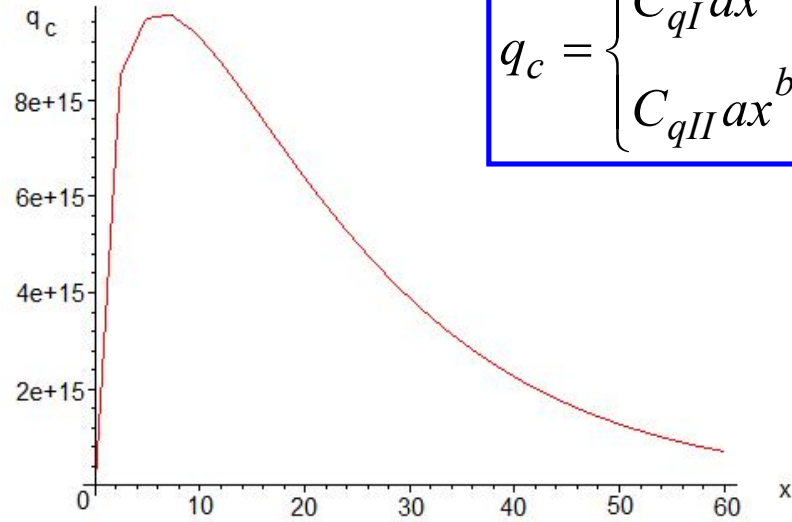
$b = 0.5$

$c = -0.08$

NIEL
↓
dpa
↓
 $D=Dr+Dm$



Clusters density at irradiation

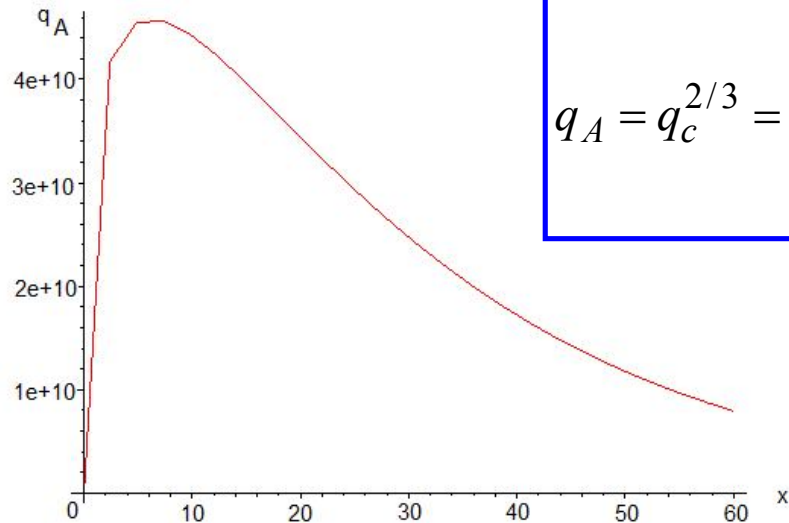


$$q_c = \begin{cases} C_{qI} a x^{b n_{qI}} e^{c n_{qI} x} & \text{for } dpa < D_S \\ C_{qII} a x^{b n_{qII}} e^{c n_{qII} x} & \text{for } dpa \geq D_S \end{cases}$$

where:

$$C_{qI} = 0.3 \cdot 10^{20} \quad n_{qI} = 0.83$$

$$C_{qII} = 0.2 \cdot 10^{20} \quad n_{qII} = 0.145$$



$$q_A = q_c^{2/3} = \begin{cases} \left(C_{qI} a x^{b n_{qI}} e^{c n_{qI} x} \right)^{2/3} & \text{for } dpa < D_S \\ \left(C_{qII} a x^{b n_{qII}} e^{c n_{qII} x} \right)^{2/3} & \text{for } dpa \geq D_S \end{cases}$$

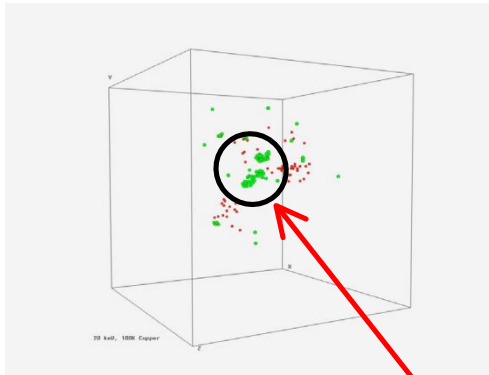
Cluster size at irradiation

$$r_{c0} = \begin{cases} C_r a x^{b n_r} e^{c n_r x} & \text{for } dpa < D_S \\ r_{cr} & \text{for } dpa \geq D_S \end{cases}$$

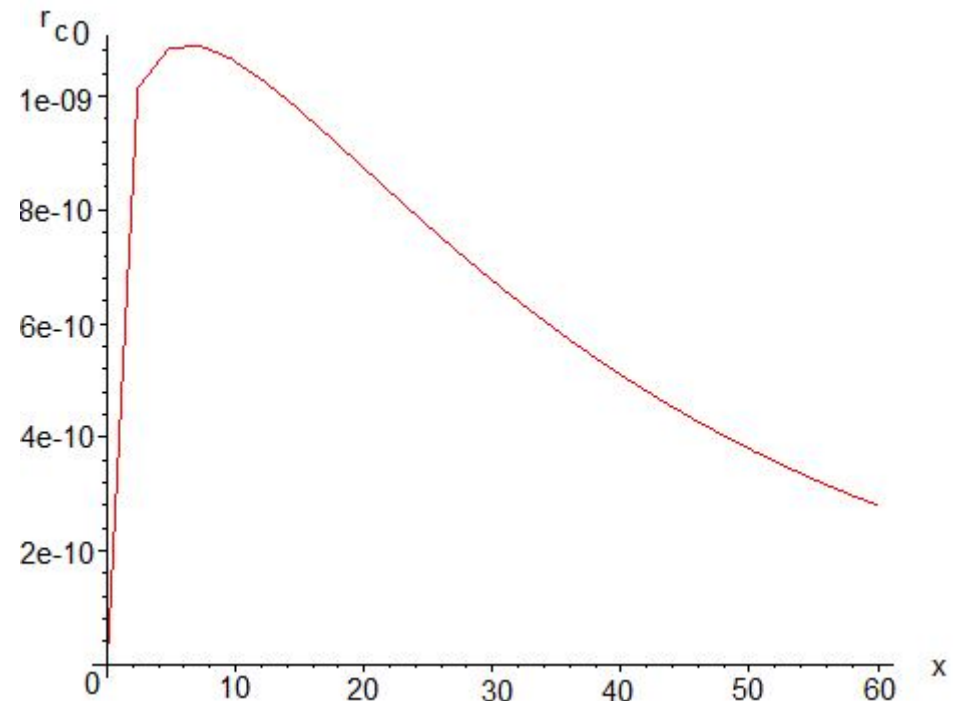
where:

$$C_r = 0.1 \cdot 10^{-6} \quad n_r = 0.15$$

$$r_{cr} = 0.11 \cdot 10^{-6}$$

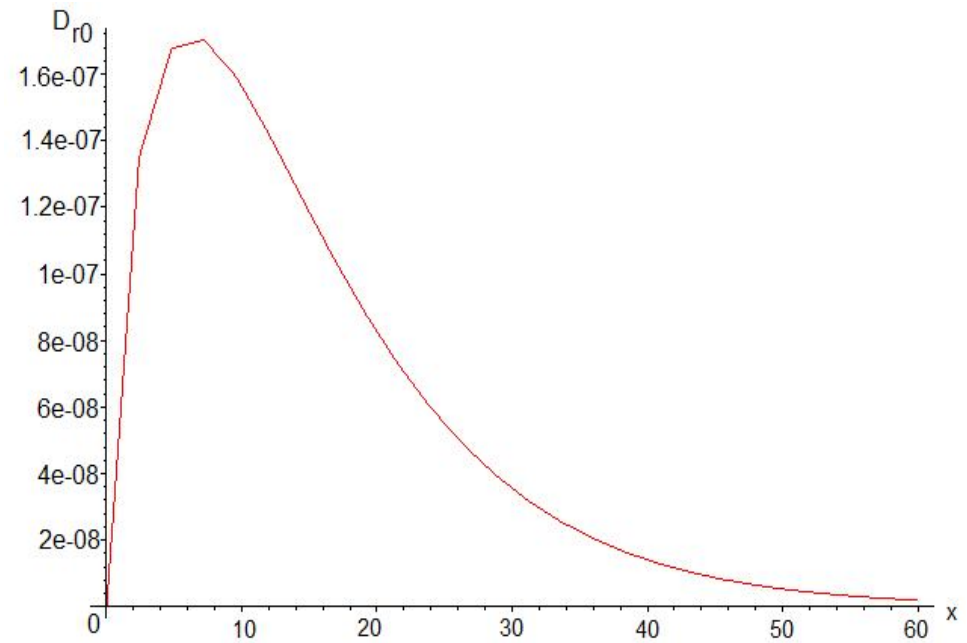
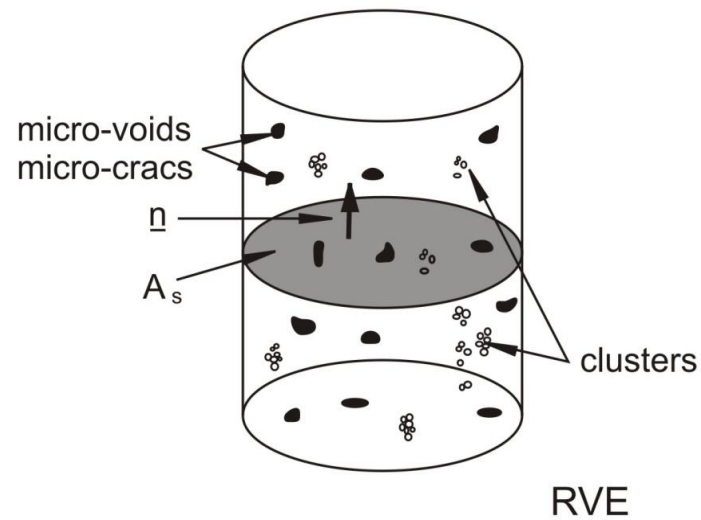


Cluster
of micro-voids

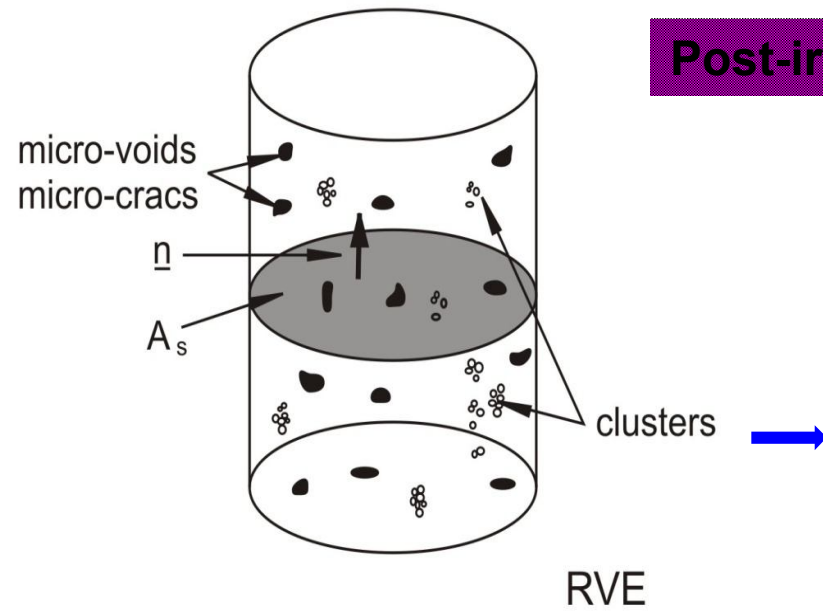


Irradiation damage

$$D_{r0} = \begin{cases} \left(C_{qI} a x^{b n_{qI}} e^{c n_{qI} x} \right)^{2/3} \pi r_{c0}^2 & \text{for } dpa < D_S \\ \left(C_{qII} a x^{b n_{qII}} e^{c n_{qII} x} \right)^{2/3} \pi r_{c0}^2 & \text{for } dpa \geq D_S \end{cases}$$



Post-irradiation evolution of micro-damage



$$dD_{rm} = 2q_A \pi r_{c0}^2 \exp \left[\alpha_r \int_0^p \exp \left(\frac{3\sigma_m}{2\sigma_{eq}} \right) dp \right]$$

$$D_{rm} = D_{r0} + \int_0^{\hat{p}} dD_{rm}$$

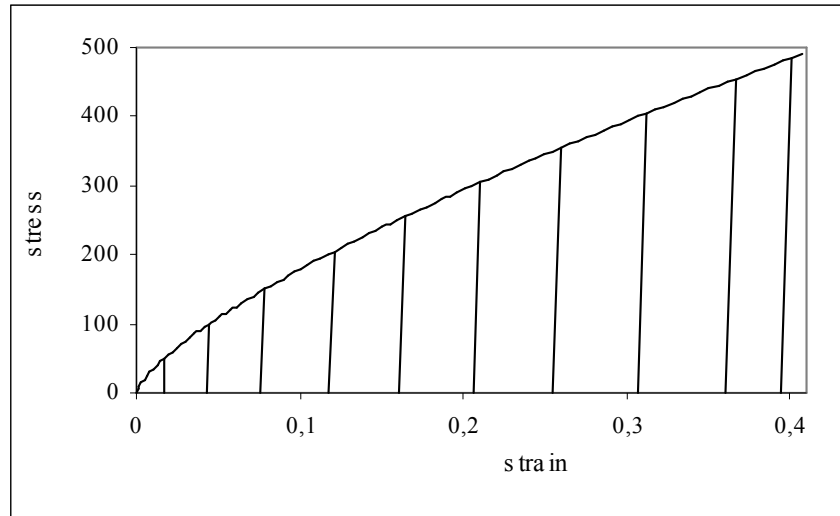
Power law:

$$\varepsilon = \frac{\sigma}{\tilde{E}} + K \left(\frac{\sigma}{\tilde{E}} \right)^n$$

Parameters of the power law: $n = 0.7$ $K = 63$

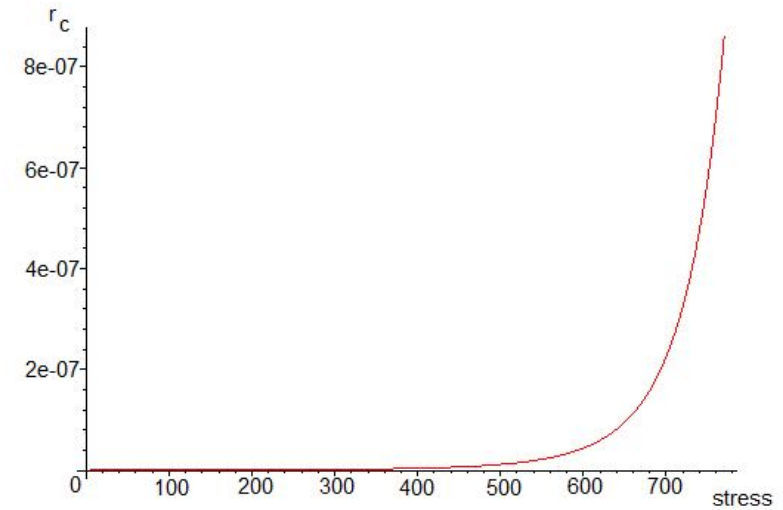
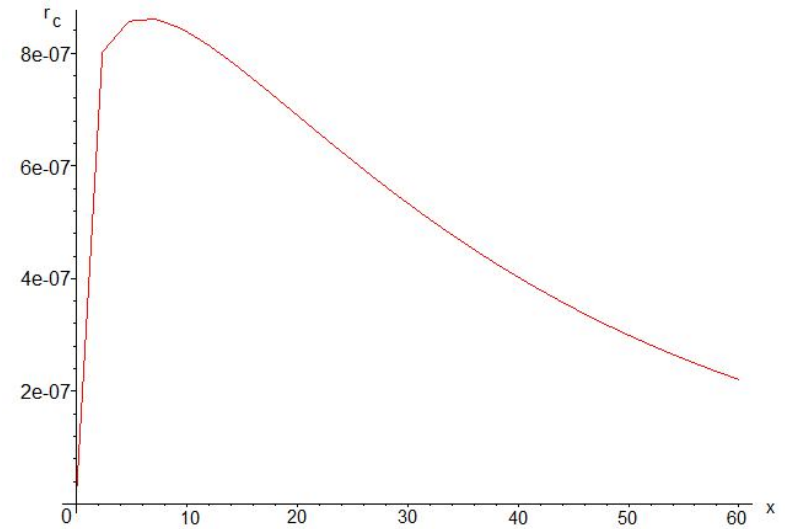
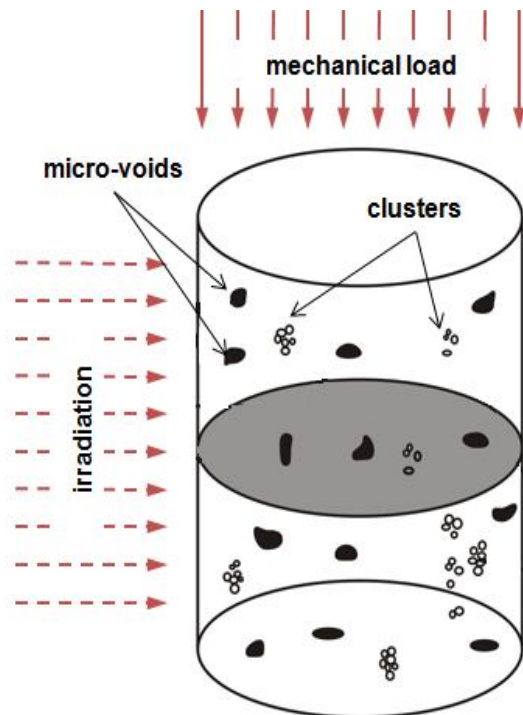
Effective Young Modulus: $\tilde{E} = E(1 - D)$

Unloading law: $\hat{\sigma} - \sigma = E(\hat{\varepsilon} - \varepsilon)$



Post-irradiation evolution of micro-damage

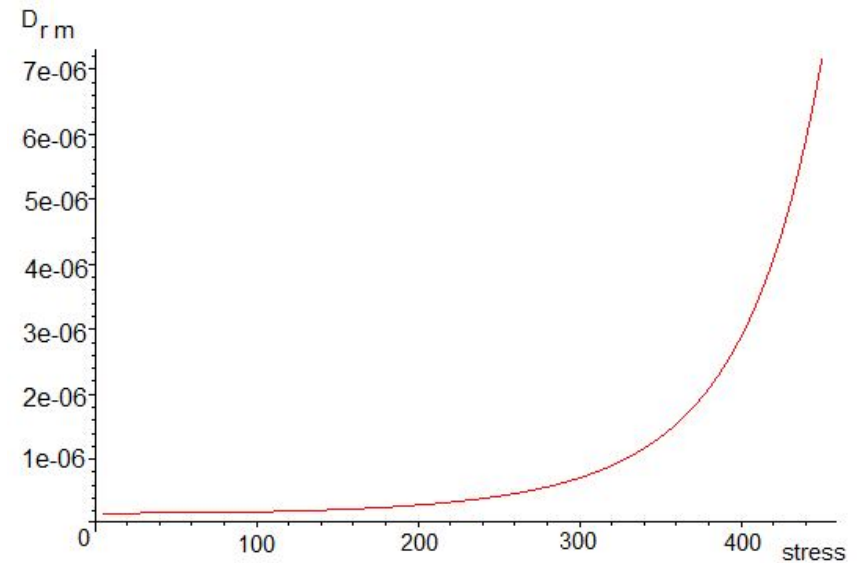
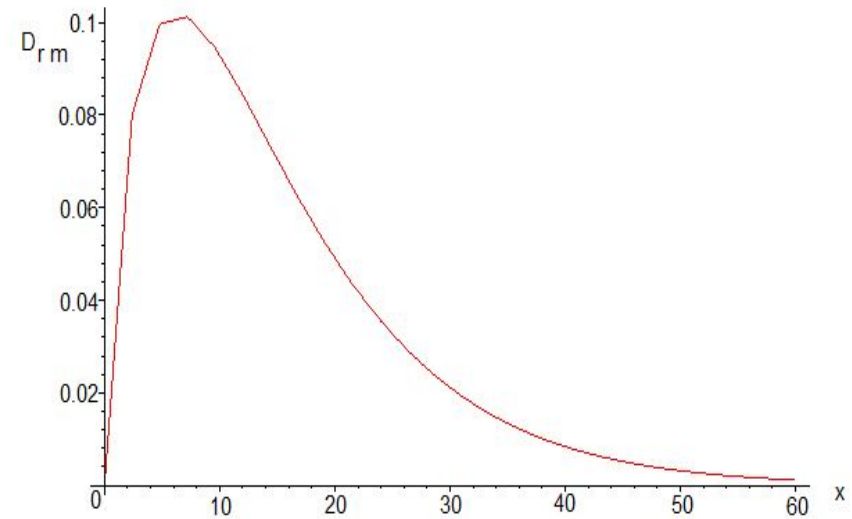
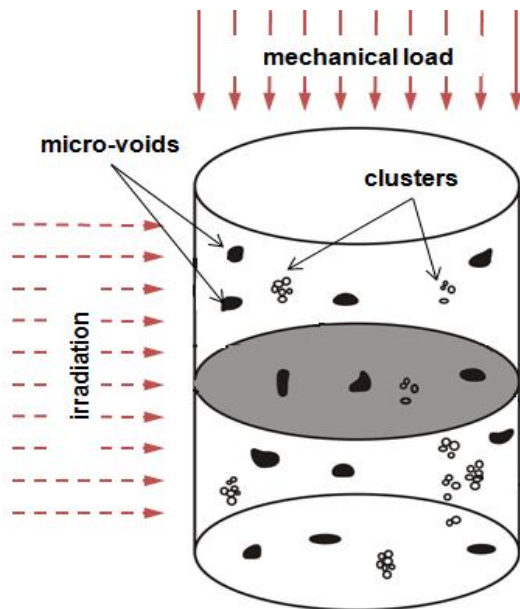
$$dr_c = r_c \alpha_r \exp\left(\frac{3\sigma_m}{2\sigma_{eq}}\right) dp$$



Post-irradiation evolution of micro-damage

$$dD_{rm} = 2q_A \pi r_{c0}^2 \left\{ \exp \left[\alpha_r \int_0^p \exp \left(\frac{3\sigma_m}{2\sigma_{eq}} \right) dp \right] - 1 \right\}$$

$$D_{rm} = D_{r0} + \int_0^{\hat{p}} dD_{rm}^i$$



Conclusions

- 1. Irradiation induced damage measured in „dpa” has to be converted to classical micro-damage parameter D. Evolution of D is governed by type Rice-Tracey kinetic law of damage evolution and is expressed in terms of stress state and strains.**
- 2. Evolution of micro-damage can be simulated as a function of static, cyclic or dynamic loads imposed on the analysed structure.**
- 3. In particular, lifetime of horn can be determined by means of the above presented approach.**