Industry-academia matching event on micropattern gaseous detectors

26 -- 27 April 2012, Annecy, France

Diffraction applications Development of spherical GEMs

Serge Duarte Pinto

CERN

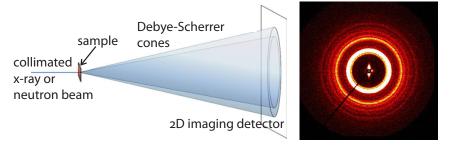
27 April 2012

X-ray or neutron diffraction

Powder diffraction with 2D detector

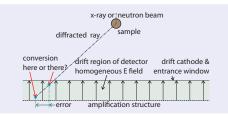
Powder diffraction and detector requirements

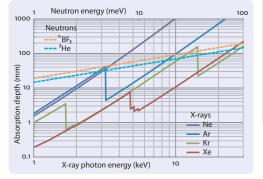
- Circular patterns if sample is powder of randomly oriented crystals.
- Need a large area detector (large for solid state standards)
- Gas detector seems natural solution, but introduces parallax error



Diffraction with gas detectors

Parallax error & how it degrades resolution





Methods to suppress parallax error

- Efficient conversion gas reduces the probable conversion depth
- Increase in pressure has same effect, but necessitates thicker window
- Spherical entrance window helps a lot, and allows higher pressure
- Truly spherical conversion gap would be optimal (zero parallax error)

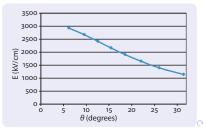
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Enter a spherical GEM in an existing detector 16 cm 14.8 cm Beryllium entrance window GEM R_{curvature} = 12 cm R_{curvature} = 13 cm readout board: 20×20 cm 1.7 mm↓

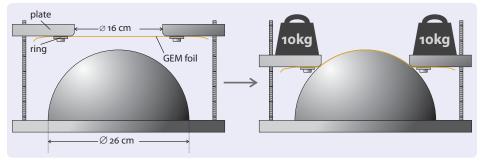
Single spherical GEM

- Spherical Be entrance window
- Can work with 3 bar of Xe
- Spherical GEM creates radial drift field
- Charge transfer issues in induction region



Forming spherical GEMs

The tooling



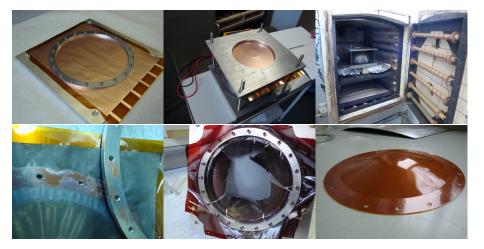
- Minimal amount of custom tooling
- The flat GEM is mounted on the plate without possibility to slip
- Opening diameters and radii of curvature can be individually tuned
- Temperature \geq 350°C for about 24 hours
- Weight of \sim 20kg applied

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Forming spherical GEMs

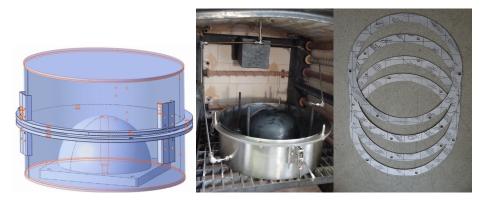
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First tests: mapping a multi-parameter space



Forming spherical GEMs

Gas tight enclosure



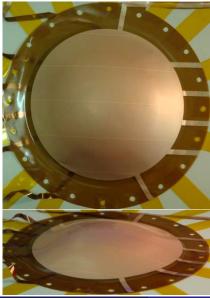
- Stainless steel box encloses the setup completely
- Fits entirely in the oven, and can still be opened easily
- Upgraded to work in a vacuum (\sim 10⁻⁴ mbar)

Spherical GEM T

Tooling

Forming spherical GEMs

In a vacuum



Great improvements

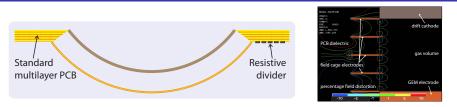
- Holds high voltage, 650 V in air, few nA leakage
- Still needs to be cleaned after forming, seems to be inevitable



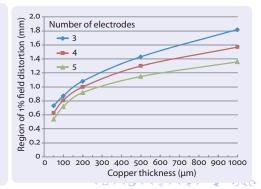
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Other components

Conical field cage



- Lateral extent of fringe field between the spherical planes is proportional to width of conversion gap
- Radial field quality is critical for parallax-free property
- A field cage can be made of a standard multilayer PCB
- Resistive divider distributes voltages over layers
- The cage can be the mechanical fixture for the GEM



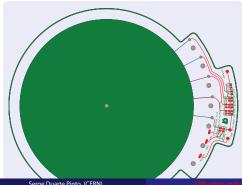
Field cage

Other components

Conical field cage

Design of conical field cage for first prototype

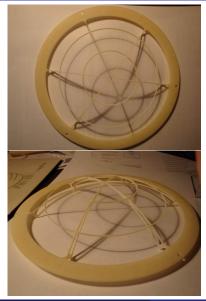
- 5 electrodes
- Also supplies GEM and fixes it mechanically
- Fabrication is fast and cheap





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Other components Curved spacers



Curved spacer in drift gap

- Not certain if it is needed, spherical GEMs seem rather self-supporting
- Fabrication less straightforward than flat spacers
- Stereolithography is accurate, fast, and affordable
- Improved design solves minor flaws



Assembly

Final assembly

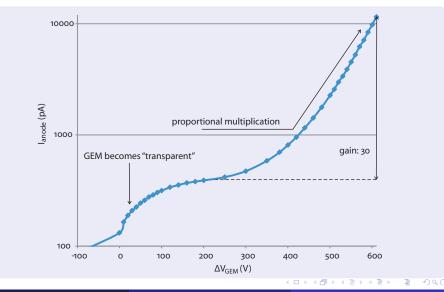
Before integration in detector



Other components Asser

Assembly

First results At 2 bar pressure

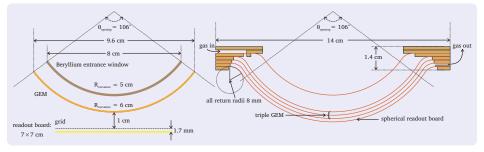


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Spherical multiple GEM

Solves transfer issues



Multiple GEM with spherical readout

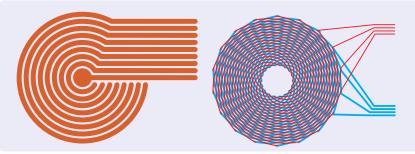
- We can recycle some tooling and films from existing design
- With 2D readout one can compensate gain variations with heta
- For mechanical tolerance, we may need to increase inter-GEM spacing
- Spherical readout board will be highly non-trivial

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Constraints on spherical readout board

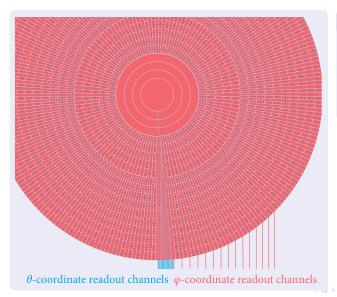
- Vias are less reliable, would need extensive tests
- No X-Y-strips, as adhesive is not compatible with 350°C
- One could pattern 2D strips on the faces of a GEM
- No rigid board. Or invent spherical image transfer
- Rigid board patterned by mechanical engraving



Spherical readout

Spherical readout board

A feasible design



Pads & strips

This readout (picture is symplified) appears compatible with spherical processing. If only the (triplicated) vias will hold . . .

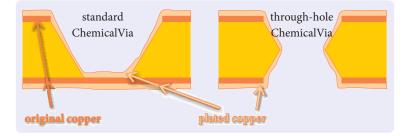
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Spherical readout board

An unbreakable via

A strain-resistant via technology

- Electrical contact should not depend critically on connection between two layers of copper.
- The solution: a metallized biconical GEM hole.



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Conclusions & outlook

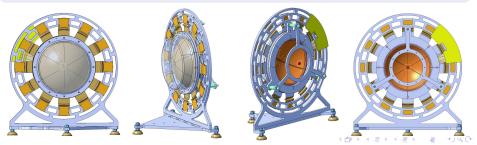
Moving closer to implementation

Spherical GEMs

- It was a long way to the first satisfactory spherical GEM
- First assembly is now working
- Plenty of ideas for further improvement

S. Duarte Pinto et al., 2009 Jinst 4 p12006. S. Duarte Pinto et al., IEEE-NSS 2009 conf. rec.

S. Duarte Pinto et al., IEEE-NSS 2010 conf. rec.



Conclusions

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