



# Design and R&D of very forward calorimeters for detectors at future $e^+e^-$ collider

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[on behalf of the FCAL Collaboration]

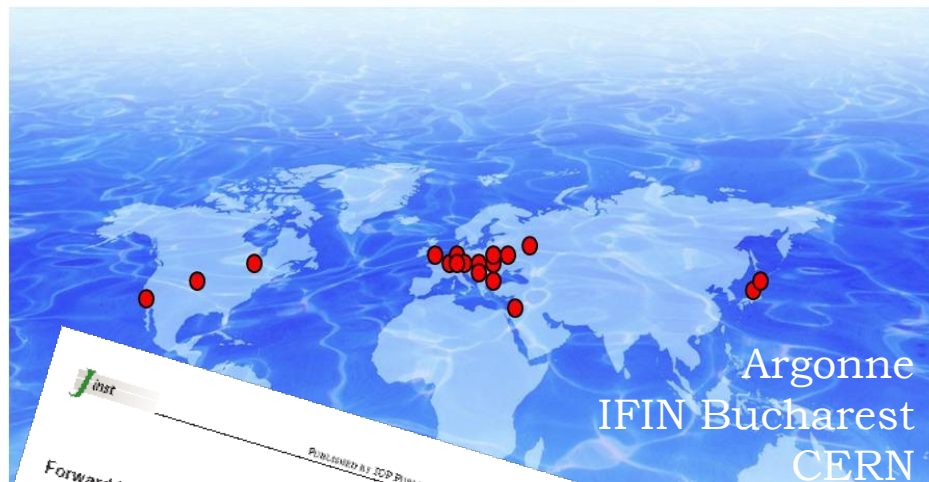
Vinča Institute of Nuclear Sciences Belgrade, Serbia

# Outline

- R&D of FCAL
- Design, status and challenges of the forward region
- Detectors in the forward region
- LumiCal and BeamCal performance: simulation
- Luminosity measurement
- Electron identification in the forward region
- Read-out electronics for the forward calorimeters
- LumiCal and BeamCal performance: test-beam
- CLIC within FCAL
- Summary and future plans

# R&D of FCAL

- FCAL dedicated effort to develop novel detector technologies to instrument the very forward region of future linear collider
- ILC, CLIC are in our focus
- Estimates of performance benchmarks are based on the Standard Model – concepts should be flexible to accommodate LHC discoveries

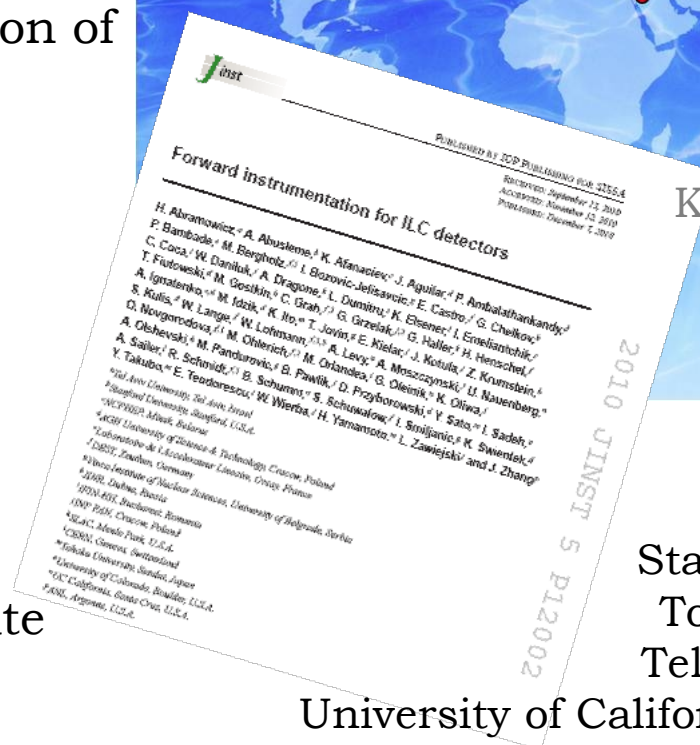


Argonne  
IFIN Bucharest  
CERN

Kracow AGH-UST  
Cracow INP  
DESY  
JINR Dubna  
LAL Orsay  
NCPHEP Minsk  
SLAC

Stanford University  
Tohoku University  
Tel Aviv University

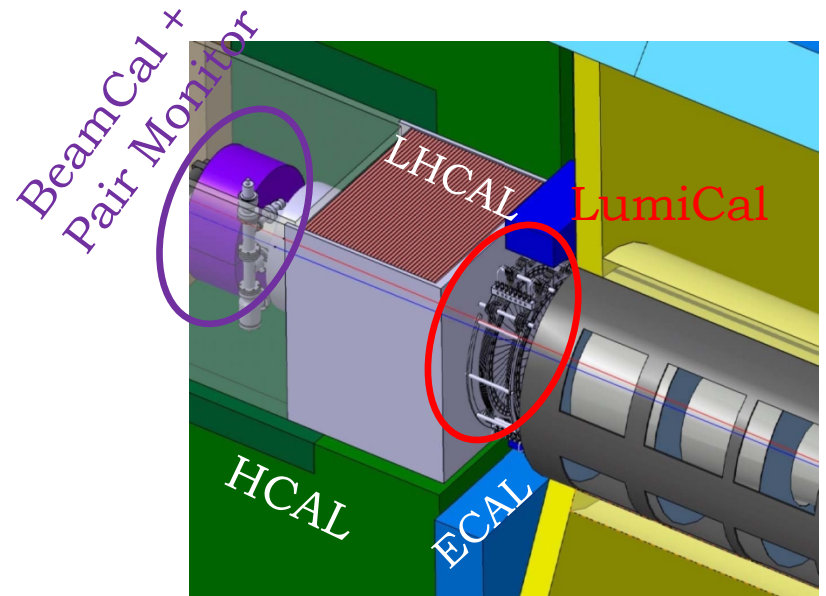
University of California, Santa Cruz  
University of Colorado  
Vinca Institute Belgrade



# Design, status and challenges

Ongoing simulations to optimize detector design for :

- **precise luminosity measurement**,
- **hermeticity** (missing energy, multi-jet final states),
- **electron detection at low polar angles** (SUSY)
- **assisting beam tuning** (fast feedback of BeamCal data to machine)
- **shielding** to the inner detectors.



Very forward region of the ILD detector  
LumiCal [31,77]mrad  
BeamCal [5.8,43.5]mrad

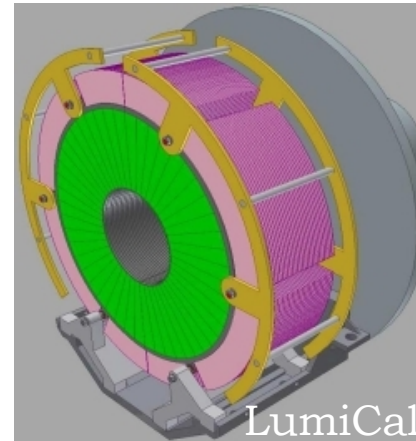
Challenges:

- **Luminosity precision at permille level**, mechanical precision of the LumiCal
- BeamCal: **e identification over the huge beamstrahlung background**, **extreme radiation hardness** ( $10^4$ /BX low energetic  $e^+e^-$  pairs  $\sim 10$  TeV/BX or several MGy/year)
- + Read-out: high input rate (3.25 MHz), high occupancy

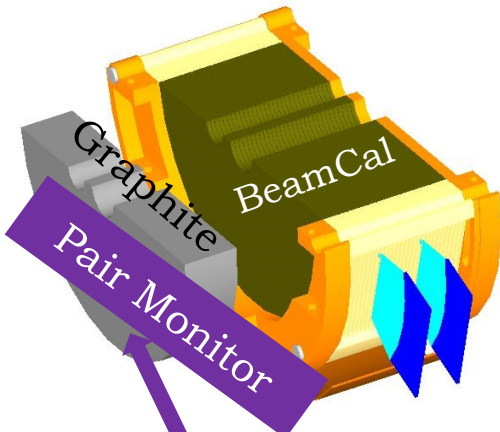
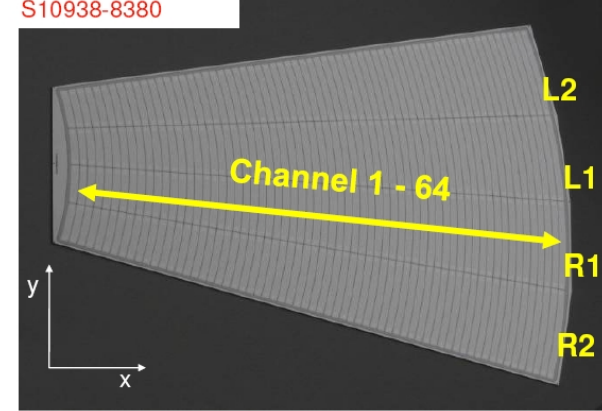
# Detectors in the forward region

Technologies:

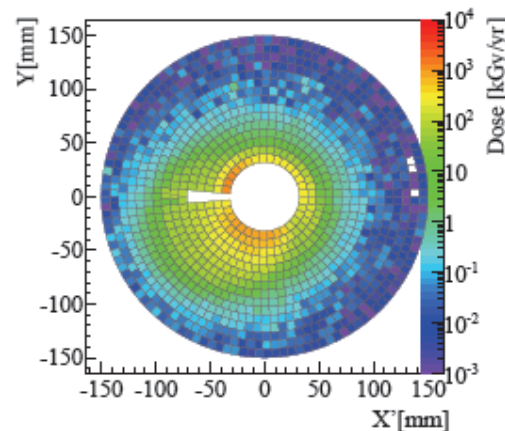
- **LumiCal** sampling SiW
- **BeamCal** W absorber  
+poly(mono)crystalline CVD  
diamond/GaAs/rad-hard Si
- **Pair Monitor**  $2 \cdot 10^5$  Si pixel (SoI)  
(0.4, 0.4)mm



Hamamatsu  
S10938-8380



Radiation dose in the 5<sup>th</sup> layer of  
BeamCal



-small Moliere radius  $O(1\text{cm})$  – good  
E resolution

- segmentation (azimuthal/radial): 48/64

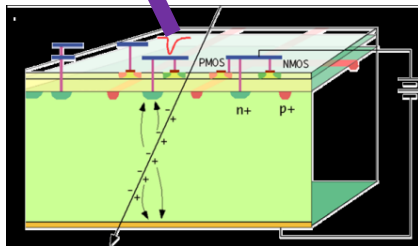
- energy resolution:  $0.21 [\text{GeV}^{1/2}]$

-resolution in polar angle:  
 $(2.18 \pm 0.02) \cdot 10^{-2}$  mrad

- Radiation hard sensors

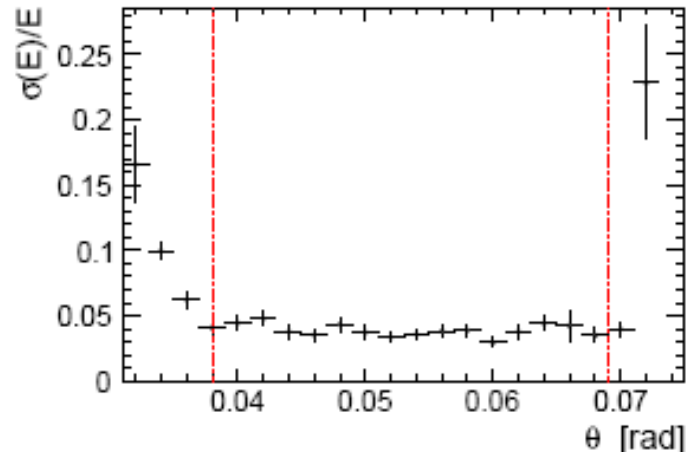
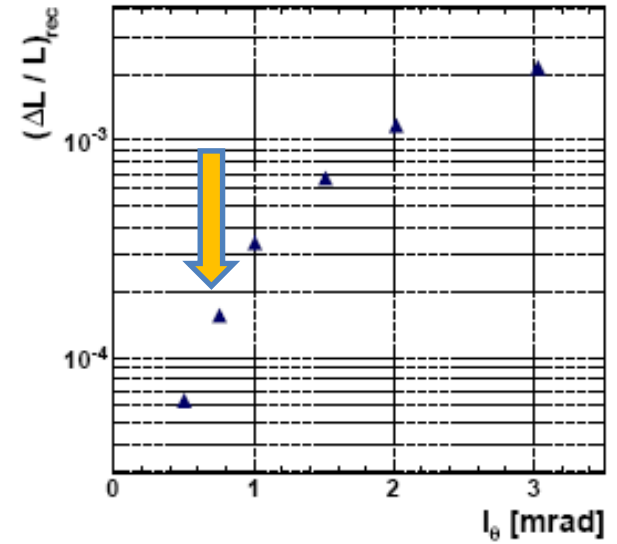
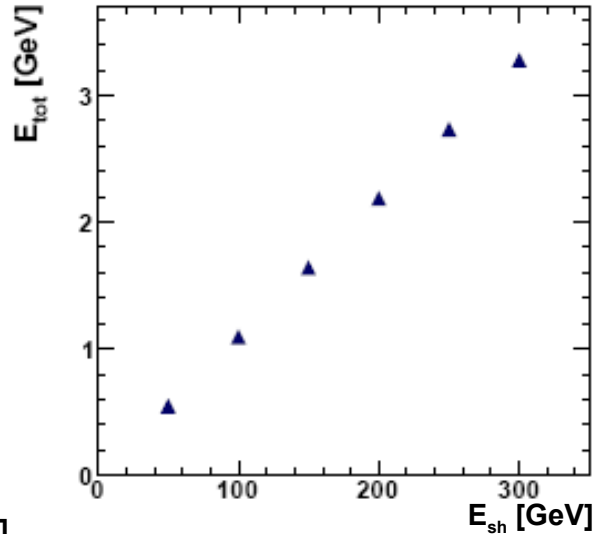
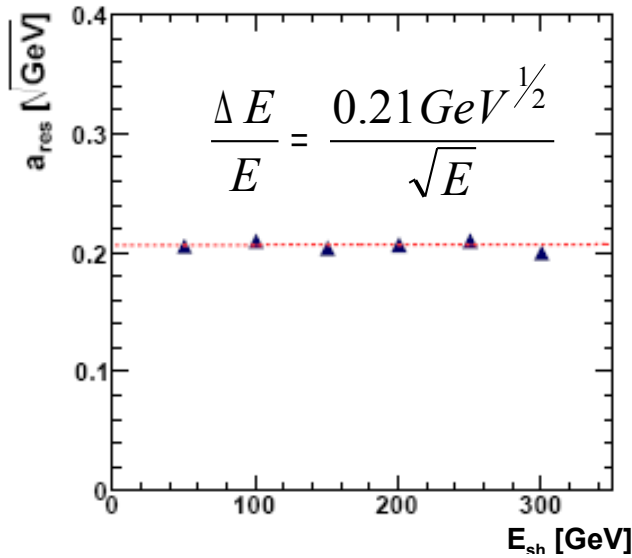
-Beam parameters measurement

- ( $\sigma_x$  permille level,  $\sigma_y, \sigma_z \sim$  few percent)



# LumiCal performance: simulation

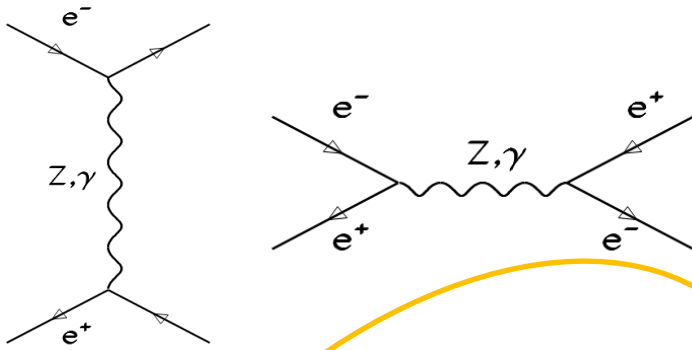
$$l_\theta = 0.8 \text{ mrad}, \frac{\Delta L}{L} = 1.6 \cdot 10^{-4}$$



- Stable sampling term vs. shower energy
- Linearity of the integrated deposited energy vs. shower energy
- Cell size sufficiently small to provide excellent  $\theta$  reconstruction
- Stable E resolution within [38, 69] mrad

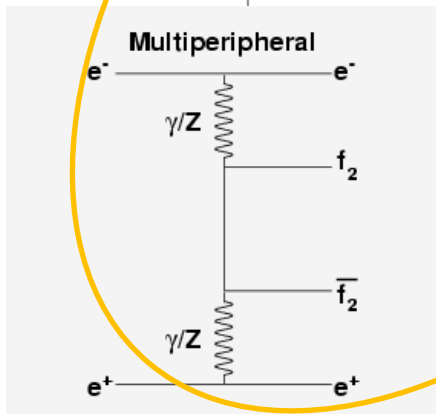
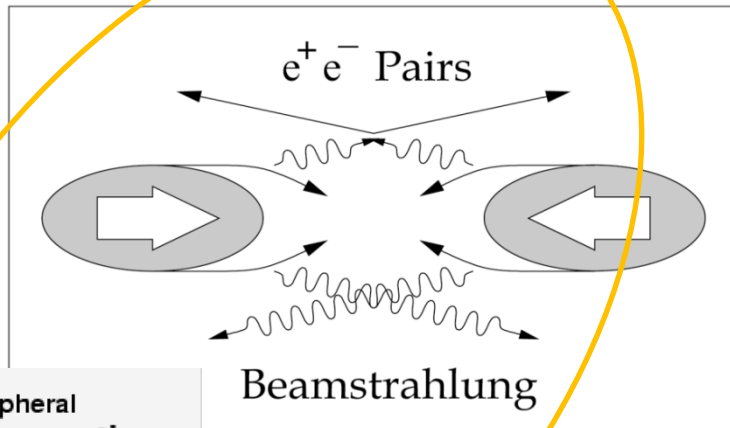


# Luminosity measurement



$$L_{\text{int}} = \frac{N_{\text{th}}}{\sigma_B} \rightarrow L_{\text{int}} = \frac{N_{\text{exp}} \sum_i N_i^{\text{cor}} \alpha_i}{\epsilon \cdot \sigma_B}$$

$$\left( \frac{\Delta L}{L} \right)_i = \frac{\Delta \alpha_i}{\alpha_i}$$



- Bhabha scattering is pure ( 99%) QED process.
- Counting experiment.
- However, corrections (and their uncertainties are present).
- Dominant systematics comes from 2-photon process and beam-beam interaction effects

## Systematic uncertainties of luminosity measurement at 500 GeV

Source	Value	Uncertainty	Luminosity Uncertainty
$\sigma_\theta$	$2.2 \times 10^{-2}$ [mrad]	100%	$1.6 \times 10^{-4}$
$\Delta\theta$	$3.2 \times 10^{-3}$ [mrad]	100%	$1.6 \times 10^{-4}$
$a_{\text{res}}$	0.21	15%	$10^{-4}$
luminosity spectrum			$10^{-3}$
bunch sizes $\sigma_x, \sigma_z$ ,	655 nm, 300 $\mu\text{m}$	5%	$1.5 \times 10^{-3}$
two photon events	$2.3 \times 10^{-3}$	40%	$0.9 \times 10^{-3}$
energy scale	400 MeV	100%	$10^{-3}$
polarisation, $e^-, e^+$	0.8, 0.6	0.0025	$1.9 \times 10^{-4}$
total uncertainty			$2.3 \times 10^{-3}$

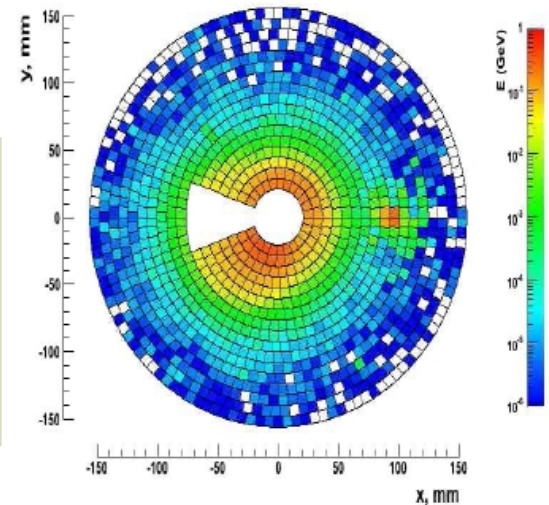
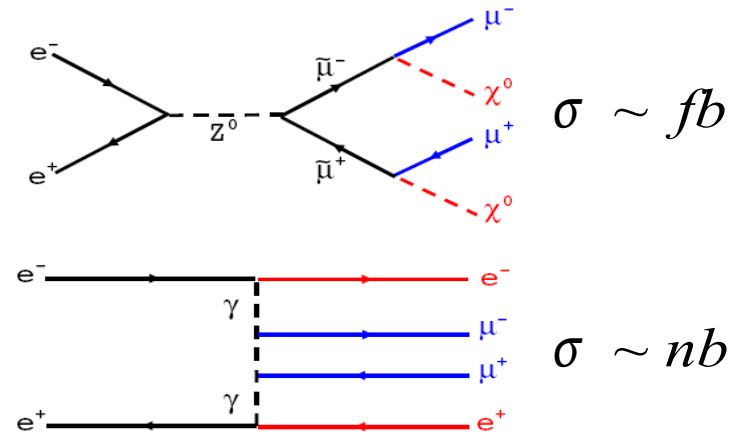
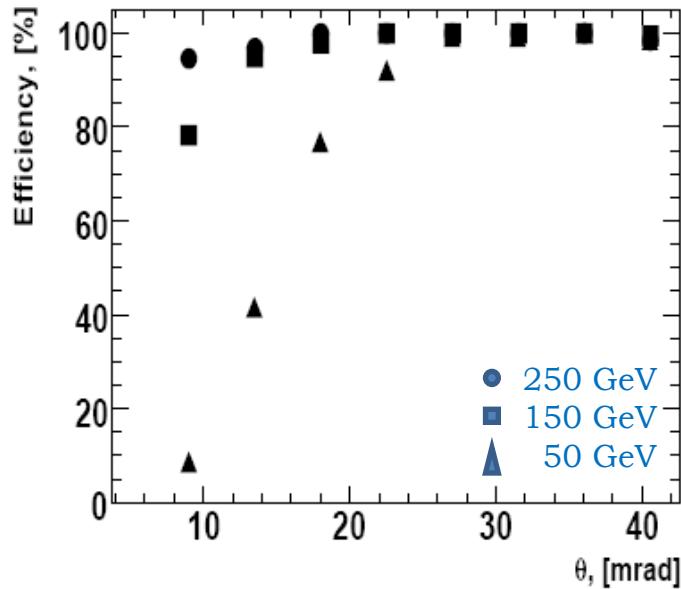
\* 100% = Upper limit – the size of effect is taken as uncertainty

-It is proven (in simulation) that luminosity can be measured at 500 GeV center-of-mass energy at a permille level

-Most of the systematic effects can be taken as corrections once their experimental uncertainties are known ( $\Delta\theta$ , miscounts due to physics background, BHSE).

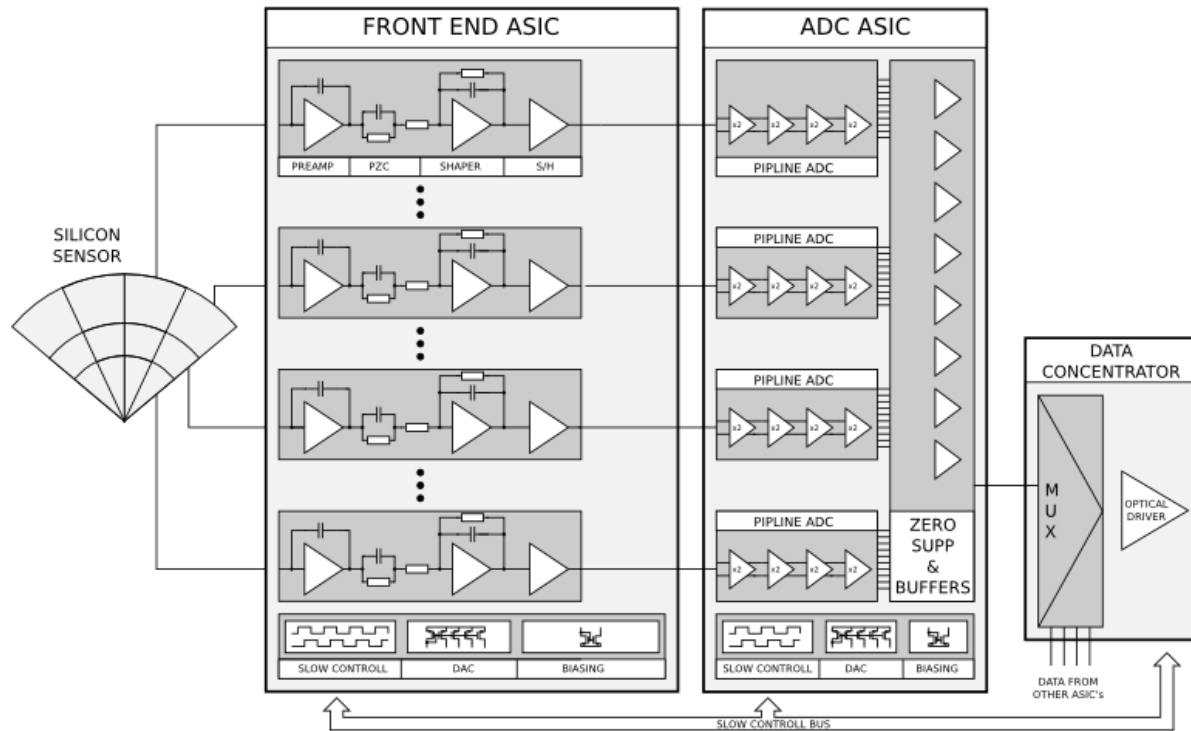


# Electron identification in the forward region



- Subtraction of pair deposits + shower finding algorithm = high electron detection efficiency
- Important for SM background reduction in E-missing searches

# Read-out electronics for the forward calorimeters

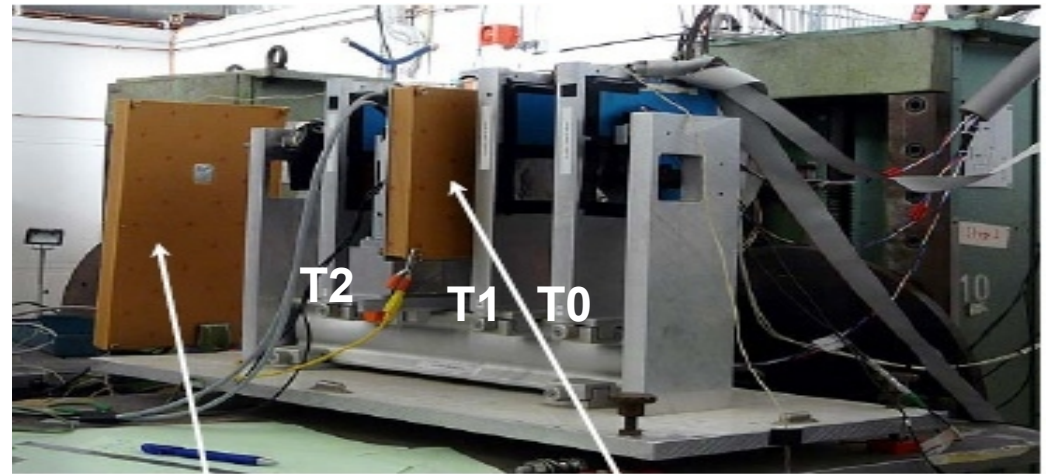
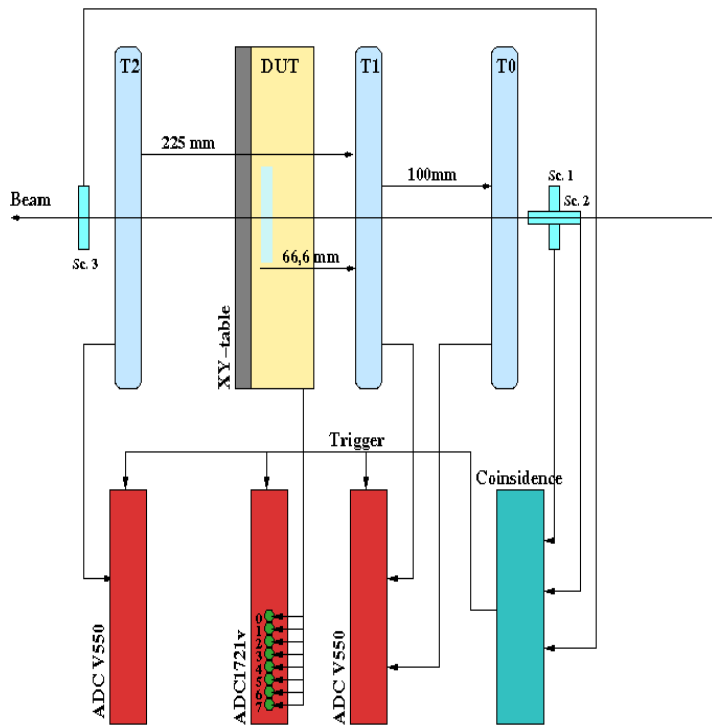


LumiCal readout architecture:

- 2barrels \*
- 30planes \*
- 48sectors \*
- 64pads
- ~200 000 channels

**First prototypes of all blocks already done:** Silicon sensor from Hammamatsu, 8 channels front-end ASIC, 8 channels 10 bit pipeline ADC, Data concentrator implemented in Xilinx FPGA

# Test Beam DESYII



Stand-by box    Device under test

## LumiCal

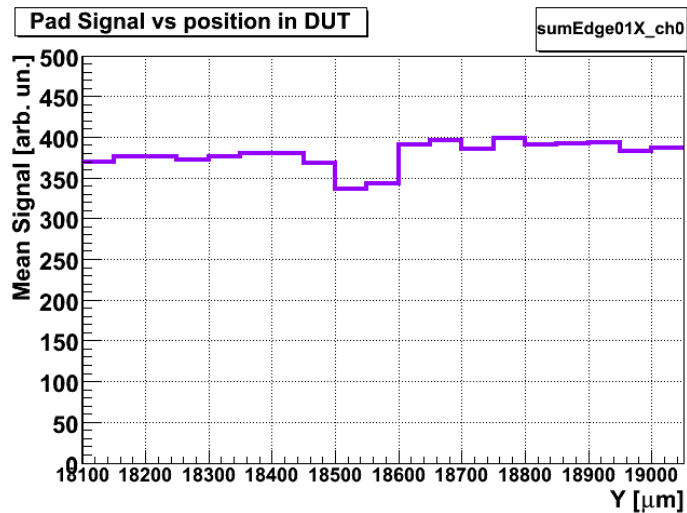
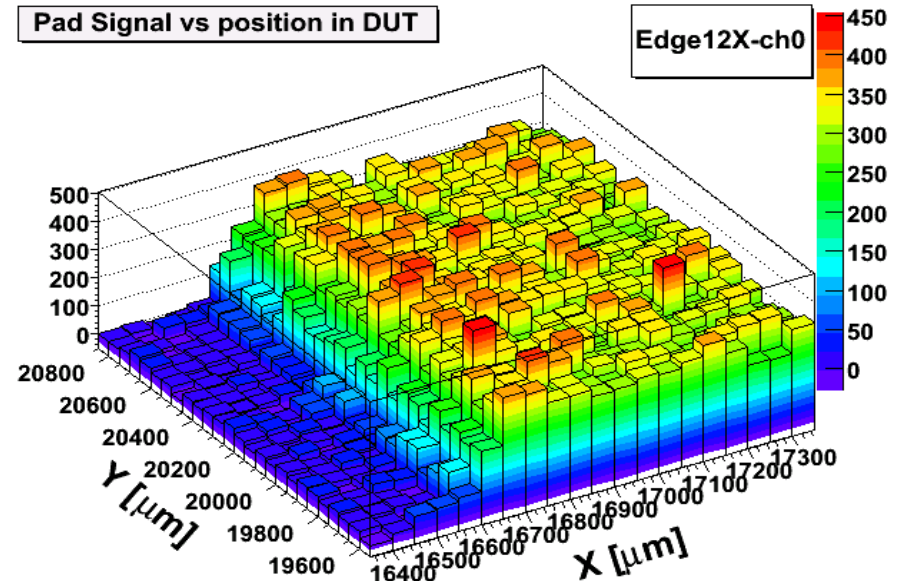
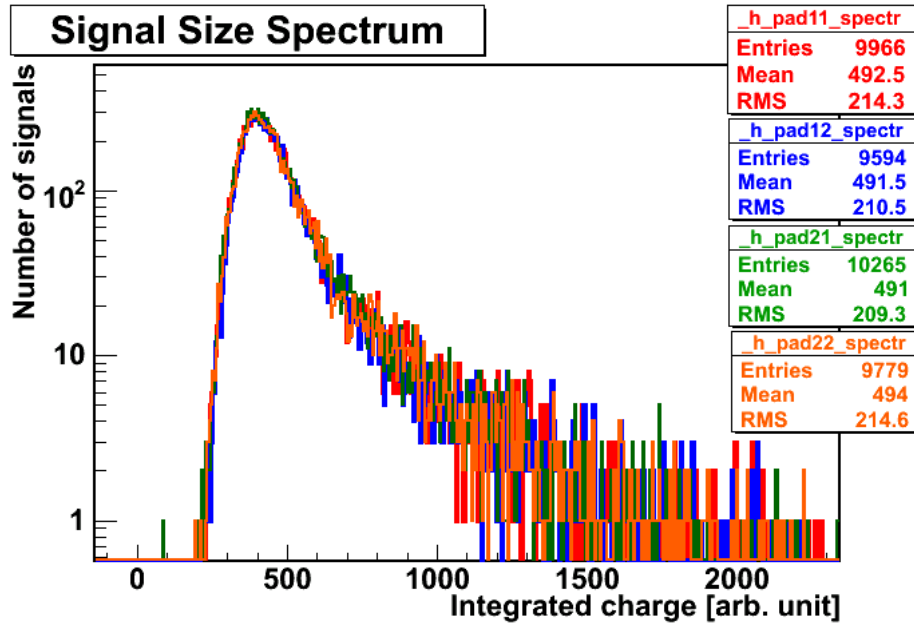
- Sensors prototyped and cross-calibrated in different labs/Cracow, DESY, Tel Aviv
- FE and ADC ASICs developed (Cracow) and tested/ Cracow, DESY

## BeamCal

- Sensor prototyped for different technologies (GaAs, rad-hard Si)/JINR, SLAC
- Frontend ASICs designed and prototyped/Cracow, SLAC

The full chain sensor-fan-out- FE ASICs tested at Beam 22 at DESY II, 4.5 GeV electrons

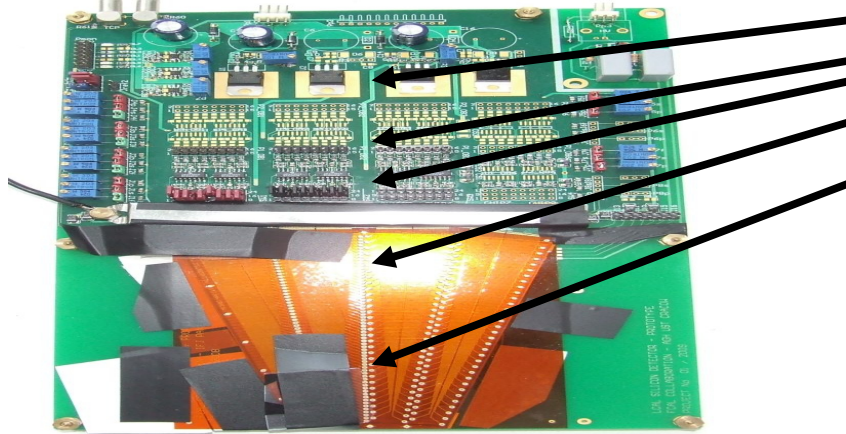
# BeamCal performance: test-beam



- GaAs plate with Al metallization: 500  $\mu\text{m}$  thick 45 deg tiles, segmented into 12 rings, 5x5mm<sup>2</sup> pads
- S/N ratio and CCE are good: CCE ~33% at 60V, S/N ~19 for all channels.
- 4 independent pad areas show identical charge collection.
- Homogeneous response of the pad signal.
- Edges loose of about 10% of the signal.

# LumiCal performance: test-beam

## Readout chain



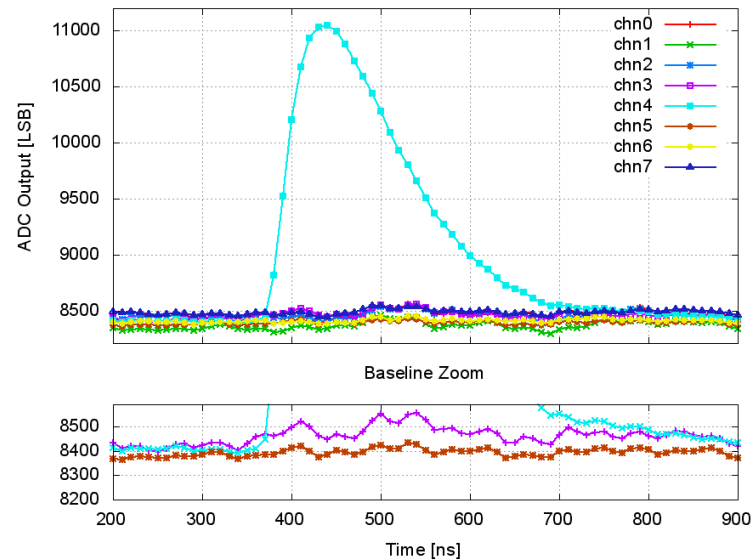
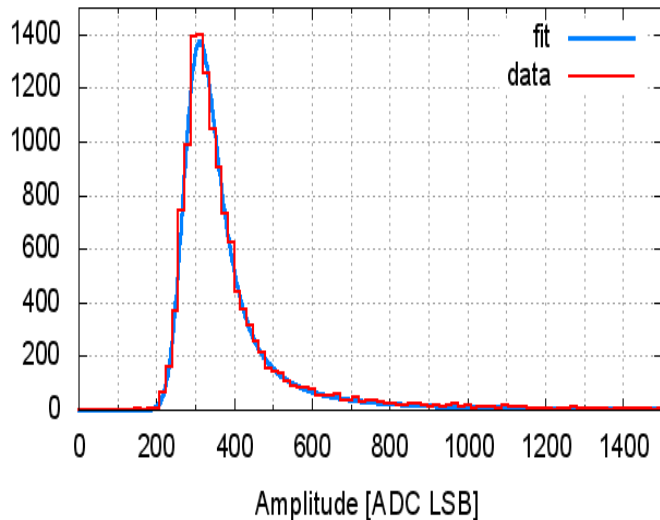
Biasing and power blocks

Output buffers

FE ASICs bonded onto PCB

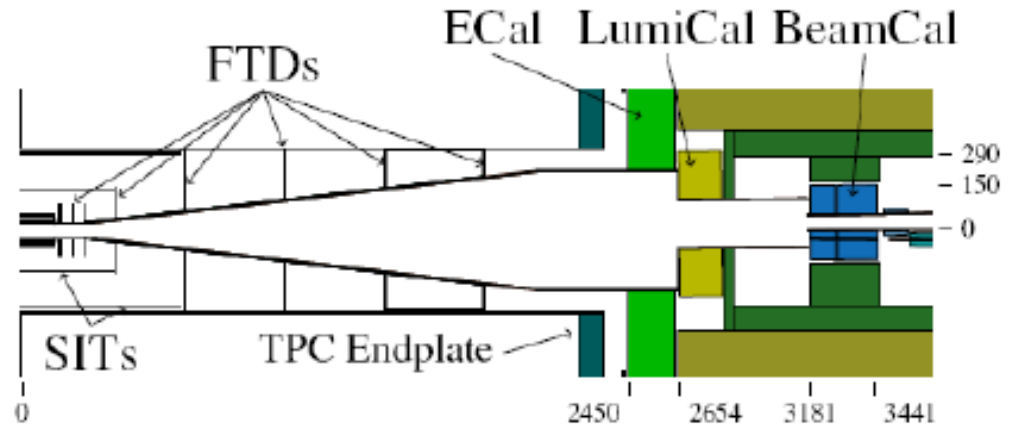
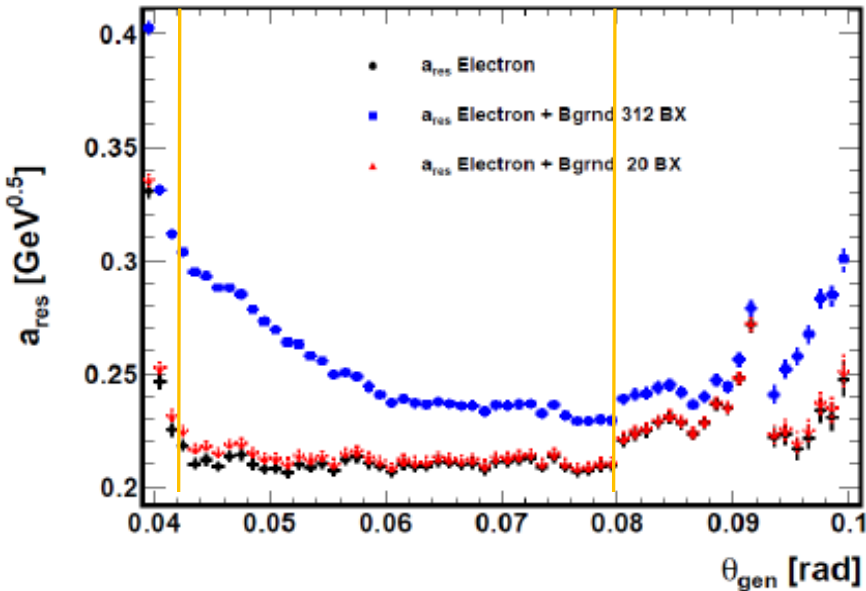
Sensor and fanout glued

16 sensor pads bonded (300 $\mu$ m Si, 1.8mm pitch, 10.5mm - 25.5mm wide)



Signal to noise ratio  $\sim 19$   
Cross-talk  $\leq 1\%$

# CLIC within FCAL



Luminometer physical volume [36-109] mrad  
 Precision requirements:  $\frac{\Delta L}{L} \sim 10^{-2}$

- Luminometer fiducial volume [43-80] mrad
- (Incoherent) pair background deteriorates E resolution for 1% (20 BX), 10-30% for 1 train (312 BX)

Ongoing studies:

- Background from coherent and incoherent pairs (CERN)
- Background impact on energy resolution (Tel Aviv)
  - Physics background (4-f) (Vinca Belgrade)
- + Design and construction of the mechanical structure for FCAL (CERN)



# Summary

- Design of the calorimeters in the very forward region at future linear collider (ILC) is developed and **optimized with Monte Carlo simulations**. FCAL design study is extended to CLIC.
- Sensors and read-out electronics have been **designed** and **prototyped**.
- Assembled prototypes (sensor-fan-out- FE ASICs) have been satisfactorily tested for both calorimeters: luminometer and the beam calorimeter.
- It has been shown that luminometer can be designed in such a way to meet requirement on **luminosity precision at permille level** (precision EW, extended gauge theories, anomalous TGCs...).
- It has been demonstrated that high energy **electrons can be efficiently detected down to very low polar angles** of a few mrad.



# Future plans

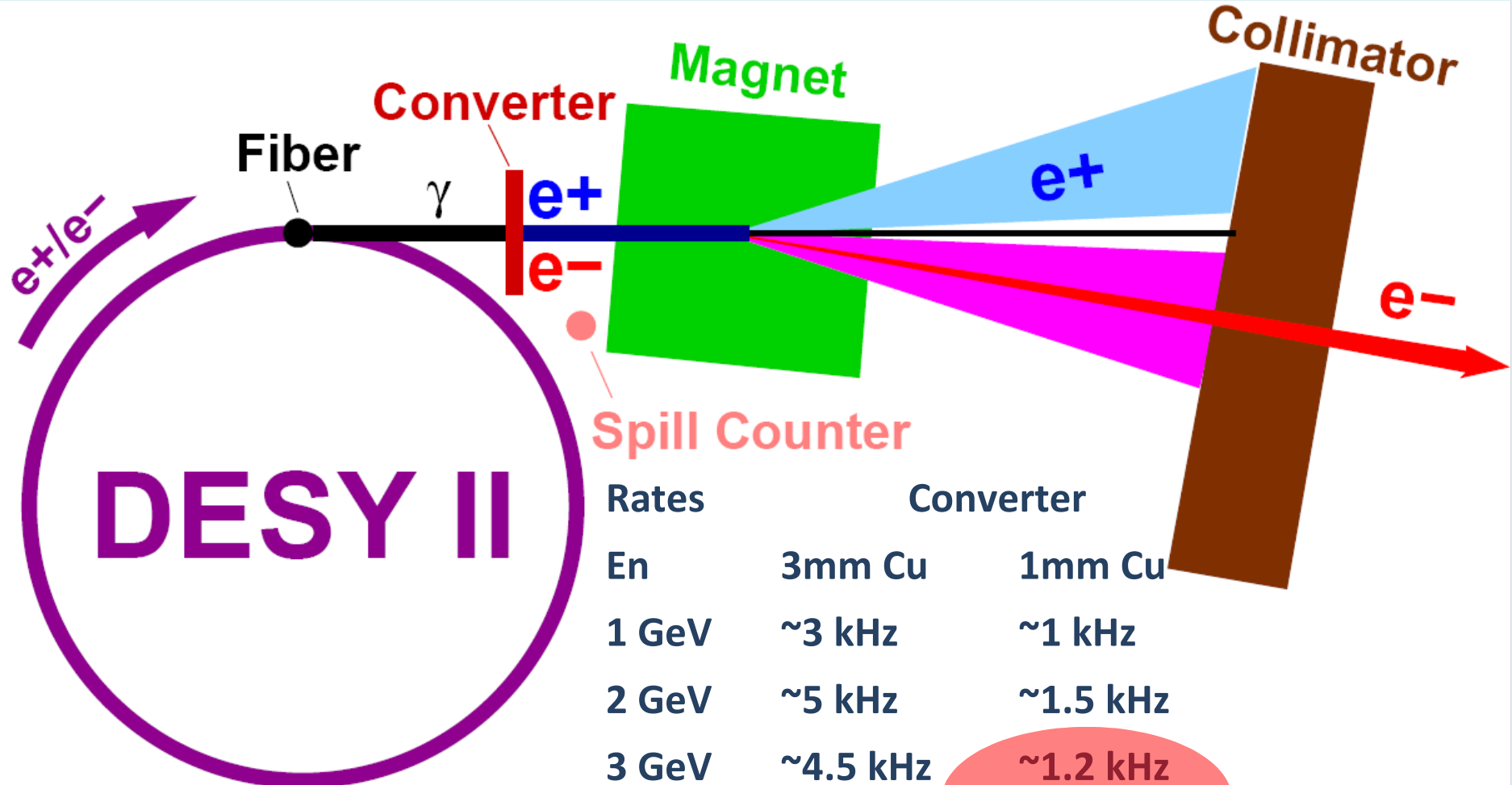
- Ongoing preparation of ILC EDR 2012 and CLIC CDR until the end of 2011
- FCAL at AIDA (FP7-INFRASTRUCTURES-2010-1):
  - Design and construction of the mechanical structure to accommodate the prototype calorimeter (design 2012, manufacturing 2013, ready 2014)
  - Multichannel (64) readout ASICs: design start 2011, 1st prototype production, 2012, 2nd 2013
  - Complete prototype of sensor plane 2012
  - DAQ: 1st DIF prototype 2011, prototype of complete DAQ 2012, ready 2013
  - Design fixed - beginning 2013
  - Production 2014

# BACKUP

# LumiCal and BeamCal parameters

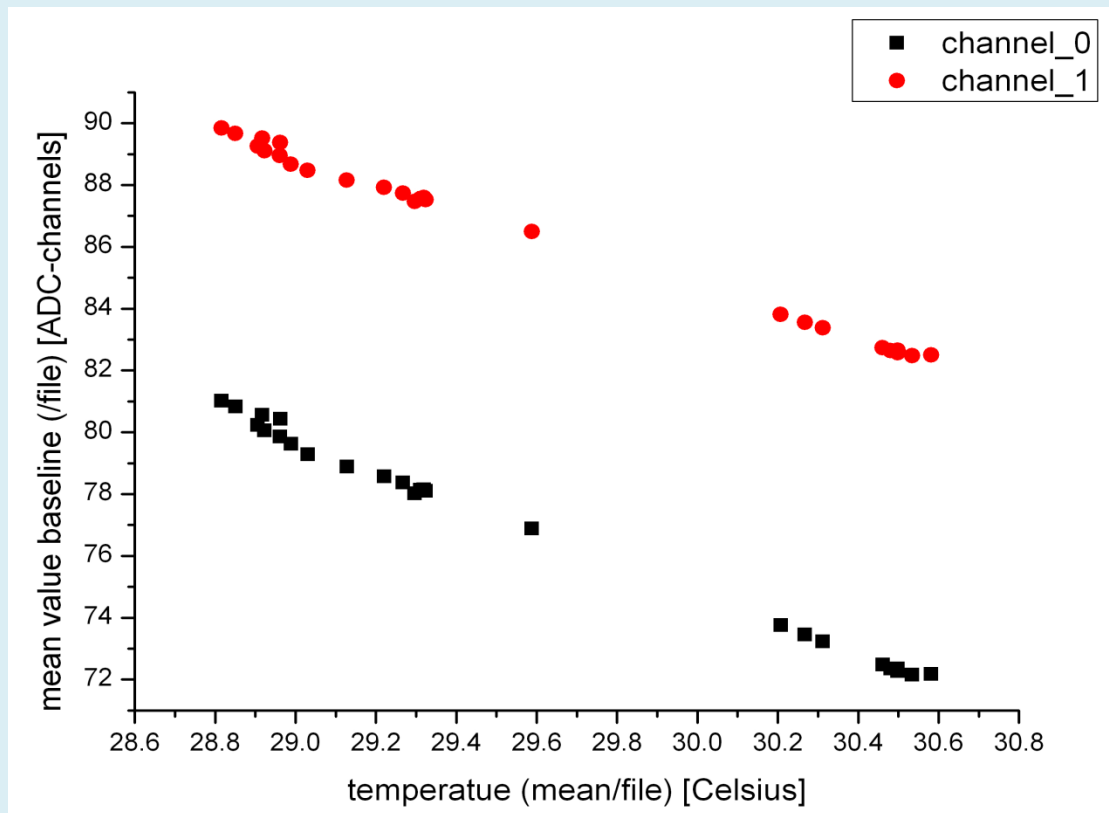
LumiCal			BeamCal		
	Unit			Unit	
Absorber layer	mm	3.5	Graphite shield thickness	mm	100
Air gap	mm	0.1	Absorber layer	mm	3.5
Sensor thickness + pad metalization $1 X_0$	mm	0.320 + 0.020	Sensor layer $1 X_0$	mm	0.3
Fanout thickness	mm	0.4	Readout plane /air gap	mm	0.2
Total plane thickness	mm	4.355	total $X_0$	int	30
Total $X_0$	int	30	x/y/z position	mm	+24.2/0/±3450
x/y/z position	mm	+15.9/0/2500	$R_{inner}$ (sensitive area)	mm	20
$R_{inner}^*$ (sensitive area)	mm	80	$R_{outer}^*$ (sensitive area)	mm	150
$R_{outer}$ (sensitive area)	mm	195.2	$R_{beam\_in}^{**}$	mm	15
$\theta_{inner}$	mrاد	31	$\theta_{inner}$	mrاد	5.8
$\theta_{outer}$	mrاد	78	$\theta_{outer}$	mrاد	43.5
Tilt	mrاد	7	Tilt	mrاد	7
Space for electronics (outside the plane)	mm	4.5			
Mass of the LCAL (1 arm)	kg	211.319	~ Weight of absorber and sensor (sensitive area)	kg	144.4

# TestBeam DESY II



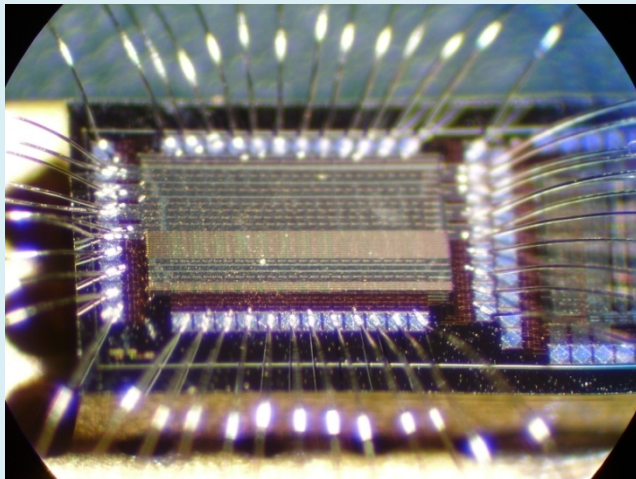
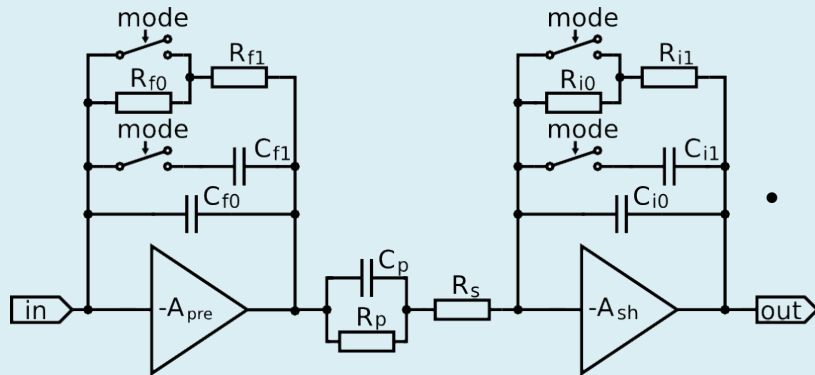
Rates	Converter	
En	3mm Cu	1mm Cu
1 GeV	~3 kHz	~1 kHz
2 GeV	~5 kHz	~1.5 kHz
3 GeV	~4.5 kHz	~1.2 kHz
5 GeV	~15Hz	~3Hz
6 GeV	~3 Hz	~1 Hz

# BeamCal test-beam: temperature dependence



- Operation at room temperature
- Low leakage current  $\sim 200\text{nA}$
- Leakage current can be significantly reduced by cooling up to 0 deg

# LumiCal Front-End electronics



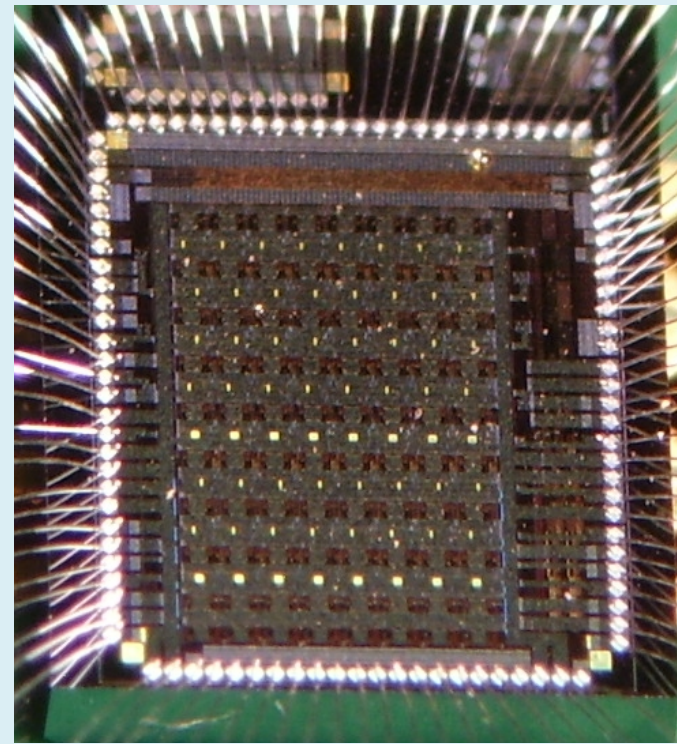
## Existing prototypes:

- 8 channels in AMS 0.35um
- $C_{det} \approx 0 \div 100\text{pF}$  (in new specs:  $C_{det} < 30\text{pF}$ )
  - 1st order shaper ( $T_{peak} \approx 60\text{ ns}$ )
    - Variable gain:
      - calibration mode - MIP sensitivity ( $\sim 4\text{fC}$ )
      - physics mode - input charge up to  $10\text{pC}$ 
        - Prototypes fabricated and tested
  - power consumption  $8.9\text{ mW/channel}$ 
    - event rate up to  $3\text{ MHz}$ 
      - Crosstalk  $< 1\%$

# Multichannel ADC

- 8 channels of 10 bit pipeline ADC
- AMS 0.35um technology
- Layout with 200um ADC pitch
- Digital multiplexer/serializer:
  - Serial mode (~250MHz): one data link per all channels (max fsmp ~ 3 MSps)
  - Parallel mode (~250MHz): one data link per channel (max fsmp ~ 25 MSps)
  - Test mode: single channel output (max fsmp ~50 MSps)
- High speed LVDS drivers ( $\leq 1$ GHz)
- Power switching on/off
- Low power DAC voltage/current biasing
- Precise BandGap reference source
- Temperature sensor
- The only external analog signal - reference voltage (differential)

- SINAD ~60dB, ENOB 9.7 bit
- INL<0.7LSB, DNL<0.65 LSB



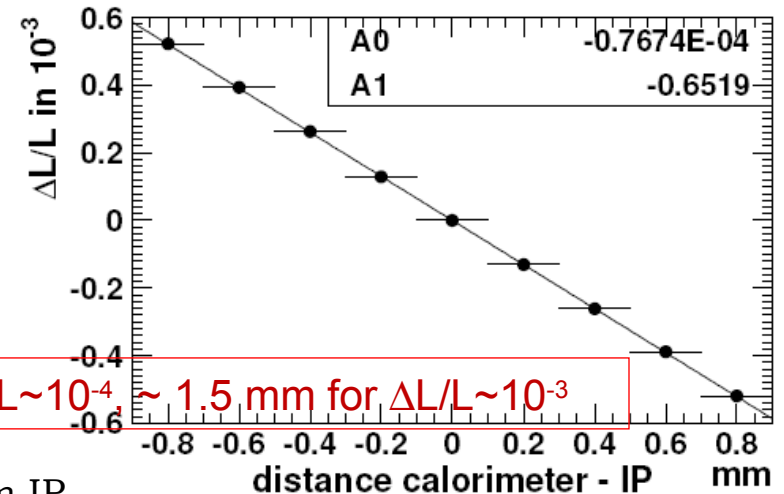
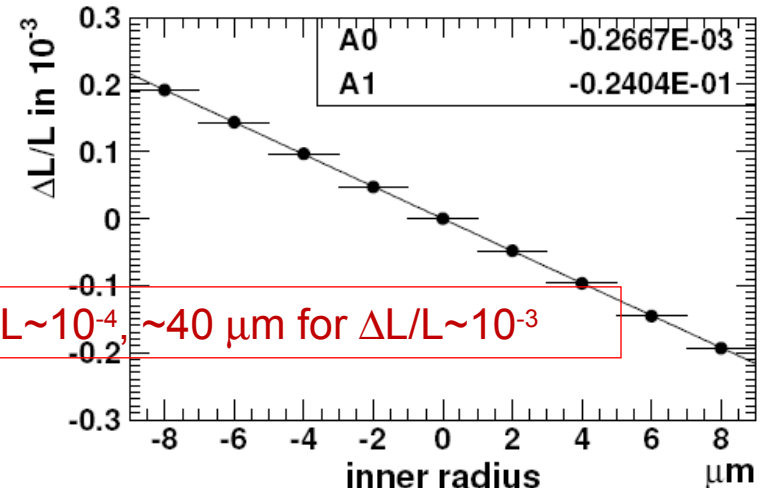
2.6mm x 3.2mm



# LumiCal mechanical issues

## IN SITU

- **LPS prototype** monitors LumiCal as a whole object
- Obtained accuracy  $0.5\mu\text{m}$  in the X-Y plane and  $1.5\mu\text{m}$  in z direction – two orders of magnitude better than required
- Method for measuring displacement of individual sensor layers/inner radius under study



All by A.Stahl, old geometry [26,82] mrad, 3,05 m from IP