



LHC-3

# Superconducting Magnets for the LHC Luminosity Upgrade

KEK : Nobuhiro Kimura, Akira Yamamoto, Kiyosumi Tsuchiya, Toru Ogitsu, Tatsushi Nakamoto, Ken-ichi Sasaki

Irfu : Bertrand Baudouy, Jean-Michel Rifflet, Maria Durante, Françoise Rondeaux, Michel Segréti

2<sup>nd</sup> FJPPL Workshop  
May 15-16 2008 Paris

# Objectives



For LHC luminosity upgrade, Irfu/SACM and the Cryogenic Science Center of KEK have started a collaboration on :

- High-field superconductor and cable beyond 15 T,
  - Nb<sub>3</sub>Al conductor with Ta matrix in progress
- Model coil to evaluate cable performance at 15 T,
  - A sub-scale race-track coil and magnet design in progress
- Heat transfer through electrical insulation in LHe
  - Cooperative work for heat transfer through insulation in superfluid helium and supercritical helium



# The 2<sup>nd</sup> Saclay-KEK cooperation program workshop on superconducting magnets and cryogenics for accelerator frontier

VPNSSL ★ Saclay ★ Espace Σ ★ SACM ★ SAP ★ Sedi ★ SIS ★ SPHN ★ SPP ★ ★ ★ Irfu  Rechercher

**INTRANET**  
de L'INSTITUT DE RECHERCHE  
sur les LOIS FONDAMENTALES  
de l'UNIVERS

cea

RECHERCHER PRATIQUE VIE DU LABO CONTRIBUER LIENS PROJETS

Irfu Phocéa Vie des labos Séminaires

Archives : 1991 1992 1993 1994 1995 1996 1997 1998 1999  
2000 2001 2002 2003 2004 2005 2006 2007 2008

Prochains séminaires Recherche Contact

• The second Saclay KEK cooperation program workshop on superconducting magnets and cryogenics for accelerator frontier  
Le 28/03/2008 à 09h30  
Bât 123, p 311, CEA-Saclay  
[Program.pdf \(5 Ko\)](#)

Journées prospectives / workshop

SACM

The KEK Cryogenics Science center and the Irfu/SACM have started collaborating on different themes within the framework of the France Japan ILC-LHC and Particle Physics Laboratory. The workshop aims at exchange of research progress, and discussions for our possible further cooperation in the field of applied superconductivity and cryogenics in high energy particle accelerators and physics experiments.

The workshop will take place from 9h30 to 17h15

March 28 2008  
CEA/Saclay

## The 2nd Saclay-KEK cooperation program workshop on superconducting magnets and cryogenics for accelerator frontier

March 28, 2008 CEA Saclay France  
Bld 123, Room 311

9h00	WELCOME and OPENING Breakfast
9h30	Bertrand Baudouy

CRYOGENICS R&D	
Chair:	B. Baudouy
9h30	Heat transfer in superfluid helium through porous media
10h00	Hervé Allain, CEA Saclay
10h00	Visualization study of film boiling in narrow channel under He II
10h30	Suguru Takada, KEK
10h30	Coffee Break
10h45	Heat transfer through Nb <sub>3</sub> Sn electrical insulation
11h15	Jaroslaw Polinski, CEA Saclay
11h15	Heat transfer characteristics of classical insulation system under SHe
11h45	Slawomir Pietrowicz, WUT

12h00	Lunch
13h45	

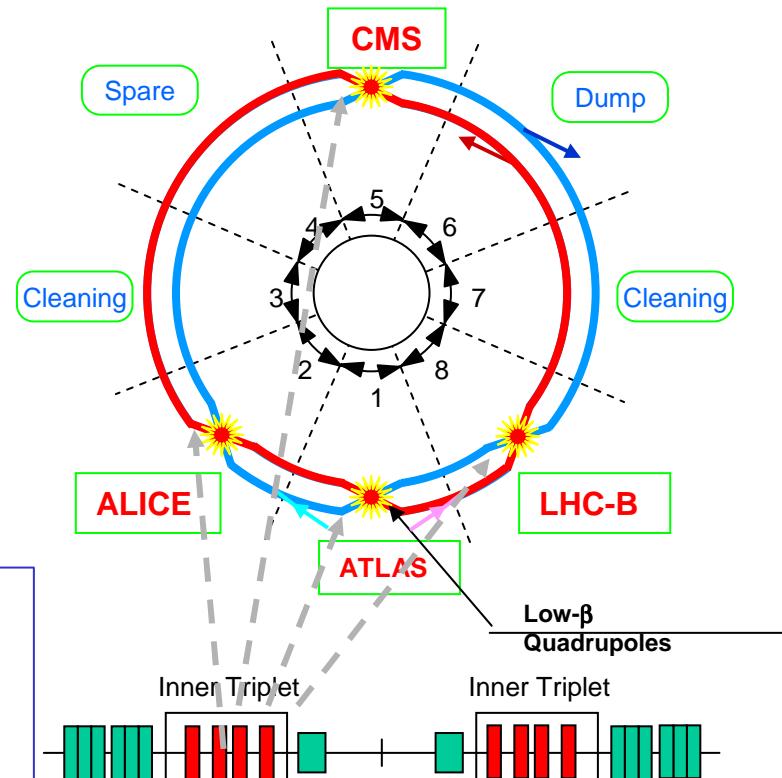
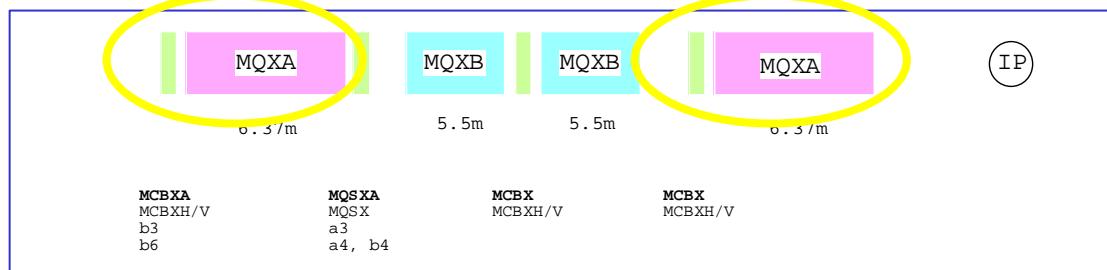
MAGNET DEVELOPMENT	
Chair :	Jean-Michel Rifflet
14h00	Neurospin/Iseult Cryogenics
14h30	Philippe Brédy, CEA Saclay
14h30	Update on J-Park project
15h00	Nobuhiro Kimura, KEK
15h00	Update on Nb <sub>3</sub> Sn Quadripole project
15h30	Maria Durante, CEA Saclay
15h30	Coffe Break
15h45	Developpement of the ceramic Insulation for accelerator magnets
16h15	Françoise Rondeaux, CEA Saclay
16h15	Design study of 15 T superconducting magnet with Nb <sub>3</sub> Al cable in KEK
16h45	Ken-ichi Sasaki, KEK
16h45	R3B-Glad Cryogenics
17h15	Jean-Pierre Lottin, CEA Saclay

# CERN-LHC IR Quad. Inner Triplet Being Commissioned

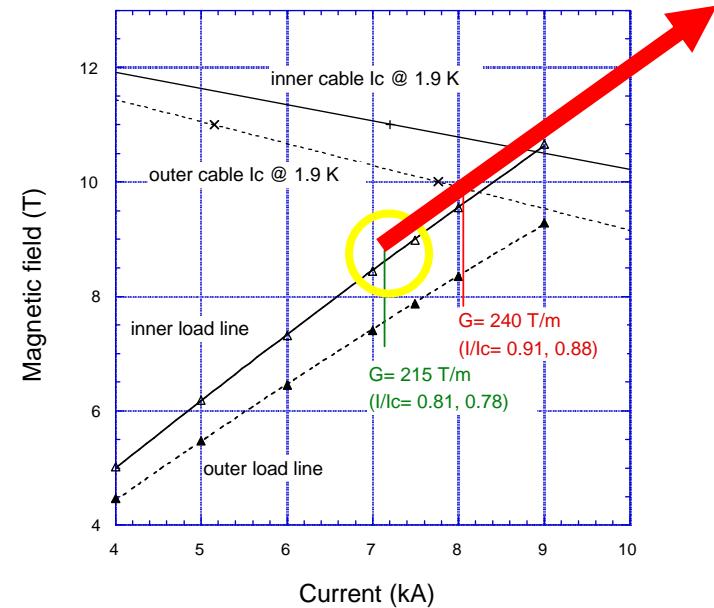
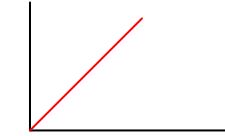
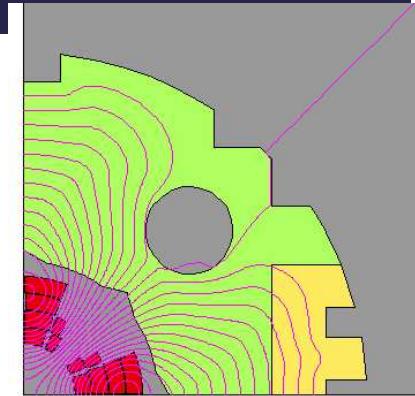


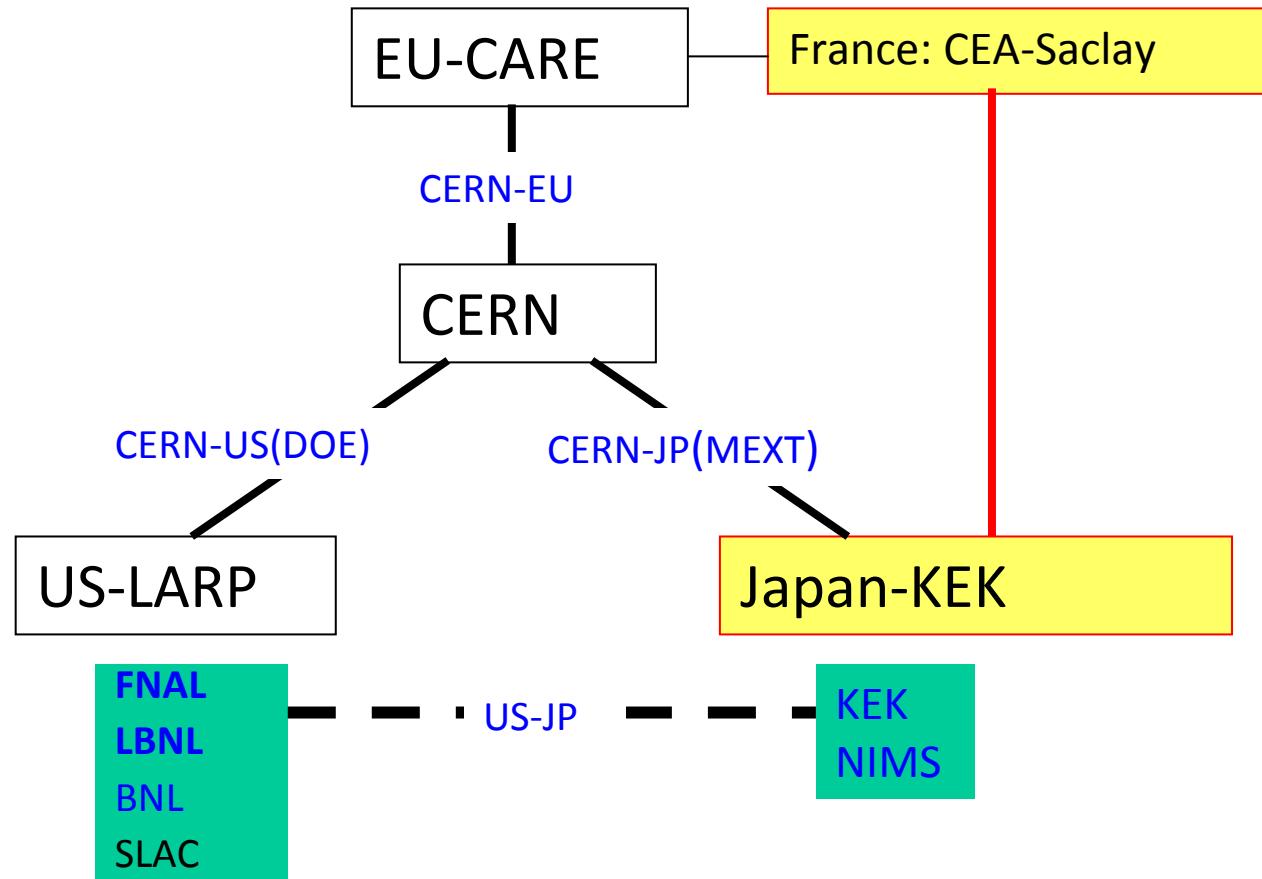
**G = 215 T/m,**  
**Aperture = 70 mm (Radius = 35 mm)**  
**Higher Order Multipoles < 1 unit ( $10^{-4}$ )**  
**Beam Heating: 5 ~ 10 W/m**

**A Part of Japanese Contribution**



Parameters	LHC start--> Upgrade
Field gradient	215 T/m --> 250 T/m
Coil inner radius	35 mm --> 50 mm
Yoke outer radius	235 mm
Magnetic length	6.37 m
Peak field in coil	8.63 T --> ~ 15 T
Current	7149 A
Superc. load-line ratio	80 %
Inductance	87.9 mH
Stored energy	2.24 MJ
Mag. force/pole (octant)	
Fx	1.19 MN/m
Fy	-1.37 MN/m

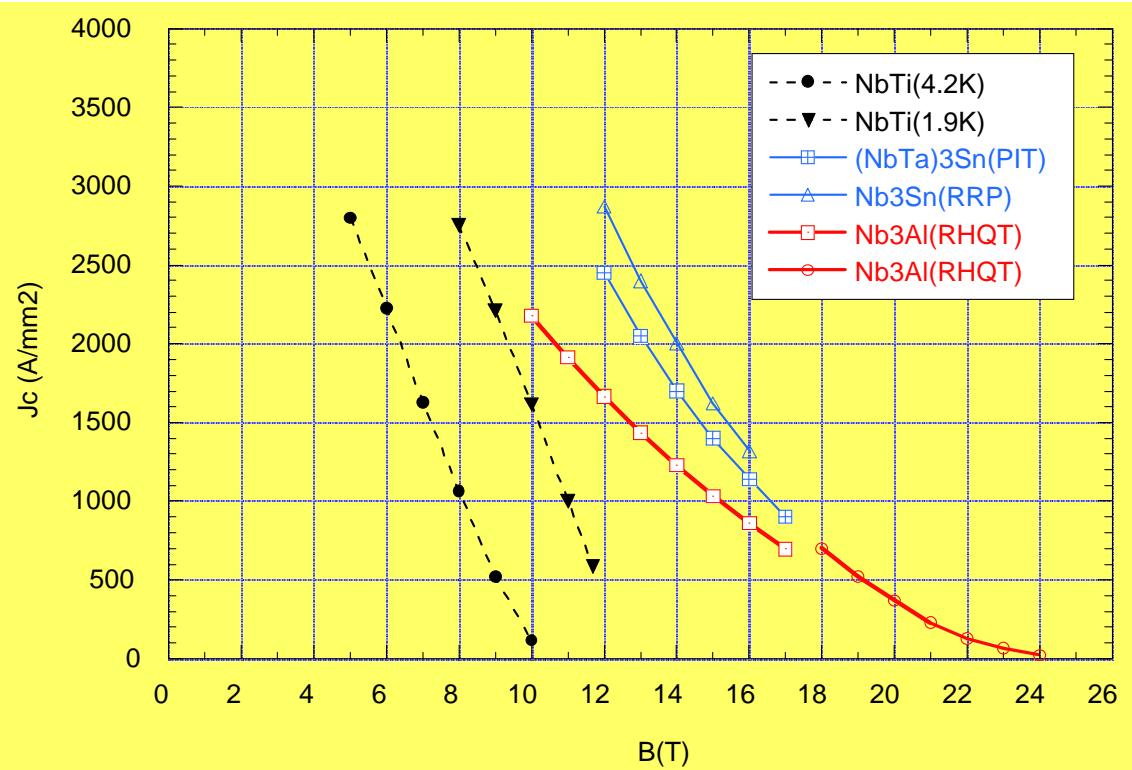
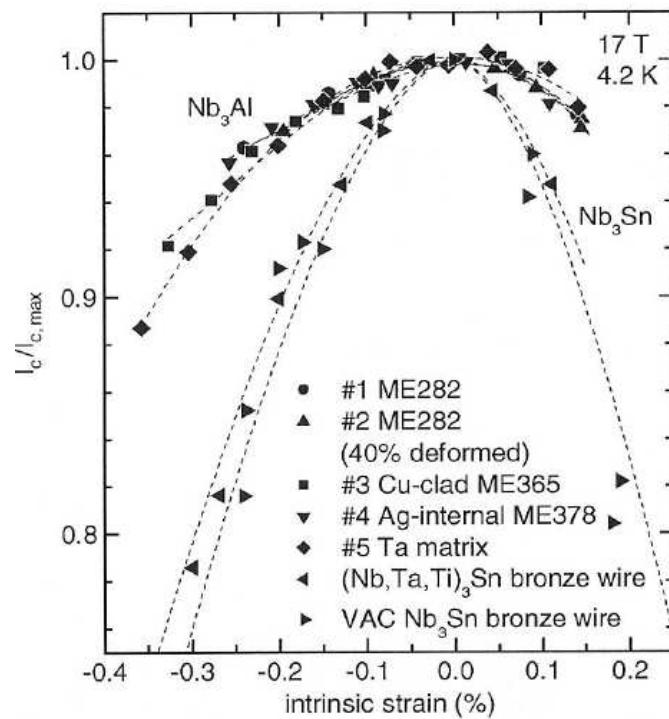




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Supercond. Sci. Technol. 18 (2005) p. 284.  
by N. Banno et al.

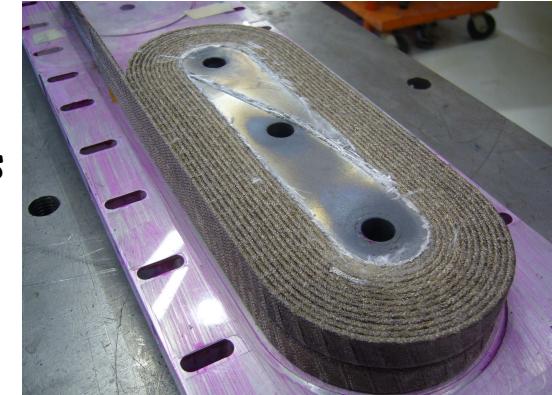
- **Stable against mechanical strain, and potential for "React and Wind"**
- High  $J_c$  in high magnetic field at  $> 15 \text{ T}$

- **Strand**

- Highest  $J_c$  :  $1021 \text{ A/mm}^2$  @ 15 T
- Develop the continuous Cu electro-plating apparatus

- **Cable**

- Succeed the trial fabrication
  - Rutherford cable
  - Small racetrack magnet (@Fermi Lab)
    - Peak Field : 9.3 T @ 21.8 kA, 3.95 K

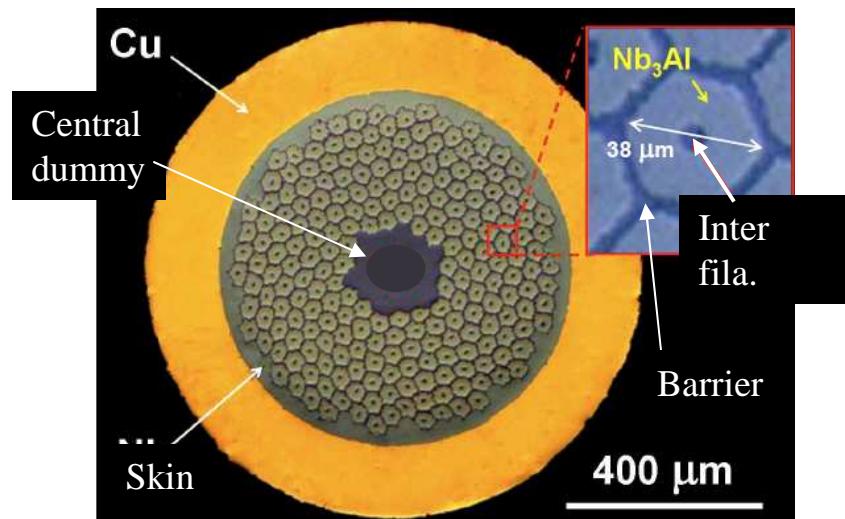


New strands & cable → In progress

KEK: All Tantalum matrix/barrier

NIMS: Tantalum barrier

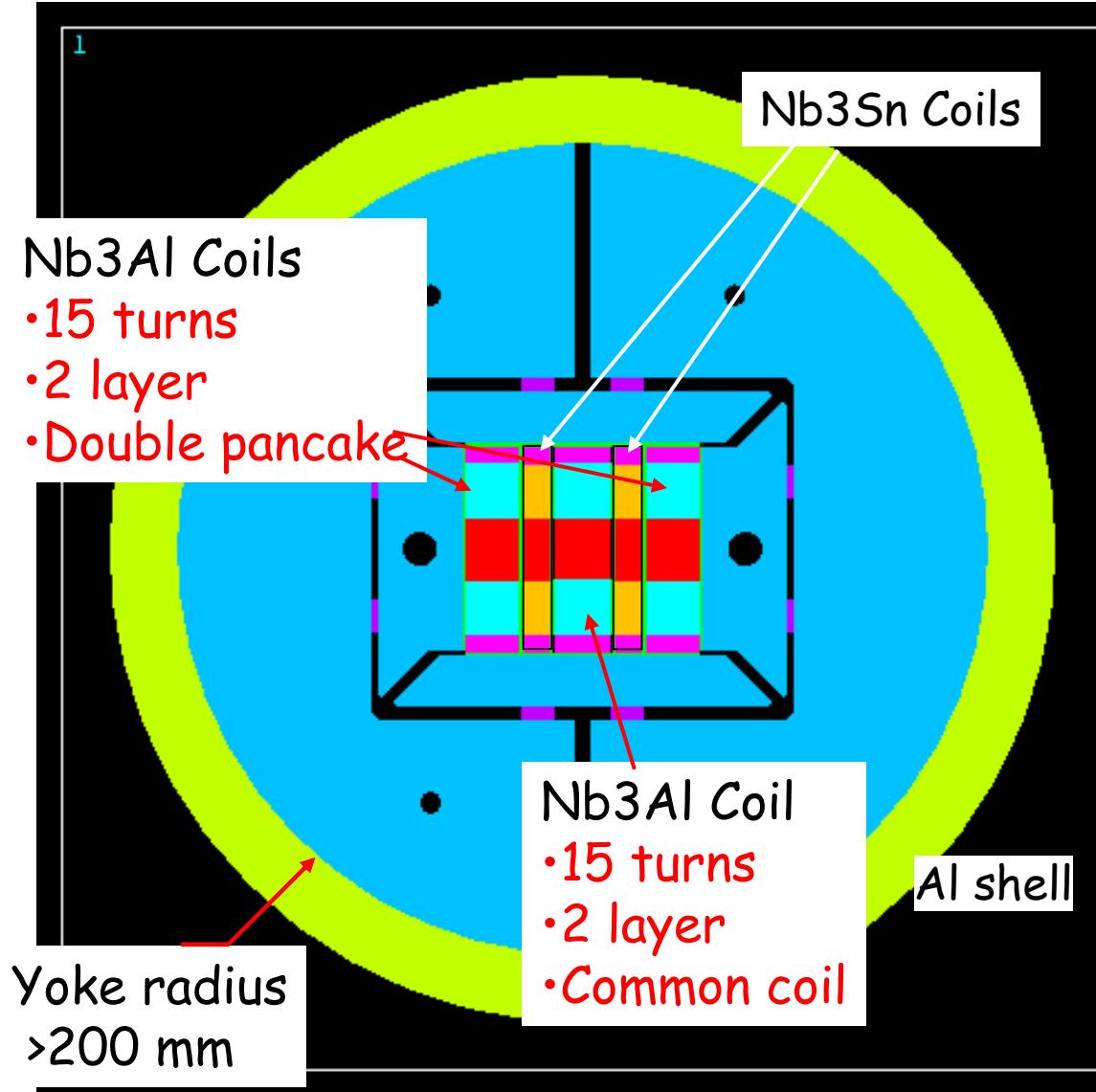
Niobium matrix



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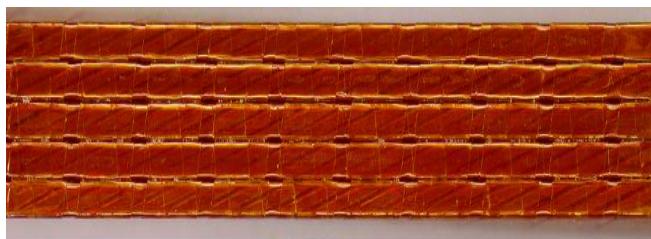
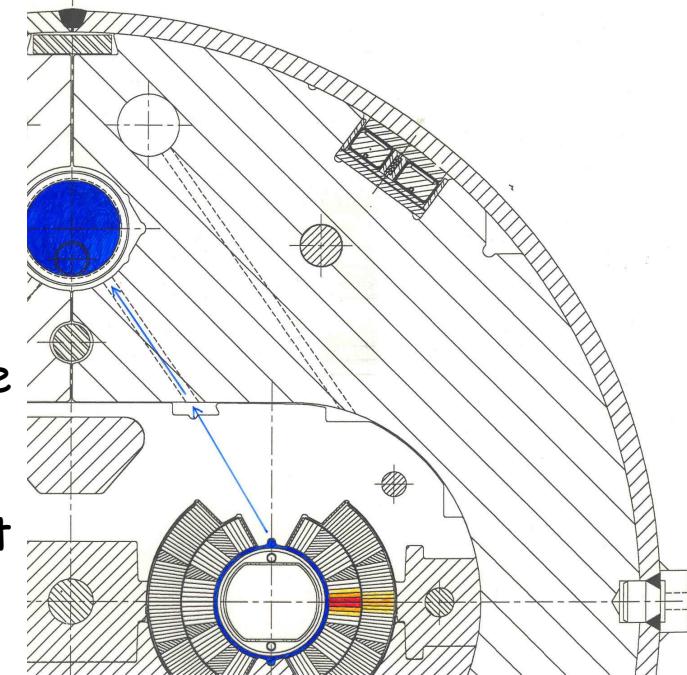
- Cable parameters
  - Strand Dia. : 1mm
  - Cu ratio : 0.75
  - non-Cu  $J_c = 873.8$  A/mm<sup>2</sup> @ 15 T
  - Cable insulation □ 0.25mm
  - No. of Strands : 27

# Objectives

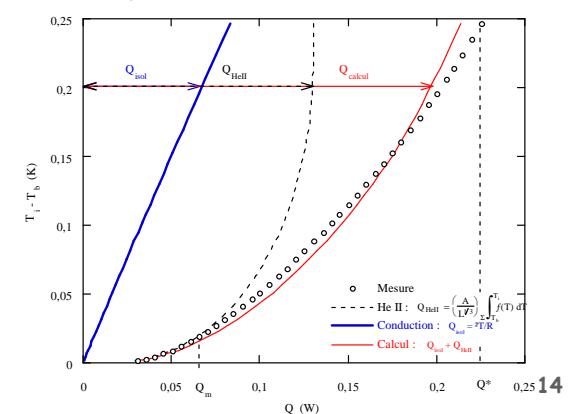
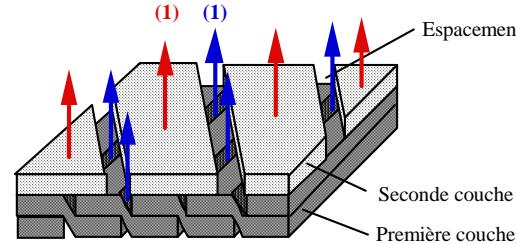


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- "Wet" magnets with "heat exchanger"
  - Large internal losses and smaller stored energy
  - Single phase coolant in contact with conductor
  - Cooling Source: Internal tube flow heat exchanger
- Heat transfer between the conductor and the cooling source determines the temperature margin
- Electrical insulation constitutes the largest thermal barrier
- LHC Electrical Insulation : All-polyimid
  - $10 \text{ mW/cm}^3$  or  $0.4 \text{ W/m}$  (cable)
  - $\Delta T < 0.3 \text{ K}$  with permeable insulation or  $\Delta T \sim 4 \text{ K}$  with monolithic insulation
  - He II + Conduction

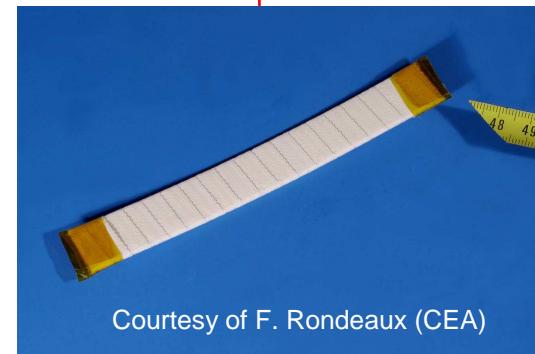
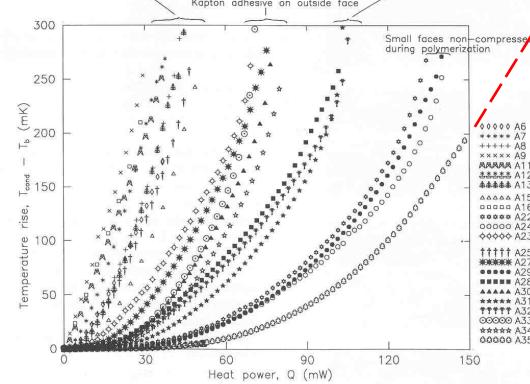


B. Baudouy CEA Saclay - Workshop FJPPL'08 - May 15 2008



- "Beam losses" of LHC upgrade with  $\text{Nb}_3\text{Sn}$  Magnets
  - 50 to 80 mW/cm<sup>3</sup> or 2 to 3 W/m (cable) →  $\Delta T \sim K$  with polyimide insulation
  - Dry insulation for  $\text{Nb}_3\text{Sn}$  Magnets !
- Development of "innovative" ceramic insulation
  - Thermal treatment (insulation+ $\text{Nb}_3\text{Sn}$ , easier and less costly construction)
  - Fiberglass + ceramic precursor (CEA patent)
  - Higher heat transfer rate, larger He volume in the insulation ( $C_p$ ) and heat exchange surface increase (matrix participation)

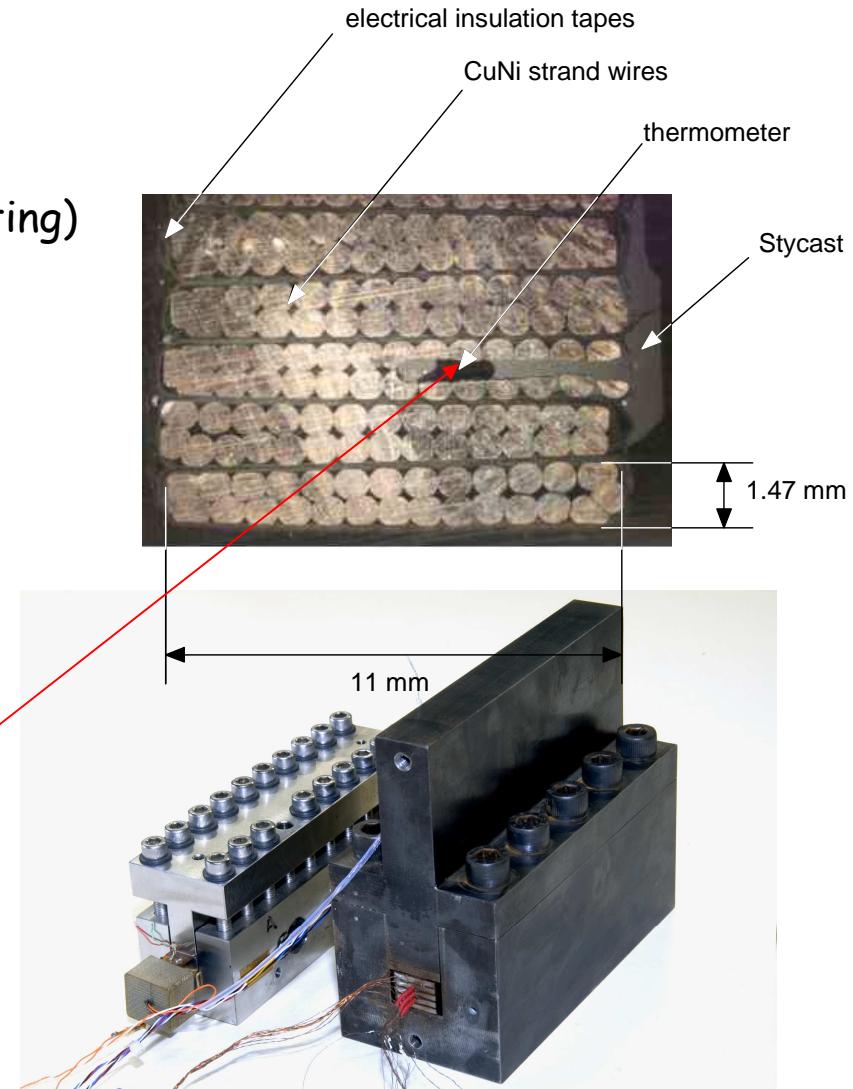
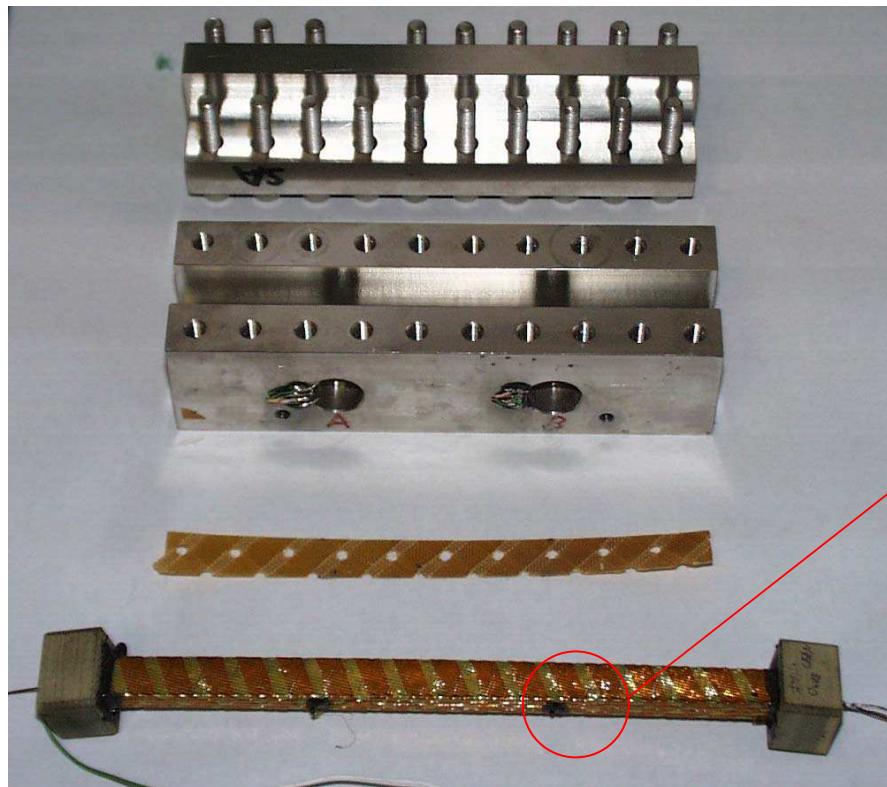
	Ceramic	Classic (Polyimid)	Full impregnation
Pore size	$d \sim 100 \mu\text{m}$ (peak)	10 to 100 $\mu\text{m}$	-
Porosity $\epsilon$	4.5 to 29 %	~1 %	-
Conductivity	$k \approx 4 \cdot 10^{-2} \text{ W/Km}$ prep-reg-Kapton adhesive on both faces	$k_{\text{Kapton}} \approx 10^{-2} \text{ W/Km} @ 2 \text{ K}$ Kapton adhesive on outside face	$- k_{\text{epoxy}} \approx 10^{-2} \text{ W/Km}$

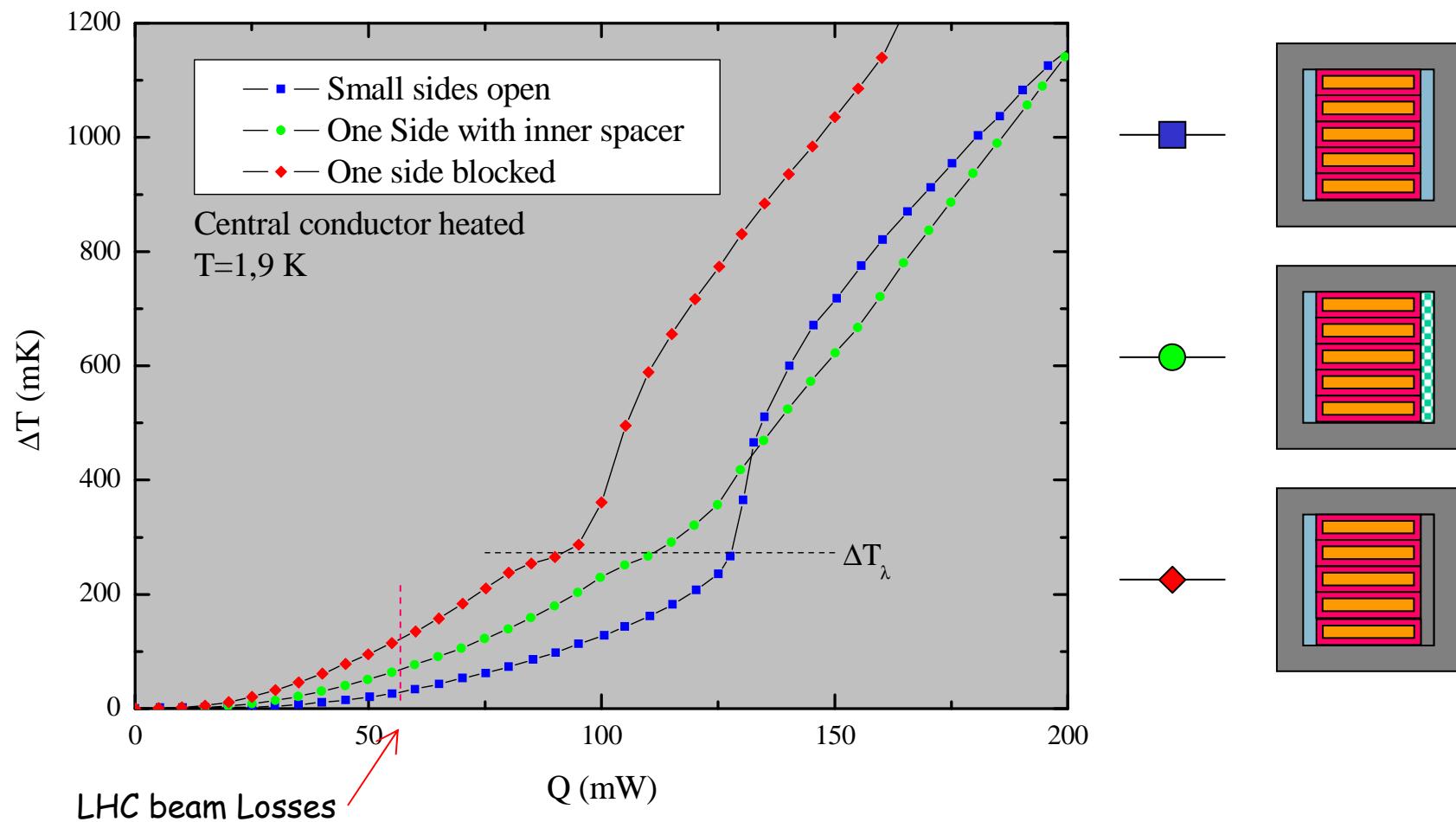


# The Stack Experiment : A Common tool

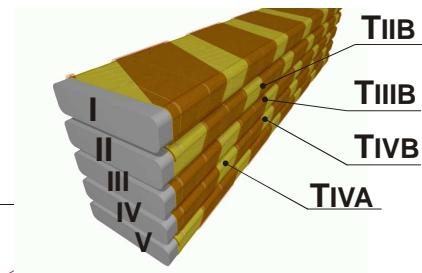
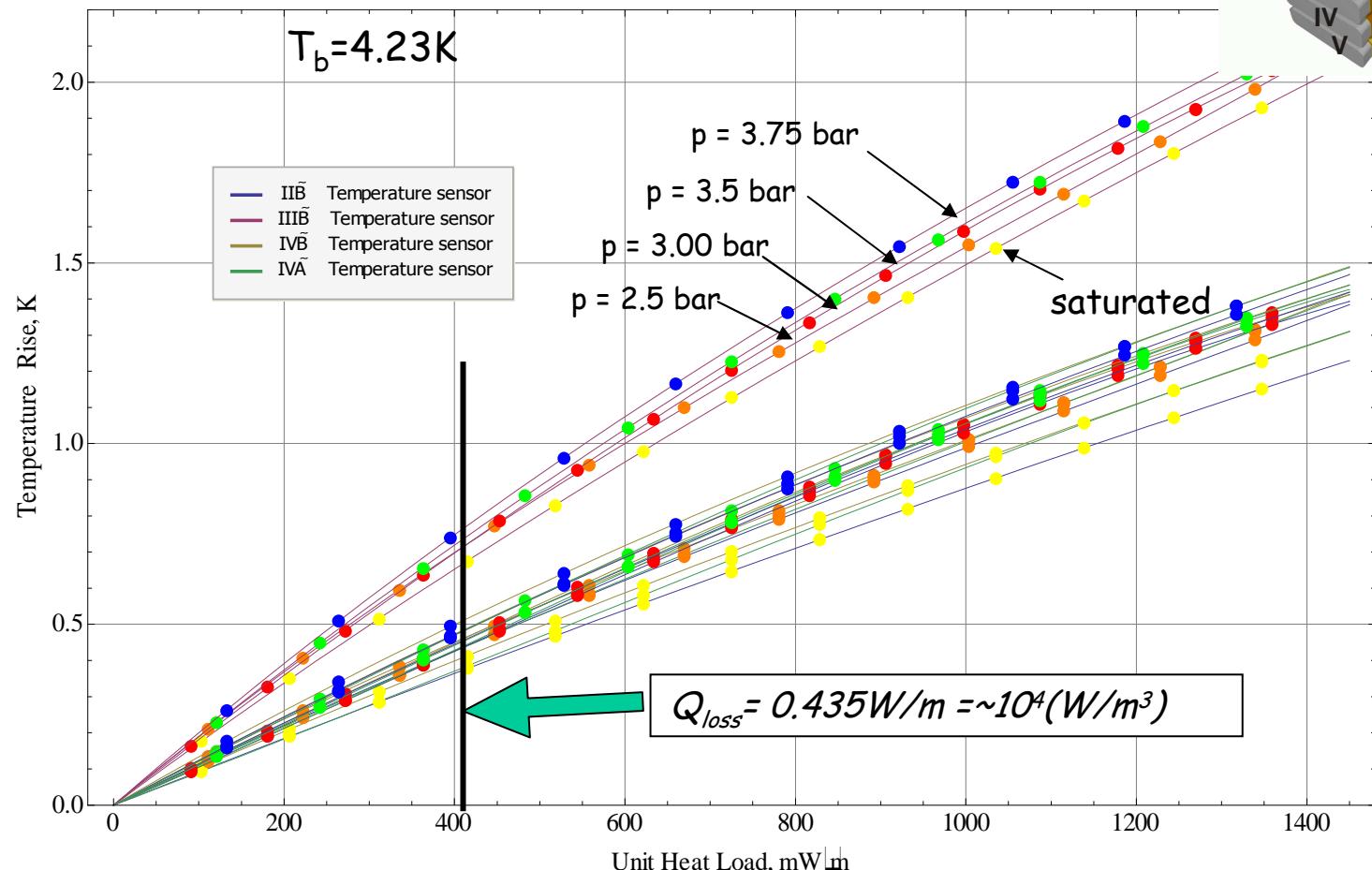
## □ Characterization of the thermal performance of the magnet insulation

- "real cable" geometry (CuNi cable)
- Real electrical insulation
- Mechanical constraints (compression)
- Heat transfer configuration (Joule heating)





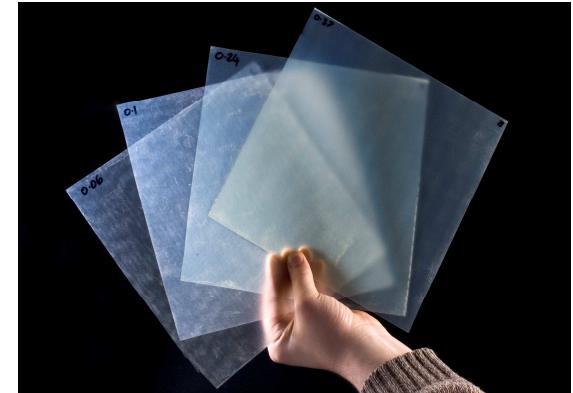
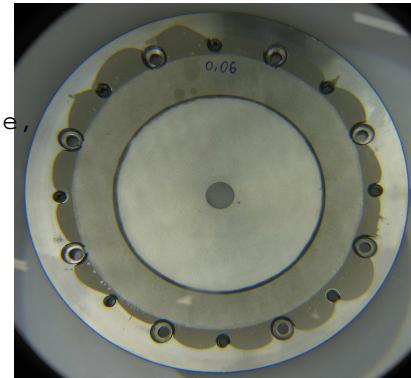
- Tests done by S. PIETROWICZ from WUT and N. KIMURA (KEK)



## □ Glass-fibre epoxy insulation

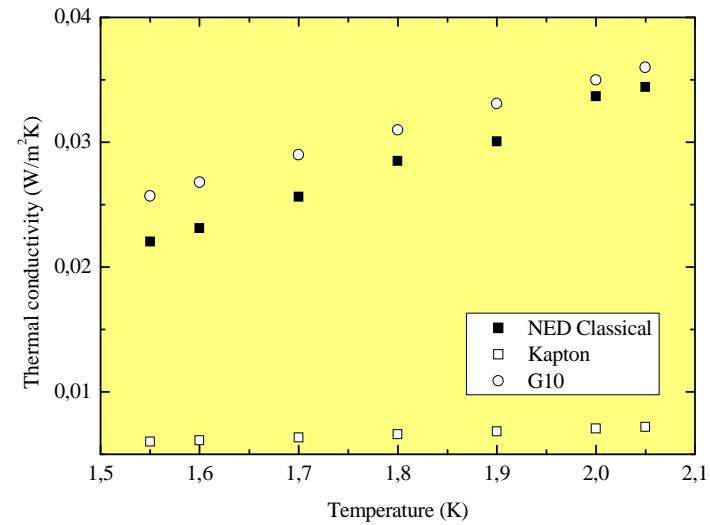
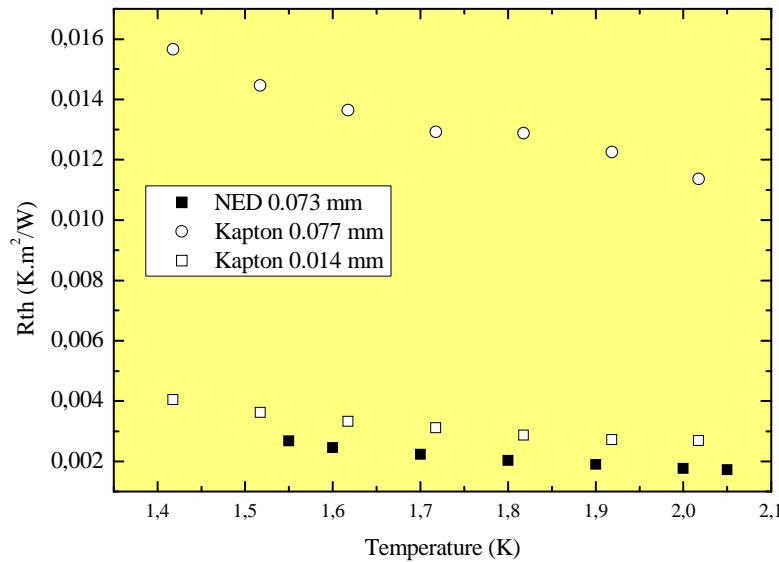
- Developed by RAL

Insulation Development for the Next European Dipole,  
S. Canfer *et al.*, MT20, Philadelphia, USA, 2007



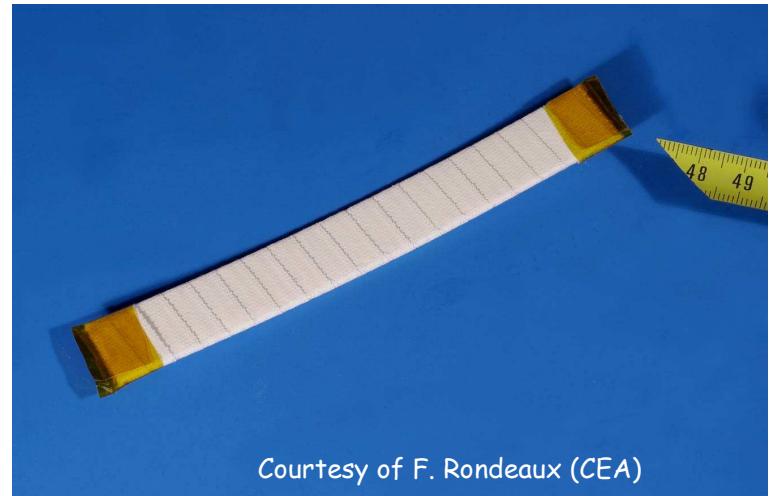
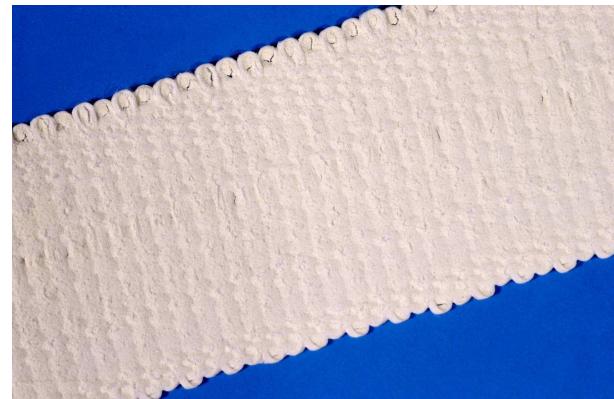
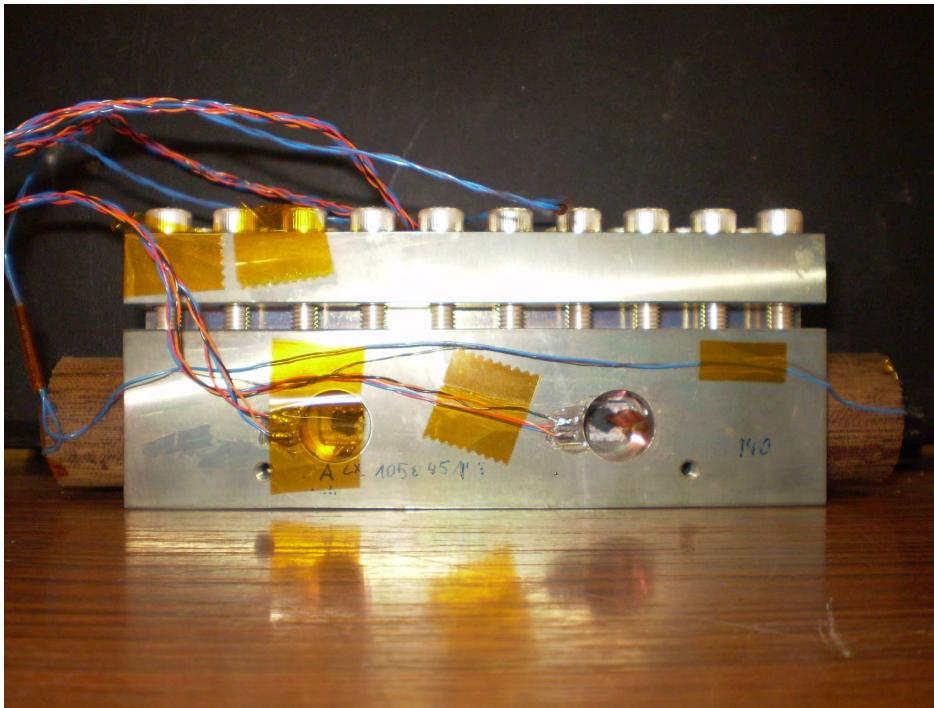
## □ Determination of $\lambda$ and $R_{\text{Kapiza}}$

- To be published

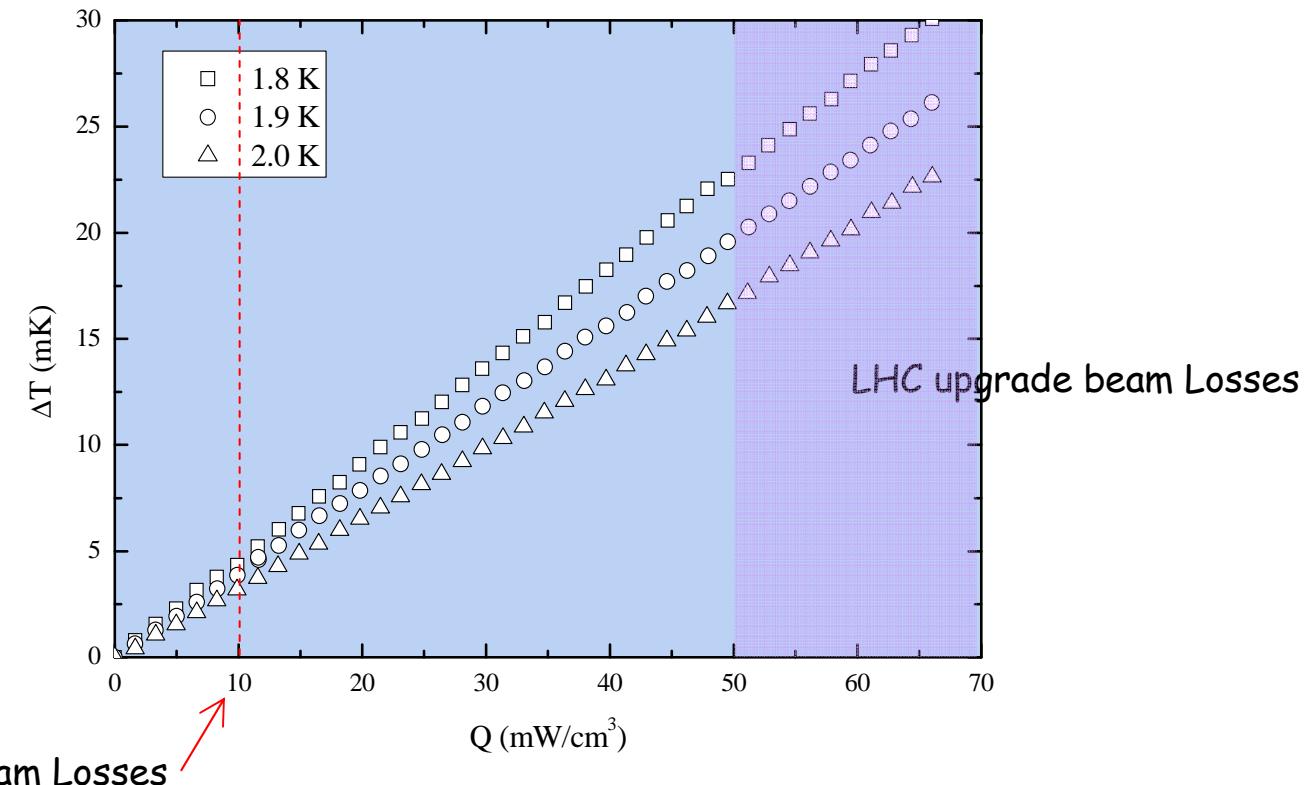


Low temperature heat transfer properties of conventional electrical insulation for the Next European Dipole, J. Polinski *et al.*, CEC 2007, Chattanooga, USA, 2007

- One wrapping with 50% overlap
- Heat treatment of 100 h at 660 °C
- **10 MPa compression only !**
- 5 conductors heated
- With N. Kimura @ Saclay



- Very small  $\Delta T$ , at least **one order of magnitude smaller** than for the LHC insulation tests





- High Field magnet development is being carried out for interaction region magnets toward the LHC luminosity upgrade,
- Nb<sub>3</sub>Sn quadrupole R&D in progress at Saclay , and Nb<sub>3</sub>Al conductor development in progress at KEK, with aiming at realizing ~ 15 T or higher field magnets
- Innovative electrical insulation to be tested at KEK in supercritical helium
- A new stack model to be constructed with Glass-fibre epoxy insulation and tested at KEK and Saclay
- 3<sup>rd</sup> Workshop to be organized at KEK in 2009