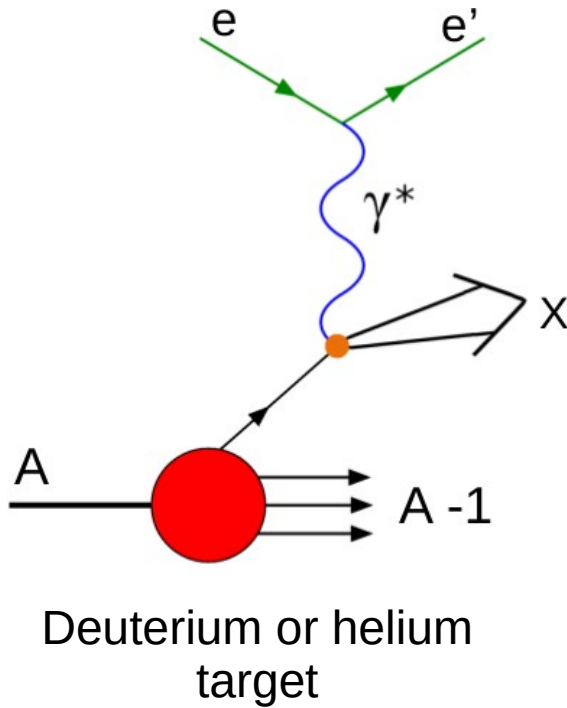




ALERT
A ten years story

Gabriel Charles for
J. Bettane, L. Causse, C. Domingues-Goncalves,
R. Dupré, T. Hourat, M. Imre, F. Jouve, B. Mathon,
M-L. Mercier, S. Olmo



To avoid interaction of the recoil nucleus with fragments measure the recoil particle at high angle and low momentum

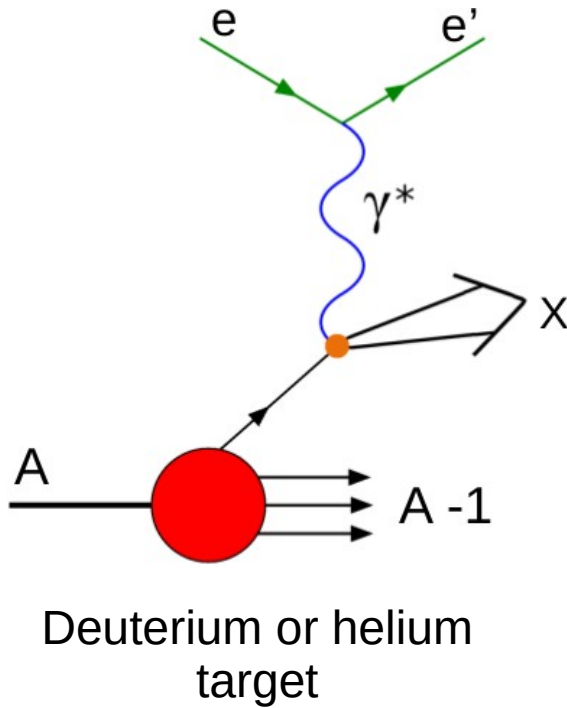
$$\Rightarrow p < 150 \text{ MeV}/c, \theta > 100^\circ$$

4n detection

Recoil nucleus can be :

proton, deuterium, tritium, helium 3, alpha
 (p) (1p,1n) (1p,1n) (2p, 1n) (2p, 2n)

Detection of the electron and recoil nucleus



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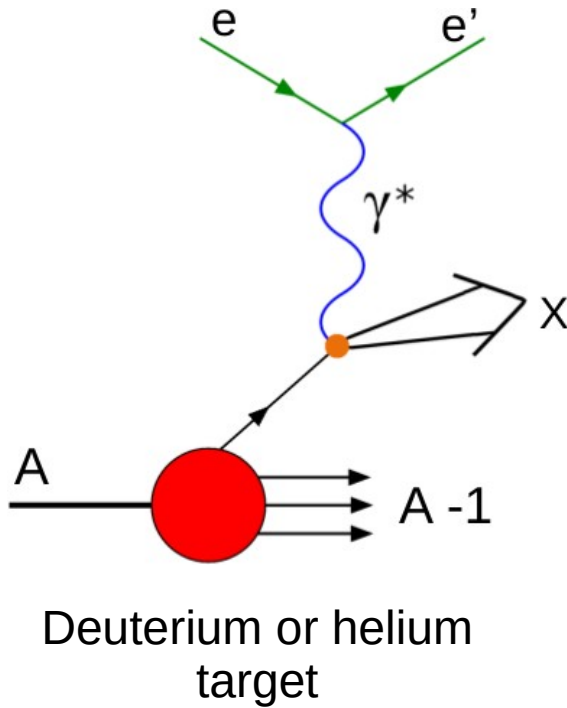
A

Low Energy

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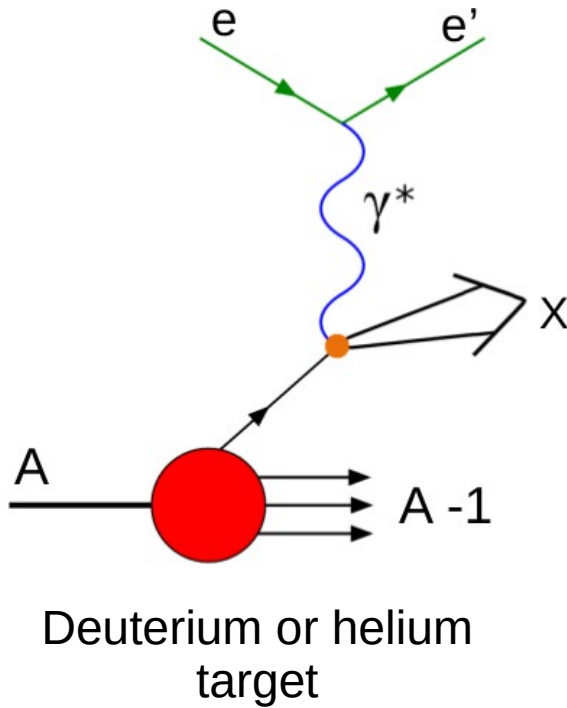
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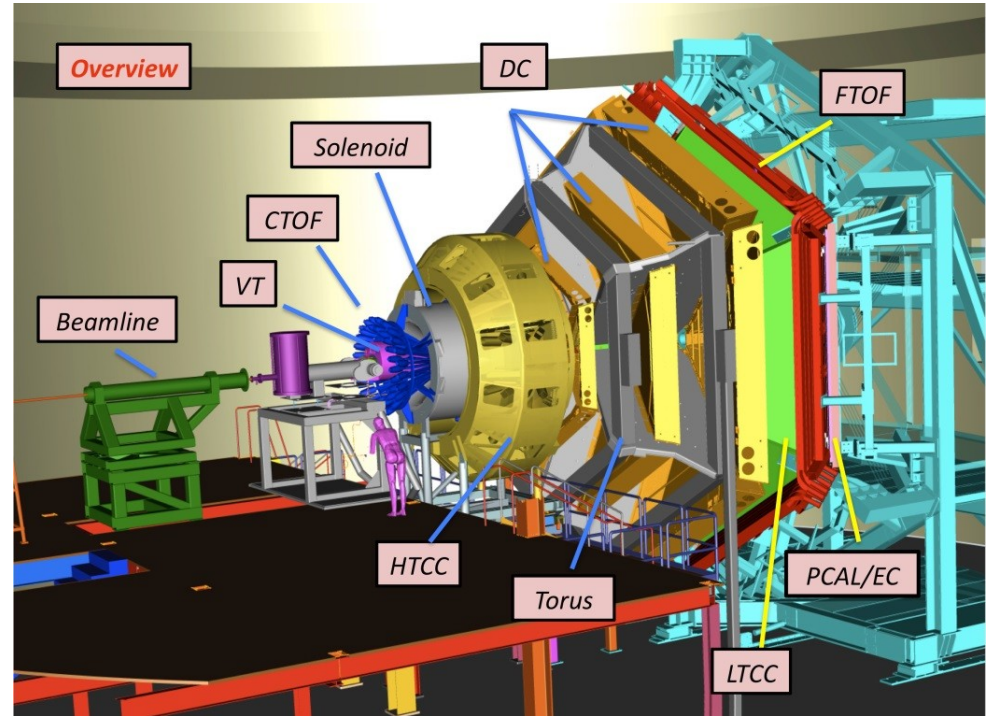
Tracker



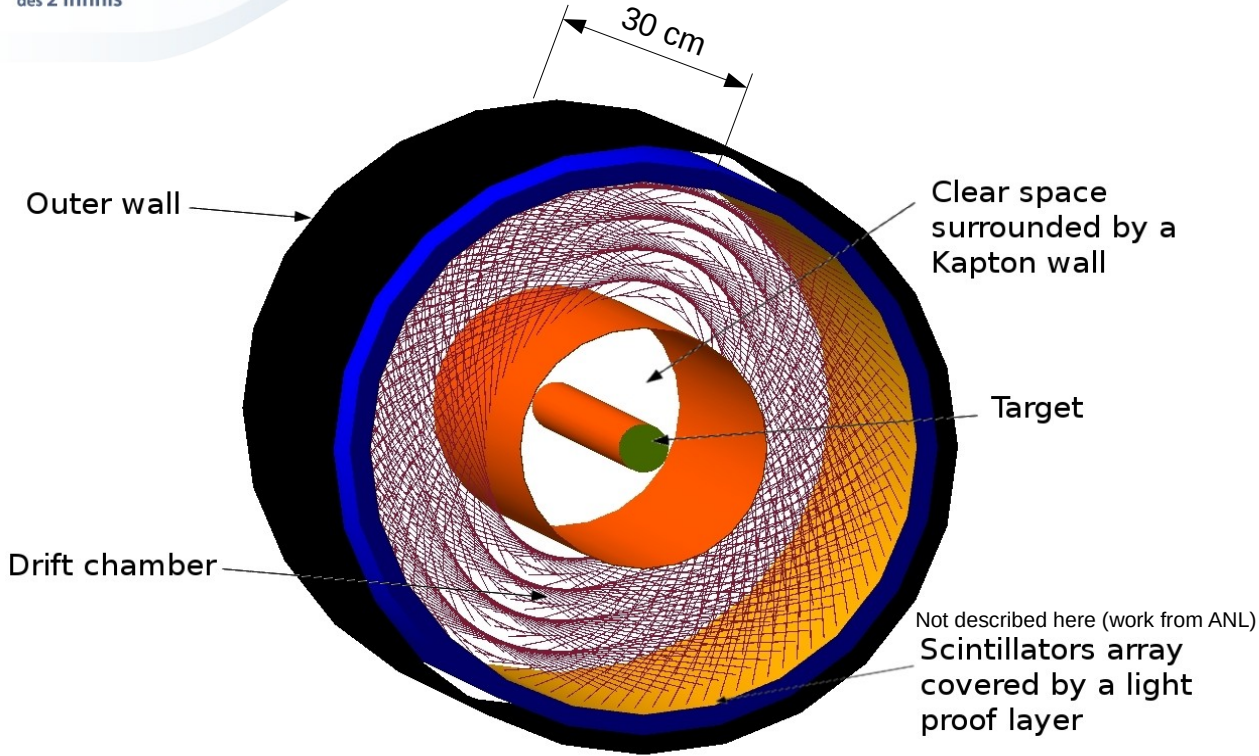
Hall B is perfect to reconstruct the electron. What about the recoil particle?

=> a new central tracker is required

12 GeV continuous electron beam

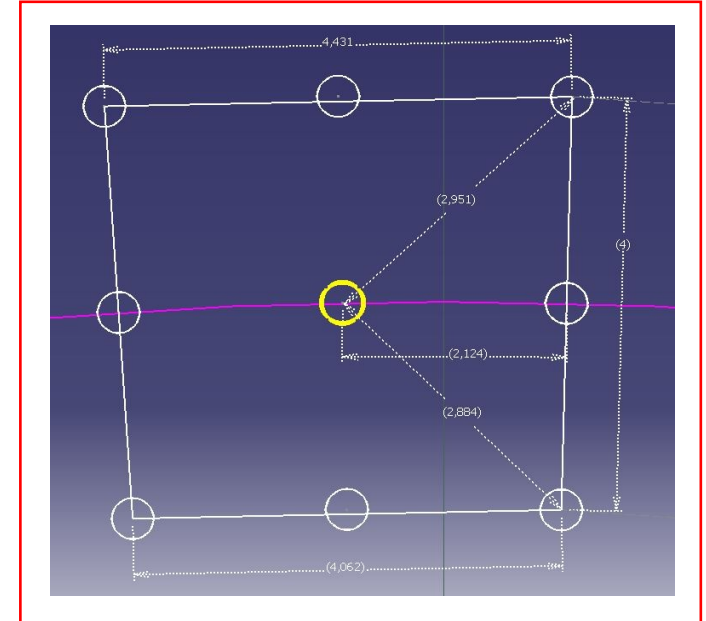


CLAS12 (Hall B)



Flying wires, no field wires

3000, 30 cm long wires, 30 μm diameter, 23,9 wires/cm²



All wires grounded, except 576 readout with positive voltage

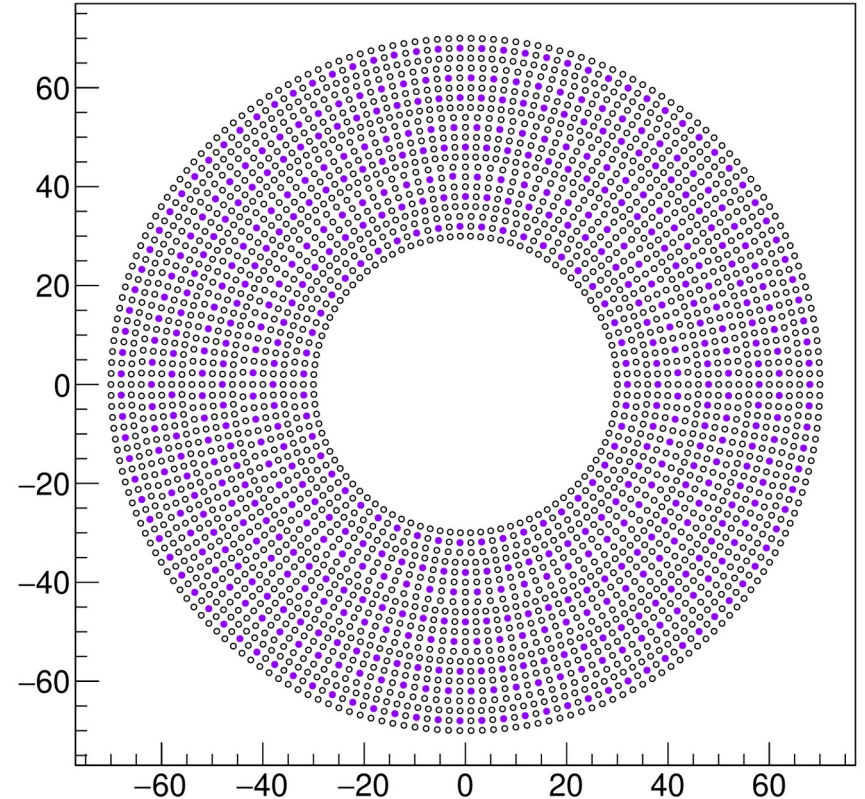
Only AlMg5 wires, no guard wires: all the structure is grounded

No ageing test: the detector will run 4 months with a maximum luminosity of 10 MHz (for the full volume)

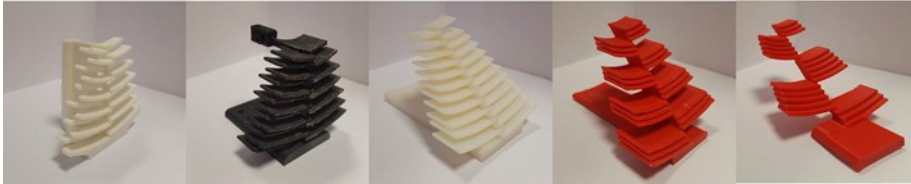
Choice of lightest gas : He/CO₂ (80/20)

Superlayer structure: 3-5-5-5-3

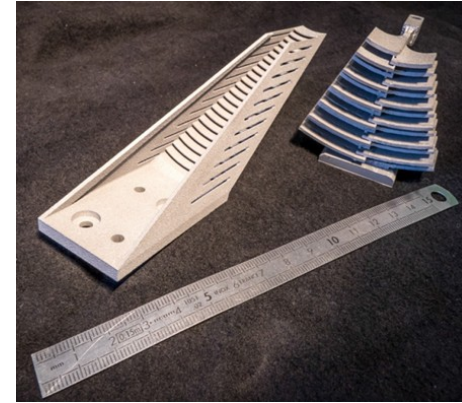
10° stereo angle



Mechanics



Evolution of the design of plastic printing FDM

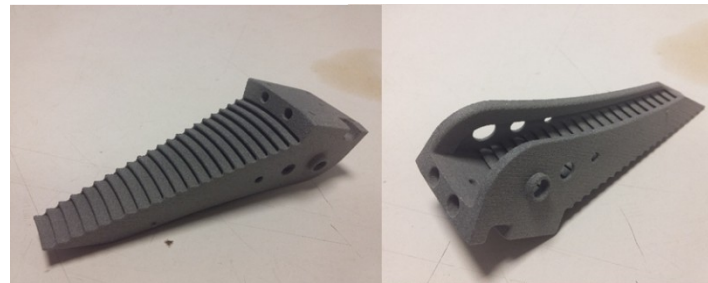


3D printing in Aluminum and Titanium

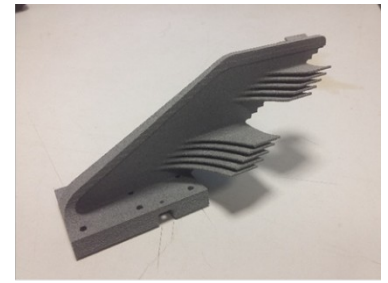
Slide from
B. Mathon

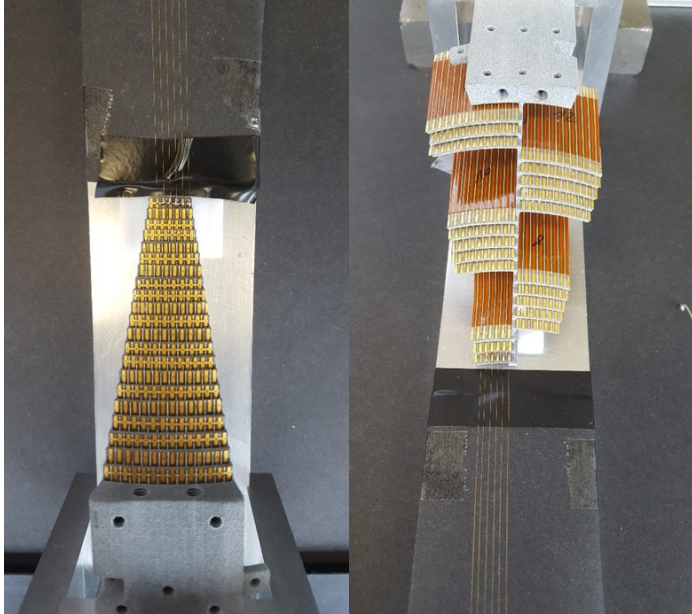


VisiJet M2 RWT with the printer
ProJet MJP 2500 plus



Smoothering with Ultradur powder





Soldering tests from elements printed in Ultradur and respecting the stereo-angle

Results:

Distortion or melting of the ABS during soldering.

Distortion of Ultradur too large due to the wire tension

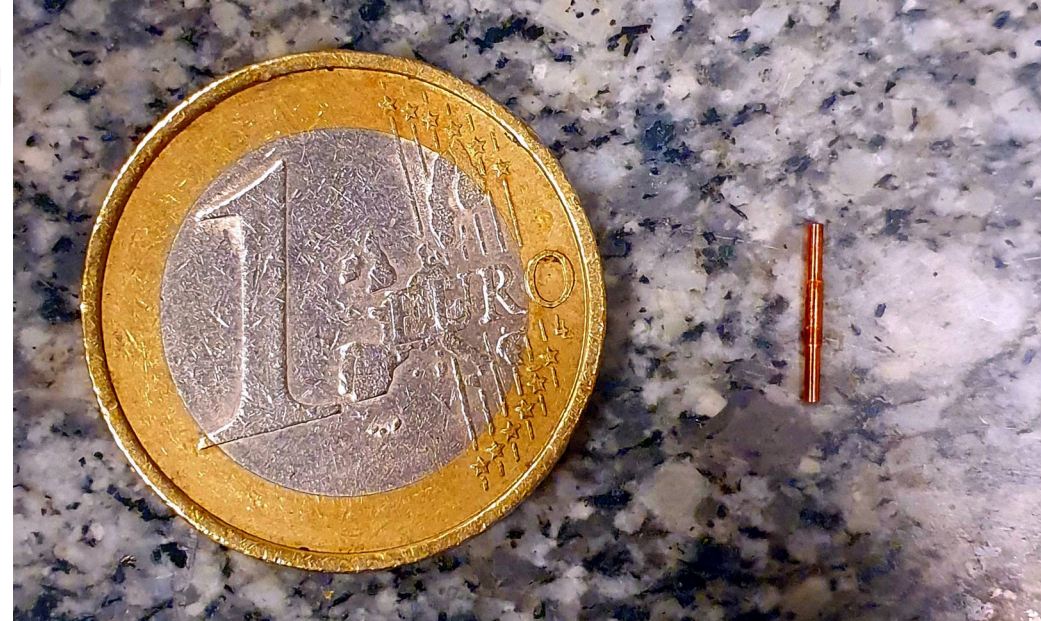
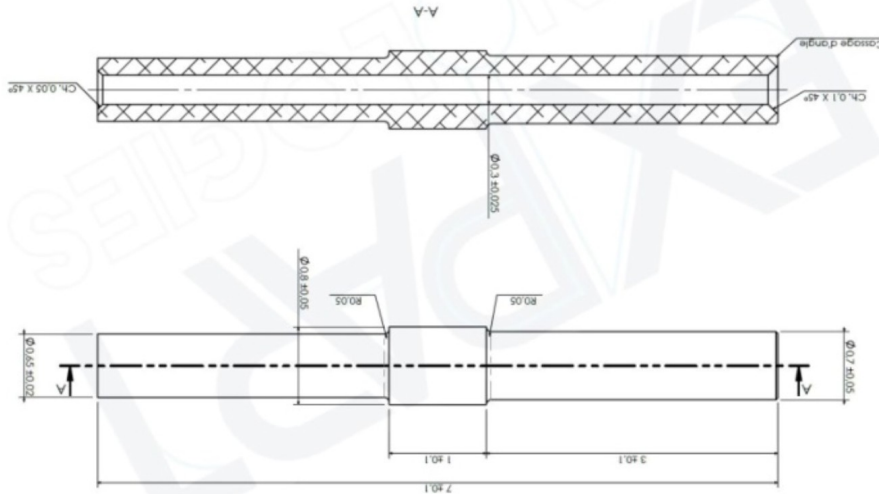
Each time a wire is added the previous one loosen

Not possible to use elements in metal as it requires insulation.

Hard to place precisely the Kapton

No prior knowledge get in touch with a team from Japan (Shoji Uno for Belle II) and from ILL

Slide from B. Mathon



Design our own feedthroughs:

- symmetrical to ease the mounting
- aluminum for the downstream part
- copper for the upstream part



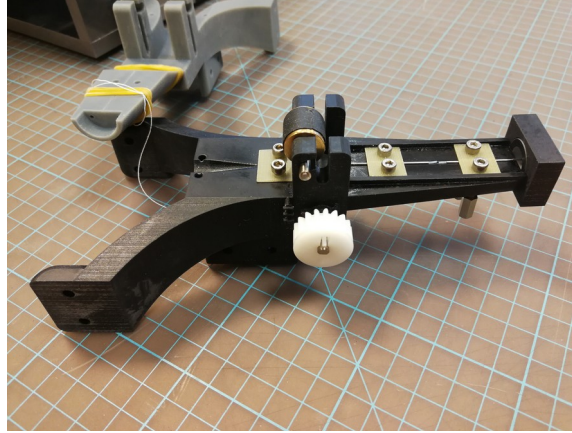
Clamp design based on data from ILL

Always close the same way (opens at the end of the hand closure)



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Always close the same way (opens at the end of the hand closure)

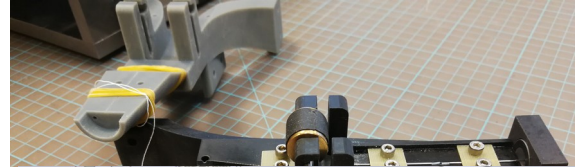


Insertion assist:
many things to align
to insert the wire, too
long

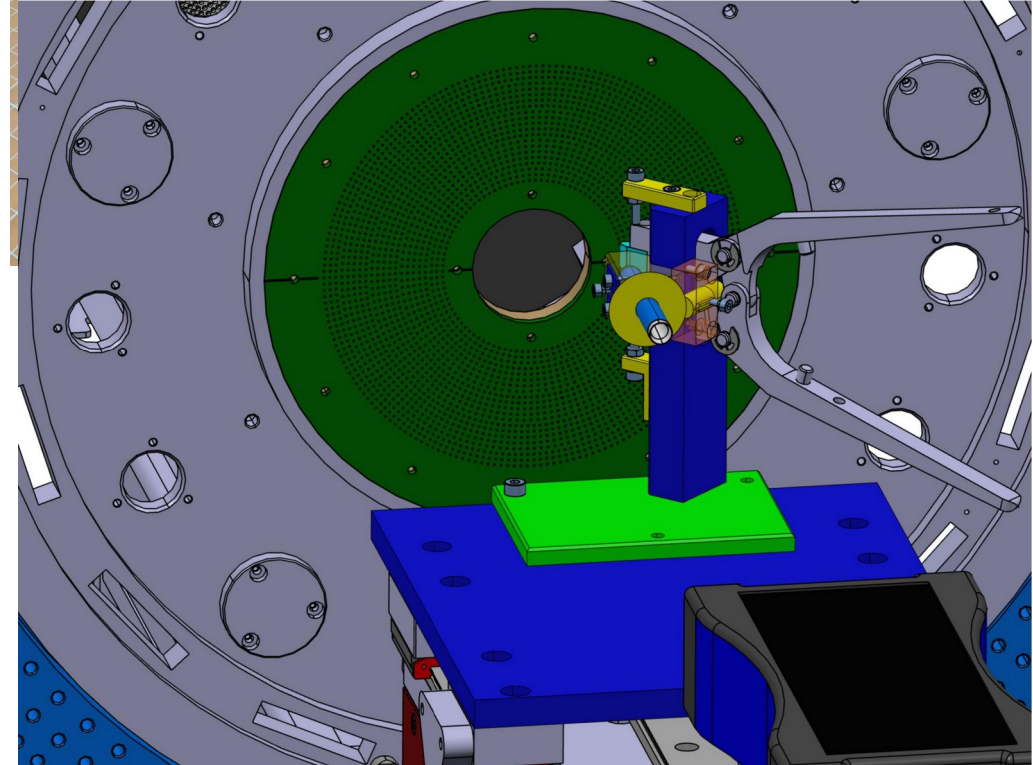


Clamp design based on data from ILL

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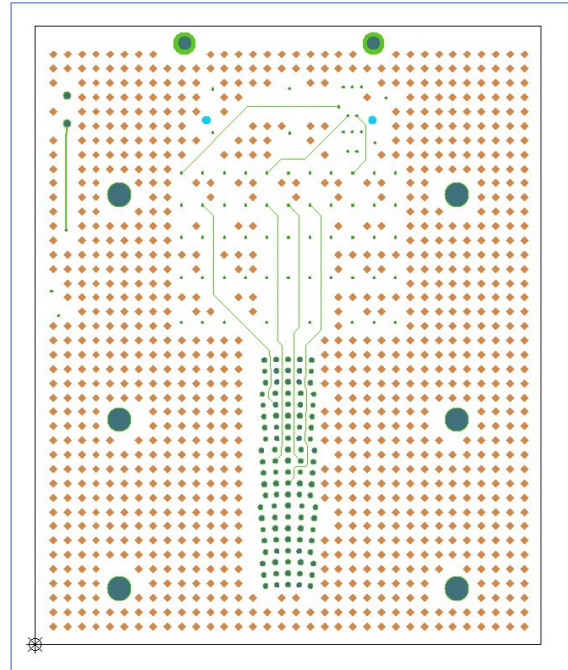
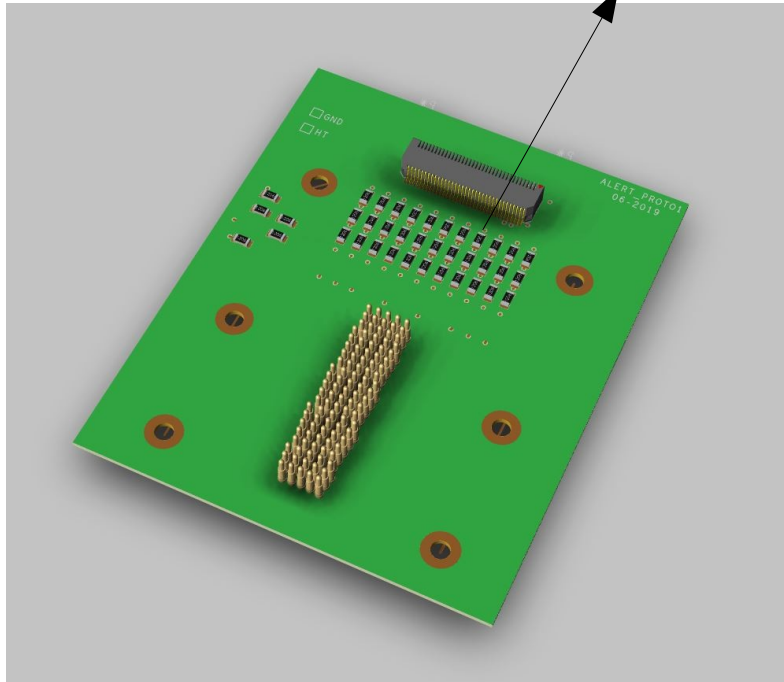


Insertion assist:
many things to align
to insert the wire, too



Electronic boards

To DREAM electronics from CEA
Saclay

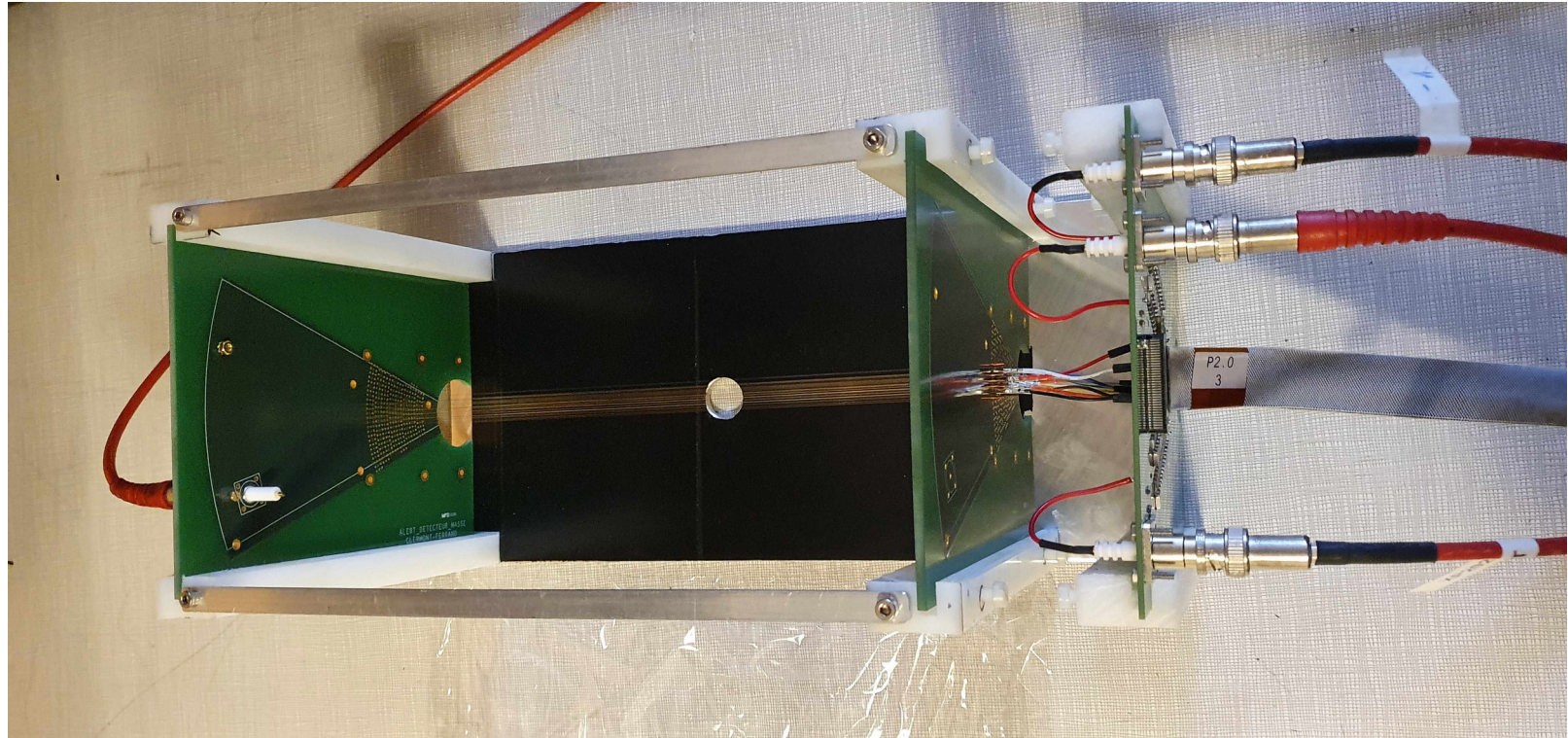


0.7 mm for 2 kV
→ discussions with
P. Boyer from Würth
Elektronik France, some
PCBs hold 30 kV/mm

**As soon as a slight
pressure is put on the
PCB, counting rate
saturates (even just
trying to screw it)**

6 layers PCB, decoupling elements as
read channels are polarized (2000 V max)

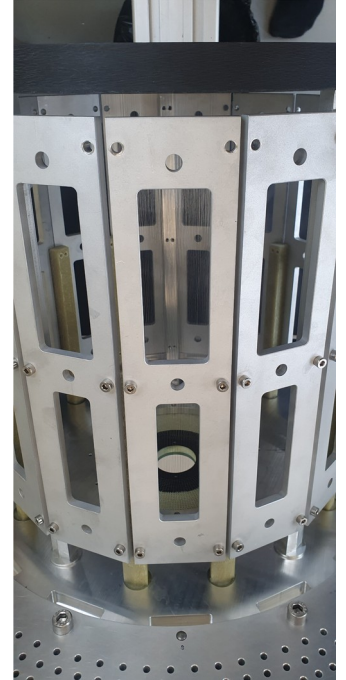
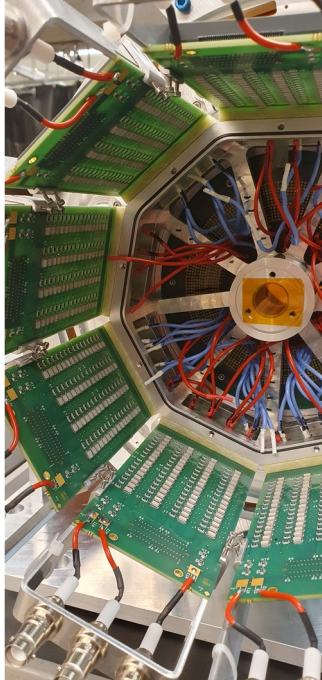
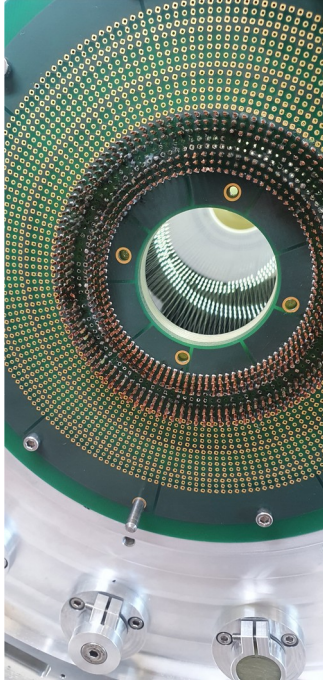
Pins PCB is separated from readout PCB. Works fine, very stable and brought to test at ALTO facility (Orsay, France)



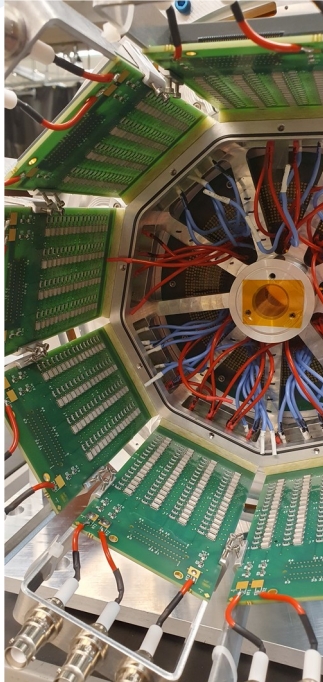
But seems impossible to connect all the jumper cables positionned this way
Still, it ran and we could measure expected resolutions (see L. Causse thesis)

Third prototype

800 wires mounted on a full size detector
All AlMg5 wires (as planned for the final detector)



Some problems but no showstopper



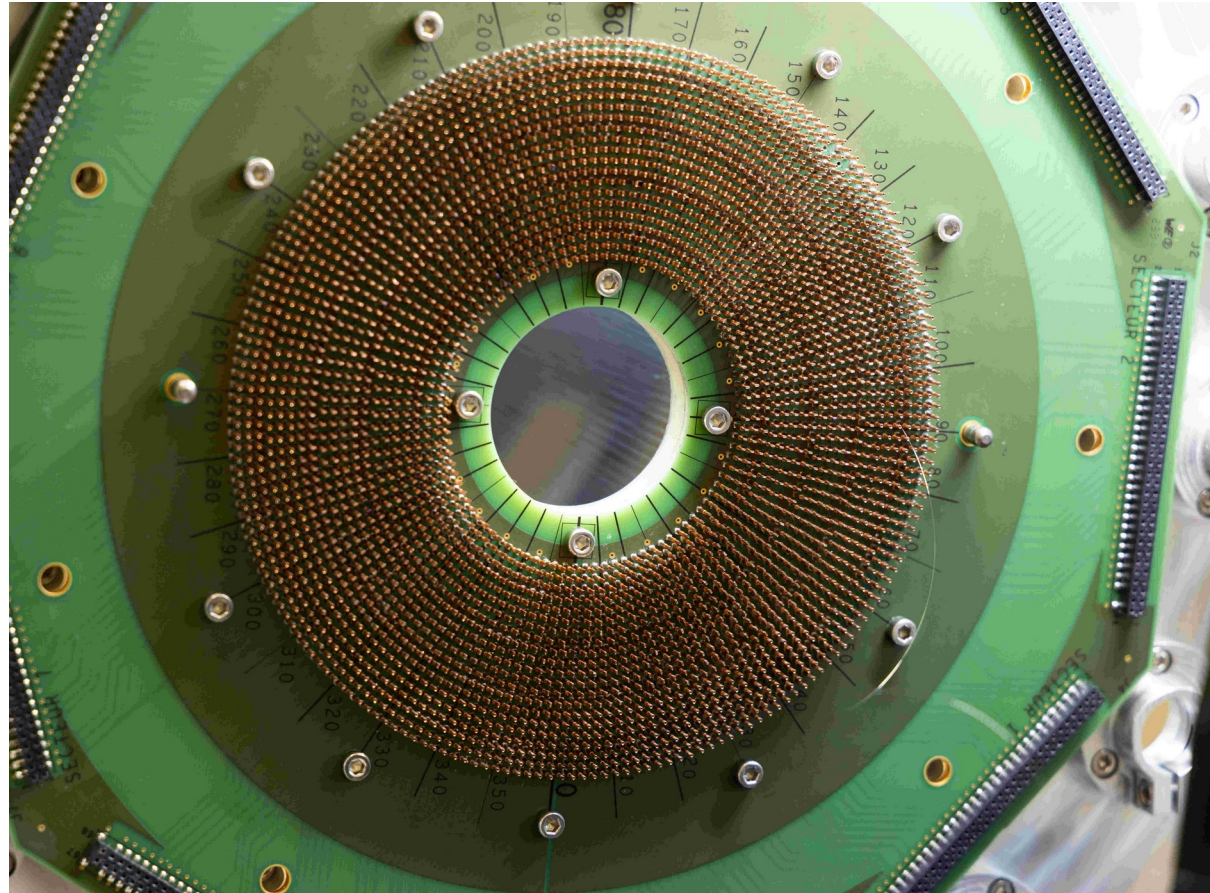
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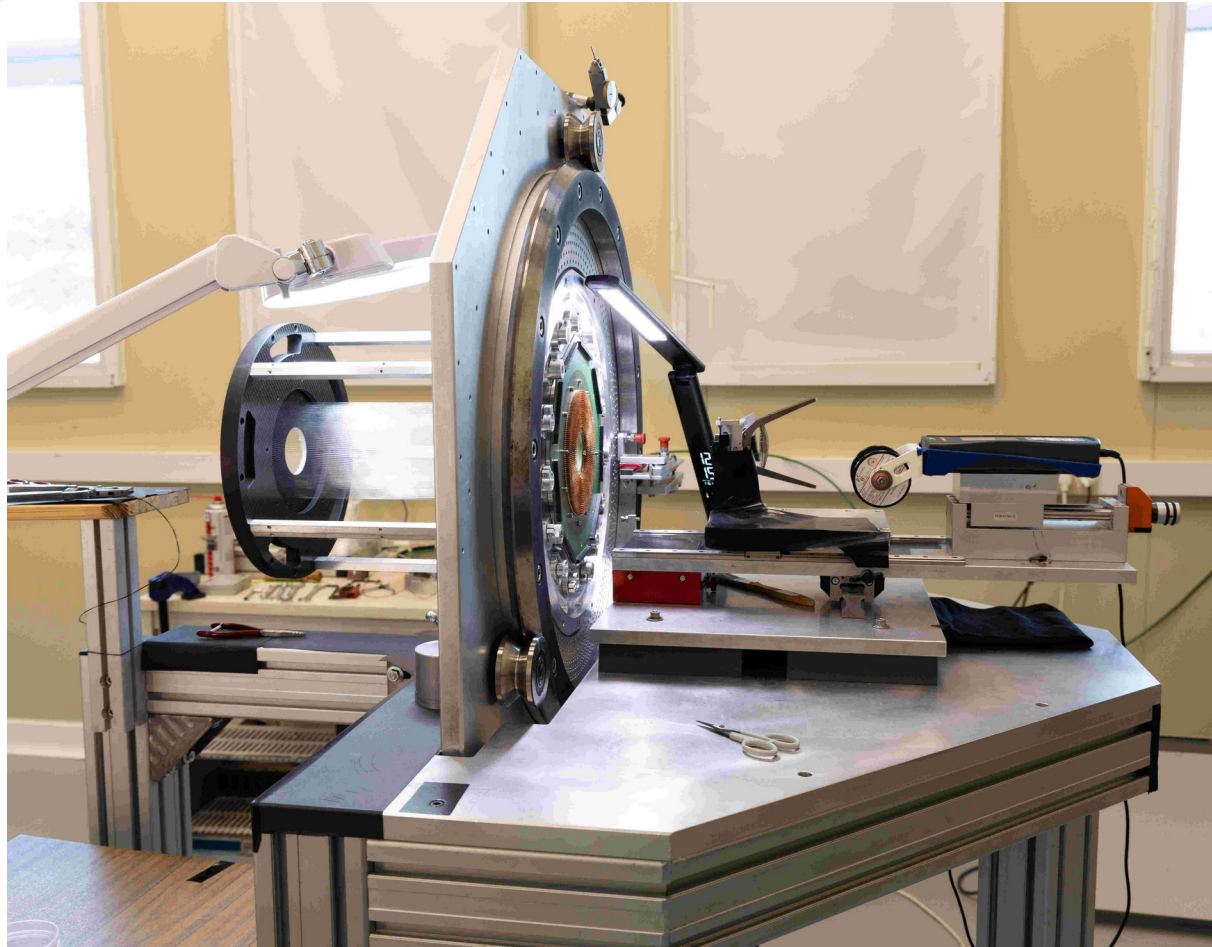
Problem with the quality of AlMg5 wire

In the mean time, learn the source of the saturation of the electronics: humidity is guilty and too small capacitors.
Clean the PCB, dry it, then insulate with the properb spray and it is stable even in humid conditions. Never use flux when soldering.

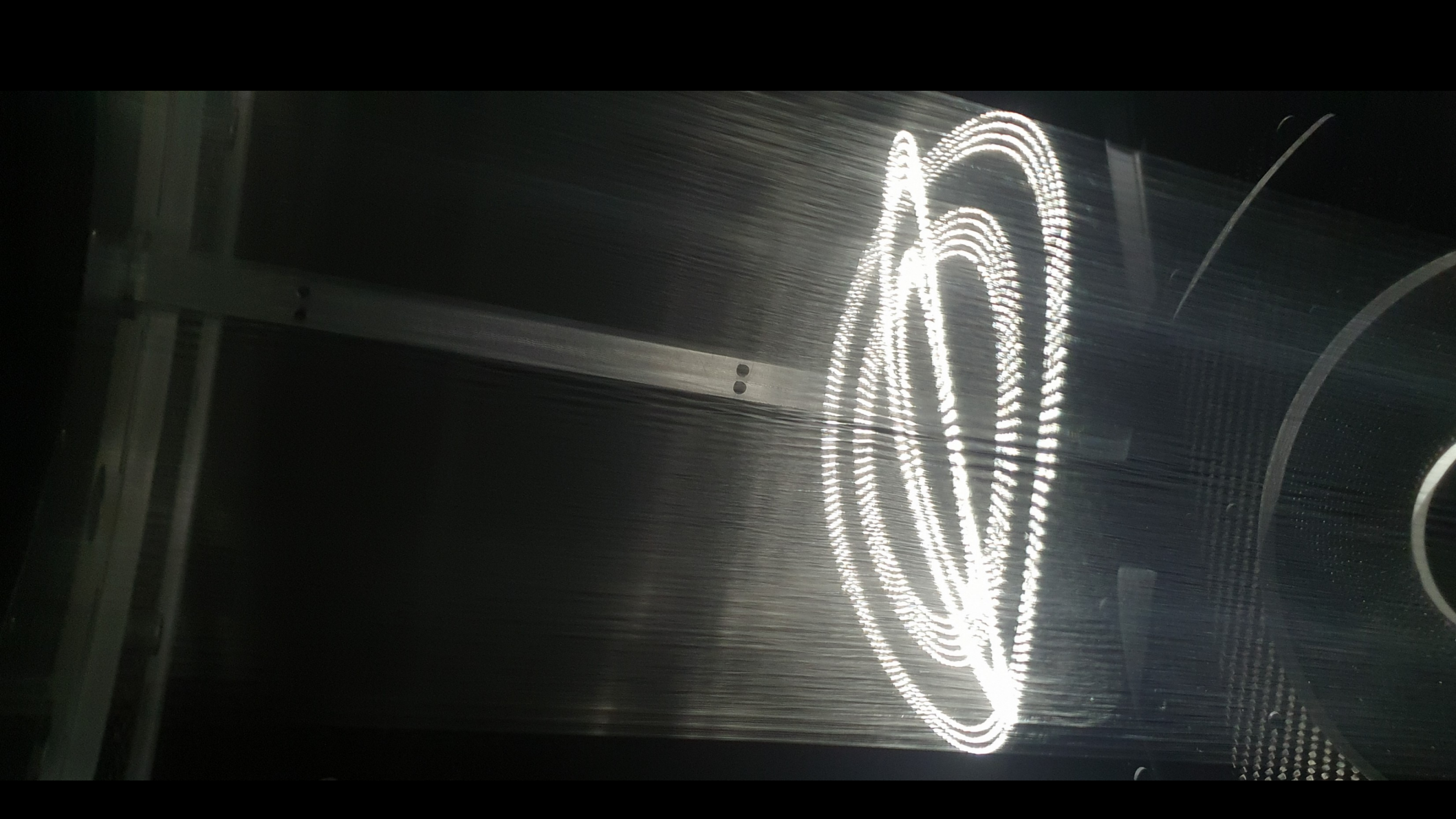
So... start a new design from the old design (after many tests on the previous prototypes of course)

ALERT HDC





Six months of
work to assemble
all the wires one
by one



ALERT

Run

conditions



Overall the run went well except:

- one wire broke because of no B field
- one wire broke during a magnet quench
- sparks were larger than initially expected which burnt some FEU
- repetitive issues with the target mounting (job of JLab)

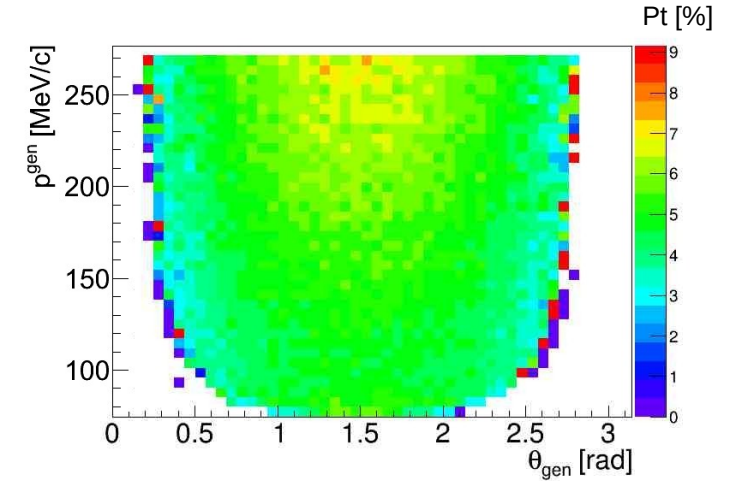
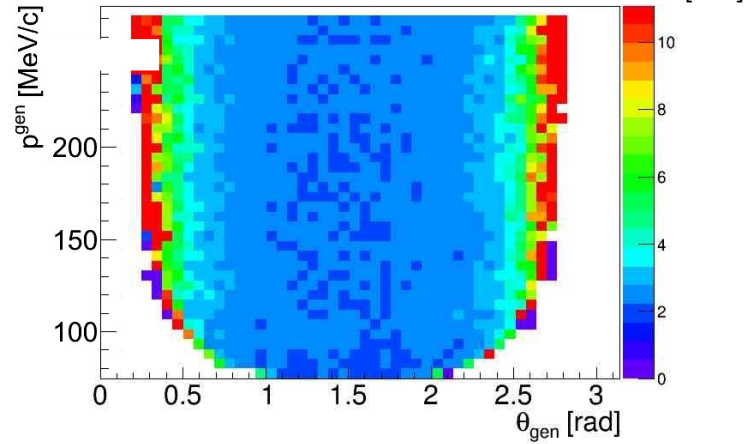
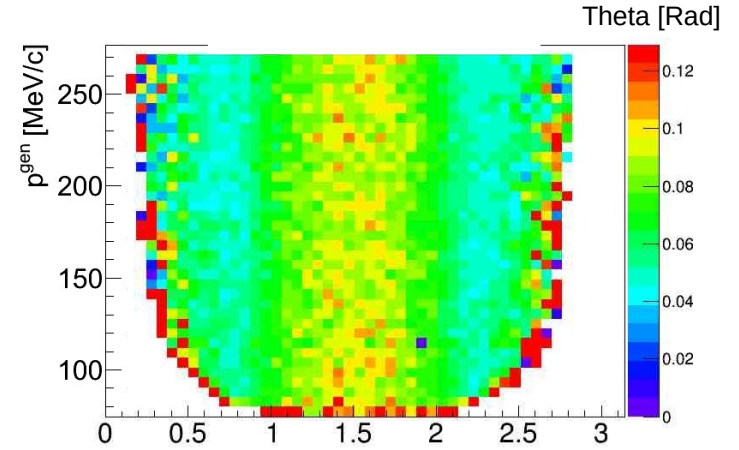
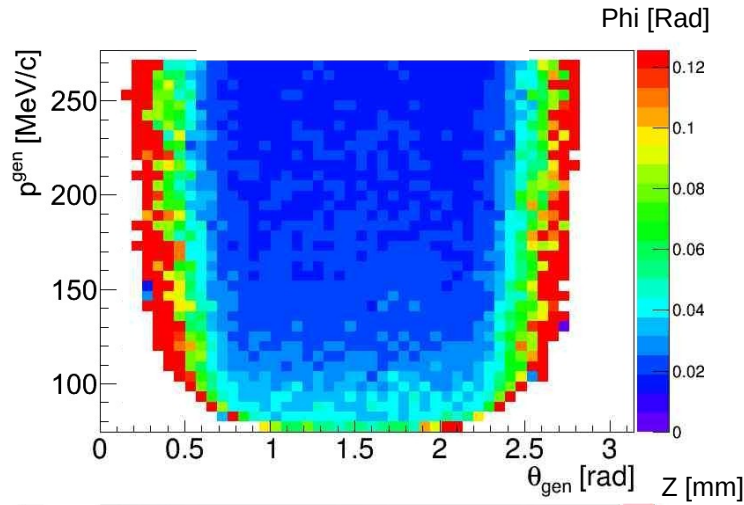
Hello Raphael and Whit,

This morning, while removing the target and the BOM, the ALERT detector on the table tipped (picture below). I am away from the lab and do not have details. Investigation is ongoing.

Stepan



Backup slides



Thomas P. O'Connor, Whitney R. Armstrong, Zein-Eddine Meziani *et. al*

