

Development of high-sensitivity TES for next-generation polarimetric millimeter-wave observation instruments

*Michel Piat, Laurent Dussopt, Abdelkader Aliane, Ludovic Montier, Louis Rodriguez,
Vincent Revéret, Aritoki Suzuki, **Timothée Tollet**, Damien Prèle, Manuel Gonzalez,
Paul Tagnon, Oliver Jeong*



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Summary

1. Context and objectives of the proposal
2. Technical objectives
3. The Collaboration Team
4. Development plan
5. Developments status
6. Perspectives

1. The LiteBIRD space observatory



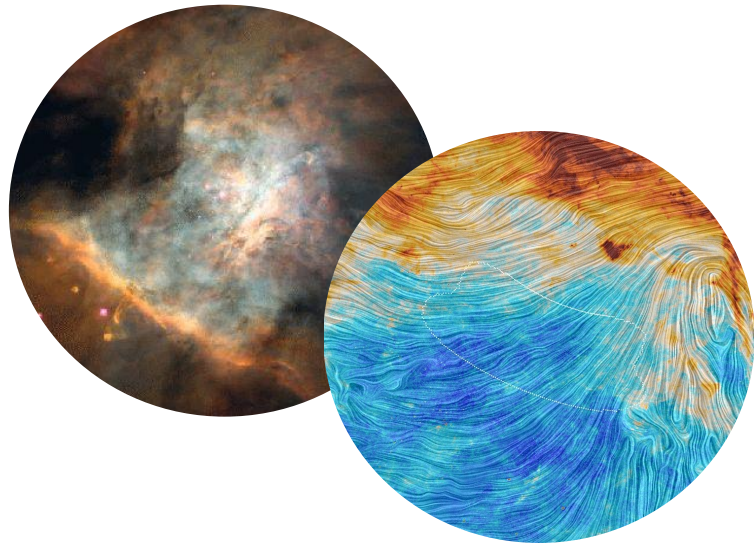
Cold Universe study

The earliest moments of the Universe:

- Polarization of the cosmic microwave background (CMB)

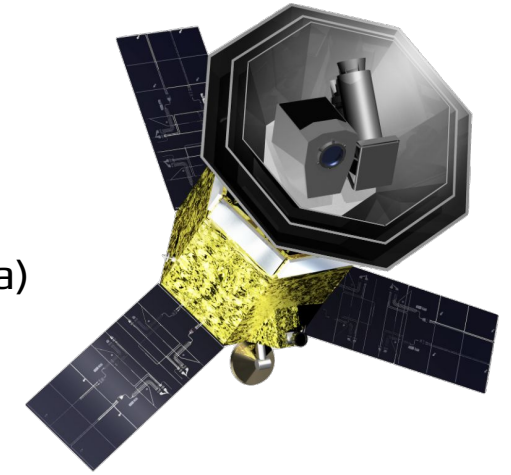
Foreground characterization:

- Interstellar clouds
- Galactic dust polarization



The Mission

- 5 Main contributors (Japan, France, Netherlands, Italy, Canada)
- 3 Years of operation
- Expected Launch: 2037



The Instrument

- 1 focal plane (~4000 detectors)
- 12 frequency bands (40-400 GHz)
- TES bolometers cooled ~100 mK
- Sensitivity limited by CMB photon noise
- Sensitivity to polarization: horn coupled to antenna and planar superconducting circuit

L1	M1	M2	M2	M1	L2
M1	M2	H1	H2	M2	L2
L2	M1	M2	M2	M1	L1

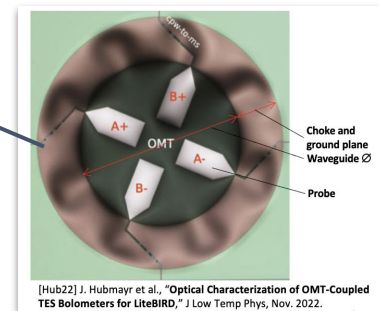
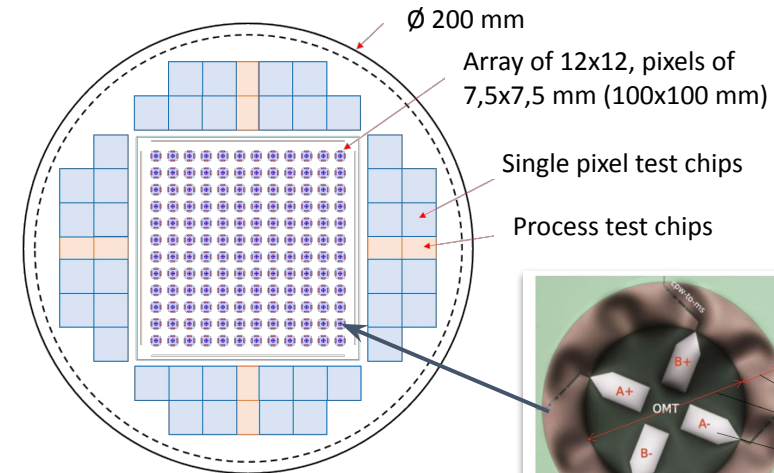
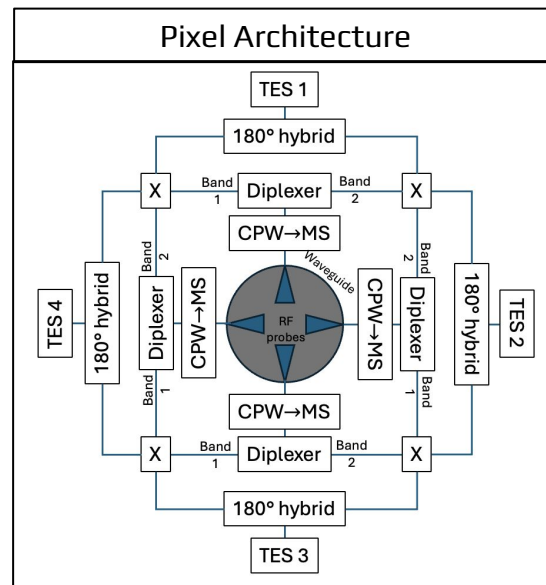
- Support for the LiteBIRD project: identified by CNES and IN2P3 as a major priority
- Development of the high-frequency (HF) bands not covered by SRON's design plan

2. Technical objectives

*Develop a **TRL5** prototype of a **dual-polarization, dual-band TES** (Transition Edge Sensor) detector array in the millimeter-wave range for future scientific missions such as LiteBIRD or other ESA missions under the Voyage 2050 program.*

Specifications:

- 12x12 pixels arrays
- Temperature: 100mK
- HF1 LiteBIRD band: 217GHz & 334GHz, $\Delta\nu/\nu = 30\%$
- 2 polarizations
- NEP $\sim 6 \cdot 10^{-18} \text{ W.Hz}^{-0.5}$



Deliverable:

- Two fabrication lots, each consisting of 12 (200 mm) wafers with:
 - 144-pixel array (100×100 mm²)
 - Process test chips
 - ~40 single pixels and RF structures for testing technological variants to optimize and validate the design
- Process-level testing of each wafer
- Electrical testing at 100 mK
- Optical measurements

3. The collaboration Team



Laurent Dussopt
Abdelkader Aliane



Louis Rodriguez
Vincent Revéret



• Michel Piat
Damien Prêle
Manuel Gonzalez
Timothée Tollet
Paul Tagnon



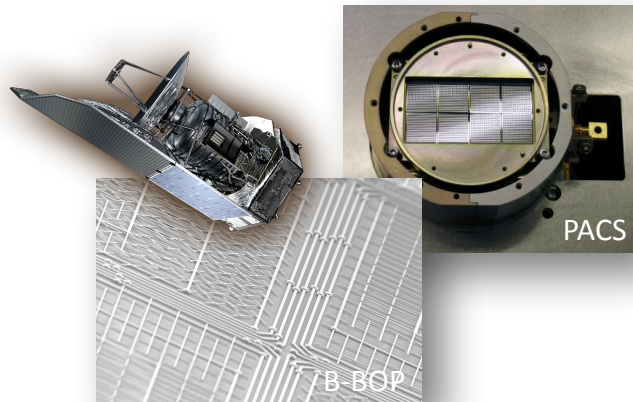
• Ludovic Montier



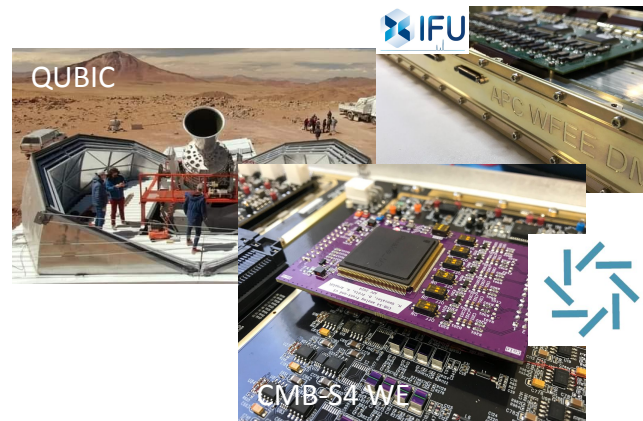
Aritoki Suzuki
Oliver Jeong

Key projects:

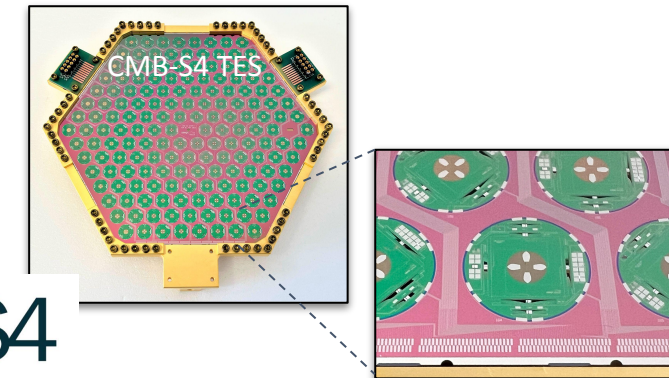
Bolometer development for: **Herschel/PACS**,
APEX/Artemis and **SPICA/B-BOP**



QUBIC's TES design and tests
Athena/X-IFU and **CMB-S4**
readout development



CMB-S4 TES design, fab and test,
new **Hf TES** techno development



• *Member of the LiteBIRD collaboration*

3. The collaboration Team

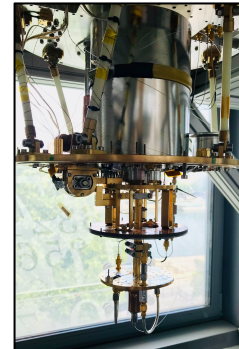
The fabrication and test facilities



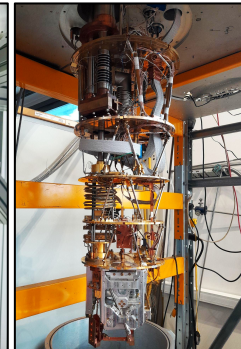
- Semi-industrial lab in Grenoble
- Cleanrooms: 11000 m²
 - 200mm and 300mm wafers
 - characterization,
 - prototyping,
 - validation,
 - testing capabilities



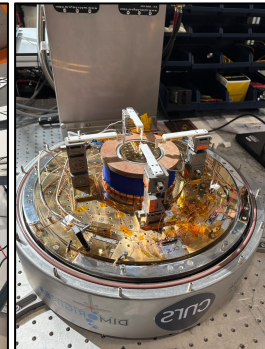
- DRTBT Lab
 - Dilution fridge with TDM readout (from CMB-S4)
→ To be opened for optical tests
- Cryo-Mat sub-K characterization platform
 - Electrical properties (2025)
 - Thermal properties (2026)
 - Mechanical properties (2027)
- Low Noise Room: electric tests & integration



ADR
35mK



Dilution
20mK



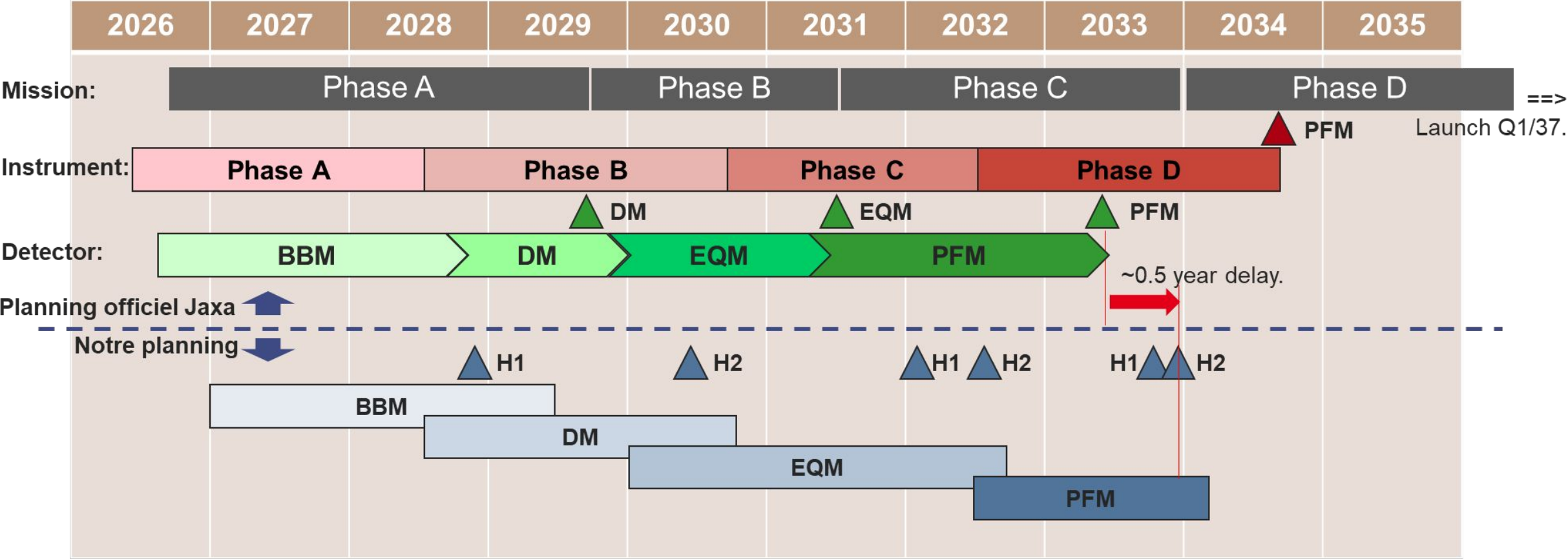
Cryomat
electrical cryostat



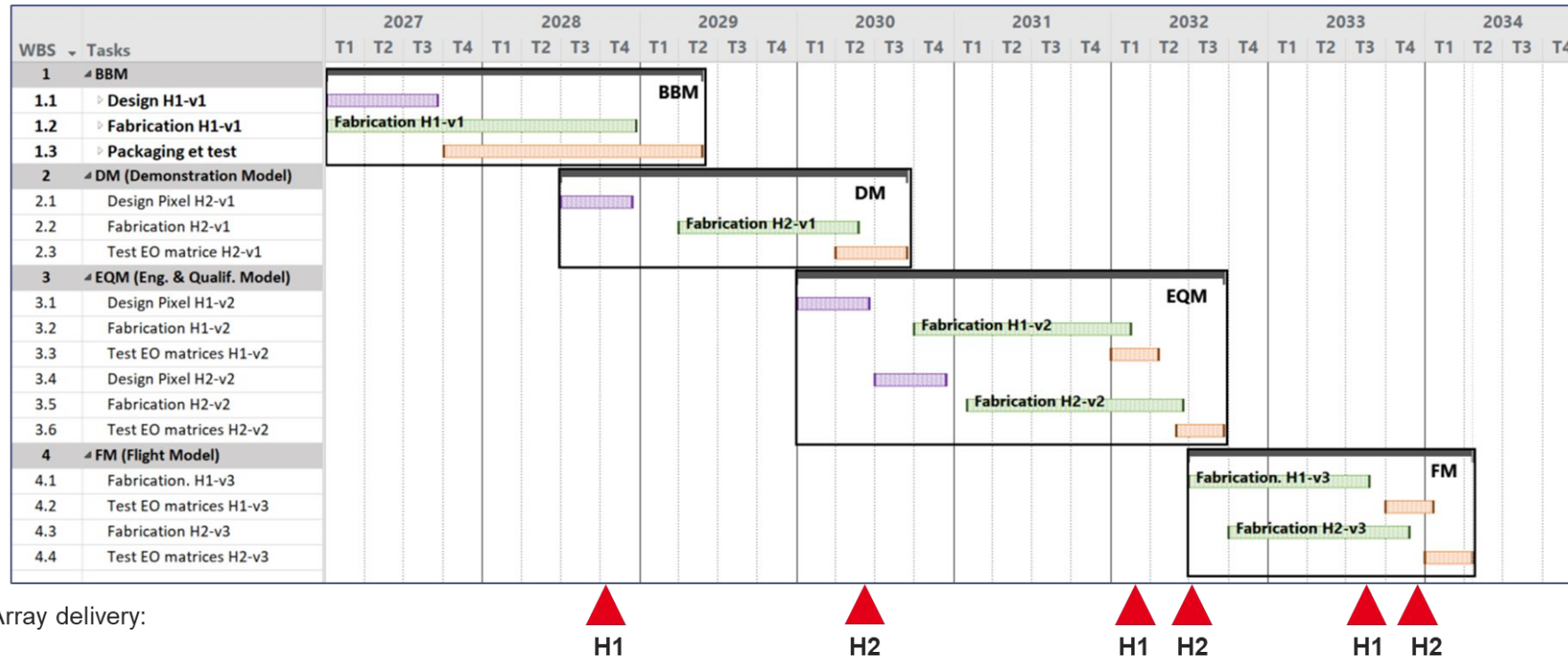
Low Noise Room

4. Development plan

ORFPM: Optical and RF Prototype Model
DM: Demonstration Model
EQM: Engineering and Qualification Model
PFM: Flight Model
FS: Flight Spare



4. Development plan



Proposed project

WP1: Management

WP2: Pixel and prototype design

➤ Design report

WP3: Technology

➤ Year 1: Fabrication process study runs

➤ Year 2:

- **Two prototype runs**
- Full DC testing at 300K
- First low-Temperature DC tests
- **DC fabrication and test report**

Supporting activities with LiteBIRD partners

WP4: Packaging

Design and fabrication of mounts, feedhorns, and test interfaces.

WP5: Tests

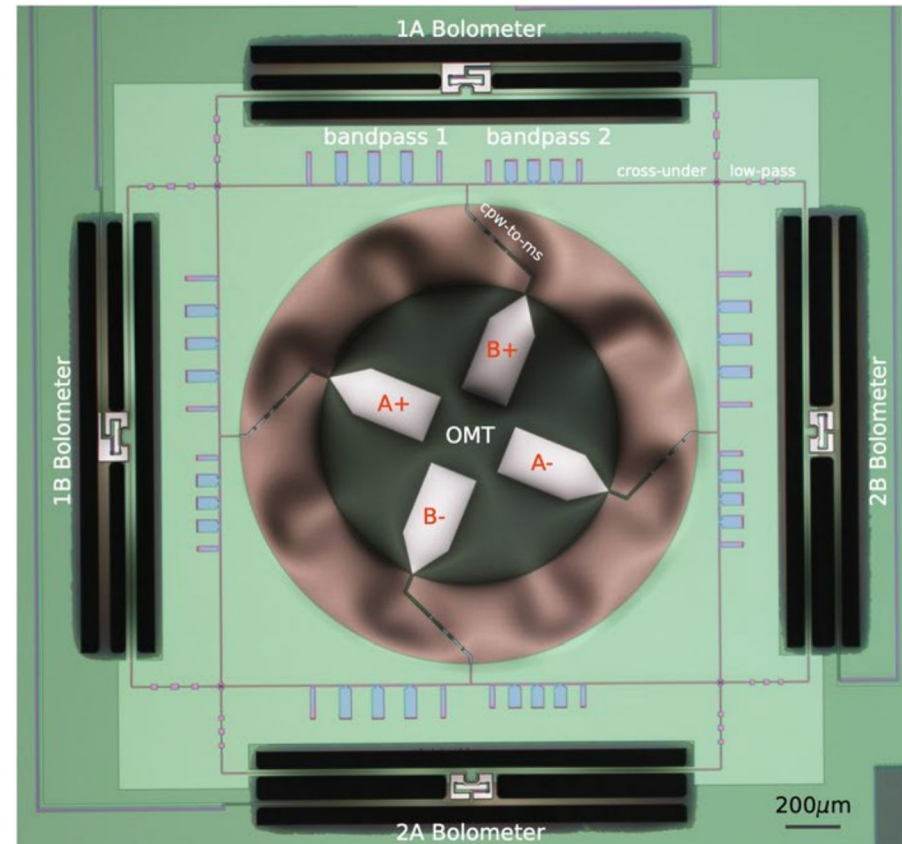
Preparation and performance of cryogenic optical tests.

5. Development status

TES pixel design:

- OMT design
- RF lines design
- TES characteristics and expected performance
- Choice of materials
- Mechanical Study

NIST Pixel

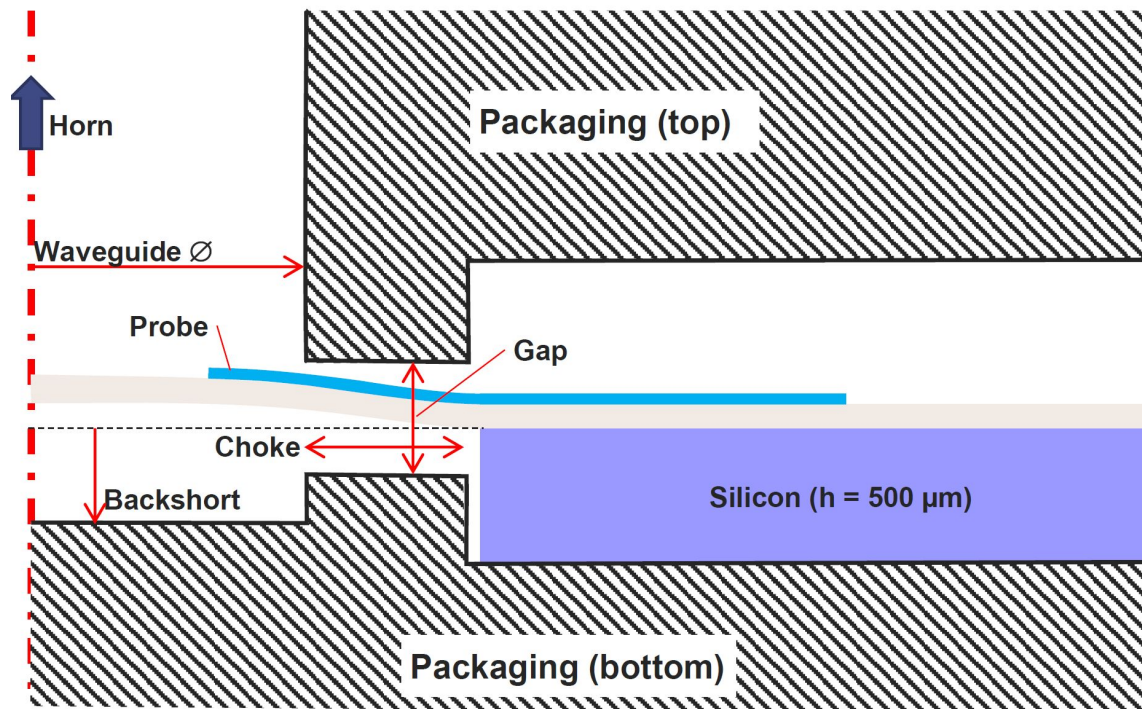


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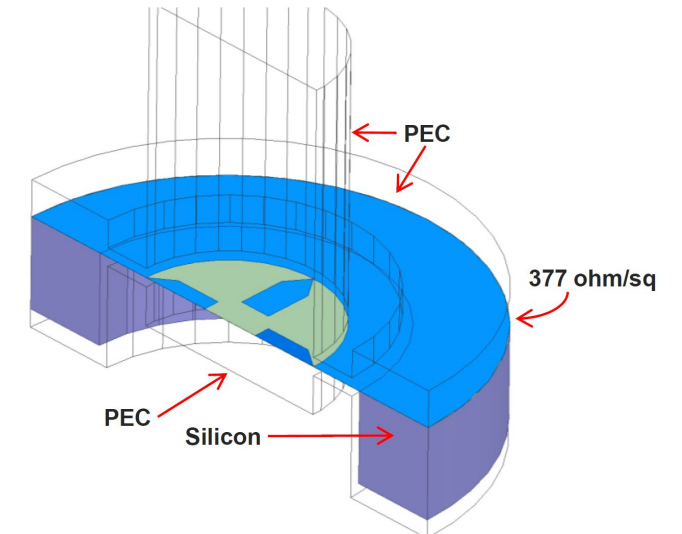
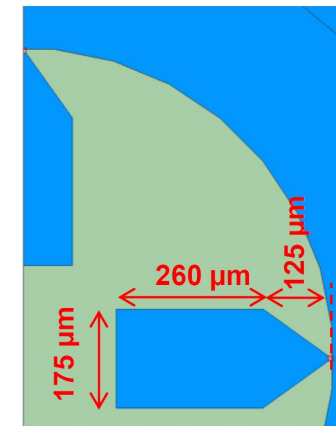
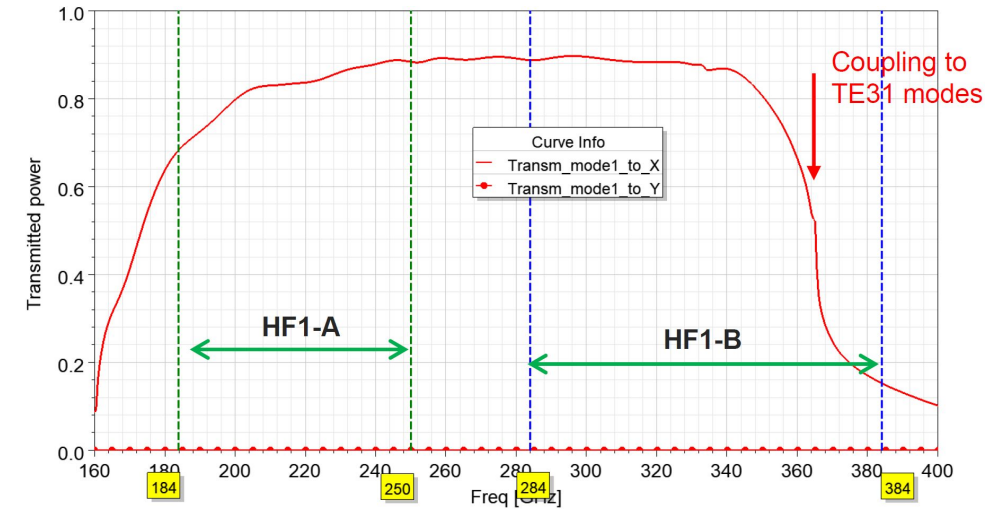
5. Development status - OMT design

Preliminary design based on published examples:

- Waveguide : 1.1mm => mode TE₁₁ ~160 GHz
- Backshort: 260 μm
- Choke: 250 μm
- Gap: 100 μm (± 50 μm wrt to the wafer top surface)
- Probe port impedance: 200 ohms (not optimized)

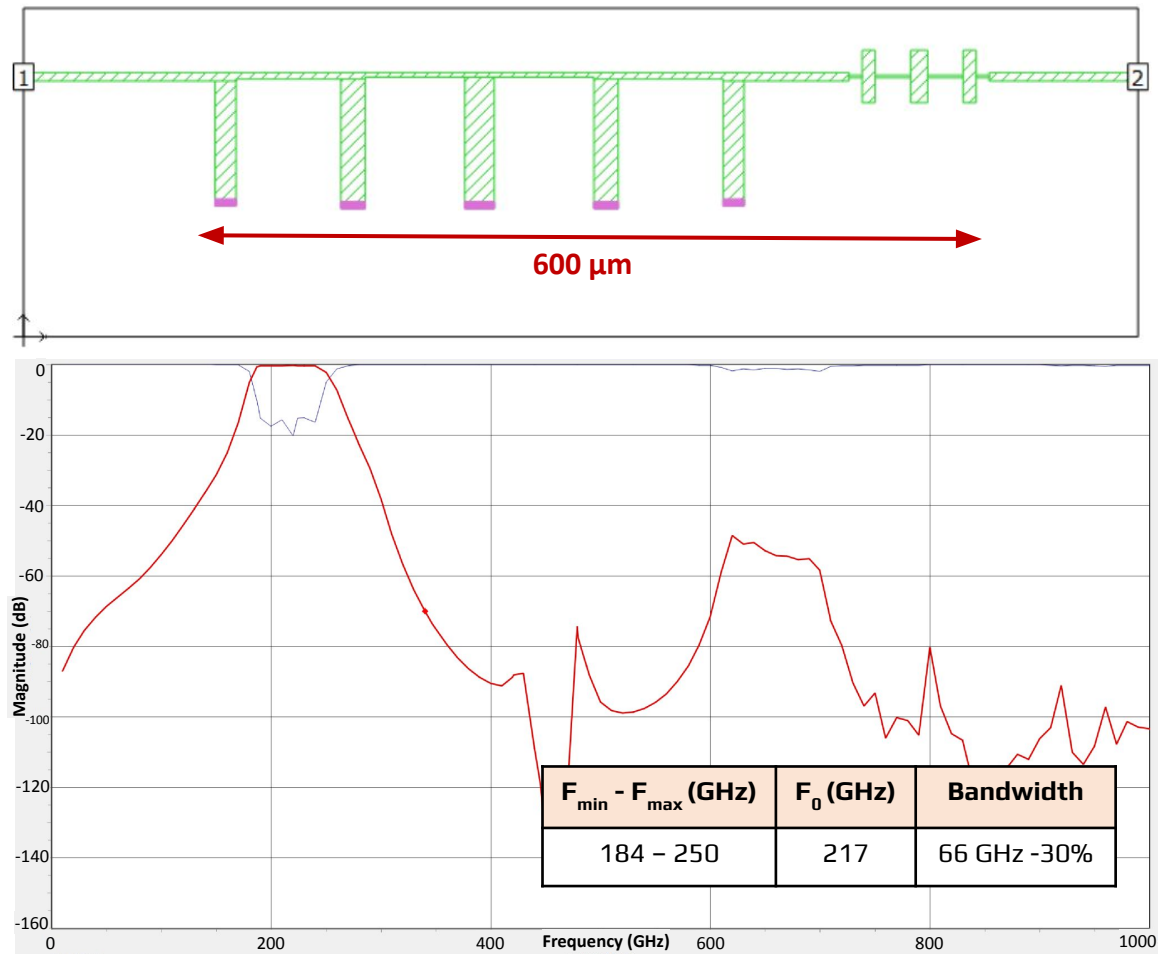


Transmission from the waveguide (TE₁₁ mode, X pol.) to the 2 X-probes and the 2 Y-probes.

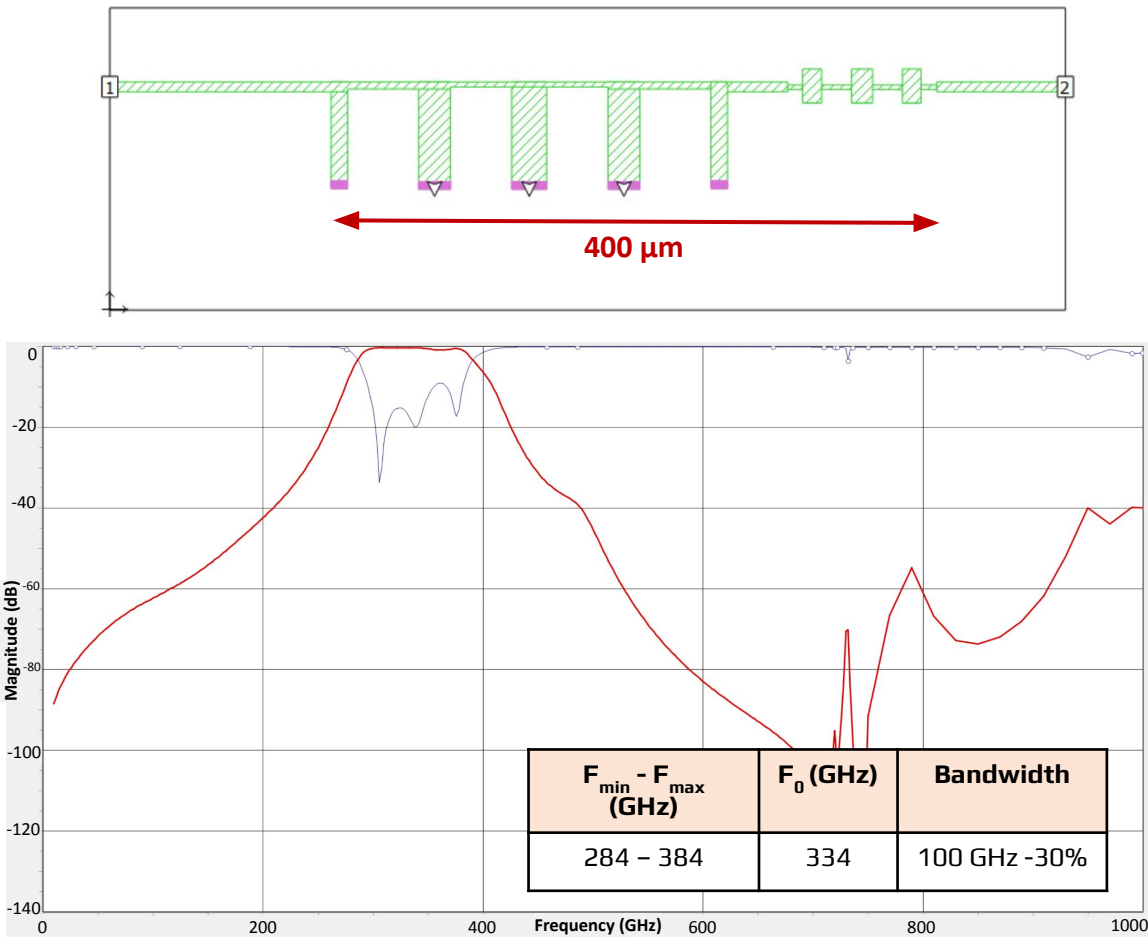


5. Development status - RF Filters

217 GHz band

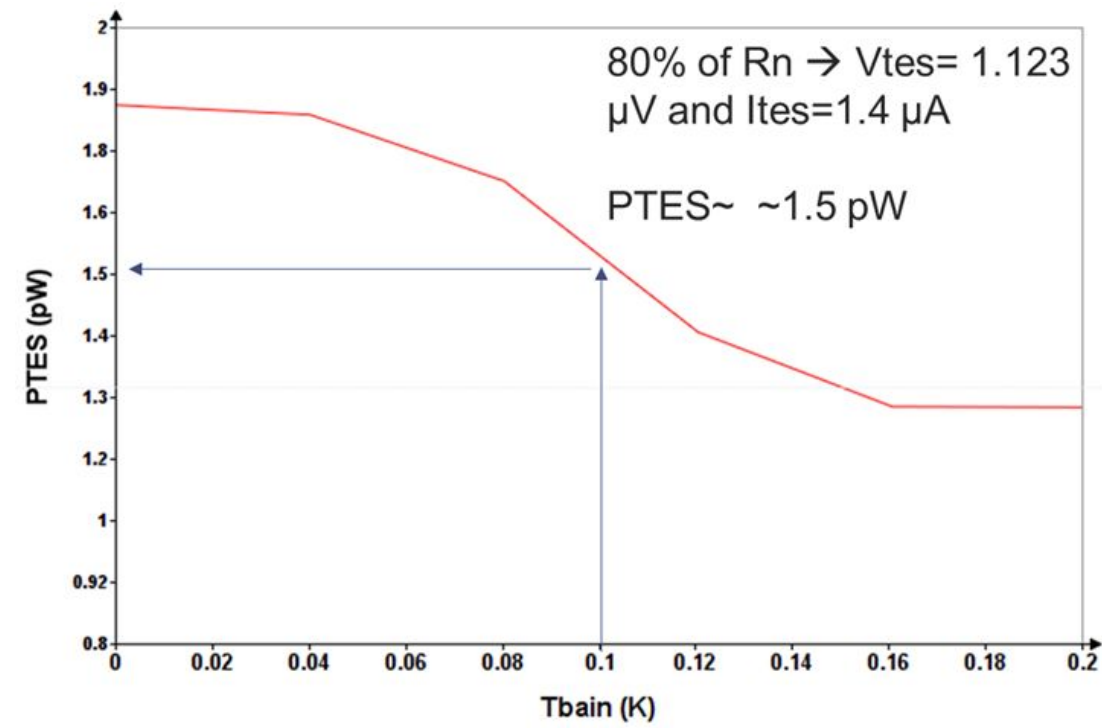
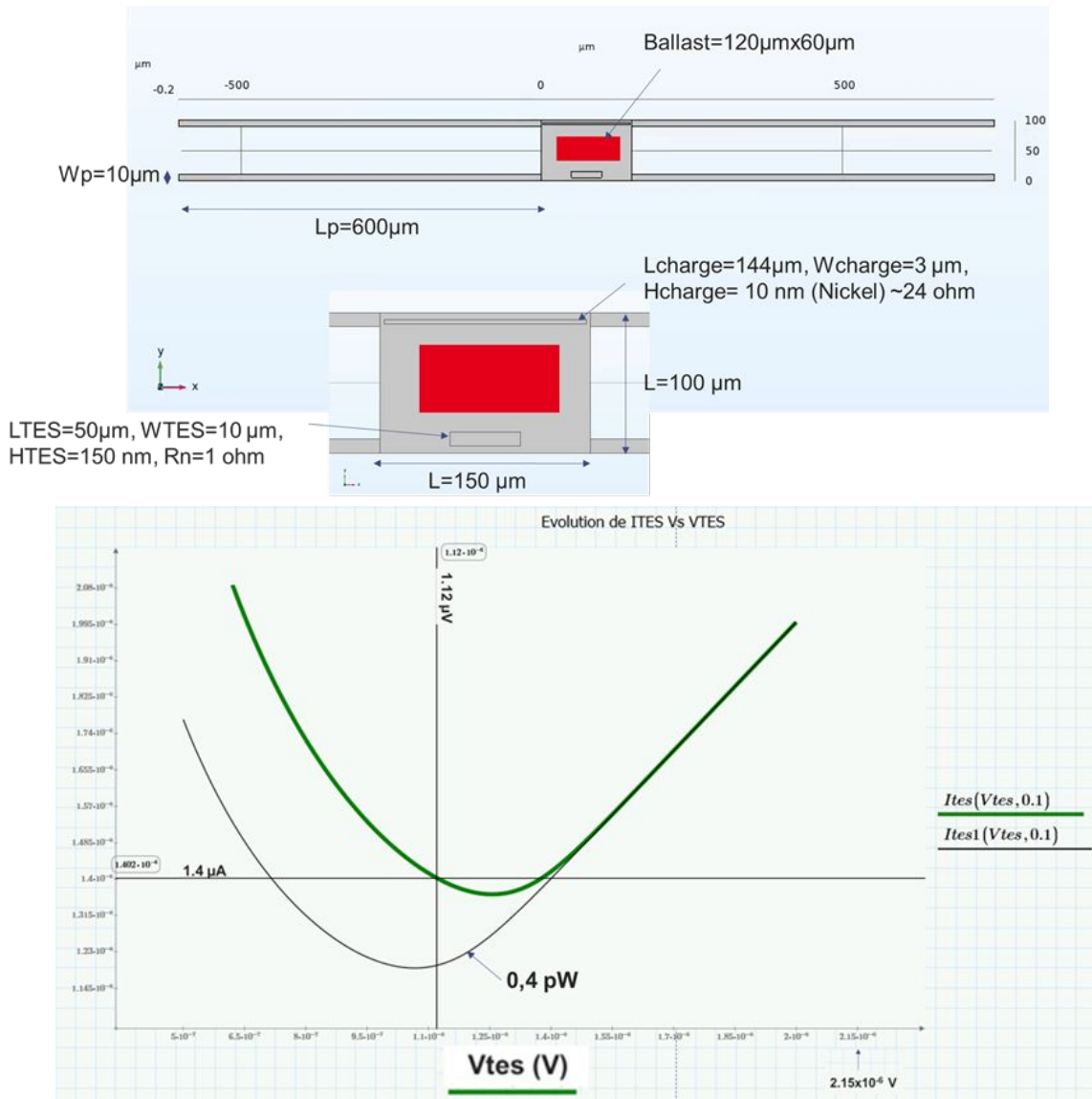


334 GHz band



PRELIMINARY RESULTS

5. Development status - TES design



$$G_{\text{thtot_nb_poutres}}(T_c) = 3.098 \cdot 10^{-11} \quad \frac{W}{K}$$

$$C_{\text{th_tot_pixel}}(T_c) = 3.156 \cdot 10^{-14} \quad \frac{J}{K}$$

PRELIMINARY RESULTS

5. Development status - Superconducting materials

Target: $T_c \sim 160$ to 180 mK and $R_n \sim 0.1$ Ohm

Deposition at CEA/Leti, measurement at Irfu and APC

Different Metals were used for the study:

→ **Tungsten (W)** 200 nm thick, deposited by sputtering at 50, 250, 350, 450 °C

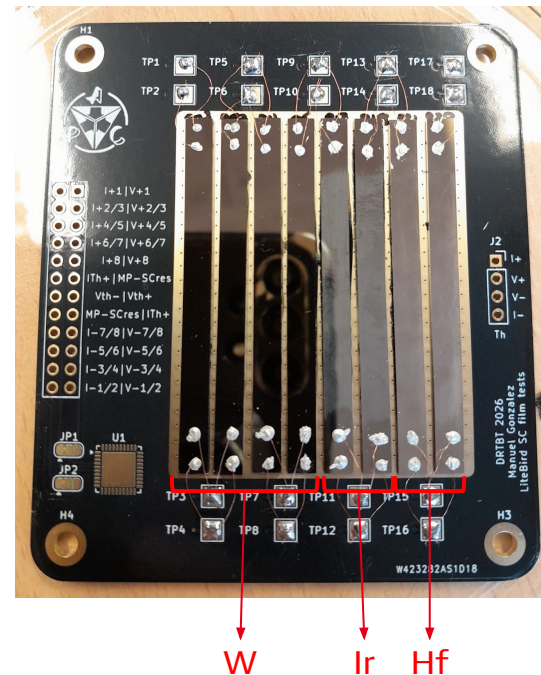
Not superconducting down to 25 mK

→ **Hafnium (Hf)** 150 nm thick, deposited by sputtering at RT: $R_{sq} \sim 6.3$ Ohm/sq @RT
(+Post deposition annealing to reduce and stabilize the T_c)

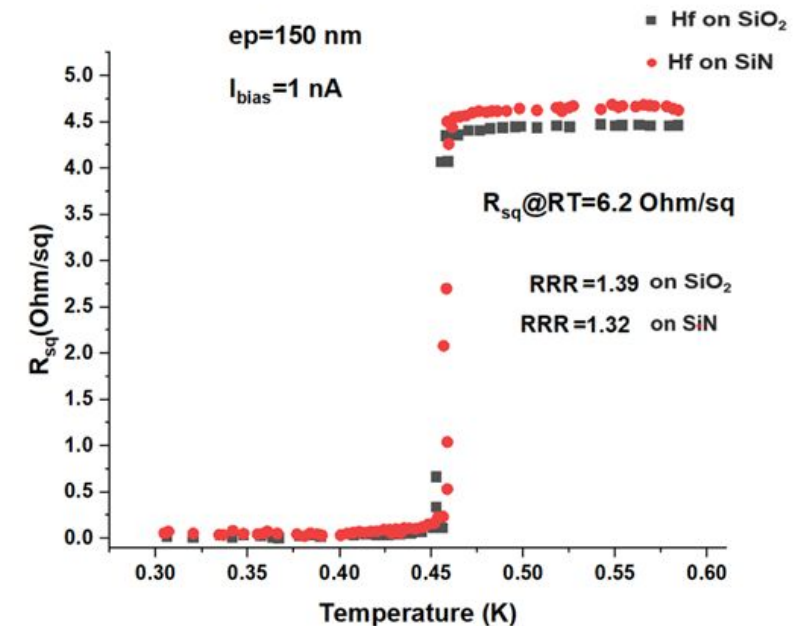
$T_c \sim 450$ mK

→ **Iridium (Ir)** 150 nm thick, deposited by sputtering at RT: $R_{sq} \sim 1.3$ Ohm/sq @RT

$T_c \sim 158$ mK

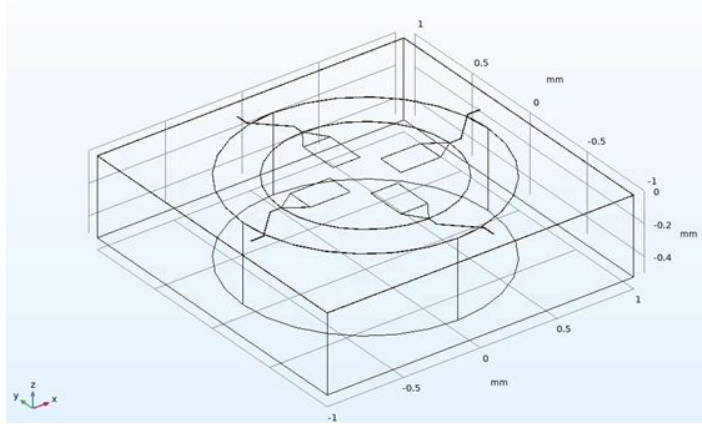


Hafnium As-deposited



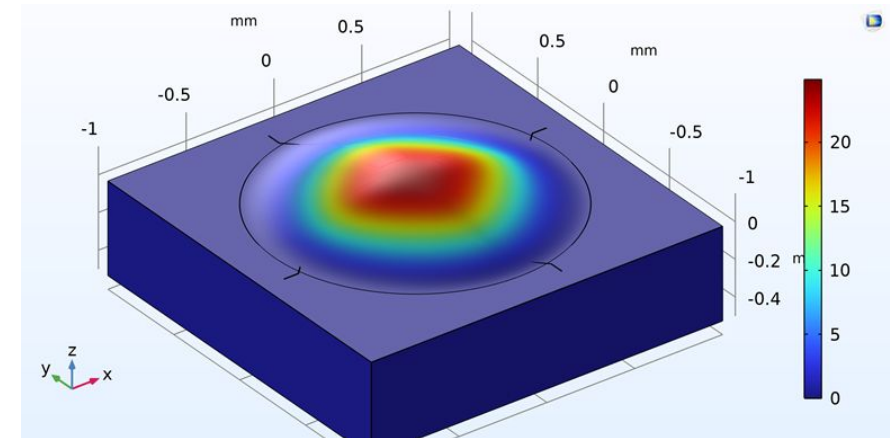
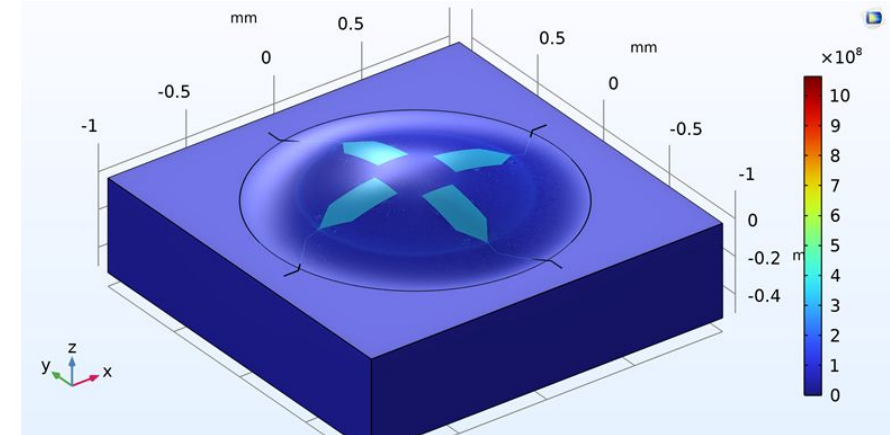
PRELIMINARY RESULTS

5. Development status - OMT Mechanical Simulation



Stack:

- SiN membrane (thickness: 500nm with a residual stress (~100 MPa)
- Nb ground (thickness: 200nm with a residual stress (~350 MPa)
- SiN insulator (thickness: 350nm, with no residual stress)
- Nb Metal 2 (thickness: 400nm with a residual stress (~350 MPa)



→ Max displacement: 23 μm upward

PRELIMINARY RESULTS

6. Perspectives

- Fundings by ESA and CNES ?
 - Technology process development
 - Complete pixel design
 - Wafers fabrication at CEA/Leti
 - Pixel performance demonstration at APC and CEA/Irfu
 - Official integration in the LiteBIRD project and collaboration
-
- New french expertise and TES manufacturing capability for future ground- and spaceborne (sub)-mm observatories

LiteBIRD Focal Plane

Wafer type		Freq [GHz]
LF	LF1	40
		61
	LF2	50
		77
MF	MF1	94
		145
	MF3	118
		182
HF	HF1	217
		334
	HF2	261
		402

Focal Plane Layout and polarisation orientations

