


Activity for the nuclear target development within NUMEN



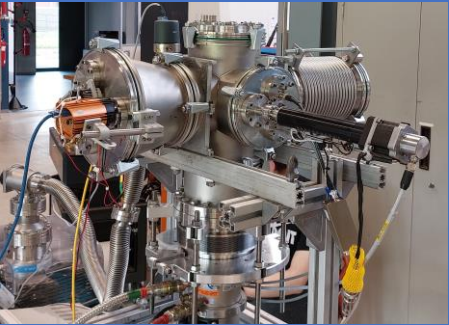
Daniela Calvo – INFN Torino
on behalf of

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F. Morello, F. Picollo, B. Reshma, V. Rigato, O. Sgouros, V. Soukeras, S. Sturari

[Second meeting on "Targets for Nuclear Physics", 18-19 May 2026](#)

Institutions


Istituto Nazionale di Fisica Nucleare
Sezione di Torino





Istituto Nazionale di Fisica Nucleare
Sezione di Genova


Università di Genova






Istituto Nazionale di Fisica Nucleare
Laboratori Nazionali del Sud




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Outline

- Motivations for the study of new substrates for target deposition
- Commercial C-material foils
- First custom C-material foils
- Preliminary results from measurements of radiation damage

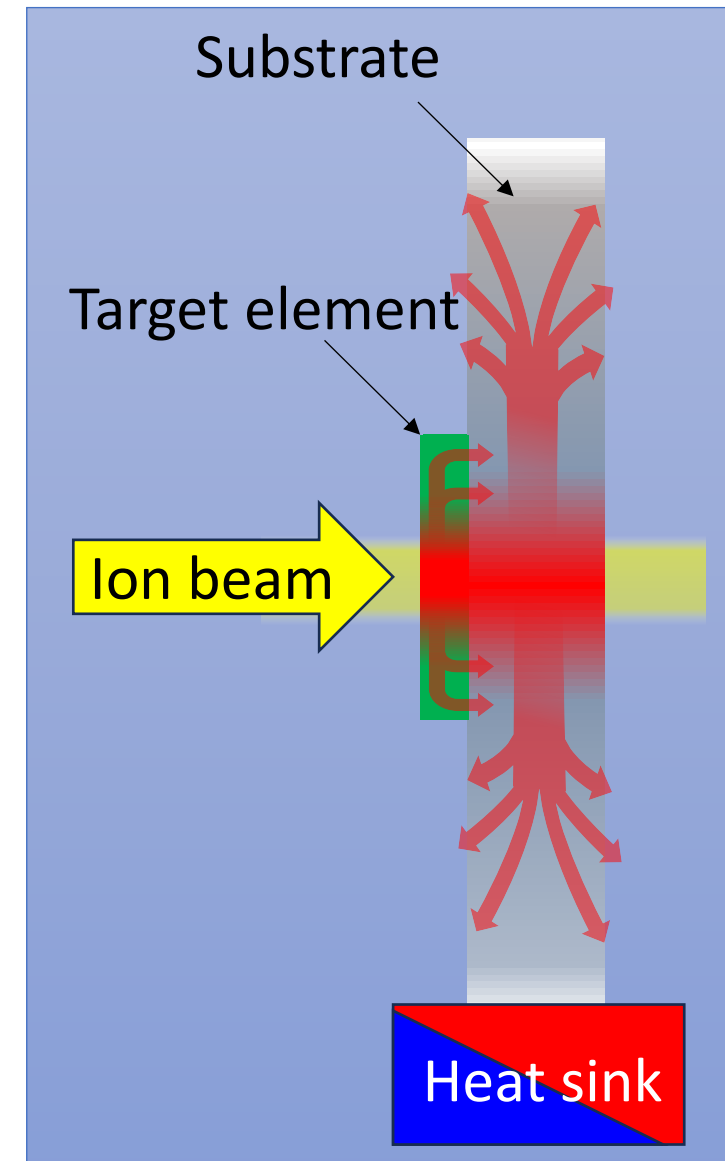
Activity for nuclear targets

The activity finds its motivation in the study of targets for the NUMEN experiment

- ✓ Target of isotopes candidates for $0\nu\beta\beta$ decays
- ✓ ^{20}Ne and ^{18}O ion beams with 15-60 MeV/u energy and up to 10^{13} pps
 - more than 10^5 W/cm³ power density in the target
 - high thermal stress

Custom solution for the target

- The thermal stress of the target is addressed with a **highly thermally conductive substrate** that dissipates heat toward a heat sink.
- The isotope is evaporated on the substrate by e-beam evaporation or thermal evaporation
- **Highly Oriented Pyrolytic Graphite (HOPG)** and **Multilayer Graphene (MLG)** featuring higher thermal conductivity ($k_{//}=1500-1900 \text{ Wm}^{-1}\text{K}^{-1}$), produced in μm -thick foils, are good candidates



Commercial C-material foils

Commercial Carbon foils

HOPG – Optigraph



CVD + HT HP annealing

MLG - Kaneka



Pyrolysis of polyimide film

MLG – ACF/Nanotech



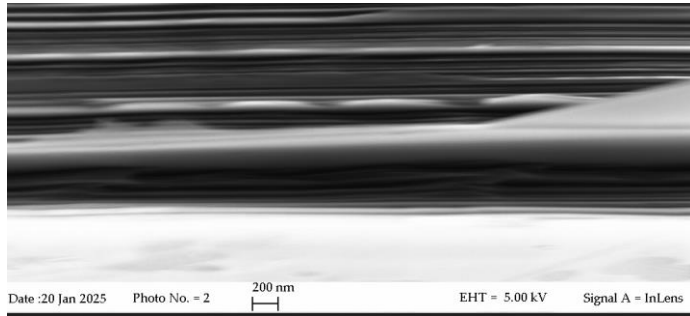
GO and rGO

Material	Calculated density [g/cm ³]	Purity degree /crystallinity	Thickness [μm]	Thermal diffusivity [mm ² /s]	Thermal conductivity [W/(m · K)]	Thickness uniformity by APT (@LNS)
HOPG	2.265	99.9 %/HO	2	1550	2.3	poor
MLG - K	2.272	99 %/HO	1.6	1200	2.0 (l.)	good
MLG - A	2.02	Fair	1-3	1308	1.93 (l.)	good

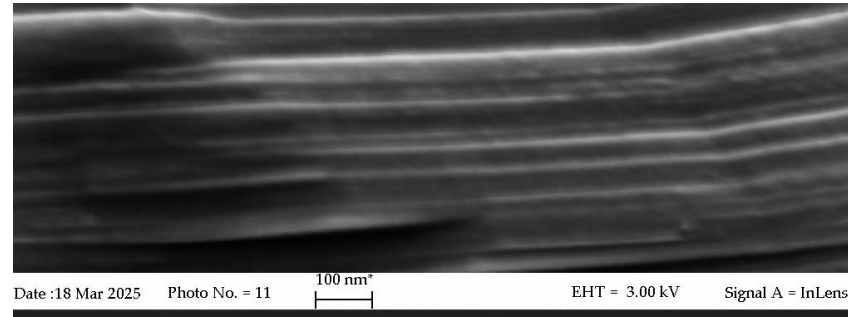
Thermal conductivity measurements till now FAILED!
Only HOPG was measured with the laser flash method

Commercial Carbon foils

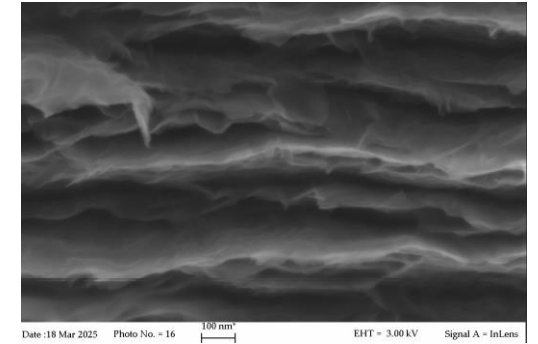
HOPG – Optigraph



MLG - Kaneka



MLG – ACF/Nanotech

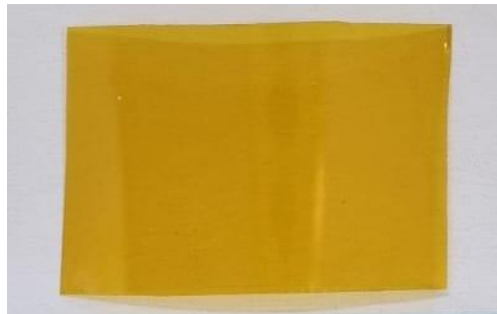
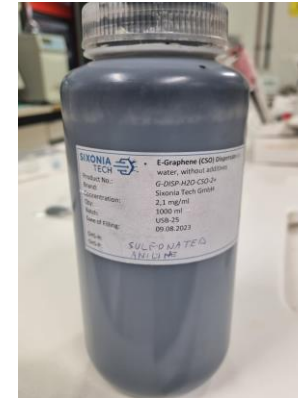


Material	Measured Electrical Conductivity [S/m]	Literature value [S/m]
HOPG	$3.05 \cdot 10^6$	$2.10 \cdot 10^6$
MLG - Kaneka	$2.12 \cdot 10^4$	$1.00 \cdot 10^3$ to $1.00 \cdot 10^4$
MLG - ACF	$2.03 \cdot 10^6$	$1.00 \cdot 10^6$

Custom C-material foils

Custom MLG foil production

Filtration of graphene dispersion



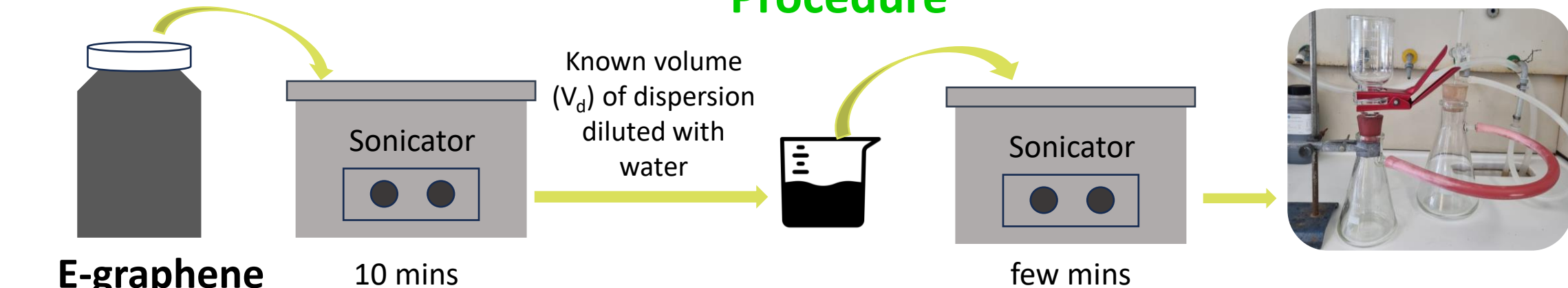
Carbonization followed by graphitization of polyimide film (Kapton)

Reduction of graphene oxide (GO) to reduced graphene oxide rGO



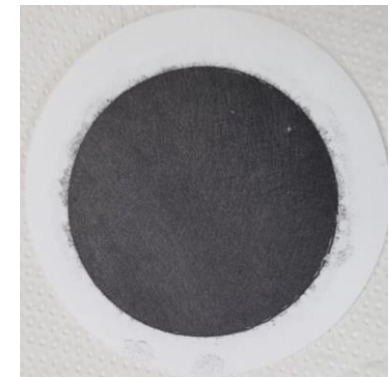
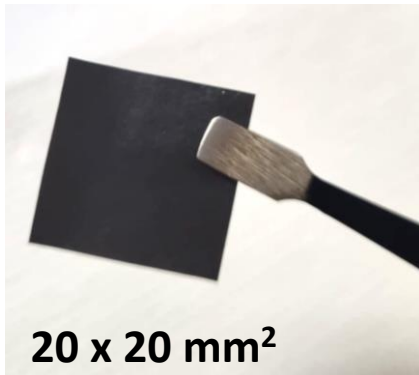
MLG foil production by filtration

Procedure

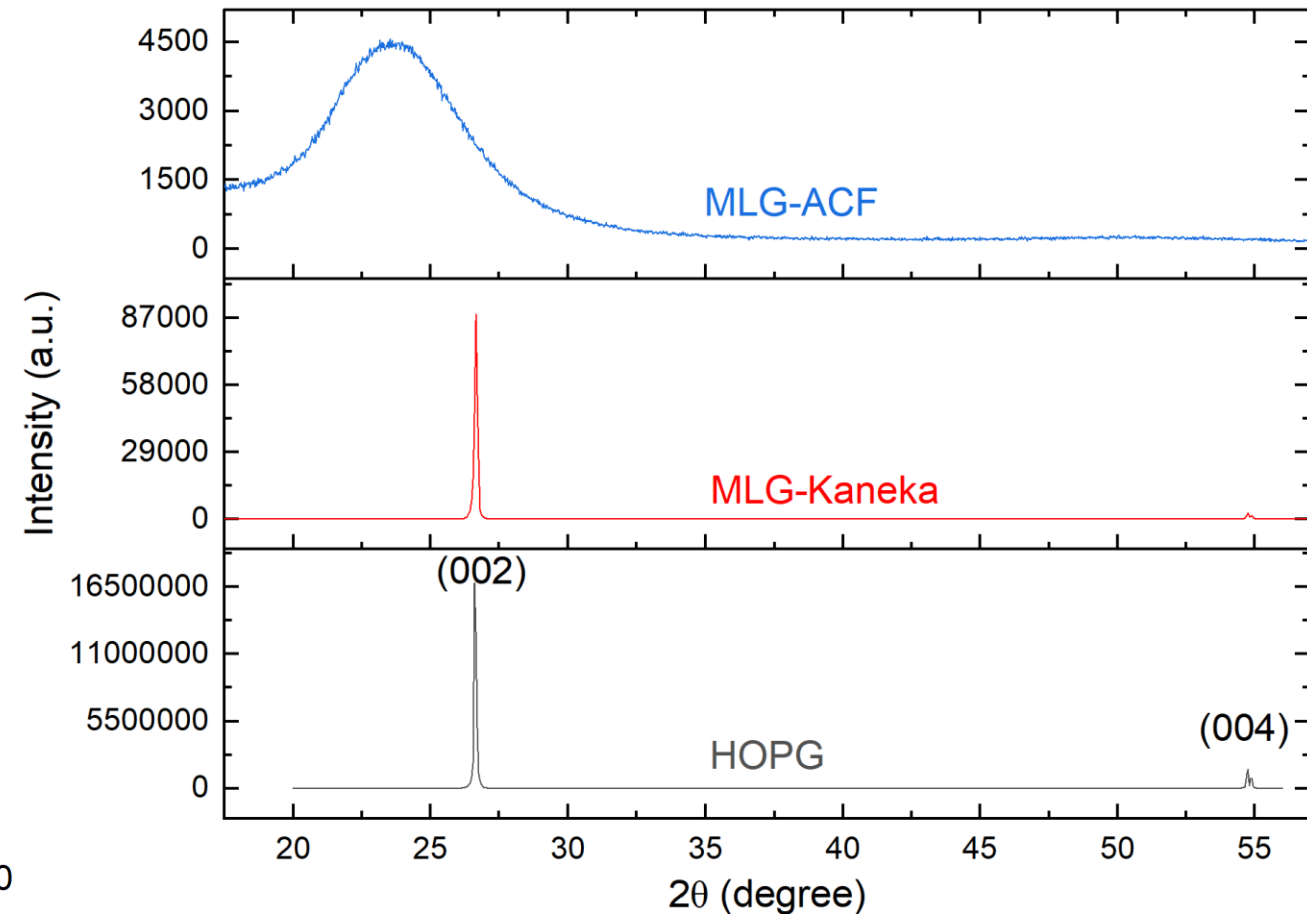
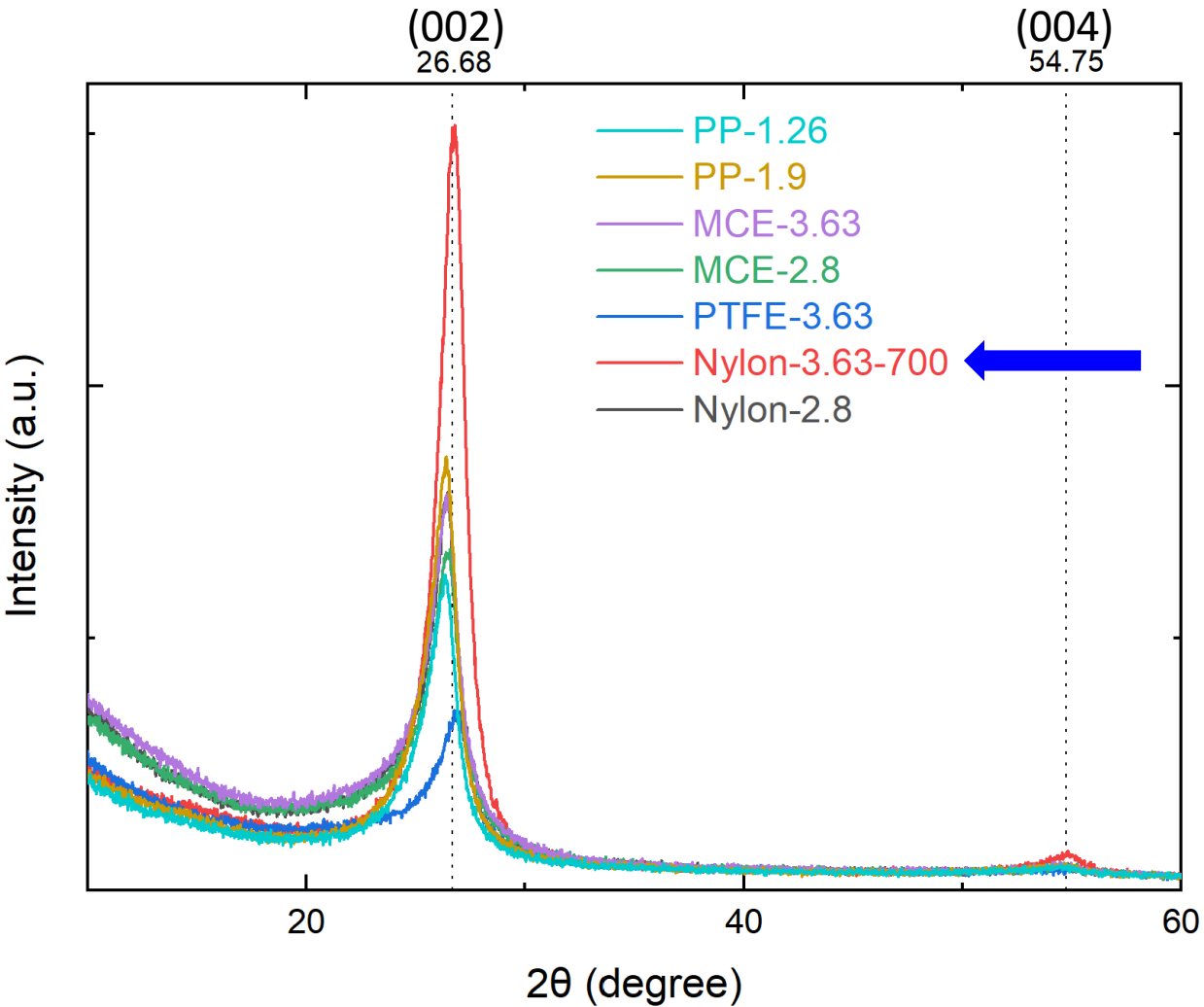


Filters: Nylon
Polytetrafluoroethylene-PTFE,
Mixed cellulose ester -MCE,
Polypropylene-PP

Foils separated from filters
either by peeling off
or by pyrolysis at different temperatures (up to 700 °C)

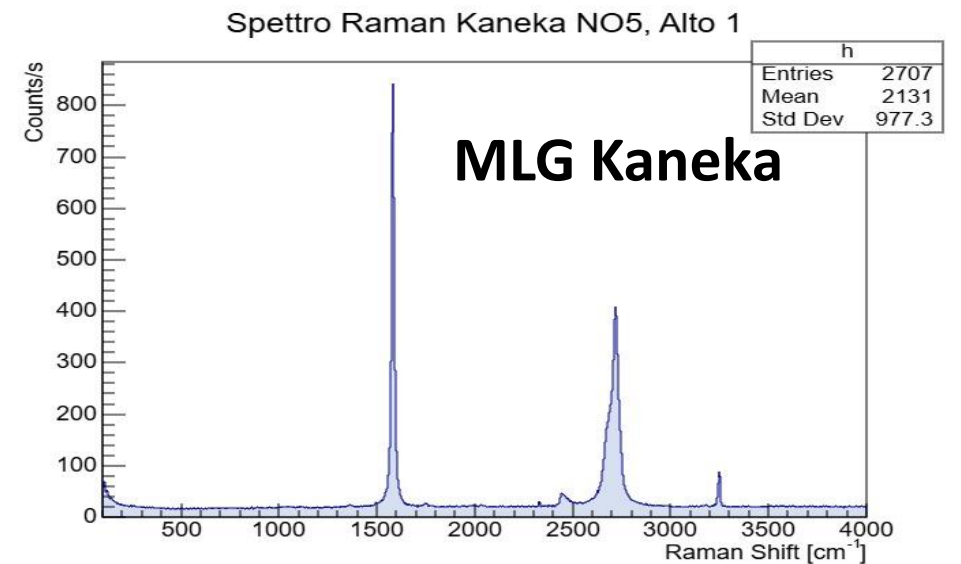
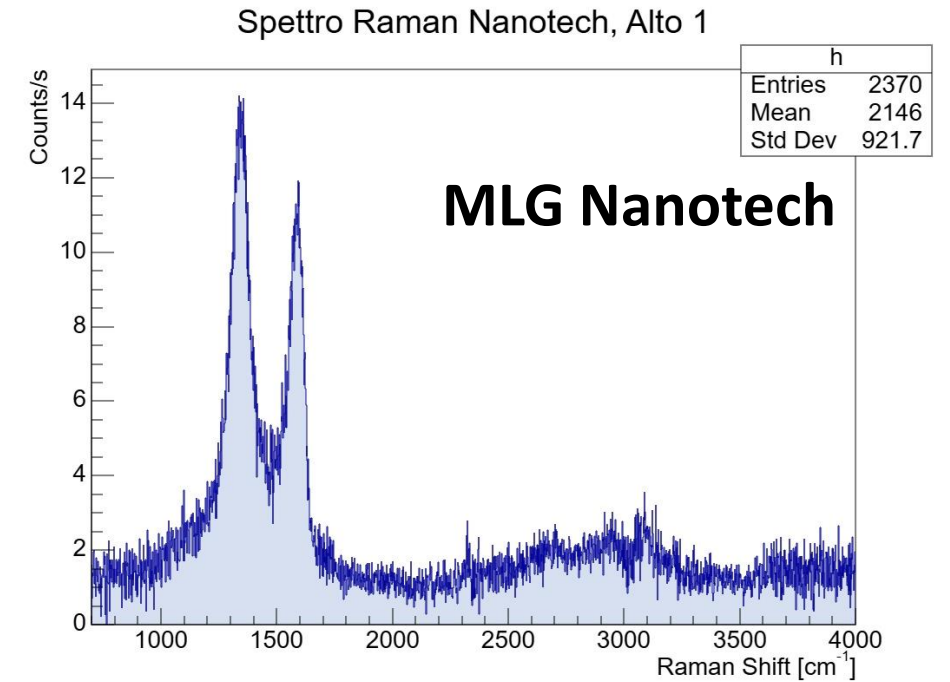
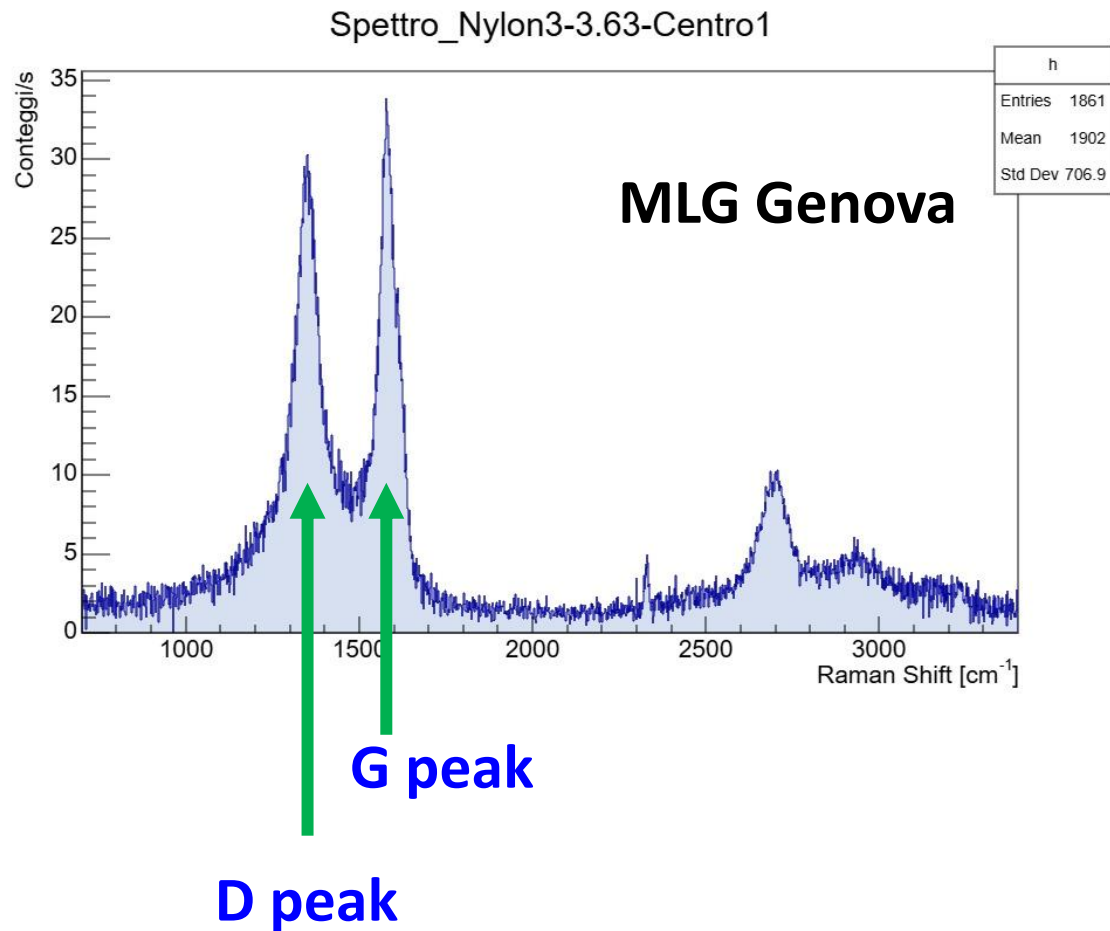


Custom vs Commercial foils – XRD analysis

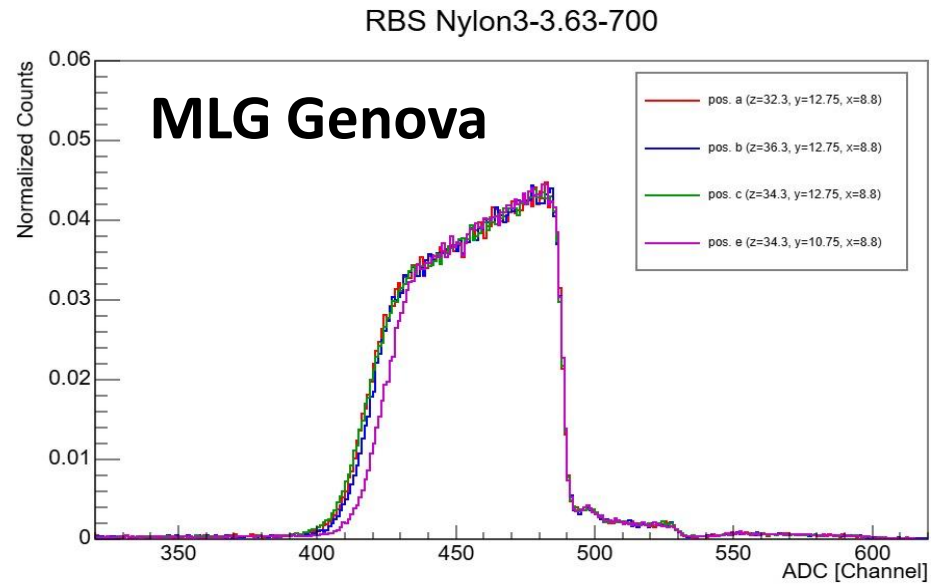


A post-annealing treatment of 700 °C for just 10 minutes improves cristallinity

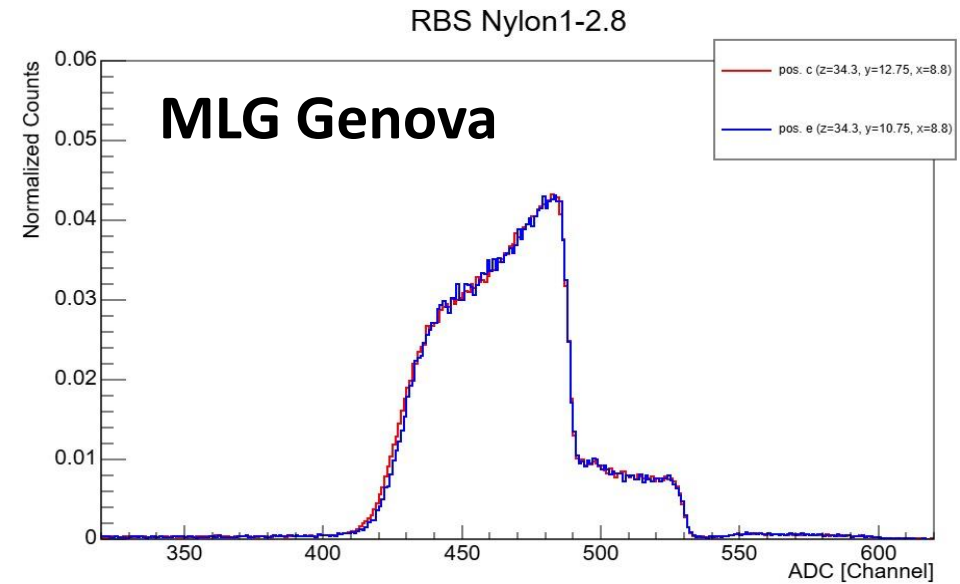
Custom vs Commercial foils – Raman analysis



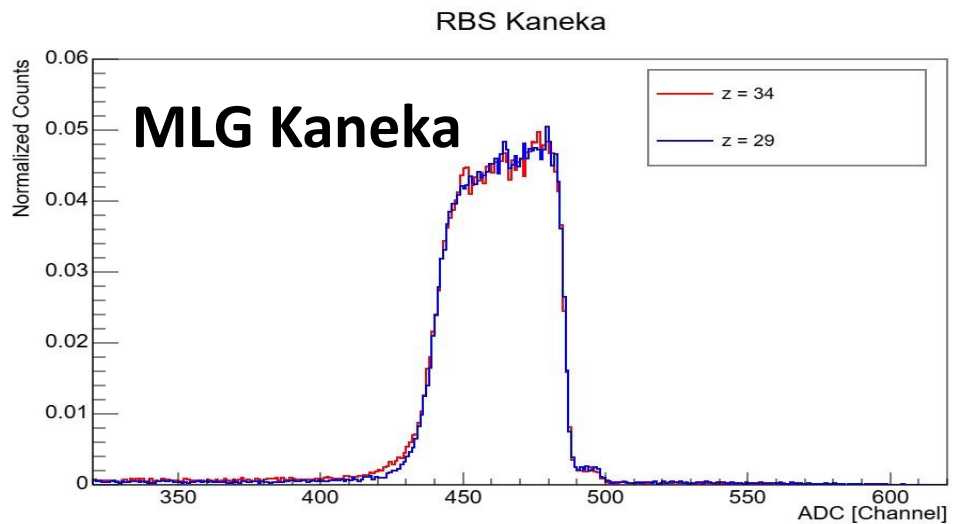
Custom vs Commercial foils – EBS analysis



EBS of a sample with annealing at 700°C



EBS of a sample without annealing at 700°C

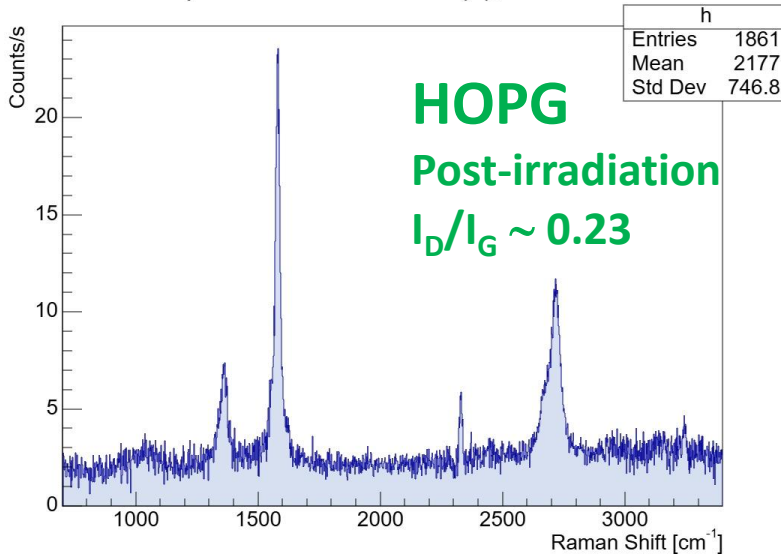


The non-uniformity of MLG Genova doubles compared to MLG Kaneka

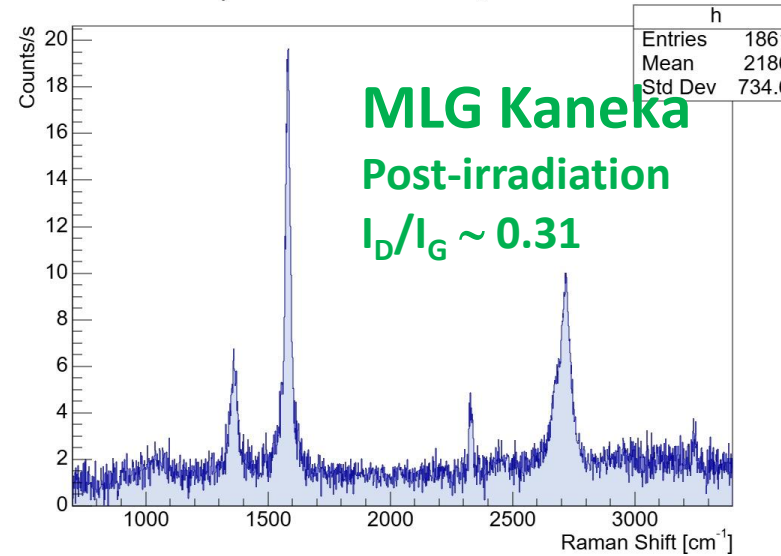
Preliminary results from measurements of radiation damage

Irradiated samples @ GANIL

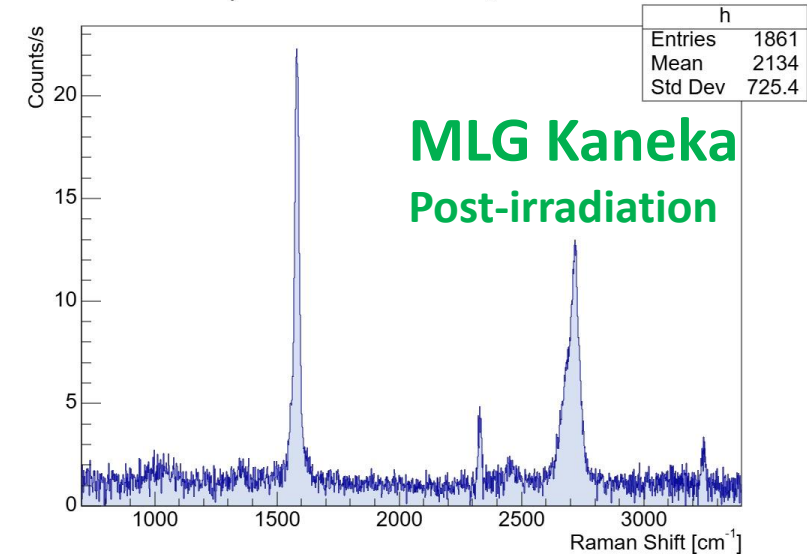
Spettro Raman HOPG (1), Centro 2



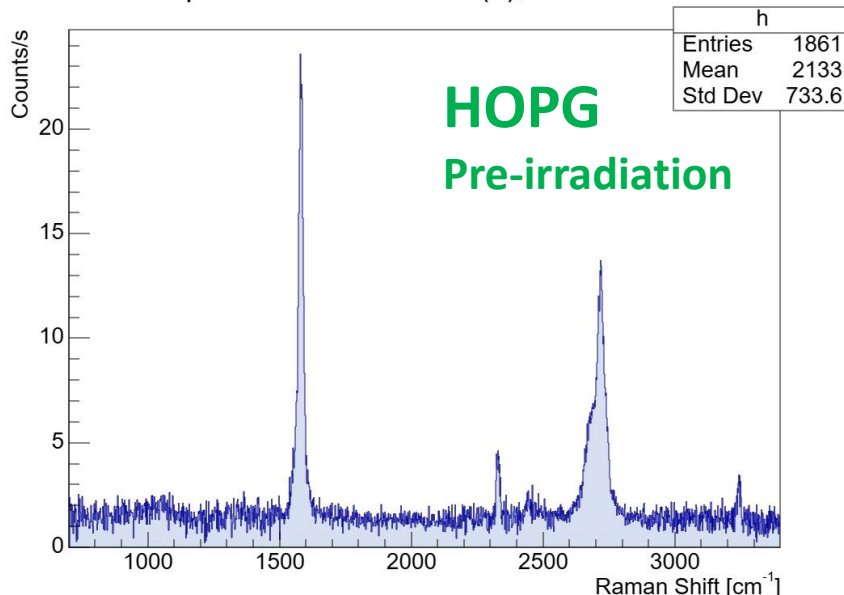
Spettro Raman MLG2, Centro 1



Spettro Raman MLG3, Centro 2



Spettro Raman HOPG (1), 3mm alto 1



Irradiation with $^{20}\text{Ne}^{9+}$ beam, 14 MeV/u

Each sample is inside a target holder at room temperature

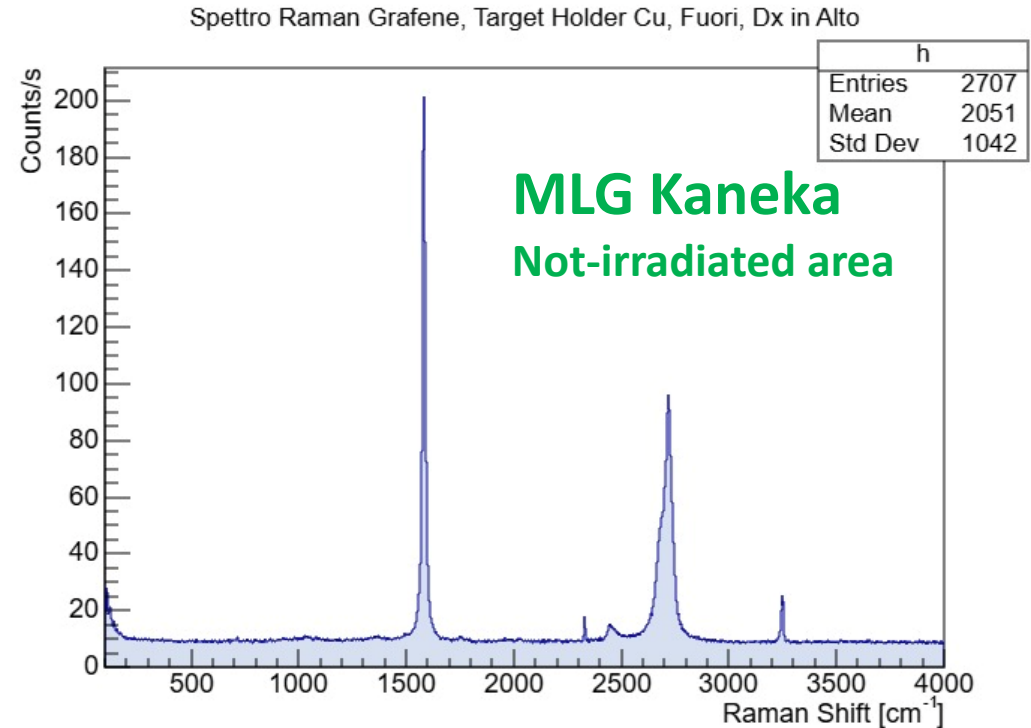
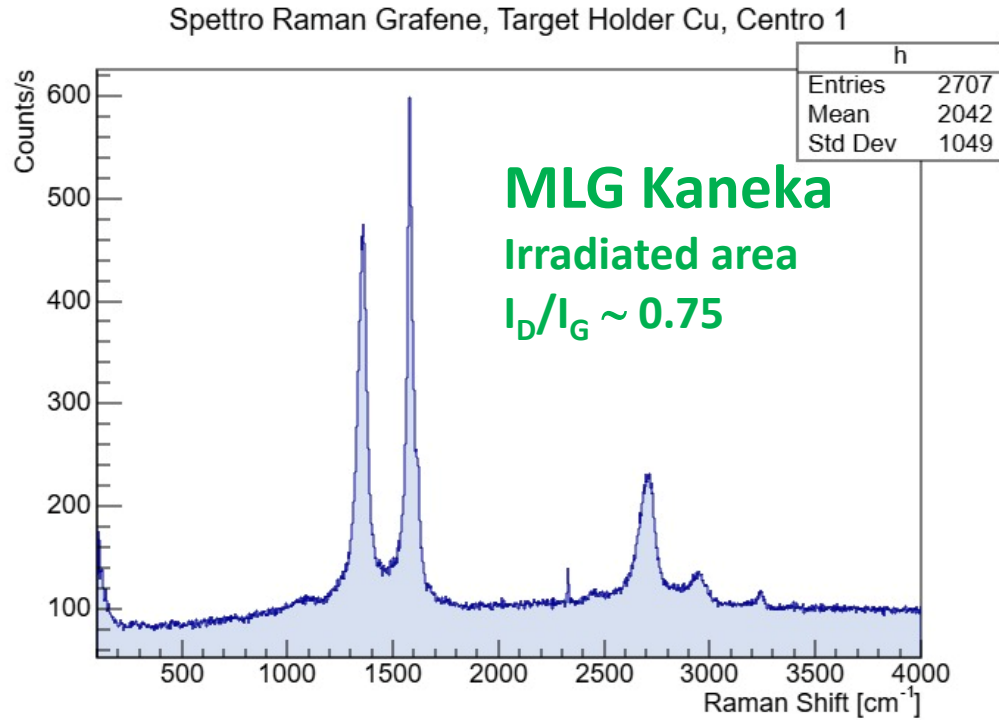
HOPG, 140 min. with a ~ 245 enA beam current

MLG Kaneka 2, 135 min. with a ~ 245 enA beam current

MLG Kaneka 1, 120 min. with a ~ 125 enA beam current

Thanks to Henning Lebius for the continuous support at GANIL

Irradiated sample @ GANIL

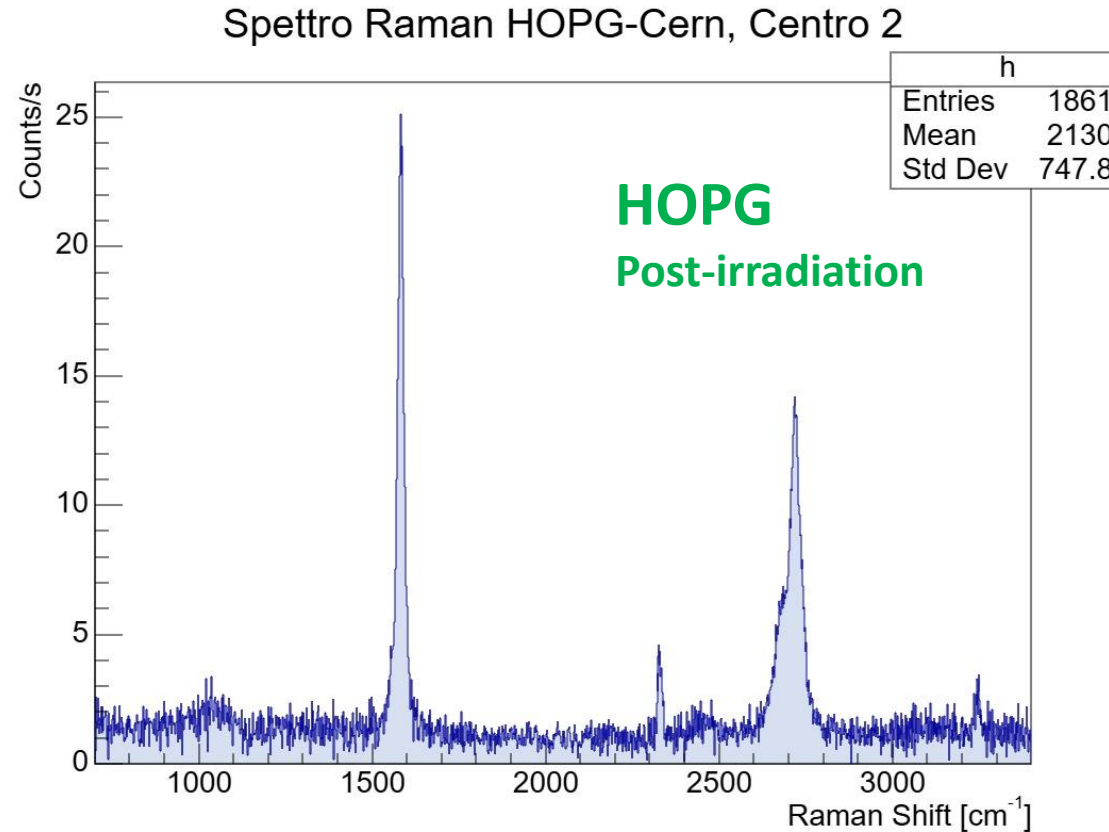


Irradiation with $^{20}\text{Ne}^{9+}$ beam, 14 MeV/u

Sample inside a target holder kept at cryogenic temperature

MLG Kaneka, 27 hours with a ~ 200 enA beam current

Irradiated sample @ CERN



Irradiation with a 24 GeV/c proton beam ($\sim 7.5 \cdot 10^{11}$ p/spill)

Fluence: $2.4 \cdot 10^{15}$ p/cm²

Sample inside a target holder at room temperature

Conclusion and Future work

The first samples produced in Genova are encouraging

Post-annealing treatment of MLG Genova improves crystallinity

- Production of new samples with a longer post-annealing
- Applying pressure during the synthesis

The peak D was measured in the ion-irradiated samples

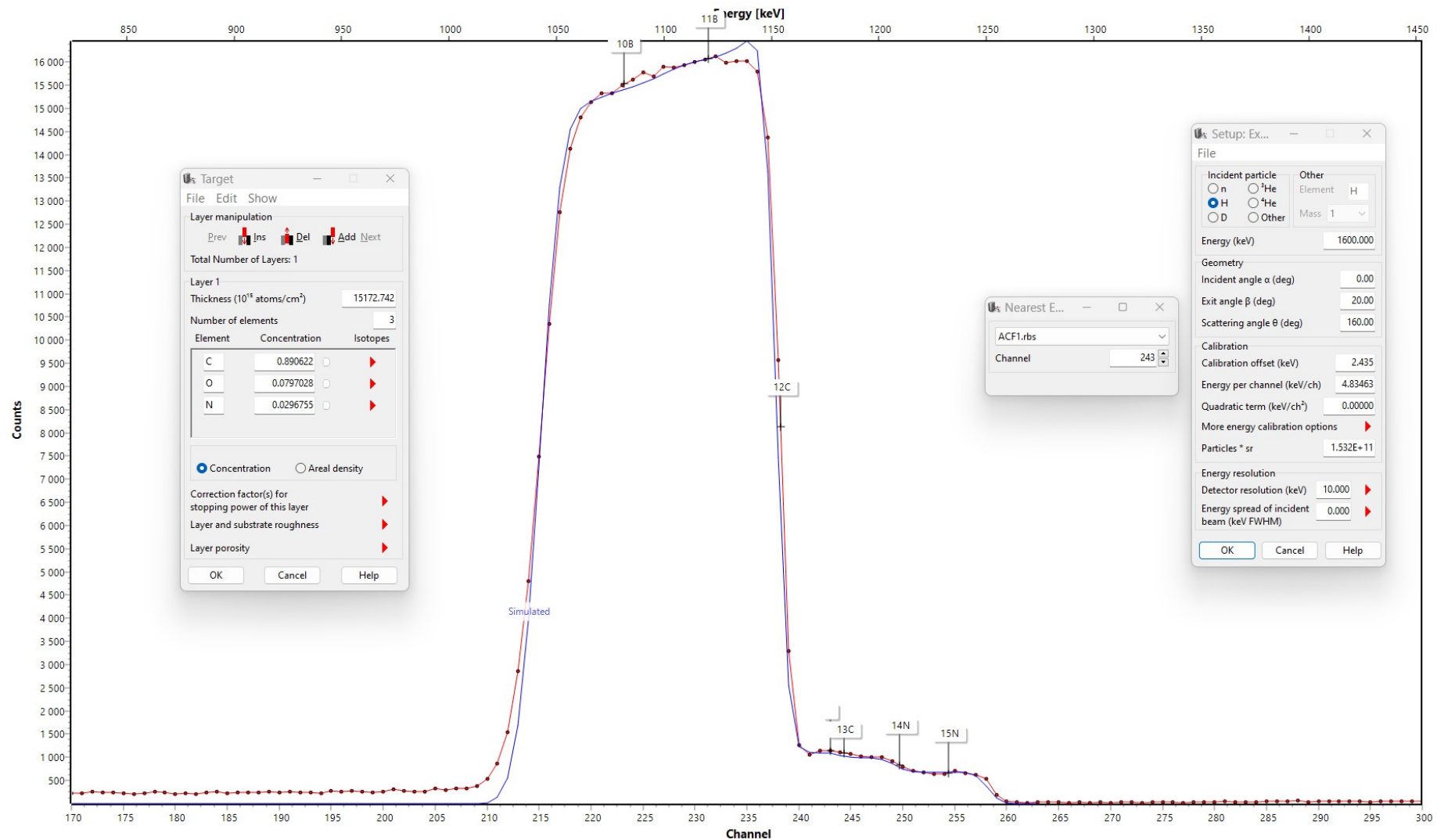
The peak D was not measured in the proton-irradiated sample

- Correlation between the induced defects and the thermal conductivity

Solve the problem of measuring the thermal conductivity!

SPARES

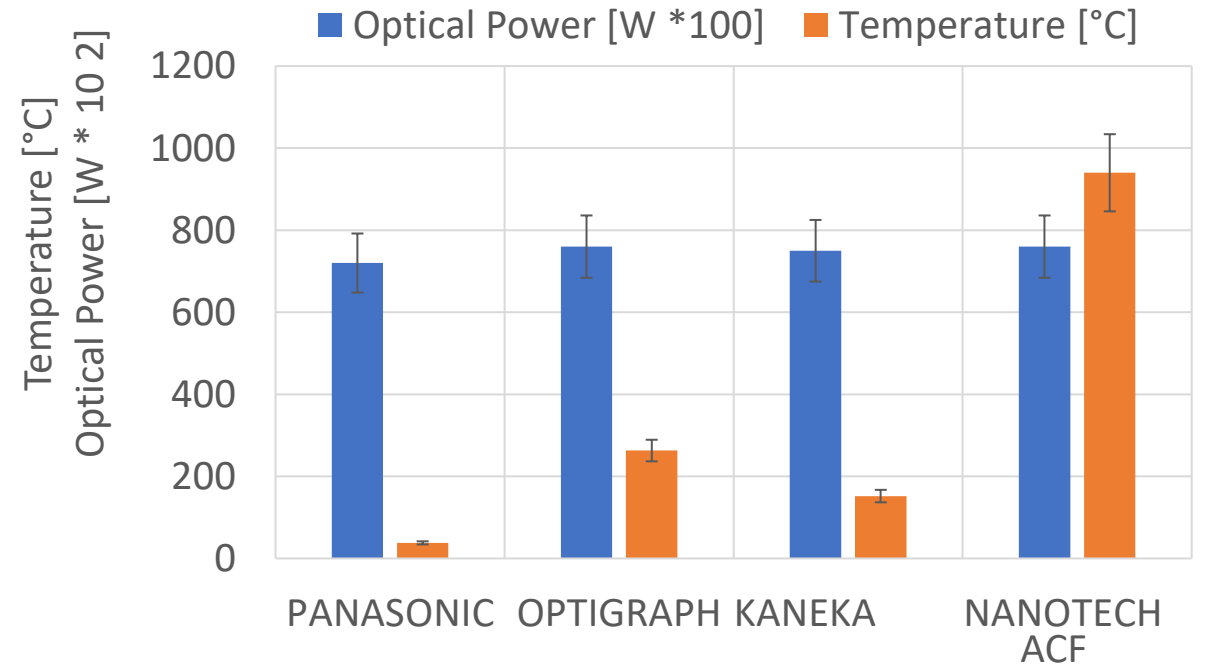
RBS of MLG Kaneka



Temperature of heated samples

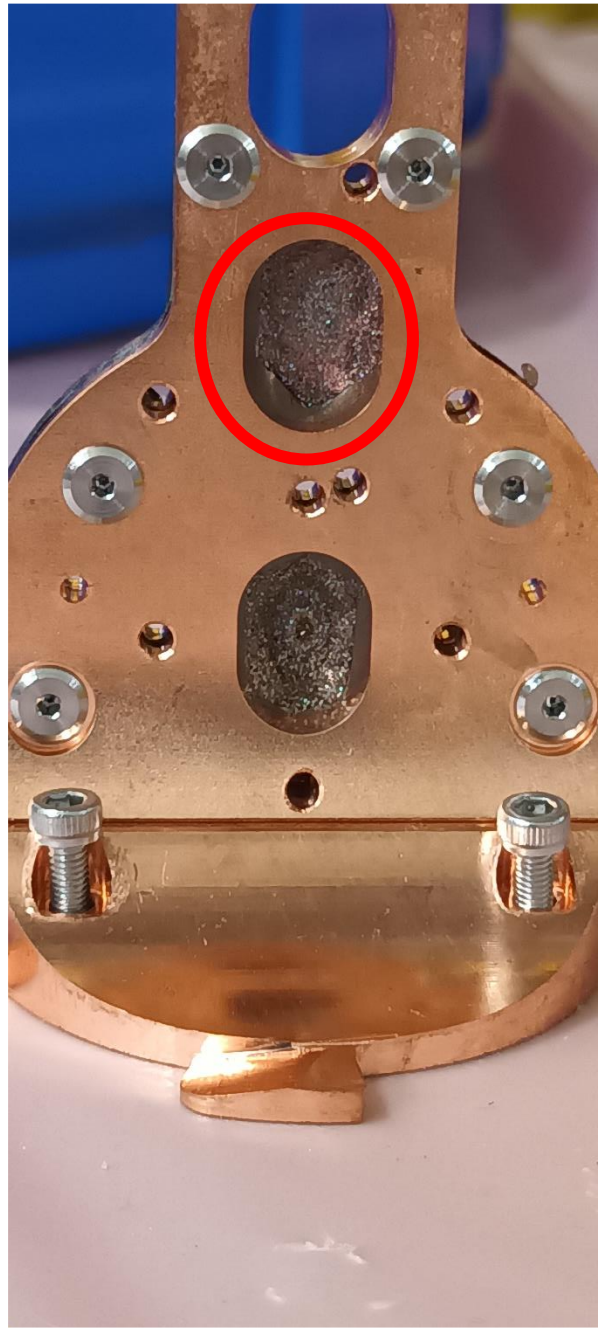
- Graphyte PANASONIC: 10 μm thick
- HOPG OPTIGRAPH: 2 μm thick
- MLG KANEKA: 1.5 μm thin
- MLG NANOTECH, MLG ACF: 1.5 μm thin

- | | |
|---------------------|---|
| • PGS- PANASONIC | $\sim 1700 \text{ W}/(\text{m}\cdot\text{K})$ |
| • HOPG-OPTIGRAPH | $\sim 1900 \text{ W}/(\text{m}\cdot\text{K})$ |
| • MLG-KANEKA | $\sim 1800 \text{ W}/(\text{m}\cdot\text{K})$ |
| • MLG-NANOTECH(ACF) | $\sim 1500\text{-}1900 \text{ W}/(\text{m}\cdot\text{K})$ |

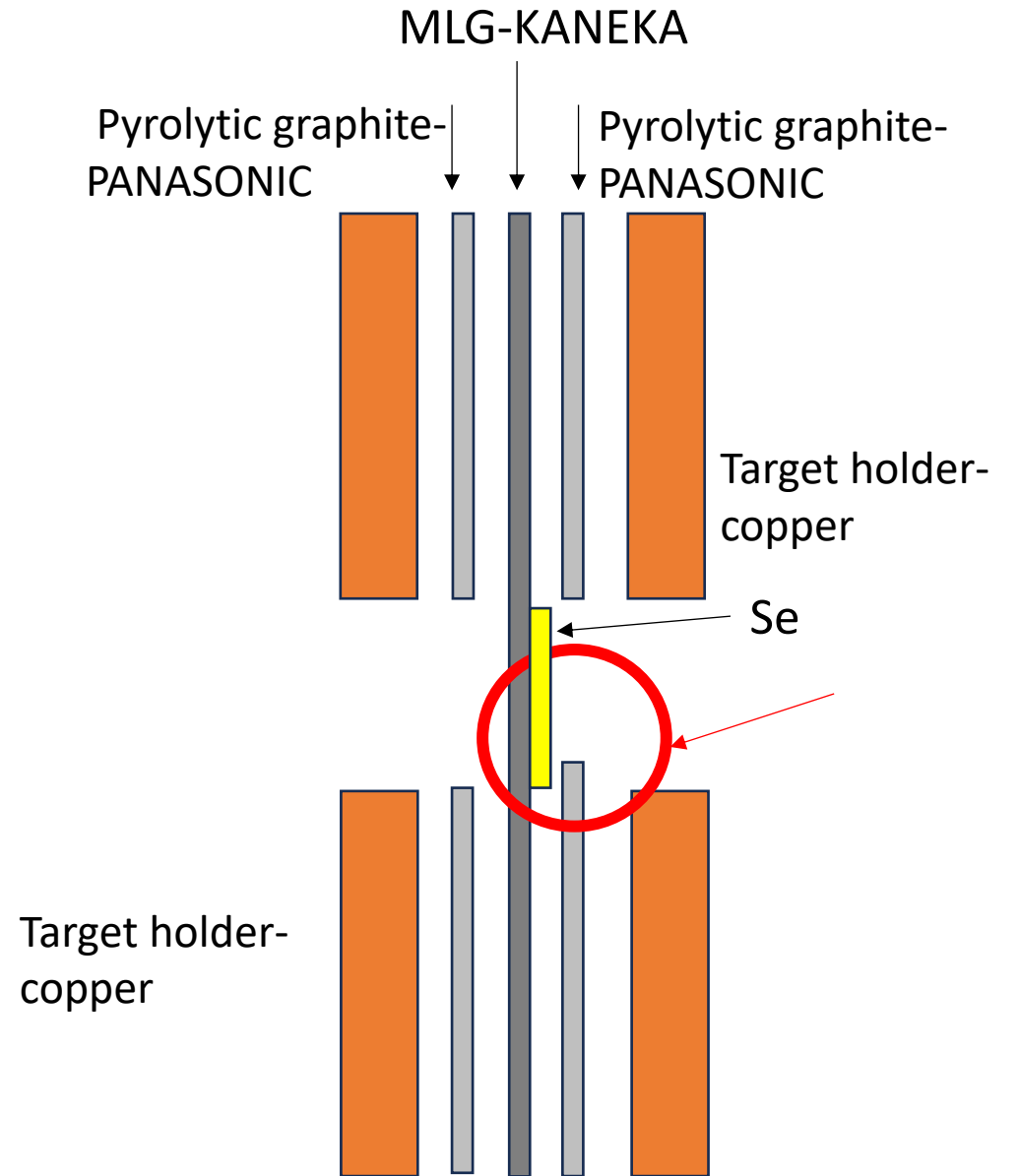


Cooled samples

Se +MLG-KANEKA



MLG-KANEKA (n. 4)

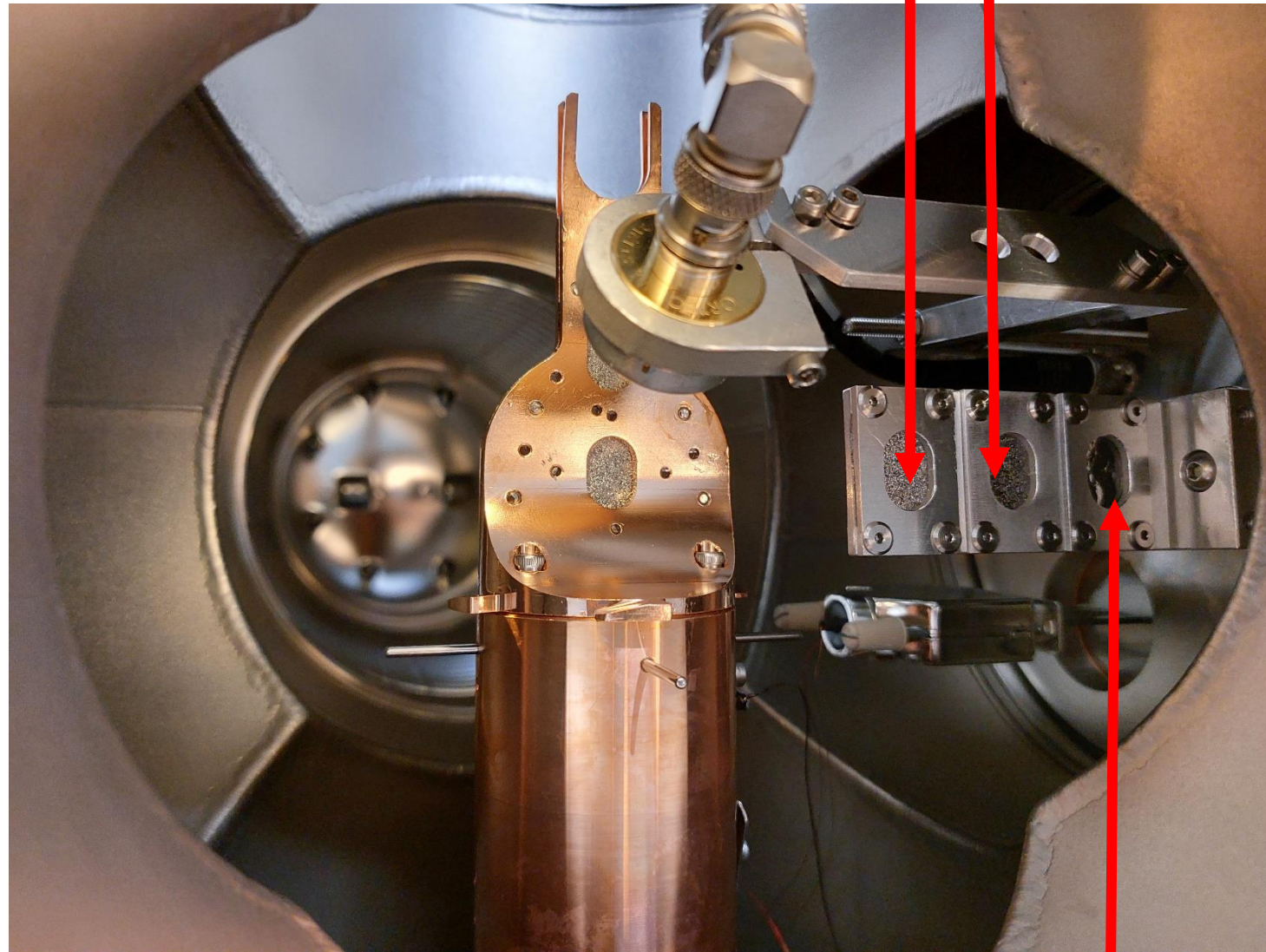


Samples at room temperature

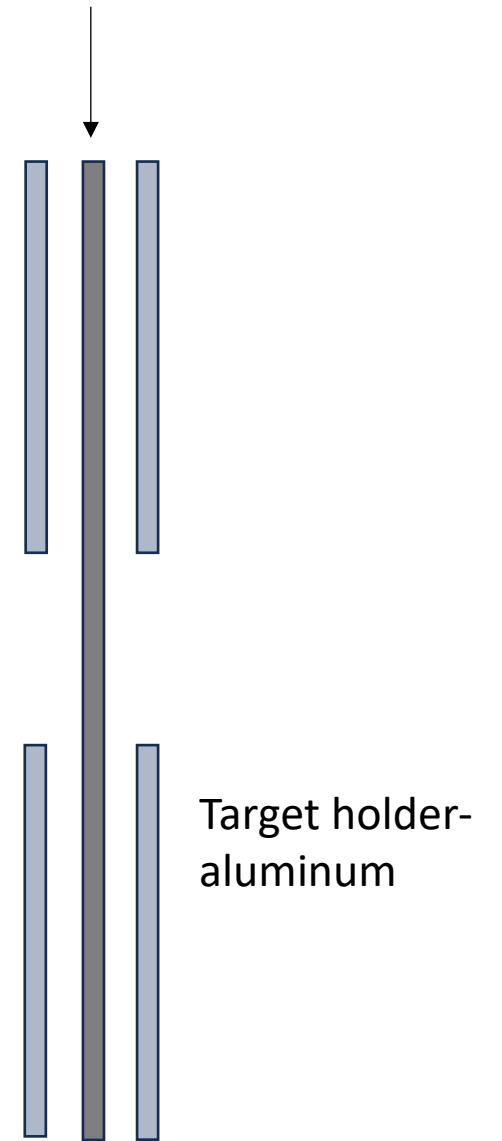
MLG-KANEKA (n. 3)

MLG-KANEKA (n. 2)

MLG-KANEKA or HOPG



HOPG (n. 1)



Experimental setup installed at GANIL

