



# *Radiation safety at CNAO*

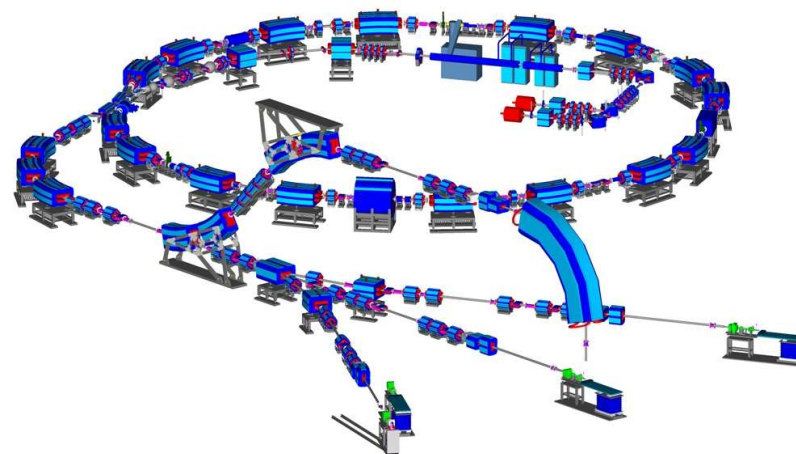
*Michele Ferrarini\**

\*On behalf of the CNAO RP group

[michele.ferrarini@cnao.it](mailto:michele.ferrarini@cnao.it)

fondazione **CNAO**  
Centro Nazionale di Adroterapia Oncologica

- Ion synchrotron (in operation)
- Proton synchrotron (in commissioning)
- BNCT (coming soon)
  
- Operational radiation protection
- Radiation Protection
  
- Radiation physics (facility design and RP engineering )



## R&D ongoing

- methods for radiation fields study, activation and contamination assessment
- Innovative detectors for RP in hadron accelerator environment

fondazione **CNAO** ↔ research and industrial partners

Master and PhD students @ CNAO RP group

# R&D ongoing - methods for dose and contamination assessment

- Study of Monte Carlo modeling of the facility ↔ study of the CNAO radiation fields with different ions
- Study of the basic physics for BNCT (e.g. monte Carlo neutron transport, photon generation in FLUKA and MCNPX)
- Activations studies: synchrotron - BNCT
- Study of the radioactive gas production, and their transport in the surrounding areas
- Evaluation of emergency (e.g. fire) scenarios ( BNCT)

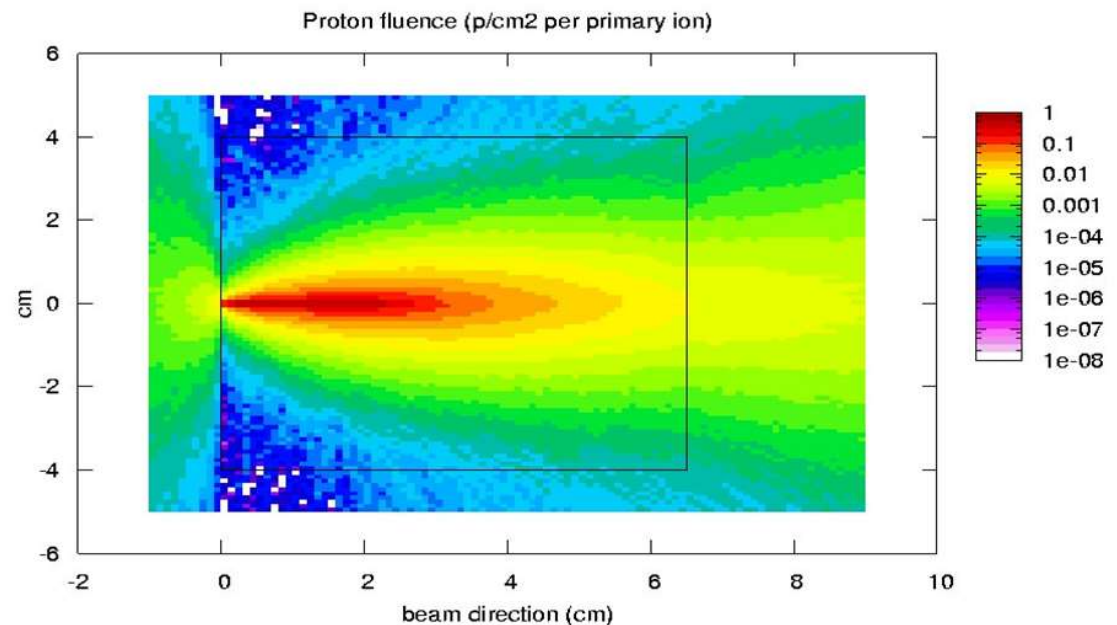
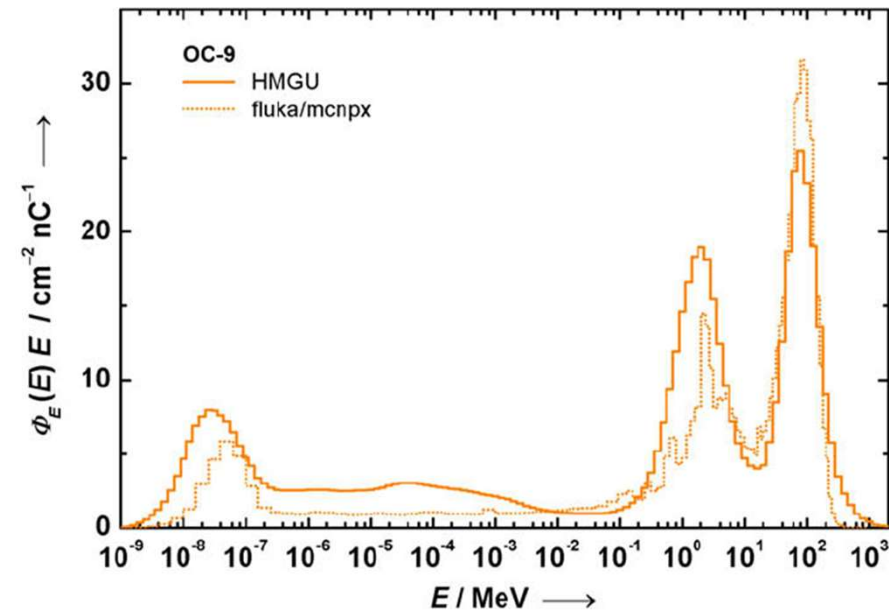
# Shielding/facility design

For intermediate energy hadron accelerators, the problem is secondary radiation

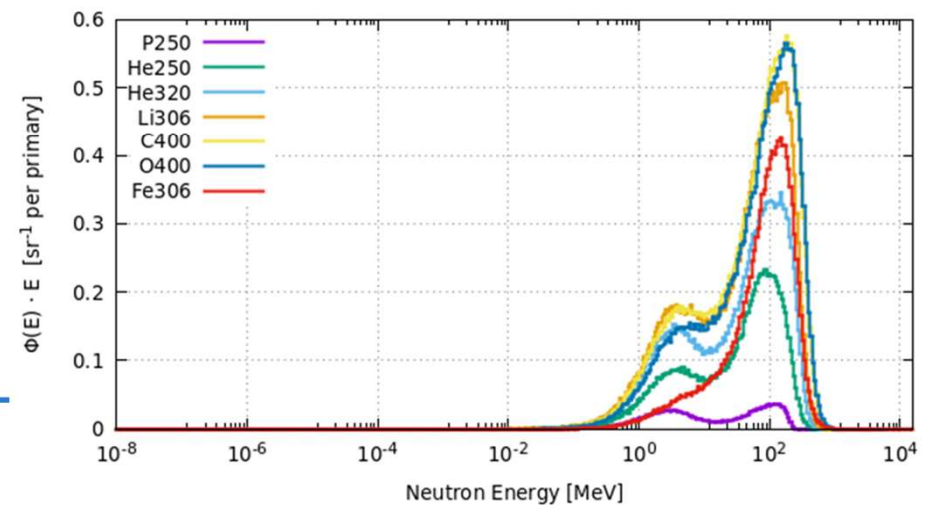
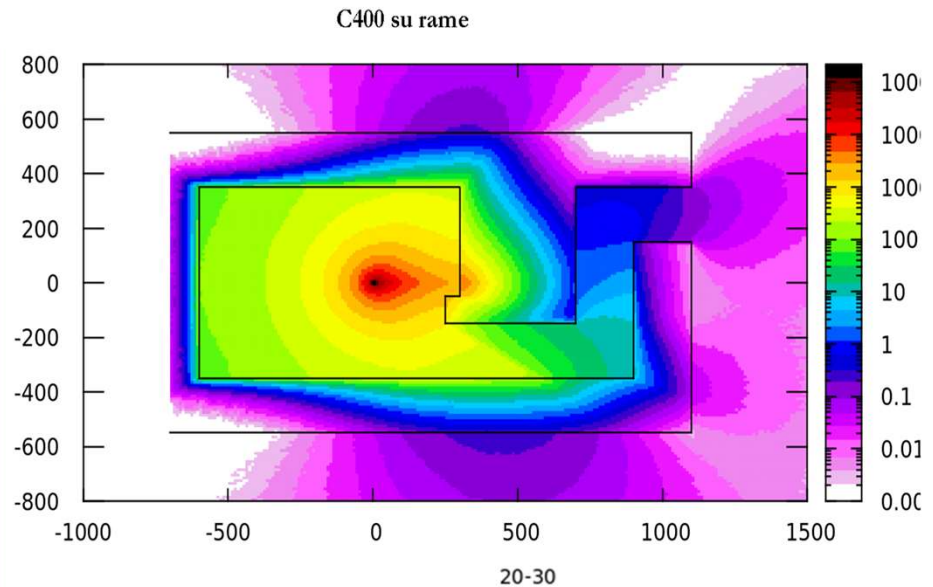
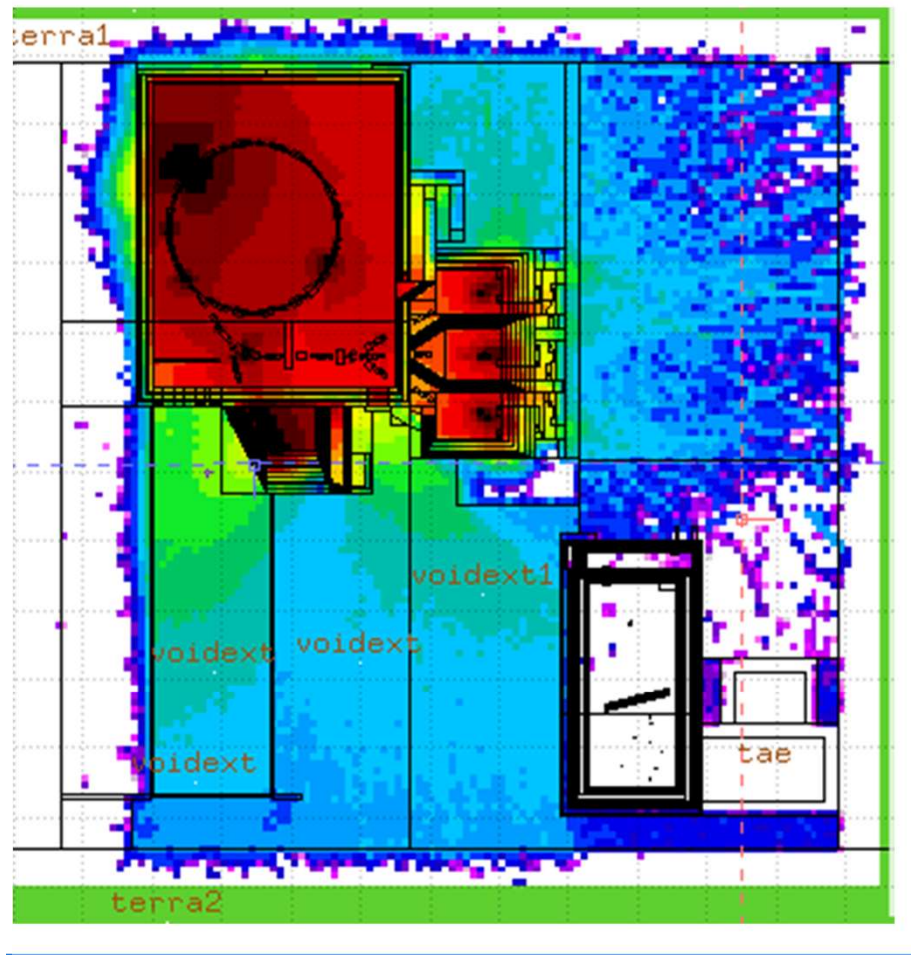
Intermediate energy protons and ions impinging on any material give rise to a complex mixed field (where many particles can be found, such as neutrons, protons, photons, nuclear fragments etc...)

The radiation field outside the shielding is dominated by neutrons.

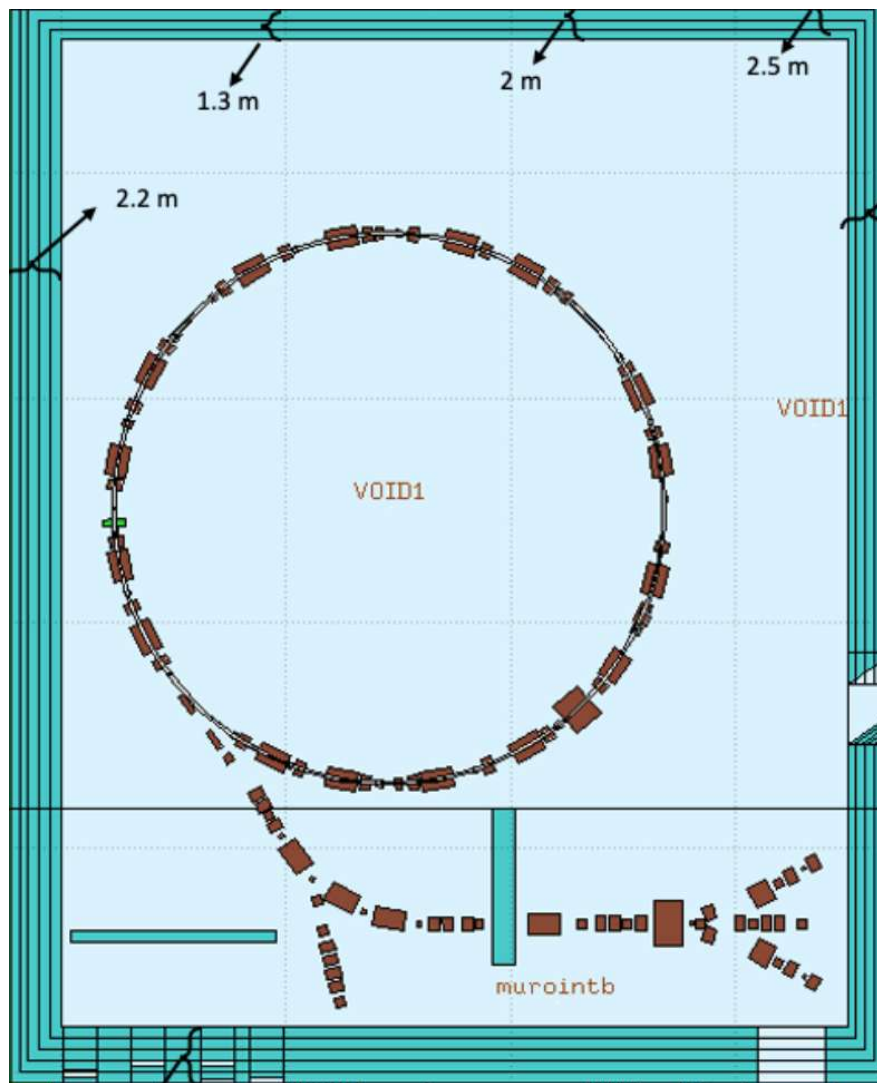
The field inside the treatment or accelerator vault is dominated by heavy charged particles .



# Study of Monte Carlo modeling of the facility $\Leftrightarrow$ study of the CNAO radiation fields with different ions



# New ions (He-4, Li-7, O-16, F-56)



## Verify approximations effects

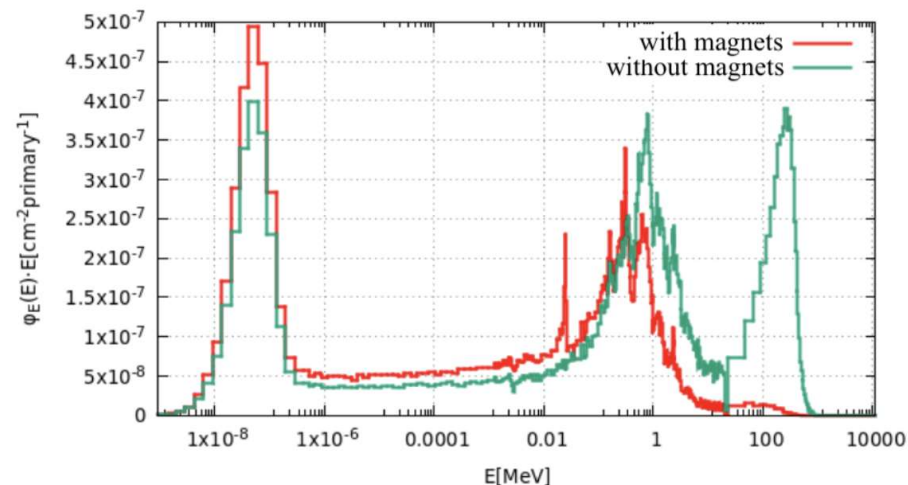


Figure 1.6: Neutron spectra generated inside the synchrotron room with and without magnets [5].

S.Dibartolomeo, master thesis, UniMi, 2021

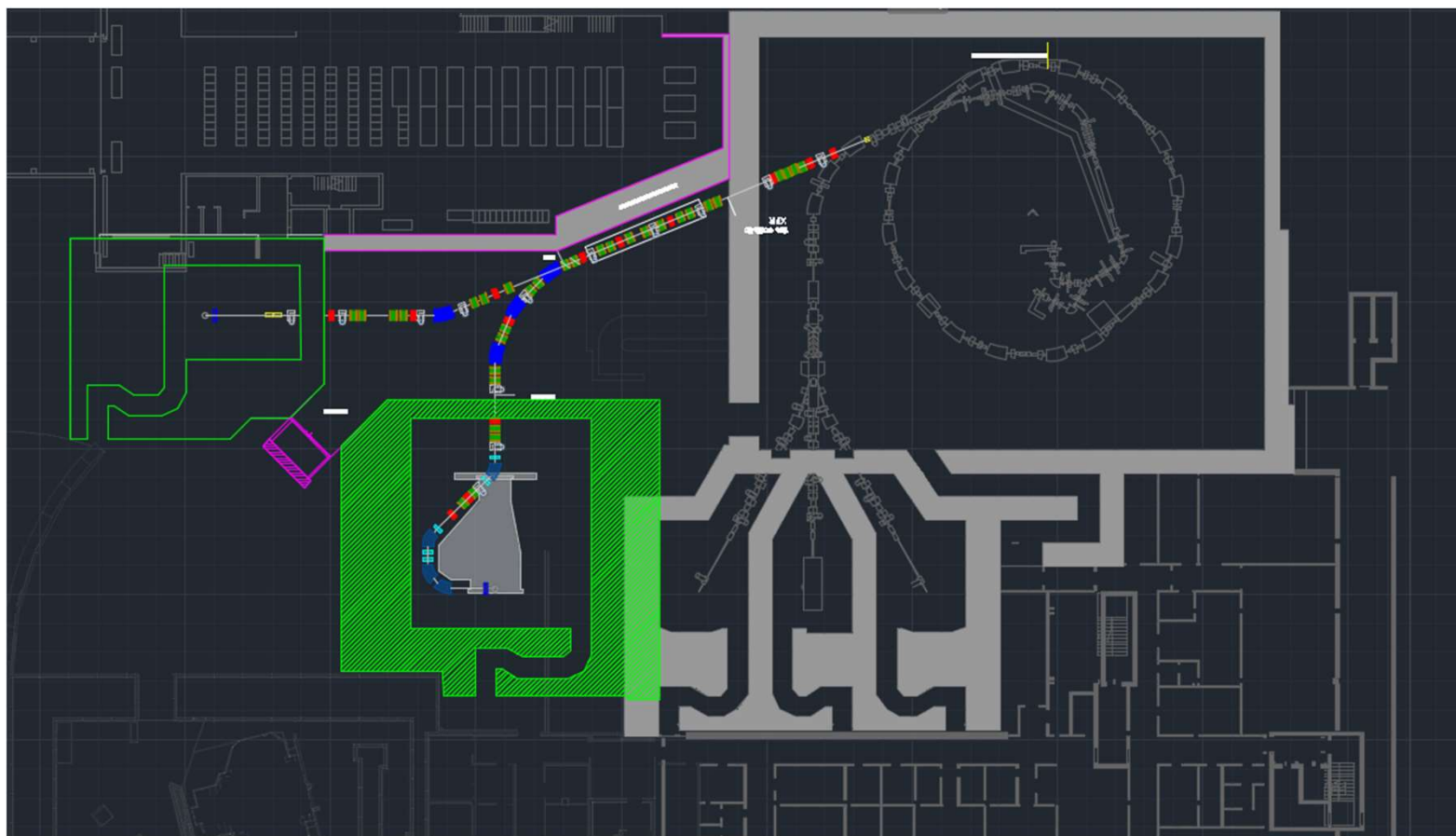
Table 2.19: Values of the current ratio between a selected ion beam and carbon ions in the worst case and in the case adopted for dose maps.

Ion	Beam Energy [MeV/u]	Worst Case Current Ratio	Adopted Current Ratio
<sup>4</sup> He	250	2.75	2.5
<sup>7</sup> Li	306	1.19	0.83
<sup>16</sup> O	400	0.63	0.13
<sup>56</sup> Fe	306	1.16	0.07

PhD Thesis F.Bonforte – UniBas 2023

# Ion gantry

Preliminary design – preliminary RP studies

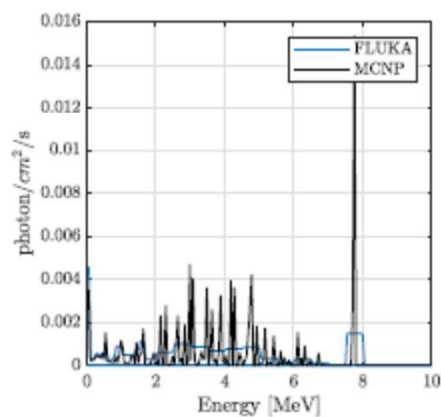


## Study of the basic physics for BNCT (e.g. monte Carlo neutron transport, photon generation in FLUKA and MCNPX)

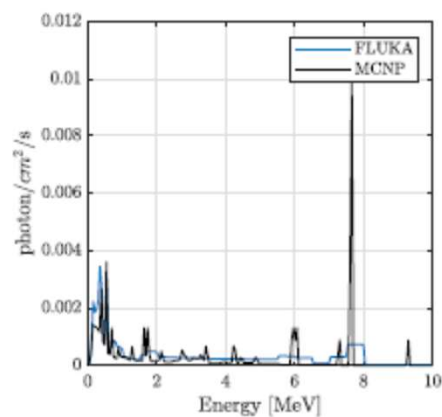


Calculating shielding, activations etc... for a BNCT is a very tricky issue. The shielding depends on capture gammas, and they depend on the materials inside the facility.

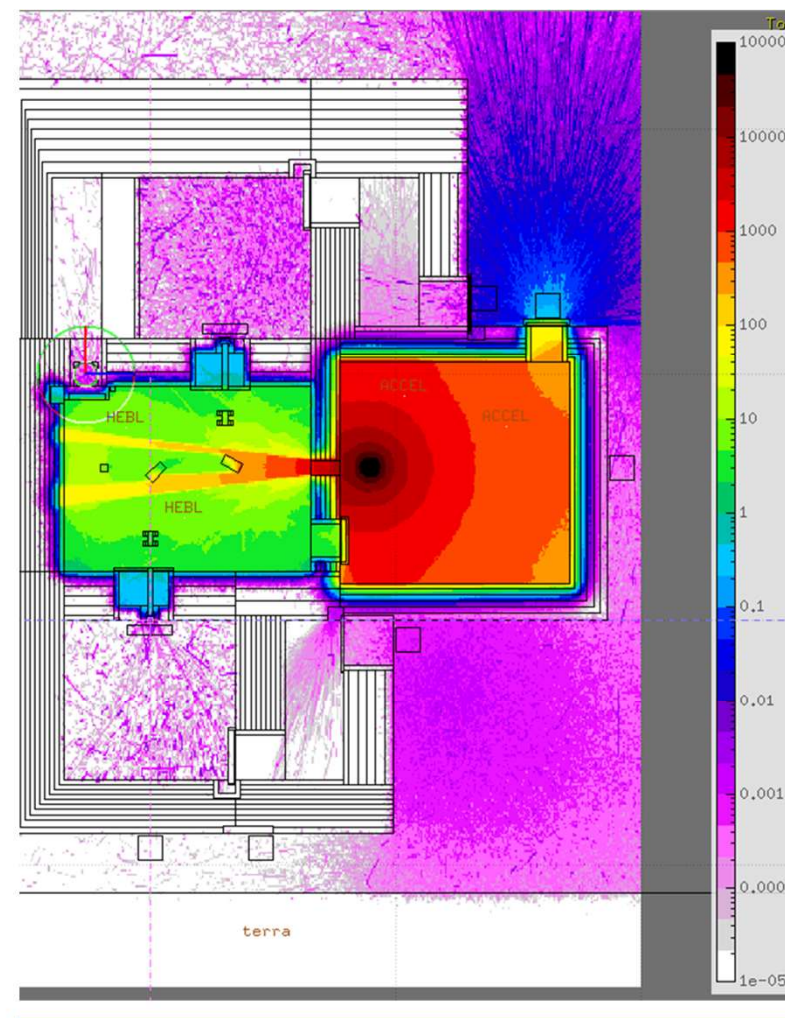
It requires a deep understanding of the neutron transport modeling, and a significant trust in the capture photon generation engine of the Monte carlo code used



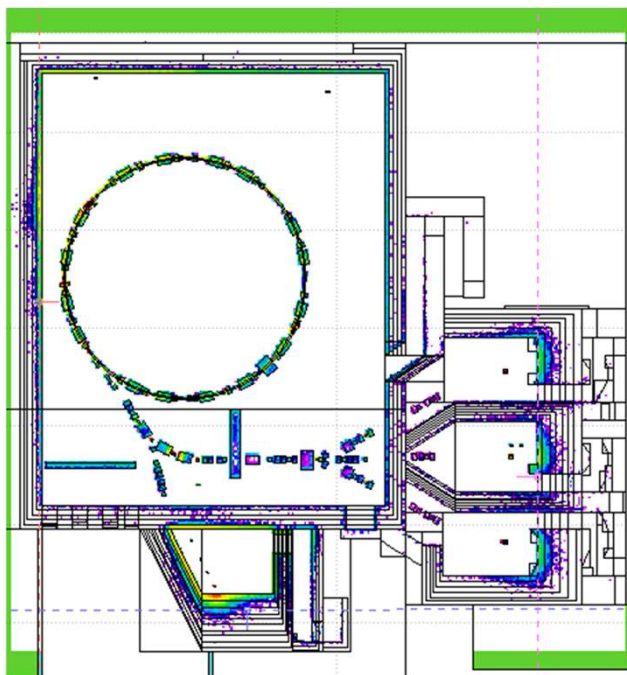
(a) Al27 prompt gamma spectrum



(b) Natural Fe prompt gamma spectrum



# Activations/decommissioning

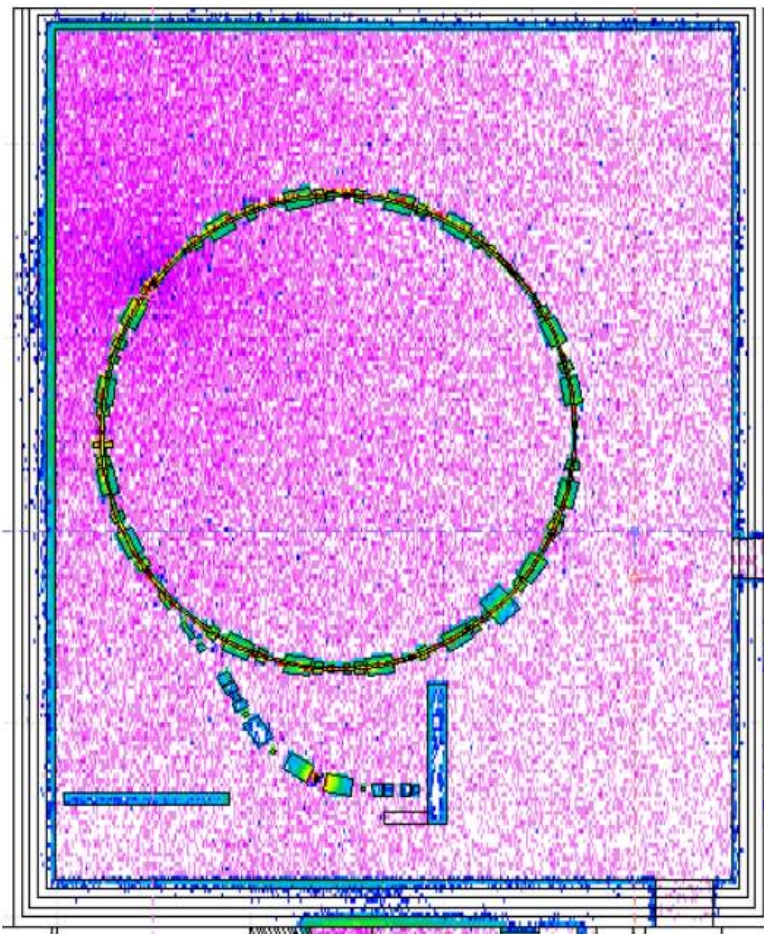


Activations are to be taken into account for the disposal of machine parts, but also for handling any irradiated material (not only filters and bolts, but also the patients' positioning masks, sheets etc...).  
Materials characterization issues (e.g. gamma/beta scaling factors)

At the moment, activations on the machine lines provide a negligible dose to the operators. It will have to be taken into account for materials handling, clearance and (in the future, but not only) decommissioning.

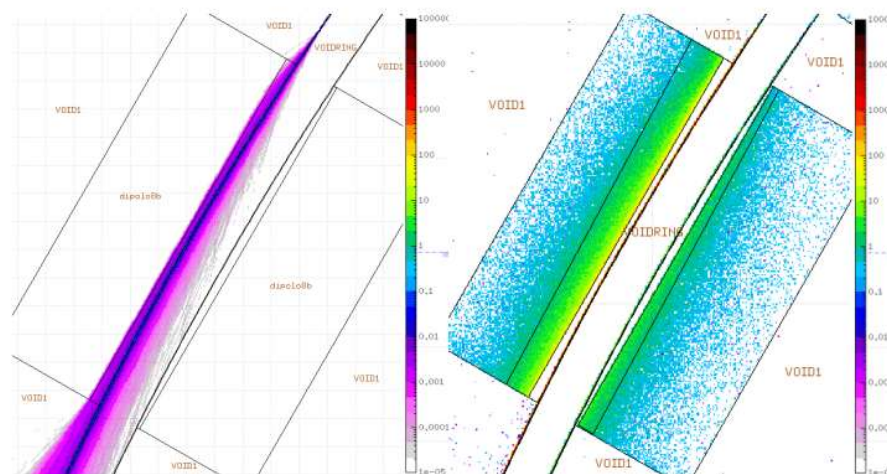
Also the air gets activated (mainly short-lived beta+ emitters and Ar-41)

# Activation studies / decommissioning - ion synchrotron



A.Formento, Master thesis, PoliMi, 2021  
R.Loguercio, Master thesis, UniPv 2025

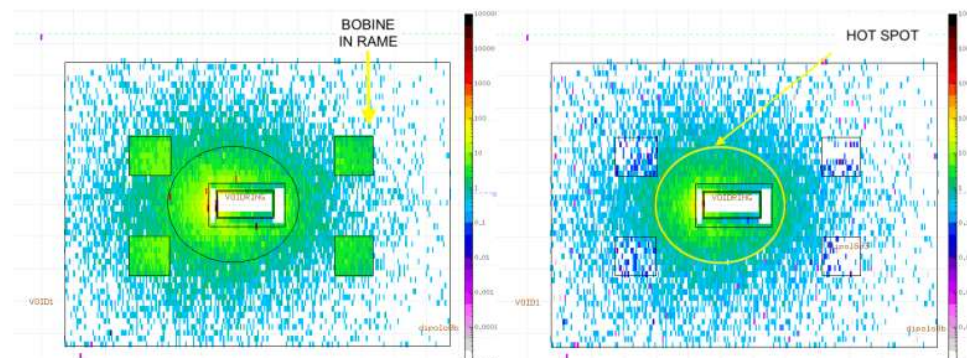
V.Montaina, Master Thesis, PoliMi 2026



(a) Scoring BEAMPART nel dipolo

(b) Scoring di ACTIVITY nel dipolo

Figura 6.5. Visualizzazione grafica del fascio e dell'attività indotta nel magnete

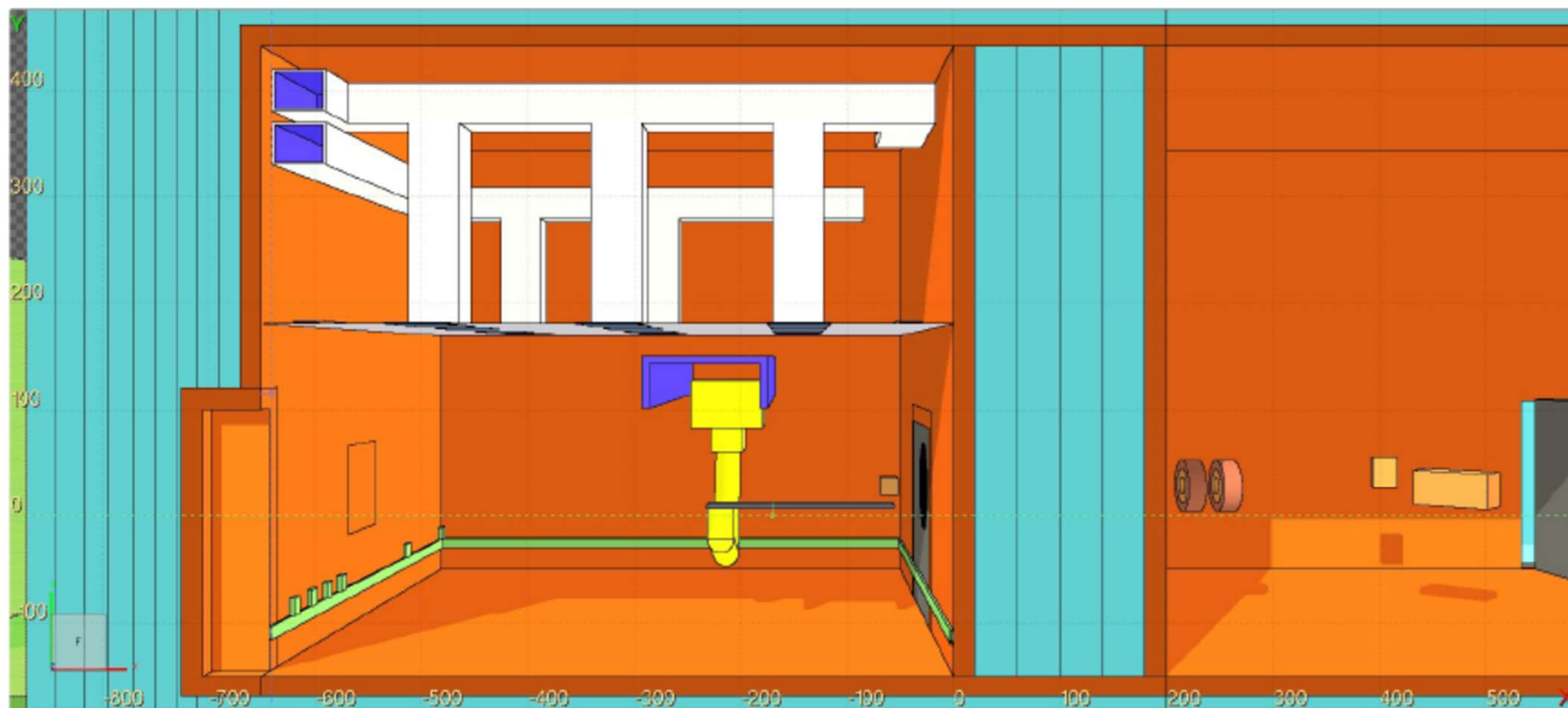


(a) Scoring ACTIVITY frontale a 60s

(b) Scoring ACTIVITY frontale a 1 anno

Figura 6.6. Visualizzazione frontale dell'attività indotta nel magnete

## Activation studies / decommissioning - BNCT



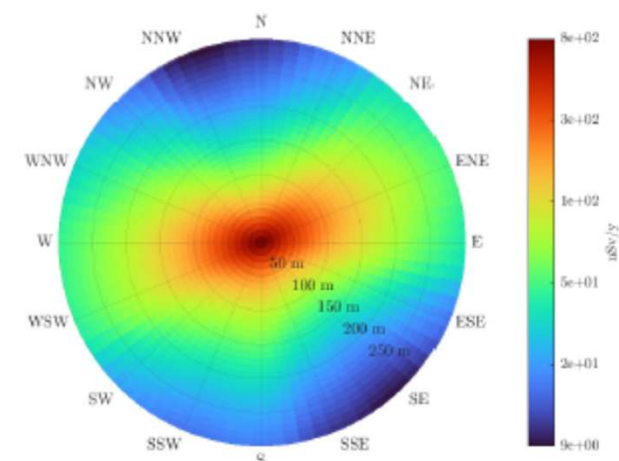
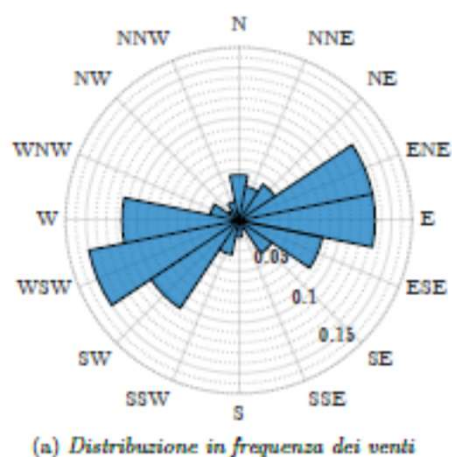
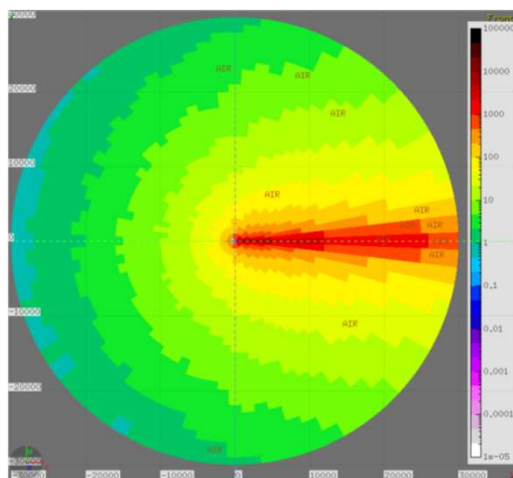
The study of activations in the BNCT requires the construction of a very detailed Monte Carlo model (systems, false ceilings, etc.) – and study of materials and their impurities. Small amount of impurities (e.g. Eu in concrete, Mn in steel and aluminum etc..) lead the game

# Study of the radioactive gas production, and their transport in the surrounding areas



Hadrontherapy centers are usually in crowded city areas, and campus size is usually small.

Doses due to activated air in the immediate neighborhood are a significant issue to be handled, and require significant modeling effort.



# Study of the effects of building disturbance on the diffusion of contaminants in near field

The models used in literature to keep this effect into account date back to the 1980s

Atmospheric Environment Vol. 18, No. 11, pp 2313-2318, 1984  
Printed in Great Britain

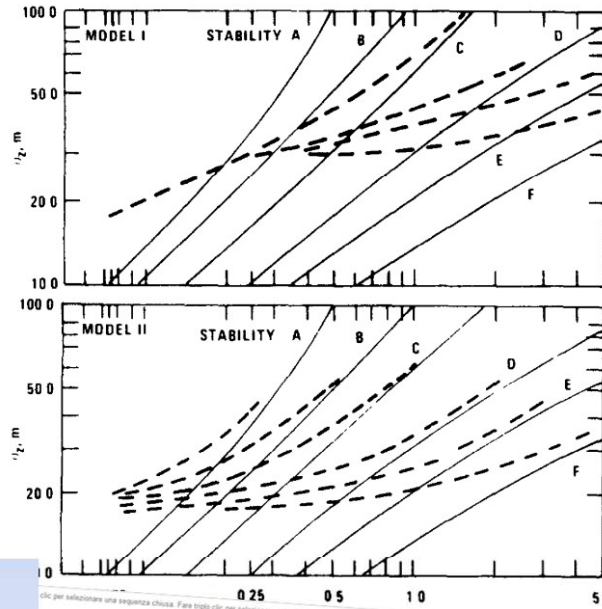
0004-6981/84 \$3.00 + 0.00  
Pergamon Press Ltd

## EVALUATION OF A METHOD FOR ESTIMATING POLLUTION CONCENTRATIONS DOWNWIND OF INFLUENCING BUILDINGS

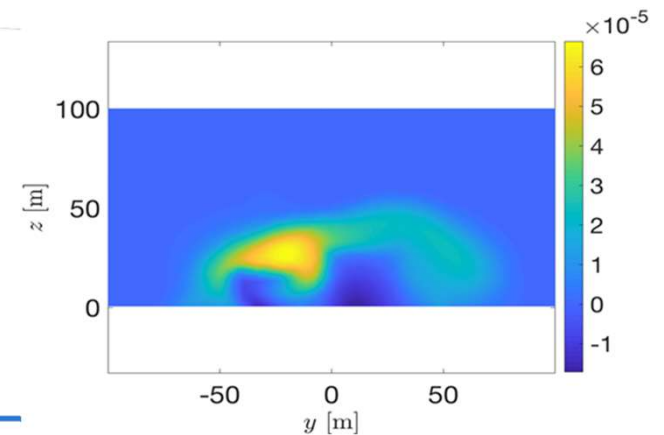
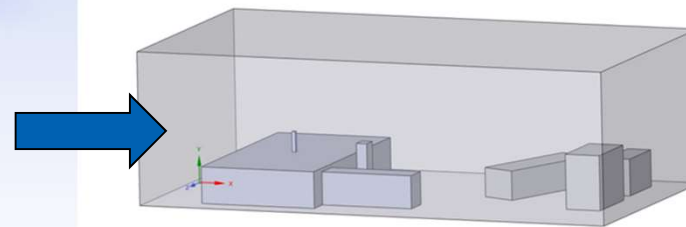
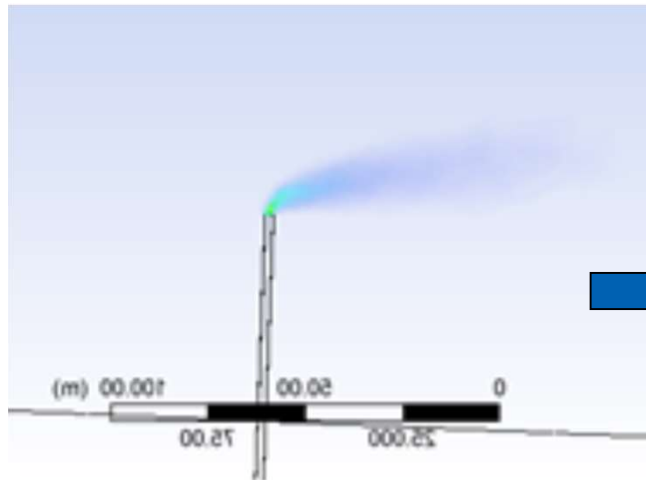
ALAN H. HUBER\*

Meteorology and Assessment Division, Environmental Sciences Research Laboratory, U.S. Environmental Protection Agency, Research Triangle Park, NC 27711, U.S.A.

(First received 7 September 1983 and in final form 30 April 1984)



Study with Ansys Fluent (UniBas coll.) of the propagation and diffusion of radioactive gases emitted from the CNAO chimneys

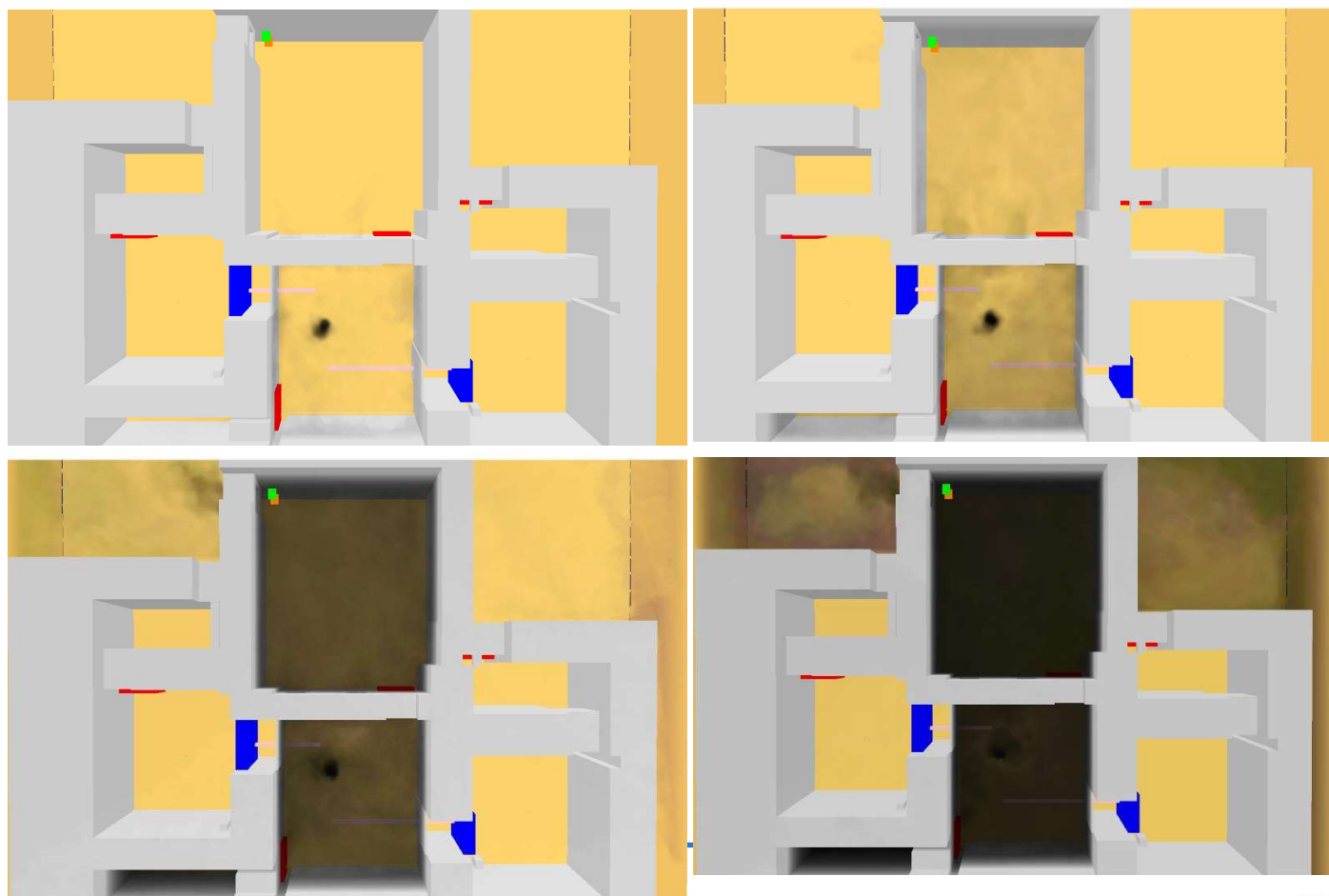


CFD model of the diffusion of radioactive gases during operation (Ph.D thesis, G.Giannattasio)

# Fire safety issues ⇔ external emergency plan -materials damage/dispersion

the "five-factor" formula:  $MAR * ST * DR * ARF * RF * LPF$

ST is the source term (Bq), MAR is the total available material-at-risk (Bq), DR is the damage ratio (no units), ARF is the airborne release fraction (no units), RF is the respirable fraction (no units), and LPF is the leak path factor (no units).



Direct calculation of LPF with FDS (Fire Dynamics Simulator), simulating the actual smoke dispersion with Navier/Stokes equations

# R&D ongoing - detectors

Need for:

- Passive** ( $\Leftrightarrow$  inexpensive) **area dosemeters** for environmental dosimetry (low dose rates integrated over a long time, eg. 3 months)
- Passive dosemeters fit for personal dosimetry of high energy mixed fields** (low weight, reasonable LDL, wide energy range, able to detect high energy charged particles)
- Active area dosimeters able to work **in pulsed/very intense fields**
- **Low budget (for wide dissemination all throughout the plant)** photon and neutron detectors

fondazione **CNAO**

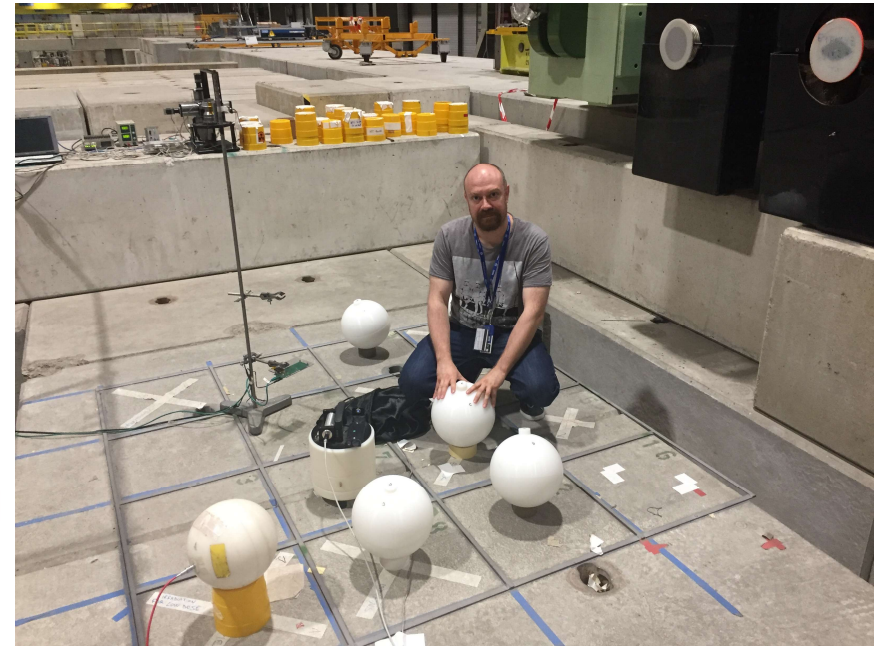


20 years research pipeline  
with research and industrial partners (CERN,  
Polimi, UniPv, UniMi, MiAm, Else nuclear, etc...)

# Neutron Detectors (commercial & homemade) for environmental dosimetry



Figure 3.6: On the left the monitor of a raspberry is shown, on the right the driver board interface indicates the total measured counts



Test of detectors @CERN

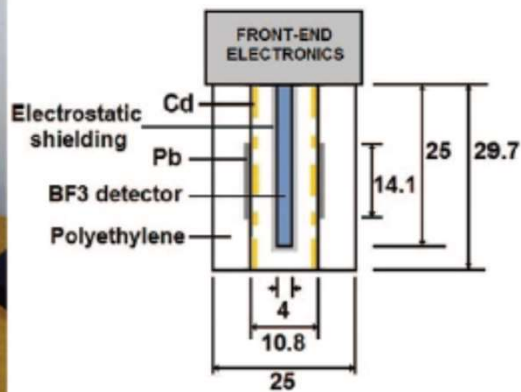
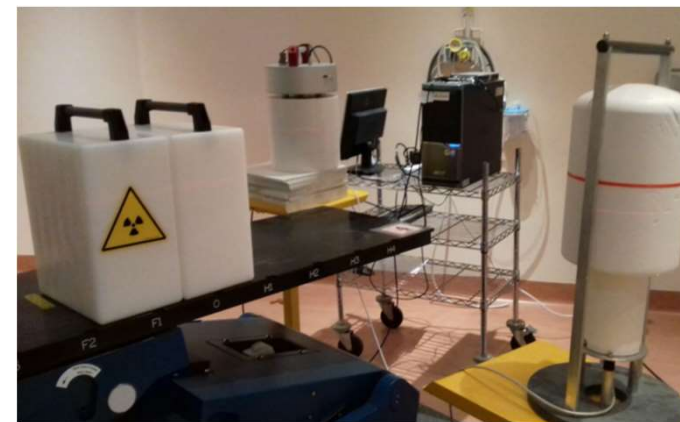
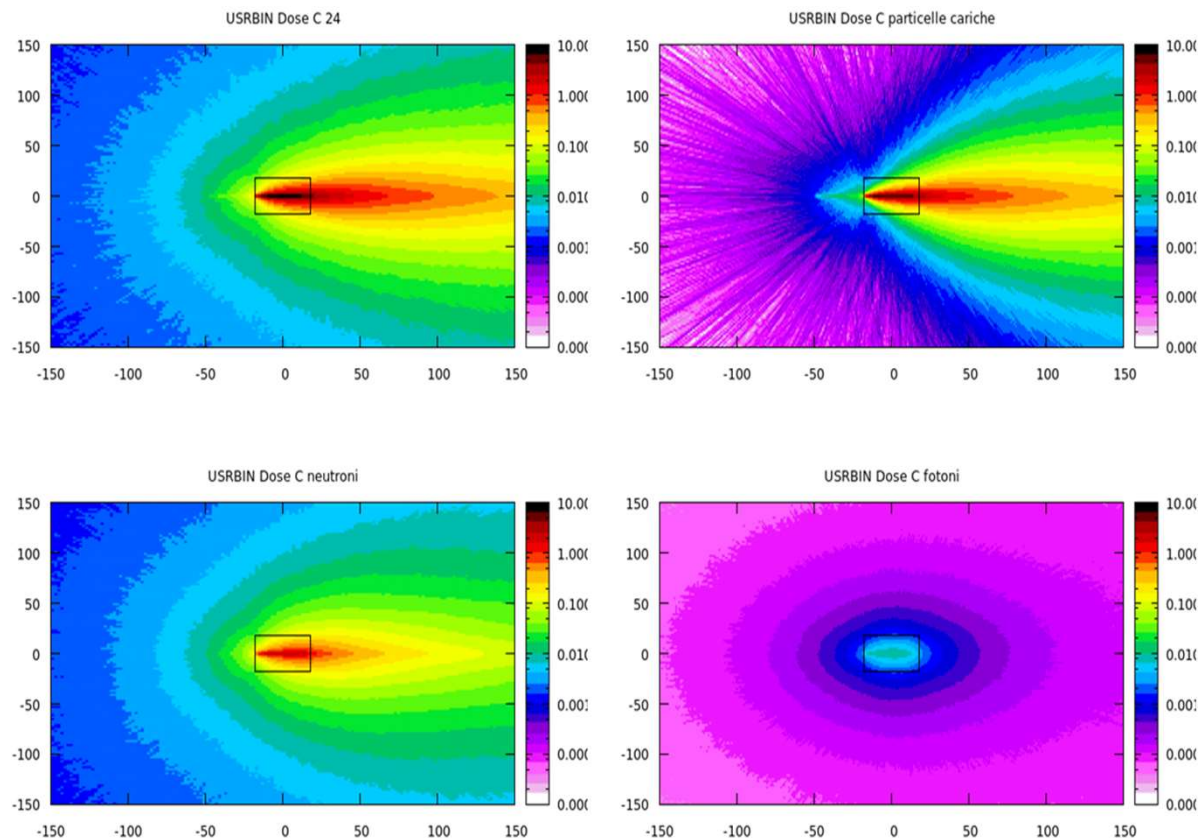


Figure 3.7: Photography of the LUPIN and its scheme

G.Manessi, PhD thesis, 2013

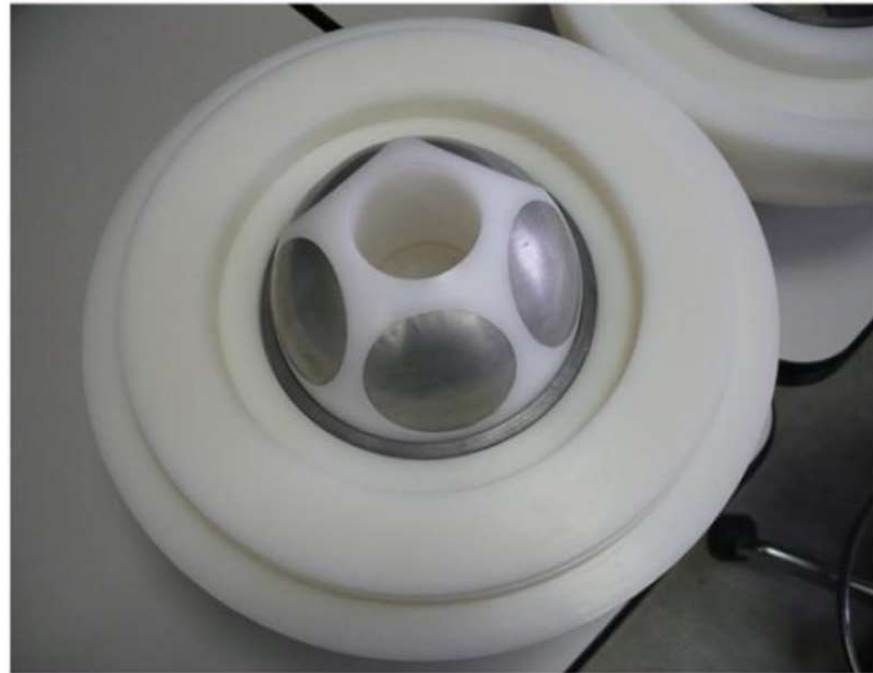
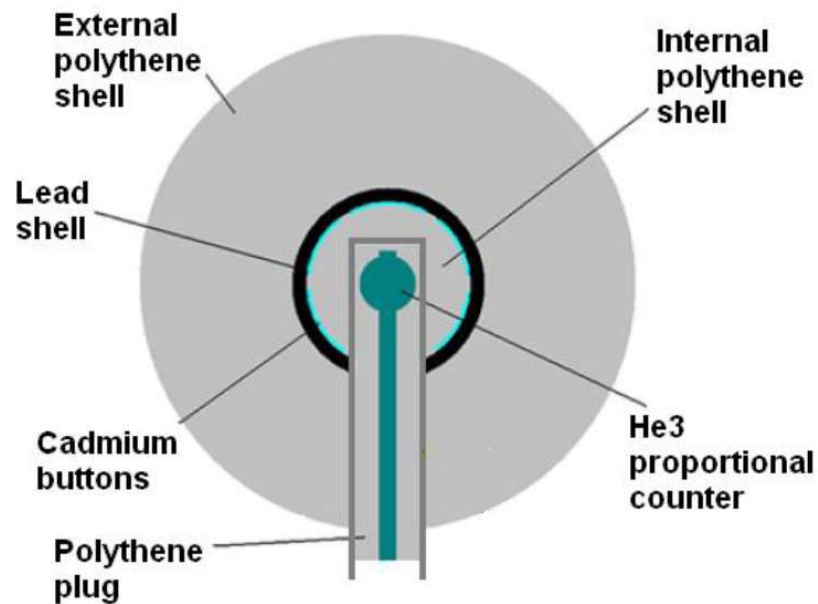
# Detectors response in high energy, very intense (or very low intensity), pulsed, mixed fields



Outside the shielding, the main contribution to the ambient dose equivalent is due to the neutron component of the radiation field.

Inside the shielding, the dose due to secondary radiation is mainly due to charged particles.

Instruments don't (only) measure the particles they are designed for.



0,025 eV-1 GeV

LDL  $\sim$  3  $\mu$ Sv (passive version)

LDL  $\sim$  3 nSv/h (active version)

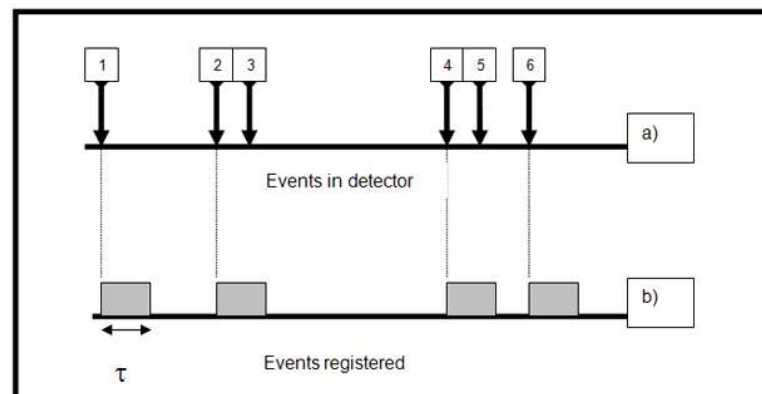
It provides a cheap and reliable system for environmental neutron dosimetry

At CNAO a dense network of measuring points has been deployed

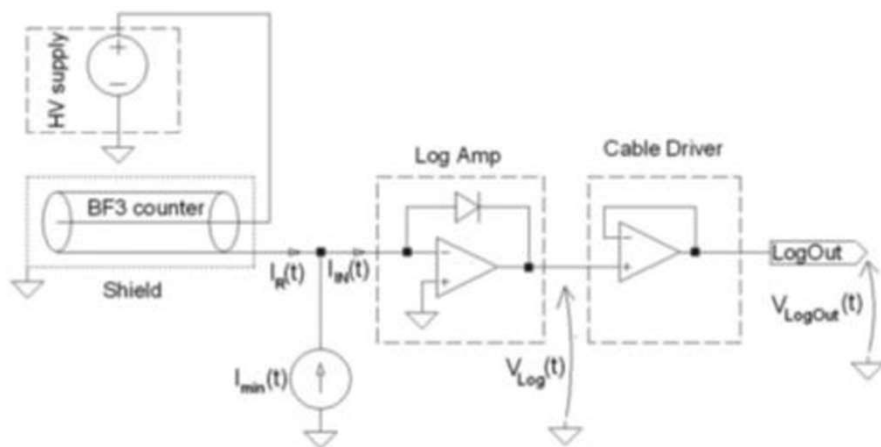


# Saturation – very intense and pulsed fields

- Pulse – operated active detectors (e.g. proportional counters) suffer from saturation due to dead-time effects. This is a typical issue in accelerator environment, where pulsed fields are very common.



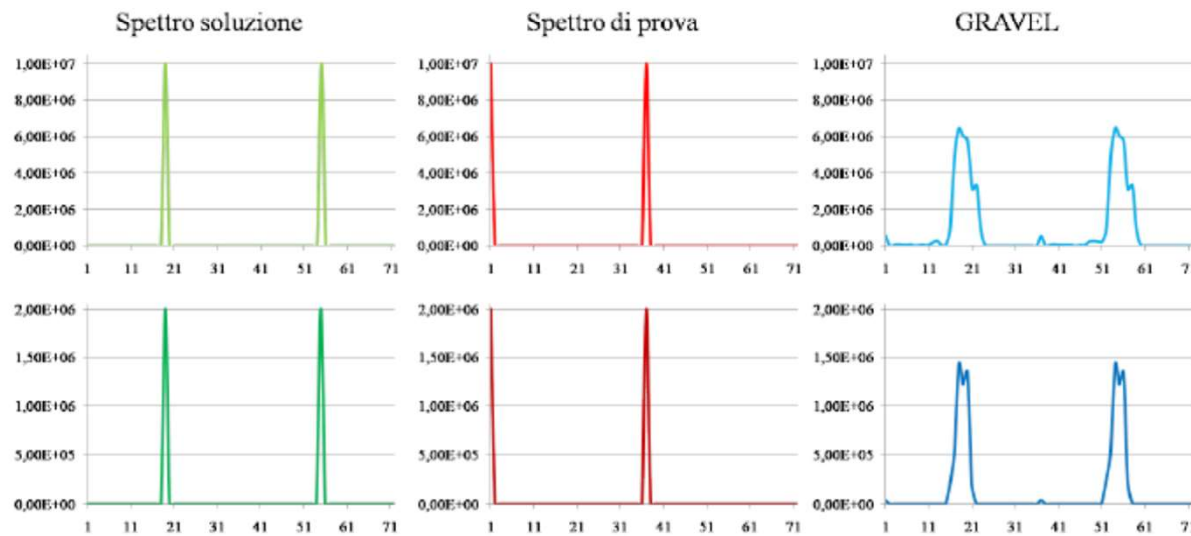
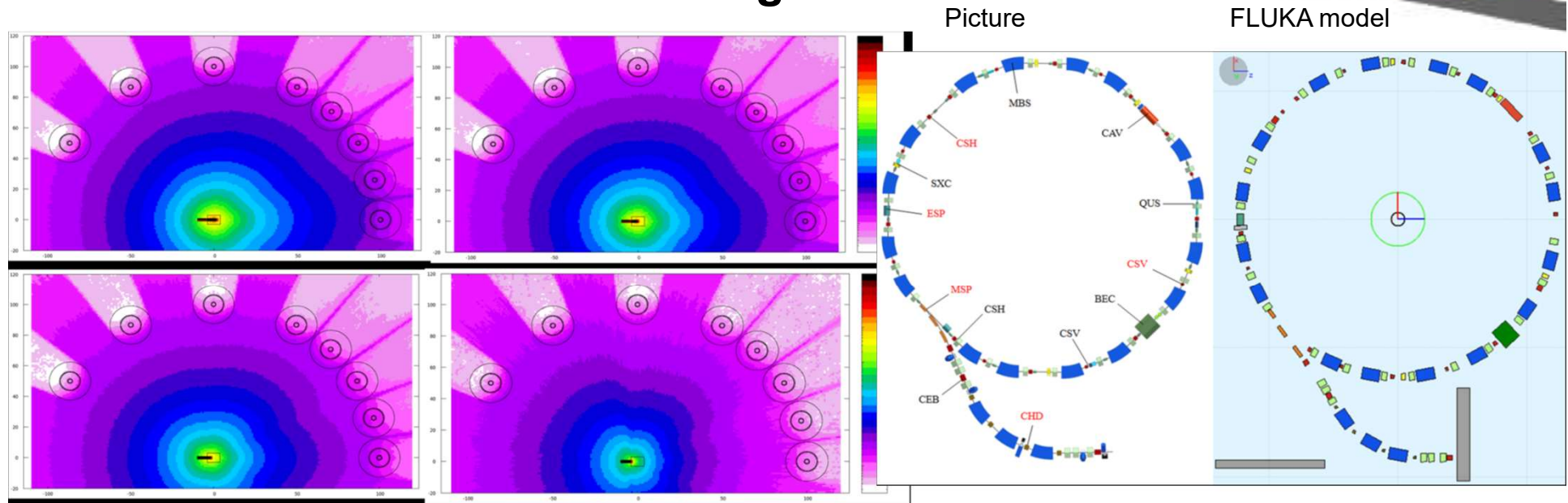
LUPIN (Long interval Ultra wide dynamic Pile-up free Neutron detector)



The BF3 detector is placed inside a cylindrical polyethylene moderator with a diameter of 35 cm.

The current released in a proportional counter creates a signal through a log Amplifier based front-end electronic. It is then sampled and integrated

# Beam loss Monitoring



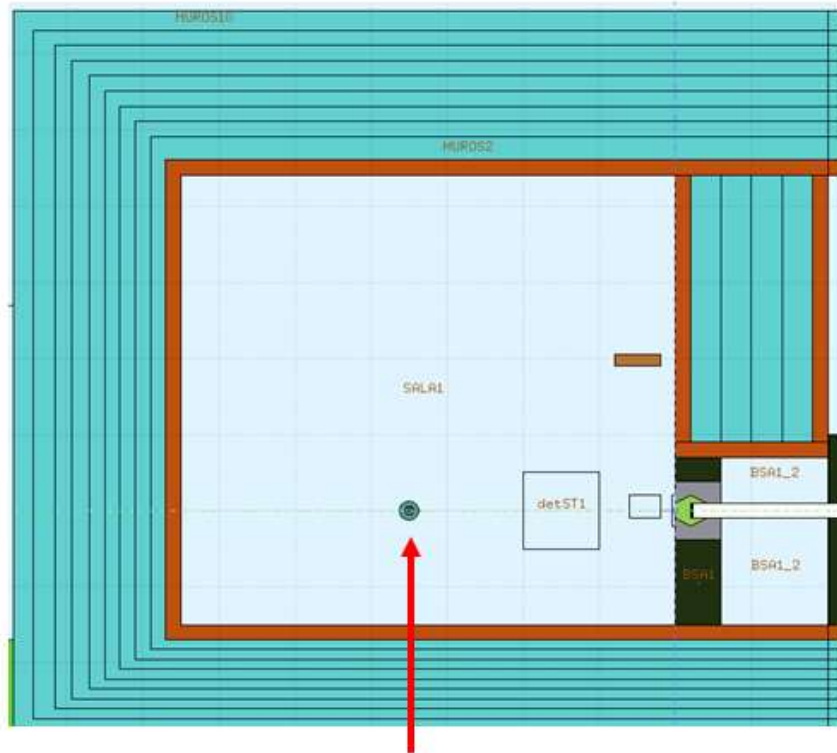
Unfolding technique for beam loss monitoring based on neutron generation

M.Frosini, master Thesis, PoliMi, 2020

Figura 5.15. Risultati ottenuti con GRAVEL con perdita doppia sull'anello per spettro di default con perdite posizionate in 1 e 37 per protoni (in alto) e ioni carbonio.

BNCT radiation fields: very intense, mixed (photon/neutron) radiation fields, atypical neutron energy range,

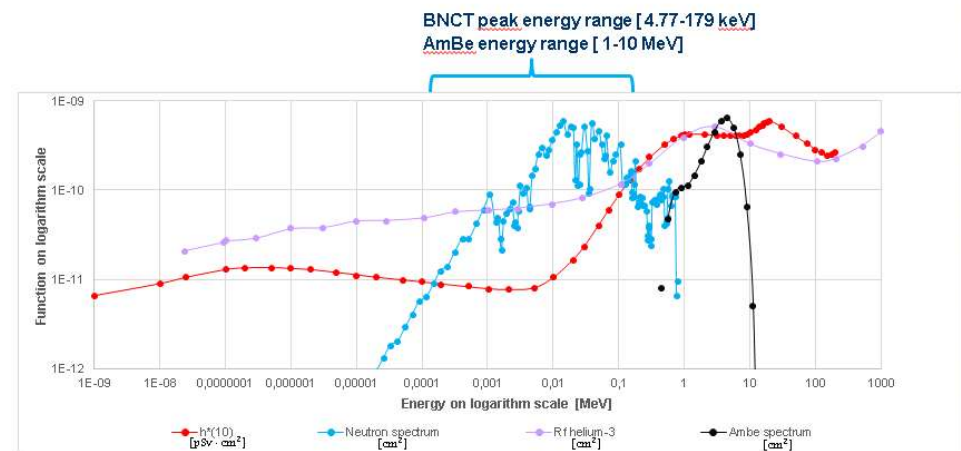
### BNCT room and simulations



Detector placed at 3.5m from the BSA

### Helium-3

#### Discrepancy analysis



POLITECNICO MILANO 1863

Conventional detectors in the (mixed - intense) BNCT range suffer from saturation, pile-up, and work in an atypical energy range. Their response is not straightforward

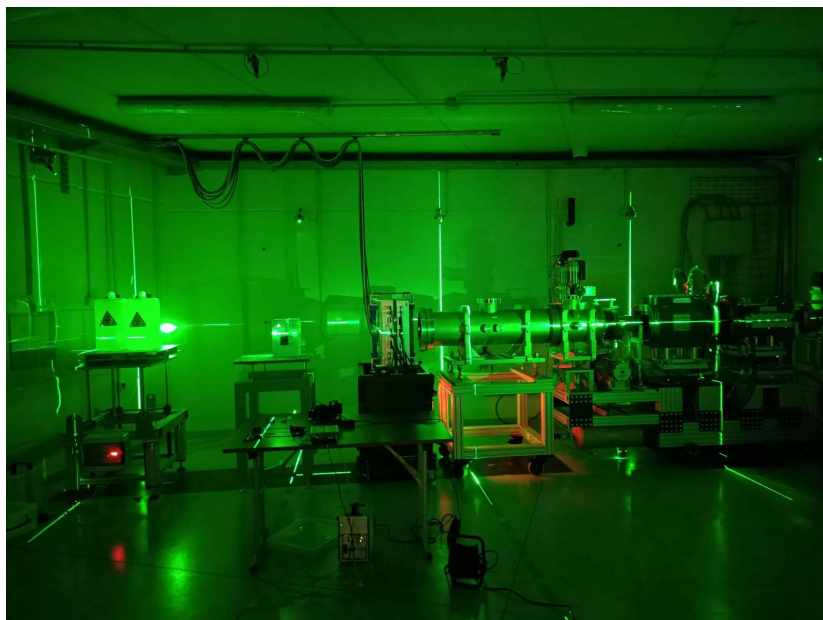
## Kind of neutron detectors to be used inside a BNCT

	Diode	LUPIN		Helium-3
		Streaming	Derivative	
Calibration Coefficient	To be recalculated	To be recalculated	To be recalculated	To be recalculated
Neutron interaction rate	Saturation	Adequate	Dead time losses	Saturation
Neutron- $\gamma$ discrimination	Fail	Success	Not studied	Success

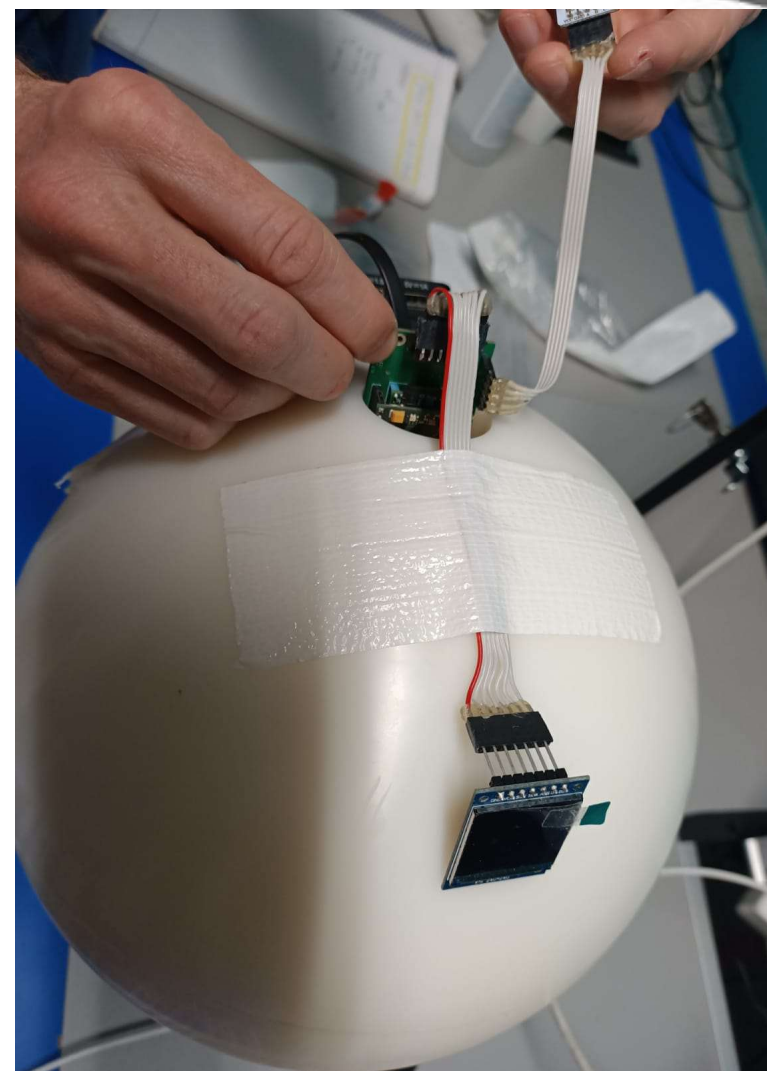
Table 6.1: Summary of the behaviour of the studied REM COUNTERs

## SEAMUS? (IN2P3 collaboration)

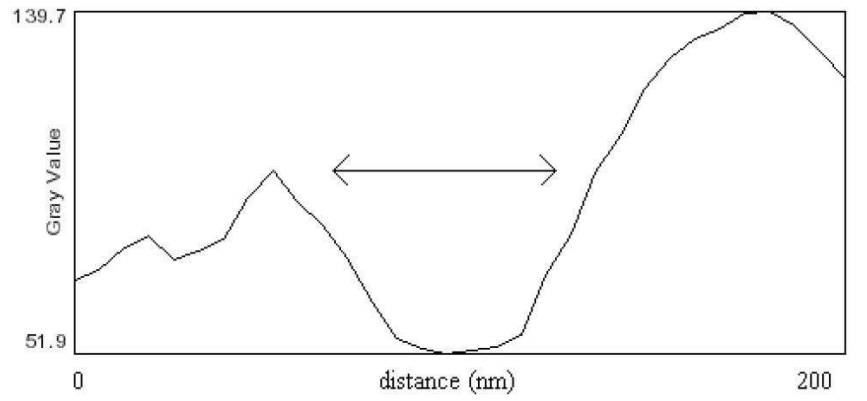
- Thought for low thermal neutron sensitivity
- Preliminary tests in CNAO XPR in April 23



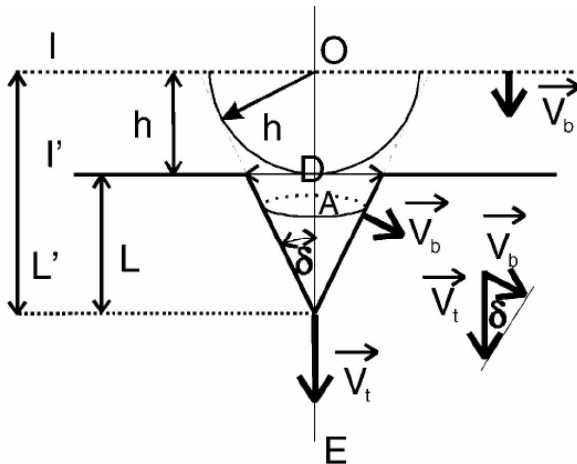
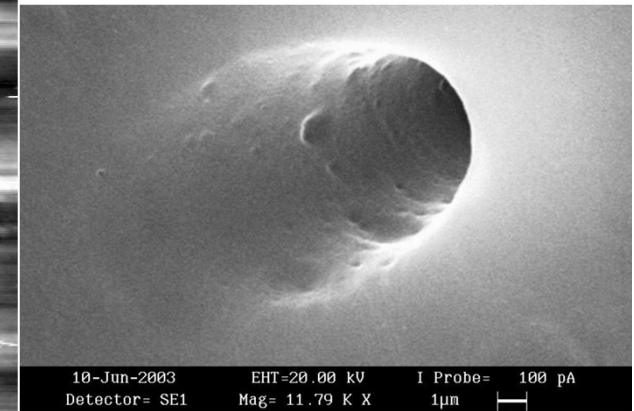
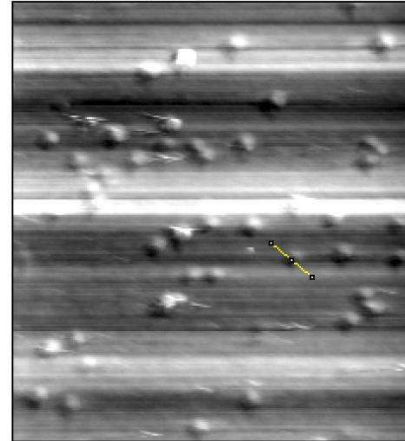
- Choice of the neutron converter ongoing



# Nuclear track detectors



256x256 pixels; 8-bit; 64K



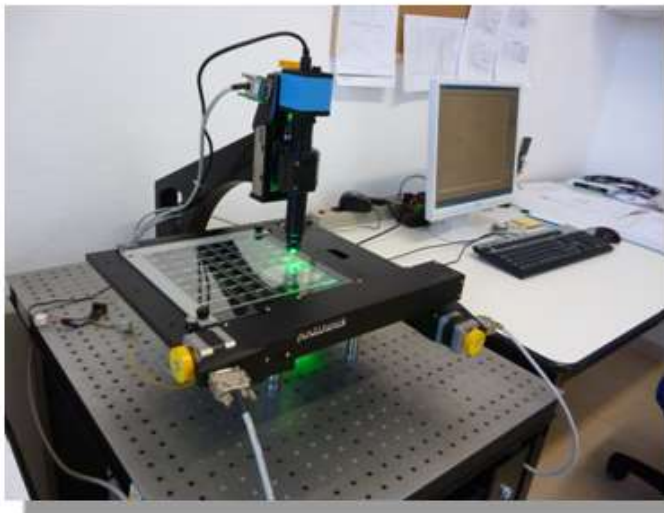
Sensitive to high LET radiation  $\Leftrightarrow$  heavy charged particles.

The particles create a column of damage in the material

The damaged area in the material is chemically etched and becomes a visible track ( $\sim 20\text{-}70 \mu\text{m}$ )

# Track Analysis and LET determination

CNAO PoliMi-  
Mi.Am srl  
cooperation



(a) Politrack™ SSNTD automatic reader



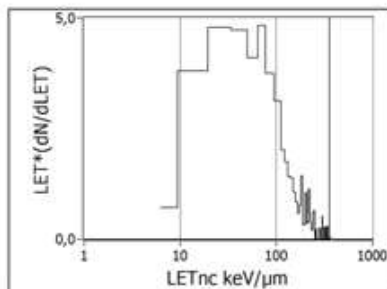
(b) Raw image captured with Politrack



(c) On line image analysis

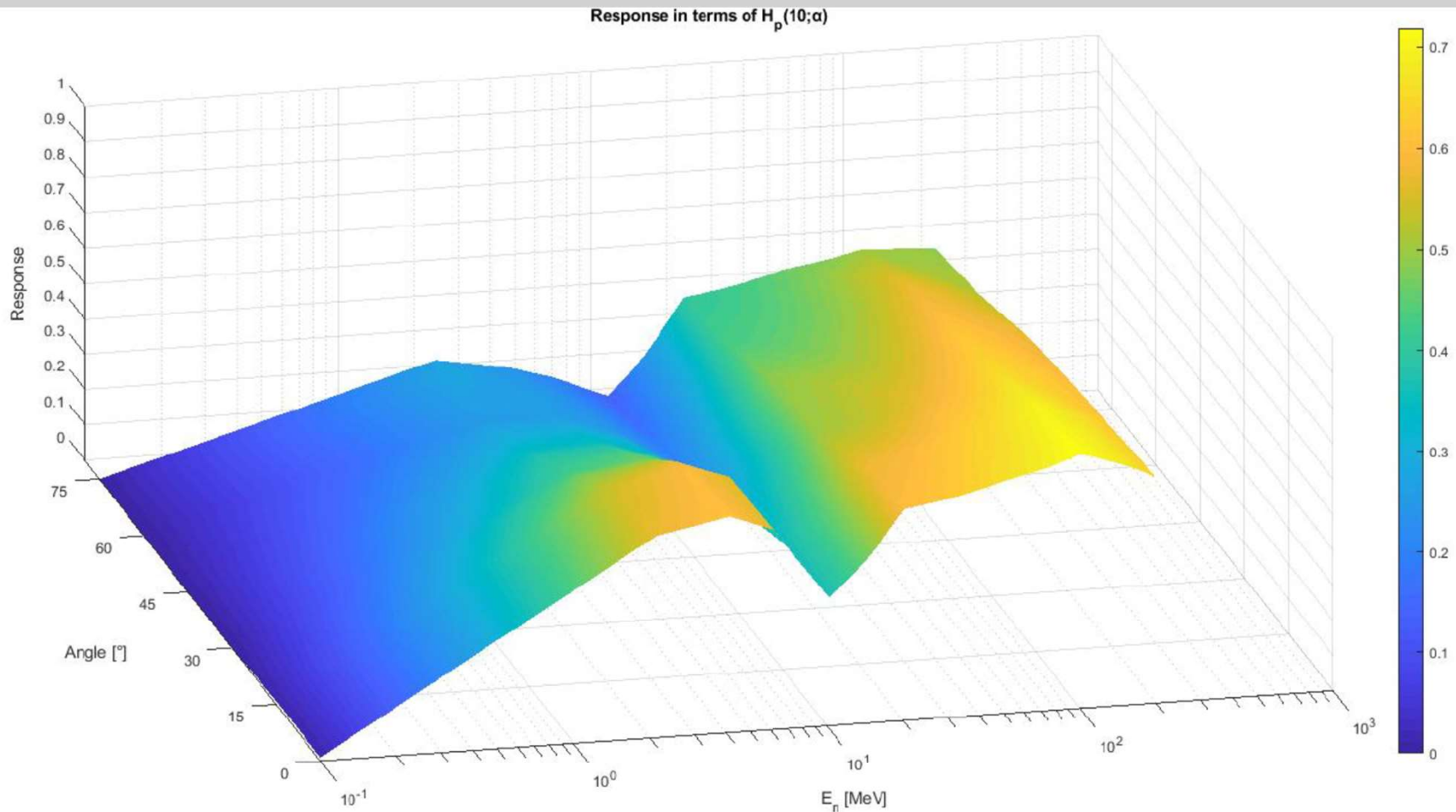


(d) Measurement of D and d



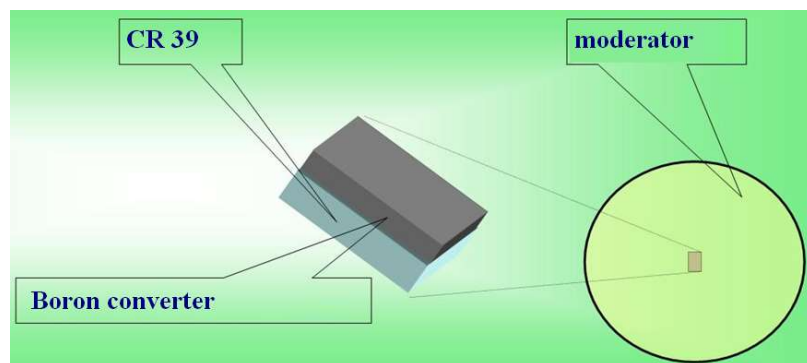
(e) LET distribution (the suffix nc indicates that it is a quantity measured with Nuclear track detector CR39)

# They can be used for personal dosimetry

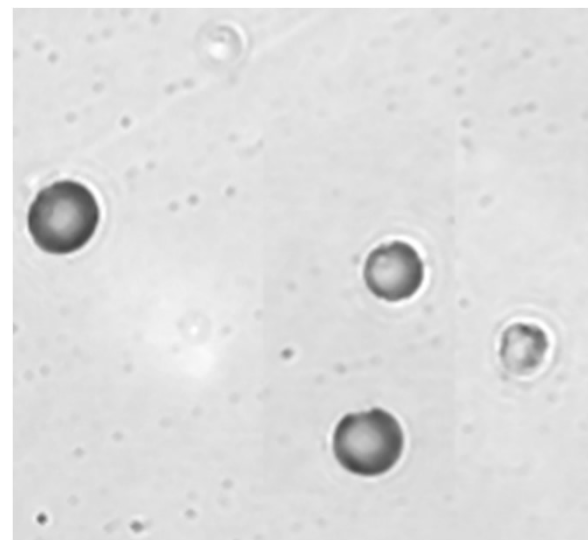


**Figure 6.4** – Dosimeter response in terms of  $H_p(10; \alpha)$  as a function of angle and energy. The response value are shown both on the z-axis and through color. This 3D plot was drawn using MATLAB®. Notice that the ideal response would be a plane of equation  $z = 1$ .

## For environmental dosimetry- Passive rem counter



- The track detector is coupled to a boron converter, as thermal neutron detector (exploiting the  $n, \alpha$  reaction on  $^{10}\text{B}$ ).
- The neutron is detected by the 1.47 MeV  $\alpha$  particle. The number of tracks is proportional to the thermal neutron fluence at the center of the Rem counter



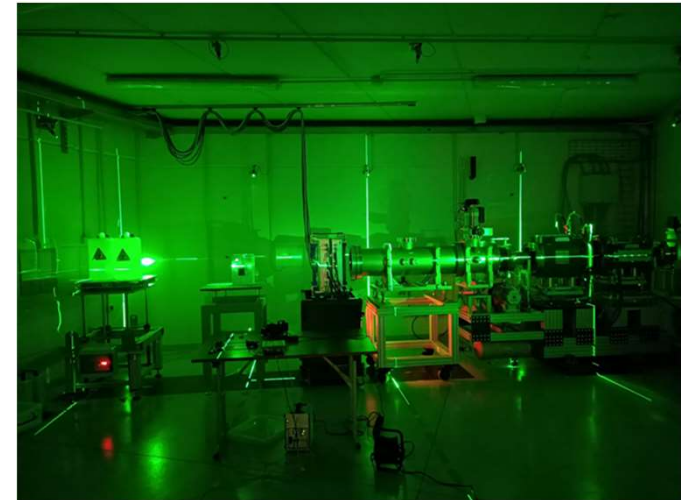
# What's going on?

- Radiation physics studies for BNCT (UniPv/LENA collaboration)  
(Master thesis, S.Azzolari 3/2026)
- OOF neutron dose evaluation and measurements in BNCT and Hadrontherapy treatment (E.Costanza, Master thesis, exp. 4/2027)
- Personal dosimetry with track detectors (coll. Mi.Am S.r.l)
- Environmental dosimetry high-intensity mixed neutron fields – radiation physics and neutron detectors design. (Progress Project, A.Martelengo, Else Solutions)
- Exhaust distribution evaluation with CFD (UniBas collaboration)
- Evaluation of special concretes for BNCT shielding  
(Polimi collaboration, RadChem grup, + E. Truxi, master thesis, 3/20206)
- AI applications in RP evaluations and documentation  
(M.Grondona, Master thesis, exp. 11/2026)

## Irradiations at CNAO.

At CNAO we have a list of possible beams ref. Sandro Rossi presentaton) with different parameters and (coming soon) epithermal neutron BNCT field. RP group, as researcher:

- can provide several kind of instruments for cross check
- can provide a significant Monte Carlo dataset for the radiation field
- We are willing to cooperate for any radiation measurements and detection experiments



**As RPO office**, for researchers coming to CNAO, we will have to ask for:

- The RP papers of the involved personnel (certificates for medical fitness, RP training, classification, employers' authorization etc...)
- Parameters of the experiments, irradiated materials, etc..
- We will ask you to attend the CNAO online RP training

## ■ IRRADIATIONS @CNAO – Materials clearance

We operate all of our facilities under a national Licence, with prescriptions, and we have very strict prescriptions about materials clearance.



For any irradiated object (and any object that has been exposed to a significant secondary radiation field) we must:

- Assess the activation, with a radionuclide inventory (also HTM, estimated by Monte Carlo simulations)
- Verify the estimates with HPGe measurements (i.e. estimating the HpGe efficiency via Monte Carlo simulations)
- Check the surface contamination of any metallic object

Pls. beware: it takes some time.

- A Fluka Monte Carlo model of the experiment can help
- A detailed materials list can help
- By now, we are not authorized to release liquids
- What we cannot release in clearance regime requires a radiation transport

# References

1. S. Agosteo, F. Campi, M. Caresana, M. Ferrarini, A. Porta M. Silari, (2007), *Sensitivity study of CR39 track detector in a system of extended range Bonner spheres*, Radiat. Prot. Dosimetry vol.126, No. 1-4 pp.310-313
2. M. Silari, et al., *Intercomparison of radiation protection devices in a high-energy stray neutron field. Part III: Instrument response* Radiation Measurements 44 (2009) 673-691
3. B. Wiegel, et al., *Intercomparison of radiation protection devices in a high-energy stray neutron field, Part II: Bonner sphere spectrometry* Radiation Measurements 44 (2009) 660-672
4. S. Agosteo, M. Caresana, M. Ferrarini, M. Silari *A passive rem counter based on CR39 SSNTD coupled with a boron converter* (2008) ICNTS 24, Bologna, Radiation Measurements 44 (2009) 985-987 doi:10.1016/j.radmeas.2009.10.053:
5. M. Ferrarini, V. Varoli, A. Favalli, M. Caresana, B. Pedersen, *A wide dynamics neutron monitor with BF3 and logarithmic amplifier based front-end electronics* (2010) Nucl. Instr. and Meth. A, Volume 613, Issue 2, 1 February 2010, Pages 272-276
6. S. Agosteo, M. Caresana, M. Ferrarini, M. Silari, *A dual-detector extended range rem-counter*, Radiation Measurements (2010), doi:10.1016/j.radmeas.2010.05.002
7. A. Ferrari, M. Ferrarini, M. Pelliccioni, *Secondary particle yields from 400 MeV/u carbon ion and 250 MeV proton beams incident on thick targets*, Nuclear Instruments and Methods in Physics Research Section B: Beam Interactions with Materials and Atoms, Volume 269, Issue 13, 1 July 2011, Pages 1474-1481
8. M. Caresana, M. Ferrarini, M. Fuerstner, S. Mayer, *Determination of LET in PADC detectors through the measurement of track parameters*, Nuclear Instruments and Methods in Physics Research Section A: Accelerators, Spectrometers, Detectors and Associated Equipment, Volume 683, 11 August 2012, Pages 8-15
9. *LUPIN, a new instrument for pulsed neutron fields*, M. Caresana, M. Ferrarini, G.P. Manessi, M. Silari, V. Varoli, Nuclear Instruments and Methods in Physics Research A 712 (2013) 15-26
10. *Evaluation of a personal and environmental dosimeter based on CR-39 track detectors in quasi-monoenergetic neutron fields*, M. Caresana, M. Ferrarini, A. Parravicini, A. Sashala Naik, Radiation Protection Dosimetry (2013), doi:10.1093/rpd/nct320
11. Caresana et al. *Intercomparison of radiation protection instrumentation in a pulsed neutron field* 2013 NIMA Volume 737, 11 February 2014, Pages 203-213
12. *A new version of the LUPIN detector: Improvements and latest experimental verification* M. Caresana, C. Cassell, M. Ferrarini, E. Hohmann, G. P. Manessi, S. Mayer, M. Silari, and V. Varoli *Review of scientific instruments* 85, 065102 (2014)
13. *A comparison of the response of PADC neutron dosimeters in high energy neutron fields*, F. Trompieri\*, M. Boschung, A. Buefler, C. Domingo, E. Cale, M.-A. Chevallier, A. Esposito, M. Ferrarini, D. R. Geduld, L. Hager, E. Hohmann, S. Mayer, A. Musso, M. Romero-Esposito, S. Rottgerl, F. D. Smit, A. Sashala Naik, R. Tanner, F. Wismann and M. Caresana, *Radiation Protection Dosimetry* (2013), pp. 1-4 doi:10.1093/rpd/nct275
14. *Calibration of a passive rem counter with monoenergetic neutrons*, M. Caresana M. Ferrarini, A. Parravicini, A. Sashala Naik, <http://dx.doi.org/10.1016/j.radmeas.2014.07.019> Radiation measurements
15. *A neutron detector for pulsed mixed fields: preliminary measurements*, Marco Caresana, Michele Ferrarini, Giacomo Paolo Manessi, Marco Silari and Vincenzo Varoli *Progress in Nuclear Science and Technology* Volume 4 (2014) pp. 725-728
16. *A novel technique for compensation of space charge effects in the LUPIN-II detector* C. Cassell, M. Ferrarini, A. Rosenfeld, M. Caresana *NIMA* Volume 804, 21 December 2015, Pages 113-117
17. Caresana, M. Frosini, M. Ferrarini, M. Reginatto, M. Beam loss monitoring with unfolding techniques February 2021 *European Physical Journal Plus* 136(2) DOI: 10.1140/epjp/s13360-021-01203-7
18. Matteo Bolzonella Marco Caresana Michele Ferrarini R. Babut *Characterization of a novel passive personal fast neutron dosimeter based on a CR-39 track detector in monochromatic neutron fields via Monte Carlo simulations and experiments* June 2021 *Radiation Measurements* 146(3):106627 DOI: 10.1016/j.radmeas.2021.106627
19. *Exposure risk for the workers of a hadrontherapy center and collective and individual protection measures* December 2020 *Giornale Italiano di Medicina del Lavoro Ed Ergonomia* 42(4):257-261 Michele Ferrarini
20. *A self-consistent FLUKA algorithm for studying the response of passive dosimeters based on CR-39 track detectors in fast neutron fields* August 2020 *Radiation Measurements* 138(1-4):106456 DOI: 10.1016/j.radmeas.2020.106456 Matteo Bolzonella Marco Caresana Michele Ferrarini
21. *Beam loss monitoring with unfolding techniques* *Eur. Phys. J. Plus* (2021) M. Caresana et al. (M. Ferrarini) 136:230 <https://doi.org/10.1140/epjp/s13360-021-01203-7>
22. *A Novel Approach to Design and Evaluate BNCT Neutron Beams Combining Physical, Radiobiological and Dosimetric Figures of Merit*. Postuma, I et al. (M. Ferrarini) *Biology* 2021, 10, 174. <https://doi.org/10.3390/biology10030174>
23. *Heavy-ions shielding data for hadrontherapy application with Monte Carlo methods* Francesco Bonforte et al. (Michele Ferrarini) *Radiation Protection Dosimetry*, Volume 199, Issue 17, October 2023, Pages 2061-2075, <https://doi.org/10.1093/rpd/ncad207>



# Thanks for your attention

CNAO RP group

Michele Ferrarini\*, Daniele Introini, Yari Bontà, Irene De Battista,  
Francesco Bonforte

\*michele.ferrarini@cnao.it

fondazione **CNAO**  
Centro Nazionale di Adroterapia Oncologica