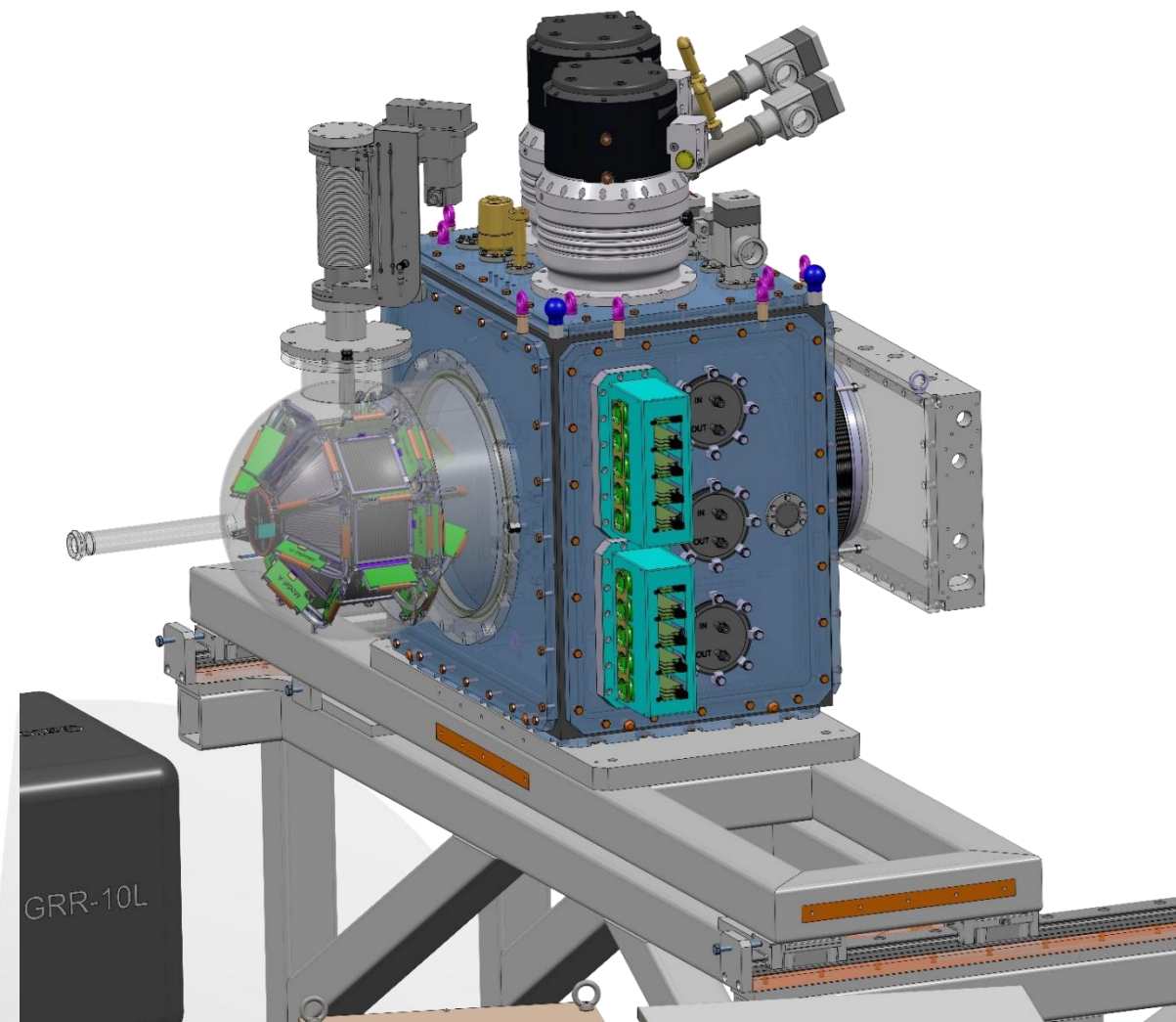


GRIT :

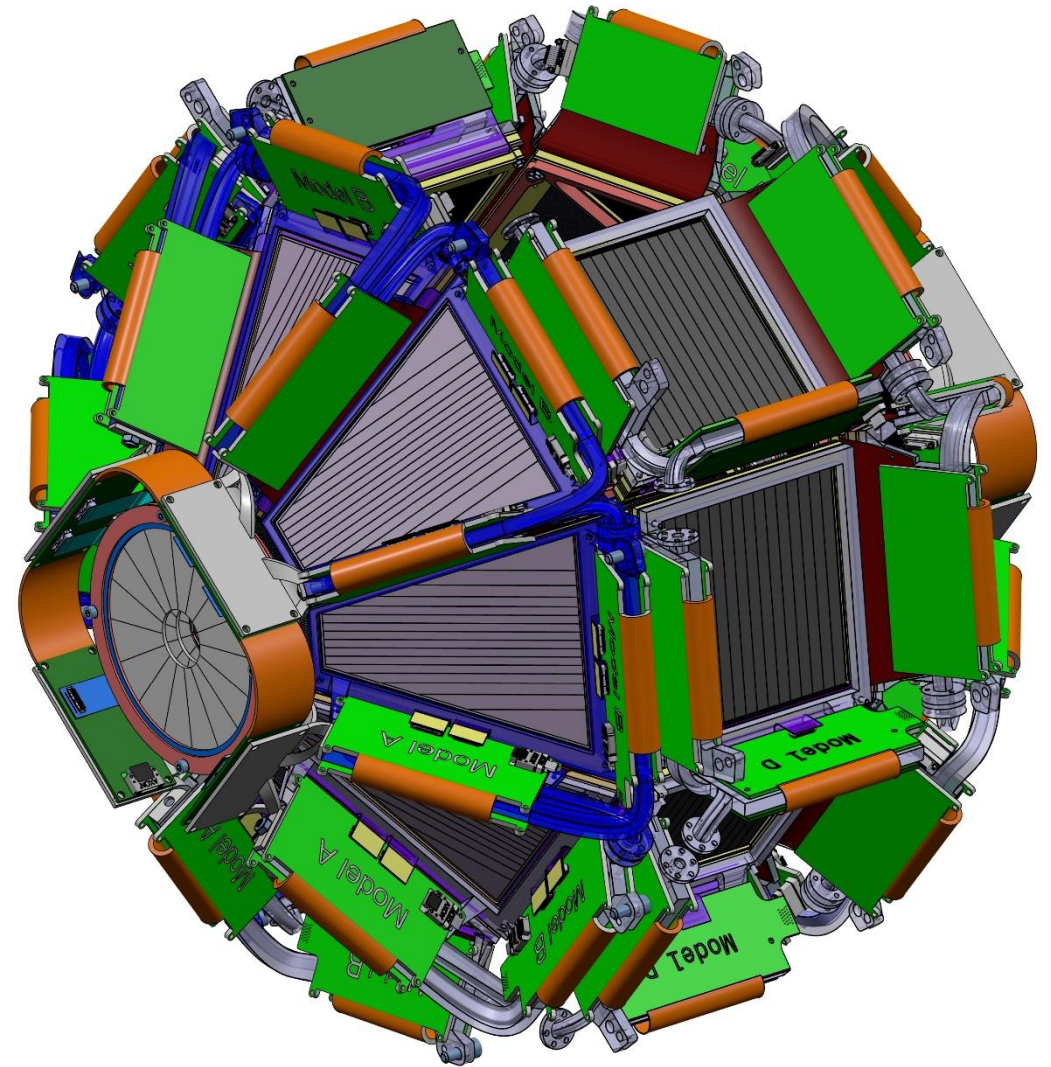
Granularity, Resolution, Identification, Transparency



<https://indico.in2p3.fr/event/37746/>



1. What is GRIT?
2. The environment around us : AGATA
3. FEBs in vacuum!
4. Cooling blocks
5. Cryogenic target
6. Outgassing: vacuum level
7. Service chamber
8. Measurements and alignment: GANIL frame
9. Conclusion





What is GRIT?

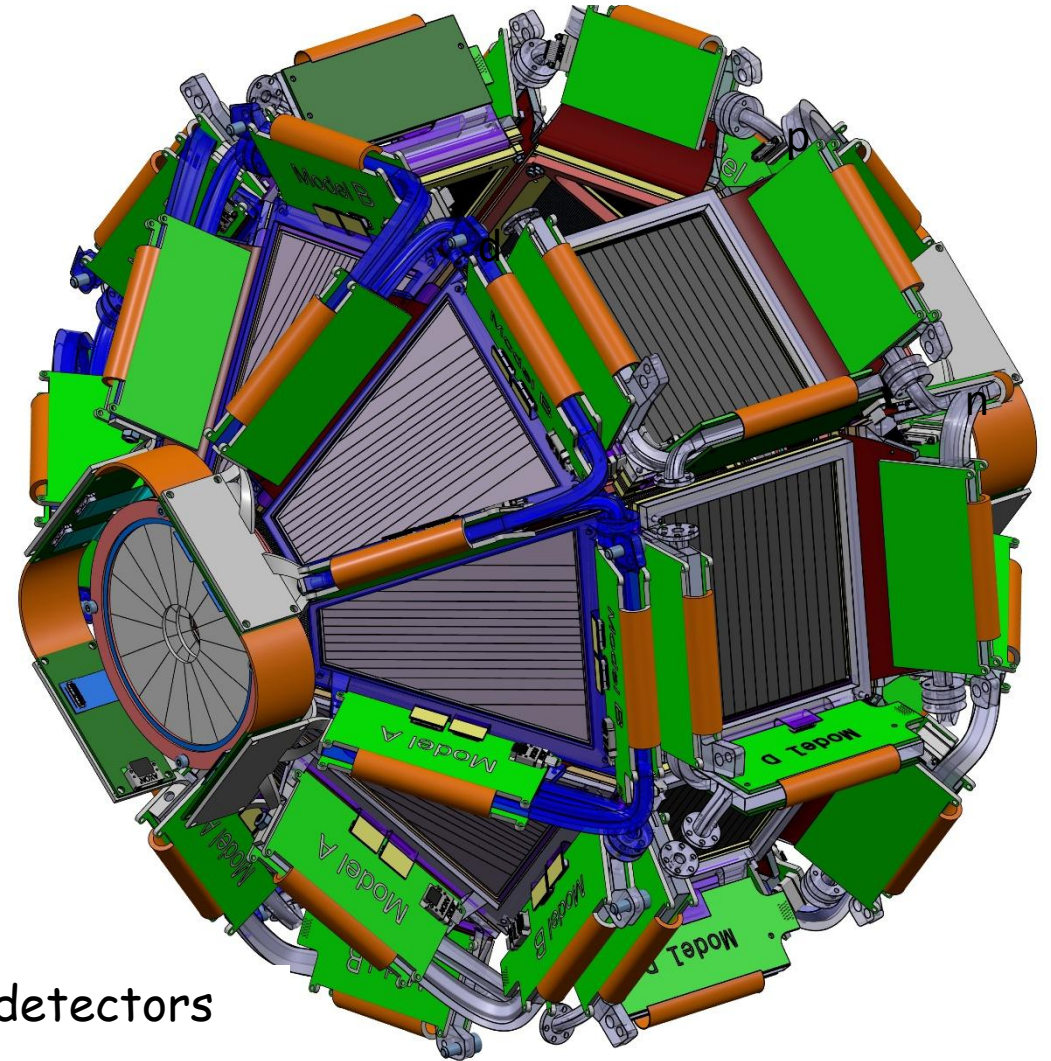
Radioactive ion beam on light-ion target (H, He, Li)

Detection of :
the light recoil particle over 4π
+ Decay gammas
+ possibly the heavy residue

Gamma detector

Silicon Ball

Detection at 0 degree



→ Technology based on silicon detectors coupled with other detectors

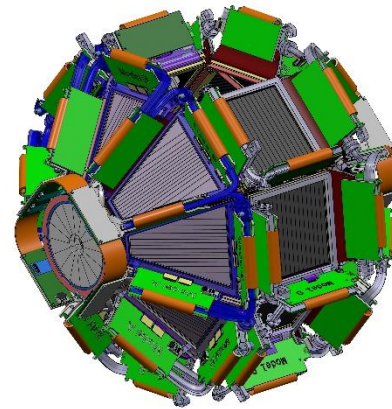


Environment : AGATA



Agata : gamma detector
Diameter 460 mm

Vacuum chamber GRIT :
External diameter 450 mm
Internal diameter 444 mm





Front End Boards in vacuum !

Detectors: 3 shapes : trapezoids, squares and annulars.

Each detectors includes two-stages:

First stage: $(128X+128Y)$ strips

Second stage: $(32X+32Y)$ strips

The whole detector ball is composed:

16 x trapezoids

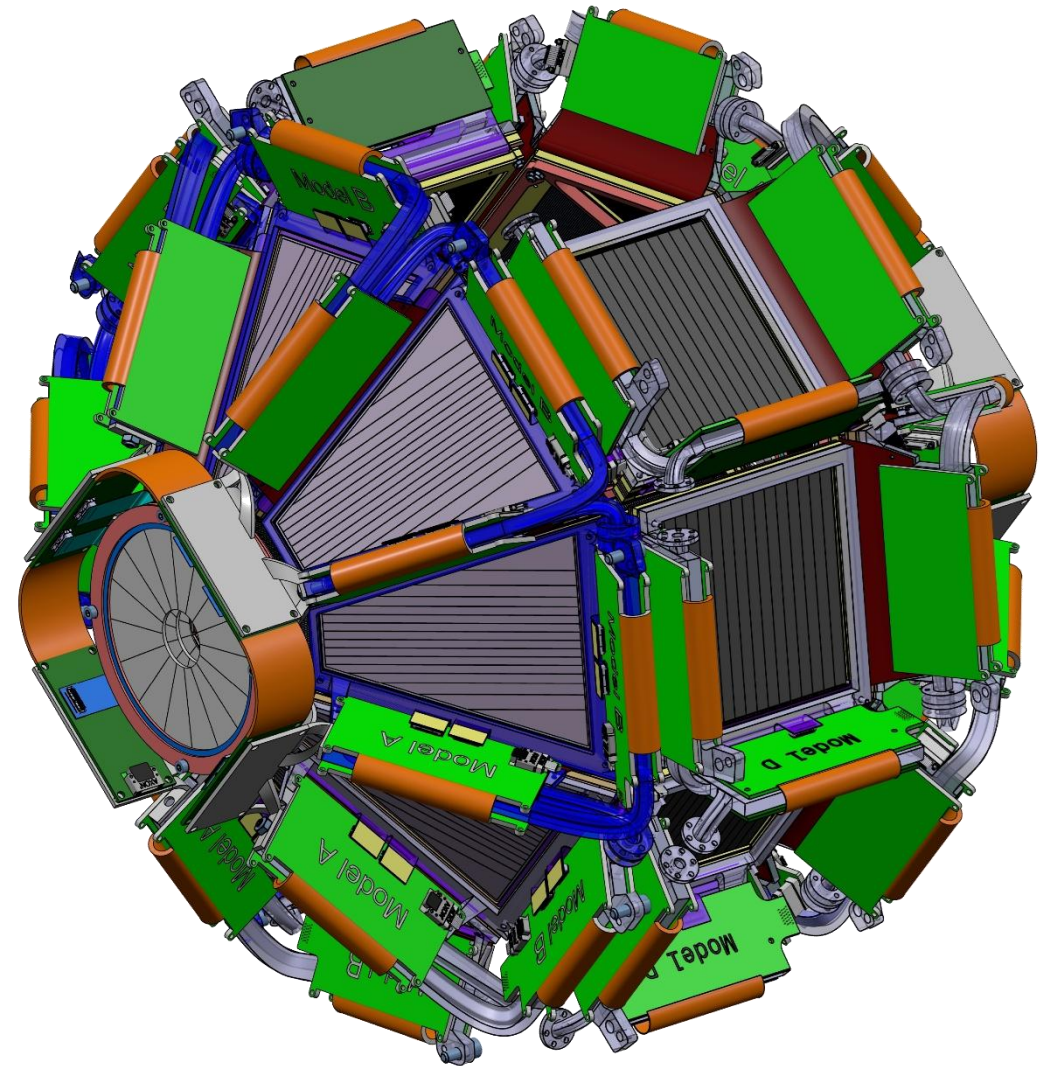
6 x squares

2 x annulars

=> Total : 7680 channels !!

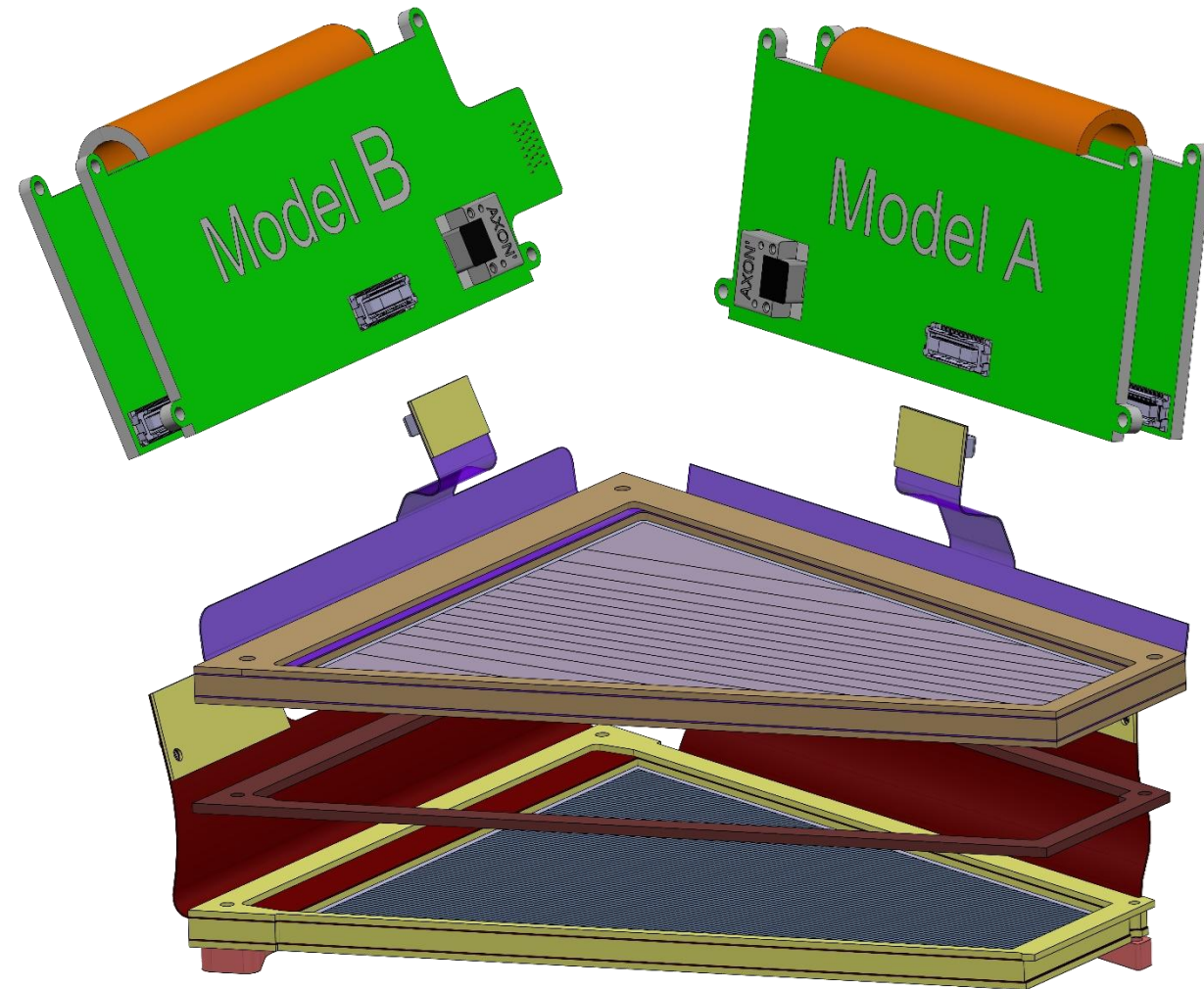
It's impossible to get all these cables out :

We will put the front end electronics in vacuum

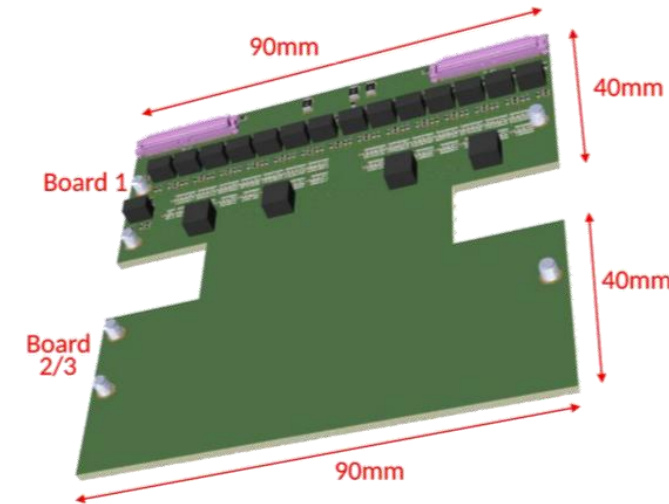




Trapezoidal detector



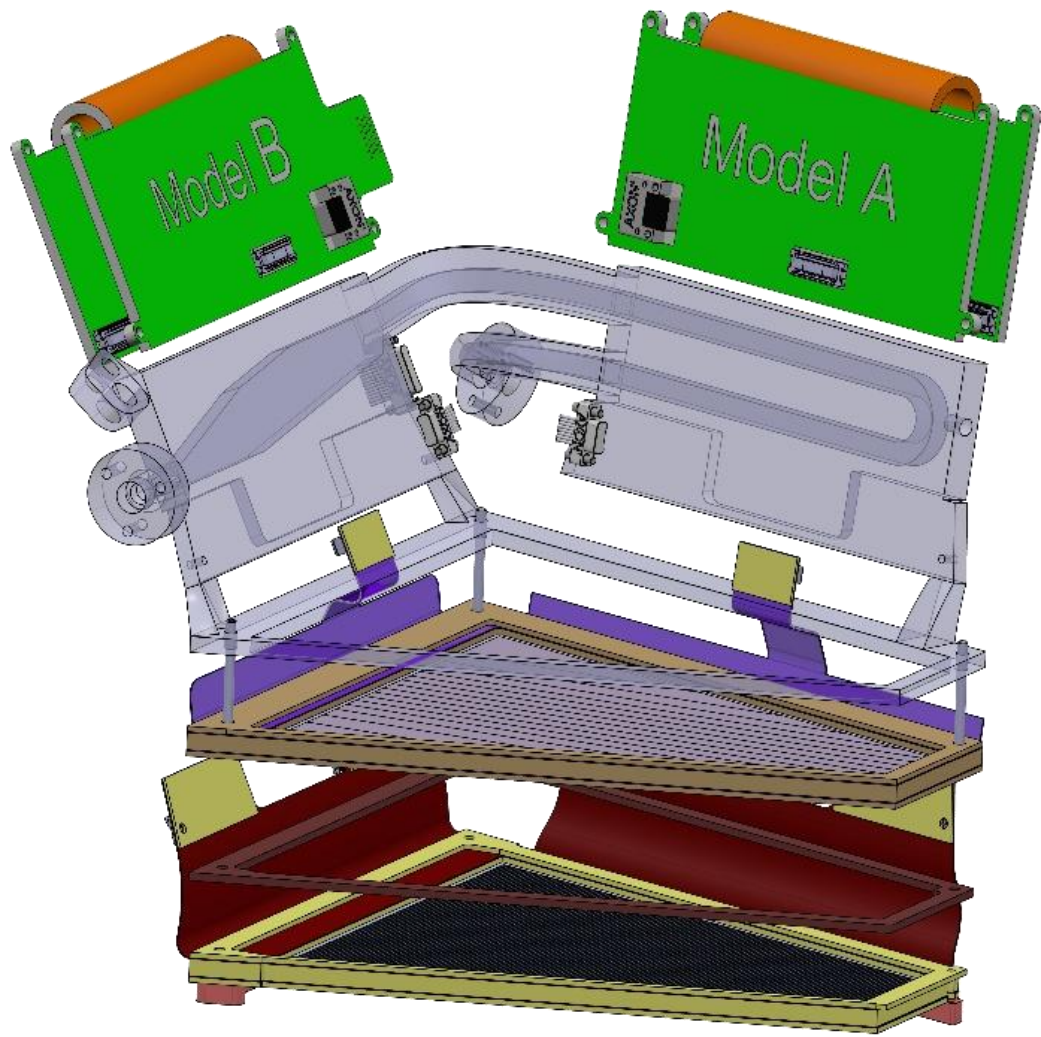
Front-end boards (FEBs):
Two rigid parts with
components on both sides
linked with a flexible part



Second stage 32X + 32Y channels
Thickness 1,5 mm
Kapton + 2 40-pin Molex connectors

Spacer

First stage: 128X + 128Y channels
Thickness: 0,5 mm
Kapton + 4 80-pin Molex connectors

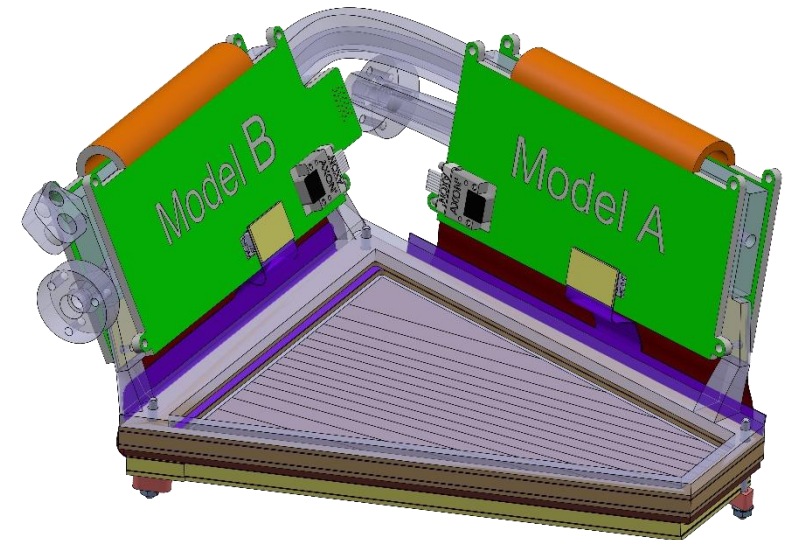


We need to create a component that will serve both purposes:

- As a mechanical support for the detector and the FEBs
- As a FEB cooler.

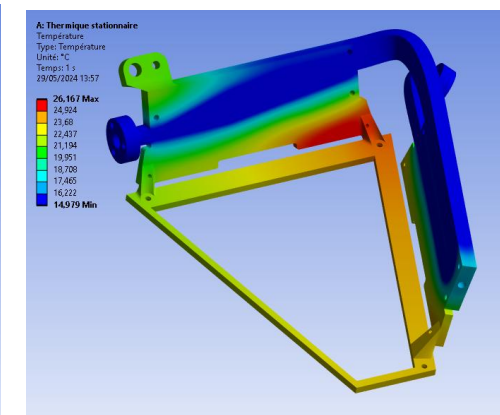
=> Additive Fabrication to optimize the space

FEBs water cooling done by thermal conduction





	T1	T2	T3	T4	T5	T6	T7	T8	T9	T10	T11	T12	T13	T14	T15	T16	T17	T18	T19	T20	T21	T22	T23	T24	T25	T26	T27	T28	T29	T30	T31	T32	T33	T34	T35	T36	T37	T38	T39	T40	T41	T42	T43	T44	T45	T46	T47	T48	T49	T50	T51	T52	T53	T54	T55	T56	T57	T58	T59	T60	T61	T62	T63	T64	T65	T66	T67	T68	T69	T70	T71	T72	T73	T74	T75	T76	T77	T78	T79	T80	T81	T82	T83	T84	T85	T86	T87	T88	T89	T90	T91	T92	T93	T94	T95	T96	T97	T98	T99	T100	T101	T102	T103	T104	T105	T106	T107	T108	T109	T110	T111	T112	T113	T114	T115	T116	T117	T118	T119	T120	T121	T122	T123	T124	T125	T126	T127	T128	T129	T130	T131	T132	T133	T134	T135	T136	T137	T138	T139	T140	T141	T142	T143	T144	T145	T146	T147	T148	T149	T150	T151	T152	T153	T154	T155	T156	T157	T158	T159	T160	T161	T162	T163	T164	T165	T166	T167	T168	T169	T170	T171	T172	T173	T174	T175	T176	T177	T178	T179	T180	T181	T182	T183	T184	T185	T186	T187	T188	T189	T190	T191	T192	T193	T194	T195	T196	T197	T198	T199	T200	T201	T202	T203	T204	T205	T206	T207	T208	T209	T210	T211	T212	T213	T214	T215	T216	T217	T218	T219	T220	T221	T222	T223	T224	T225	T226	T227	T228	T229	T230	T231	T232	T233	T234	T235	T236	T237	T238	T239	T240	T241	T242	T243	T244	T245	T246	T247	T248	T249	T250	T251	T252	T253	T254	T255	T256	T257	T258	T259	T260	T261	T262	T263	T264	T265	T266	T267	T268	T269	T270	T271	T272	T273	T274	T275	T276	T277	T278	T279	T280	T281	T282	T283	T284	T285	T286	T287	T288	T289	T290	T291	T292	T293	T294	T295	T296	T297	T298	T299	T300	T301	T302	T303	T304	T305	T306	T307	T308	T309	T310	T311	T312	T313	T314	T315	T316	T317	T318	T319	T320	T321	T322	T323	T324	T325	T326	T327	T328	T329	T330	T331	T332	T333	T334	T335	T336	T337	T338	T339	T340	T341	T342	T343	T344	T345	T346	T347	T348	T349	T350	T351	T352	T353	T354	T355	T356	T357	T358	T359	T360	T361	T362	T363	T364	T365	T366	T367	T368	T369	T370	T371	T372	T373	T374	T375	T376	T377	T378	T379	T380	T381	T382	T383	T384	T385	T386	T387	T388	T389	T390	T391	T392	T393	T394	T395	T396	T397	T398	T399	T400	T401	T402	T403	T404	T405	T406	T407	T408	T409	T410	T411	T412	T413	T414	T415	T416	T417	T418	T419	T420	T421	T422	T423	T424	T425	T426	T427	T428	T429	T430	T431	T432	T433	T434	T435	T436	T437	T438	T439	T440	T441	T442	T443	T444	T445	T446	T447	T448	T449	T450	T451	T452	T453	T454	T455	T456	T457	T458	T459	T460	T461	T462	T463	T464	T465	T466	T467	T468	T469	T470	T471	T472	T473	T474	T475	T476	T477	T478	T479	T480	T481	T482	T483	T484	T485	T486	T487	T488	T489	T490	T491	T492	T493	T494	T495	T496	T497	T498	T499	T500	T501	T502	T503	T504	T505	T506	T507	T508	T509	T510	T511	T512	T513	T514	T515	T516	T517	T518	T519	T520	T521	T522	T523	T524	T525	T526	T527	T528	T529	T530	T531	T532	T533	T534	T535	T536	T537	T538	T539	T540	T541	T542	T543	T544	T545	T546	T547	T548	T549	T550	T551	T552	T553	T554	T555	T556	T557	T558	T559	T560	T561	T562	T563	T564	T565	T566	T567	T568	T569	T570	T571	T572	T573	T574	T575	T576	T577	T578	T579	T580	T581	T582	T583	T584	T585	T586	T587	T588	T589	T590	T591	T592	T593	T594	T595	T596	T597	T598	T599	T600	T601	T602	T603	T604	T605	T606	T607	T608	T609	T610	T611	T612	T613	T614	T615	T616	T617	T618	T619	T620	T621	T622	T623	T624	T625	T626	T627	T628	T629	T630	T631	T632	T633	T634	T635	T636	T637	T638	T639	T640	T641	T642	T643	T644	T645	T646	T647	T648	T649	T650	T651	T652	T653	T654	T655	T656	T657	T658	T659	T660	T661	T662	T663	T664	T665	T666	T667	T668	T669	T670	T671	T672	T673	T674	T675	T676	T677	T678	T679	T680	T681	T682	T683	T684	T685	T686	T687	T688	T689	T690	T691	T692	T693	T694	T695	T696	T697	T698	T699	T700	T701	T702	T703	T704	T705	T706	T707	T708	T709	T710	T711	T712	T713	T714	T715	T716	T717	T718	T719	T720	T721	T722	T723	T724	T725	T726	T727	T728	T729	T730	T731	T732	T733	T734	T735	T736	T737	T738	T739	T740	T741	T742	T743	T744	T745	T746	T747	T748	T749	T750	T751	T752	T753	T754	T755	T756	T757	T758	T759	T760	T761	T762	T763	T764	T765	T766	T767	T768	T769	T770	T771	T772	T773	T774	T775	T776	T777	T778	T779	T780	T781	T782	T783	T784	T785	T786	T787	T788	T789	T790	T791	T792	T793	T794	T795	T796	T797	T798	T799	T800	T801	T802	T803	T804	T805	T806	T807	T808	T809	T810	T811	T812	T813	T814	T815	T816	T817	T818	T819	T820	T821	T822	T823	T824	T825	T826	T827	T828	T829	T830	T831	T832	T833	T834	T835	T836	T837	T838	T839	T840	T841	T842	T843	T844	T845	T846	T847	T848	T849	T850	T851	T852	T853	T854	T855	T856	T857	T858	T859	T860	T861	T862	T863	T864	T865	T866	T867	T868	T869	T870	T871	T872	T873	T874	T875	T876	T877	T878	T879	T880	T881	T882	T883	T884	T885	T886	T887	T888	T889	T890	T891	T892	T893	T894	T895	T896	T897	T898	T899	T900	T901	T902	T903	T904	T905	T906	T907	T908	T909	T910	T911	T912	T913	T914	T915	T916	T917	T918	T919	T920	T921	T922	T923	T924	T925	T926	T927	T928	T929	T930	T931	T932	T933	T934	T935	T936	T937	T938	T939	T940	T941	T942	T943	T944	T945	T946	T947	T948	T949	T950	T951	T952	T953	T954	T955	T956	T957	T958	T959	T960	T961	T962	T963	T964	T965	T966	T967	T968	T969	T970	T971	T972	T973	T974	T975	T976	T977	T978	T979	T980	T981	T982	T983	T984	T985	T986	T987	T988	T989	T990	T991	T992	T993	T994	T995	T996	T997	T998	T999	T1000
T1: Thomas Thayer																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																								





Cooling blocks/supports

FEBs specifications:

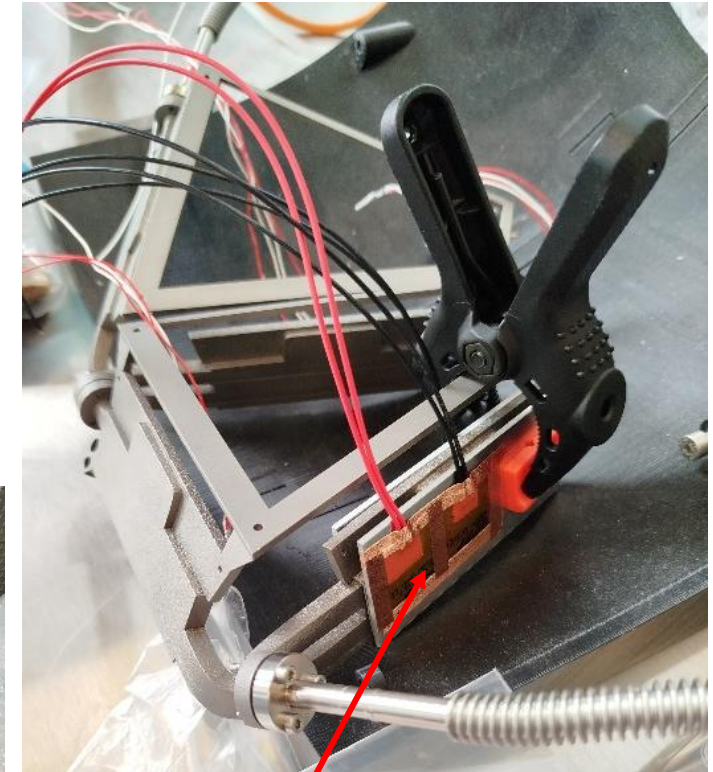
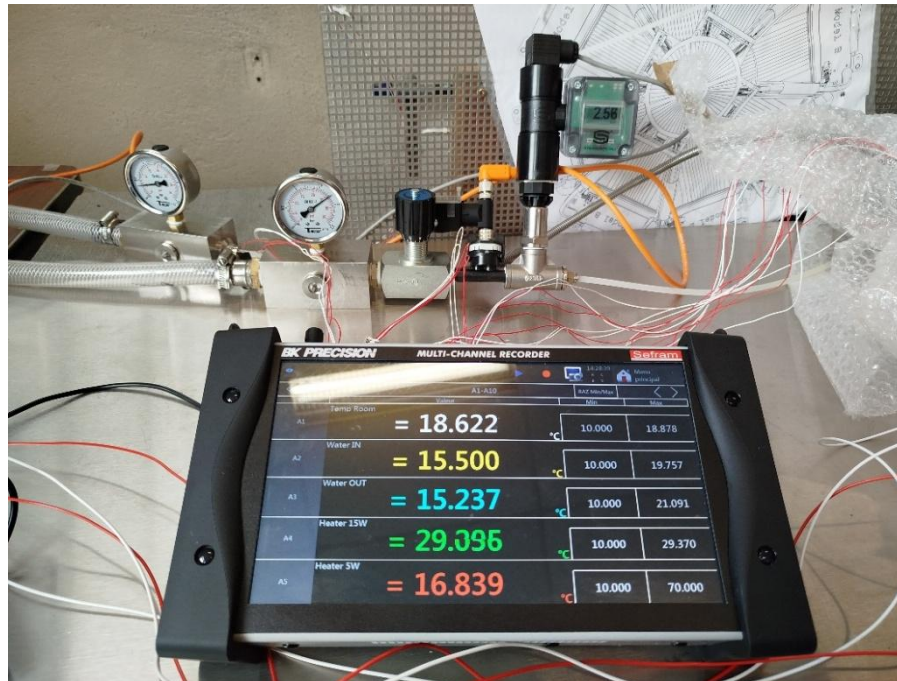
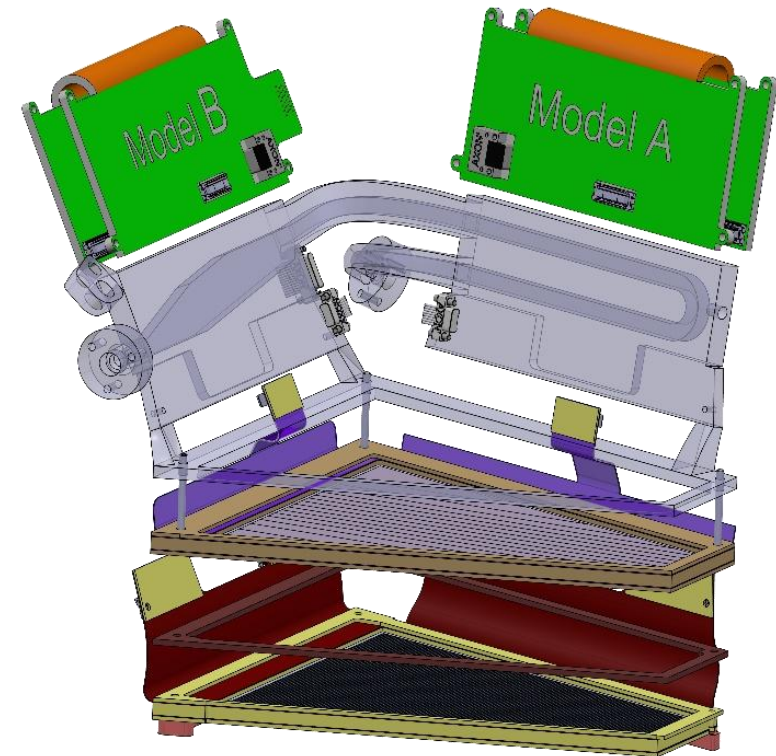
Power consumption: 40 Watts

Maximal temperature : 60 °C

Solution:

Water at 15 °C with a 2 liters/min flow
(maximal pressure 2,5 bars)

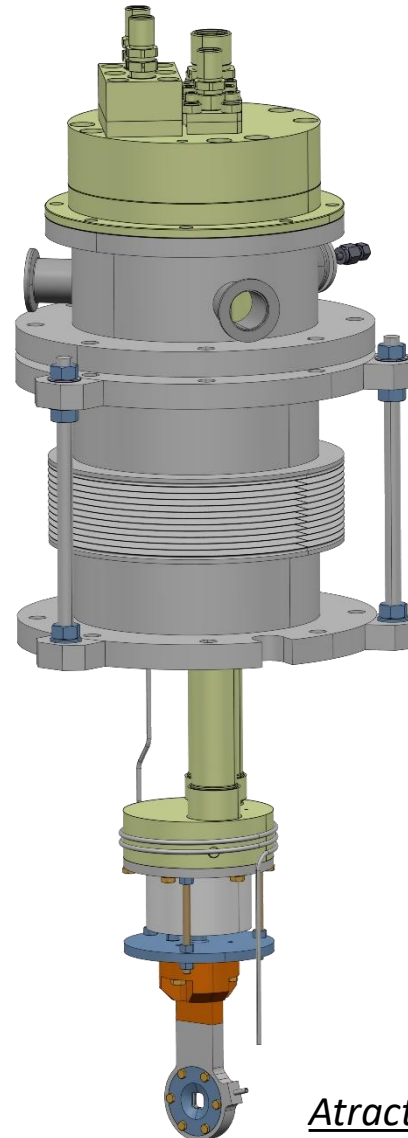
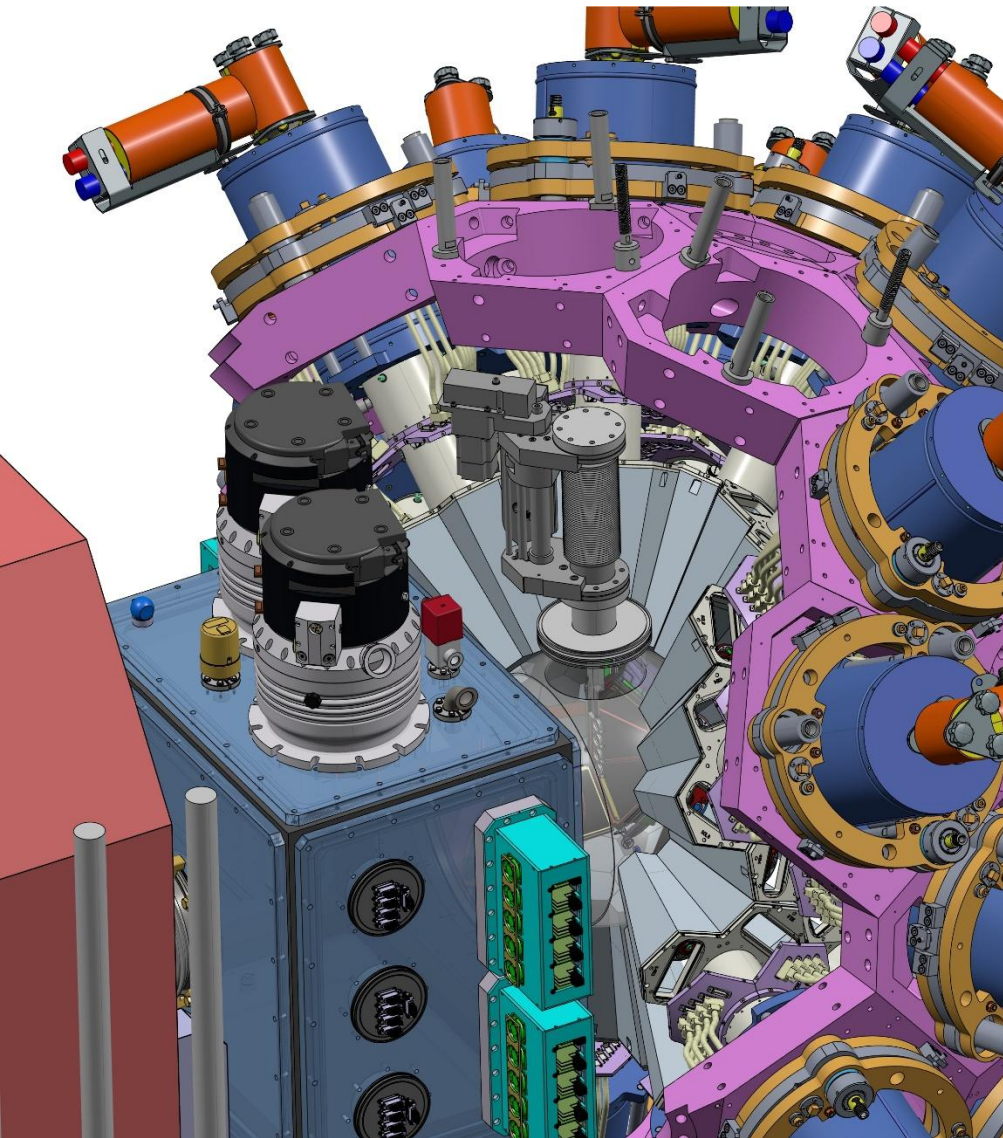
Add Gap Pad on faces to ensure the contact



Heaters



Cryogenic target



Cryogenic target constraints:

22 micron/day of ice at 10^{-6} mbar

The need for a better vacuum to minimize 'de-icing' times

Goal: 10^{-7} mbar to divide by 4 the number of « cycle of de-icing »

Atract cryo target

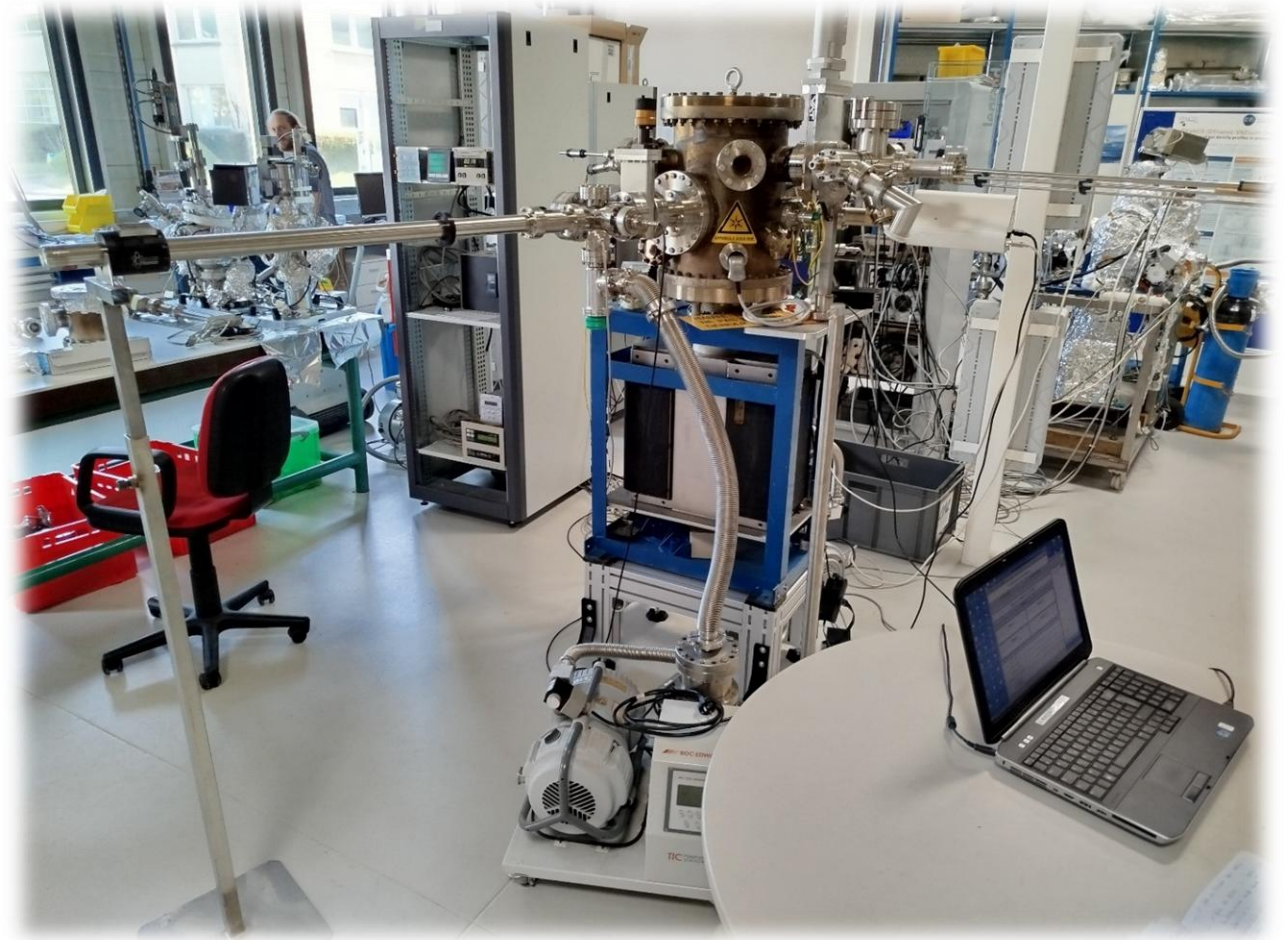


Test bench installation

- UHV chamber with ionic pump and RGA
- Transfer sample system

We tested :

1. 30 cm of Axon cable
2. FEB from MUST2 project
3. Trapezoidal detector packaging from MICRON
4. Gap pad BERGQUIST® TGP HC5000





What level of vacuum can be expected with 2 DN200 turbo pumps (2500 L/s) ?

$$\text{Vacuum level} = \frac{Q(\text{cable}) + Q(\text{FEB}) + Q(\text{packaging}) + Q(\text{gappad})}{\text{Pumping speed (L/s)}}$$

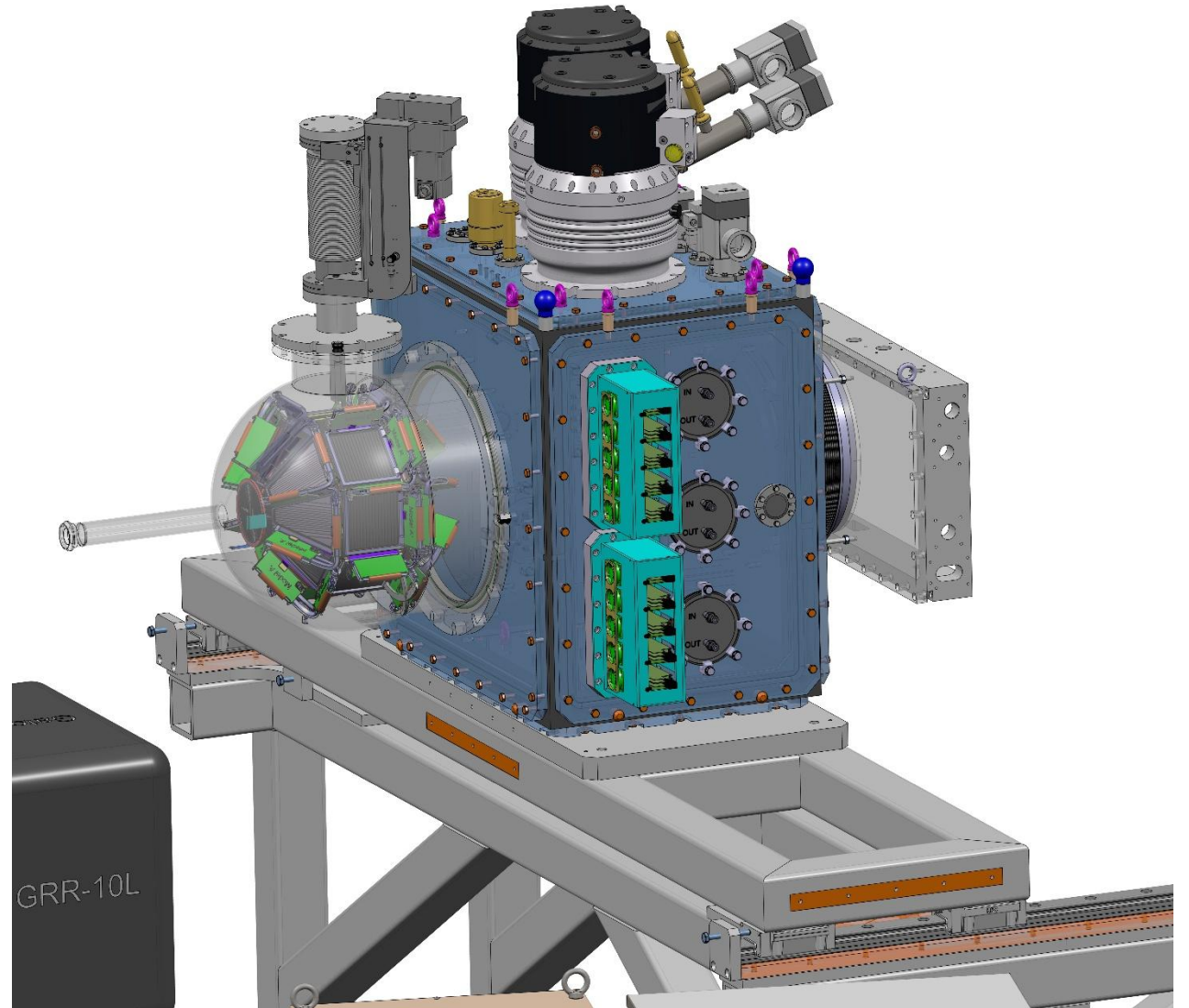
$$\text{Vacuum level} = \frac{1.10^{-6} \text{ mbar.l.s}^{-1} + 1,5.10^{-4} \text{ mbar.l.s}^{-1} + 3,2.10^{-4} \text{ mbar.l.s}^{-1} + 4,2.10^{-6} \text{ mbar.l.s}^{-1}}{2500 \text{ L/s}}$$

$$\text{Vacuum level} = \mathbf{2.10^{-7} \text{ mbar}}$$



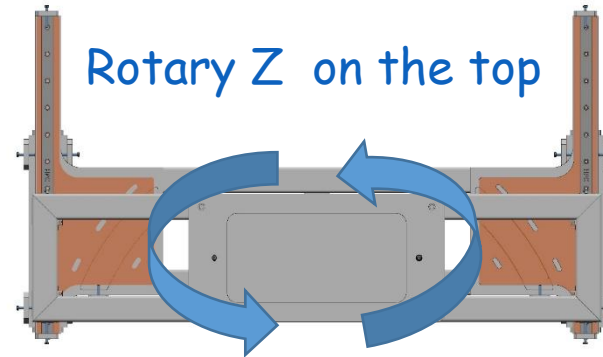
It includes:

- Turbo pumps, gauges and valves
- Axon feedthrough for Grit FEB
- Water pipes feedthrough for cooling



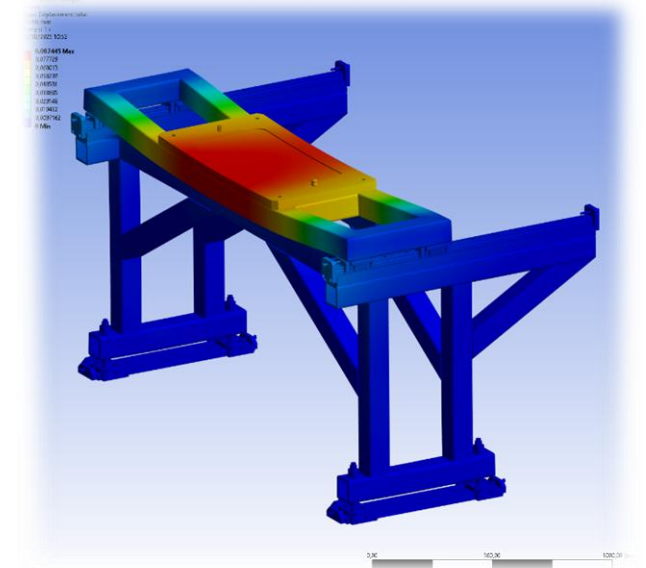
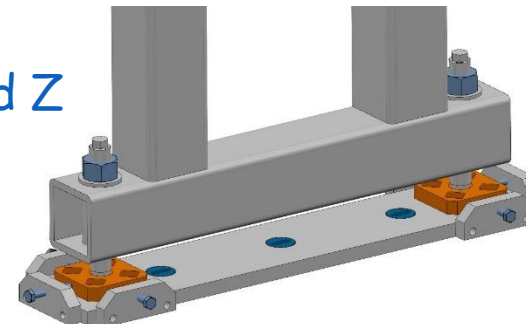


Steel frame with XYZ positioning



Rotary Z on the top

Tilt: Rotary X and Y
Translation: X, Y and Z
on the ground



Deformation 0,1 mm
load 400 kg (300 chamber + 100 pumps)
Steel profil 100x100x10



GRIT inside AGATA @GANIL

-> Beam in 2029

Merci de votre attention !!

