

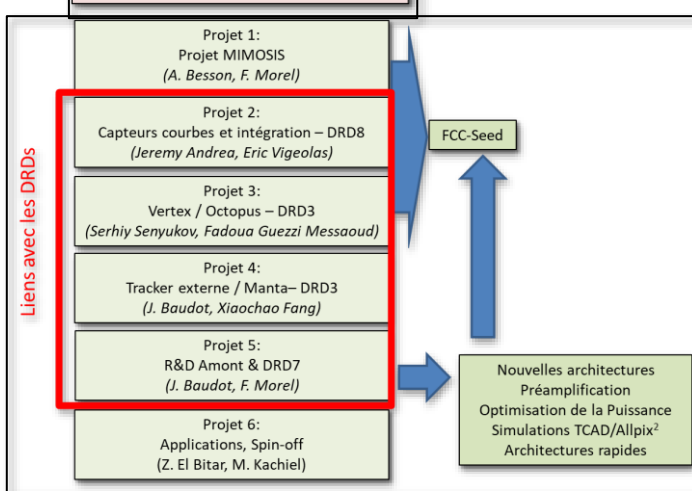
# CMOS R&D for FCCee (in the french landscape)

# HEP CMOS R&D landscape in France vs projects & DRDs

## Master Projects

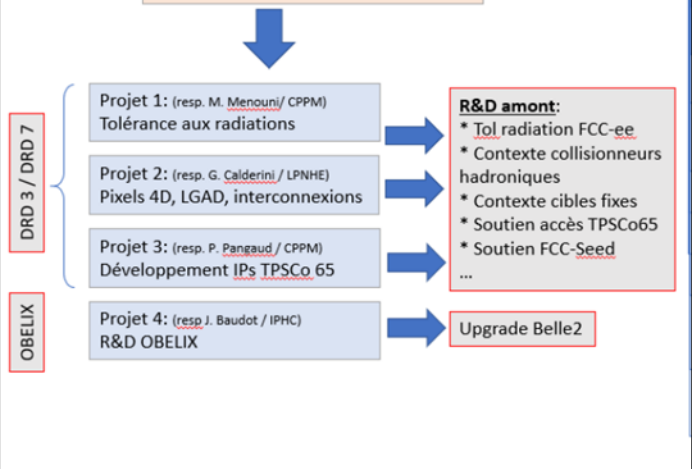
### MP GRAM

Projet Maître GRAM  
Porteur: *Auguste Besson*  
Député: *Frédéric Morel*



### MP DEPHY

Projet DEPHY  
Porteur: *Marlon Barbero*, Député: *Mohsine Menouni*



## Laboratories

APC

CPPM

IP2I

IPHC

LPNHE

IRFU

C4PI

## FCC detectors

Vertex detector (FCC-Seed)

Outer tracker

Timing / PID

Detector optimization & software

## DRDs

DRD3 (Octopus, Manta)

DRD8 (integration: FCC-Seed)

DRD7 (microelectronics)

|                                          |                     |
|------------------------------------------|---------------------|
| R&D CMOS (zoom)                          | auguste besson      |
|                                          | 09:00 - 09:15       |
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|         |                        |
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|         | 17:15 - 17:35          |
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## Projects of interest

MIMOSIS (CBM-MVD)

OBELIX (Belle-2 VXD)

MOSAIX (ALICE-ITS-3)

ALICE-3 (VTX & tracker)

LHCb (UT)

EIC tracker

- For a larger recent review:  
✓ [J. Baudot : Bi-national conference on Detectors R&D](#)

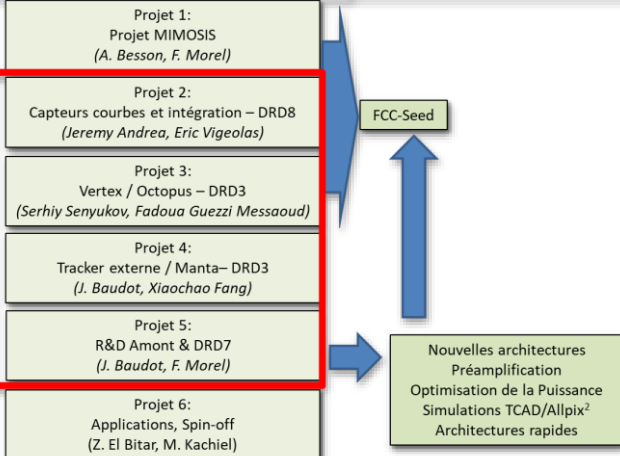
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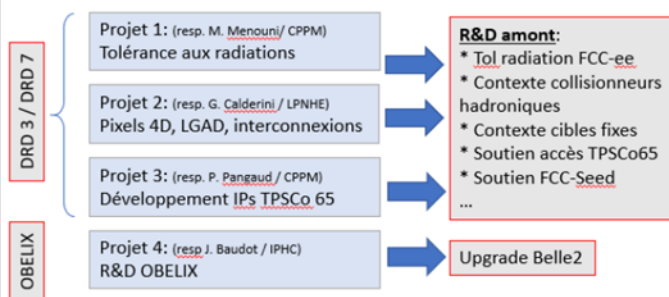
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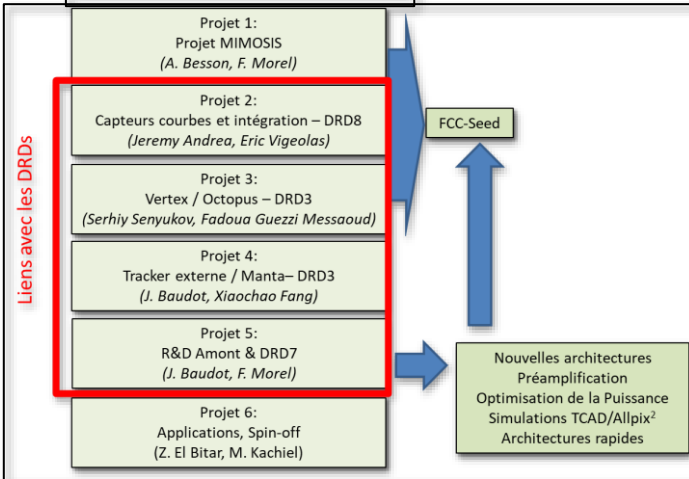
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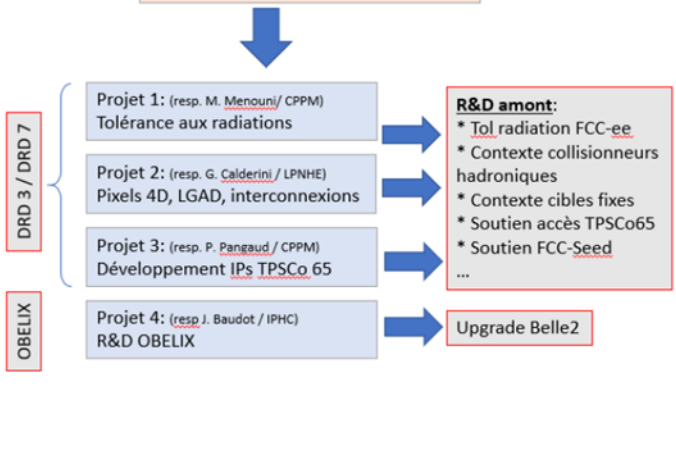
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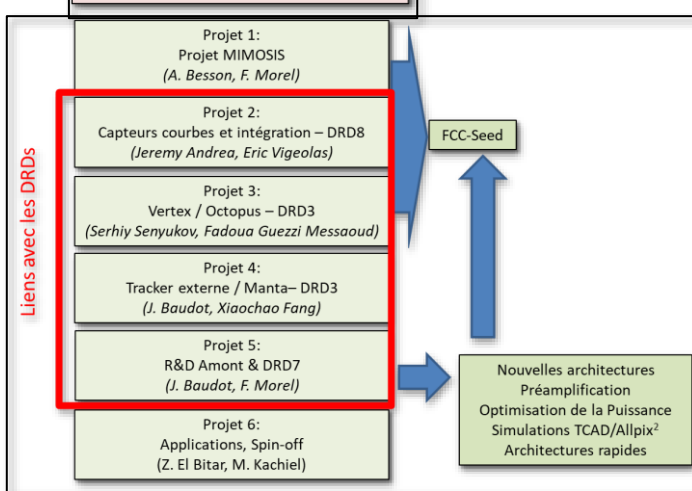
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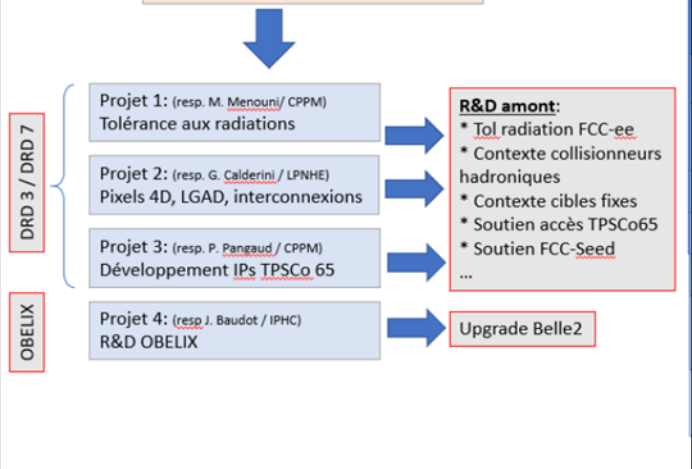
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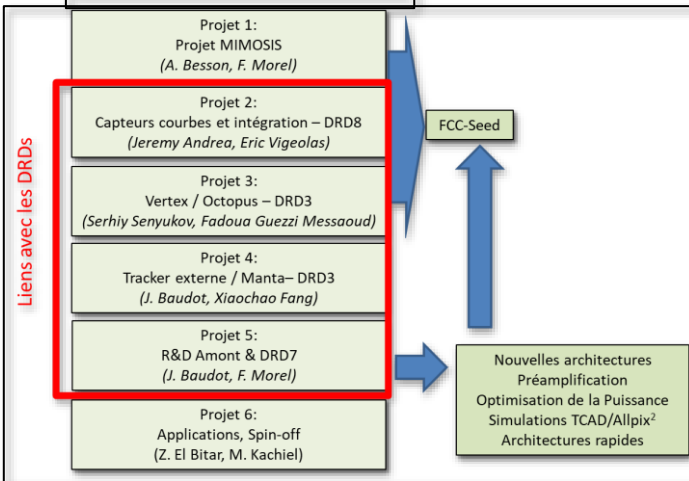
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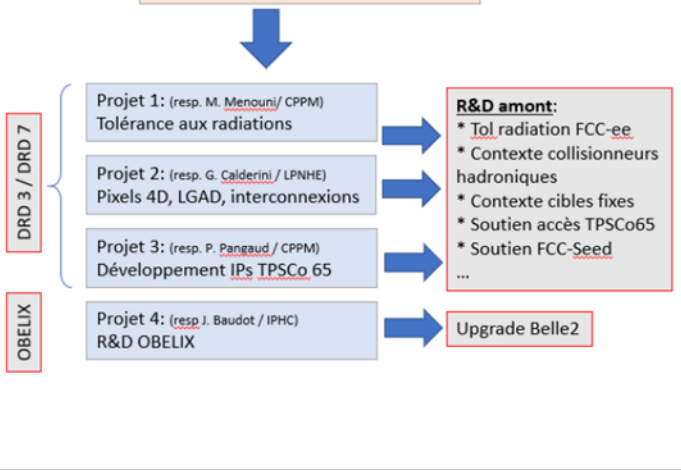
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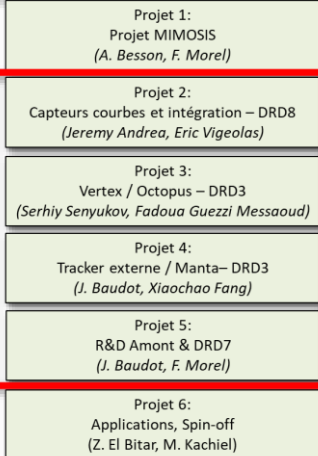
## Master Projects

### MP GRAM

TPSCo 65 nm

Tower 180 nm

Liens avec les DRDs



FCC-Seed

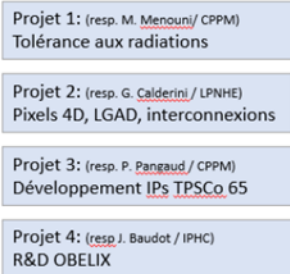
Nouvelles architectures  
Préamplification  
Optimisation de la Puissance  
Simulations TCAD/Allpix<sup>2</sup>  
Architectures rapides

### MP DEPHY

TPSCo 65 nm

Tower 180 nm

DRD 3 / DRD 7



**R&D amont:**

- \* Tol radiation FCC-ee
- \* Contexte collisionneurs hadroniques
- \* Contexte cibles fixes
- \* Soutien accès TPSCo65
- \* Soutien FCC-Seed
- ...

Upgrade Belle2

Tower 180 nm

Laboratories

TPSCo 65 nm

APC

CPPM

IP2I

IPHC

C4PI

LPNHE

IRFU

LF 150 nm

TPSCo 65 nm

DRD3  
(Octopus, Manta)

TPSCo 65 nm

LF 150 nm

LF 110 nm

FCC detectors

Vertex detector  
(FCC-Seed)

TPSCo 65 nm

Outer tracker

TPSCo 65 nm

Timing / PID

TPSCo 65 nm

LF 150 nm

Detector  
optimization &  
software

DRDs

DRD8  
(integration: FCC-Seed)

R&D CMOS (zoom)

auguste besson

09:00 - 09:15

FCC-Seed concept (zoom)

jeremy andrea

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Manta Project in DRD3

Didier Contardo

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CMOS & timing

Philippe Schwemling

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Tracking performance tools & Background

Gaëlle Boudoul

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DRD7 activity overview (zoom)

Marlon BARBERO

14:50 - 15:05

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Tower 180 nm

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TPSCo 65 nm

LHCb  
(UT)

TPSCo 65 nm

EIC tracker

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# FCCee requirements

## Vertex requirements

### ✓ Data flux

- Continuous beam  $\Rightarrow$  Data flux significantly higher than ILC,
- Higher radiation doses as well, for both ionising radiation and fluence.

### ✓ Beam pipe

- Cooling mandatory as well as shielding,
- Compensated by small inner radius  $\sim 12$  mm

### ✓ Challenges:

- How to reach the targeted resolution with an adapted read-out architecture while fulfilling all the other requirements ?
- How to propose a robust but ambitious VTX concept ?  $\Rightarrow$  Integration

$$\Delta d_0|_{res.} \approx \frac{3\sigma_{r\phi}}{\sqrt{N+5}} \sqrt{1 + \frac{8r_0}{L_0} + \frac{28r_0^2}{L_0^2} + \frac{40r_0^3}{L_0^3} + \frac{20r_0^4}{L_0^4}}$$

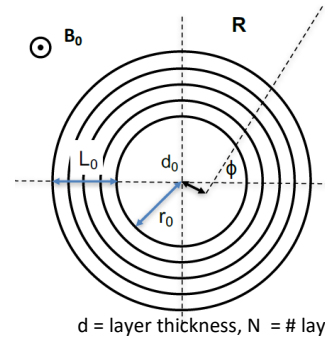
$$\Delta d_0|_{m.s.} \approx \frac{0.0136 \text{ GeV}/c}{\beta p_T} r_0 \sqrt{\frac{d}{X_0 \sin \theta}} \sqrt{1 + \frac{1}{2} \left( \frac{r_0}{L_0} \right) + \frac{N}{4} \left( \frac{r_0}{L_0} \right)^2}$$

$$\text{FCCee} \quad \sigma_{d_0} = a \oplus \frac{b}{p \sin^{3/2} \theta}$$

$$a \simeq 5 \mu\text{m}; \quad b \simeq 15 \mu\text{m GeV}$$

$$b \sim r_0 \sqrt{\text{material}}$$

$$a \sim \sqrt{r_0}$$



d = layer thickness, N = # layers

Drasal, Riegler, <https://doi.org/10.1016/j.nima.2018.08.078>

## Tracker requirements

### ✓ Maximum precision with:

- Good spatial resolution per plane
- Low momentum
- High level arm
- High B field
- High number of layers (N)
- Minimize material budget  $\Rightarrow$  Low number of layers (N)

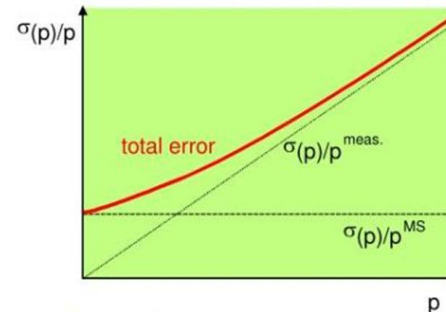
### ✓ Typically $\sigma_{sp} \sim 5\text{-}10 \mu\text{m}/\text{layer}$ ; material $\sim 1\text{-}2\%$ $X_0/\text{layer}$

### ✓ Challenges

- Large surfaces  $\Rightarrow$  Integration & Power management
- How to include timing / PID ?

$$\frac{\Delta p_T}{p_T}|_{m.s.} \approx \frac{0.0136 \text{ GeV}/c}{0.3\beta B_0 L_0} \sqrt{\frac{d_{tot}}{X_0 \sin \theta}} \quad \frac{\Delta p_T}{p_T}|_{res.} \approx \frac{12 \sigma_{r\phi} p_T}{0.3 B_0 L_0^2} \sqrt{\frac{5}{N+5}}$$

$$\frac{\sigma_{p_T}}{p_T^2} \sim 2 \times 10^{-5} \text{ GeV}^{-1}$$



for N equidistant measurements  
(R.L. Gluckstern, NIM 24 (1963) 381)

|                                            |                                                |                                               |
|--------------------------------------------|------------------------------------------------|-----------------------------------------------|
| Spatial resolution per layer               | $\simeq 3$                                     | $\mu\text{m}$                                 |
| Pixel pitch                                | 14-20                                          | $\mu\text{m}^1$                               |
| read-out time                              | $\simeq 500$                                   | $\text{ns}^2$                                 |
| Power dissipation                          | $\simeq 20 - 50$                               | $\text{mW}/\text{cm}^2$                       |
| Sensor thickness                           | 40 - 50                                        | $\mu\text{m}^3$                               |
| Safety factor on particle rate             | 3                                              | $^4$                                          |
| Maximum Hit rate                           | 75 / 25                                        | $\text{MHz}/\text{cm}^2^5$                    |
| Maximum Hit rate                           | $22.5 \times 10^{-3} / 7.5 \times 10^{-3}$     | $\text{hits}/\text{mm}^2/\text{BX}^5$         |
| Assumed cluster multiplicity               | 5                                              |                                               |
| Fired pixel rate                           | 375 / 125                                      | $\text{MHz}/\text{cm}^2^5$                    |
| Fired pixel rate                           | 0.33 / 0.11                                    | $\text{fired pixels}/\text{mm}^2/\text{BX}^5$ |
| Occupancy/pixel/read-out                   | $3.45 \times 10^{-3} / 1.15 \times 10^{-3}$    | $/\text{pixel}/\text{readout}^5$              |
| Ionising radiation (1 <sup>st</sup> layer) | 30 / 10                                        | $\text{MRad}/\text{year}^5^6$                 |
| Corresponding Fluence                      | $\simeq 1.8 \times 10^{14} / 6 \times 10^{13}$ | $n_{eq(1 \text{ MeV})}/\text{year}^5^7$       |

<sup>1</sup> Depending on charge sharing/encoding

<sup>2</sup> Compromise between power dissipation and pile-up at  $\sqrt{s} = 91 \text{ GeV}$

<sup>3</sup> To allow bending

<sup>4</sup> due to beam background uncertainties estimates

<sup>5</sup> With / without safety factor

<sup>6</sup> assuming beam running 180 days/year, and average incident angle of  $\simeq 70^\circ$ .

<sup>7</sup> assuming NIEL factor of  $5 \times 10^{-2}$

|                          | thickness (mm) | Mat. Budget ( $X/X_0$ %) |
|--------------------------|----------------|--------------------------|
| Beam pipe <sup>1</sup>   |                |                          |
| Au                       | 0.005          | 0.16%                    |
| AlBeMet162 <sup>2</sup>  | 0.35           | 0.14%                    |
| Paraffin                 | 1.0            | 0.18%                    |
| AlBeMet162 <sup>2</sup>  | 0.35           | 0.14%                    |
| Total beam pipe          | 1.705          | 0.61%                    |
| Single layer             |                |                          |
| Silicon sensor           | 0.050          | 0.05%                    |
| Cables, flex and support |                | $\simeq 0.10\%$          |
| Material per layer       |                | $\simeq 0.15\%$          |

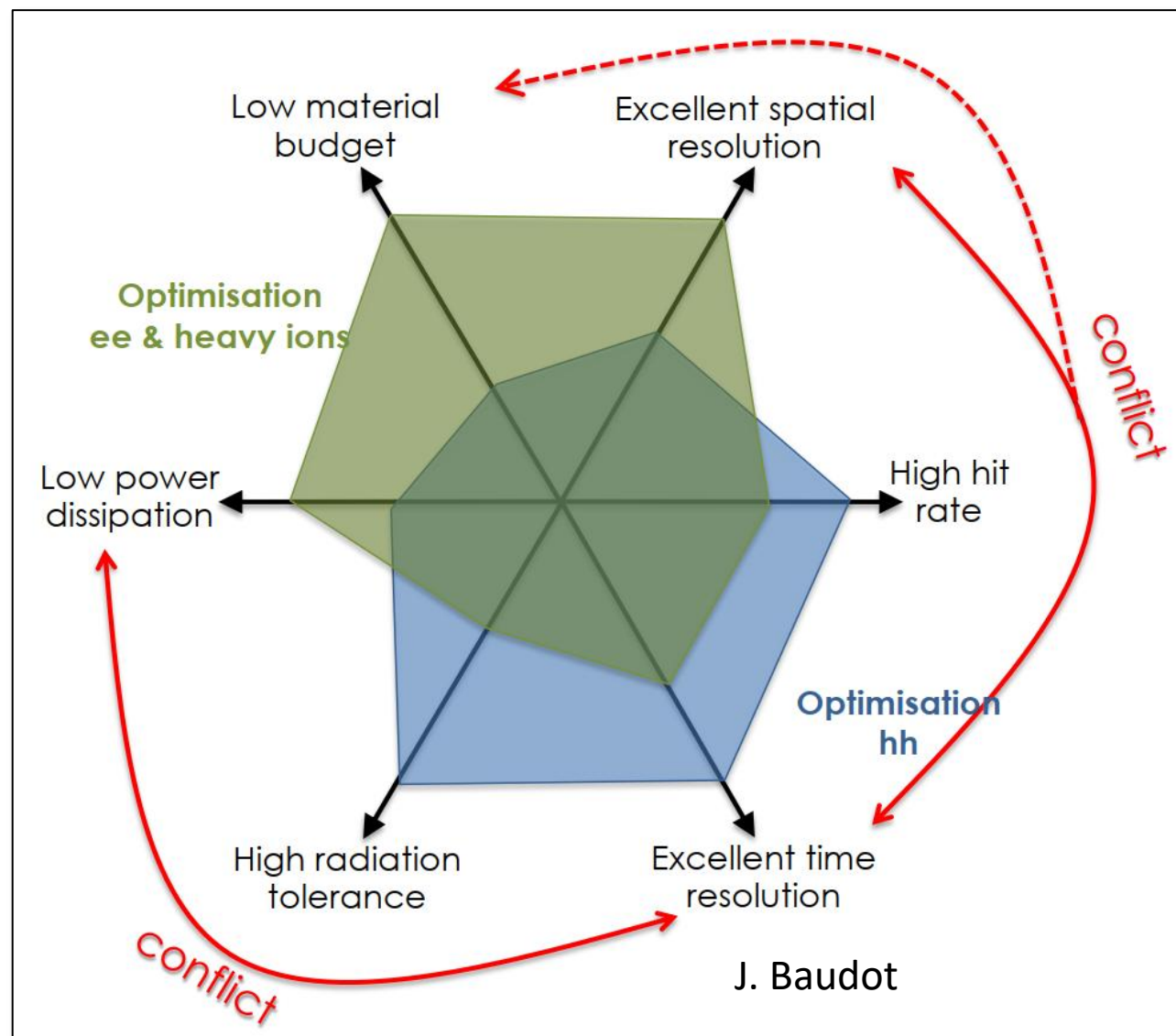
<sup>1</sup> described in [6]

<sup>2</sup> 62% Be and 38% Al alloy

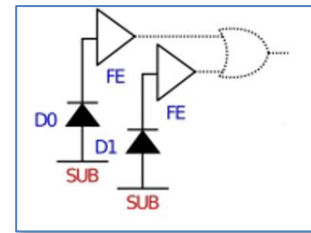
[6] A. Novokhatski et al. Estimated heat load and proposed cooling system in the FCC-ee Interaction region beam pipe. In *Proc. IPAC'23*, number 14 in International Particle Accelerator Conference, pages 260-263. JACoW Publishing, Geneva, Switzerland, 2023.



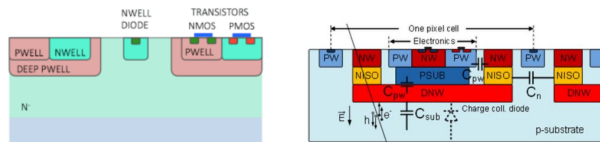
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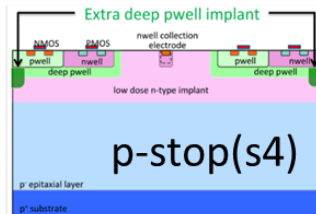
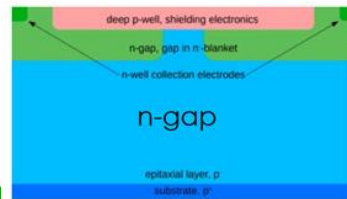
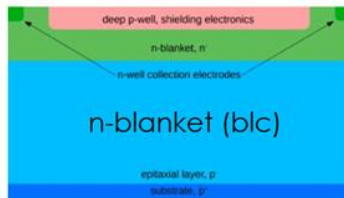
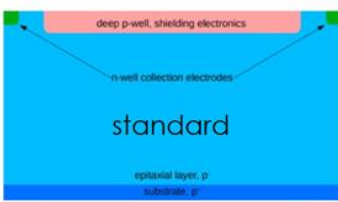
# Main axis of R&D



- Smaller features sizes
- Small diodes / large diodes

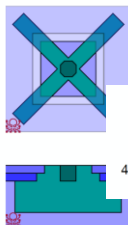
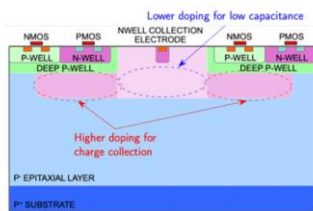


- Sensitive volume



- C.Lemoine (PhD CERN-IPHC) [JINST 19 \(2024\) 02, C02033](#)

=> Heterogeneous n-implant dose



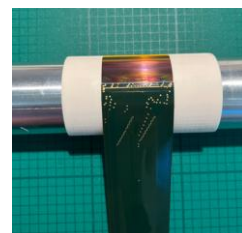
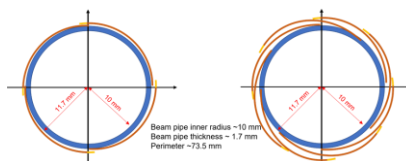
Anastasiia Velyka  
on behalf of the OCTOPUS Project

4<sup>th</sup> DRD3 week on Solid State Detectors  
13.11.2025

- Integration and mat. Budget optimization

- ✓ Stitching
- ✓ Bent sensors

- FCC-Seed concept and DRD8



- In pixel and in matrix circuits

- ✓ Amplification, digitization
- ✓ Read-out architecture

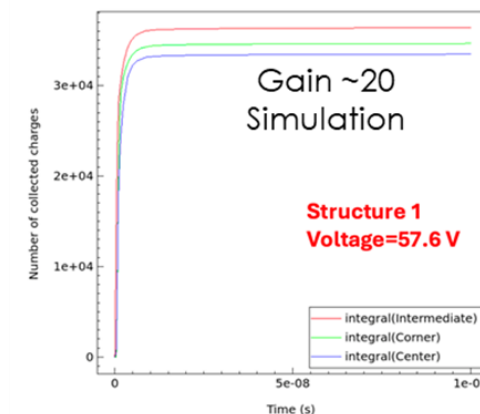
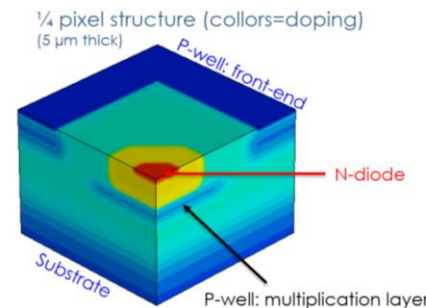
- Asynchronous read-out (SPARC => OCTOPUS/MANTA)
- Pixel grouping (MANTA)

- Peryphery circuit

- ✓ powering, multiplexing, configuration, control, outputs

- Preamplification

- ✓ ANR APICS (IPHC, CPPM, icube)
  - Proto tested in 2026
- ✓ DRD3-CASSIA
- ✓ CACTUS (IRFU)



- Pitch reduction (spatial resolution) => OCTOPUS

- ✓ Global effort on the footprint

- Power reduction, large surfaces

- Timing => CACTUS, MANTA

# Tower 180 nm

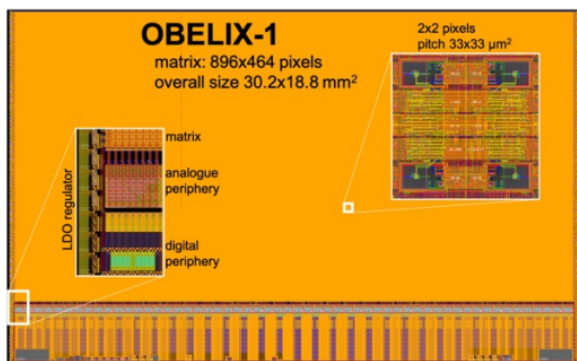
## Recent application: OBELIX



### Goals

- Match **Belle II** upgraded vertex requirements

|                    |                                     |                     |                                                                          |
|--------------------|-------------------------------------|---------------------|--------------------------------------------------------------------------|
| Pitch              | 30 to 40 $\mu\text{m}$              | Power               | 200-300 mW/cm <sup>2</sup>                                               |
| Signal digits      | 1 to few bits                       | TID<br>NIEL fluence | $\sim 1 \text{ MGy}$<br>$\sim 5 \cdot 10^{14} n_{\text{eq}}/\text{cm}^2$ |
| Integration        | 50 to 100 ns                        | Temperature         | room+                                                                    |
| Average hit        | 120 MHz/cm <sup>2</sup>             | Time stamping       | $\sim 5 \text{ ns}$                                                      |
| Triggered read-out | 30 kHz,<br>latency 10 $\mu\text{s}$ | Track triggering    | Low latency out                                                          |



Tower CIS 180 nm  
modified process

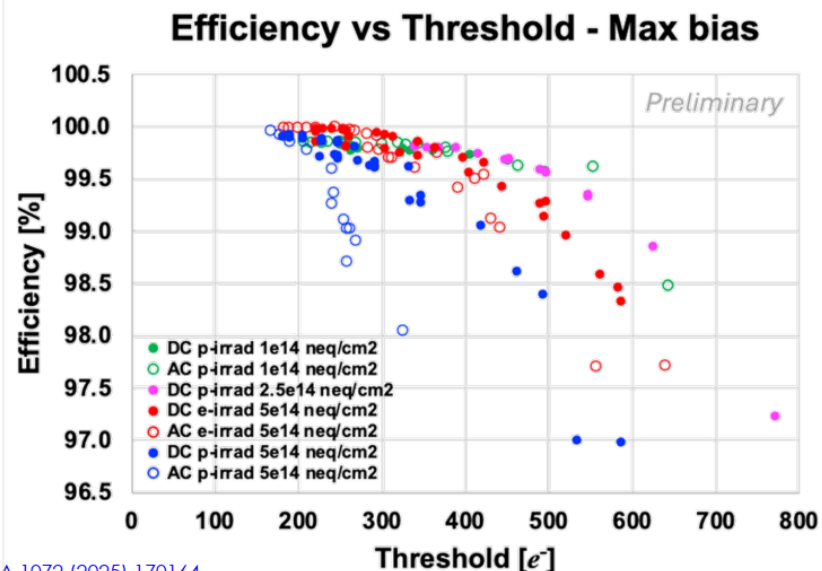
1<sup>st</sup> submission end-2025

VTX collaboration:  
Austria, China, France,  
Germany, Italy, Spain, Japan

[NIM A 1067 \(2024\) 169659](#) [NIM A 1072 \(2025\) 170164](#)

### Forerunner: TJ-Monopix2

- Bonn, CERN, CPPM, CEA-IRFU [10.1016/j.nima.2020.164403](https://arxiv.org/abs/10.1016/j.nima.2020.164403)
- Dvpd for ATLAS-ITK => radiation tolerance @ neg.T
- Column-drain read-out from ATLAS FE-I3



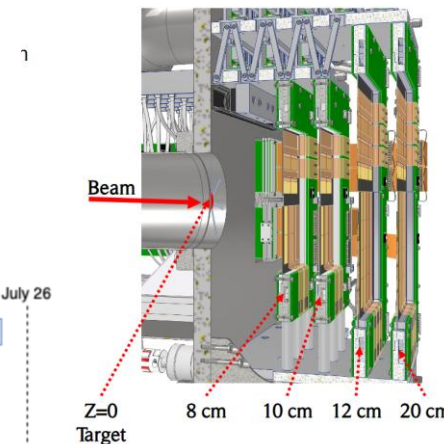
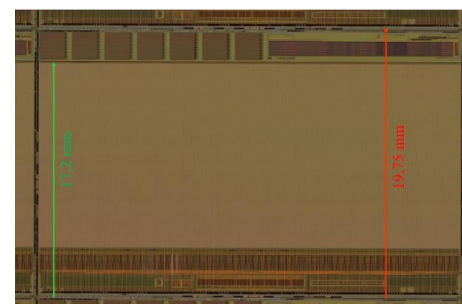
Triggering  
Radiation tolerance

# Tower 180nm: MIMMOSIS for CBM-MVD

- Specifications (4 cm<sup>2</sup>)
  - ✓ Will equipe le MVD de CBM@ FAIR
  - ✓ « 5μm - 5μs » + comparable flux to FCCee
  - ✓ Higgs factory demonstrator (closest sensor to specifications)
  - ✓ other applications considered (e.g. exp. FOOT, Integration tests)

## Timeline

- ✓ 2023-24: Tests of Mimosis-2.1
  - Performances beyond requirements
- ✓ 2025: test DAQ CBM: 3 identified problems:
  - Powering; sync. ; PLL ⇒ fixes for MIMOSIS-3
- ✓ Submission MIMOSIS-3 (final sensor): 2025/26
- ✓ Utilisation pour les activités capteurs courbes



J. Andary,<sup>a</sup> B. Arnoldi-Meadows,<sup>a</sup> O. Artz,<sup>a</sup> J. Baudot,<sup>b</sup> G. Bertolone,<sup>b</sup> A. Besson,<sup>b</sup> N. Bialas,<sup>a</sup> R. Bugiel,<sup>b</sup> G. Claus,<sup>b</sup> C. Colledani,<sup>b</sup> H. Darwish,<sup>a,b</sup> M. Deveaux,<sup>c</sup> A. Dorokhov,<sup>b</sup> G. Dozière,<sup>b</sup> Z. El Bitar,<sup>b</sup> I. Fröhlich,<sup>a,c</sup> M. Goffe,<sup>b</sup> F. Hebermehl,<sup>a</sup> A. Himmi,<sup>b</sup> C. Hu-Guo,<sup>b</sup> K. Jaaskelainen,<sup>b</sup> O. Keller,<sup>f</sup> M. Koziel,<sup>a</sup> F. Matejcek,<sup>a</sup> J. Michel,<sup>a</sup> F. Morel,<sup>b</sup> C. Müntz,<sup>a</sup> H. Pham,<sup>b</sup> C.J. Schmidt,<sup>c</sup> S. Schreiber,<sup>a</sup> M. Specht,<sup>b</sup> D. Spicker,<sup>a</sup> J. Stroth,<sup>a,c,d</sup> I. Valin,<sup>b</sup> R. Weirich,<sup>a</sup> Y. Zhao<sup>b</sup> and M. Winter<sup>e</sup>

<sup>a</sup> Goethe-Universität Frankfurt, Germany

<sup>b</sup> Université de Strasbourg, CNRS, IPHC UMR 7178, Strasbourg, France

<sup>c</sup> GSI Helmholtzzentrum für Schwerionenforschung GmbH, Germany

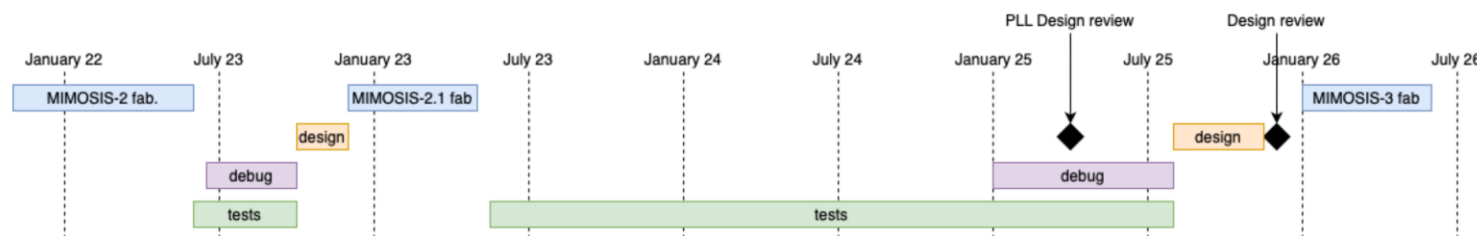
<sup>d</sup> Helmholtz Forschungsakademie Hessen für FAIR, Germany

<sup>e</sup> ICLab, UMR9012 – CNRS / Université Paris-Saclay / France

<sup>f</sup> Facility for Antiproton and Ion Research in Europe GmbH, Germany

| Parameter             | Value                    |
|-----------------------|--------------------------|
| Technology            | TowerJazz 180 nm         |
| Epi layer             | ~ 25 μm                  |
| Epi layer resistivity | > 1 kΩcm                 |
| Sensor thickness      | 60 μm                    |
| Pixel size            | 26.88 μm × 30.24 μm      |
| Matrix size           | 1024 × 504 (516096 pix)  |
| Matrix area           | ≈ 4.2 cm <sup>2</sup>    |
| Matrix readout time   | 5 μs (event driven)      |
| Power consumption     | 40-70 mW/cm <sup>2</sup> |

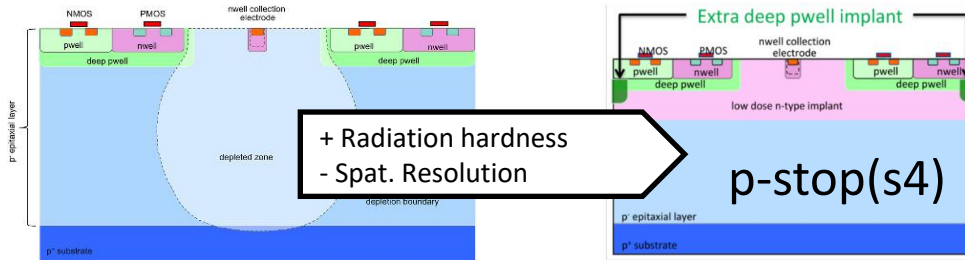
| Physics parameter         | Requirements                                              |
|---------------------------|-----------------------------------------------------------|
| Spatial resolution        | ~ 5 μm                                                    |
| Time resolution           | ~ 5 us                                                    |
| Material budget           | 0.05% X <sub>0</sub>                                      |
| Power consumption         | < 100 – 200 mW/cm <sup>2</sup>                            |
| Operation temperature     | - 40 °C to 30 °C                                          |
| Temp gradient on sensor   | < 5K                                                      |
| Radiation tol* (non-ion)  | ~ 7 × 10 <sup>13</sup> n <sub>eq</sub> /cm <sup>2</sup>   |
| Radiation tol* (ionizing) | ~ 5 Mrad                                                  |
| Data flow (peak hit rate) | @ 7 × 10 <sup>5</sup> / (mm <sup>2</sup> s)<br>> 2 Gbit/s |



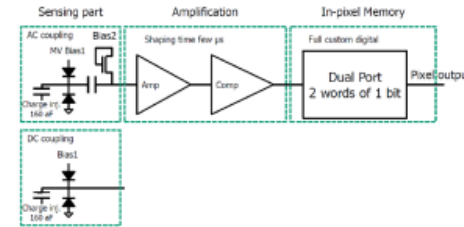
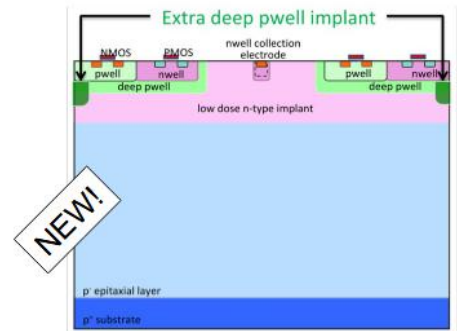
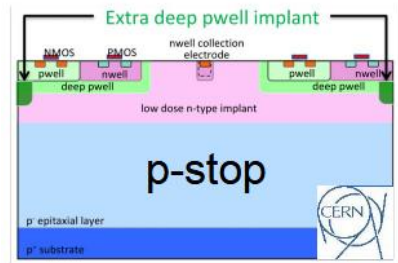


# MIMOSIS-2.1 results to chose the final pixel in MIMOSIS-3

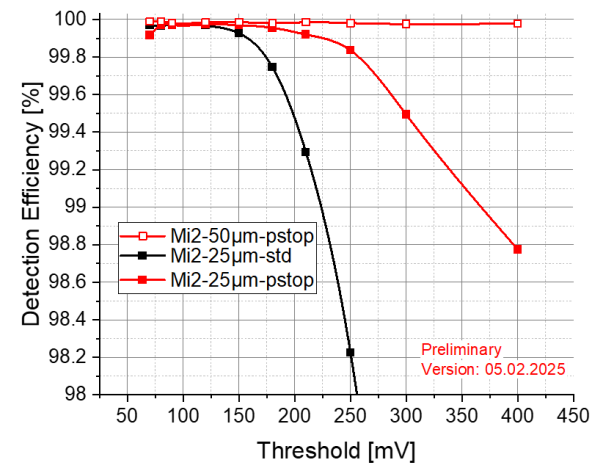
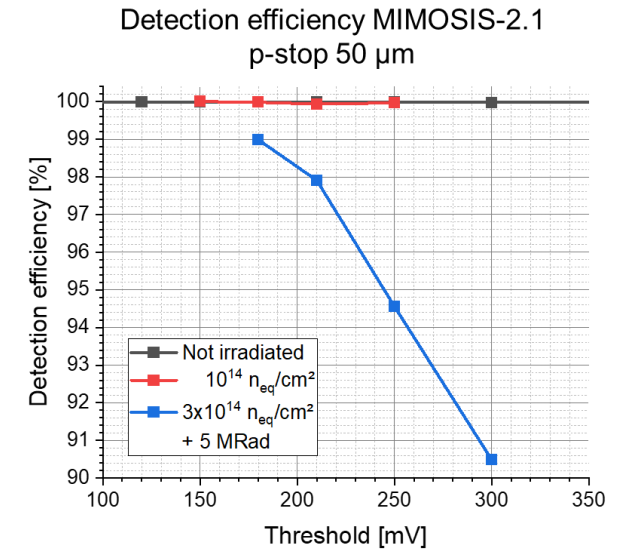
First proposed by W. Snoeys et al.  
H. Pernegger et al., 2017 JINST 12 P06008



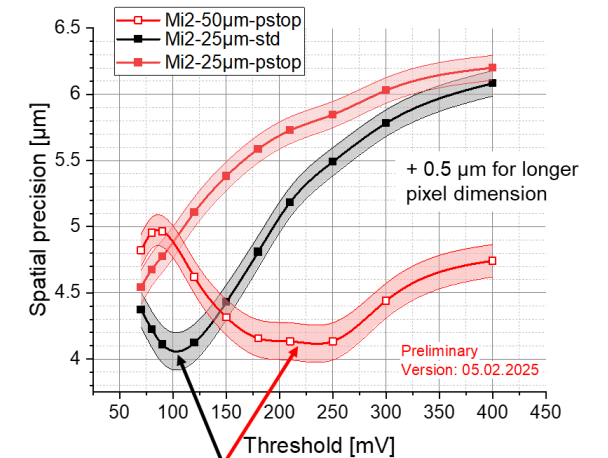
MIMOSIS-2.1: 25 $\mu$ m OR 50 $\mu$ m epitaxial layer



- DC pixel – limited rad. hardness.
- AC Pixel – more biasing lines.



Dark rate typically  $< 10^{10}/\text{pixel}$  (2 Hz/cm $^2$ ) driven by individual hot pixels.



Chosen baseline : p-stop; 50  $\mu$ m epi; AC pixel; amincis à 70  $\mu$ m

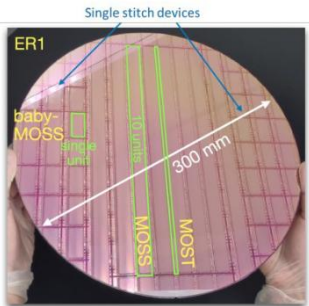
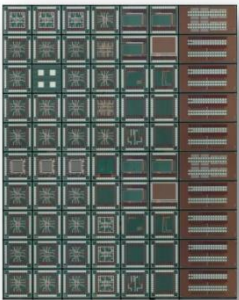
Optimal number of fired pixels/particle (about 2.5)



# TPSCo 65nm

## Timeline

W. Snoeys at DRD7 Week



(OCTOPUS/MANTA)

MPR2

Shared engineering run

WP 1.2 "rail"

MPR3

(~2028-29)

MLR1 (Multy-Layer Reticle, Dec 2020):

Learn about the technology, characterize pixels, transistors and building blocks

1.5 x 1.5 mm<sup>2</sup> test chips

>50 chiplets from: DESY, IPHC, RAL, NIKHEF, CPPM, Yonsei, CERN

CE\_65v1

ER1 (Engineering Run, Dec. 2022):

Prove we can design wafer-scale stitched sensors

MOSS (1.4 x 25.9 cm)

MOST (0.25 x 25.9 cm)

Hybrid-To-Monolithic (H2M)

51 chiplets from: DESY, IPHC, RAL, NIKHEF, SLAC, INFN, CERN

CE\_65v2

ER2 (August 2025):

Full-scale stitched sensor prototype for ALICE ITS3

MOSAIX (1.9 x 26.6 cm)

~30 chiplets from: IPHC, SLAC, CPPM, BNL, INFN, Universität Heidelberg, CERN

Submitted, approved for mask making, SPARC, wafers not yet in the line.

SPARC

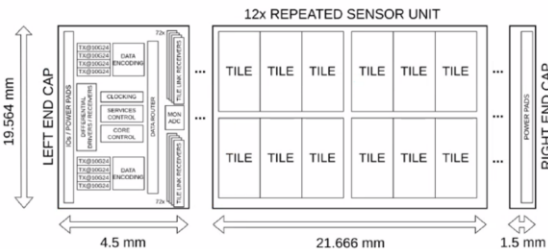
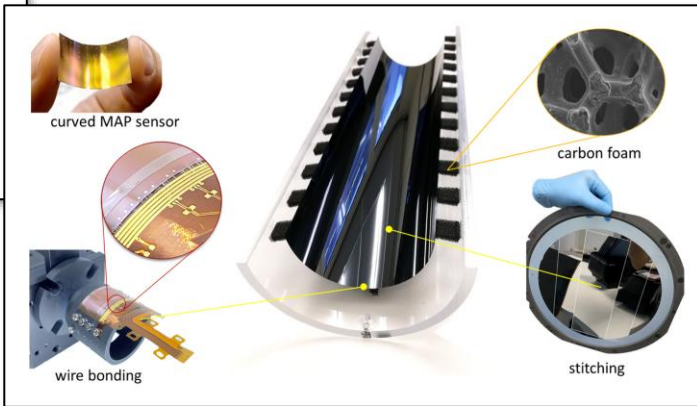
ER3 (2026):

Stitched sensor production for ITS3 (ALICE-specific)

chiplets

- OCTOPUS
  - ✓ Vertex for e+e-
- MANTA
  - ✓ Outer trackers
  - ✓ Cf. D. Contardo talk

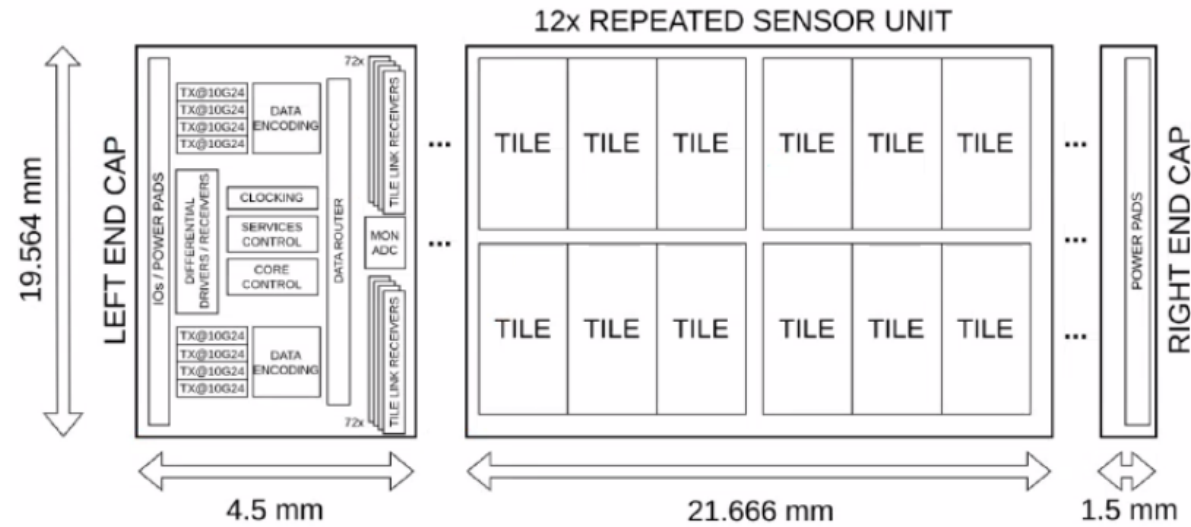
ALICE ITS-3



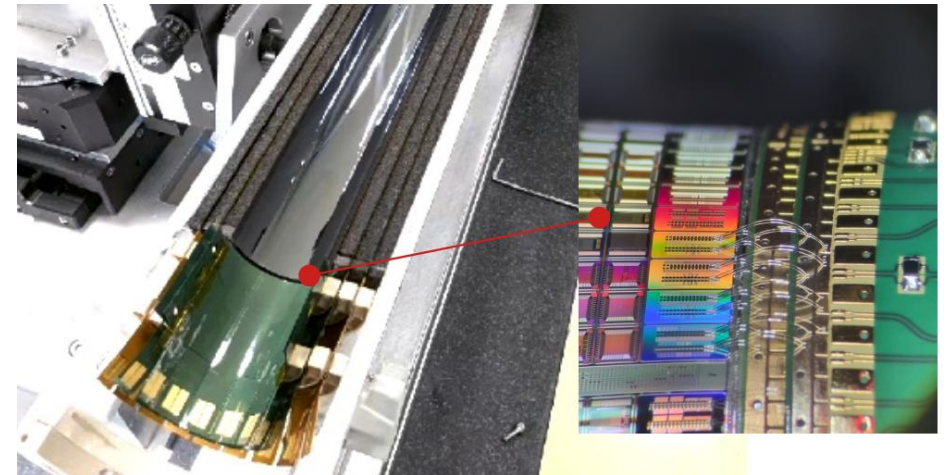
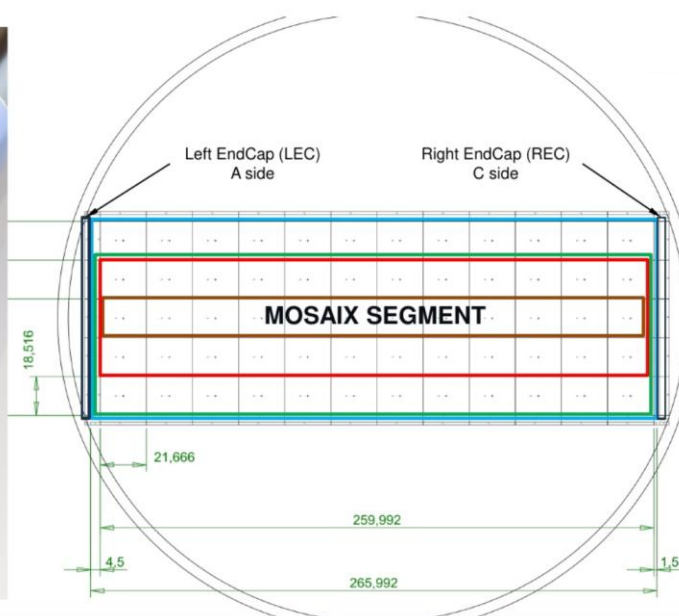
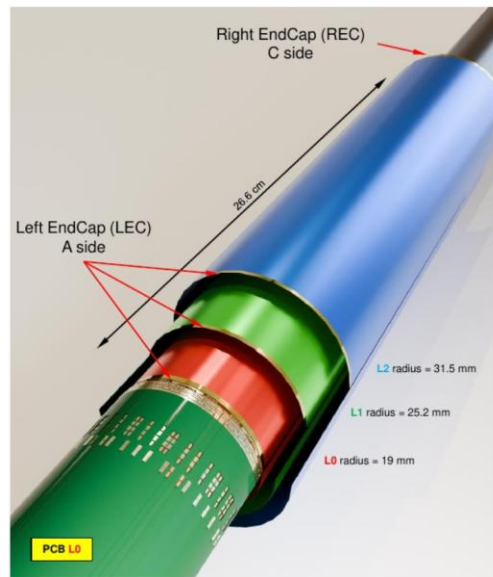
- Tape-out : 2025-07-14
- Delivery : 2026-01/02
- Pad Wafers : ~2025-11-26 (i.e. MOSAIX, babyMOSAIX + chiplets)

A. Besson, FCC France, Paris

# ALICE ITS-3



- Tape-out : 2025-07-14
- Delivery : 2026-01/02
- Pad Wafers :  $\approx$  2025-11-26  
(i.e. MOSAIX, babyMOSAIX + chiplets)



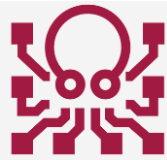
Engineering model

A. Junique,  
M. Imhoff  
+ WP5 Mechanics





# DRD3: Octopus project



## WP1: Simulations

A. Ilg, A. Velyka

## WP2: ASIC design

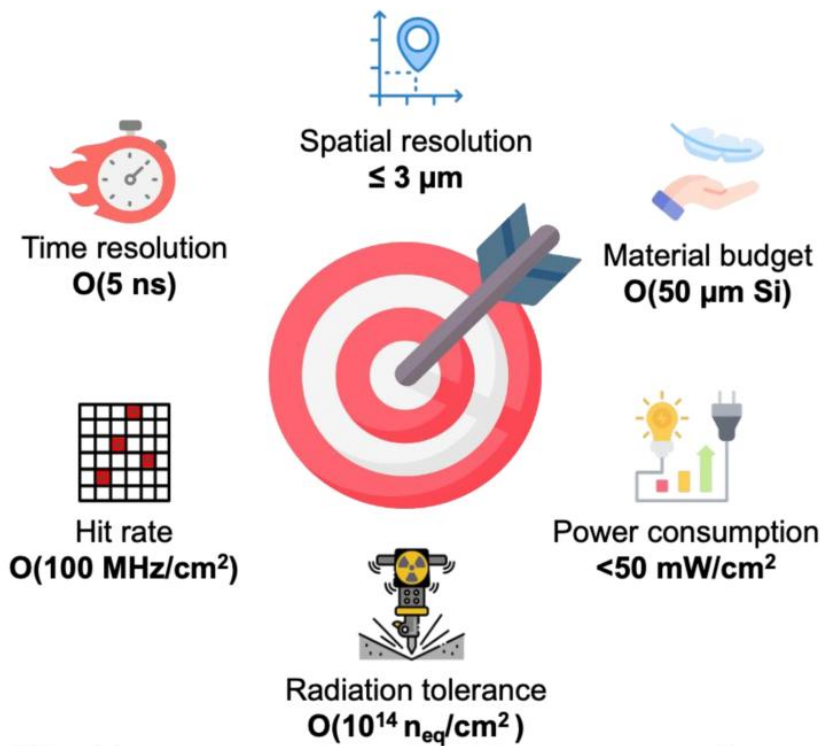
F. Guezzi, L. Huth, S. Senyukov

## WP3: Data Acquisition

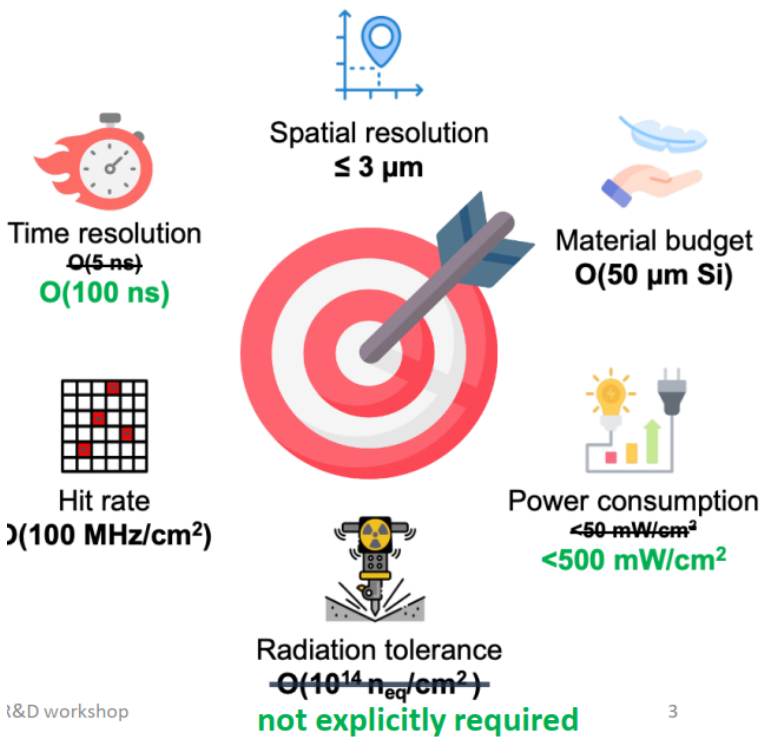
Y. Otari

## WP4: Testing and characterization

F. King, M. Franks



| Institute            | Main areas of contribution             |
|----------------------|----------------------------------------|
| APC Paris            | Simulations, testing                   |
| University of Bonn   | ASIC design, testing                   |
| CPPM Marseille       | ASIC design                            |
| NIKHEF               | Testing, DAQ                           |
| CERN                 | Testing, DAQ, ASIC design support      |
| DESY                 | ASIC design, testing, DAQ, simulations |
| ETH Zurich           | ASIC design, testing                   |
| CTU Prague           | ASIC design, DAQ, testing              |
| GSI Darmstadt        | Simulations, testing                   |
| MBI Vienna           | DAQ, testing, ASIC design              |
| IPHC Strasbourg      | ASIC design, testing                   |
| University of Oxford | Powering, integration, testing         |
| University of Zurich | Testing, DAQ, simulations              |

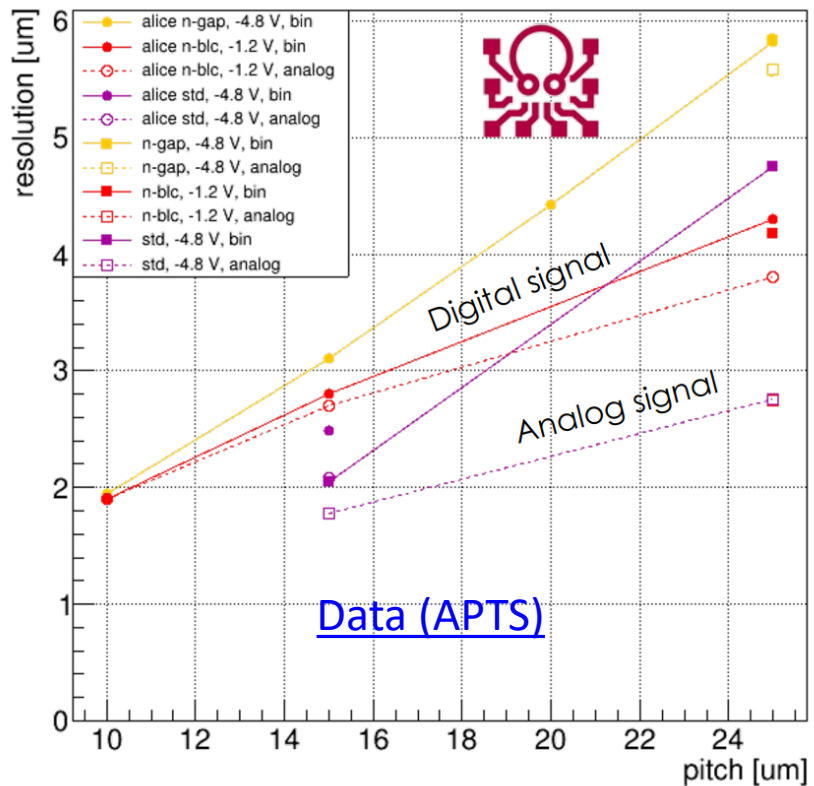


Final goals

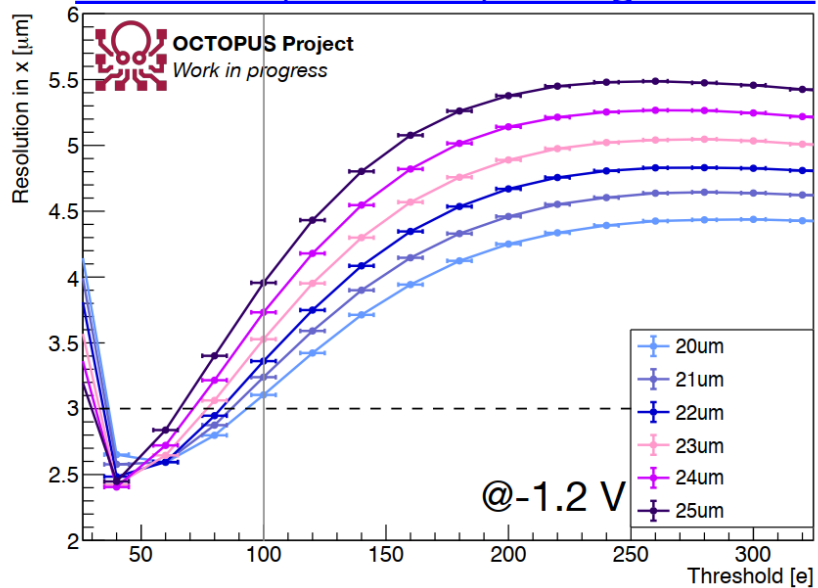
Intermediate goal  
(beam telescopes)

## The spatial resolution challenge

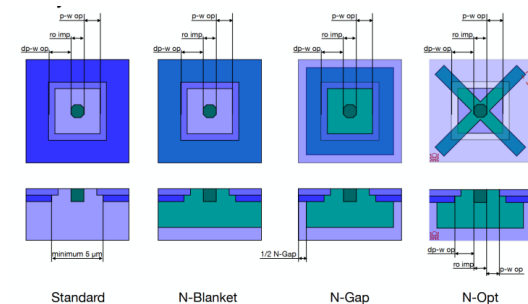
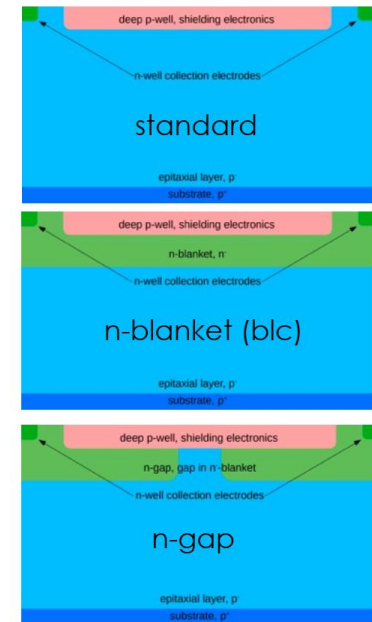
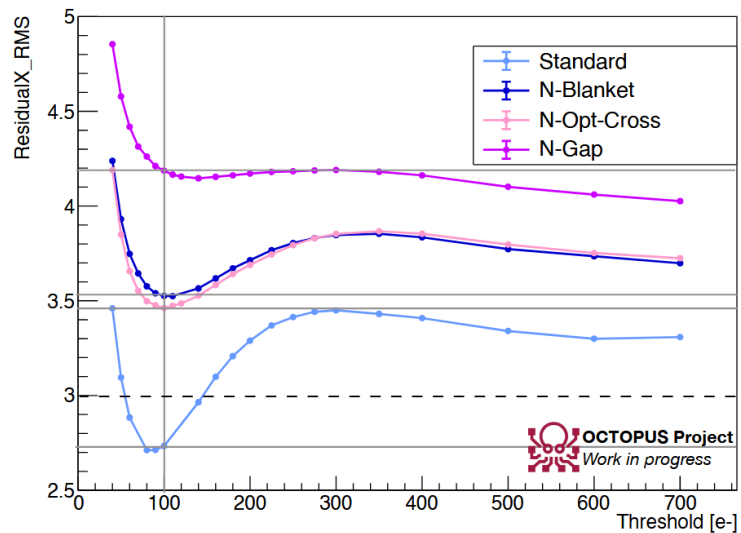
| Geo | Process | Pitch(um) | HV(V) | Sp. Res.(um)<br>(telescope<br>resolution<br>subtracted) |
|-----|---------|-----------|-------|---------------------------------------------------------|
| SQ  | GAP     | 22.5      | 10    | ~5.1                                                    |
| SQ  | GAP     | 18        | 10    | ~4.1                                                    |
| SQ  | GAP     | 15        | 10    | ~3.2                                                    |
|     |         |           |       |                                                         |
| SQ  | STD     | 22.5      | 10    | ~2.4                                                    |
| SQ  | STD     | 18        | 10    | ~1.8                                                    |
| SQ  | STD     | 15        | 10    | ~1.3                                                    |



## Simulation, Standard, analog read-out



### Residual RMS in x vs threshold

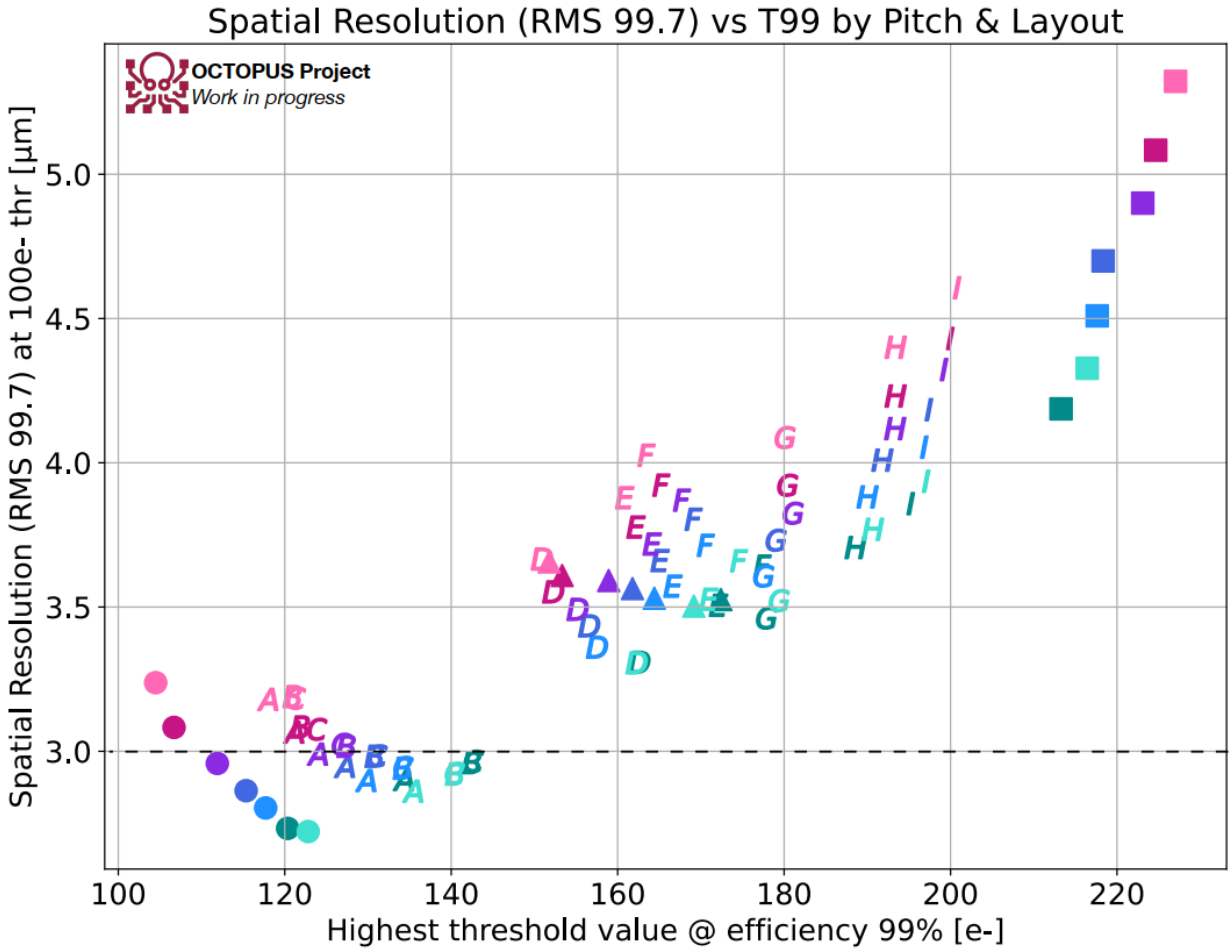
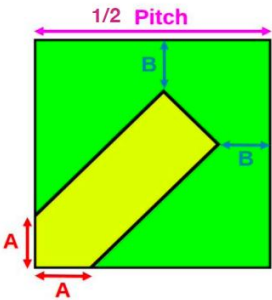
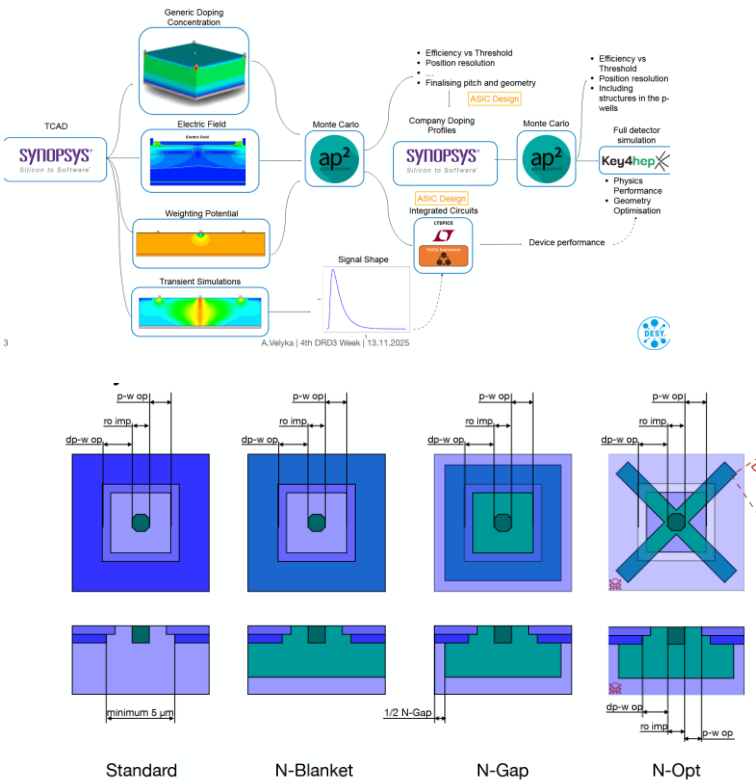


Goal :  
optimize the design to  
guarantee 3  $\mu\text{m}$  spatial  
resolution  
vs efficiency and pitch



# OCTOPUS: Spatial resolution optimization

See Velyka (DRD3)



Pitch

- 15μm
- 16μm
- 17μm
- 18μm
- 19μm
- 20μm
- 21μm

Layouts

- Standard layout
- NGap layout
- Blanket layout

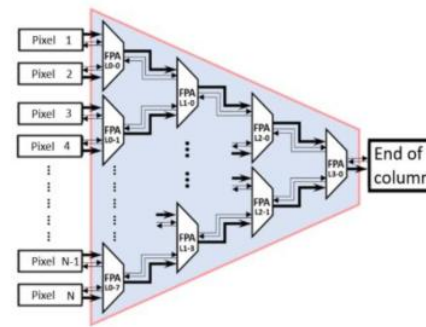
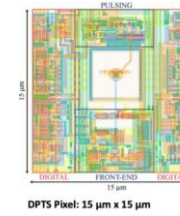
NCross

- A A=0.5, B=high
- B A=1.0, B=high
- C A=1.5, B=high
- D A=0.5, B=medium
- E A=1.0, B=medium
- F A=1.5, B=medium
- G A=0.5, B=1.0
- H A=1.0, B=1.0
- I A=1.5, B=1.0

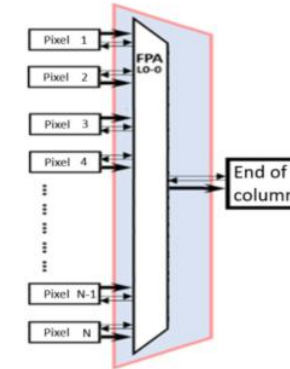
Idea: improve the homogeneity of the response

# OCTOPUS Asynchronous read-out

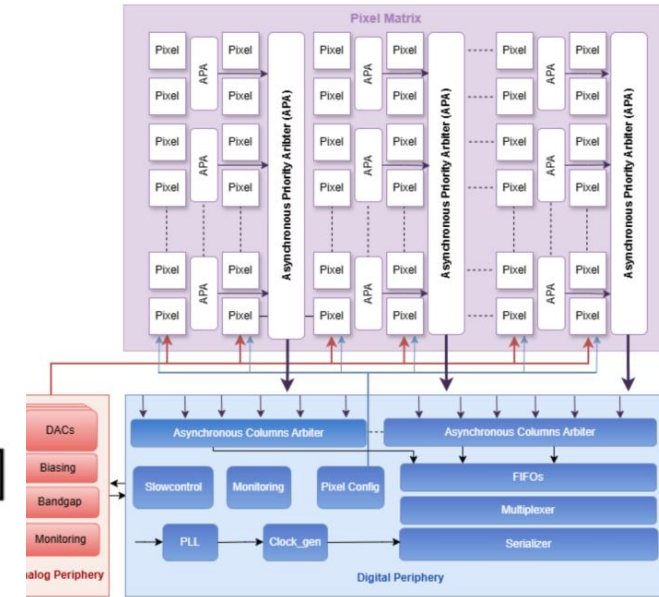
- Front-end from DPTS/MOSS (ALICE-ITS3)
  - ✓ Compact footprint
- Asynchronous Priority Arbiter from SPARC
  - ✓ Architecture shared with MANTA
  - ✓ Pixel pitch optimization
- Readout
  - ✓ Various options of column merging under study
  - ✓ In chip IpGBT logic
  - ✓ Expected data rate 10 Gb/s/cm<sup>2</sup>
- Time stamp
  - ✓ Rising / falling edge
  - ✓ Time stamping via TDC end of column (ToA + ToT)
  - ✓ Time walk correction
  - ✓ ToT used for charged measurement  $\Rightarrow$  spatial resolution



Bandwidth ↑  
Footprint ↓



Bandwidth ↓  
Footprint ↑



## Summary

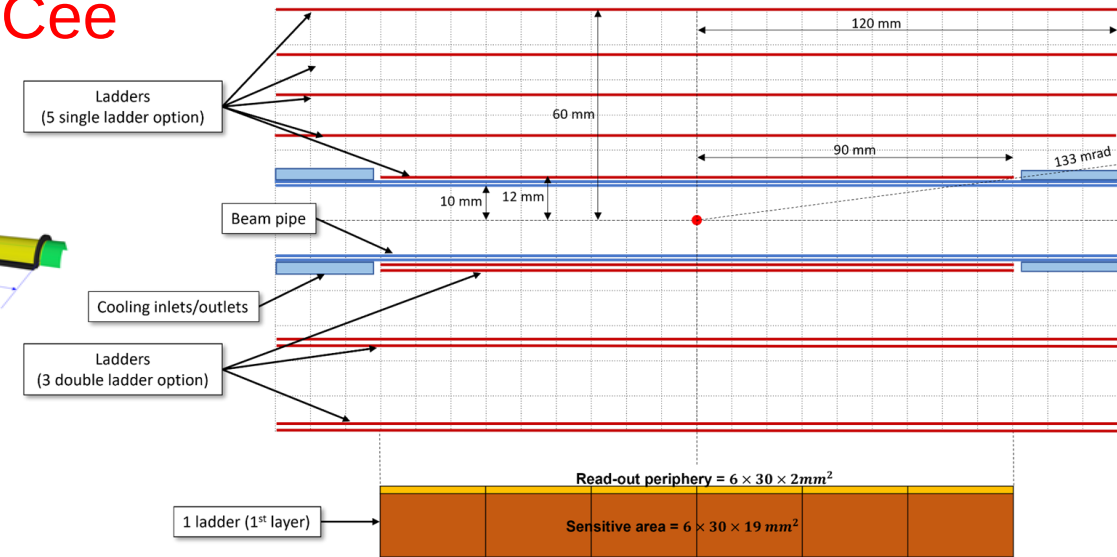
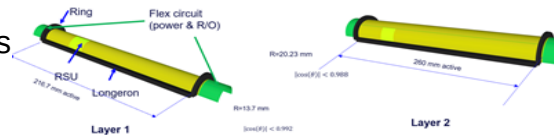
- Tower 180 nm still active
  - ✓ Know how maintained with intermediate projects to be installed in experiments (CBM, Belle-2, etc.)
- Integration:
  - ✓ ALICE-ITS3 for stitching and bent sensors
  - ✓ Integration for FCCee R&D: cf. next talk by J. Andrea
- CMOS R&D for FCCee is fully integrated to DRD3/7/8 framework
  - ✓ OCTOPUS & MANTA are the main driving projects for VERTEX/Outer Tracker
  - ✓ Synergies (to save person power & costs)
  - ✓ Submission line in DRDs defined by MPR2 / MPR3 submission
  - ✓ ALICE ITS-3: ER2/ER3 line
- OCTOPUS
  - ✓ SPARC prototype will allow to explore/test the Asynchronous readout (APA)
  - ✓ First OCTOPUS prototype to be submitted in MPR2 (2027)  $\Rightarrow$  (cm<sup>2</sup>)
  - ✓ Strong connexion to FCCee through simulations (see other talks today)
- Blue sky R&D
  - ✓ e.g. preamplification in the pixel could be a game changer

Back up



# SEED: a vertex detector for FCCee

- À la CLD/ILD: 3 double ladders + discs
  - Robust but not optimized for material budget
- À la ALICE ITS-3 : 3/4 layers with stitched half cylinders
  - Fill factor not 100% per layer
  - Stitching mandatory
    - Pitch ? Power ? Yield ? Fill factor ? Bent radius ?
  - Very competitive for mat. budget but limitations (acceptance, resolution, radius ?)



- Alternative Proposal: SEED concept = bent ladders
  - Stitching or not stitching
  - Radius approaching constant value
  - Full acceptance in  $\varphi$
  - Double sided can be considered.
  - Number of layers = free parameter
  - Competitive for mat. Budget. AND full azimuthal acceptance

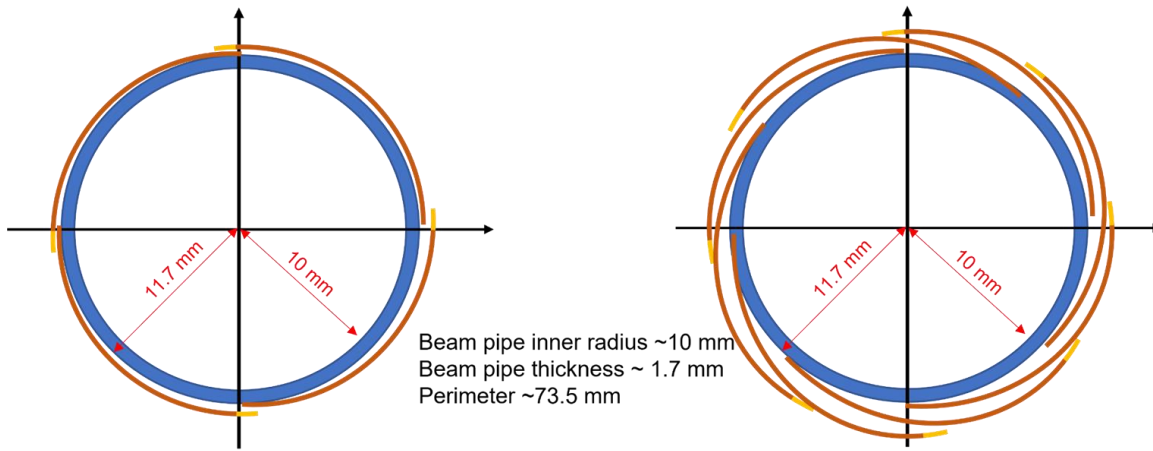
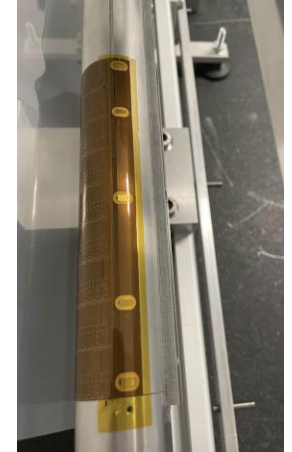


Table 3: Barrel dimensions (single and double sided option)

| Layer                         | 1     | 2     | 3     | 4                             | 5   |
|-------------------------------|-------|-------|-------|-------------------------------|-----|
| Radius (mm)                   | 12-13 | 24    | 36    | 48                            | 60  |
| Zmax (mm)                     | 90    | 120   | 120   | 120                           | 120 |
| Perimeter (mm)                | 75    | 151   | 226   | 302                           | 377 |
| # Chips per ladder            | 6     | 8     | 8     | 8                             | 8   |
| # ladders                     | 4     | 8     | 12    | 16                            | 20  |
| Layer                         | 1-2   | 3-4   | 5-6   |                               |     |
| Radius (mm)                   | 12-13 | 35-36 | 59-60 |                               |     |
| Zmax (mm)                     | 90    | 120   | 120   |                               |     |
| Max perimeter (mm)            | 82    | 226   | 377   |                               |     |
| # Chips per ladder            | 6     | 8     | 8     |                               |     |
| # ladders                     | 4     | 12    | 20    |                               |     |
| Single chip dimension         |       |       |       | $30 \times 22.2 \text{ mm}^2$ |     |
| Sensitive area chip dimension |       |       |       | $30 \times 19.2 \text{ mm}^2$ |     |

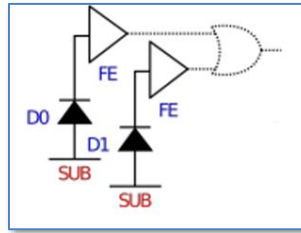
Bending setup @ IPHC



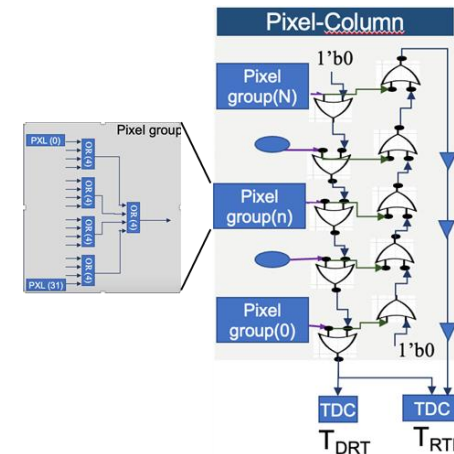
- Bent sensors pioneered by Alice ITS-3,
  - program dedicated to bent sensor with MIMOSIS
  - e.g. functional tests @ R = 12 mm

# Manta

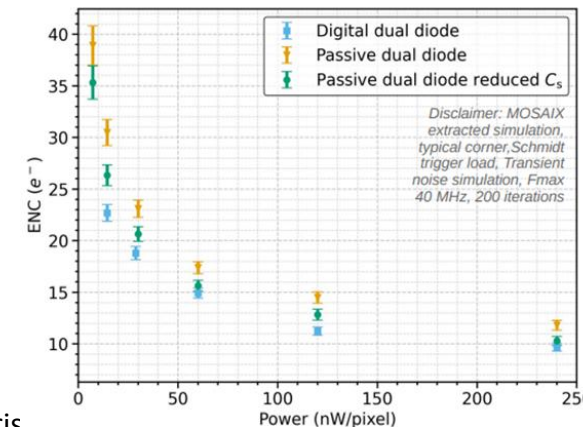
- Projet DRD3 visant les trajectographes du futur
- Cahier des charges commun:
  - ✓ Résolution spatiale  $\sim 10 \mu\text{m}$  ;
  - ✓ Puissance modérée
  - ✓ Possibilité de grandes surfaces ( $55\text{m}^2$  pour ALICE3 ML+OT)
  - ✓ Résolution temporelle via ToT
    - Mesure fine ( $<100 \text{ ps}$ ) avec TDC en bas de colonne de pixels (IP2I)
  - ✓ Fake Hit rate
- Stratégie et synergies
  - ✓ Même architecture de lecture qu'OCTOPUS (APA)
  - ✓ Versatilité de l'architecture  $\Rightarrow$  Ajustement sur la Puissance
- Status
  - ✓ En cours de structuration (meetings réguliers); Design a débuté
    - Assignation des tâches design, en cours (peu de designers hors Fr pour MANTA)
    - Pixel grouping (Johannes Hensler, Heidelberg + Andrei Dorokhov, IPHC)
    - Grouping passif (simple connexion des diodes  $<$  pixel grouping au niveau numérique)
    - Optimisation puissance (solution CERN W. Snoeys ?)
- Points d'attention
  - ✓ Alternative pour ALICE3 OT MOSAIX proposé par le CERN ?
  - ✓ Organisation interne MANTA: conciliation entre un Timing  $< 20 \text{ ps}$  vs.  $< 1 \text{ ns}$  (maintenir la compatibilité entre les 2 options, difficile)
  - ✓ Poids des différentes applications exp = mouvant
    - E.g. ALICE3 OT ( $\sim 55\text{m}^2$ )  $\neq$  LHCb UP ( $\sim 0.1 \text{ m}^2$ , plus petit que le MFT ALICE2), etc..
    - Échelles de temps



|                                 | ALICE3 OT          | Belle II trk      | CBM STS           | LHCb UT               | FCce trk           |
|---------------------------------|--------------------|-------------------|-------------------|-----------------------|--------------------|
| Position resolution             | 10 $\mu\text{m}$   | $<15 \mu\text{m}$ | $>10 \mu\text{m}$ | $\sim 10 \mu\text{m}$ | 5-10 $\mu\text{m}$ |
| Hit rate (MHz/cm <sup>2</sup> ) | 0.03 to 0.6        | $<1$              | $>10$             | $<60$                 | $<1$               |
| Data rate (Gb/s)                |                    |                   | 8                 | 20                    |                    |
| Time stamping (ns)              | 100                | $\sim 1$          | $\sim 10$         | $\sim 1$              | $<1000?$           |
| Triggering                      | no                 | yes               | no                | no                    | ?                  |
| Power                           | 20-40              | $<50$             | 50                | 200                   | $\sim 20?$         |
| TID (kGy)                       | 17                 | 10?               | 170               | 2500                  | TBD                |
| NIEL                            | $6 \times 10^{13}$ | $10^{11}?$        | few $10^{14}$     | $4 \times 10^{15}$    | TBD                |



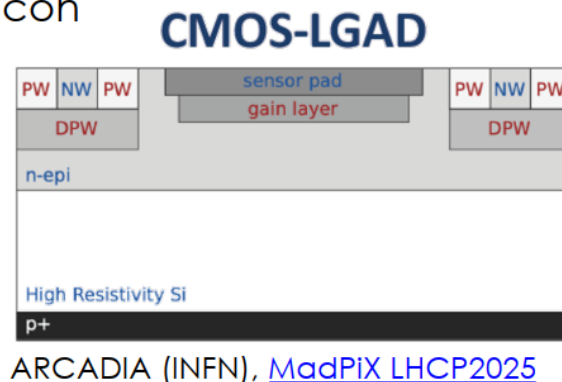
- 18 institutions, 8 countries
  - Conveners: Michael Deveau, Antonin Maire
- Designers from:
  - HEPHY, Vienna
  - IP2I, Lyon
  - IPHC, Strasbourg
  - IRFU, Saclay
  - LPNHE, Paris
  - SLAC, Stanford
  - Uni Barcelona
  - Uni/INFN Bergamo/Pavia



- WP design conveners:
  - Mokrane DAHOUMANE (IP2I Lyon)
  - Xiaochao FANG (IPHC Strasbourg)
  - Gianluca TRAVERSI (University Bergamo)
  - Michael DEVEAUX (GSI)

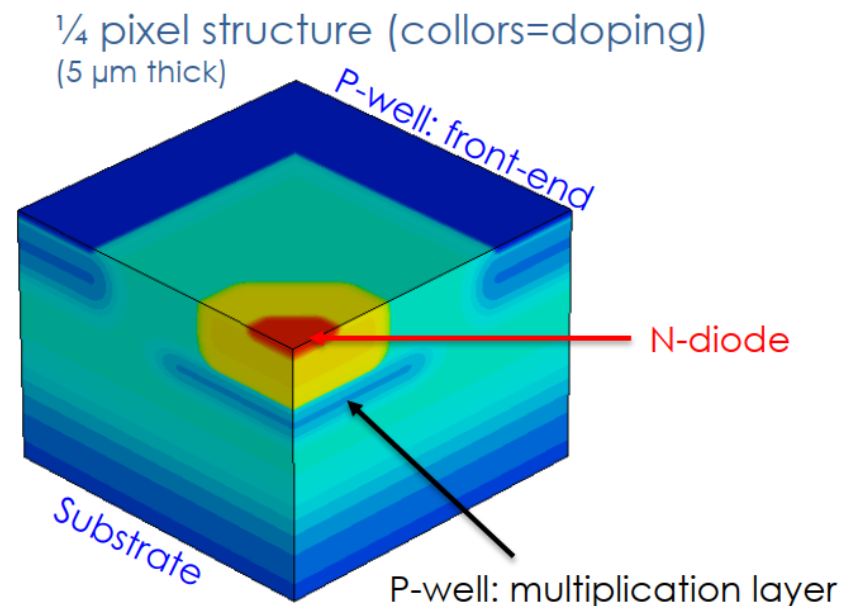
# Intrinsic amplification

- Provide charge amplification in silicon
  - Linear regime with gain x10-30
- Inspired by LGAD structures
- Pursued in various technologies:
  - Tower 180 nm (CASSIA/DRD3),
  - IHP 130 nm (Geneve)
  - LF 150 nm (CACTUS @ IRFU),
  - LF 110 nm (ARCADIA, INFN)



## ■ Goal with APICS French project

- CPPM, Icube, IPhC
- Drive discriminator 'directly' from sensing node
  - No more front-end amplifier => **smaller pitch (10-15  $\mu\text{m}$ ) & power**
- Start with Tower 180 nm → deploy with TPSCo 65 nm
- Within DRD3-CASSIA project
  - larger pitch studied for time resolution

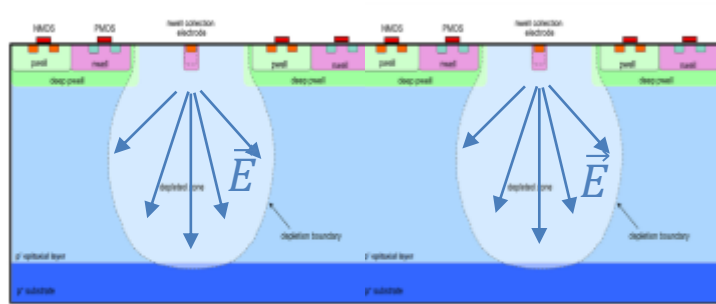


- TCAD simulation prediction: ~Volts at sensing node output
- Validated by first prototype measurements

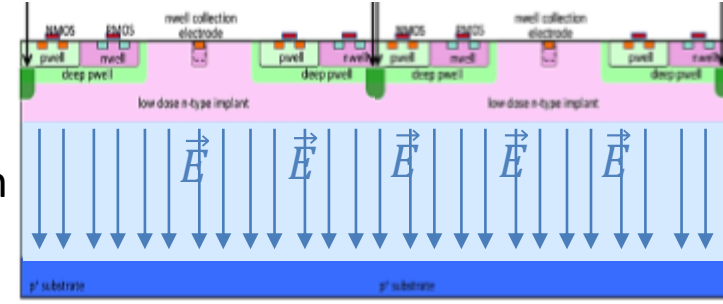
**=> See Andrei Dorokhov presentation after break**

# MIMOSIS (CBM-MVD) & options for sensing elements

## Process modification: Standard? P-stop? N-Gap?



25 μm



25 or 50 μm epi?

$$\sigma = 4 - 5 \mu\text{m}$$

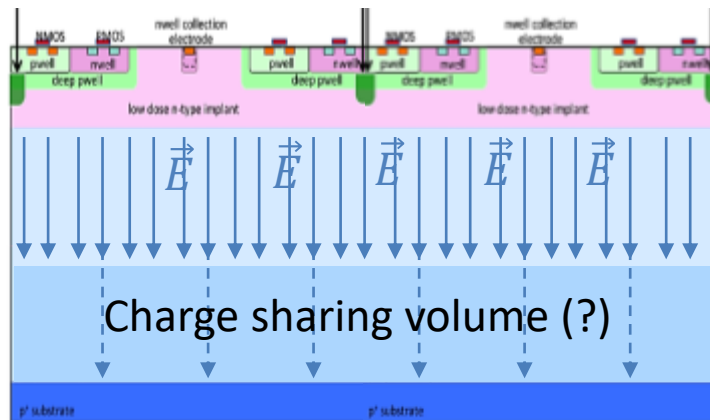
$$> 3 \times 10^{13} n_{\text{eq}}/\text{cm}^2$$

Spatial resolution  
Rad. hardness

$$\sigma = 5 - 7 \mu\text{m}$$

$$> 30 \times 10^{13} n_{\text{eq}}/\text{cm}^2$$

Process options inherited from ALPIDE



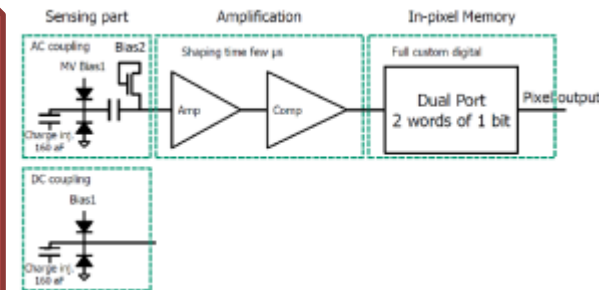
25 μm

25 μm

Charge sharing volume (?)

- Better spatial res. at given rad. tolerance?
- Higher S/N => Robustness to external noise?
- Nuclear fragment ID by dE/dx?

AC? DC? pixel

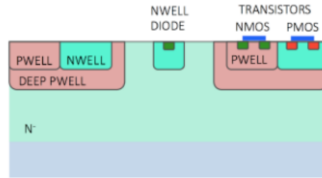


- DC pixel – limited rad. hardness.
- AC Pixel – more biasing lines.

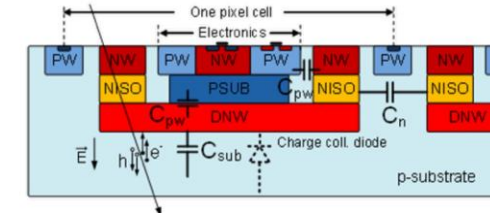
W. Snoeys et al., NIM-A Vol.871 (2017) 90–96.  
Munker, Vertex 2018, Status of silicon detector R&D at CLIC



# Small / large collection electrodes

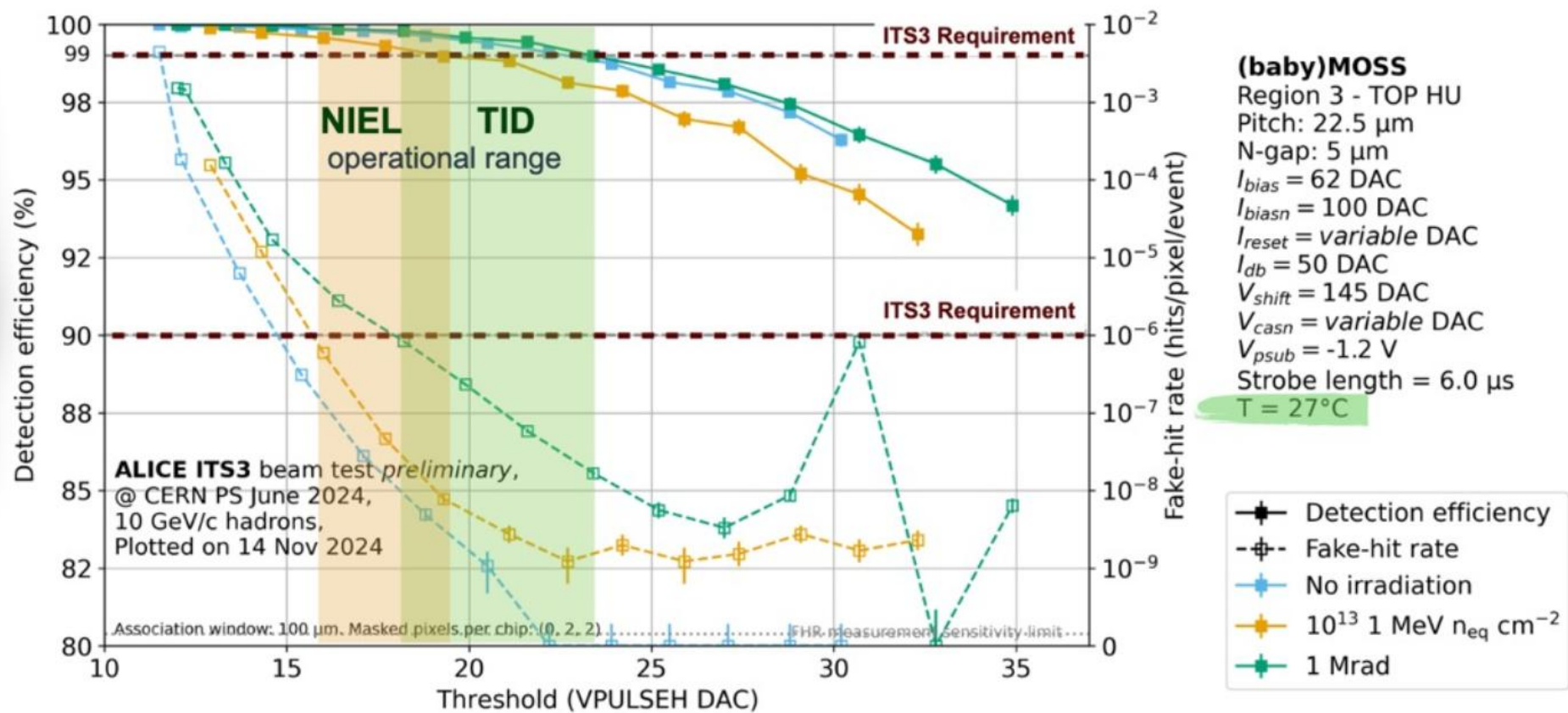


- Small electrodes
  - Small sensor capacitance
  - Reduced noise & Power
  - Less cross-talk



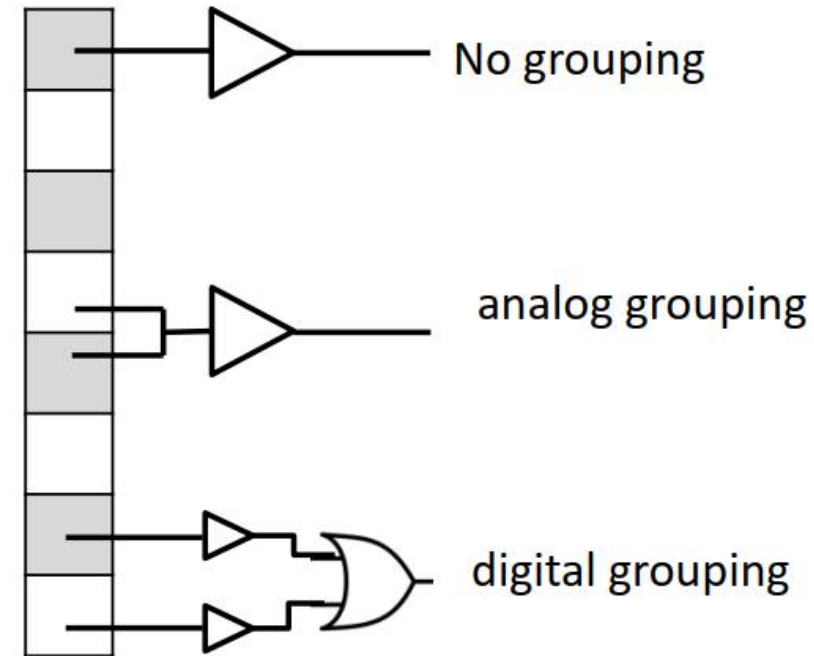
- Large collection electrodes
  - Large sensor capacitance
  - Large “natural” depletion volume
  - Higher radiation tolerance

| Sensor                                                          | MIMOSA26/28                   | ALPIDE          | MIMOSIS-1   | TJ-MONOPIX2    | MALTA-2        | LF-MONOPIX2    | ARCADIA MD2    | ATLASPix-3     | MuPix10     |
|-----------------------------------------------------------------|-------------------------------|-----------------|-------------|----------------|----------------|----------------|----------------|----------------|-------------|
| Date                                                            | 2008/10                       | 2015-17         | 2021        | 2021           | 2021           | 2021           | 2021           | 2019           | 2020        |
| Labo/Collab                                                     | IPHC                          | CERN+           | IPHC        | CERN-Bonn+     | CERN+          | Bonn-CERN+     | INFN           | KIT+           | KIT+        |
| Techno                                                          | AMS-350 nm                    | TJ-180 nm       | TJ-180 nm   | TJ-180 nm      | TJ-180 nm      | LF-150 nm      | LF-110 nm      | TSI 180 nm     | TSI 180 nm  |
| Pixel pitch ( $\mu\text{m}^2$ )                                 | <b>18.4x18.4</b><br>20.7x20.7 | 29x27           | 30x27       | 33x33          | 36.4x36.4      | 150x50         | 25x25          | 150x50         | 80X81       |
| #Columns x #Rows                                                | 1152x576<br>960/928           | 1024x512        | 1024x504    | 512x512        | 256x512        | 56x340         | 512x512        | 132x372        | 256x250     |
| Sensitive area ( $\text{mm}^2$ )                                | 21.2x10.6<br>19.7x19.2        | 27.5x15.0       | 31.0x13.6   | 16.9x16.9      | 10x20          | 8.4x17         | 12.8x12.8      | 19.8x18.6      | 20.5x20.0   |
| Time Stamp (ns)                                                 | 112/ $\times 10^3$            | 5000            | 5000        | <b>25</b>      | <b>25</b>      | <b>25</b>      | ?              | <b>25</b>      | <b>20</b>   |
| Trigger latency ( $\mu\text{s}$ )                               | Continuous r.o.               | Contin./Trig. 2 | Continuous  | Global shutter | Global shutter | Continuous     | ?              | 25             | -           |
| Output charge (bits)                                            | 1                             | 1               | 1           | 7              |                | 6              | ?              | 7              | 5           |
| Bandwidth (Mbits/s)                                             | 180                           | 1200            | <b>3200</b> | 320            | 1300           |                | 2000           | 1300           | <b>3800</b> |
| Power ( $\text{mW}/\text{cm}^2$ )                               | 300/150                       | 18-35           | ~50         | O(200)         | >70            |                | O(20) ?        | 150            | <350        |
| Hit rate ( $\text{Mhz}/\text{cm}^2$ )                           | O(0.1)                        | <10             | 15-70       | <b>&gt;100</b> | <b>&gt;100</b> | <b>&gt;100</b> | <b>&gt;100</b> | <b>&gt;100</b> | ?           |
| TID kGy                                                         | 2                             | 27              | 100         | 1000           | 1000           |                | ?              | 1000           | -           |
| Fluence ( $\times 10^{13} n_{\text{eq}} \cdot \text{cm}^{-2}$ ) | 0.1                           | 1.7             | 10          | <b>300</b>     | <b>300</b>     | 100            | ?              | 100            | 100         |



**MOSS Detection efficiency and fake-hit rate**

# Pixel grouping



|       |            |
|-------|------------|
| Power | Footprint  |
| S/N   | Spat. res. |

|         |            |
|---------|------------|
| Power ? | Footprint  |
| S/N ?   | Spat. res. |

|       |            |
|-------|------------|
| Power | Footprint  |
| S/N   | Spat. res. |

