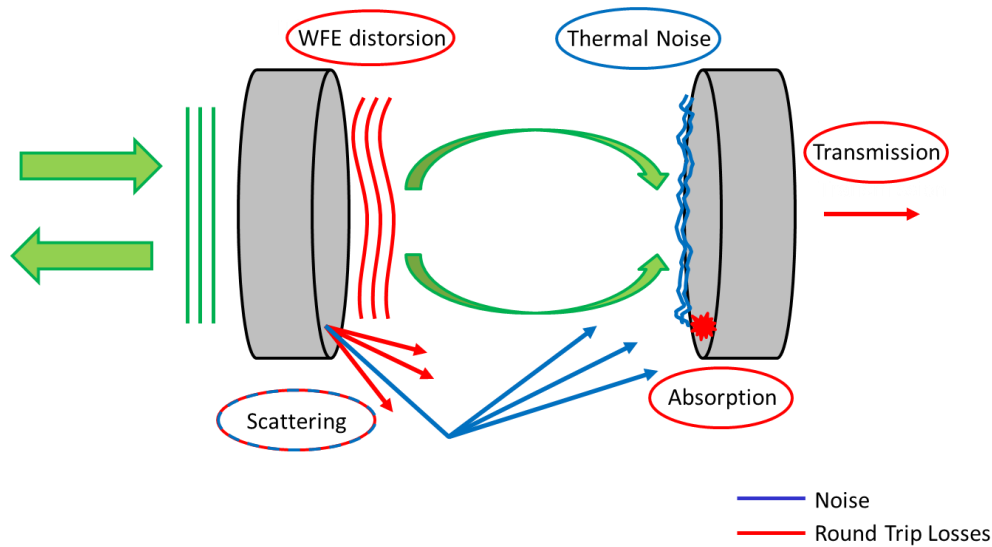


**Coatings**

**ET-France meeting 2025**

**Benoit Sassolas**

# Major effects in mirror coating



Advanced Virgo: DOI 10.1088/0264-9381/32/2/024001  
 ET Design Report 2020: <https://apps.et-gw.eu/tds/ql/?c=15418>

| Parameters         | Adv Virgo                   | ET-HF                  | ET-LF     |
|--------------------|-----------------------------|------------------------|-----------|
| Arm power          | 100 - 150 kW (O4)           | 3 MW                   | 18 kW     |
| Mirror mass        | 42 kg                       | 200 kg                 | 211 kg    |
| Temperature        | 290 K                       | 290 K                  | 10-20 K   |
| Laser Wavelength   | 1064 nm                     | 1064 nm                | 1550 nm   |
| Mirror diameter    | 35 cm                       | 62 cm                  | 45 cm     |
| Beam radius        | 5 - 6 cm                    | 12 cm                  | 9 cm      |
| Bulk absorption    | Suprasil 3002<br>0.2 ppm/cm | < 0.5 ppm/cm<br>(3002) | 20 ppm/cm |
| Coating absorption | 0.3-0.4 ppm                 | <0.5ppm                | <5 ppm    |
| Scattering         | <10 ppm                     | <10 ppm                | <10 ppm   |

# Thermal Noise : the most critical issue ...

Amplitude Spectral Density of thermal noise

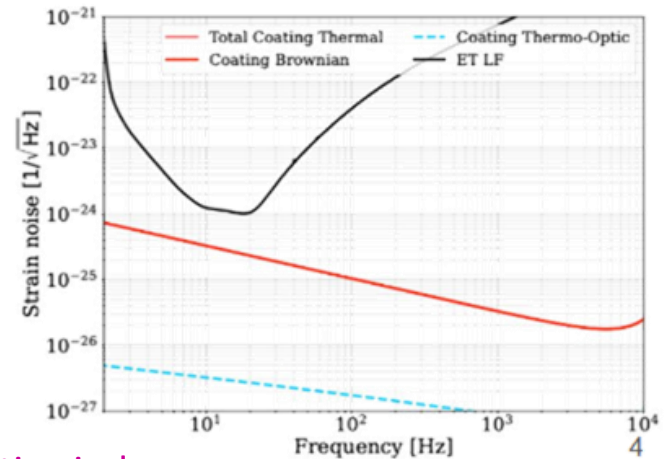
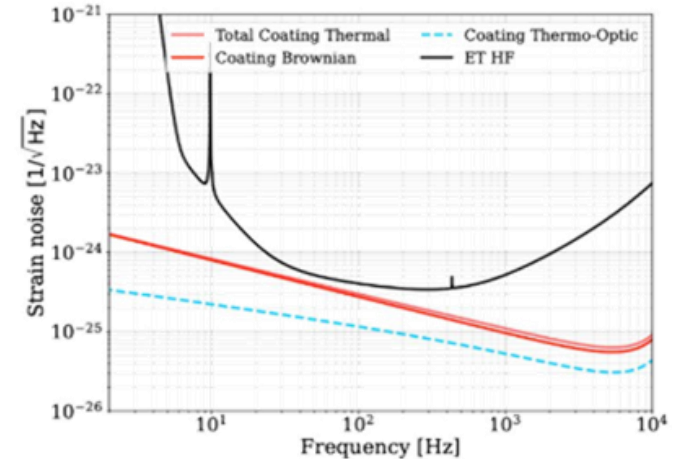
$$x(f) = \sqrt{\frac{2k_B T}{\pi^2 f} \frac{d}{w^2 \phi} \left( \frac{Y_{\text{coat}}}{Y_{\text{sub}}^2} + \frac{1}{Y_{\text{coat}}} \right)}$$

Temperature (points to  $T$ )

Total thickness (points to  $d$ )

Beam diameter (points to  $w$ )

Mechanical loss (points to  $\phi$ )



[ET-0294A-25]

Several approaches to decrease the thermal noise :

- Reducing the temperature (ET-LF) => **cryogenic**
- Reducing the total thickness => **increase the contrast in refractive index**
- Increasing the beam diameter (ET-LF & ET-HF) => **larger mirrors**
- Reducing the loss of the coating materials

- Factor of 3.8 for ET-LF
- Factor of 2.6 for ET-HF

**Challenging requirements !!!**

**A coating compliant with the A+ specs would be suitable for ET-HF !!!**

# ... but do not forget that other parameters matter !

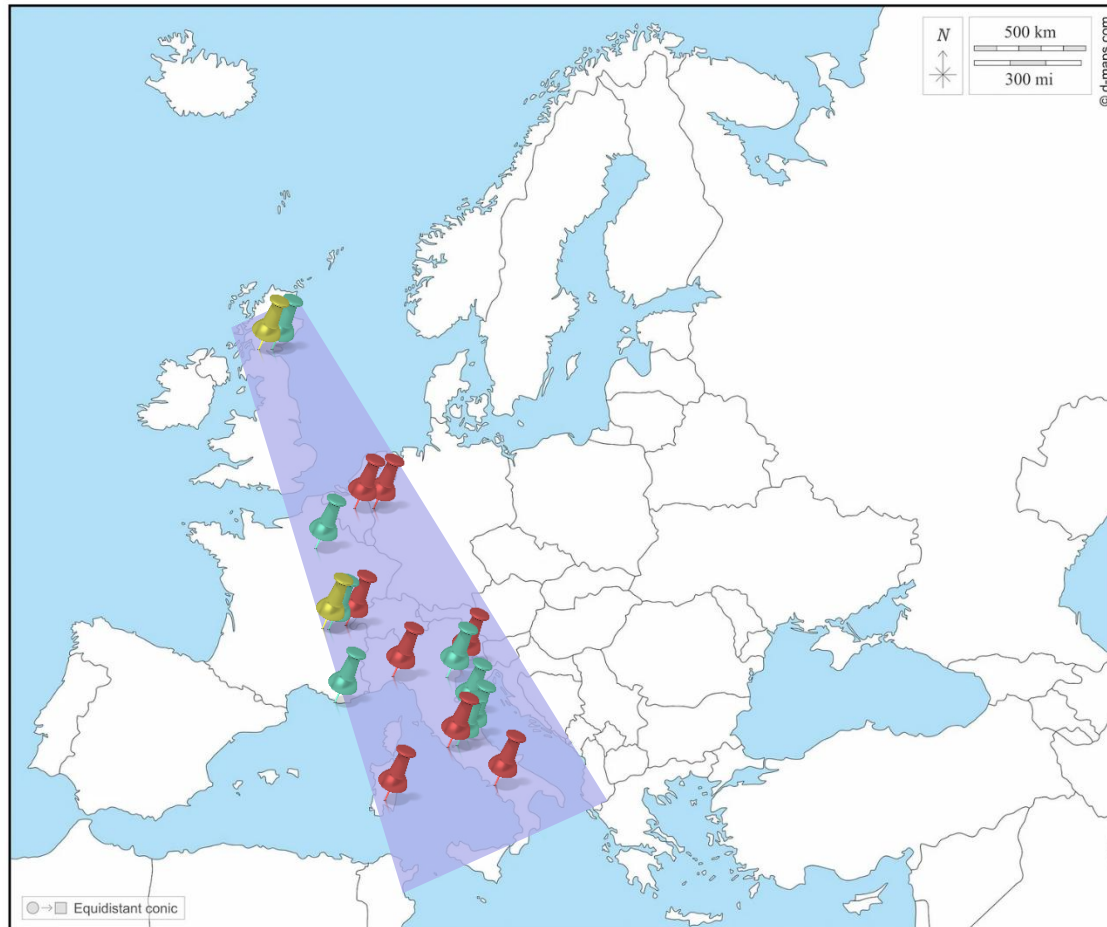
The coating MUST be :


- Uniform over a large area ( $\sim \varnothing 200\text{mm}$ )
- Defect-free (neither point scatterers nor point absorber)
- Low scattering
- Non-birefringent


All the parameters are interconnected and have a strong impact on the optimization of deposition process.

The final decision can be made only on a real HR stack that complies with all the specs.  
A scale 1:1 pathfinder ?

# The european « coating corridor »



 R&D coating facilities

 Characterization facilities (mechanical loss, absorption, birefringence, ellipsometry, structural)

 Large coating chambers

No real coordinated R&D activities at the project level.

R&D roadmap in preparation

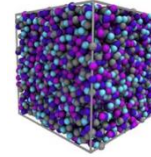
**Pros** : identify lack of research on certain aspects.

**Cons** : only consultative right now

# Several solutions under investigation

## Amorphous coatings

- $\text{SiN}_x$
- $\text{Ti:GeO}_2$
- a-Si
- Fluorides
- $\text{SiO}_2\text{:HfO}_2$
- $\text{TiO}_2\text{:SiO}_2$
- $\text{Al}_2\text{O}_3$
- Multimaterial structure
- Nanolayering
- Implantation



ET-HF

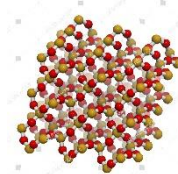


ET-LF



## Crystalline coatings

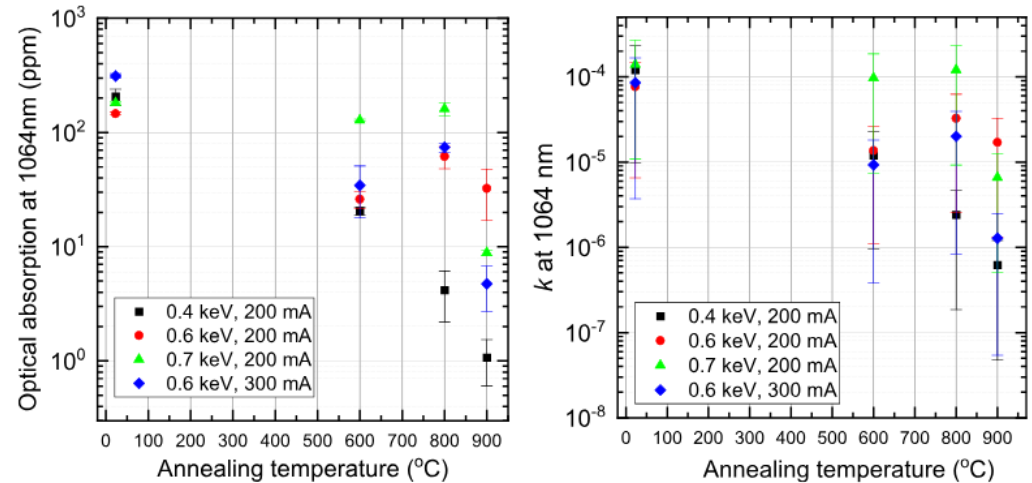
- GaAs/AlGaAs
- $\text{Cr}_2\text{O}_3/\text{Fe}_2\text{O}_3$
- Hybrid crystalline/amorphous



# Amorphous

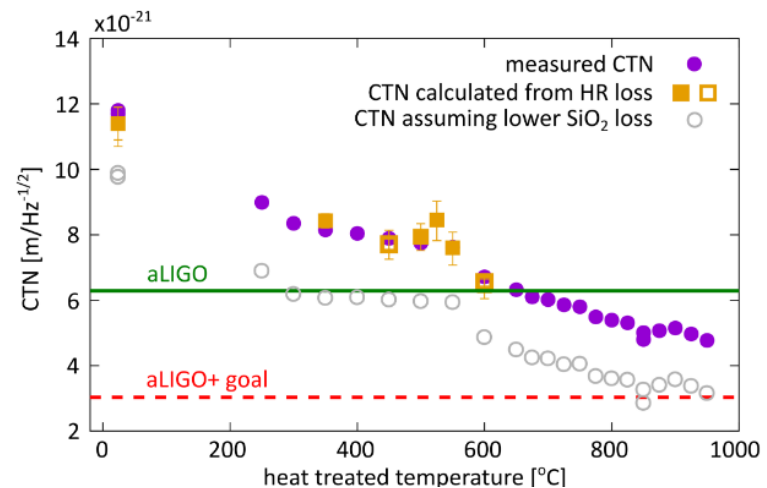
$\text{Si}_3\text{N}_4$  [Wallace et al. Class. Quantum Grav. 41 (2024) 095005]

- $k \sim 7 \times 10^{-7}$  – ultra low absorbing nitride
- $\phi \sim 3 \times 10^{-4}$



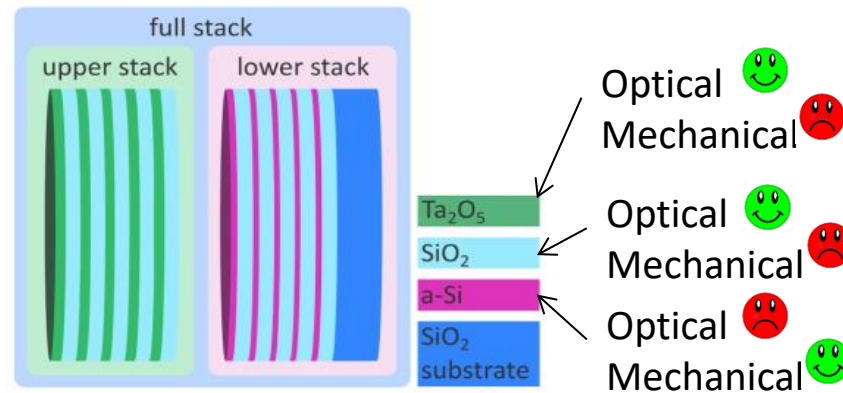
$\text{Ti}:\text{SiO}_2$  [McGhee PRL 131, 171401 (2023)]

- HR CTN  $\sim 75\%$  aLIGO
- $A \sim 1$  ppm



# Multimaterial

| Material  | CTN (wrt aLIGO) | Absorption (ppm) | Ref.   | Comment             |
|---|-----------------|------------------|--|---------------------|
| $\text{SiO}_2/\text{SiO}_x/\text{Ta}_2\text{O}_5$             | 0.97            | 1                | Demos et al. Class. Quantum Grav. 42 115012 2025 | $T \ll 5\text{ppm}$ |
| $\text{SiO}_2/\text{Ti}:\text{Ta}_2\text{O}_5/\text{SiN}_x$   | 0.82            | 1.5              | VIR-0888A-25                                     |                     |
| $\text{SiO}_2/\text{Ti}:\text{Ta}_2\text{O}_5/\text{TiGeO}_2$ | 0.81            | 0.7              | VIR-0888A-25                                     |                     |



# Implantation

Implanting O and N Ions into crystalline Silicon might enable creating Bragg mirror layers with good mechanical loss and absorption

Crystalline Silicon substrates will be used in the Einstein Telescope at cryogenic temperatures

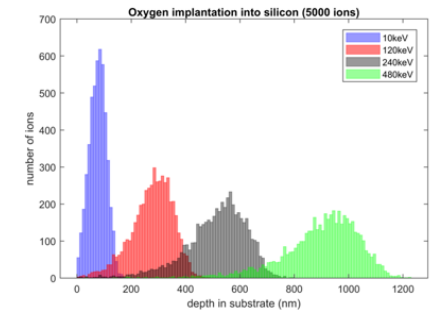
Just bought an ion implanter (located in California)

## Implanted Layer Structure

Aim to create Bragg-mirror with implanted Silica layers in crystalline Silicon substrate

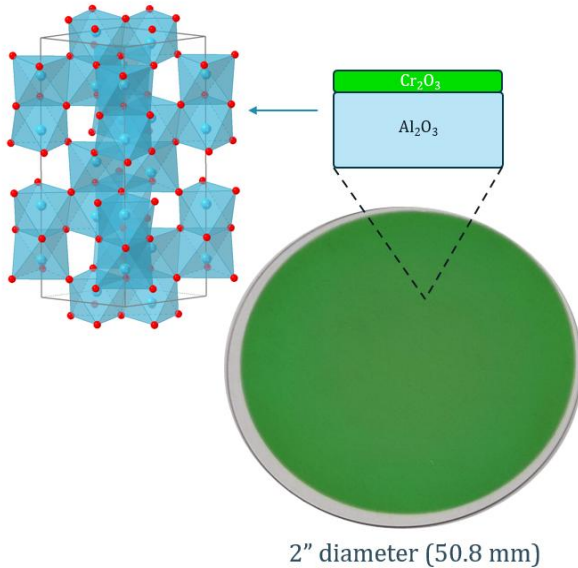


Choosing different implantation energies creates layers at different depths



LIGO-G2400579-x0

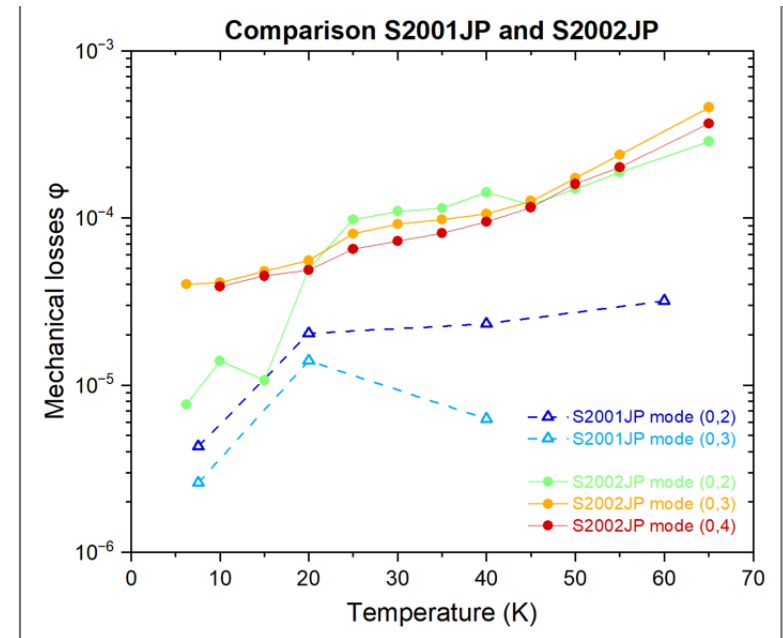
# Oxide crystalline coatings



Cr<sub>2</sub>O<sub>3</sub> can be directly grown onto sapphire.  
Demonstration of a 500 nm thick on a Ø2" substrate.

Strong impact of the growth quality on the mechanical loss.

Good epitaxy quality allows to achieve  $\phi=3e-6$  at cryogenic temperature.

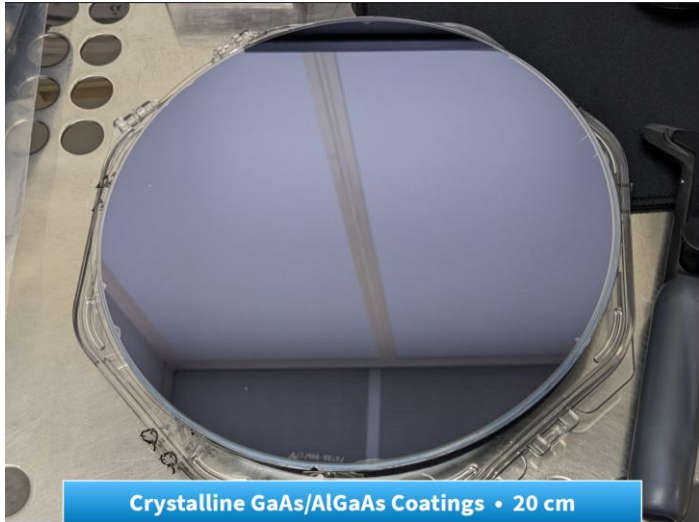


Comparison film with **good epitaxy (S2001JP)** and film with **mixed polycrystalline/epitaxial structure (S2002JP)**

[Binetti et al. GRASS 2024]

Several project aim to develop compliant coating over Ø200mm

- MICRONG – R. Flaminio
- MIRI - S. Penn



GaAs/InGaAs coating on Ø20 cm (max GaAs wafer available).

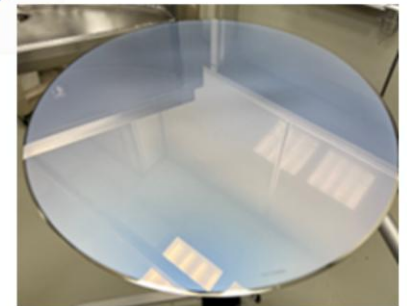
Birefringence variation of 5% over Ø 100 mm.

New plan growth on Ø30cm Ge wafer.

## World's First MBE Growth of GaAs on 30-cm Ge Wafers done in May



- The test showed that uniform growth over the full diameter was achieved.
- The test was only on the GaAs base layer.
- GaAs was not single polarization due to offcut manufacturing error by Umicore.
- Full growth and bonding tests will occur once offcut error resolved.



[LIGO-G2501475]  
[OIC FA.6]

# Conclusion

A lot of activities are ongoing regarding the fabrication of the ET coating.

Quality and performance have been improved.

Still a lot of work that all the requirements can be met.

Scaling up to be checked/developped.

To be continued ...