

Ecole de la formation
permanente IN2P3

Du Détecteur à la mesure 2025

Silicon detectors

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APC & UPC



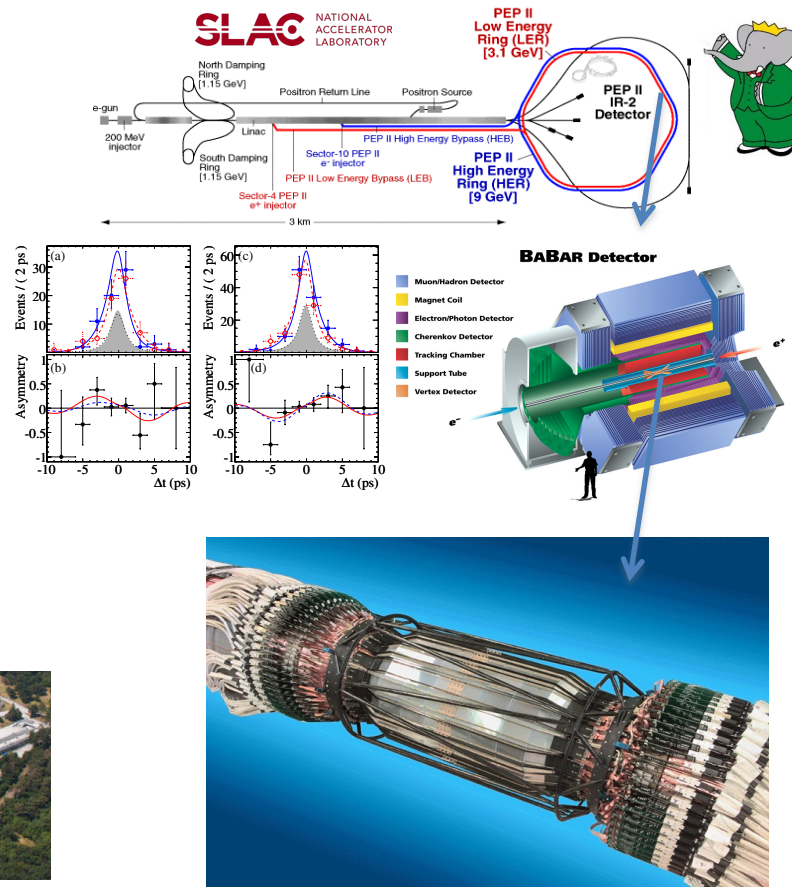
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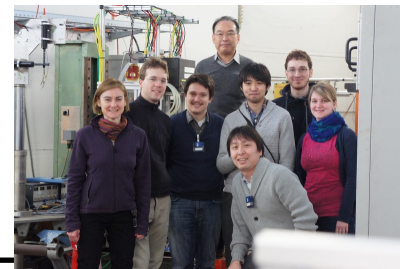
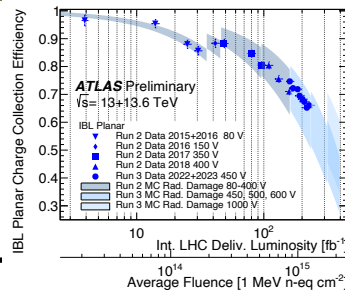
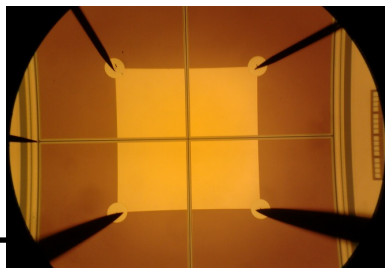
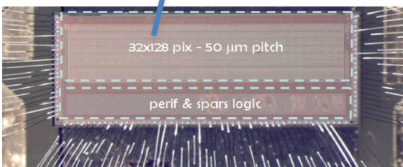
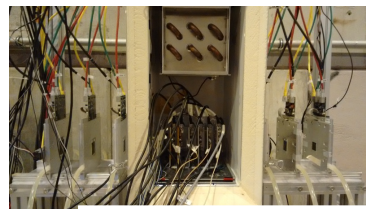
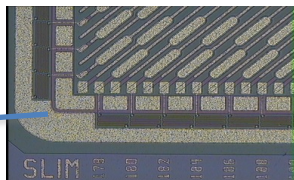
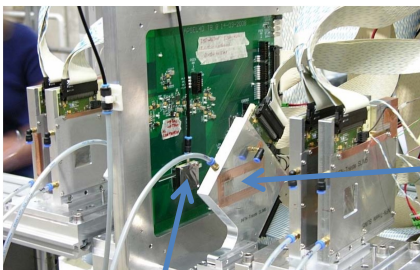
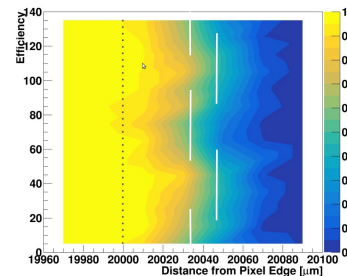
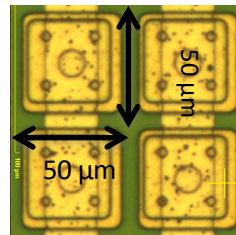
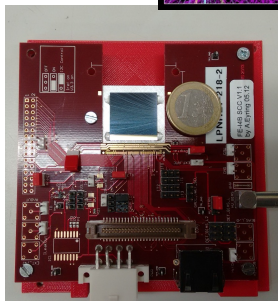
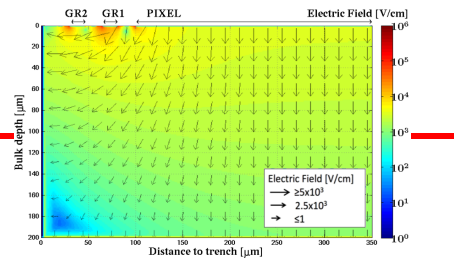
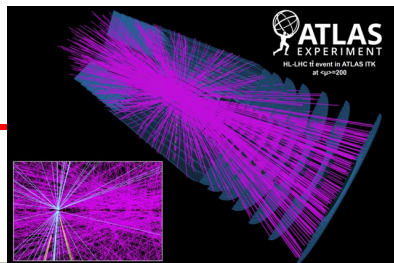
Outline

- Main applications, motivations and history
- Semiconductors physics
- Silicon radiation detectors
- Timing with silicon detectors
- Perspectives

Yes, but who are you?



Yes, but who are you?



Acknowledgments

Thanks to: I. Abt, V. Bonvicini, G. Calderini, S. Holland, M. Krammer, M. Moll, P. Wells, W. Riegler and more

- You can find great lectures here:
http://www.hephy.at/fileadmin/user_upload/Lehre/Unterlagen/Praktikum/Halbleiterdetektoren.pdf
- And here: <http://wwwusers.ts.infn.it/~bonvicin/Dottorandi08.pdf>

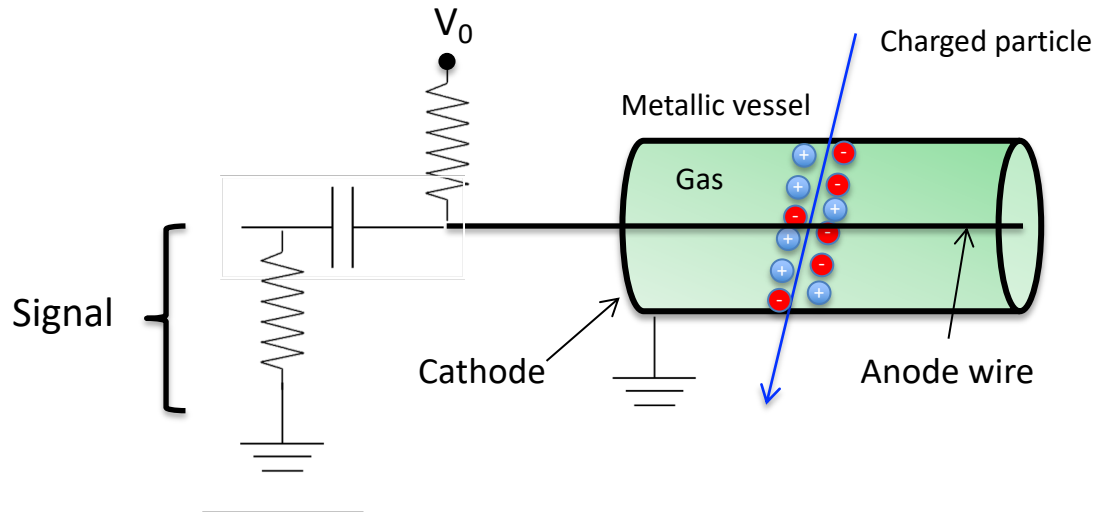
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See also: <http://www-physics.lbl.gov/~spieler/>
- G. Lutz, Semiconductor Radiation Detectors: Device Physics , Springer (July 11, 2007)
- S. Sze, Physics of Semiconductor Devices, J. Wiley, 1981
- H. F.-W. Sadrozinski, Applications of Silicon Detectors, IEEE Trans. Nucl. Sci. Vol. 48 n.4 pp.933 –940, 2001.
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Before solid state detectors: gas detectors

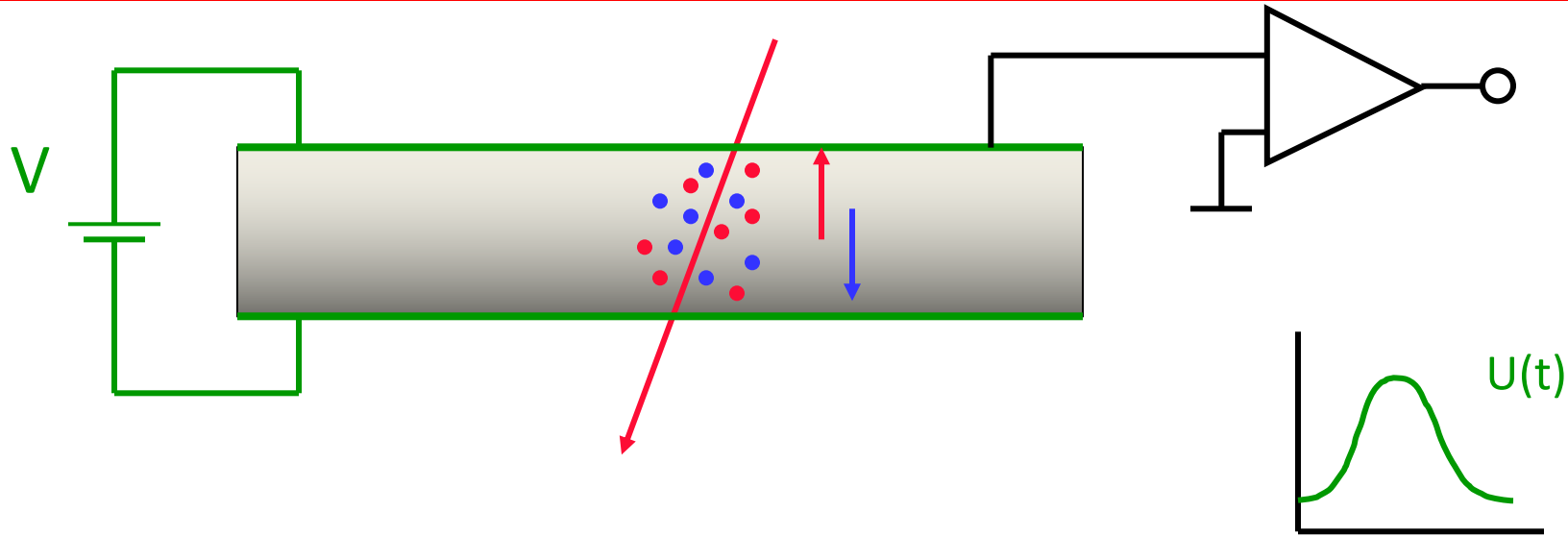


A voltage difference is applied between a central wire ("anode") and the metallic vessel containing the gas ("cathode", at ground).

Signal is readout from the anode

This basic model is a good representation for the three original gas detectors, i.e. the ionisation chamber, the proportional counter and the Geiger-Müller counter

The basics of a silicon detector



A solid state ionization chamber

Signal given by the drift of charges (electrons and holes) under the effect of the electric field

The signal is then amplified and shaped

Main applications

- γ spectroscopy with high energy resolution (10 keV – few MeV range)
- Vertex and tracking detectors with high spatial resolution
- Energy measurements of charged particles (few MeV) and Particle ID via dE/dx (multiple layers)

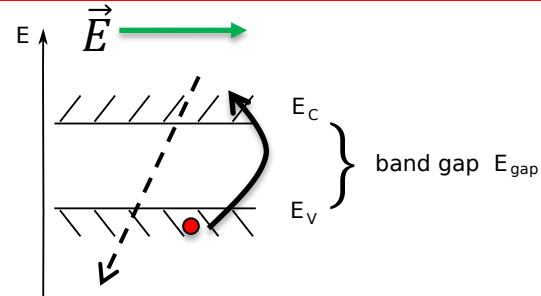
Why?

- ✓ Only few eV per electron-hole pair
- ✓ Use microchip technology; structures with sub μm precision can be produced at low cost; read-out electronics can be directly bonded to detector
- ✓ high density compared to gases - need only thin layers
- ✓ Solid material, no need for vessel/cryostat

Principle of operation

In semiconductors at $T > 0$ K few electrons populate the conduction band, and few holes are present in the valence band

Radiation can provide energy to an electron in valence band to be promoted to conduction band. At the same time a hole is created in valence band



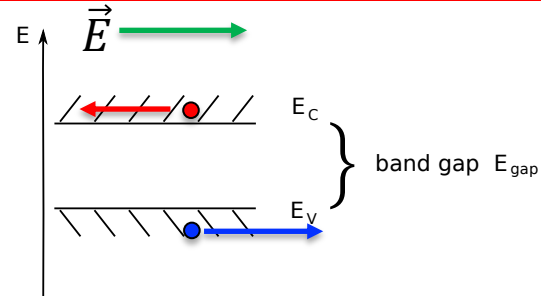
Principle of operation

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Radiation can provide energy to an electron in valence band to be promoted to conduction band. At the same time a hole is created in valence band

The detector is polarised, so the charge carriers move under the effect of the electric field

A current appears in my detector circuit

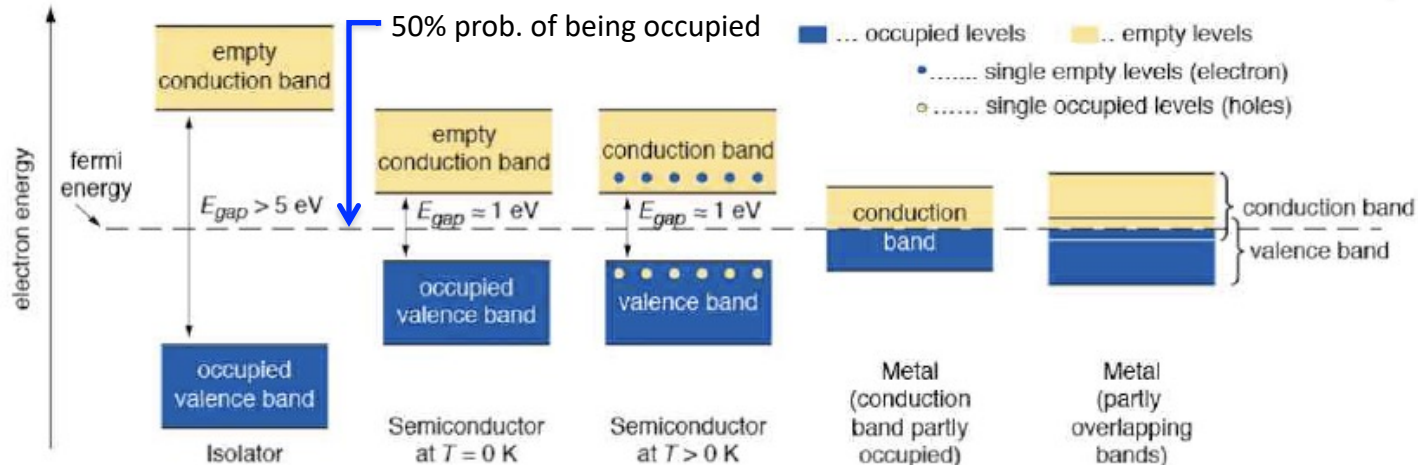
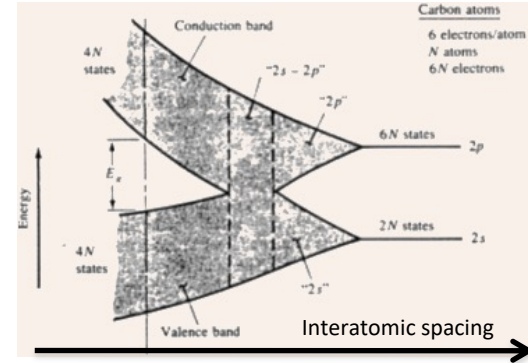


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What is a semiconductor?

- In an isolated atom the electrons have only discrete energy levels. In solid state material the atomic levels merge to energy bands.
- In metals the conduction and the valence band overlap,
- whereas in isolators and semiconductors these levels are separated by an energy gap (band gap).
- In semiconductors this gap is large (compared to $kT \sim 1/40$ eV)



A few semiconductors used in research

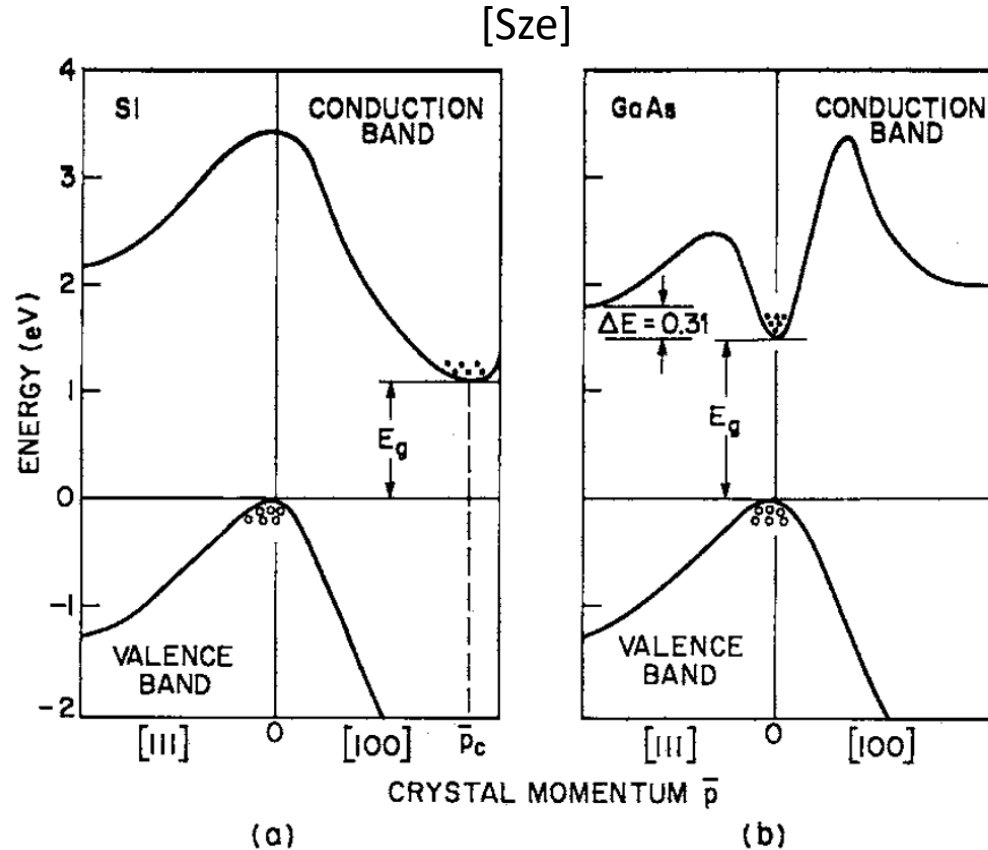
Germanium: Used in nuclear physics, due to **small band gap (0.66 eV)** **needs cooling** (usually done with liquid nitrogen at 77 K)

Silicon: Standard material for vertex and tracking detectors in high energy physics, can be operated at **room temperature**, **synergies** with **micro electronics industry**.

Diamond (CVD or single crystal): **Large band gap (6 eV)**, requires no depletion zone, **very radiation hard**, drawback is a low signal and **high cost**

Compound semiconductors: **GaAs** (faster than Si, no good insulating layer), **CdTe** (large Z, hence efficient for photodection);

Indirect vs direct semiconductors



In Si (and Ge) a photon is not enough to create electron-hole pairs since it carries ~ 0 crystal momentum

Phonons are necessary

Important aspect for photon detection (and even more for photon emission)

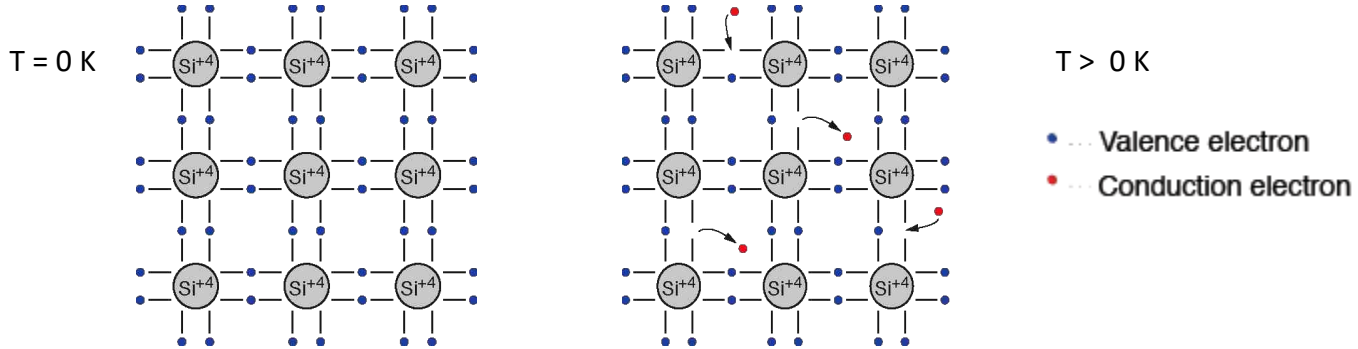
Some properties of Semiconductors

Table 8.2 Properties of silicon, germanium, gallium arsenide, cadmium telluride and diamond. D = diamond lattice, ZB = zinc blende lattice, temperature dependent quantities given at 300 K.

Property	Si	Ge	GaAs	CdTe	Diamond
atomic number (Z)	14	32	31/33	48/52	6
atom mass (u)	28.09	72.60	72.32	120.0	12.01
→ density ρ (g/cm ³)	2.328	5.327	5.32	5.85	3.51
crystal structure	D	D	ZB	ZB	D
lattice constant (Å)	5.431	5.646	5.653	6.48	3.57
→ semiconductor type	indirect	indirect	direct	direct	indirect
→ band gap E_G (eV)	1.12	0.66	1.424	1.44	5.5
intr. carrier density (cm ⁻³)	1.01×10^{10}	2.4×10^{13}	2.1×10^6	10^7	≈ 0
resistivity (Ω cm)	2.3×10^5	47	10^8	10^9	$\approx 10^{16}$
→ dielectric constant (ϵ)	11.9	16	13.1	10.2	5.7
→ radiation length X_0 (cm)	9.36	2.30	2.29	1.52	12.15
→ average energy for (e/h) creation (eV)	3.65	2.96	4.2	4.43	13.1
thermal conductivity ($\frac{W}{cmK}$)	1.48	0.6	0.55	0.06	>18
→ mobility ($\frac{cm^2}{Vs}$)					
electrons μ_n	1450	3900	8500	1050	≈ 1800
holes μ_h	500	1800	400	90	≈ 2300
lifetime					
electrons τ_e	>100 μs	$\sim ms$	1–10 ns	0.1–2 μs	≈ 100 ns
holes τ_h	>100 μs	$\sim ms$	20 ns	0.1–1 μs	≈ 50 ns

Bond model of semiconductors

Example of column IV elemental semiconductor (2dim projection)



Each atom has 4 closest neighbors, the 4 electrons in the outer shell are shared and form covalent bonds.

At low temperature all electrons are bound

At higher temperature thermal vibrations break some of the bonds → free e^- (n) cause conductivity (electron conduction)

The remaining open bonds attract other e^- → The “holes” (p) change position (hole conduction)

Intrinsic carrier concentration $n_i: n = p = n_i \sim 1.0 \times 10^{10} \text{ cm}^{-3}$ ($T=300\text{K}$)

Transport of charge carriers

Transport of charge carriers in a semiconductor: diffusion and drift

Diffusion: proportional to the gradient of the carrier density

Drift: proportional to the applied electric field

$$\begin{aligned}\vec{J}_n &= \vec{J}_{n,drift} + \vec{J}_{n,diff} = q \left(\mu_n n \vec{E} + D_n \nabla n \right) \\ \vec{J}_p &= \vec{J}_{p,drift} + \vec{J}_{p,diff} = q \left(\mu_p p \vec{E} - D_p \nabla p \right)\end{aligned}$$

D: diffusion coefficient
[cm²/s]

μ: mobility [cm²/(Vs)]

Einstein's
equation

$$D_n = \frac{kT}{q} \mu_n$$

$$D_p = \frac{kT}{q} \mu_p$$

$$\vec{v}_{drift} = \mu \vec{E}$$

Valid at low/moderate fields; for large fields (>~ 5x10³ V/cm) the carriers velocities saturates (Si: v ~ 10⁷ cm/s) → **10-30 ns collection time in 100-300 μm**

μ depends on doping and temperature.

For intrinsic silicon: μ_n ~ 1350 cm²/(Vs), μ_p ~ 450 cm²/(Vs)

FAST!

Estimate SNR in an intrinsic silicon detector

Let's make a simple calculation for silicon:

Mean ionization energy $I_0 = 3.62$ eV, mean energy loss per flight path
 $dE/dx = 3.87$ MeV/cm, intrinsic charge carrier density at $T = 300$ K
 $n_i = 1.45 \cdot 10^{10}$ cm⁻³.

Assuming a detector with a thickness of $d = 300$ μ m and an area of $A = 1$ cm².

→ Signal of a mip in such a detector:

$$\frac{dE/dx \cdot d}{I_0} = \frac{3.87 \cdot 10^6 \text{ eV/cm} \cdot 0.03 \text{ cm}}{3.62 \text{ eV}} \approx 3.2 \cdot 10^4 \text{ e}^- \text{h}^+ \text{-pairs}$$

→ Intrinsic charge carrier in the same volume ($T = 300$ K):

$$n_i d A = 1.45 \cdot 10^{10} \text{ cm}^{-3} \cdot 0.03 \text{ cm} \cdot 1 \text{ cm}^2 \approx 4.35 \cdot 10^8 \text{ e}^- \text{h}^+ \text{-pairs}$$

→ Number of thermal created e⁻h⁺-pairs are four orders of magnitude larger than signal!!!

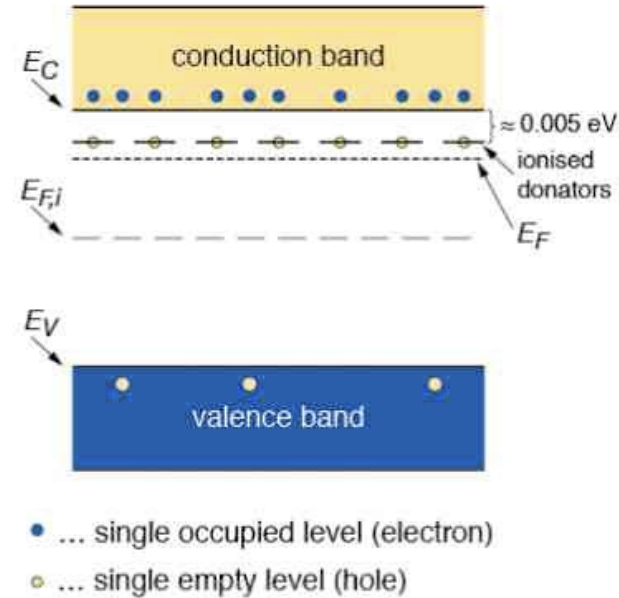
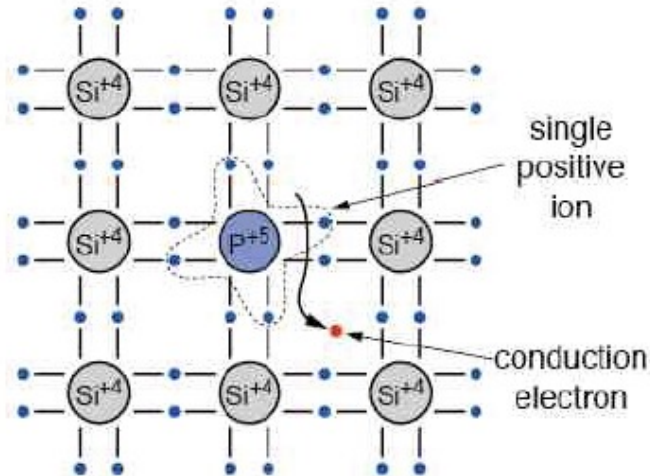
Have to remove the charge carrier!

→ Depletion zone in reverse biased pn junctions

N-doping

Doping with an element 5 atom (e.g. P, As, Sb). The 5th valence electron is weakly bound.

The doping atom is called donor
The released conduction electron leaves a positively charged ion



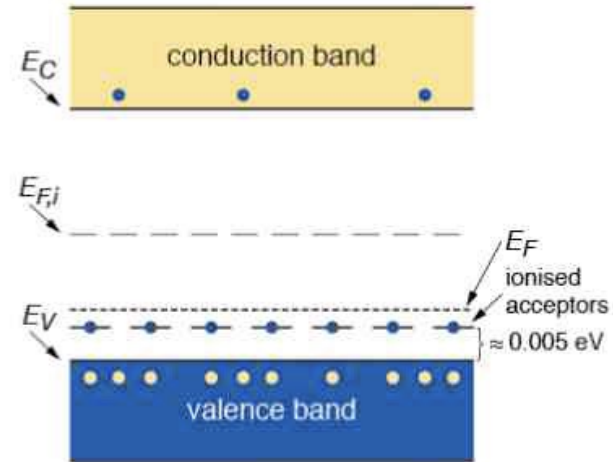
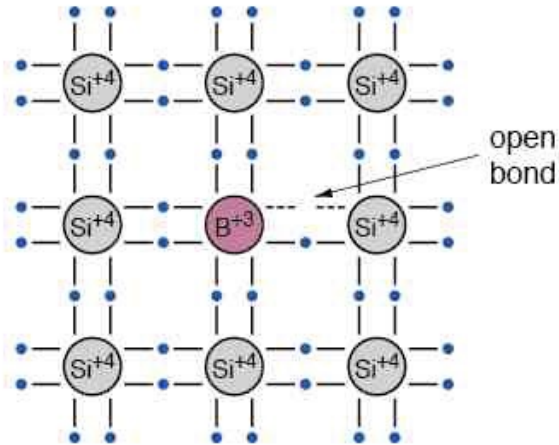
Electrons (holes) are called majority (minority) carriers.

P-doping

Doping with an **element 3 atom** (e.g. B, Al, Ga, In). One valence bond remains open

The **doping** atom is called **acceptor**

The acceptor atom in the lattice is **negatively charged**



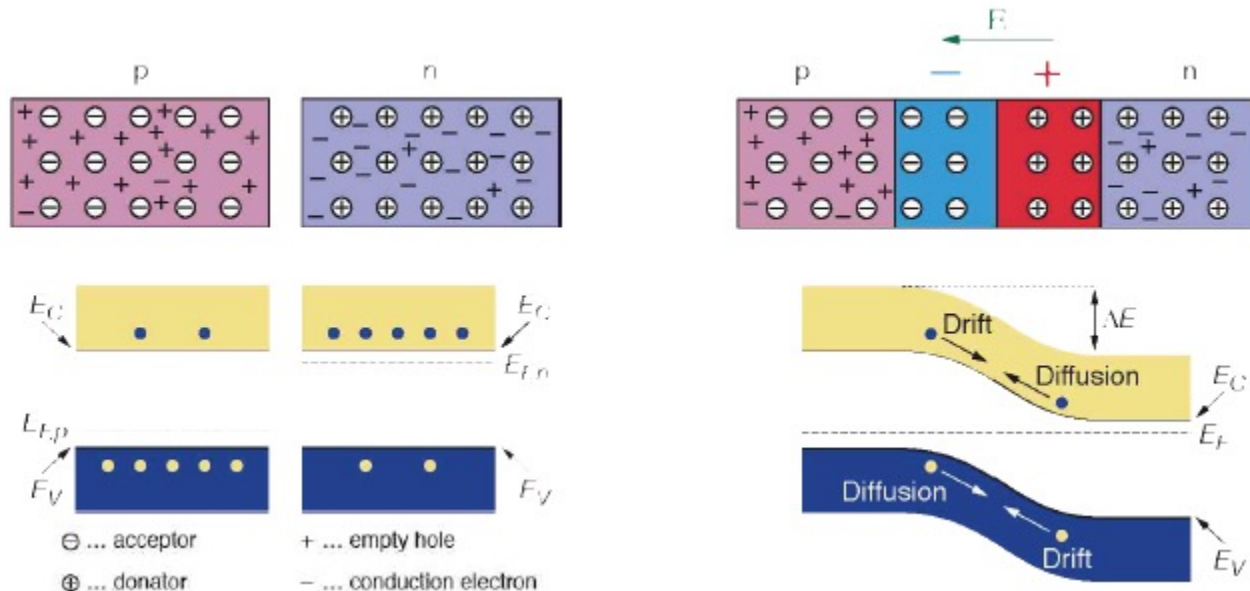
- ... single occupied level (electron)
- ... single empty level (hole)

Holes (electrons) are called majority (minority) carriers.

The p-n junction

At n-type and p-type interface: diffusion of surplus carries to the other material until thermal equilibrium is reached.

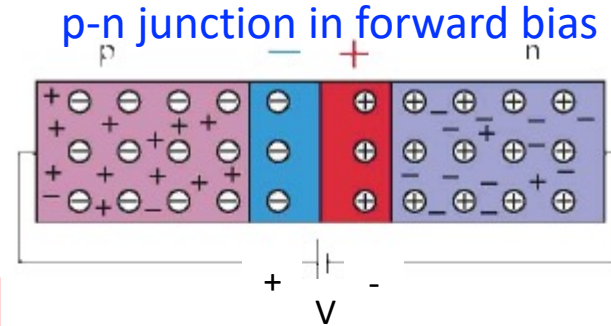
The remaining ions create a space charge and an electric field stopping further diffusion. The stable space charge region is free of charge carries: the depletion zone.



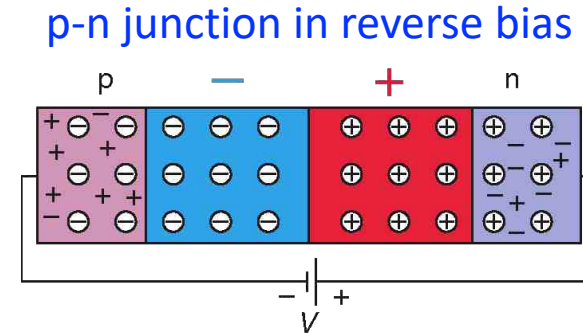
The p-n junction – forward and reverse bias

Applying a forward bias voltage V ,
e- and holes are refilled to the
depletion zone.
The depletion zone becomes narrower

That's not what we want!



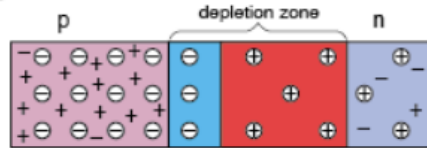
Applying a reverse bias voltage V ,
e- and holes are pulled out of the
depletion zone.
The depletion zone becomes larger.



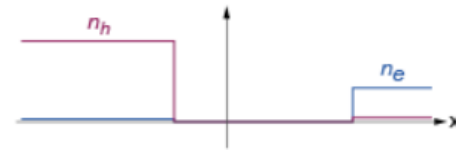
That's the way we operate our semiconductor detectors!

Electrical characteristics of p-n junction

pn junction scheme

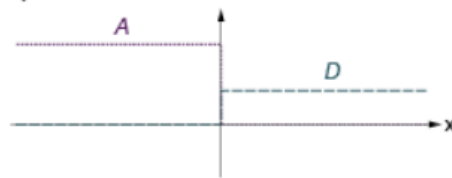


concentration of free charge carriers

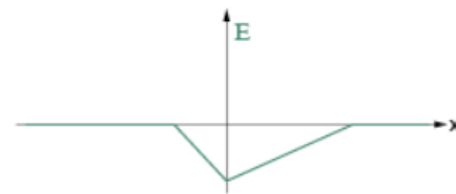


[Eckstein]

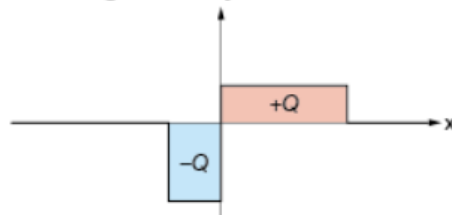
acceptor and donor concentration



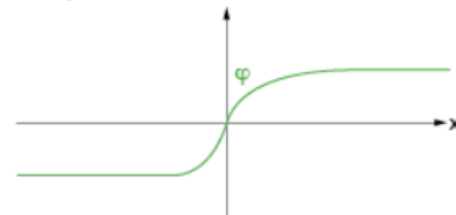
electric field



space charge density



electric potential



⊖ ... acceptor

⊕ ... empty hole

⊕ ... donator

⊖ ... conduction electron

P-n junction – width of the depletion zone

Example of a typical p⁺-n junction in a silicon detector:

Effective doping concentration $N_a = 10^{15} \text{ cm}^{-3}$ in p⁺ region and $N_d = 10^{12} \text{ cm}^{-3}$ in n bulk.

Without external voltage:

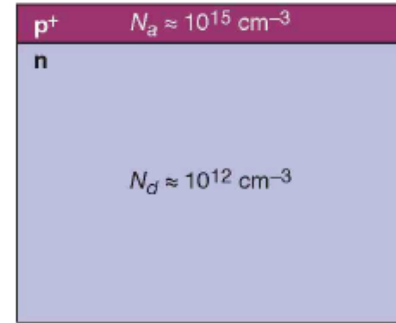
$$W_p = 0.02 \text{ } \mu\text{m}$$

$$W_n = 23 \text{ } \mu\text{m}$$

Applying a reverse bias voltage of 100 V:

$$W_p = 0.4 \text{ } \mu\text{m}$$

$$W_n = 363 \text{ } \mu\text{m}$$



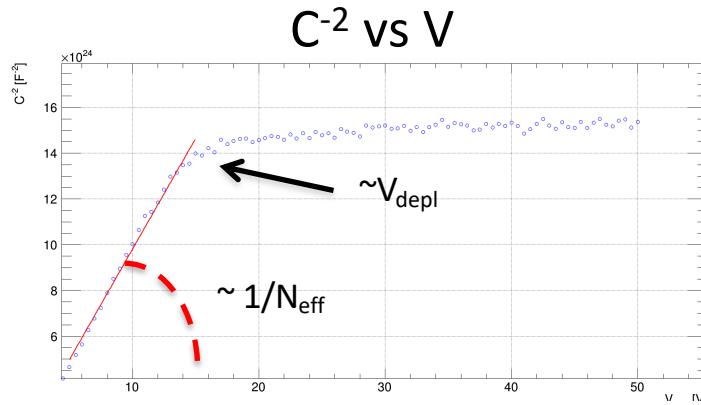
Width of depletion zone in n bulk:

$$W \approx \sqrt{2\epsilon_0\epsilon_r\mu\rho|V|}$$

$$\text{with } \rho = \frac{1}{e\mu N_{\text{eff}}}$$

V ... External voltage
 ρ ... specific resistivity
 μ ... mobility of majority charge carriers
 N_{eff} ... effective doping concentration

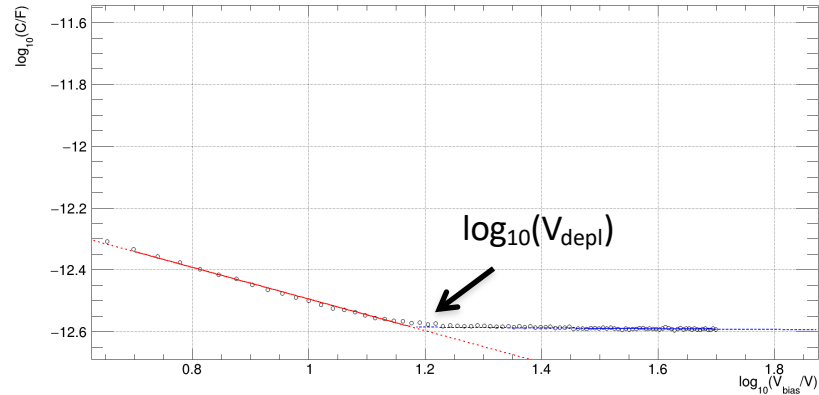
CV analysis: observables



$$C = \frac{A\epsilon_0\epsilon_{sc}}{w} \sqrt{\frac{V_{\text{depl}}}{V}} = A \sqrt{\frac{qN_{\text{eff}}\epsilon_0\epsilon_{sc}}{2}} \frac{1}{V}$$

$$N_{\text{eff}} = 2 \frac{\left(\frac{d(C^{-2})}{dV} \right)^{-1}}{q\epsilon_0\epsilon_{sc}A^2}$$

$\log_{10}(C)$ vs $\log_{10}(V)$



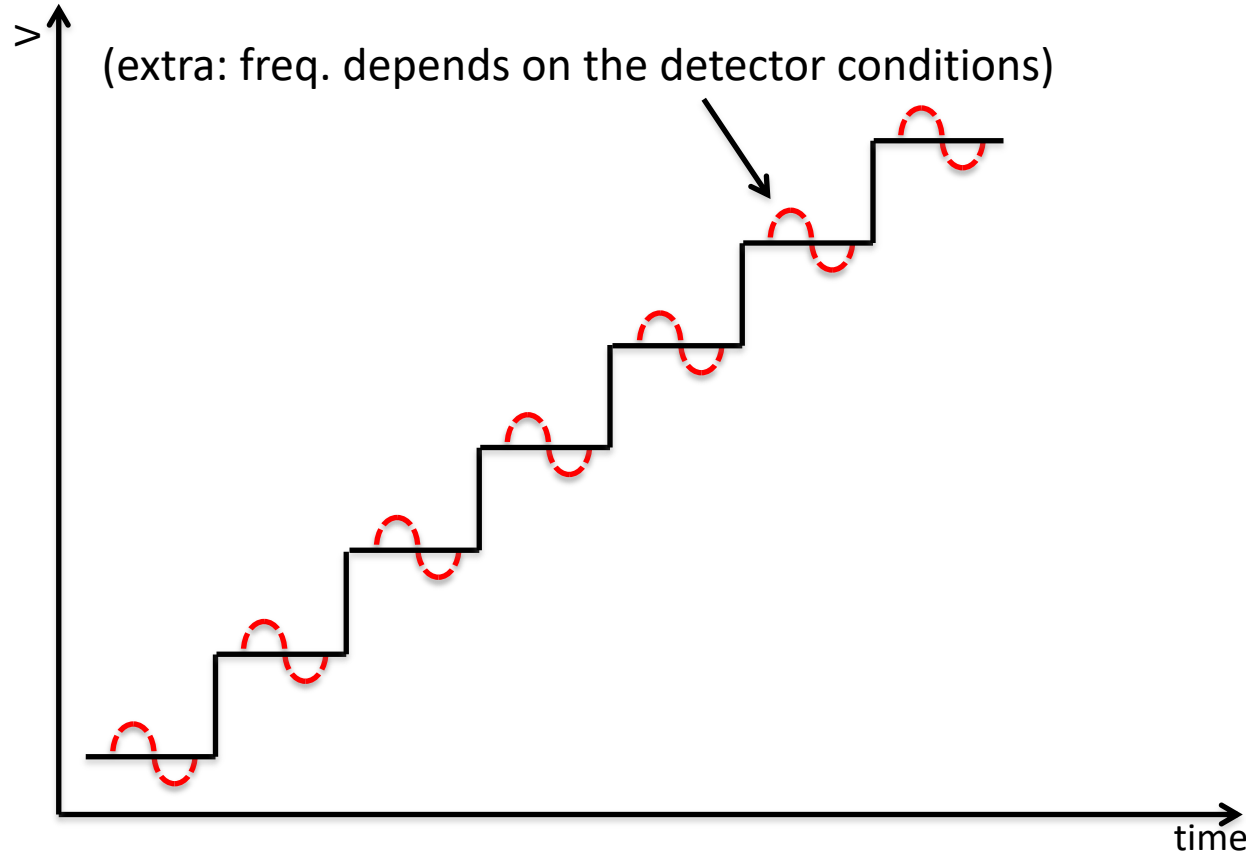
Depletion voltage: howto

- By definition, differential capacitance is the change in charge (Q) in a device in response to a change in voltage (V):

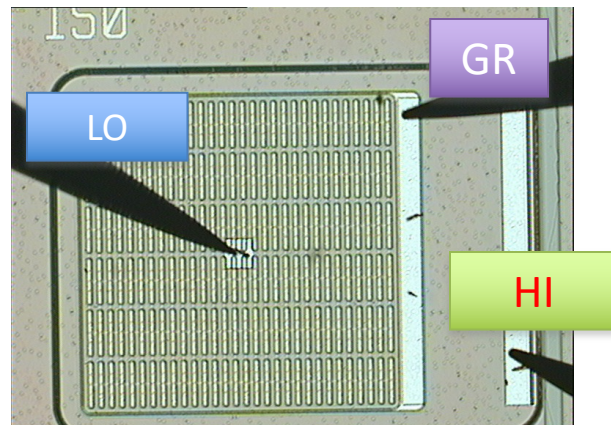
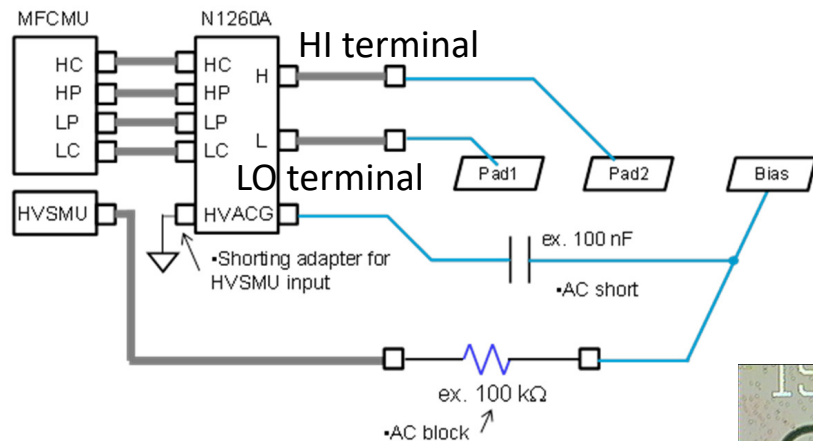
$$C = \Delta Q / \Delta V$$

- One general practical way to implement this is to apply a small AC ($\nu \sim 10^2 - 10^6$ Hz) voltage signal (millivolt range) to the device under test, and then measure the resulting current. Integrate the current over time to derive Q and then calculate C from Q and V.
- C-V measurements in a semiconductor device are made using two simultaneous voltage sources: an applied AC voltage signal (dVac) and a DC voltage (Vdc) that is swept in time, as illustrated in the next slide.

Voltage ramp for CV analysis



Connections for CV analysis

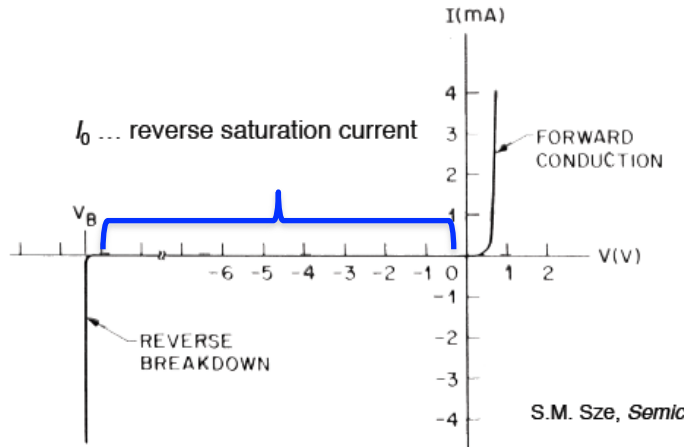


P-n junction – Current voltage characteristics

Typical current-voltage of a p-n junction (diode): exponential current increase in forward bias, small saturation in reverse bias.

Ideal diode equation:

$$I = I_0 \cdot \left[\exp\left(\frac{eV}{kT}\right) - 1 \right]$$



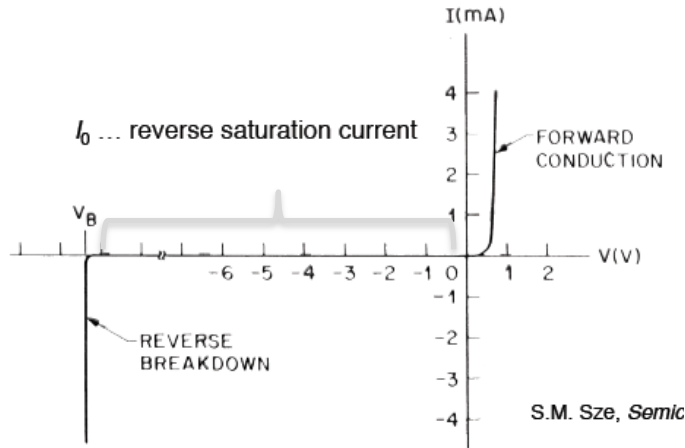
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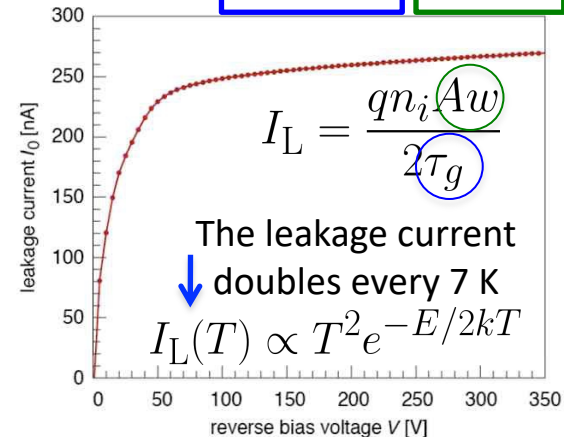
Ideal diode equation:

$$I = I_0 \cdot \left[\exp\left(\frac{eV}{kT}\right) - 1 \right]$$

In reverse bias:
extra contribution
from bulk generated current



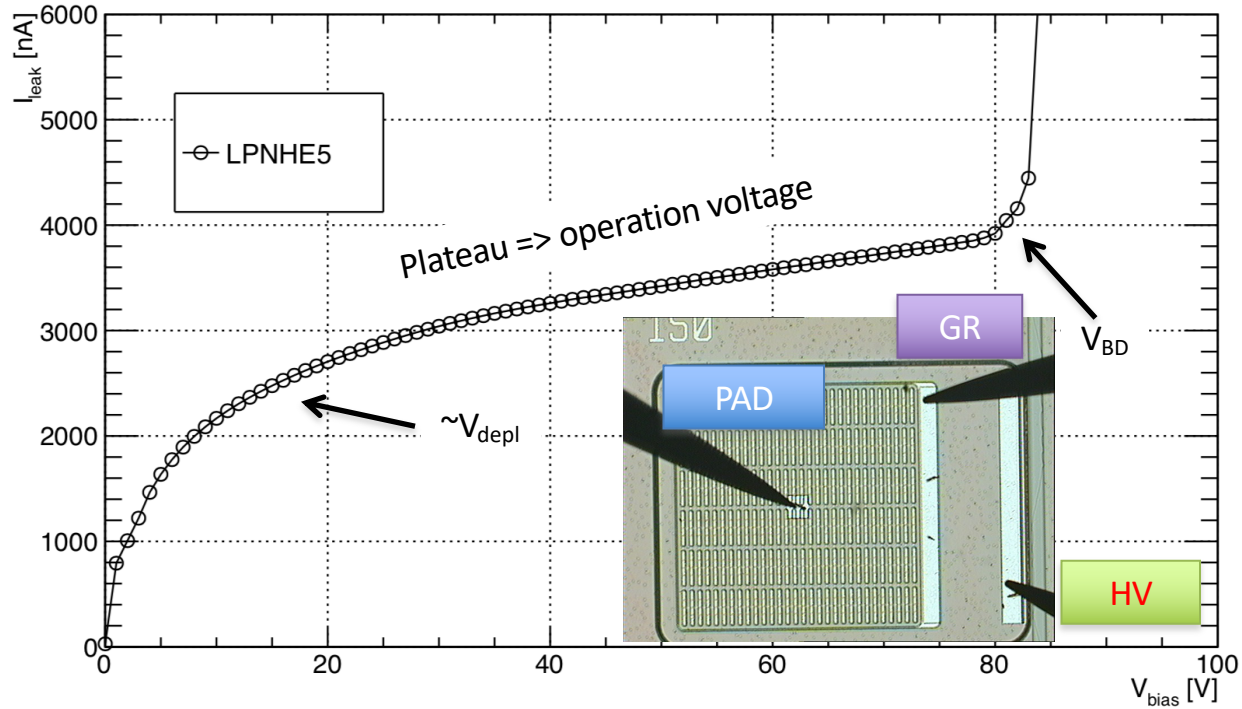
Leakage current origin:
thermally generated carriers



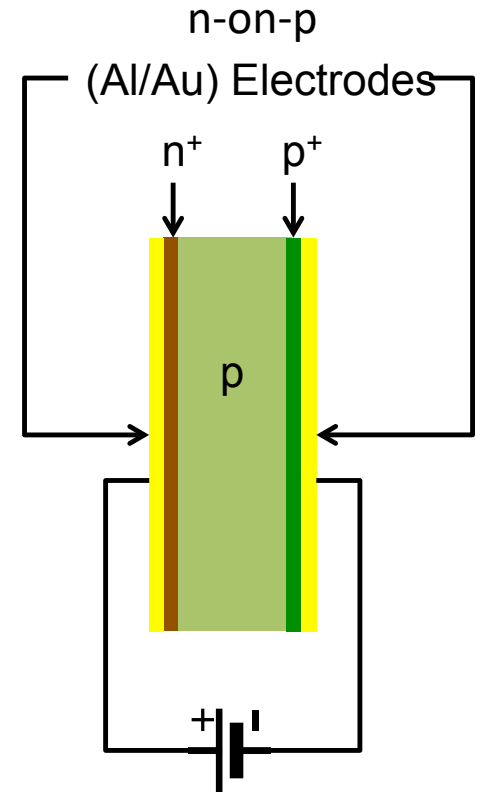
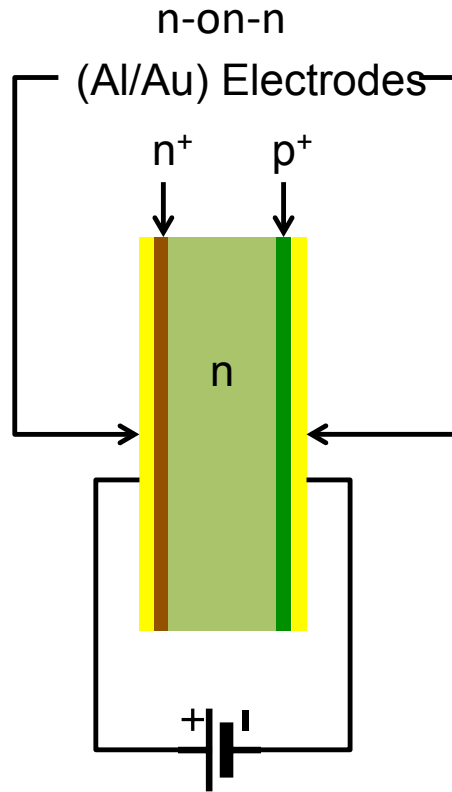
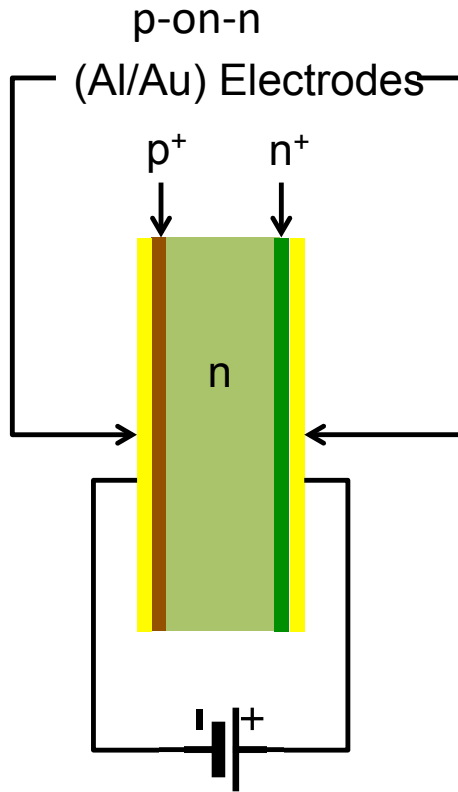
Generation
lifetime

Detector
volume

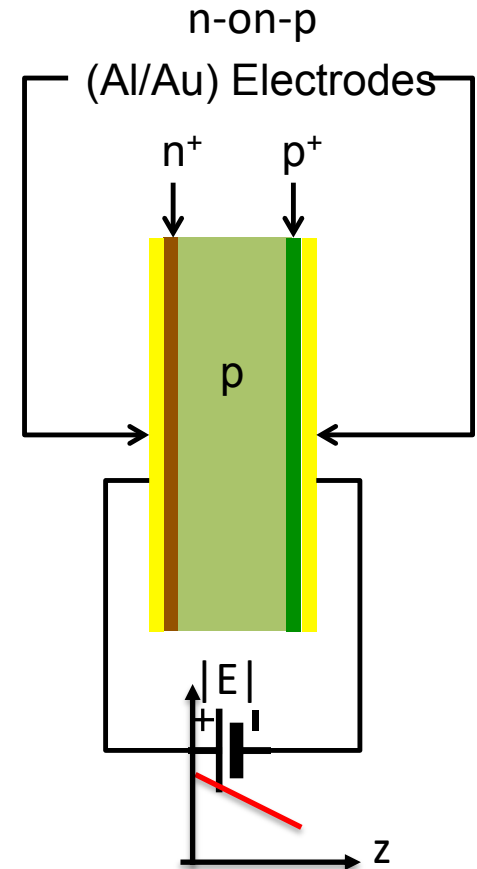
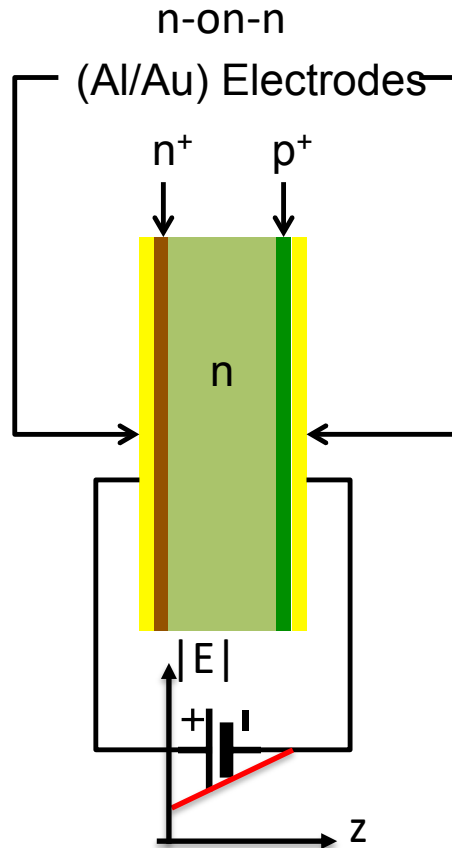
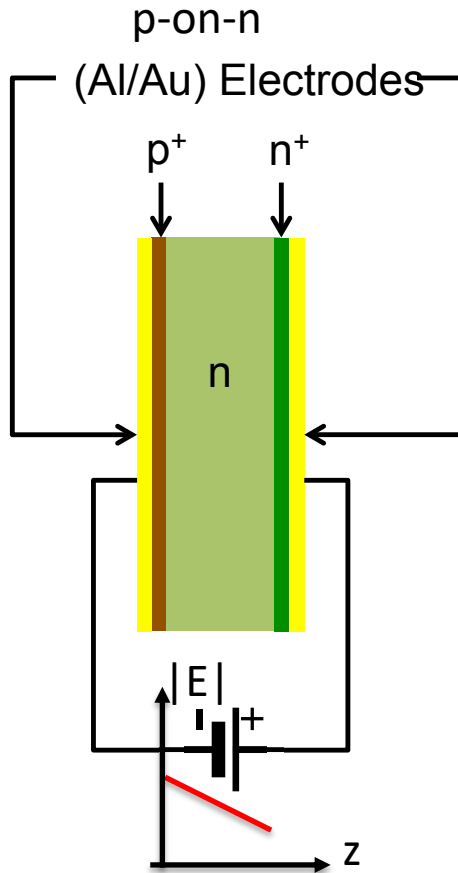
IV in real life



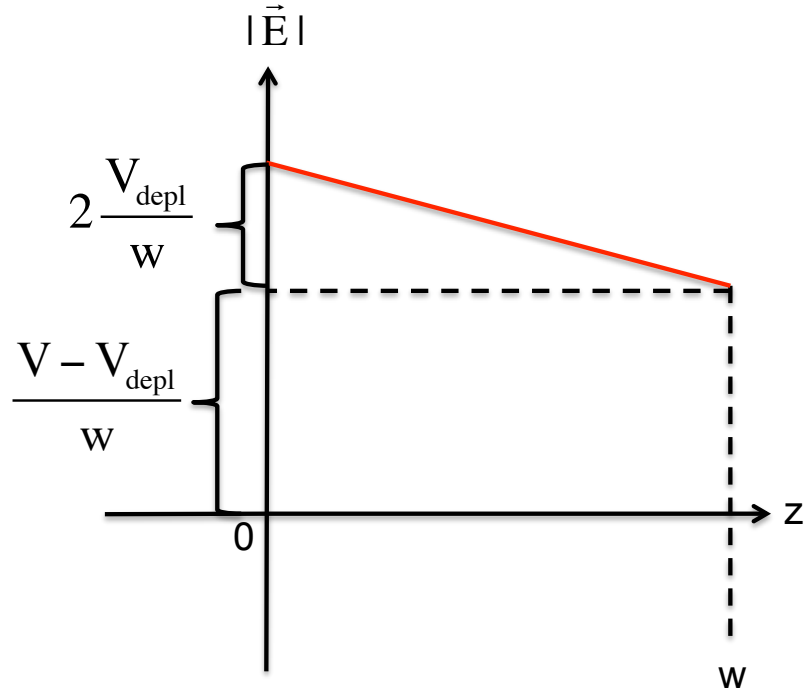
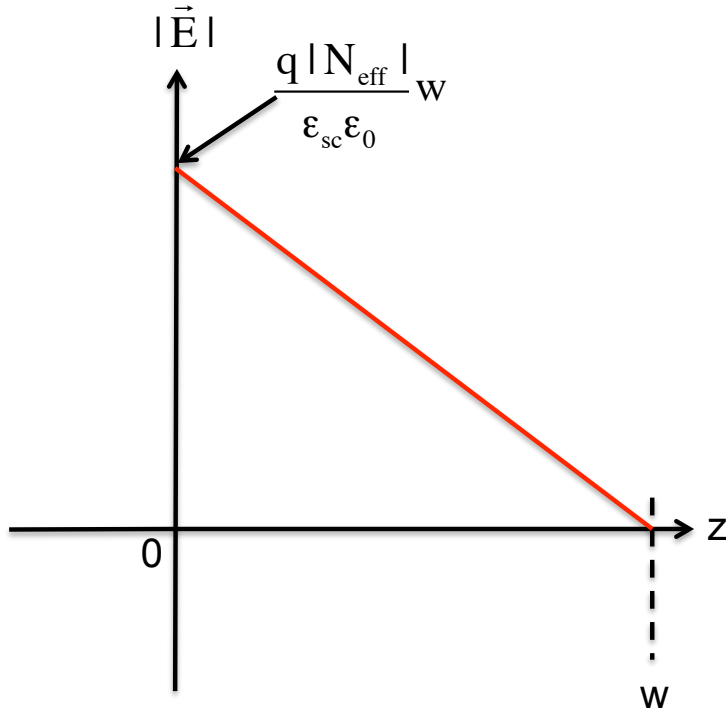
Examples of p-n junction diodes



Examples of p-n junction diodes



Electric field at depletion and beyond



Quiz



Everywhere: $V(\vec{r}) = 0$
 $\rho(\vec{r}) = 0$

Quiz

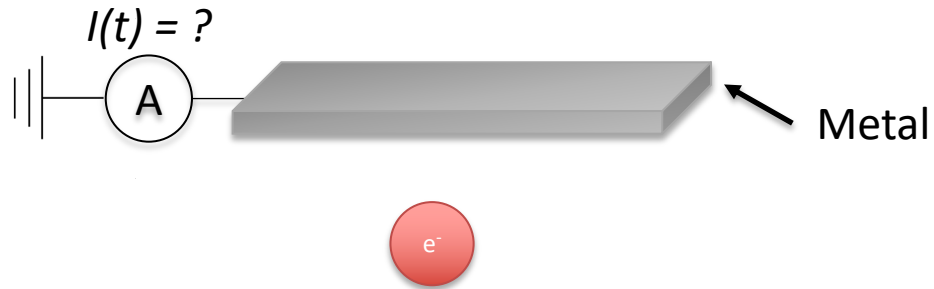


$$V(\vec{r}) = ?$$

$$\rho(\vec{r}) = ?$$



Quiz



$$V(\vec{r}) = ?$$

$$\rho(\vec{r}) = ?$$

Why does this matter?

Well, in your detector charges are moving towards electrodes at fixed voltage and you can measure currents...

Yes, you **ALWAYS MEASURE AN INDUCED SIGNAL DUE TO THE MOVEMENT OF CHARGE CARRIERS** (electrons, holes – ions too)

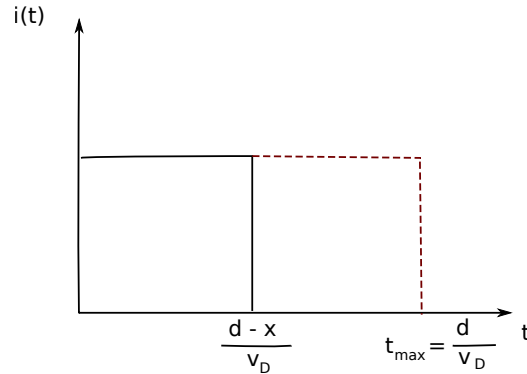
SIGNAL IS NEVER COLLECTED BY ELECTRODES BUT ALWAYS INDUCED ON THEM

More in slides from W. Riegler: <https://indico.cern.ch/event/843083/>

Signal formation in p-n junction

in principle like ionization chambers:

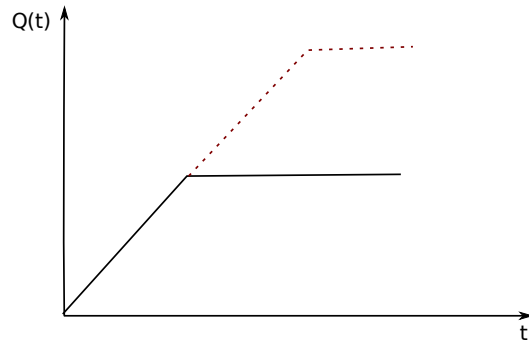
if E const: each drifting electron contributes to signal current while drifting



$$i = \frac{dq}{dt} = e \frac{dx}{dt} = e \frac{dx}{dx/v_D} = e \frac{v_D}{d}$$

d : width of depletion zone

x : location where electron was generated



capacitor charges:

$$Q = e \frac{v_D}{d} \cdot t = e \frac{v_D}{d} \frac{d-x}{v_D}$$

Signal from uniform deposition

line charge of electrons across the depletion layer (constant ionization along track):

$$i = N_0 e \frac{v_D}{d} \left(1 - \frac{tv_D}{d} \right) \Theta \left(1 - \frac{tv_D}{d} \right)$$
$$Q(t) = N_0 e \frac{v_D}{d} \left(t - \frac{t^2 v_D}{d} \right) \Theta \left(1 - \frac{tv_D}{d} \right)$$

integrated:

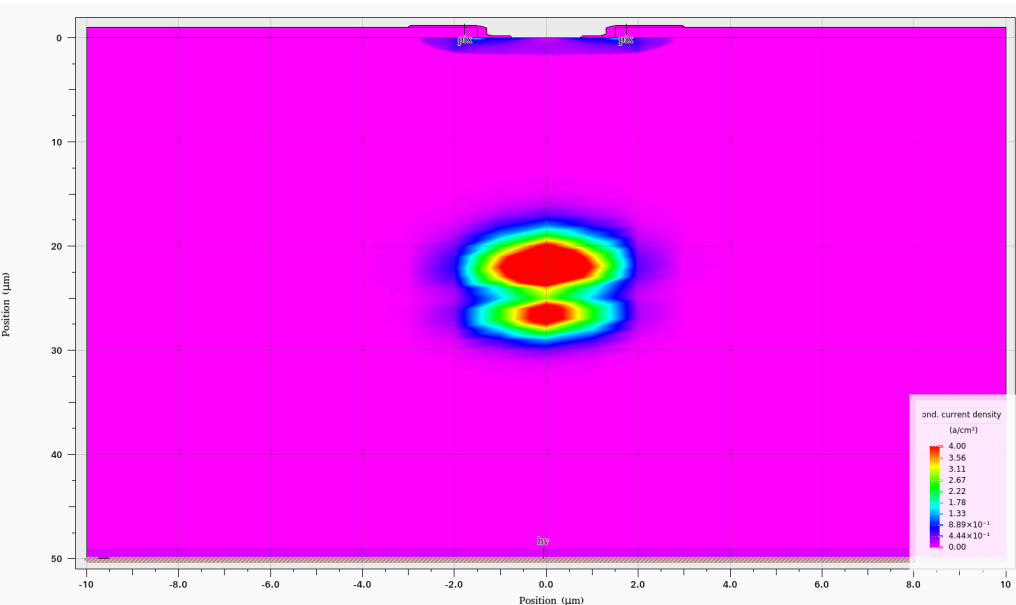
$$Q \left(t = \frac{d}{v_D} \right) = \frac{N_0 e}{2}$$

same signal for positive carriers (holes), thus in total

$$N_0 \cdot e = Q_{tot}$$

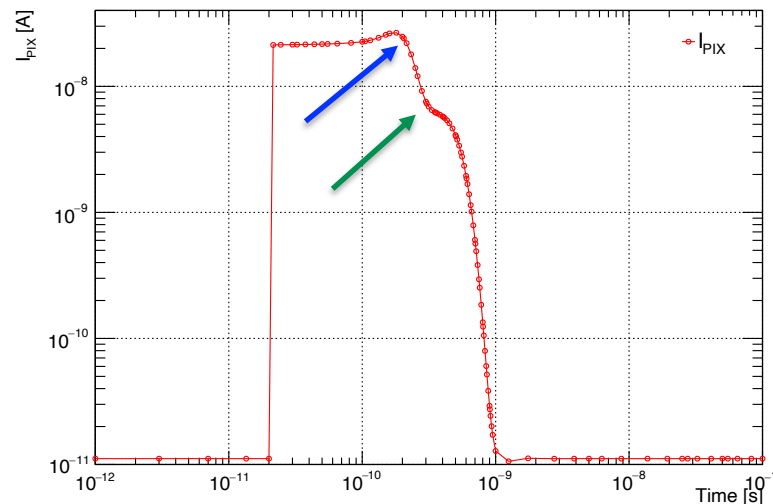
Signal from point deposition

Conduction current density between 50 and 600 ps after the conversion at \sim mid plane



Want to know more? Ask me about TCAD ☺

Photocurrent



At 200 ps first e- arrive at PIX
By 300 ps they are gone

SIMDET 2025

6TH SCHOOL ON SILICON DETECTOR SIMULATION

Ionization yield and Fano factor

mean energy per electron-hole pair

	$E_0^{300\text{ K}}$	$E_0^{77\text{ K}}$	E_{gap}
Si	3.6 eV	3.8 eV	1.1 eV
Ge	-	2.9 eV	0.7 eV

$\sim \frac{2}{3}$ goes into excitation of crystal lattice

$$\text{Energy loss } \Delta E \Rightarrow \begin{cases} \text{lattice vibrations: generation of phonons} & \xrightarrow{\text{typical quantum energy } E_x = 0.037 \text{ eV}} \\ \text{ionization:} & \text{characteristic energy } E_i = E_{\text{gap}} = 1.1 \text{ eV in Si} \\ \text{total:} & \Delta E = E_i N_i + E_x N_x \end{cases}$$

assume Poisson distributions for both processes with $\sigma_i = \sqrt{N_i}$ $\sigma_x = \sqrt{N_x}$

for a **fixed** energy loss ΔE :

sharing between ionization and lattice excitation varies as

on average:

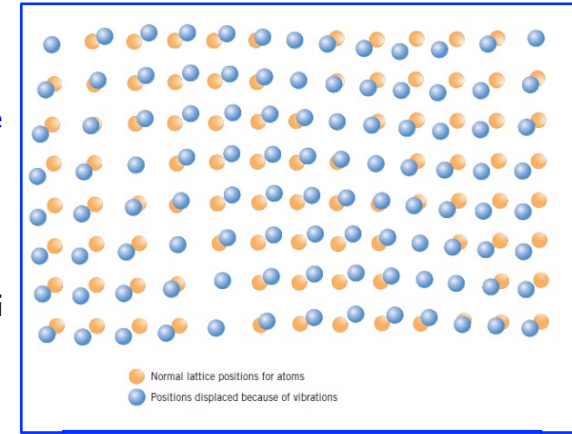
$$E_x \Delta N_x + E_i \Delta N_i = 0$$

$$E_i \sigma_i = E_x \sigma_x$$

$$\sigma_i = \frac{E_x}{E_i} \sigma_x = \frac{E_x}{E_i} \sqrt{N_x}$$

$$\sigma_i = \frac{E_x}{E_i} \sqrt{\frac{\Delta E}{E_x} - \frac{E_i}{E_x} N_i}$$

using $N_x = (\Delta E - E_i N_i)/E_x$



Schematic representation of the generation of lattice waves in a crystal by means of atomic vibrations. Source: Callister & Rethwisch (2010)

Ionization yield and Fano factor

$$N_i = \frac{\Delta E}{E_0} \quad \text{in case of ideal charge collection without losses}$$

$$\rightarrow \sigma_i = \frac{E_x}{E_i} \sqrt{\frac{\Delta E}{E_x} - \frac{E_i}{E_x} \frac{\Delta E}{E_0}} = \underbrace{\sqrt{\frac{\Delta E}{E_0}}}_{\sqrt{N_i}} \underbrace{\sqrt{\frac{E_x}{E_i} \left(\frac{E_0}{E_i} - 1 \right)}}_{\sqrt{F}} \quad \text{F: Fano factor}$$

$$\text{Si: } E_0 \cong 3.6 \text{ eV} \quad F \cong 0.1$$

$$\text{Ge: } E_0 \cong 2.9 \text{ eV} \quad F \cong 0.1$$

$$\boxed{\sigma_i = \sqrt{N_i} \sqrt{F}} \quad \text{smaller than naive expectation}$$

due to energy conservation, fluctuations are reduced for a given energy loss ΔE
(the total absorbed energy does not fluctuate)

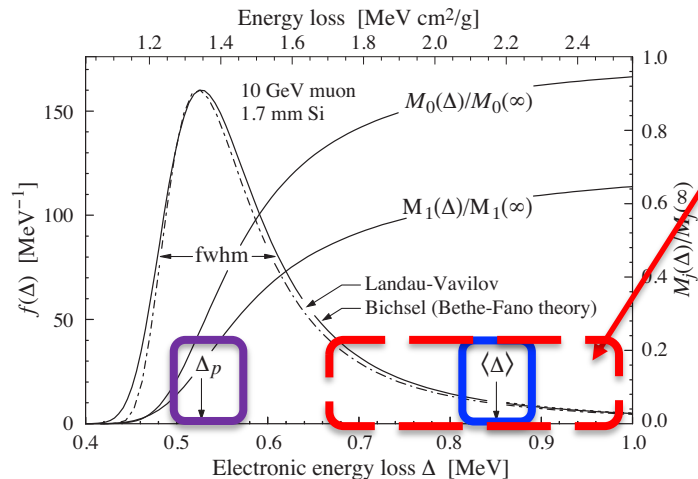
relative energy resolution

$$\frac{\sigma_i}{N_i} = \frac{\sqrt{N_i F}}{N_i} = \frac{\sqrt{F}}{\sqrt{N_i}} = \frac{\sqrt{F E_0}}{\sqrt{\Delta E}} = \frac{\sigma_{\Delta E}}{\Delta E}$$

Nature is so kind to offer
> 60% discount on
energy resolution 😊

example: photon of 5 keV, $E_\gamma = \Delta E$, $\sigma_{\Delta E} = 40 \text{ eV} \cong 1\%$ instead of 2.7% w/o Fano factor

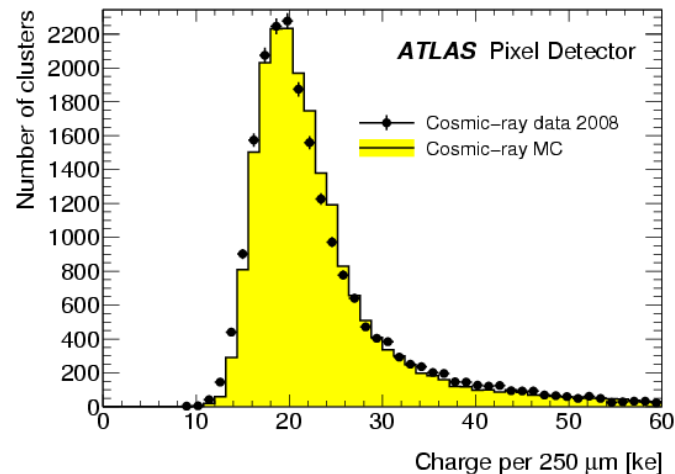
Intermezzo: Landau distribution



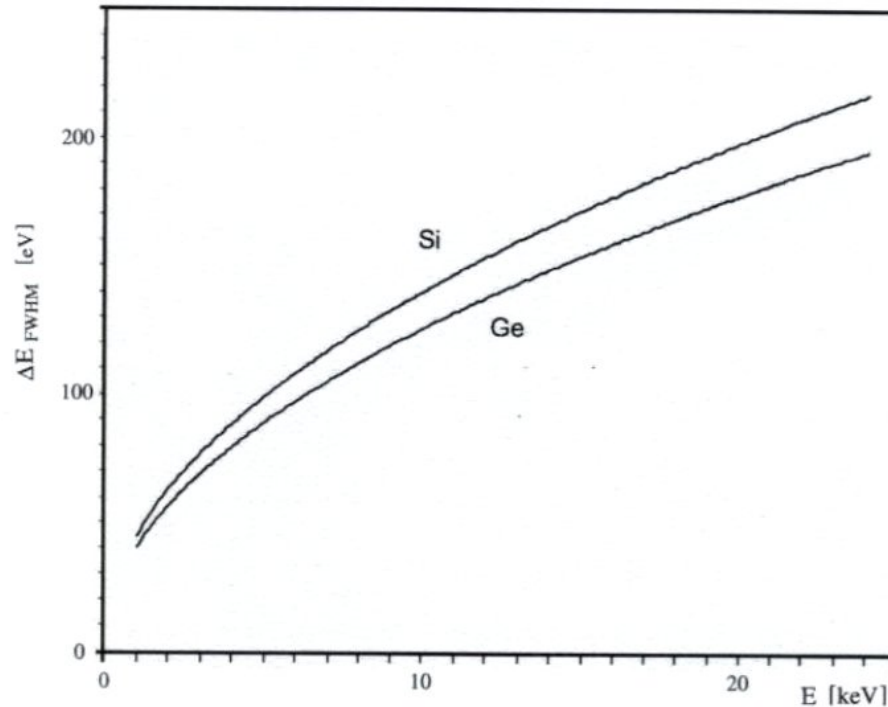
Very long tail

Average $\langle \Delta \rangle$ and most probable value Δ_p (MPV) are very different

(If absorber is very thin Landau model fails)



Energy resolution



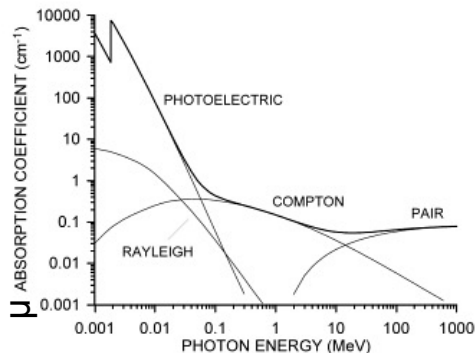
intrinsic resolution due to statistics of charge carriers generated, in addition noise and non-uniformities in charge-collection efficiency

Energy measurement – summary

Photons

Point-like interaction

- Infinitesimal interaction probability: $dP = \mu dx$



- Photo: 1 e-h pair per conversion
- e- from X-ray can trigger secondary emission

Charged particles in Silicon

Charges created along the track

- 3.6 eV (E_i) to create an e-h pair => 80 e-h / μm (most probable)
- Most probable charge (300 μm) $\approx 24000\text{ e} \approx 4\text{ fC}$
- $\langle -dE/dx \rangle$ (MIP) $\sim 3.87\text{ MeV/cm}$

Energy E intrinsic resolution of a semiconductor detector:

$$\Delta E_{FWHM} = 2.35 \cdot \sqrt{F E E_i}$$

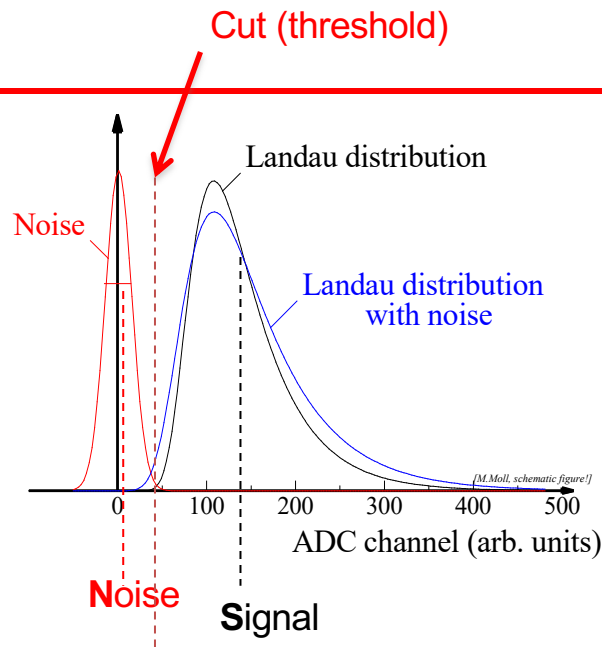
F the Fano factor; $F \sim 0.1$ for Si.

E.g. for photons of few keV a 100 eV resolution can be achieved

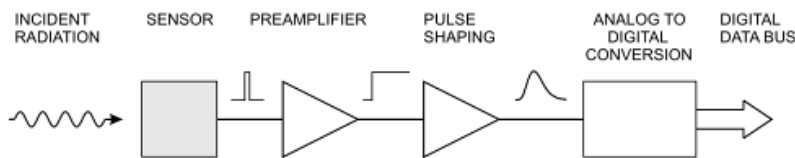
Intermezzo: noise

$$ENC \propto C_d$$
$$ENC \propto \sqrt{I}$$
$$ENC \propto \sqrt{k_B T / R}$$

- Landau distribution has a low energy tail
 - becomes even lower by noise broadening
 - Noise sources: (ENC = Equivalent Noise Charge)
 - Capacitance
 - Leakage Current
 - Thermal Noise (bias resistor)
- Figure of Merit: Signal-to-Noise Ratio S/N
- Typical values >10-15, people get nervous if < 10.
Radiation damage severely degrades the S/N.
- If threshold is too high → inefficiency
- If threshold is too low → noise occupancy



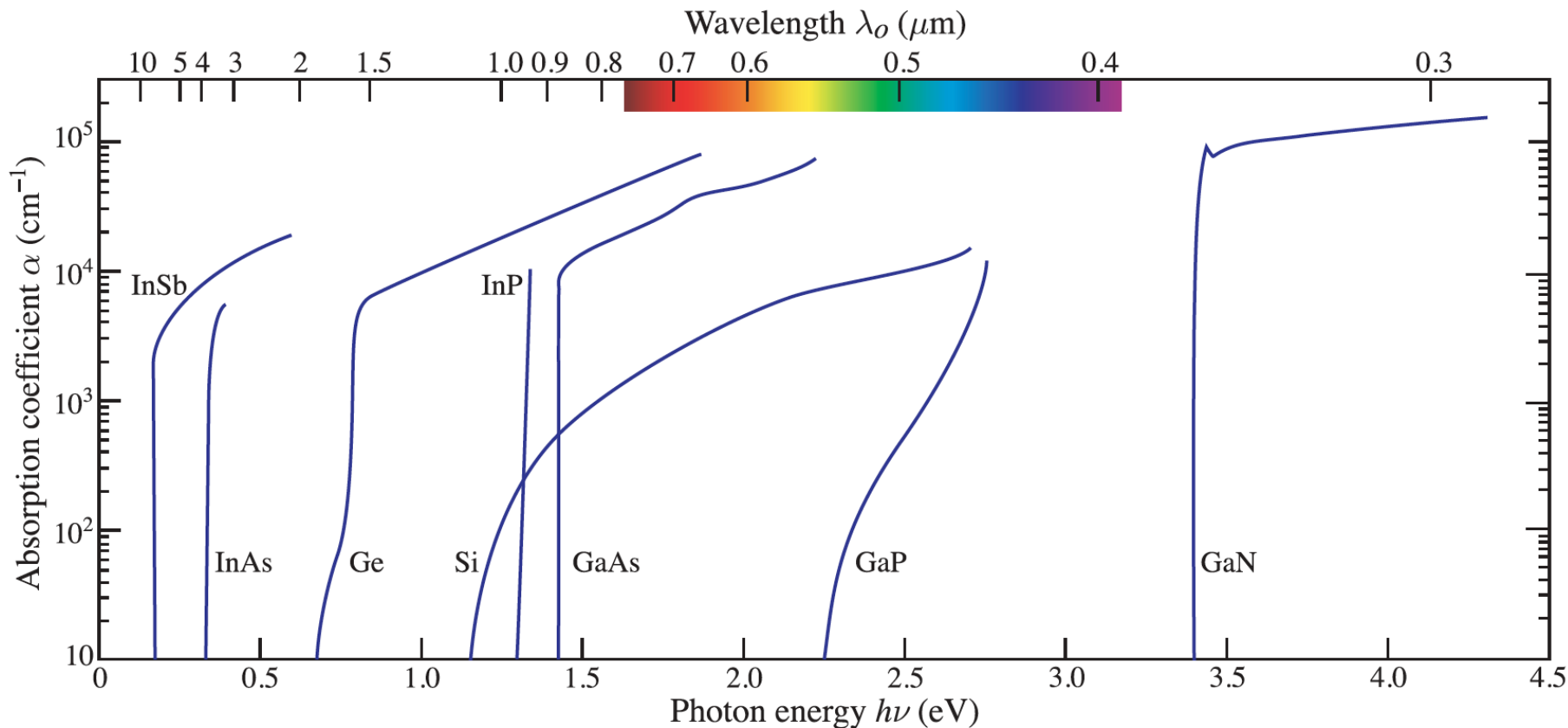
The complete detecting chain



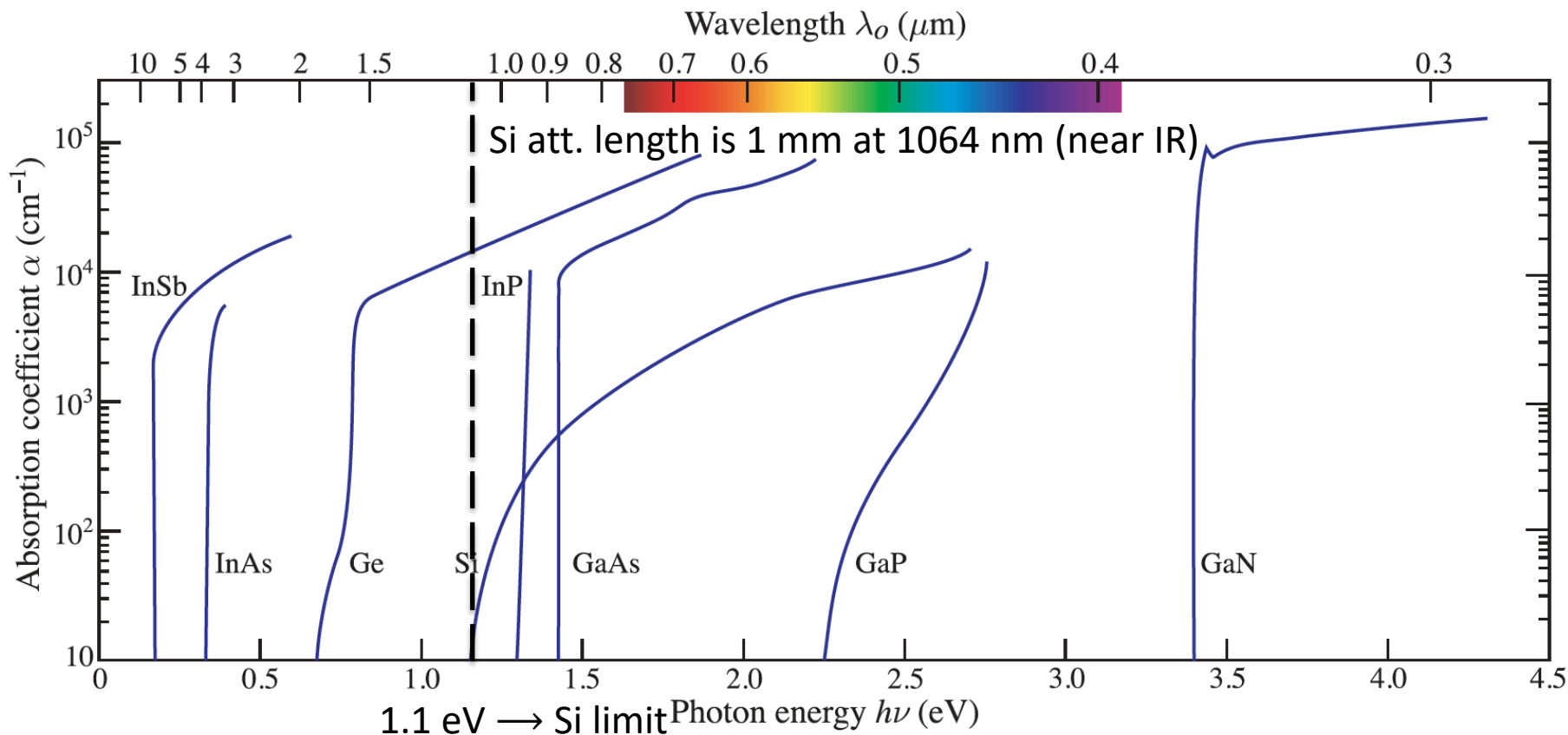
Preamplifier: signals in silicon (0.05-4 fC) must be amplified. Minimize noise amplification!

Pulse shaping: its primary function is to improve the signal-to-noise ratio. This is done by applying filters that tailor the frequency response
Typically bandwidth reduction which translates into an increase of the pulse duration (“shaping time”)

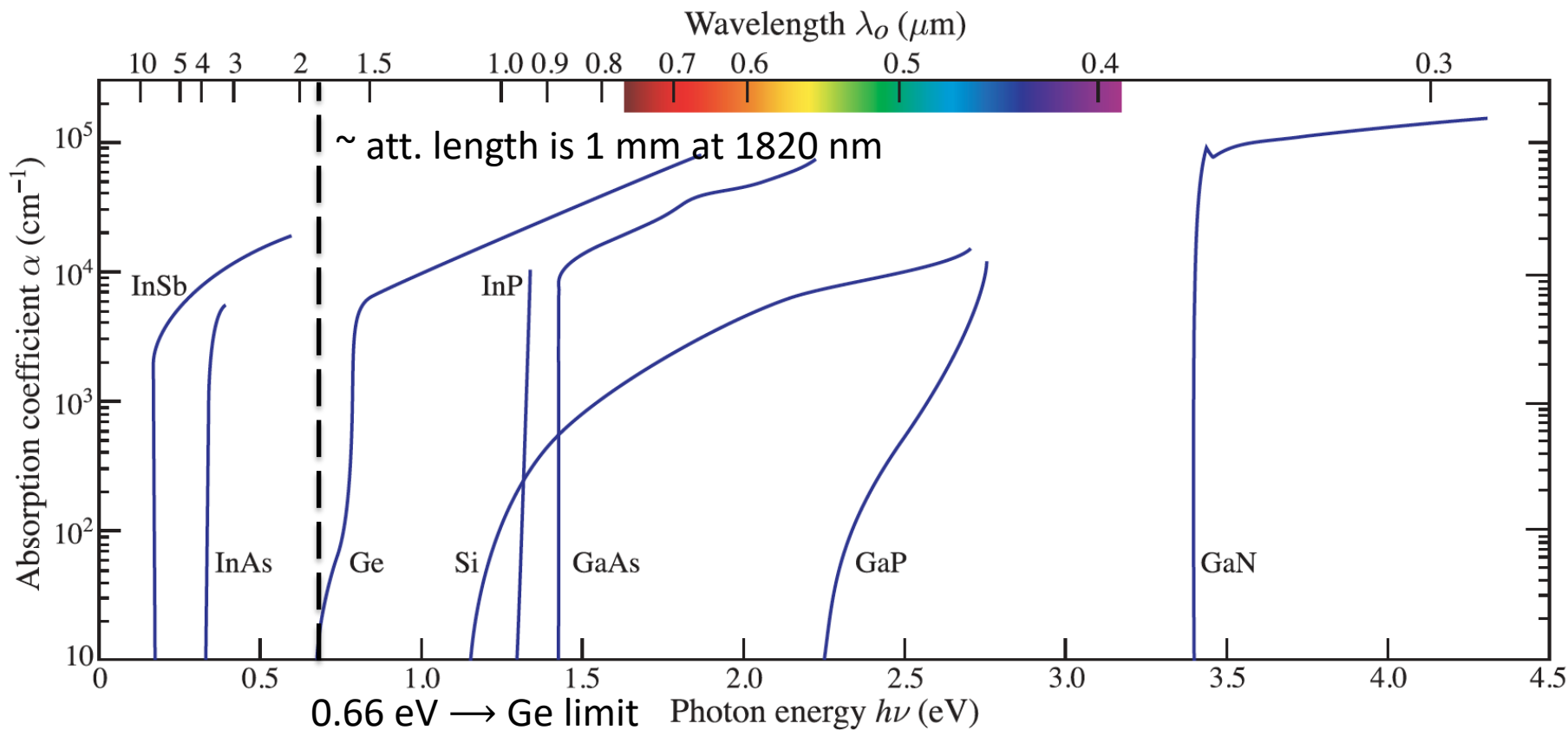
Absorption coefficient



Absorption coefficient

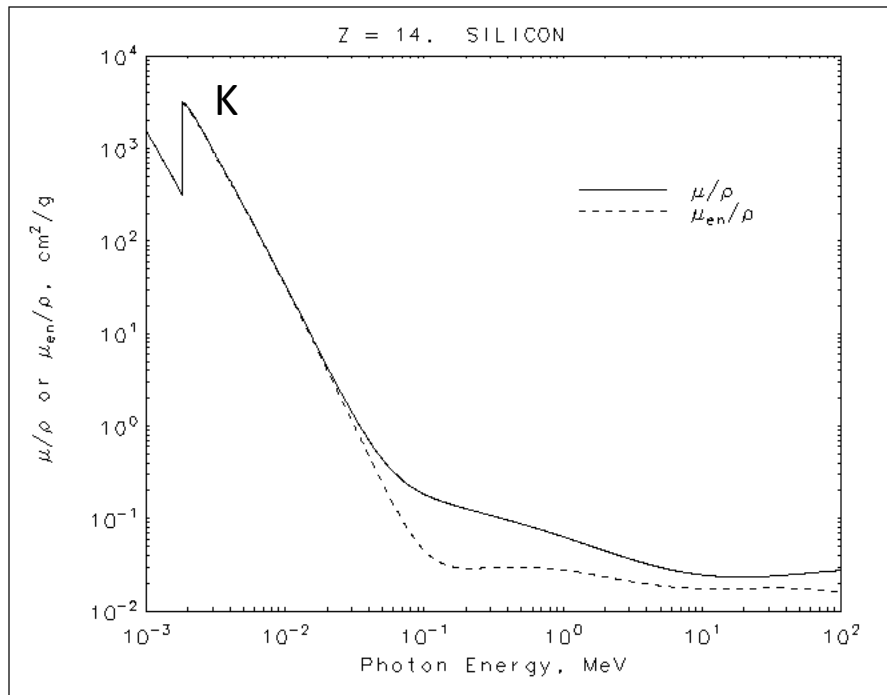


Absorption coefficient

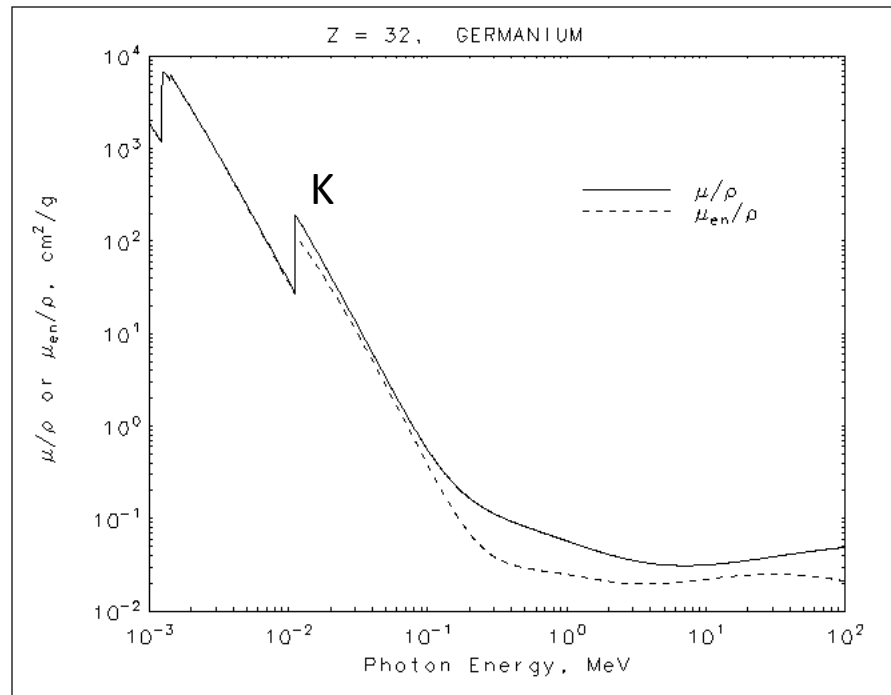


Photon attenuation coeff. – keV to 100 MeV

[<https://www.nist.gov/pml/x-ray-mass-attenuation-coefficients>]



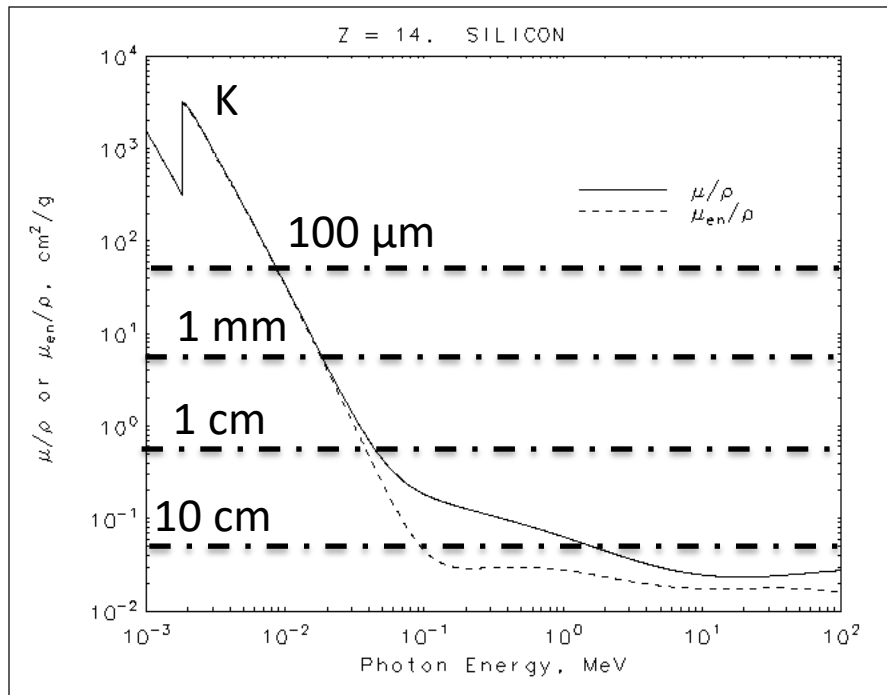
$$\rho_{\text{Si}} \sim 2.3 \text{ g/cm}^3$$



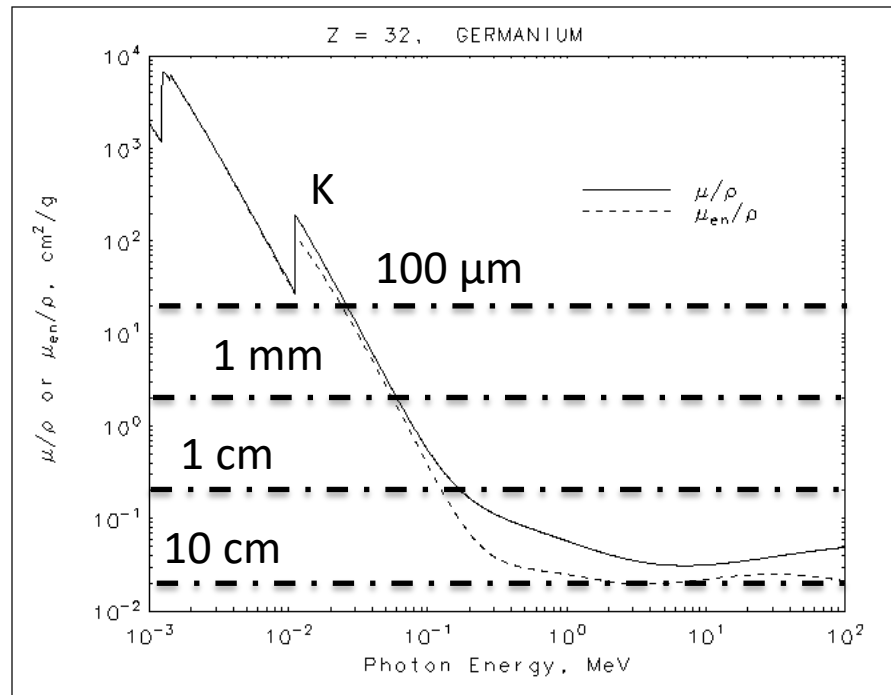
$$\rho_{\text{Ge}} \sim 5.3 \text{ g/cm}^3$$

Photon attenuation coeff. – keV to 100 MeV

[<https://www.nist.gov/pml/x-ray-mass-attenuation-coefficients>]



$$\rho_{\text{Si}} \sim 2.3 \text{ g/cm}^3$$



$$\rho_{\text{Ge}} \sim 5.3 \text{ g/cm}^3$$

Position measurement

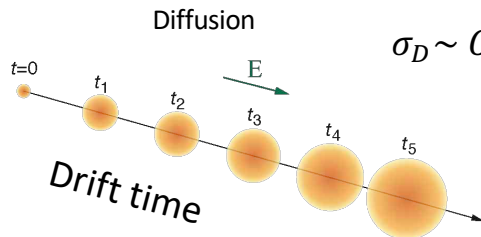
The position resolution depends on physical processes and on external parameters

Physical processes:

- statistical fluctuations in the energy loss
- diffusion: $\sigma_D = \sqrt{2Dt}$ \longrightarrow

External parameters:

- analogue/binary signal readout
- detector segmentation ("pitch" p)
- signal-to-noise-ratio SNR

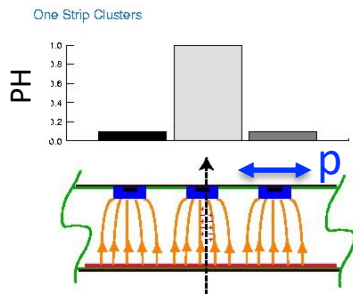


$$\sigma_D \sim O(3 - 4 \mu m) \text{ for } 200 \mu m \text{ thick sensor}$$

Single channel, binary r.o.

$x = \text{strip position}$

$$\sigma = p/\sqrt{12}$$

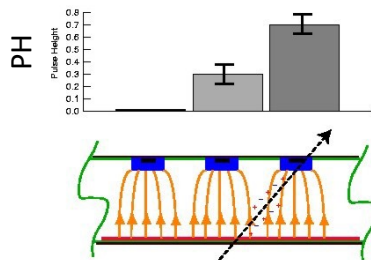


Analogue r.o.

$$x = (x_1 h_1 + x_2 h_2) / (h_1 + h_2) \quad x_i = i\text{-th strip pos.}$$

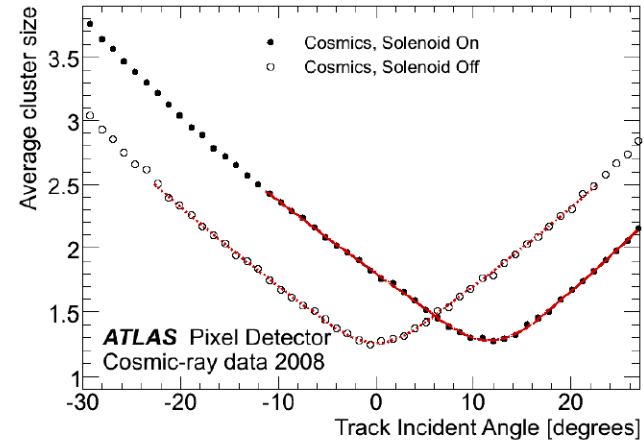
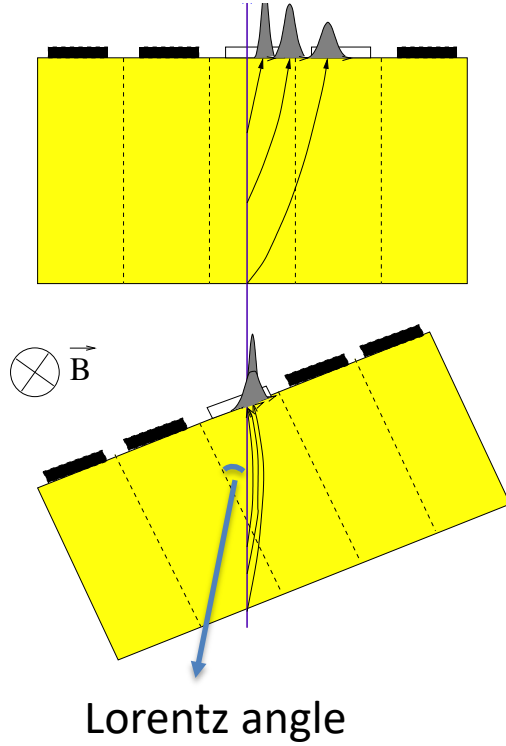
$$\sigma \approx p / SNR$$

$h_i = i\text{-th strip PH}$



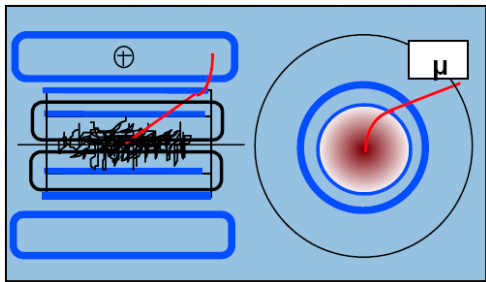
[Turchetta, 1993]

Position measurement in magnetic field

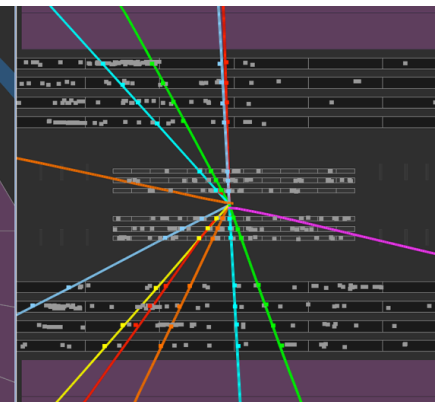
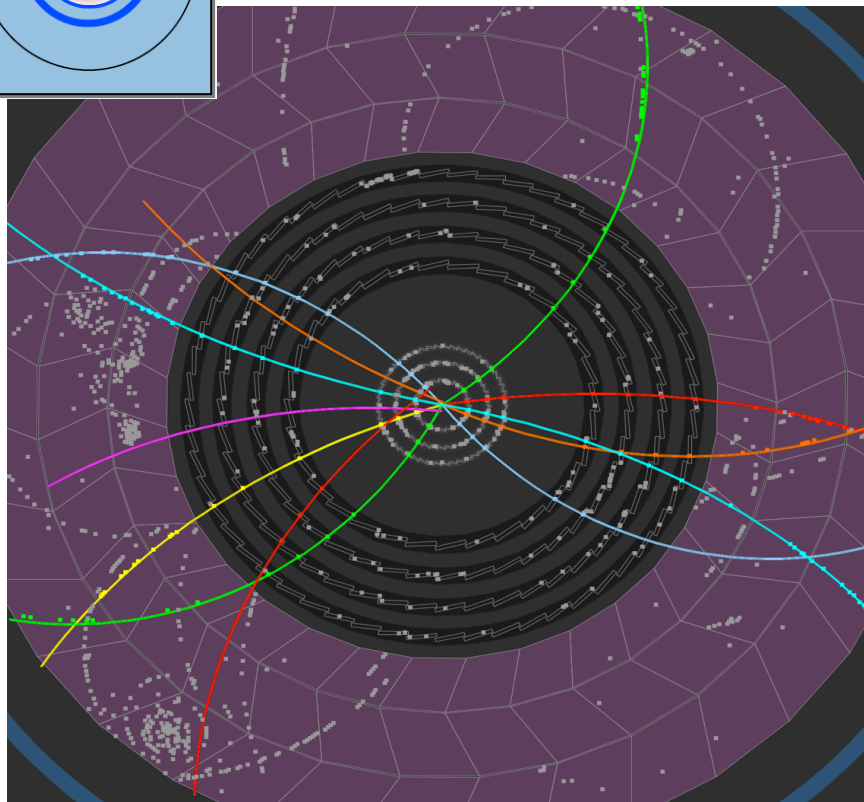
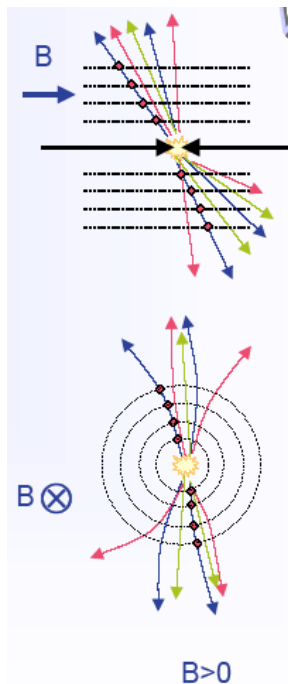


(a) Pixel Detector mean cluster width

Eur. Phys. J. C (2010) 70: 787–821
[10.1140/epjc/s10052-010-1366-7](https://doi.org/10.1140/epjc/s10052-010-1366-7)



ATLAS: (air-core) toroid magnet
+ inner solenoid



ATLAS
EXPERIMENT

2009-12-06, 10:03 CET
Run 141749, Event 405315

Collision Event

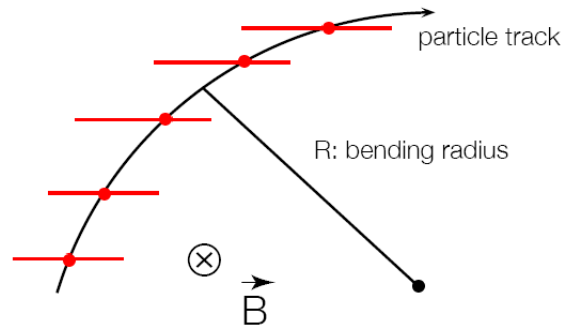
<http://atlas.web.cern.ch/Atlas/public/EVTDISPLAY/events.html>

Tracking detectors

Momentum determination
in a cylindrical drift chamber ...

$$\frac{mv^2}{R} = evB \quad \rightarrow \quad p = eB \cdot R$$

$$p \left[\frac{\text{GeV}}{c} \right] = 0.3 \text{ B[T]} R[\text{m}]$$



[Garutti]

momentum component perpendicular to the B-field
transverse momentum p_t

For Sagitta s :

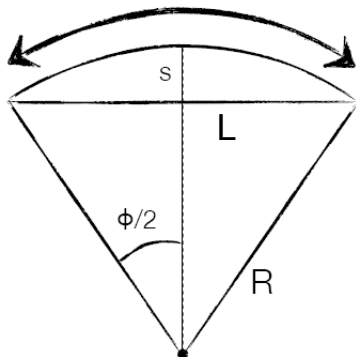
$$s = R - R \cos \frac{\phi}{2} \approx R \frac{\phi^2}{8}$$

$$s = R \frac{L^2}{8R^2} = \frac{L^2}{8R} \quad \text{and} \quad R = \frac{L^2}{8s}$$

$$\rightarrow \frac{\Delta p}{p} = \frac{\Delta R}{R} = \frac{L^2}{8Rs} \cdot \frac{\Delta s}{s}$$

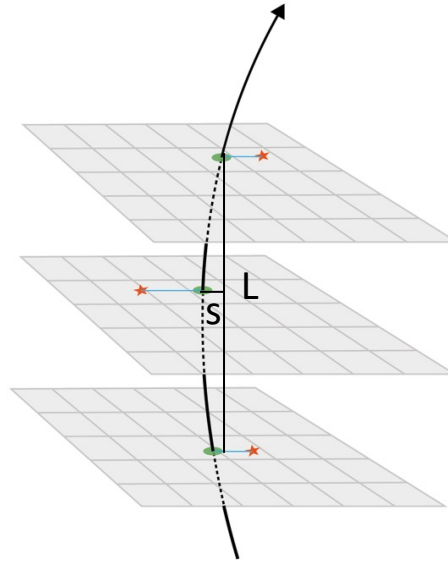
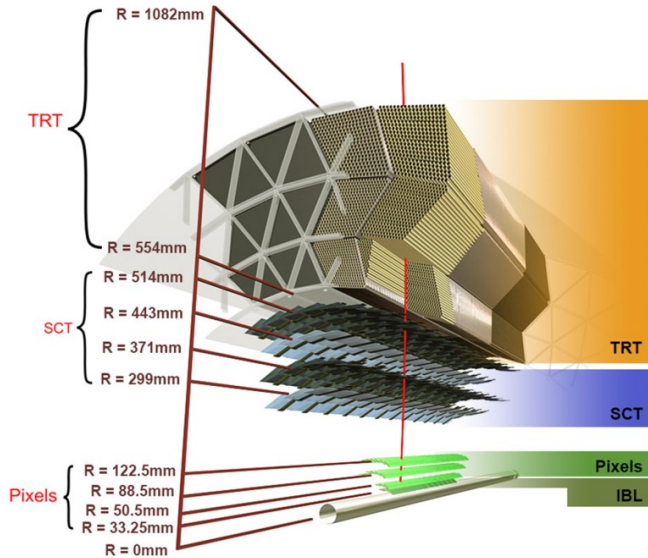
$$\text{with } \phi = \frac{L}{R}$$

→ radius is obtained by a
circle fit through
measurement points along
the track with point
resolution σ_{rp}



$$\begin{aligned} 1\text{T} &= 1\text{kg/C/s}^2 \\ 1\text{eV}/c &= 0.535 \cdot 10^{-27} \text{ kg m/s} \\ 1\text{eV} &= 1.6 \cdot 10^{-19} \text{ C} \end{aligned}$$

Numerical example



$$p \left[\frac{\text{GeV}}{c} \right] = 0.3 \text{ B[T]} R[\text{m}] \quad s = \frac{L^2}{8R}$$

If we assume $L = 1 \text{ m}$ and $B = 2 \text{ T}$ and $p = 1 \text{ TeV}/c$ then:

$$R = p / (0.3 * B) = 1000 / 0.6 \sim 1670 \text{ m}$$

$$s = 1 / (8 * 1670) \text{ m} \sim 0.075 \text{ mm}$$

If we want to measure the momentum with a relative precision of 20% at $p = 1 \text{ TeV}/c$, then:

$$\Delta p / p \sim \Delta s / s = 20\% \Rightarrow \Delta s \sim 15 \text{ } \mu\text{m}$$

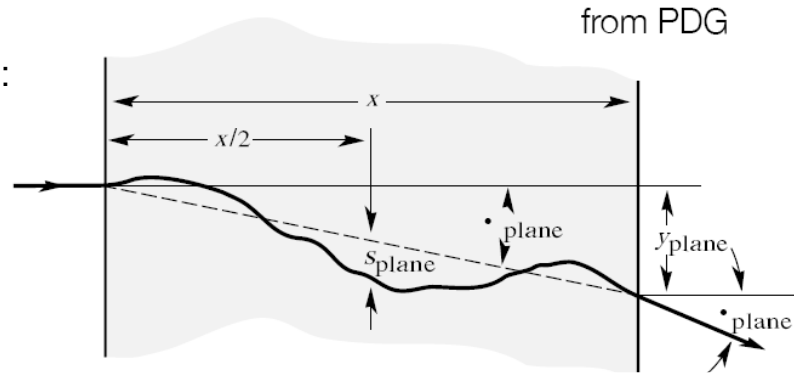
Momentum resolution

Multiple scattering contribution:

$$\sigma_\phi \approx \frac{14 \text{ MeV}/c}{p} \sqrt{\frac{L}{X_0}}$$

$$\frac{\sigma_p}{p} = \frac{\sigma_R}{R} = \frac{\sigma_\phi}{\phi}$$

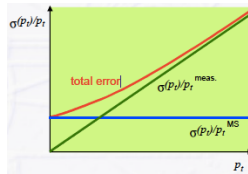
as $R = \frac{L}{\phi}$



At small momenta this limits resolution of momentum measurement ...

$$\frac{\sigma_p}{p} = \frac{\sigma_\phi}{\phi} = \frac{14 \text{ MeV}/c}{p} \sqrt{\frac{L}{X_0}} \cdot \frac{R}{L} = \frac{14 \text{ MeV}/c}{p} \sqrt{\frac{1}{LX_0}} \cdot \frac{p}{eB} \sim \frac{1}{\sqrt{LX_0}B}$$

momentum independent



$$\left(\frac{\sigma_{p_t}}{p_t} \right)^2 = \text{const} \cdot \left(\frac{p_t}{BL^2} \right)^2 + \text{const} \cdot \left(\frac{1}{B\sqrt{LX_0}} \right)^2$$

21

Take home message on momentum resolution

- At low momentum the resolution is dominated by multiple scattering
 - Important to reduce the material budget x/X_0

Si: $X_0 \sim 9.4$ cm

- At high momentum the sagitta determination is the dominant factor
 - Finer and finer segmentation is necessary
 - Longer and longer lever arm
 - Stronger and stronger magnetic field

$$\frac{\sigma_{p_T}}{p_T} = \frac{8p_T}{0.3BL^2}\sigma_s$$

- **Very important: the larger the p_T the worse the resolution**

Vertexing resolution

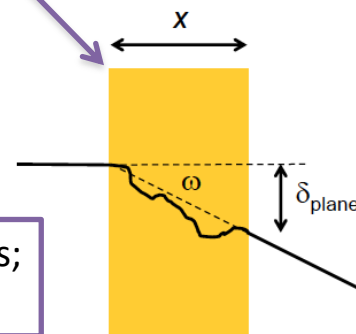
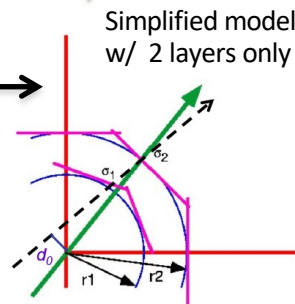
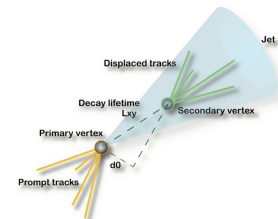
Looking for significant impact parameter IP , d_0 , and maybe form a reconstructed secondary vertex.

The IP resolutions depends on geometry, material and track momentum

$$\sigma_{d_0} \approx \sqrt{\frac{r_2^2 \sigma_1^2 + r_1^2 \sigma_2^2}{(r_2 - r_1)^2}} \oplus \frac{r}{p \sin^{3/2} \theta} 13.6 \text{ MeV} \sqrt{\frac{x}{X_0}}$$

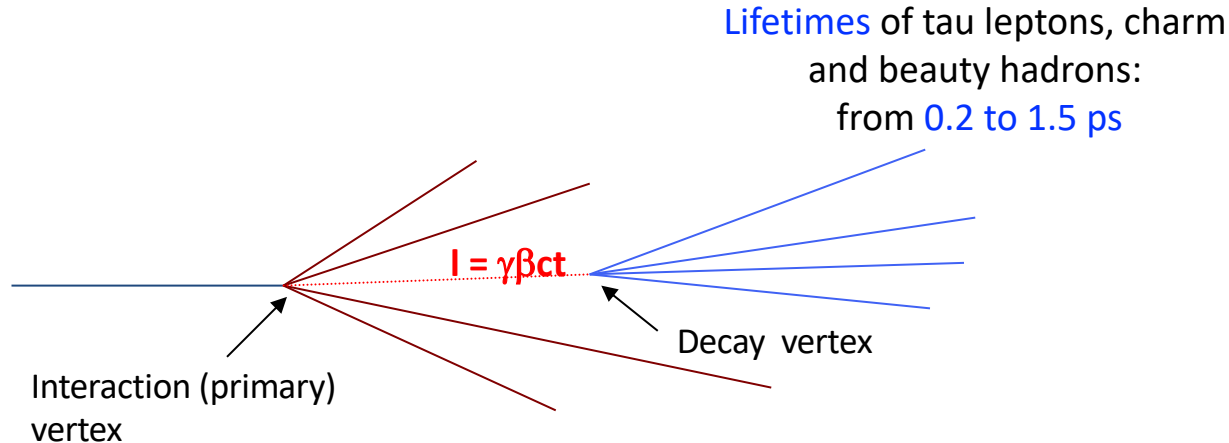
Geometry: use small r_1 , large r_2 , and small intrinsic spatial resolution σ_1, σ_2

Multiple Scattering: important for low momentum tracks; best precision with small radius r and minimum thickness x



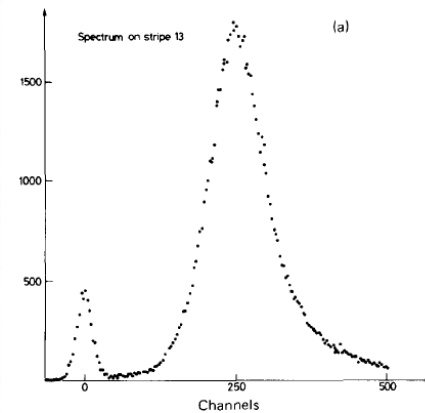
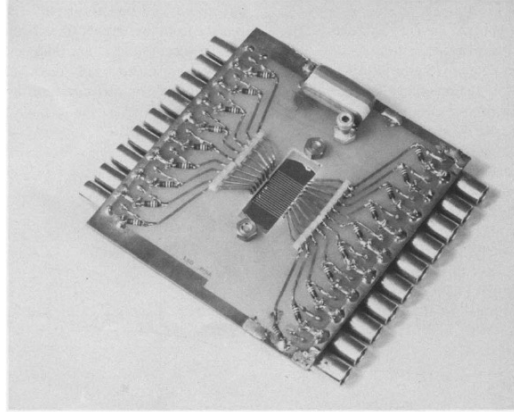
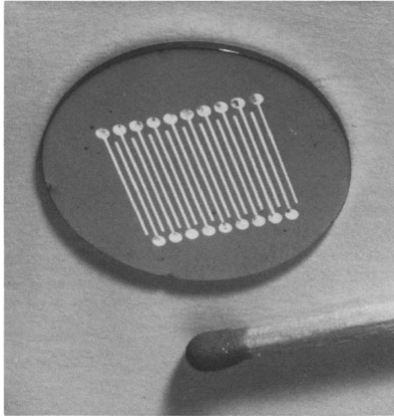
Semiconductor detectors for vertexing

'70s-'80s: \sim ps lifetime particles discovered



decay length $l = \gamma\beta ct$, so typically the decay vertex is at a distance **of single millimeters** from the interaction vertex

History – MESD by Pisa group (1980)



MESD featured 12 mm long 300 μm wide aluminium strips on a high resistivity Silicon wafer.

The signal was proportional to the energy released by the impinging particle. It assured good spatial resolution with low noise at room temperature.

All the desirable features of silicon detectors were already exploited by the first high energy physics detectors

S. R. Amendolia et al., A Multi-Electrode Silicon Detector for High Energy Experiments, Nucl. Instr. Meth. 176 (1980)

[Want to know more?](#)

Silicon as detector material: summary

Reverse biased p-n junction as radiation detector: the depletion region is virtually free of mobile carriers → in absence of radiation only the (small) diode reverse current flows in the junction

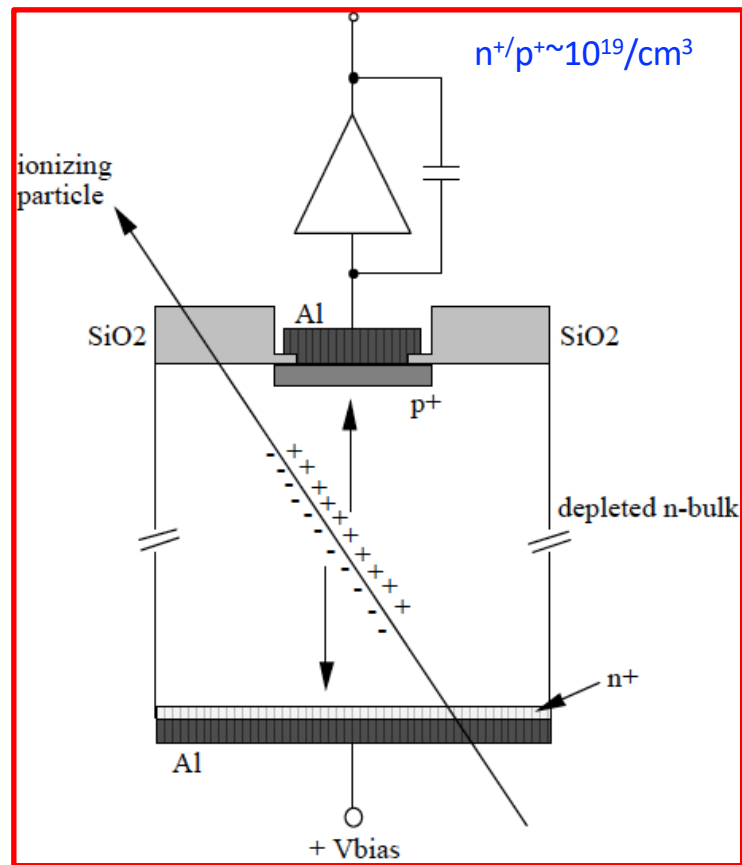
Energy deposition: creation of a e-h pair for $E \sim 3.6$ eV (gas: 15-30 eV) → Large signals!

High electric field in the depleted bulk
→ elec's and holes drift very fast across the depletion zone: $t_{\text{coll}} \sim 10\text{-}30$ ns

Low doping concentration (high resistivity) of the bulk → V_{depl} at low bias voltages (safely below V_{BD})

$$N_{\text{eff}} \sim 10^{12} / \text{cm}^3 \Leftrightarrow \rho \sim 5\text{-}10 \text{ k}\Omega$$

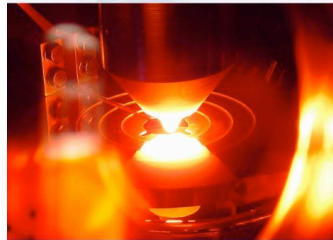
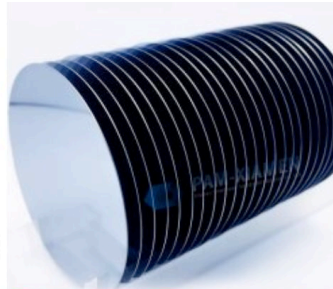
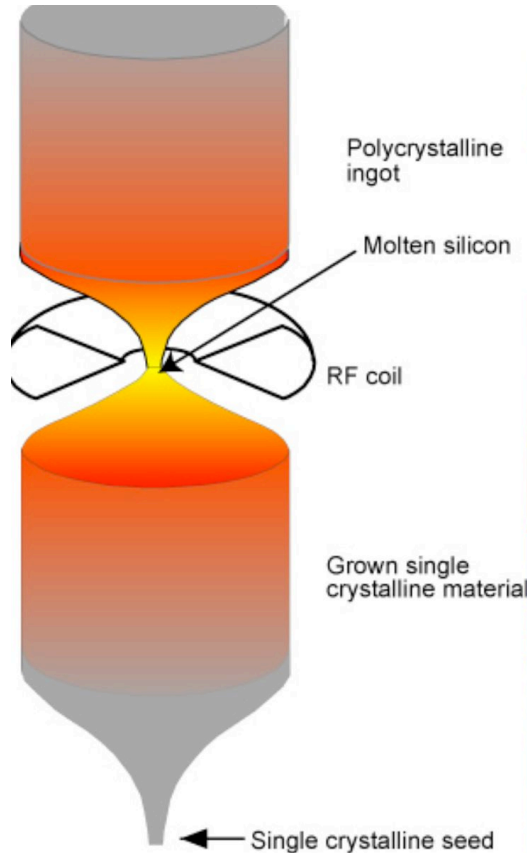
Excellent spatial resolution thanks to fine segmentation (due to progress in μ -electronics)



Outline

- Main applications, motivations and history
- Semiconductors physics
- **Silicon radiation detectors**
- Timing with silicon detectors
- Perspectives

Float Zone Silicon



Very pure Silicon is obtained

A polycrystalline rod of ultrapure electronic-grade silicon is passed through an RF heating coil

A seed crystal is used at one end to start the growth. The whole process is carried out in an evacuated chamber or in an inert gas purge

History – Planar process, Munich group ('80s)

NUCLEAR INSTRUMENTS AND METHODS 169 (1980) 499-502, © NORTH HOLLAND PUBLISHING CO

FABRICATION OF LOW NOISE SILICON RADIATION DETECTORS BY THE PLANAR PROCESS

J. KEMMER

Fachbereich Physik der Technischen Universität München, 8046 Garching, Germany

“Combining the techniques of oxide passivation, photo engraving and ion implantation, it's possible to get a large number of detector chips with only small tolerances in their geometrical and electrical properties”

Performance:

- ✓ leakage current $< 1 \text{ nA} / \text{cm}^2 / 100 \text{ } \mu\text{m}$
- ✓ energy resolution of 100 keV for 5486 keV alphas of ^{241}Am

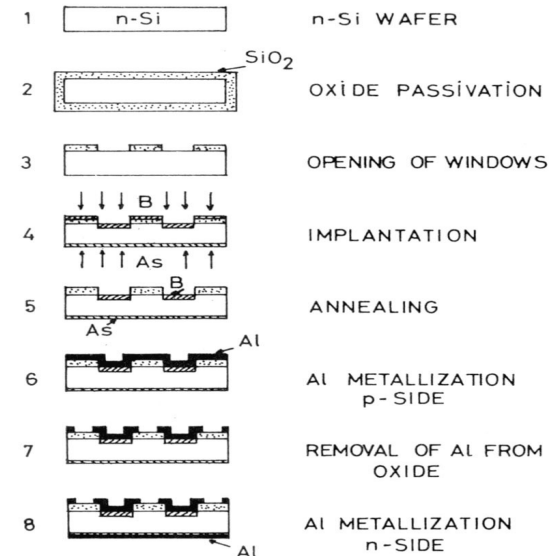


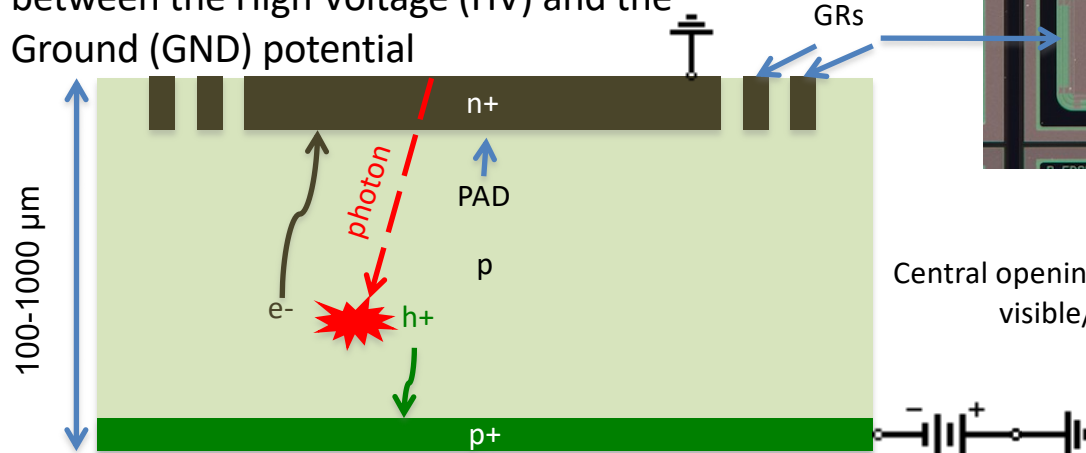
Fig. 1 : Successive steps of the manufacturing process of passivated ion-implanted silicon detectors

Silicon pad diode

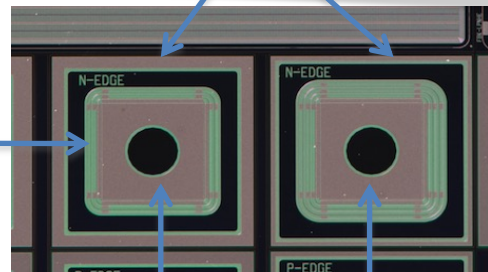
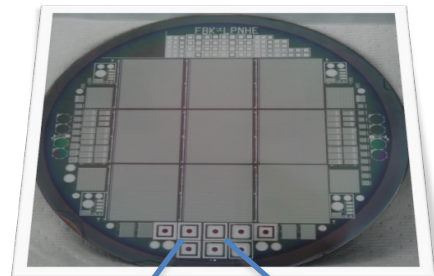
A single p-n diode in reverse bias is the simplest silicon radiation detector
Often it is called **pad** diode

The **size** varies between **few mm² to few cm²**

Guard Rings (GRs) assure a smooth transition between the High Voltage (HV) and the Ground (GND) potential



N-on-p production

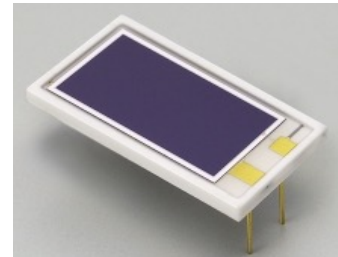


Central openings in the aluminium layer for visible/IR photon detection

Silicon PIN diodes

- Sixties evolution: the p-i-n (PIN) photodiode
- Wavelength range of some 150 to 1100 nm, covering:
 - the emission wavelength of almost all organic and inorganic scintillators
 - Cherenkov radiators used in particle physics
- Very successful device
- Still used in
 - high energy physics (PMTs replacement)
 - radiation detection
 - and medical imaging

Hamamatsu S2744-08



PIN diode: electrical properties

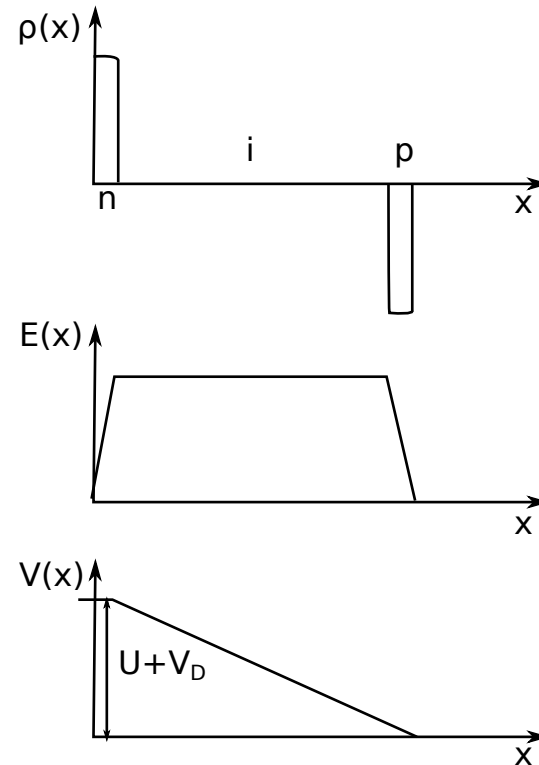
needs to be cooled permanently (liq. N₂) to avoid separation of Li from impurities by diffusion!

application: γ -spectroscopy

larger cross section for photo effect in Ge as compared to Si
→ Ge(Li) preferred

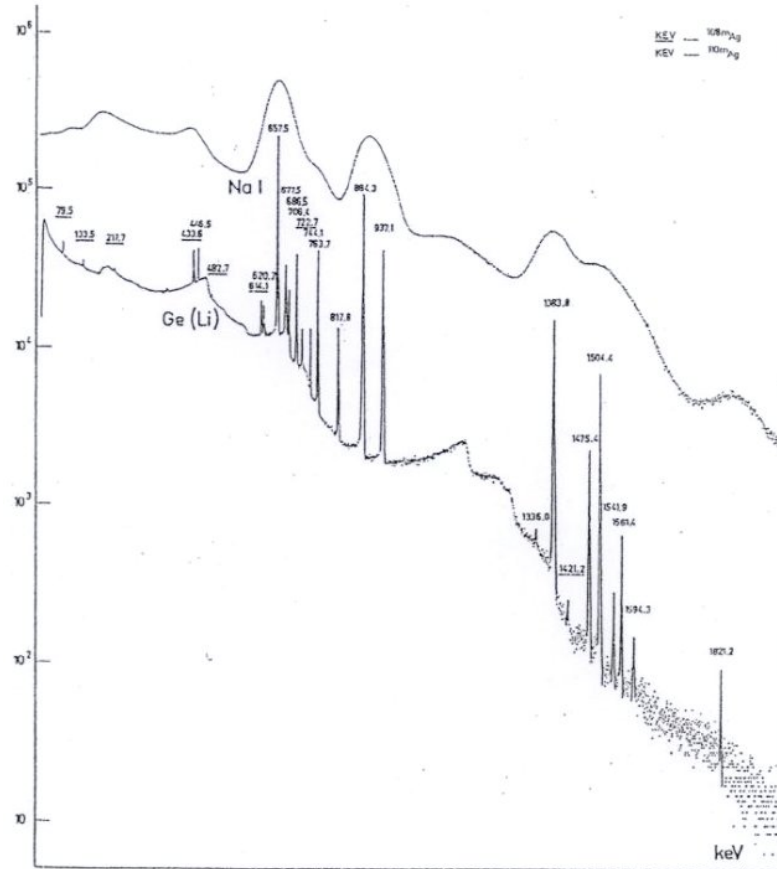
however: full energy peak contains only order of 10 % of the signal in a 50 cm³ crystal (30 % in a 170 cm³ crystal))

- resolution much better than NaI
- efficiency significantly lower



external voltage U and diffusion voltage V_D

PIN diode: energy resolution

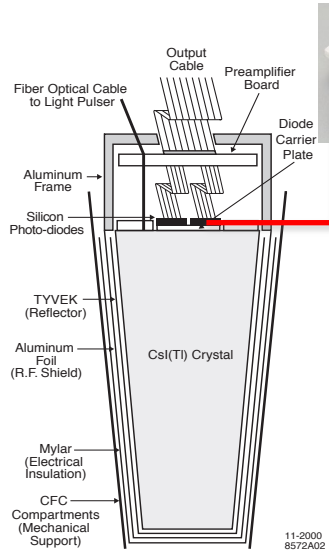


Ge(Li) detectors - a revolution in γ spectroscopy in the mid 1960ies:

comparison of spectra obtained with NaI (state of the art technique until then) and Ge(Li)

comparative pulse height spectra recorded using a sodium iodide scintillator and a Ge(Li) detector source of γ radiation: decay of ^{108m}Ag and ^{110m}Ag , energies of peaks are labeled in keV

Si PIN diodes for a CsI(Tl) calorimeter (*BaBar*)



11-2000
8572A02

Table 2.6: Properties of CsI(Tl) .

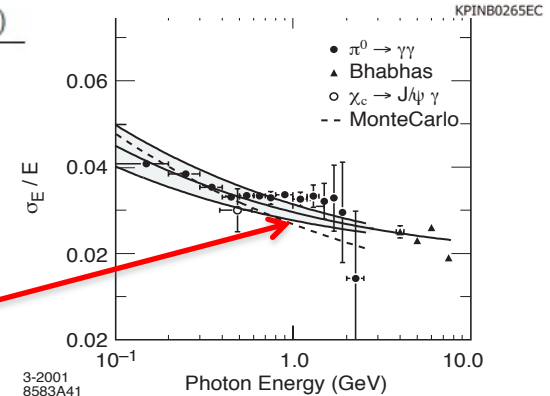
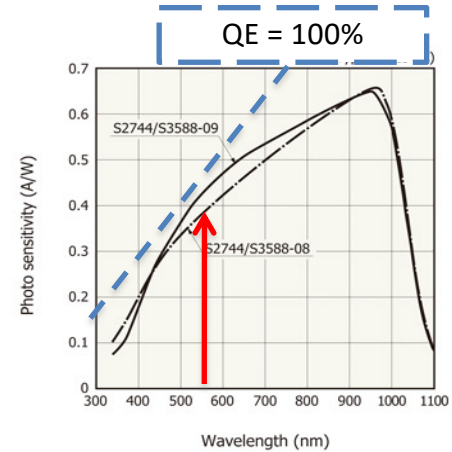
Parameter	Values
Radiation Length	1.85 cm
Molière Radius	3.8 cm
Density	4.53 g/cm ³
Light Yield	50,000 γ / MeV
Light Yield Temp. Coeff.	0.28%/°C
Peak Emission λ_{\max}	565 nm
Refractive Index (λ_{\max})	1.80
Signal Decay Time	680 ns (64%) 3.34 μ s (36%)

PIN diode: $V_{\text{depl}} \sim 70$ V, $I \sim 4$ nA, $S \sim 2$ cm²

QE for peak emission close to 80%

PMTs only 10-15%

Photon energy resolution ~ 2 -3% @ 1GeV



3-2001
8583A41

KPINB0265EC

Si PIN diodes: pros and cons

- ✓ Simple and reliable
- ✓ Can operate in B
- ✓ Low voltage wrt PMTs

No internal gain:

- ✓ Output very stable

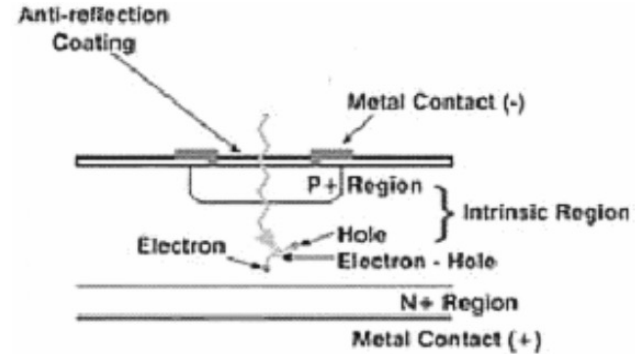
X Charge sensitive preamplifier is needed

X Low bandwidth filter is needed

- To cope with noise (leakage current + capacitance)

X Preamp & filter makes signal slow

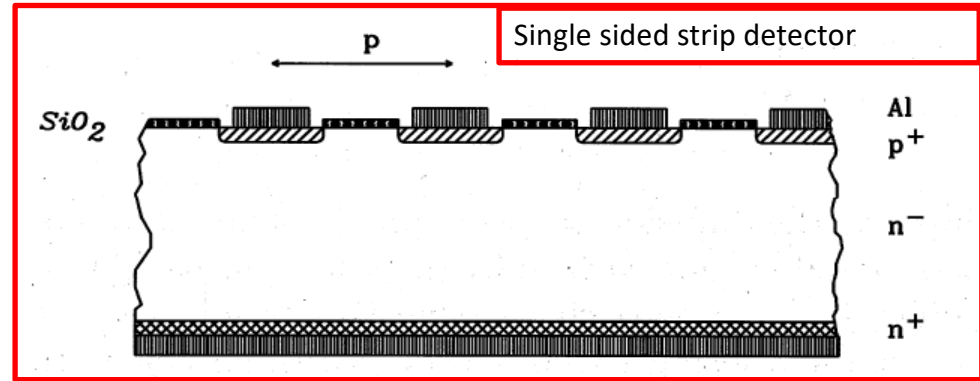
- E.g.: minimal detectable signal: $O(100)/\text{cm}^2$ photons with a filter time constant of few μs



Position measurement: Silicon microstrip detector

Segmentation of the collecting electrode, independent readout of them
→ position sensitive detector

Typical strip pitch 20-50 μm



The connection between the strips and the readout chips is done via micro-bonding techniques (wires $\sim 20 \mu\text{m}$ diameter)

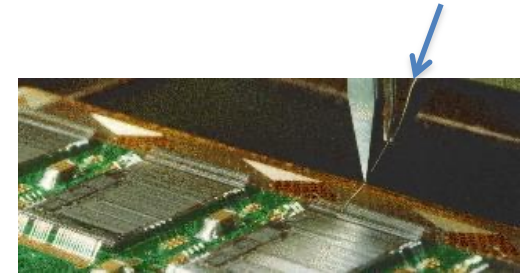
Single sided microstrip detector

→ Excellent position resolution in one dimension

Reminder:

Binary r.o., single strip: $\sigma = p/\sqrt{12}$

Analogue r.o., 2 strips cluster: $x \text{ (C.O.G.)} = (x_1 h_1 + x_2 h_2) / (h_1 + h_2)$, $\sigma \sim p / (\text{SNR})$ ($h_i = \text{sign. amp.}$)



Double-sided microstrip detectors (DSSD)

Single sided detector measures only **one coordinate**. To measure second coordinate requires second detector layer

Double sided strip detector measures two coordinates in one detector layer (minimizes material)

In n-type detector the **n⁺ backside** becomes segmented, e.g. strips orthogonal to p⁺ strips

Drawback: expensive as production, handling, and tests are more complicated

Single channel, binary r.o.

$x = \text{strip position}$

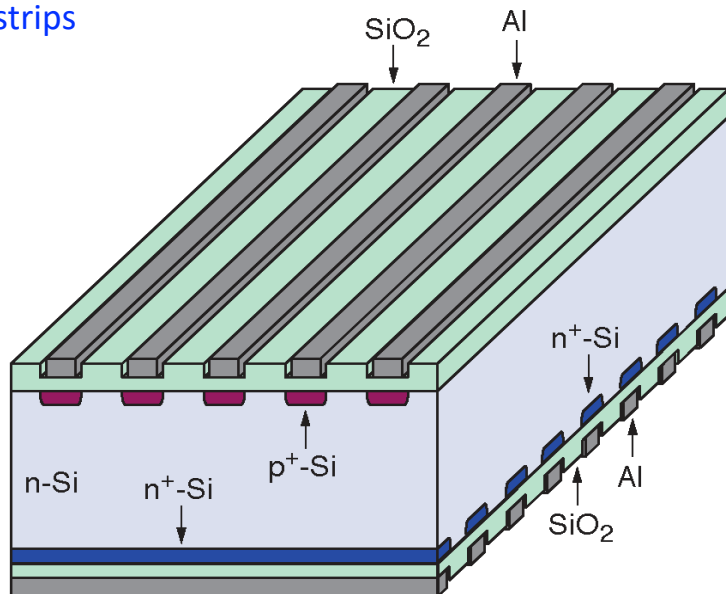
$\sigma = p/\sqrt{12}$

Analogue r.o.

$x = (x_1 h_1 + x_2 h_2) / (h_1 + h_2)$

$\sigma \approx p/\text{SNR}$

Scheme of a double sided strip detector (biasing structures not shown):



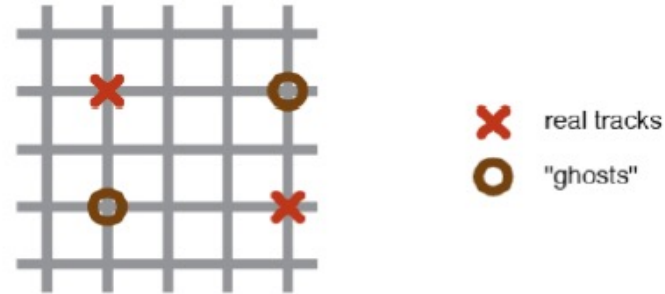
Reminder

DSSD limitations

DSSD measure the 2 dimensional position of a particle track.

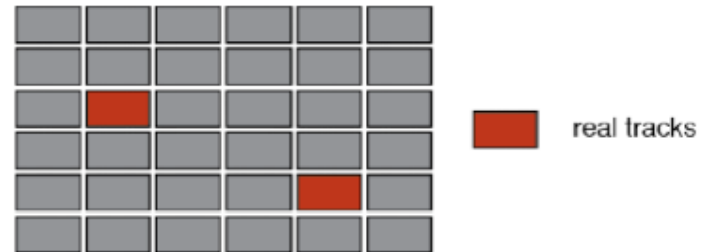
However, if more than one particle hits the strip detector the measured position is no longer unambiguous. “Ghost”-hits appear!

True hits and ghost hits in a double sided strip detector in case of two particles traversing the detector:



Pixel detectors produce unambiguous hits!

Measured hits in a pixel detector in case of two particles traversing the detector:



Hybrid Pixel Detectors

HPD: Typical size is (50-400) μm x 50 μm

If signal pulse height is not recorded, resolution is the **digital resolution**: $\sigma = p/\sqrt{12}$

e.g. $\sigma = 14 \mu\text{m}$ for $p = 50 \mu\text{m}$

Reminder: better resolution is achieved with analogue readout

Small pixel area \rightarrow **low detector capacitance** (\sim few fF/pixel) \rightarrow large SNR ($\gg 10$)

Small pixel volume \rightarrow **low leakage current** (\sim few pA/pixel)

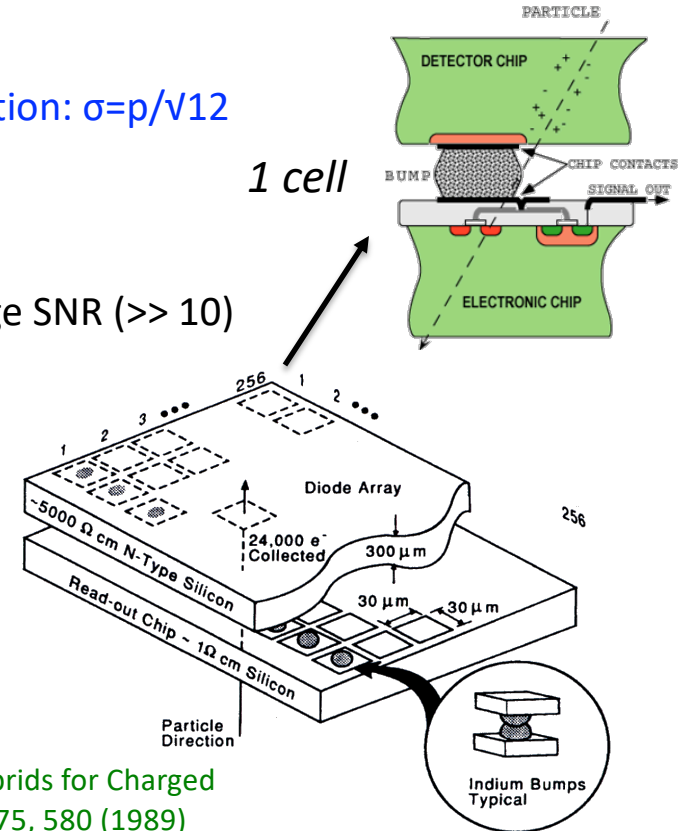
Drawbacks of HPD: large number of readout channels

DSSD $\sim 2n$

HPD $\sim n^2$

Large number of electrical connections in case of HPD

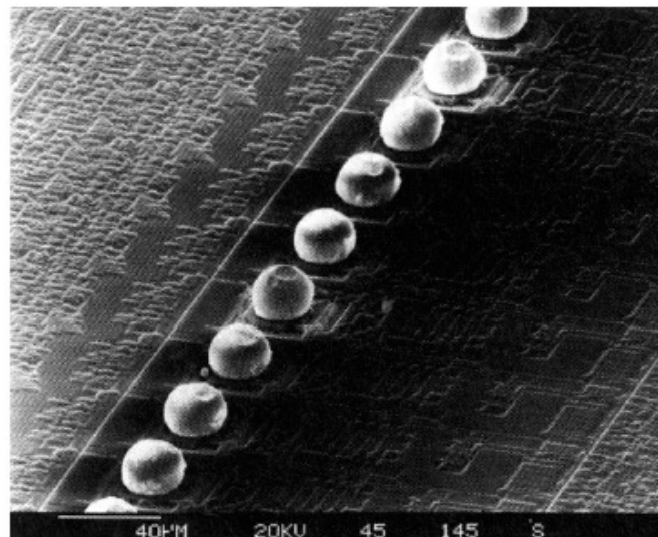
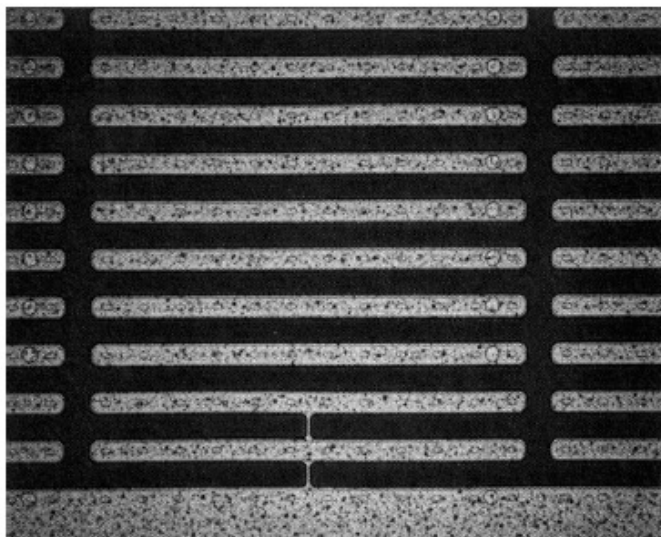
Large power consumptions of electronics



S.L. Shapiro et al., Si PIN Diode Array Hybrids for Charged Particle Detection, Nucl. Instr. Meth. A 275, 580 (1989)

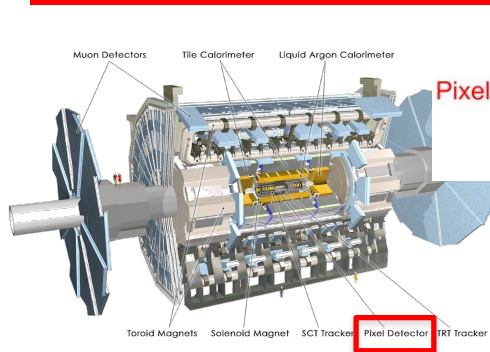
HPD – bump bonding process

Electron microscope picture of pixel detector with long strip.
Left: Detector chip, right: readout chip with bump bonds applied.



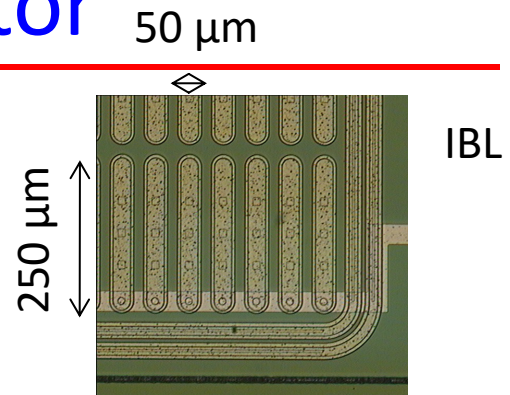
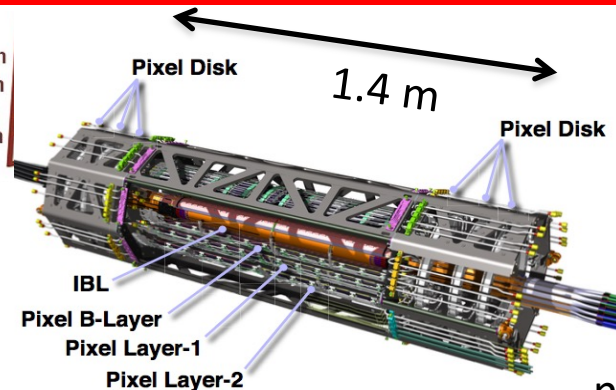
G. Lutz, *Semiconductor Radiation Detectors*, Springer-Verlag, 1999

Example: ATLAS IBL & Pixel Detector



Pixels

- $R = 122.5\text{mm}$
- $R = 88.5\text{mm}$
- $R = 50.5\text{mm}$
- $R = 33.25\text{mm}$
- $R = 0\text{mm}$



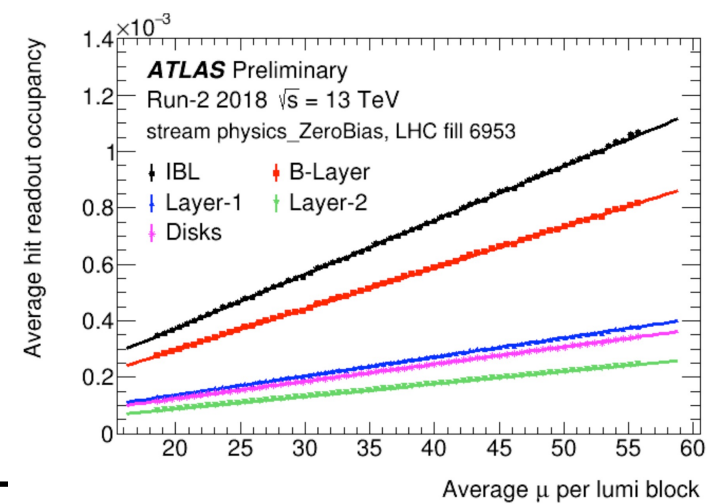
n-on-n. IBL/PX: $w = 200\text{-}250\ \mu\text{m}$

80M readout channels

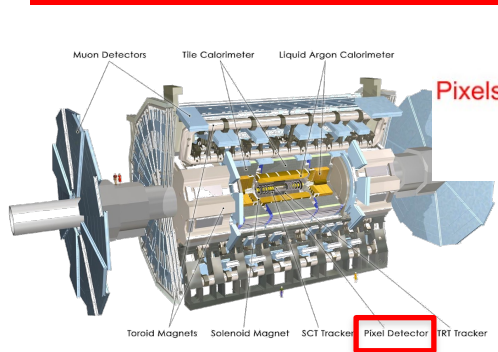
Average number of pixel hits per module per event for each layer vs number of pp collisions per bunch crossing

- IBL/PX: 26880/46080 pixels per module

A very “quiet” detector”!

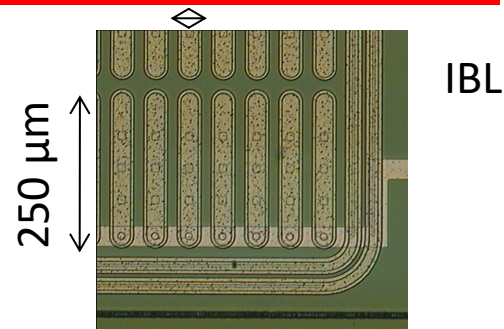
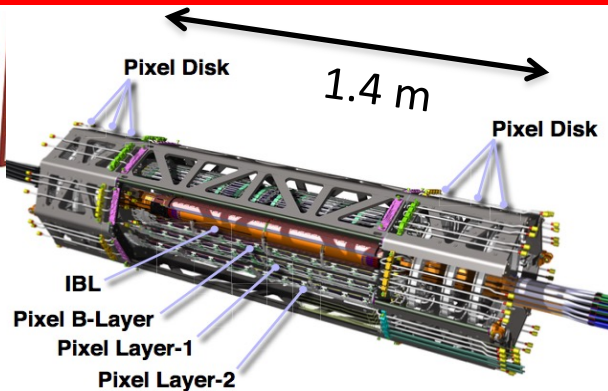


Example: ATLAS IBL & Pixel Detector

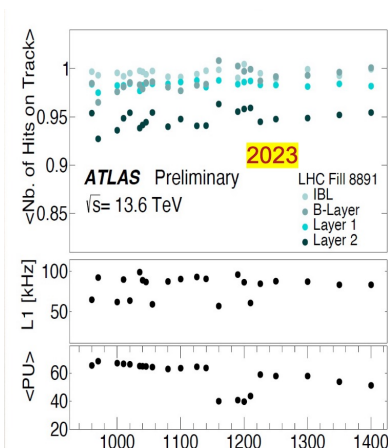
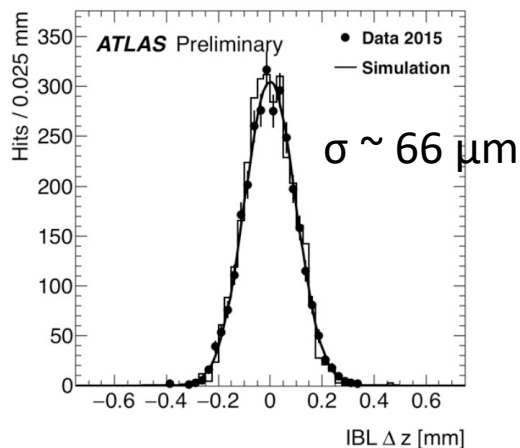
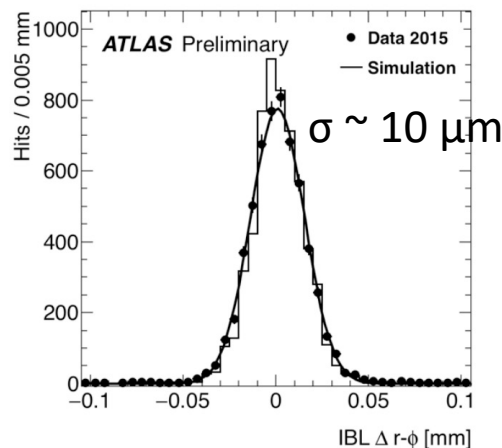


Pixels

- $R = 122.5\text{mm}$
- $R = 88.5\text{mm}$
- $R = 50.5\text{mm}$
- $R = 33.25\text{mm}$
- $R = 0\text{mm}$



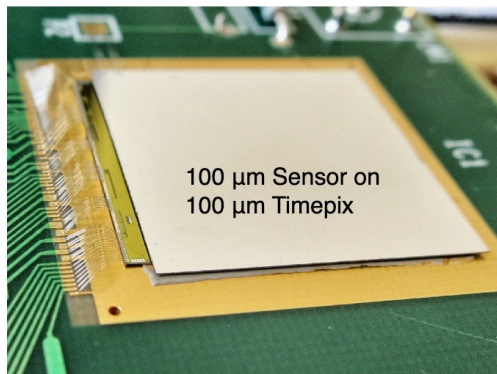
n-on-n, 200-250 μm



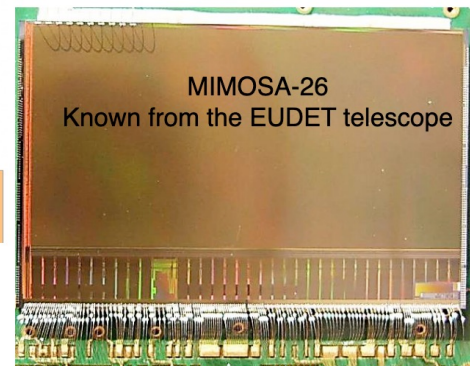
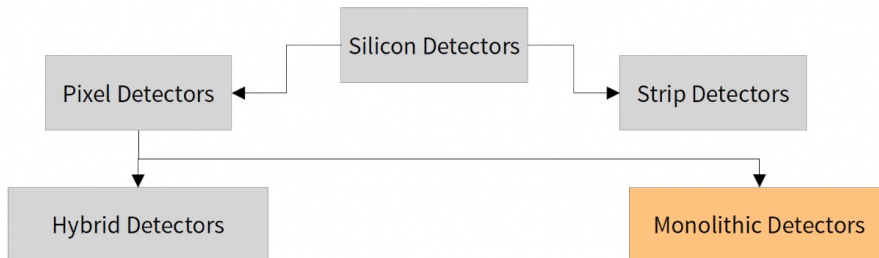
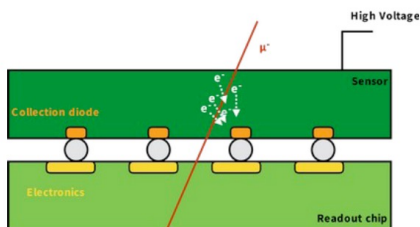
Efficiency high
despite the
radiation
damage to
sensors and
electronics

Segmented silicon detectors

various design concepts



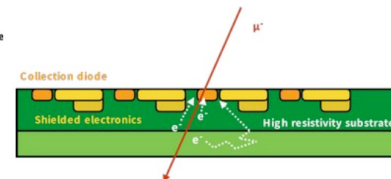
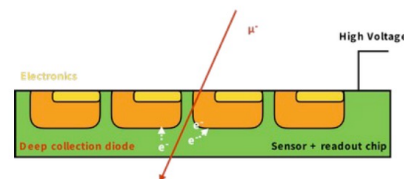
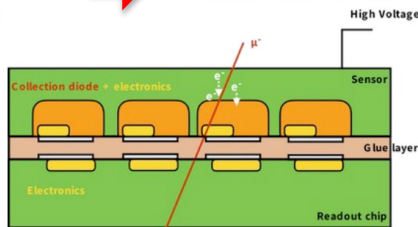
Sensor and readout chip
separately optimised and tested
before hybridisation



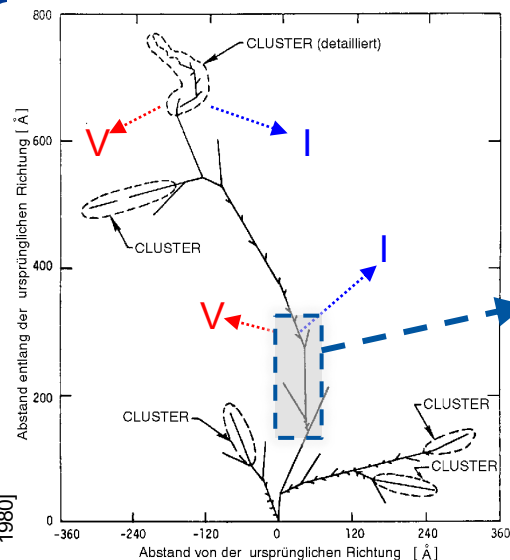
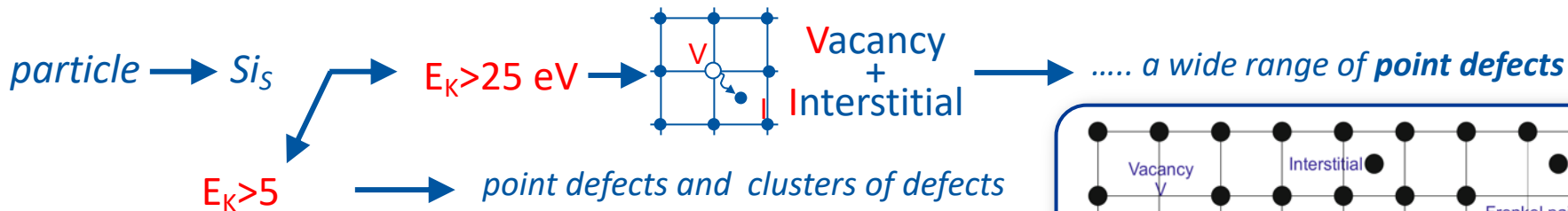
All-in-one approach:
sensing volume with intelligence

at LHC beginning

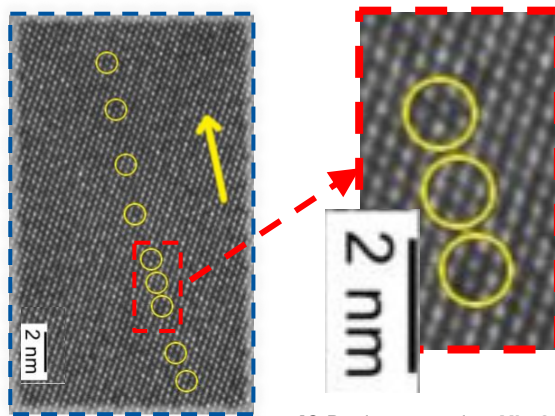
	Hybrid pixels (2000)	MAPS (2000)
Single point resolution	~ 30 µm	~2 µm
Material budget	~ 500 µm Si	~ 50 µm Si
Time resolution	25 ns	~10 ms
Radiation hardness	~10 ¹⁵ n _{eq} /cm ²	10 ¹² n _{eq} /cm ²



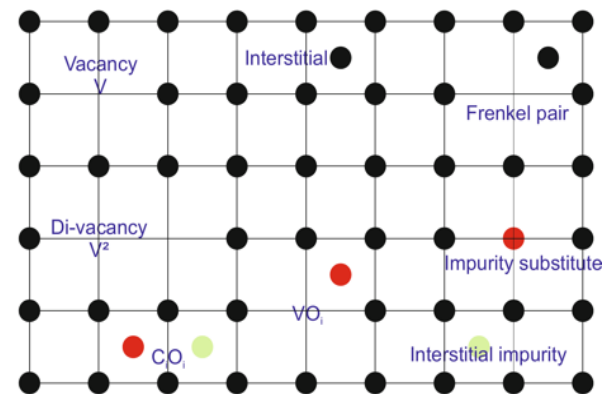
Displacement Damage



Can we see the defects?
HRTEM on Si: n-irradiated $10^{19} n_{eq}/cm^2$
High Resolution Transmission Electron Microscopy



[C.Besleaga et al. [arXiv 2021](#)]

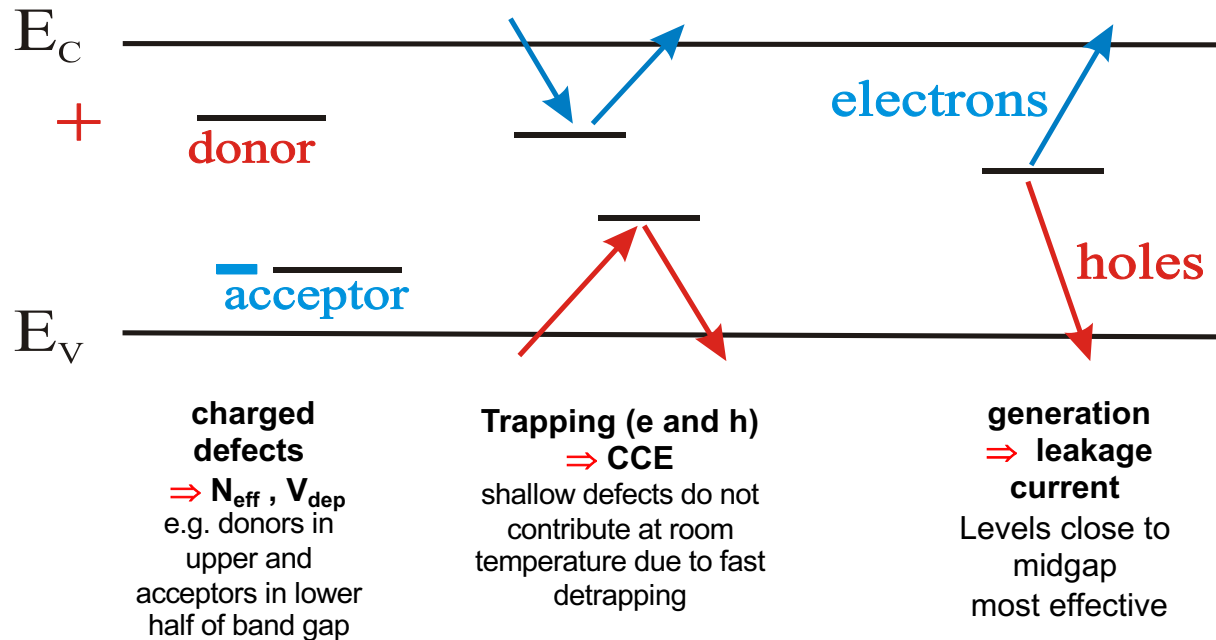


• example of point defect reactions:

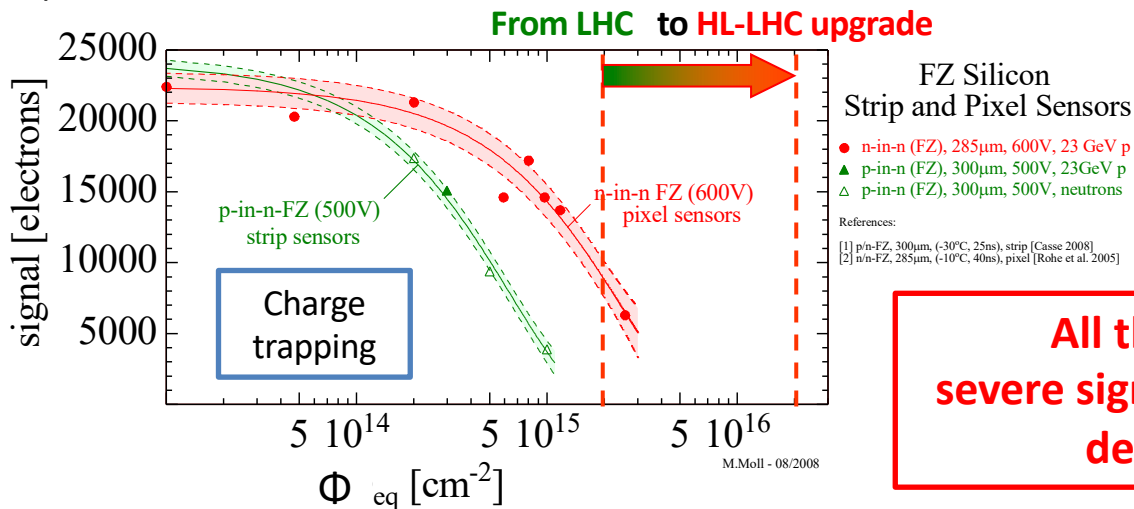
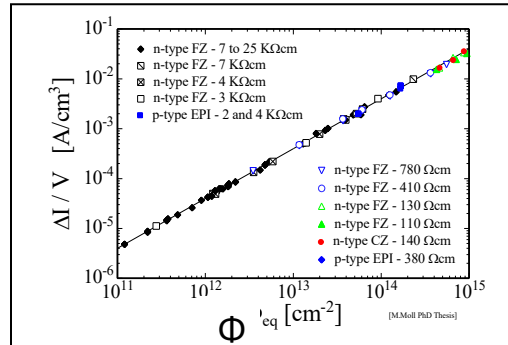
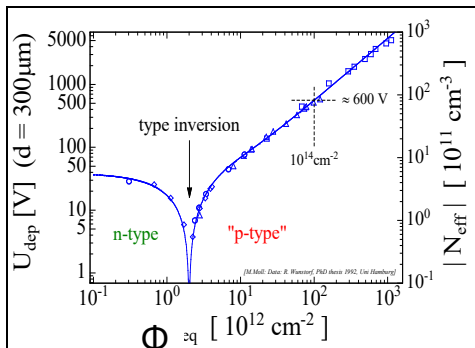


$I + B_S \rightarrow B_i \rightarrow B_i + O \rightarrow B_iO_i$
... many more reactions!

Radiation damage in Silicon



Radiation damage: macroscopic effects

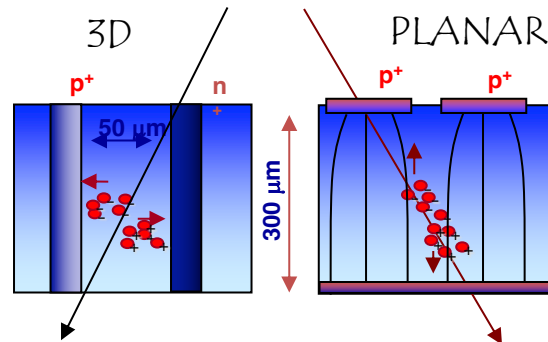
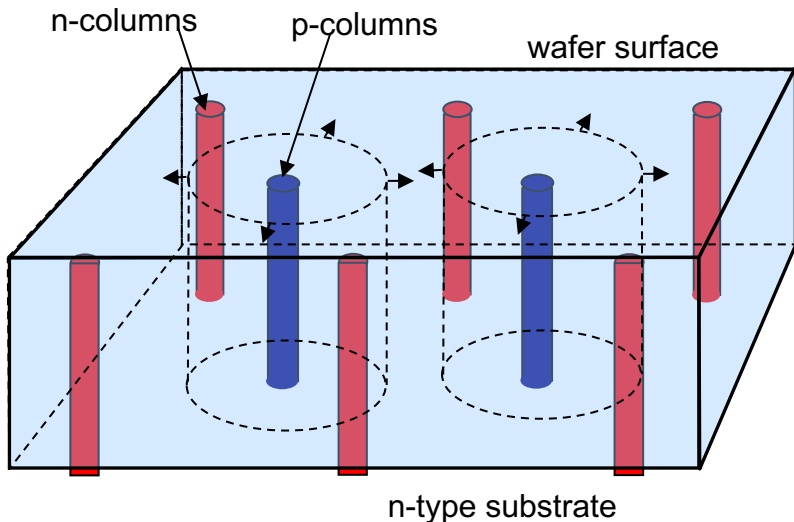


**All these mean:
severe signal-to-noise-ratio
degradation**

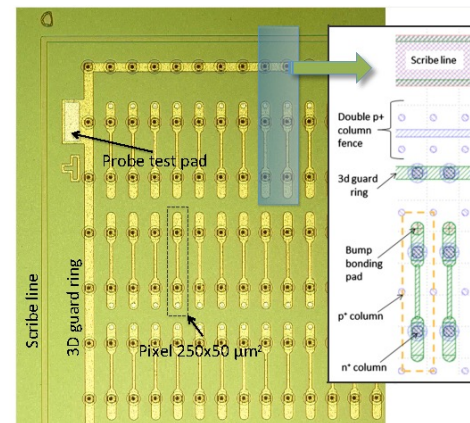
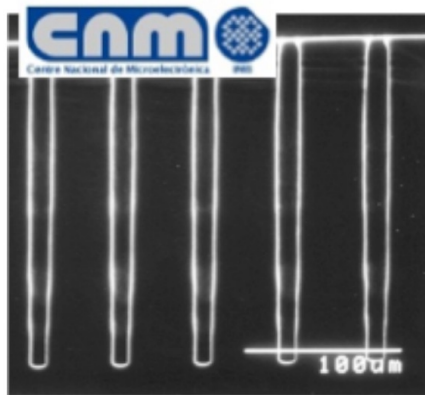
3D sensor technology

S. Parker et. al. NIMA 395 (1997) 328

- “3D” electrodes:
 - narrow columns along detector thickness,
 - diameter: 10mm, distance: 50 - 100mm
- Lateral depletion:
 - lower depletion voltage needed
 - thicker detectors possible
 - fast signal
 - radiation hard: smaller collection path!



Installed in ATLAS IBL



3D sensors in ATLAS IBL

ATLAS, 2024 JINST 19 P10008

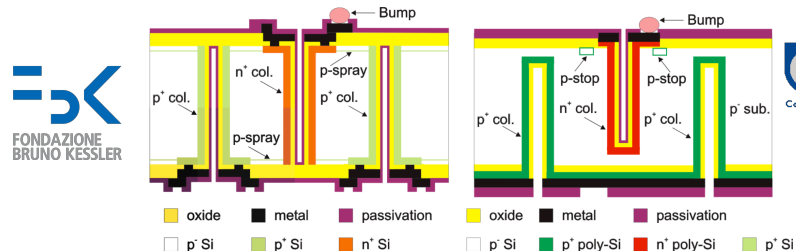


Figure 2. Pixel layout and schematic cross-sections of IBL 3D sensors from FBK (left) with columns passing fully through the substrate and CNM (right), where both column types stop about 20 μm from the surface. In both cases the substrate thickness is 230 μm and the inter-electrode spacing is 67.3 μm . Reproduced from [10]. Published under licence by IOP Publishing Ltd. All rights reserved.

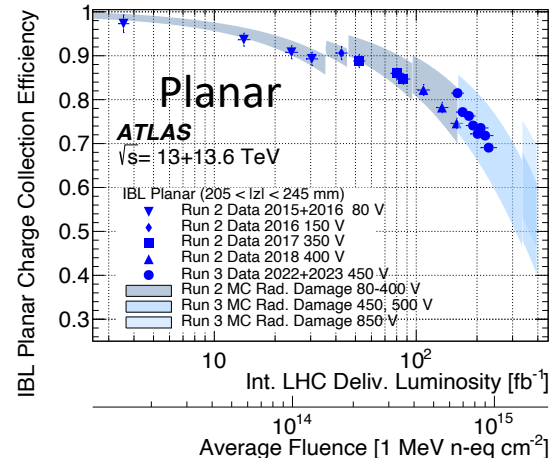
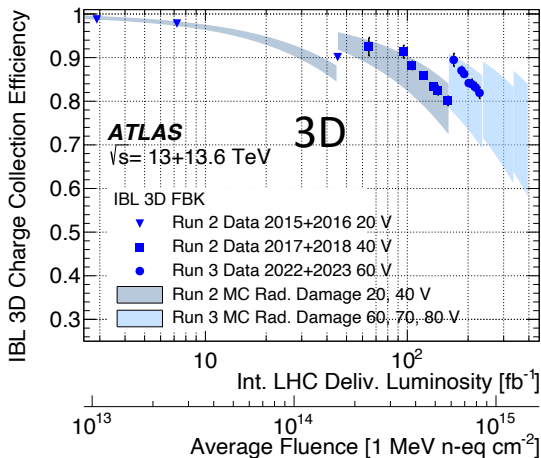
First time in HEP experiment

Two vendors

Two designs

Superior radiation tolerance

Testbench for high luminosity phase



Other Si Detector Structures

Silicon (PIN) diodes, Silicon Single and Double Sided Strip detectors and Hybrid Pixels detectors are mature technologies employed in almost every experiment in High Energy Physics

Let's now look at other interesting Silicon Detector Structures

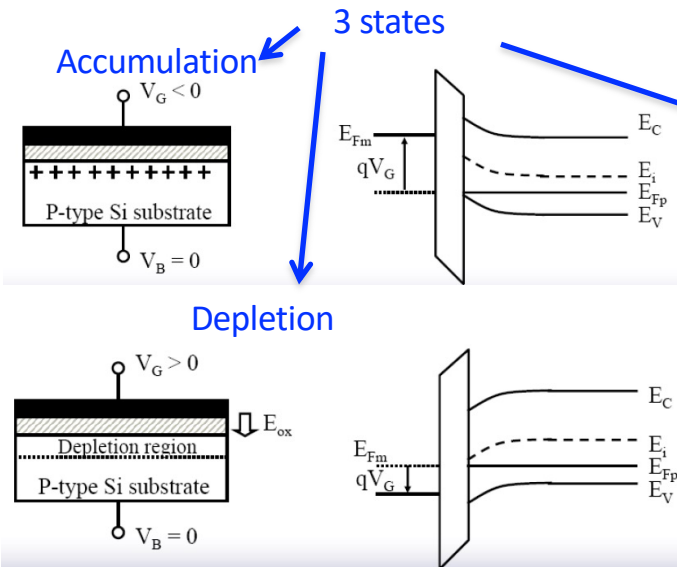
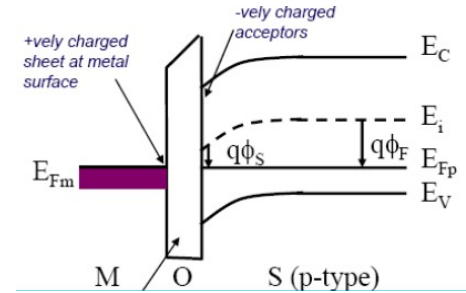
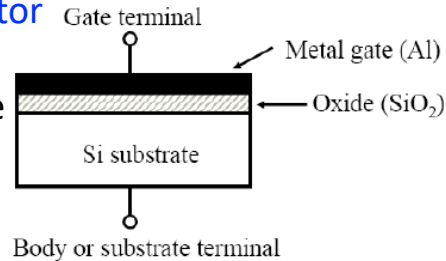
- Charged Coupled Devices (CCD)
- ~~Silicon Drift Detectors (SDD)~~ *not enough time*
- Avalanche Photo Diode (APD)
- Silicon Photo Multipliers (SiPM – or Pixelized Photon Detector (PPD) or Multi-Pixel Photo Counters (MPPC))

Intermezzo: the MOS structure

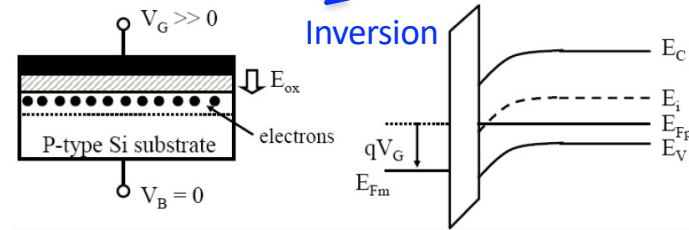
MOS: Metal Oxide Semiconductor

Gate: Metal (or Polysilicon)

Oxide: SiO_2 , grown on substrate



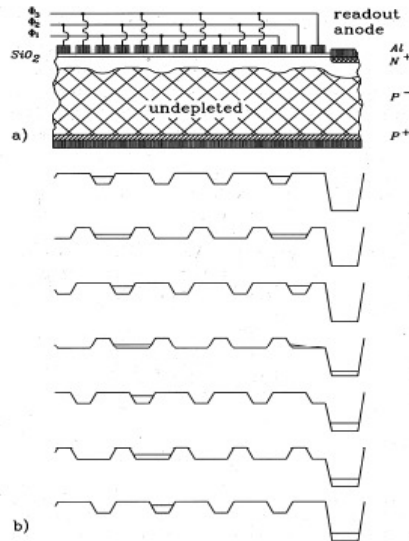
No applied voltage:
a charged MOS capacitor



MOS CCDs detectors

Invented in 1969, CCDs have been used for a long time as memories (storing and transfer of charge) and as optical sensors (image devices in video cameras)

Most important field of application as detectors: imaging in Astrophysics, from near infrared to X-rays.



Conceptually: an array of MOS capacitors operated in overdepletion mode.

Electrons are created by ionization in the thin depleted region close to the silicon- oxide interface.

Charges are stored in the local energy minima at the Si- SiO_2 interface.

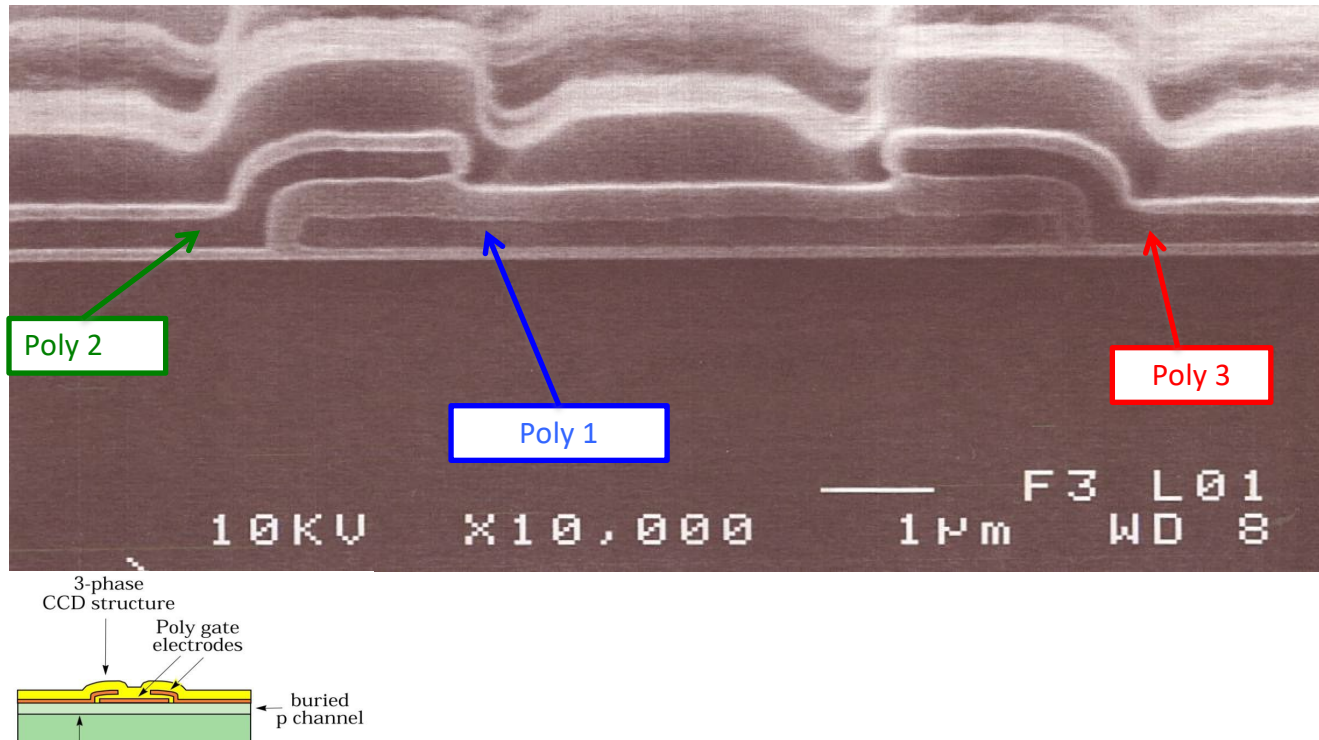
The charge can be moved towards the collecting electrode by periodically switching the voltages ϕ_1 , ϕ_2 and ϕ_3 .

Slow device, hence not suitable for fast detectors

Problem: charge losses during transport are high because of the large density of trapping defects at the Si- SiO_2 interface.

CCDs for astronomy and astrophysics today

Scientific CCDs typically use the same 3-phase clocking as in the original Boyle and Smith concept with overlapping polysilicon gate electrodes (triple poly)



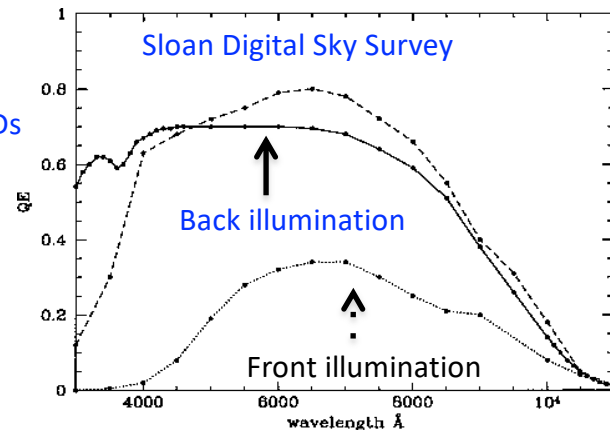
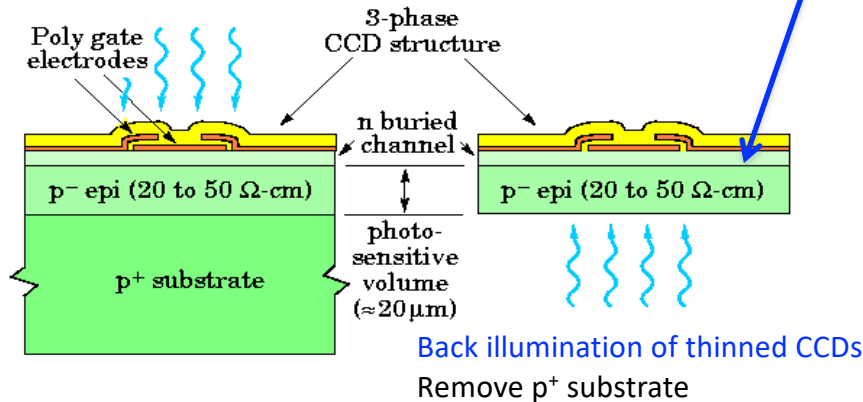
Scientific CCDs: front vs back illumination

Front illumination: Quantum efficiency loss from absorption in polysilicon gates

Reflections from complicated thin film stack

To overcome the problem of charge losses, the “buried channel” CCD (BCCD) has been developed.

An n-doping region shifts the electrons energy minimum from to the surface into the bulk



<http://www.astro.princeton.edu/PBOOK/camera/camera.htm>

Scientific CCDs for Astronomy

Scientific charge-coupled devices are the detector of choice for astronomy

Wavelength range: $\lambda \sim 350 \text{ nm to } 1100 \text{ nm}$ (from atmospheric cutoff to Silicon bandgap)

→ UV, visible and near-infrared wavelengths

Back illuminated: for high QE → up to 90% at peak

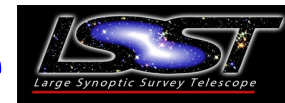
Slow readout for low noise: less than 5 e⁻ at 100 kpixels/s readout

Cryogenically cooled for low dark current: for $-100^{\circ} \text{ C} < t < -140^{\circ} \text{ C}$ few e⁻/pixel/hour

Quite expensive (10MPixel \sim 100k€)

In the following some examples of astronomy cameras

LSST: Large Synoptic Survey Telescope



The Large Synoptic Survey Telescope (LSST) is a ~~planned~~ wide-field "survey" telescope

It photographs the entire available sky every few nights

The telescope is located in northern Chile

Science first light in 2025 (this year!)

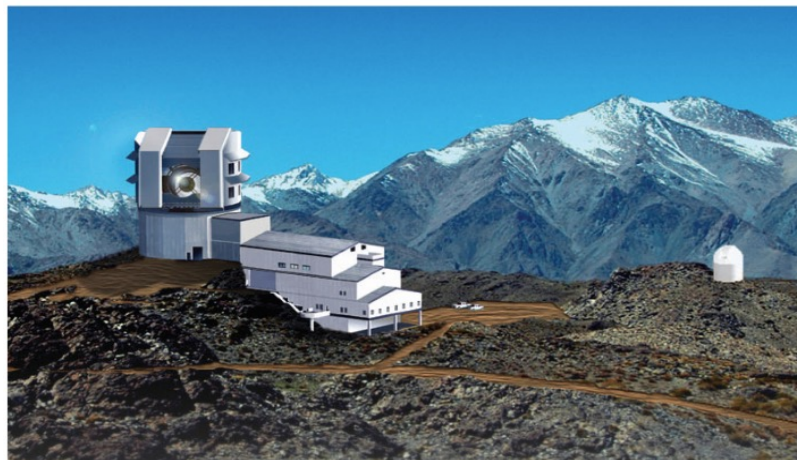
Some of the LSST Physics Goals:

Measure gravitational lensing
for DE/DM detection

Map small objects in Solar System

(Super)Novæ detection

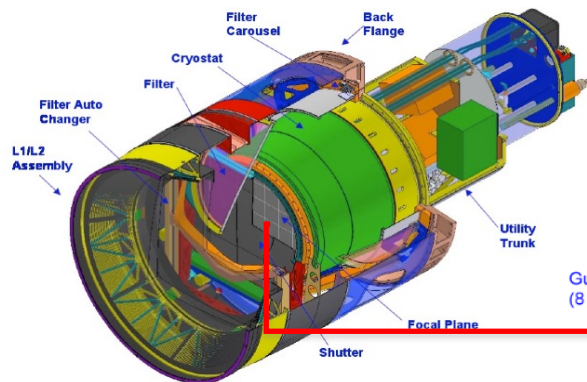
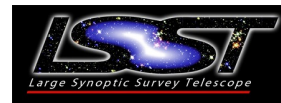
Milky Way mapping



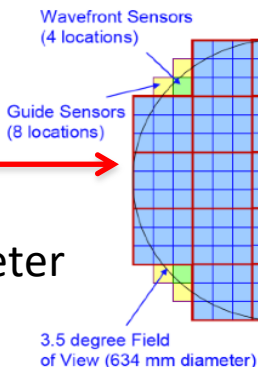
LSST Science Book

<http://arxiv.org/pdf/0912.0201v1.pdf>

LSST camera and CCDs

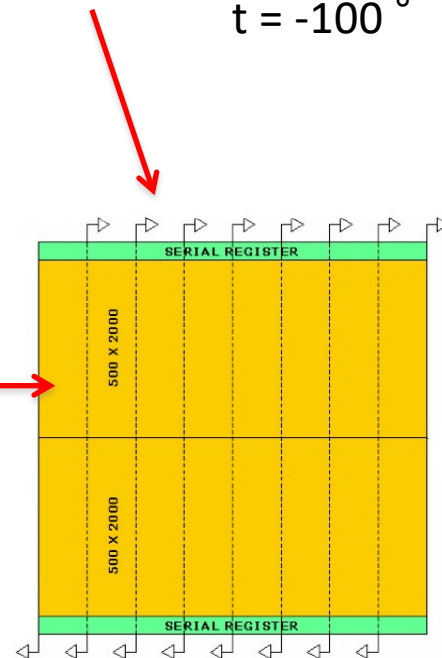


Focal plane: 0.64 m in diameter
9.6 deg² field-of-view

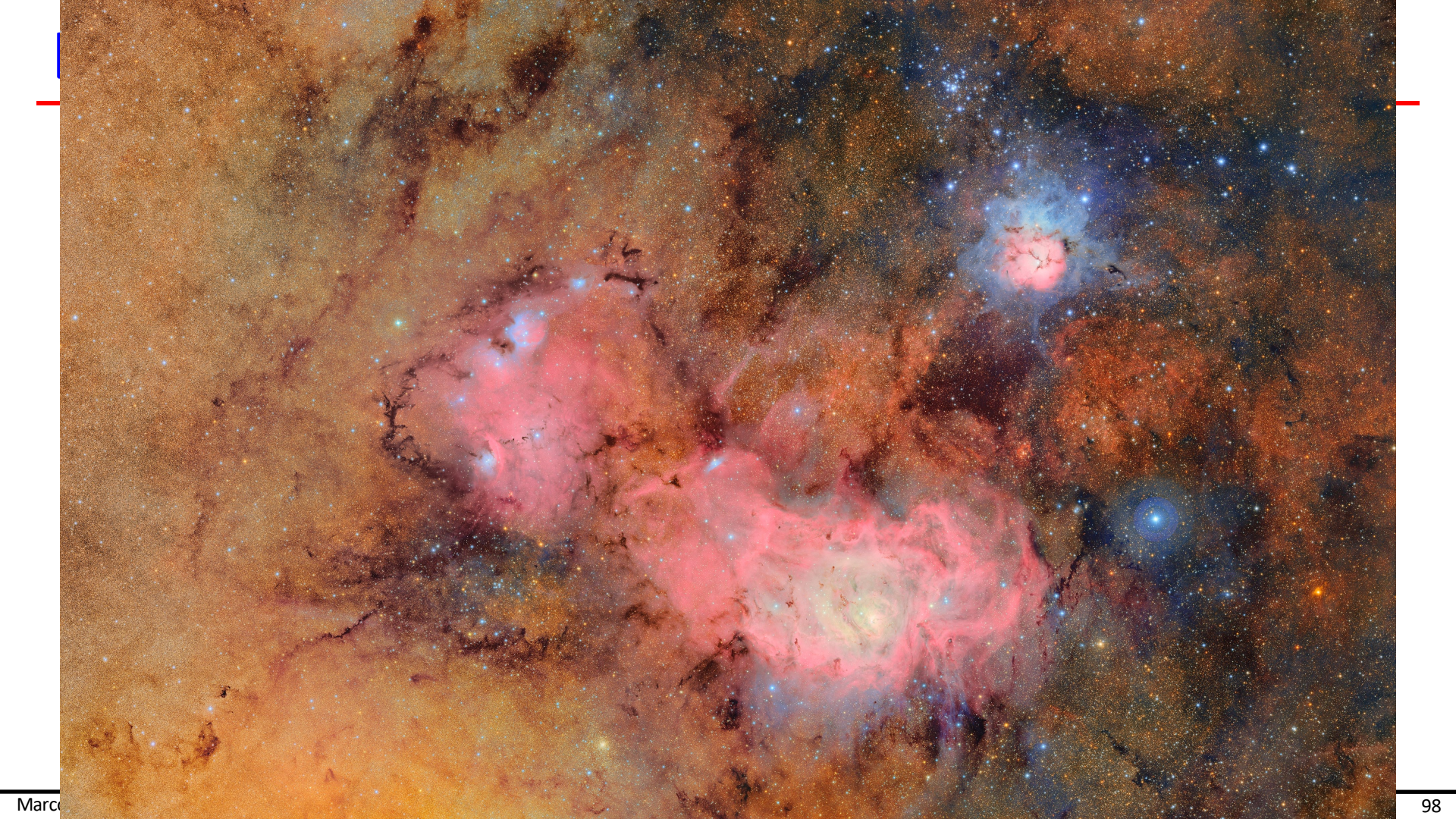


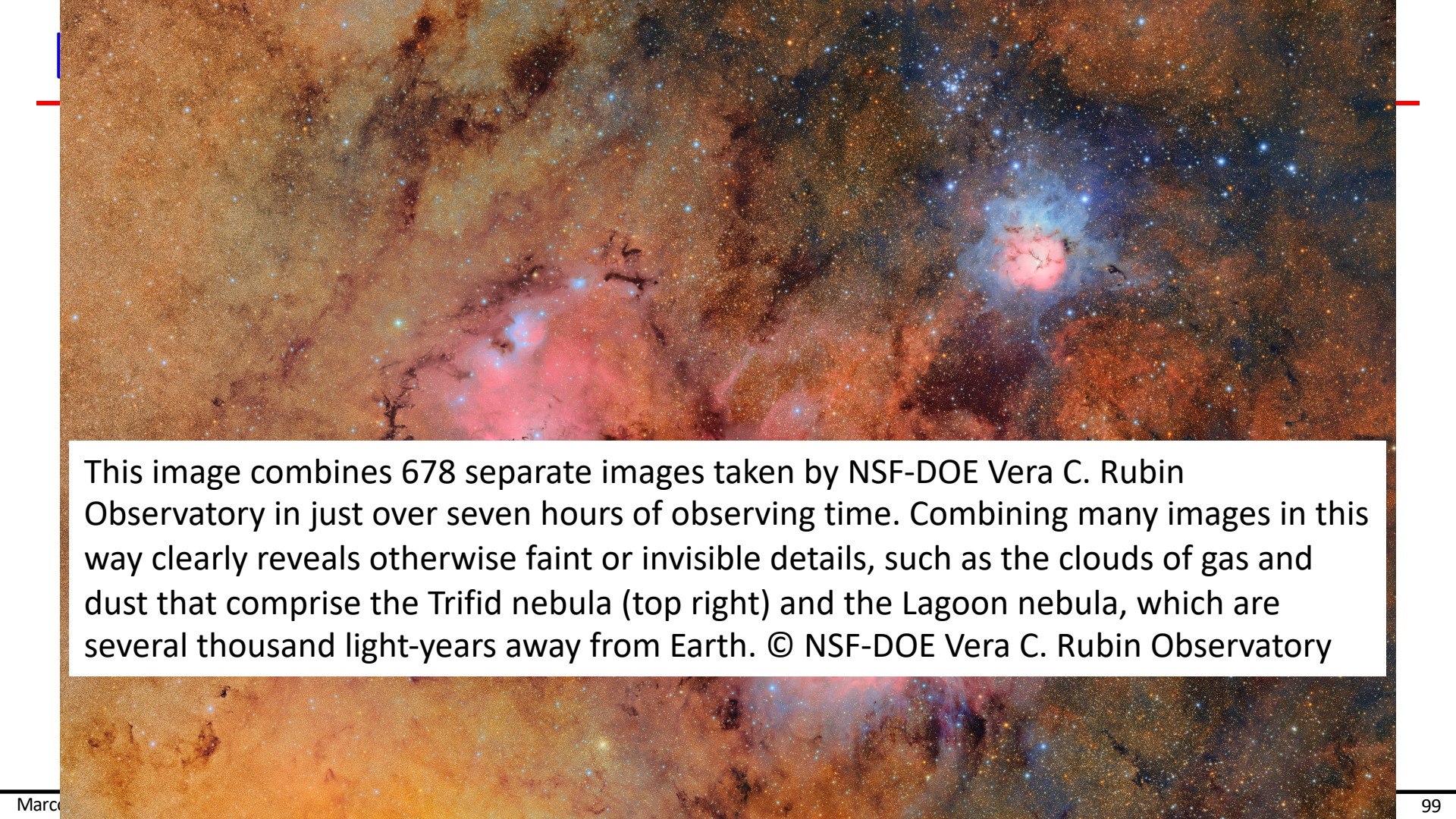
3.2 Gpixels comprised of
189 4k x 4k 10μm pixels
→ plate scale of 0.2"/pixel

CCD sensors: deep depletion,
back-illuminated devices
16 channels, r.o. in 2 seconds
 $t = -100^{\circ} \text{ C}$





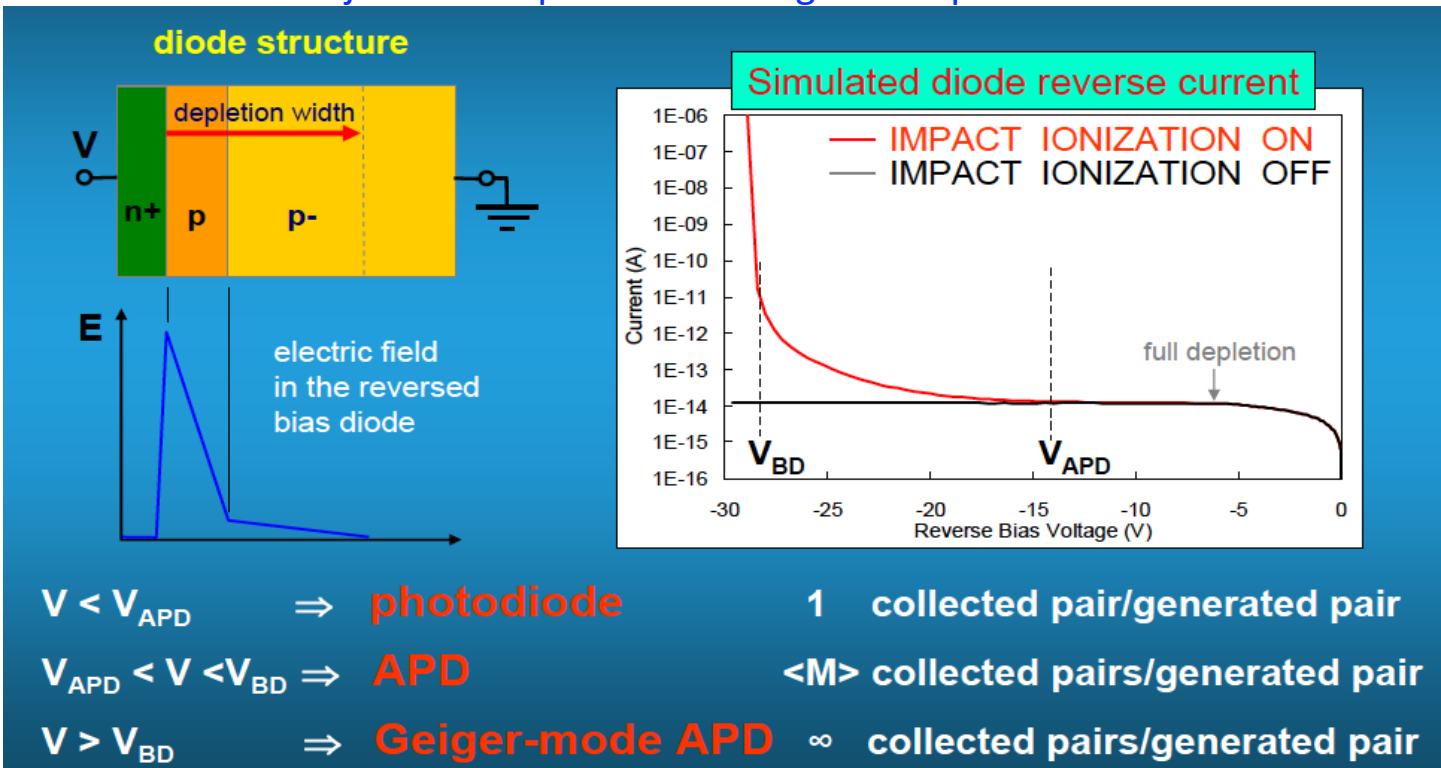




This image combines 678 separate images taken by NSF-DOE Vera C. Rubin Observatory in just over seven hours of observing time. Combining many images in this way clearly reveals otherwise faint or invisible details, such as the clouds of gas and dust that comprise the Trifid nebula (top right) and the Lagoon nebula, which are several thousand light-years away from Earth. © NSF-DOE Vera C. Rubin Observatory

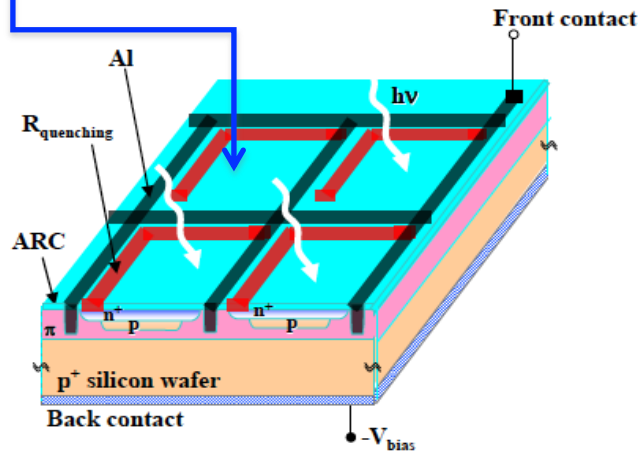
Avalanche Photo Diodes (APDs)

The avalanche photodiode (APD): p-n device with internal gain due to the high internal field at the junction of positive and negative doped silicon

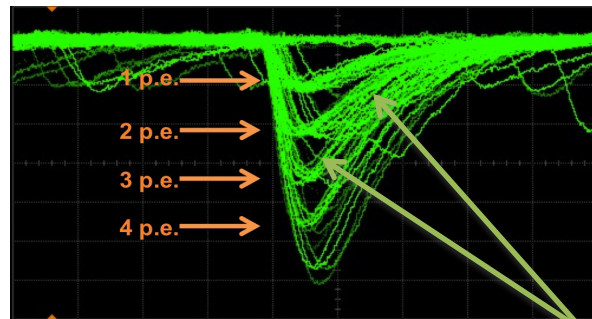
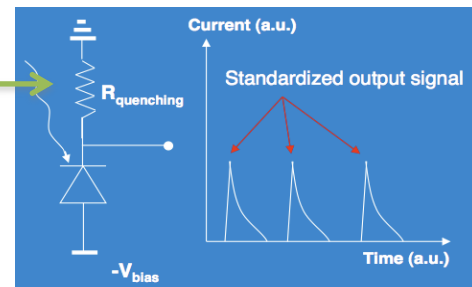
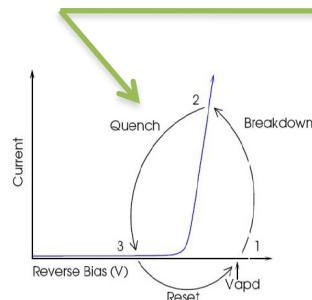


Silicon Photo Multiplier (SiPM)

A Silicon Photo Multiplier is a matrix of n pixels connected in parallel (e.g. few hundreds /mm²) on a common Si substrate
Each pixel is a GM-APD in series with R_{quench}



V.M. Golovin and A. Sadygov
(Russian patents 1996-2002)



A single GM-APD gives no information about light intensity → in a SiPM the output charge is proportional to the number of triggered cells, that is (for PDE = 1) the number of photons

SiPM features

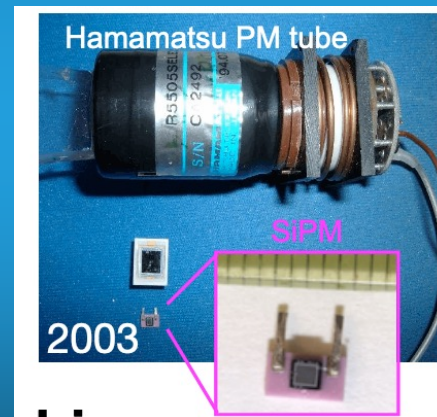
The characteristics of a SiPM are:

- possibility to detect single photons and give a signal proportional to the number of photons for low fluxes;
- extremely fast response (determined by avalanche spreading):
in the order of few hundreds of ps.

Other features are:

- Low bias voltage (20-60V)
- Low power consumption
- Insensitive to magnetic fields
- Compact and rugged

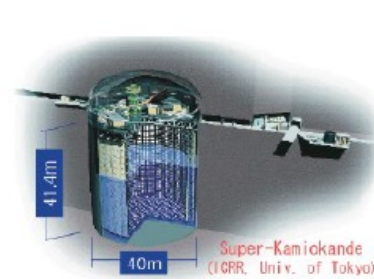
Possible applications are: scintillator read-out, PET, photon correlation studies, calorimetry...)



Example: T2K ND280

T2K: Measure ν_μ disappearance
and ν_e appearance

N. Dinu, T. Gys, C. Joram, S. Korpar, Y. Musienko,
V. Puill, D. Renker EDIT 2011

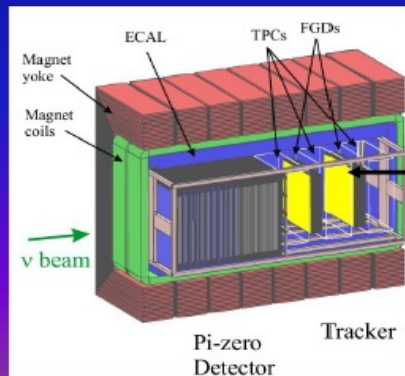


Far detector : Super Kamiokande



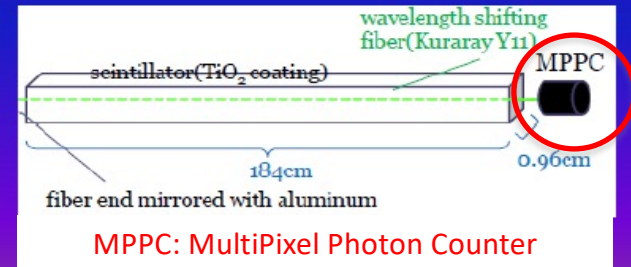
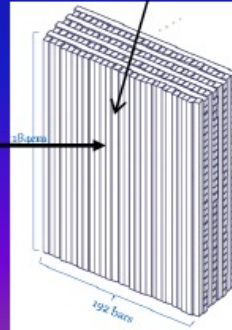
ν beam : J-PARC facility

ND280 : off axis neutrino beam flux and
SuperK backgrounds measurements



Two Fine Grain Detectors (FGDs):

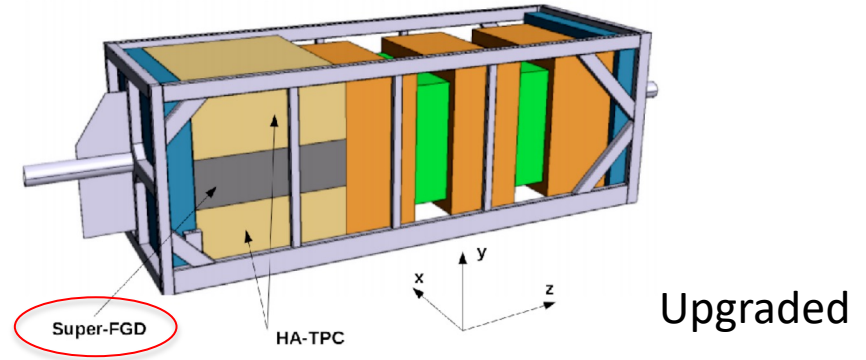
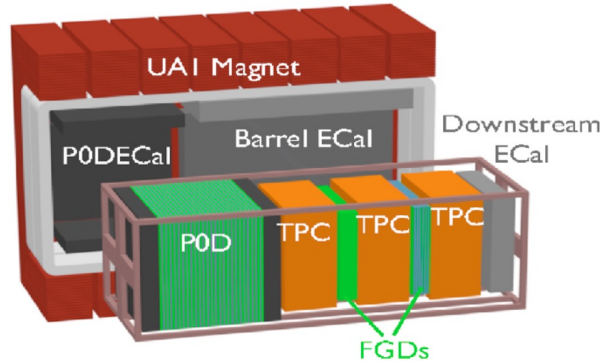
- X,Y planes of fine segmented scintillator bars
- wavelength shifting fibers collect the light from scintillators
- MPPC's detectors read-out the light from fibers



MPPC: MultiPixel Photon Counter

Example: T2K ND280

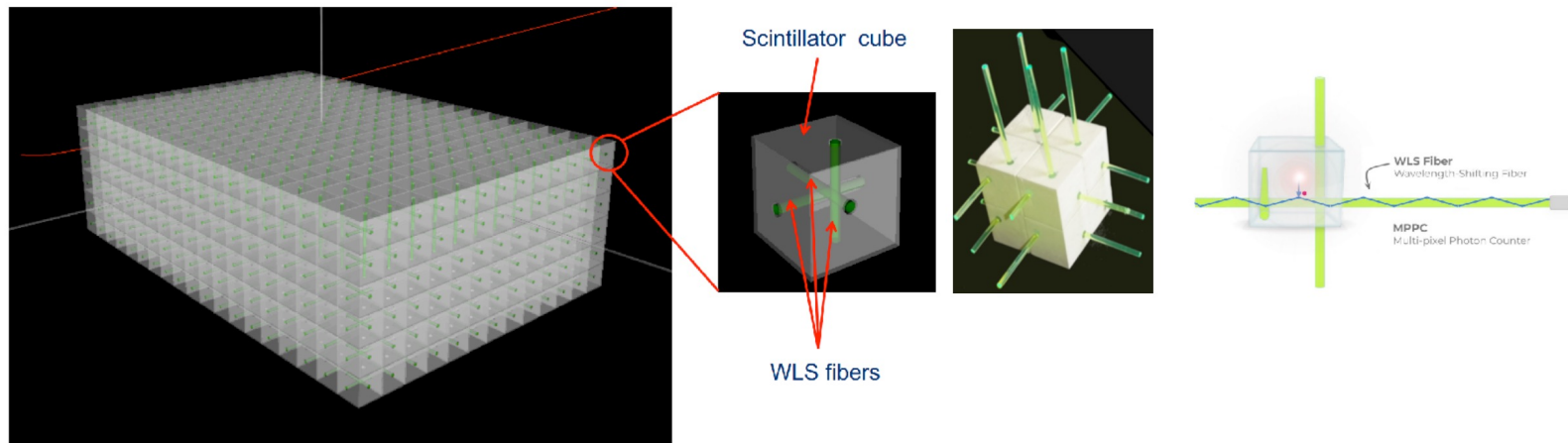
UPGRADED NEAR DETECTOR ND280: CONFIGURATION



- 2 new High Angle TPC (HA-TPC)
- New Time Of Flight detector (TOF)
- 1 **Super-fine-grained-detector (super-FGD)** => the core of the detector where the LLR is involved

Example: T2K ND280

SUPER FGD DETECTOR



- Super-FGD: $192 \times 192 \times 56$ scintillator cubes (2 million) with 3D readout \Rightarrow 2 tons of fully active target

- Wavelength shifting (WLS) fibers are used to collect light from scintillator cubes. (70 km of WLS fiber in total)
- One end of the fibers is connected to a Multi-Pixel Photon Counter (MPPC) the other end is mirrored. \Rightarrow around 60.000 channels.

Outline

- Main applications, motivations and history
- Semiconductors physics
- Silicon radiation detectors
- Timing with silicon detectors
- Perspectives

Time resolution of silicon sensors

Werner Riegler, CERN, werner.riegler@cern.ch

October 15, 2021

[W. Riegler, CERN seminar](#)

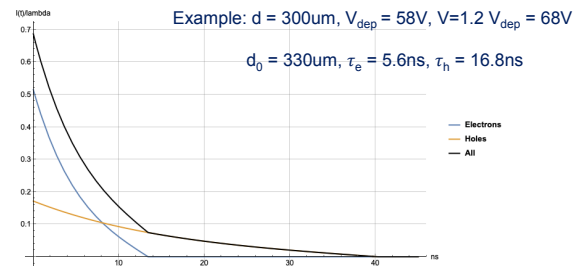
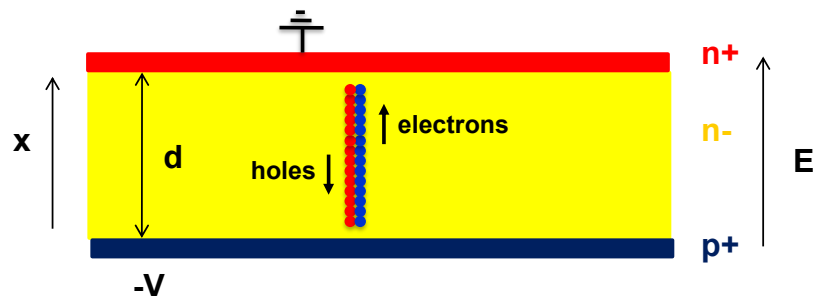
Abstract

Precision timing with solid state detectors is being employed in many areas of particle physics instrumentation. Applications for pileup rejection and time of flight measurements at the LHC are just two of many notable examples.

During the past years the principal contributions to the time resolution for various types of silicon sensors have been studied. The principal contributors to the time resolution are Landau fluctuations, electronics noise, signal shape fluctuations due to a varying pad response function as well as gain fluctuations.

We discuss silicon pad and silicon pixel sensors, LGAD sensors as well as SPADs and SiPMs. These sensors have been simulated using the Garfield++ toolkit. The analytic statistical analysis of the contributions to the time resolution has been performed, resulting in elementary expressions for the timing performance of these sensors. These expressions show the basic directions for optimization of these sensors as well as the fundamental limits to the time resolution.

Intrinsic time resolution of a 'large' silicon pad detector



In silicon sensors the signal edge is instantaneous (i.e. sub ps level)

- acceleration of electrons to 10^7cm/s in vacuum is 0.14ps
- passage of the particle through a 50um sensor takes 0.16ps

In Wire Chambers the electrons first have to move to the wires before an avalanche at the wire leads to an appreciable signal
→ intrinsic resolution limit.

In RPCs the avalanche starts instantly, but it still takes some time until the signal reaches the threshold
→ intrinsic resolution limit.

→ The intrinsic time resolution of a silicon sensor is infinite (sub ps).

→ The time resolution in a planar silicon sensor without gain is a question of signal/noise/electronics and specifically the Landau fluctuations within the electronics integration time.

Electronics processing of a detector signal

Signal duration of T i.e. $f(t) = 0$ for $t > T$

Electronics peaking time $t_p \gg T$

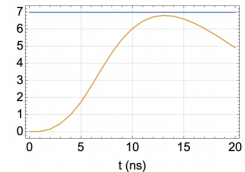
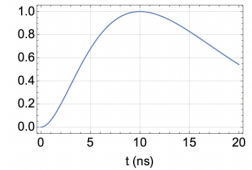
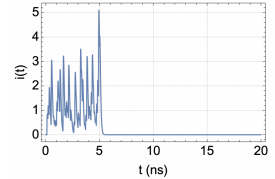
We are interested in times $t \gg T$

$$\begin{aligned}v(t) &= \int_0^t h(t-t')f(t')dt' \\&\approx \int_0^T [h(t) - h'(t)t']f(t')dt' \\&= h(t) \int_0^T f(t')dt' - h'(t) \int_0^T t'f(t')dt' \\&= \int_0^T f(t')dt' \left[h(t) - h'(t) \frac{\int_0^T t'f(t')dt'}{\int_0^T f(t')dt'} \right] \\&= q [h(t) - h'(t)t_{cog}] \\&= \underline{q h(t - t_{cog})}\end{aligned}$$

In case the electronics peaking time t_p is longer than the signal duration T, the electronics output signal has

- the same shape as the delta response
- a pulse-height equal to the total charge of the signal
- a 'time displacement' of this delta response by the center of gravity time t_{cog} of the signal.

→ An amplifier that is 'slower' than the signal measures the center of gravity time of the signal

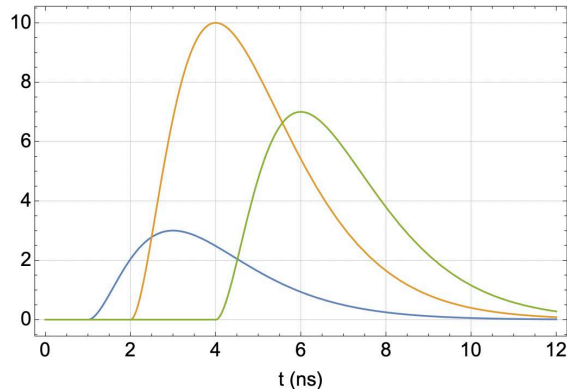


$$q = \int_0^T f(t')dt' \quad t_{cog} = \frac{\int_0^T t'f(t')dt'}{\int_0^T f(t')dt'} = \frac{1}{q} \int_0^T t'f(t')dt'$$

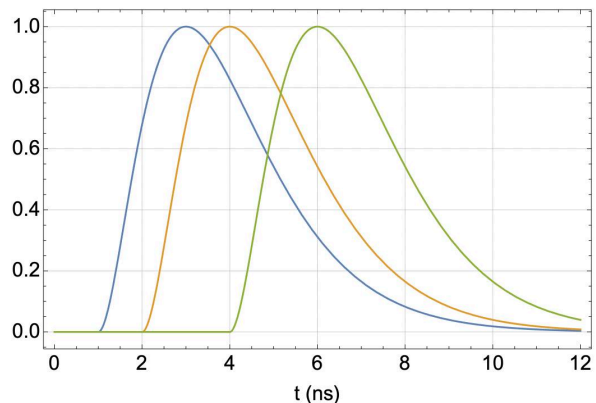
W. Riegler, CERN seminar

Electronics 'slower' than the detector signal, time slewing

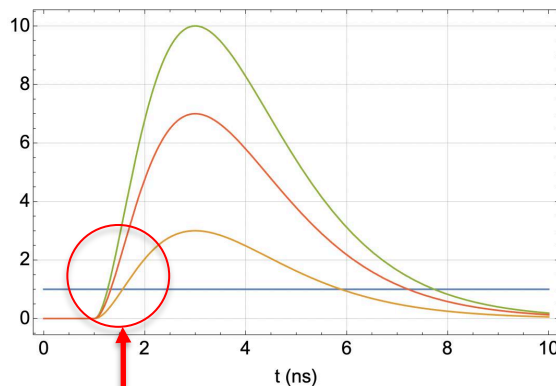
Delta response shifted by t_{cog} and scaled by Q



Signal normalized to same amplitude \rightarrow time



'time slewing'



"Time-walk"

There are many different ways to correct for this slewing effect

- Constant Fraction discrimination
- Standard discrimination using time over threshold to correct for pulse-height
- Standard discrimination + pulseheight to correct for pulse-height
- Standard discrimination + total charge to correct for pulse-height
- Multiple sampling and 'fitting' the know signal shape
-

\rightarrow What is the c.o.g. time resolution of a silicon sensor ?

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Center of gravity time of a silicon detector signal

Single e-h pair

$$i(t) = -\frac{qv_1}{d}\Theta(z/v_1 - t) - \frac{qv_2}{d}\Theta((d-z)/v_2 - t) \quad (4.1)$$

with $\Theta(t)$ being the Heaviside step function. An example is shown in figure 3b. We have $\int i(t)dt = -q$ and according to eq. (3.1) the centroid time of this signal is then

$$\tau = \frac{1}{2d} \left[\frac{z^2}{v_1} + \frac{(d-z)^2}{v_2} \right] \quad (4.2)$$

If n_1, n_2, \dots, n_N charges are produced at positions z_1, z_2, \dots, z_N and are moving to the electrodes with v_1 and v_2 , the resulting centroid time of the signal is

$$\tau(n_1, n_2, \dots, n_N) = \frac{1}{2d \left(\sum_{k=1}^N n_k \right)} \sum_{k=1}^N n_k \left[\frac{z_k^2}{v_1} + \frac{(d-z_k)^2}{v_2} \right] \quad (4.3)$$

We now divide the sensor of thickness d into N slices of $\Delta z = d/N$ as shown in figure 1. The probability to have n_k e/h pairs in slice k is given by the Landau distribution $p(n_k, \Delta z)$ and if we

After some lengthy evaluation:

$$\Delta_\tau^2 = \overline{\tau^2} - \bar{\tau}^2 \quad (4.4)$$

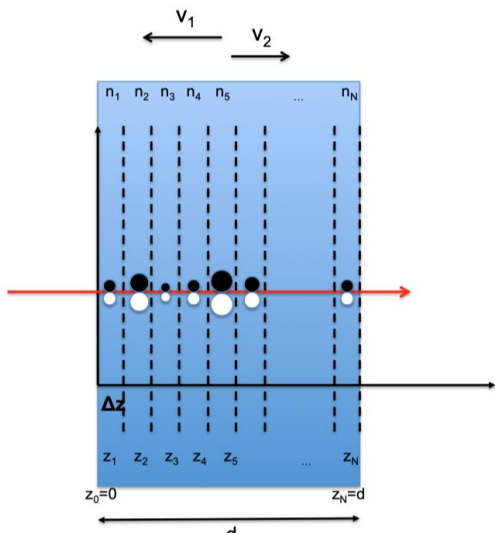
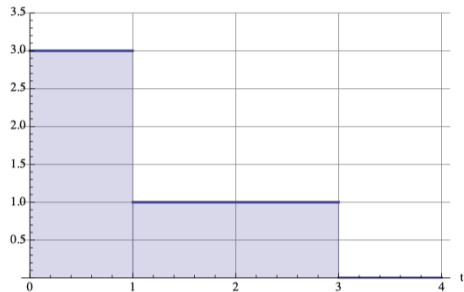
with $\bar{\tau}$ and $\overline{\tau^2}$ being the average and the second moment of τ . The evaluation is given in B and we find

$$\Delta_\tau = w(d) \sqrt{\frac{4}{180} \frac{d^2}{v_1^2} - \frac{7}{180} \frac{d^2}{v_1 v_2} + \frac{4}{180} \frac{d^2}{v_2^2}} \quad (4.5)$$

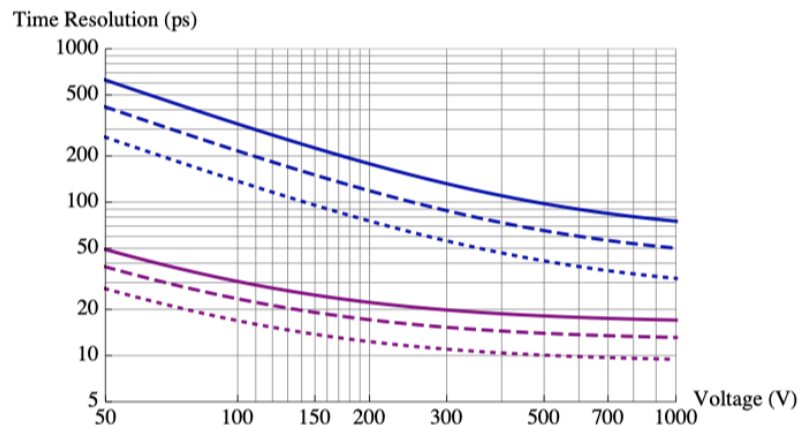
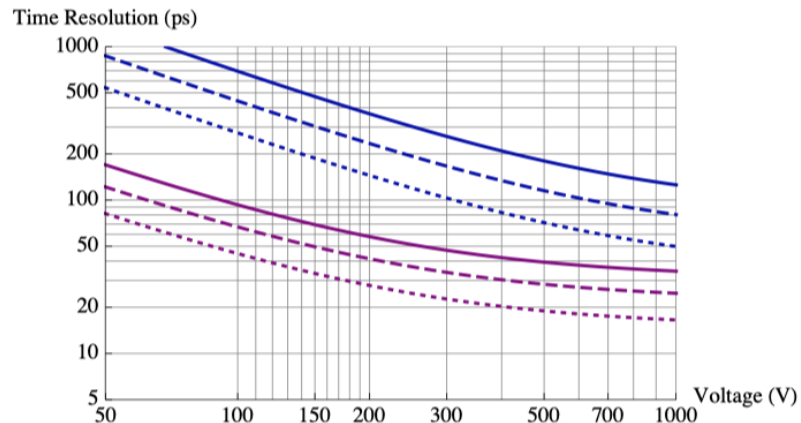
with

$$w(d)^2 = \frac{d}{\lambda} \int_0^\infty \left[\int_0^\infty \frac{n_1^2 p_{\text{clu}}(n_1)}{(n_1 + n)^2} dn_1 \right] p(n, d) dn \quad (4.6)$$

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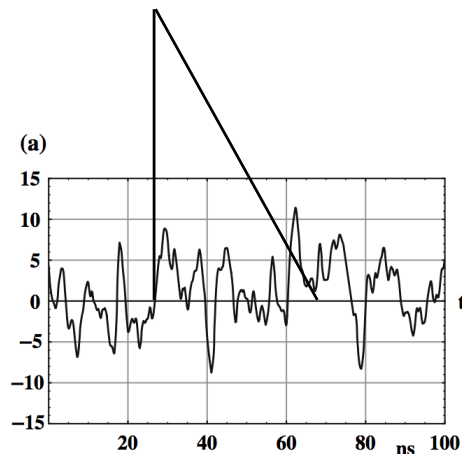


Center of gravity time resolution for silicon sensors



50um sensor, 10ps

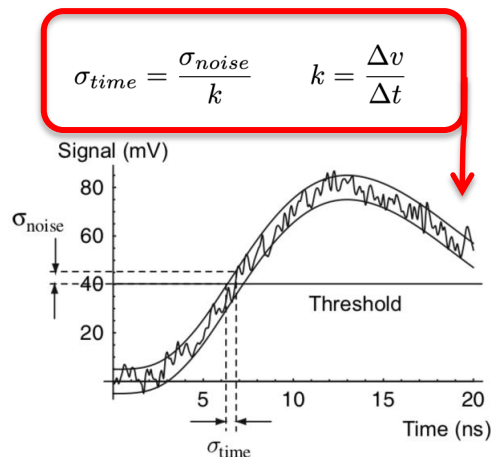
Noise and Optimum filters



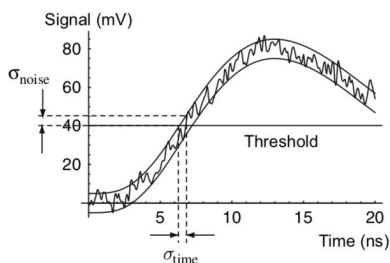
Let us assume we have a signal $f(t)$ with superimposed noise of a given noise power spectrum and we want to find the amplifier transfer function that **maximizes**

- the **signal to noise** ratio for the best amplitude measurement, or
- the **slope to noise** ratio for the best time measurement

→ Theory of optimum filters



Optimum filter for best slope to noise ratio



$$\sigma_{time} = \frac{\sigma_{noise}}{k} \quad k = \frac{\Delta v}{\Delta t}$$

We want to minimise the time resolution i.e. maximise the slope to noise

$$\left(\frac{k}{\sigma}\right)^2 = \left(\frac{g'(t_m)}{\sigma}\right)^2 = \frac{1}{\pi} \frac{\left(\int_{-\infty}^{\infty} i\omega F(i\omega) H(i\omega) e^{i\omega t_m} d\omega\right)^2}{\int_{-\infty}^{\infty} w(\omega) |H(i\omega)|^2 d\omega}.$$

Following the steps from before we find an upper bound for the slope to noise ratio of

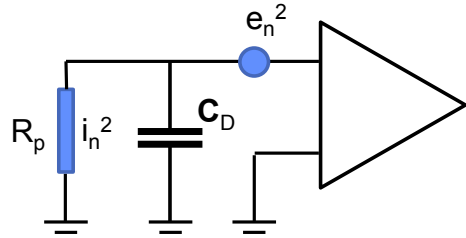
$$\left(\frac{k}{\sigma}\right)^2 \leq \frac{2}{\pi} \int_0^{\infty} \frac{|\omega F(i\omega)|^2}{w(\omega)} d\omega$$

And the optimum transfer function as well as the output signal are

$$H(i\omega) = i\omega \frac{F^*(i\omega)}{w(\omega)} e^{-i\omega t_m} \quad G(i\omega) = i\omega \frac{|F(i\omega)|^2}{w(\omega)} e^{-i\omega t_m}.$$

Since multiplication with $i\omega$ refers to the derivative in the time domain we have the following relation:

The filter maximising the slope to noise ratio, i.e. the filter giving the best time resolution, is equal to the time derivative of the filter that maximises the signal to noise ratio !



Realistic preamp transfer function

Preamp delta response

$$h(t) = e^n n^{-n} \left(\frac{nt}{t_p} \right)^n e^{-nt/t_p} \quad H(i\omega) = \frac{t_p e^n n!}{(n + i\omega t_p)^{n+1}}$$

For the noise we assume series noise and parallel noise together with a detector capacitance C_D

$$\sigma^2(t_p) = \frac{1}{2\pi} \int_0^\infty w(\omega) |H(i\omega)|^2 d\omega = a^2 K_p t_p + b^2 \frac{K_s}{t_p}$$

$$K_p = \frac{1}{2} \left(\frac{e}{2n} \right)^{2n} (2n-1)!$$

$$K_s = \frac{1}{2} \left(\frac{e}{2n} \right)^{2n} n^2 (2n-2)!$$

The output signal is

$$g(t) = \int_0^t h(t-t') g(t') dt'$$

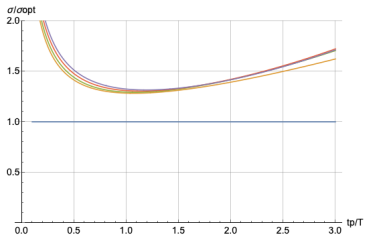
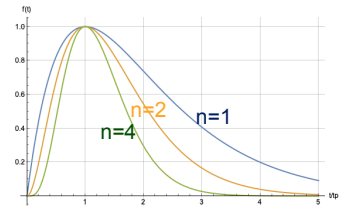
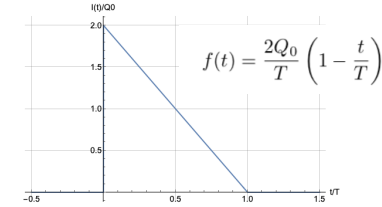
And the maximum slope evaluates to

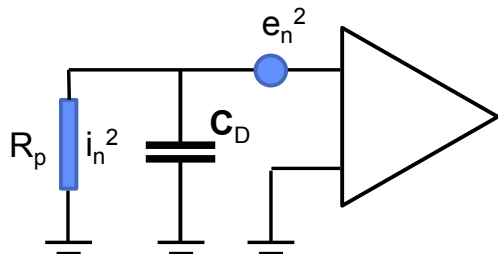
$$k(t_p) = \frac{2Q_0}{T^2} \frac{e^n}{n^{n+1}} \left(e^{-nt/t_p} nT (nt/t_p)^n - t_p n! + t_p \Gamma(n+1, nt/t_p) \right)$$

$$\lim_{t_p \rightarrow 0} k(t_p) = \frac{2Q_0}{T}$$

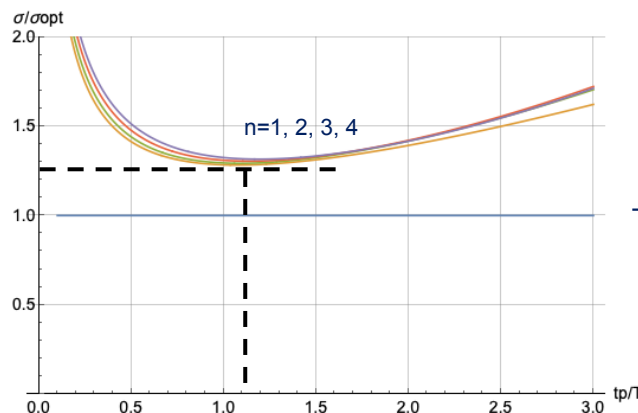
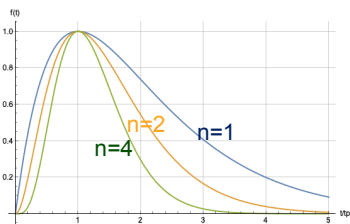
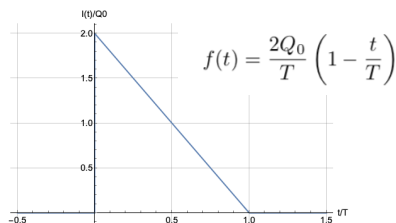
To find the optimum peaking time and best time resolution we therefore have to minimise the function

$$\frac{\sigma(t_p)^2}{k(tp)^2} \rightarrow \min.$$





Realistic preamp transfer function



Time resolution for 'standard' preamp delta response.

Time resolution with optimum filter

Neglecting parallel noise (which is a good approximation in most practical applications) the optimum electronics peaking time t_p is between T and $1.5T$.

The achieved time resolution is only about 30% worse than the best achievable one with the optimum filter !

This will give the smallest noise contribution to the time resolution.

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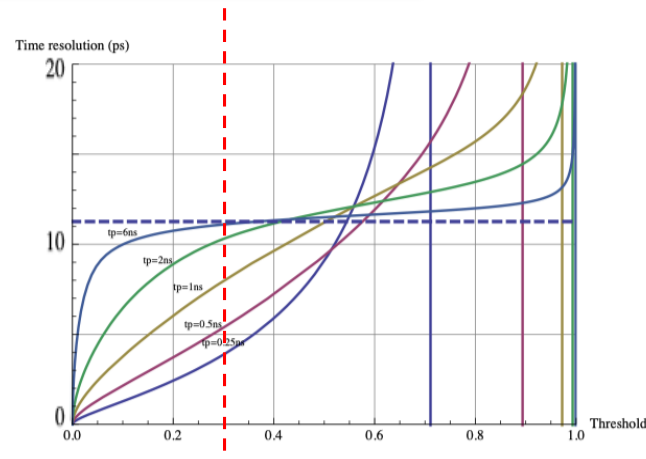
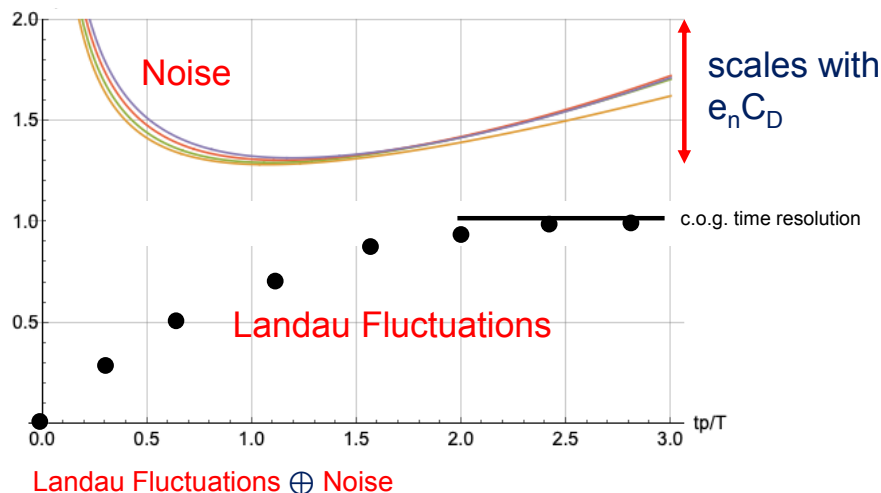
Combined effect of Landau fluctuations and noise

If the noise dominates, the optimum peaking time is about $t_p \sim 1-1.5T$

If the noise is at a similar level to the contribution from Landau fluctuations, the optimum peaking time is still around the same level $t_p \sim 1-1.5T$ and the time resolution is equal to the c.o.g. time resolution of the silicon sensor.

If the noise is subdominant, shorter peaking times can improve the time resolution, but with the divergence of the noise contribution at low t_p this will not reach far below the c.o.g. time resolution.

In short: $t_p \sim T$ and $\sigma = \sigma_{\text{c.o.g.}} \oplus \sigma_{\text{noise}}$ give a good order of magnitude for the achievable time resolution



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Time resolution of 'standard' silicon sensors

In case noise is not dominant, the time resolution of a silicon sensor is somewhere between zero and the c.o.g. time resolution.

For a silicon detector signal with total duration T , the series noise contribution is minimised for amplifiers of $t_p \sim T$.

For very low noise a time resolution better than the c.o.g. time resolution can be achieved, but the divergence of the noise contribution for $t_p \rightarrow 0$ will limit this improvement.

$$\Delta\tau = w(d) \sqrt{\frac{4}{180} \frac{d^2}{v_1^2} - \frac{7}{180} \frac{d^2}{v_1 v_2} + \frac{4}{180} \frac{d^2}{v_2^2}}$$
$$w(d)^2 = \frac{d}{\lambda} \int_0^\infty \left[\int_0^\infty \frac{n_1^2 p_{clu}(n_1)}{(n_1 + n)^2} dn_1 \right] p(n, d) dn$$

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Time resolution of 'standard' silicon sensors

No time to discuss segmented sensors...

Good time resolution demands thin sensors.

Thin sensors give small charge and large capacitance i.e. unfavorable S/N and k/N.

Capacitance can be reduced by making the pixels small.

If the pixel size is in the same order as the sensor thickness, the weighting field fluctuations start to dominate ... and there will be many channels ...

... between a rock and a hard place ...

- Sensors with internal gain to overcome the noise limit (like gas detectors !)
- Turn the by sensor 90 degrees and realise a parallel plate geometry in 3D !
(see slide 62, 63)

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Avalanche Photo Diode, Low Gain Avalanche Diode

IEEE TRANSACTIONS ON ELECTRON DEVICES, JUNE 1972

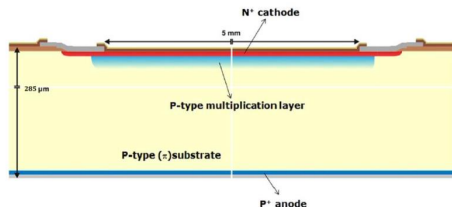


Figure 2.2. Cross-section of the core layout of LGAD. A p-type layer is diffused below the

Idea goes back to the 1960ies.

A high field region is implemented in a silicon sensor by doping.

Electrons will produce an avalanche in this high field region.

The high field region is implemented by doping and related 'space-charge' in the volume.

The sensor is operated in a region where there is electron multiplication but not yet hole multiplication.

This allows to have thin sensors (high field, short signal) but still have enough signal charge to overcome the limitation from noise.

For higher fields → electron+hole multiplication → avalanche divergence → quench resistor → SiPM

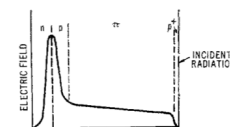
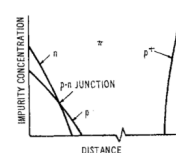
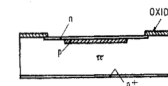


Fig. 1. Sketches of reach-through avalanche-diode structure, impurity-concentration profile, and electric-field distribution.

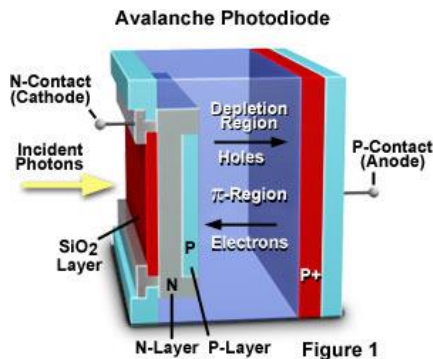
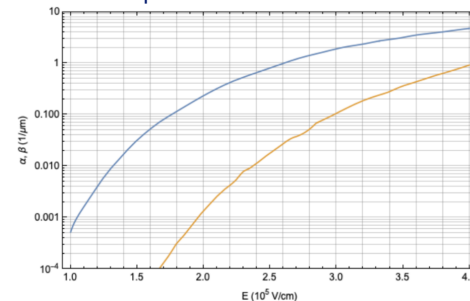


Figure 1

Electron (α) and hole (β) multiplication coefficient in silicon



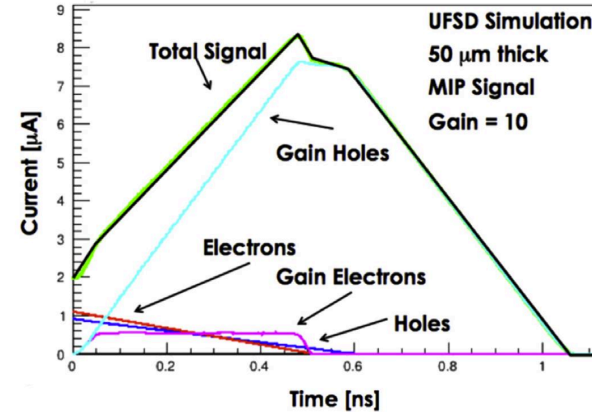
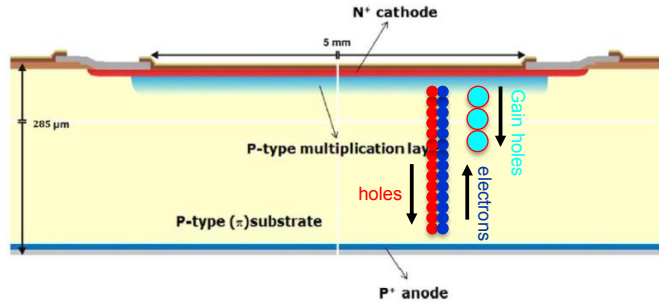
W. Riegler, CERN seminar

AvalanchePhotoDiode

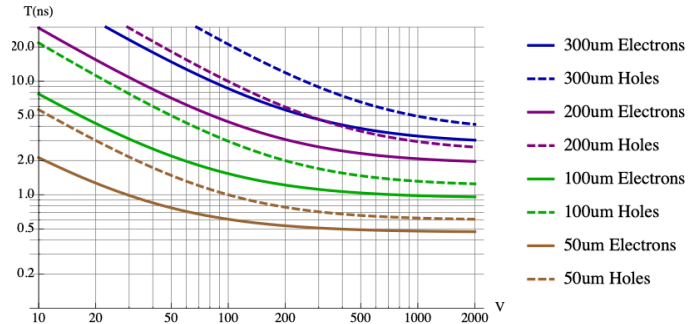
Nuclear Instruments and Methods in Physics Research A 796 (2015) 141–148

Design optimization of ultra-fast silicon detectors

N. Cartiglia^{a,*}, R. Arcidiacono^c, M. Baselga^c, R. Bellan^b, M. Boscardin^f, F. Cenna^a, G.F. Dalla Betta^g, P. Fernandez-Martinez^c, M. Ferrero^{a,b}, D. Flores^c, Z. Galloway^d, V. Greco^c, S. Hidalgo^c, F. Marchetto^a, V. Monaco^b, M. Obertino^c, L. Pancheri^g, G. Paternoster^f, A. Picerno^b, G. Pellegrini^c, D. Quirion^c, F. Ravera^b, R. Sacchi^b, H.F.-W. Sadrozinski^d, A. Seiden^d, A. Solano^b, N. Spencer^d



Total drift time for a given sensor thickness

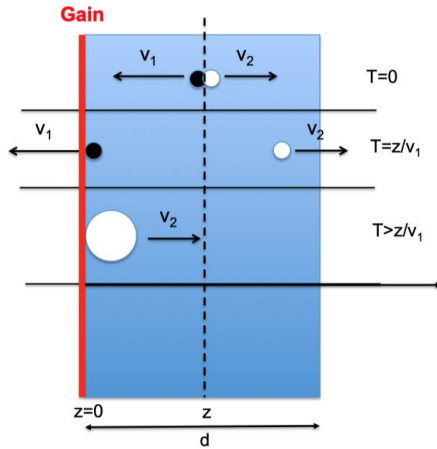


A high field region is implemented in a silicon sensor by doping.

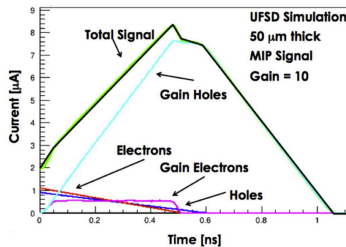
Electrons will produce an avalanche in this high field region.

W. Riegler, CERN seminar

LGAD



$$w(d)^2 = \frac{d}{\lambda} \int_0^{\infty} \left[\int_0^{\infty} \frac{n_1^2 p_{clu}(n_1)}{(n_1 + n)^2} dn_1 \right] p(n, d) dn$$



An e-h pair is produced at position z .

The electron arrives at $z=0$ at time $T=z/v_1$.

The electron multiplies in the high field in the layer at $z=0$ (infinitely thin).

The holes move back to $z=d$ inducing the dominant part of the signal (all in this approximation).

Centroid time resolution for standard silicon sensor:

$$\Delta\tau = w(d) \sqrt{\frac{4}{180} \frac{d^2}{v_1^2} - \frac{7}{180} \frac{d^2}{v_1 v_2} + \frac{4}{180} \frac{d^2}{v_2^2}}$$

Centroid time resolution for LGAD

$$\Delta\tau = w(d) \frac{d}{\sqrt{12} v_1}$$

The signal is now defined by the arrival time distribution of the electrons at the gain layer.

W. Riegler, CERN seminar

LGAD centroid time resolution

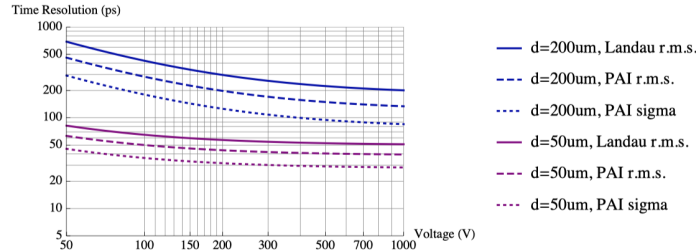


Figure 22. Time resolution for the centroid time from eq. (5.4) for 50, 100, 200, 300 μm silicon sensors with internal gain of electrons, assuming a signal only from gain holes. The three curves for each sensor thickness correspond to the Landau theory, the PAI model and a Gaussian fit to the PAI model.

50um sensor at 200V: 30ps

200um sensor at 200V: 140ps

Standard silicon sensor centroid time resolution

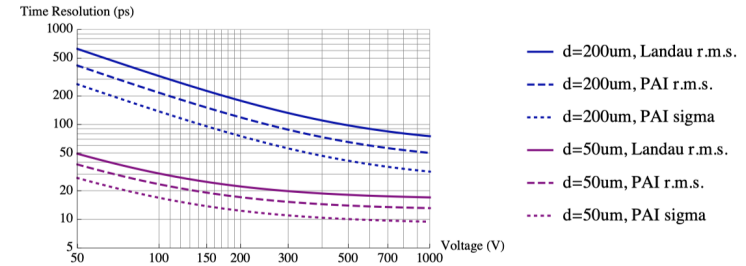


Figure 6. Time resolution from eq. (4.5) for different values of silicon sensor thickness as a function of applied voltage V for the Landau model, the PAI model and a Gaussian fit to the PAI model results.

50um sensor at 200V: 13ps

200um sensor at 200V: 70ps

The c.o.g. time resolution of LGADs is worse than the one for standard silicon sensors due to the very different signal characteristics – essentially an electron arrival time distribution.

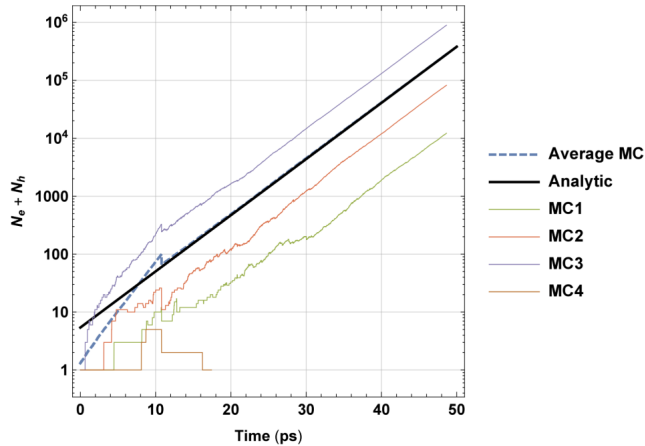
Of course – the fact that the signal is larger by a factor 10-15 allows much more relaxed noise requirements, larger pixels etc. ...

Single Photon Avalanche Diodes

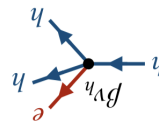
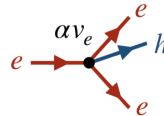
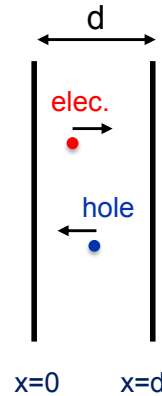
For very large electric fields, also the holes start to contribute to the avalanche.

αdx = probability for an electron to produce an additional e-h pair along a distance dx

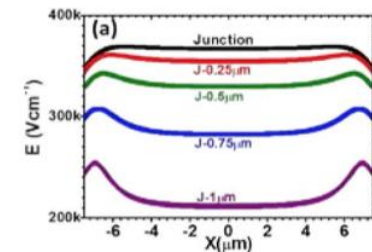
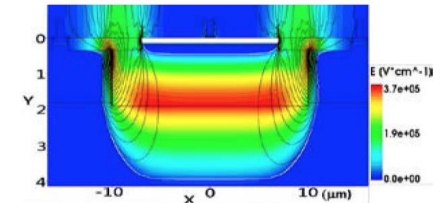
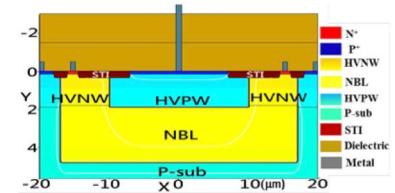
βdx = probability for a hole to produce an additional e-h pair along a distance dx



[W. Riegler, CERN seminar](#)



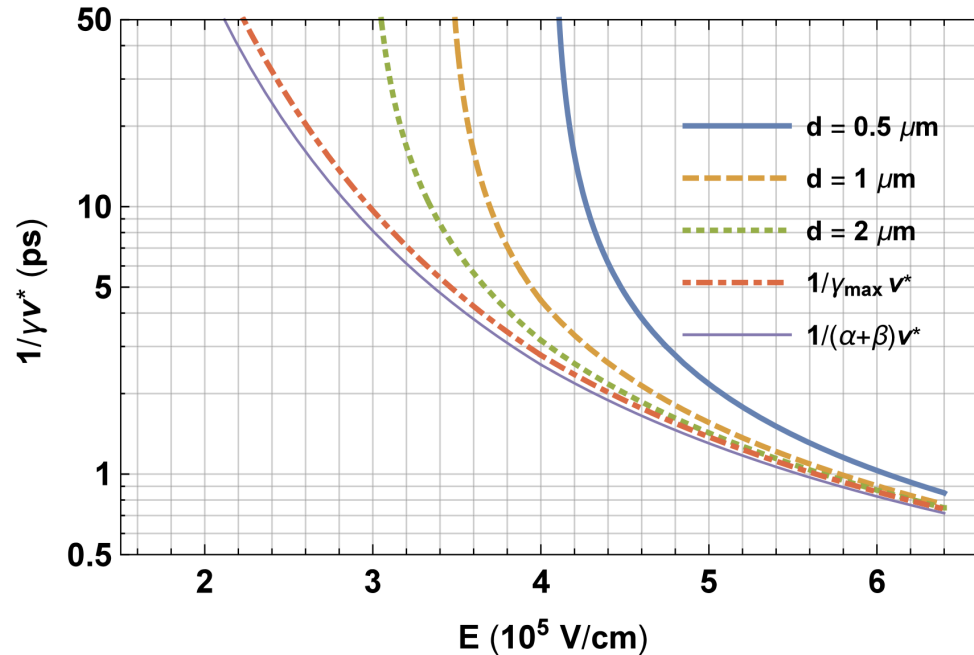
SIMULATION OF ELECTRIC FIELD DISTRIBUTION IN CMOS SINGLE PHOTON AVALANCHE DIODES AT BREAKDOWN VOLTAGE
Jau-Yang Wu and Sheng-Di Lin
Department of Electronics Engineering, National Chiao Tung University, Hsinchu, Taiwan
E-mail: judewu.ee95@nctu.edu.tw



Time resolution aSPAD

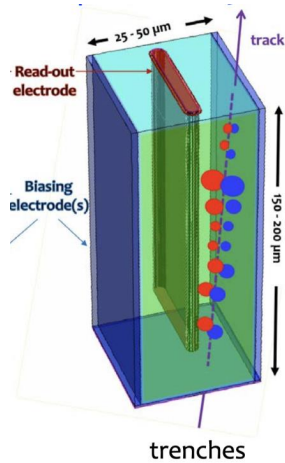
Approximate r.m.s. SPAD time resolution $1/\gamma v^*$

<10ps is in the cards ...



[W. Riegler, CERN seminar](#)

3D sensor realising a parallel plate geometry, TimeSPOT



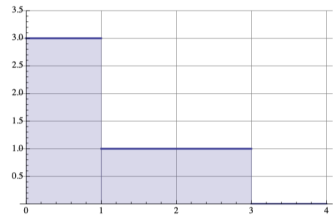
Total charge from the 200μm sensor but timing characteristics from a 25μm sensor !

L. Anderlini et al., *Intrinsic time resolution of 3D-trench silicon pixels for charged particle detection*. JINST 15, P09029, 2020.

D. Brundu et al., *Accurate modelling of 3D-trench silicon sensor with enhanced timing performance and comparison with test beam measurements*. JINST 16, P09028, 2021.

For a perfectly perpendicular track:
'box' signals from electrons and holes.

Landau fluctuations affect just the total pulse-height, which can be corrected.



$$i(t) = -\frac{qv_1}{d} \Theta(z/v_1 - t) - \frac{qv_2}{d} \Theta((d-z)/v_2 - t)$$

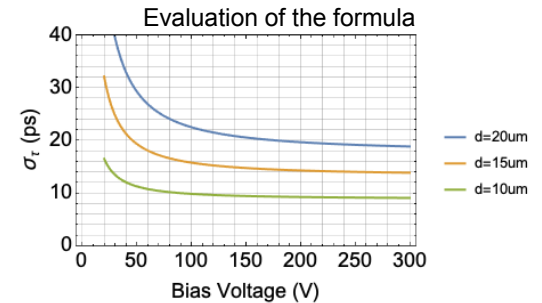
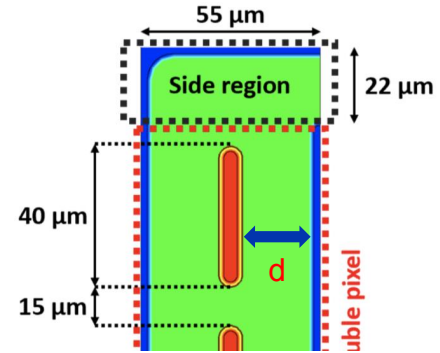
c.o.g. time of the signal

$$\tau(z) = \frac{1}{2d} \left(\frac{z^2}{v_e} + \frac{(d-z)^2}{v_h} \right)$$

Variance of the c.o.g. Time for uniform distribution of tracks

$$\bar{\tau} = \frac{1}{d} \int_0^d \tau(z) dz \quad \bar{\tau}^2 = \frac{1}{d} \int_0^d \tau(z)^2 dz$$

$$\sigma_\tau = \sqrt{\tau^2 - \bar{\tau}^2} = \sqrt{\frac{4}{180} \frac{d^2}{v_e^2} - \frac{7}{180} \frac{d^2}{v_e v_h} + \frac{4}{180} \frac{d^2}{v_h^2}}$$



→ 10-20ps achievable and indeed achieved !

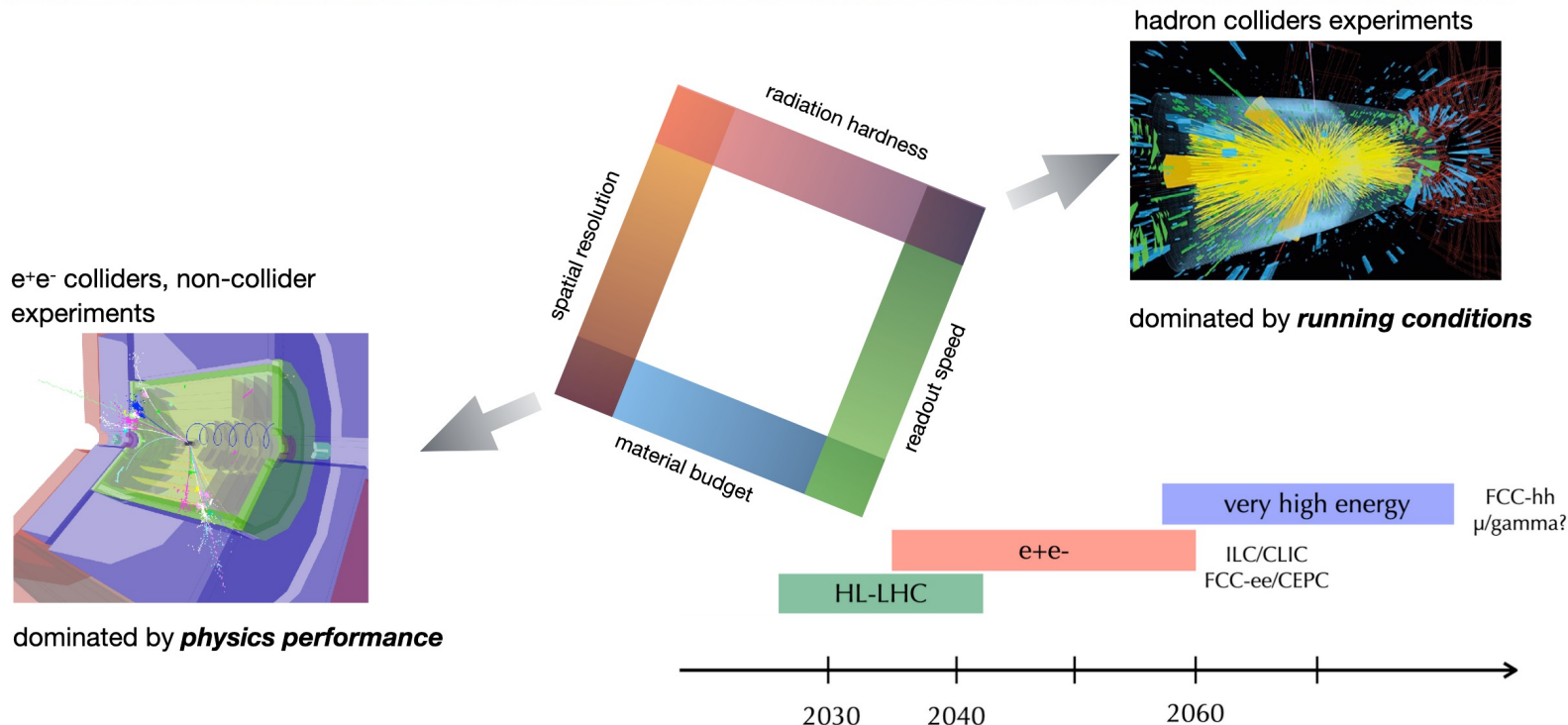
Outline

- Main applications, motivations and history
- Semiconductors physics
- Silicon radiation detectors
- Timing with silicon detectors
- Perspectives

Perspectives ... but already here

New detector development

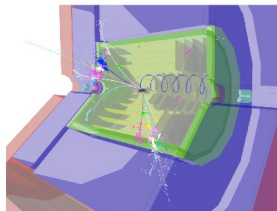
application driven



Challenges

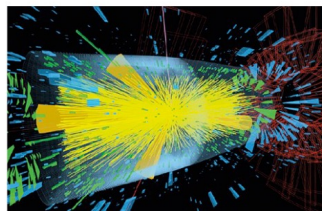
the challenges

e⁺e⁻ colliders, non-collider



dominated by
physics performance

hadron colliders



dominated by
running conditions

	Lepton Colliders	(HL-) LHC (ATLAS/CMS)
Material budget	$< 1\% X_0$	10% X_0 * 2% for ALICE
Single-point resolution	$\leq 3 \mu\text{m}$	$\sim 15 \mu\text{m}$
Time resolution	$\sim \text{ps} - \text{ns}$	25ns
Granularity	$\leq 25 \mu\text{m} \times 25 \mu\text{m}$	$50 \mu\text{m} \times 50 \mu\text{m}$
Radiation tolerance	$< 10^{11} n_{\text{eq}} / \text{cm}^2$	$O(10^{16} n_{\text{eq}} / \text{cm}^2)$
Max. hit rate	20 MHz / cm^2	2-4 GHz / cm^2 *)

**Performance
optimisation**

**Survival
optimisation**

*) max. output rate for LHCb

CMOS Monolithic Active Pixel Sensors

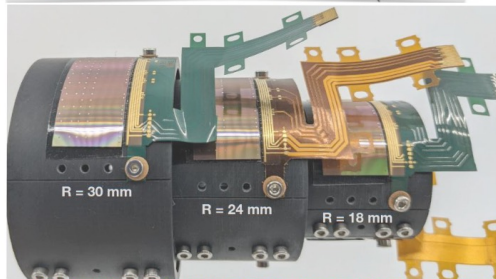
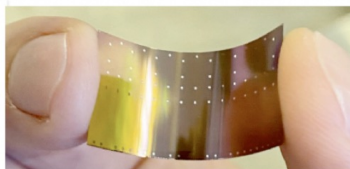
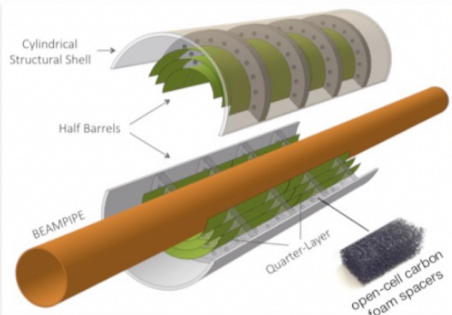
sensor and readout elements all-in-one

Monolithic Detectors

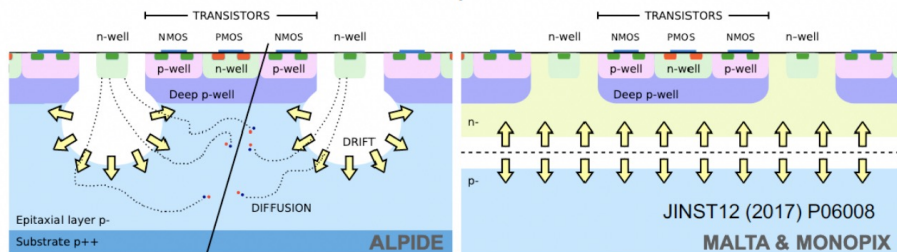
CMOS MAPS for ALICE ITS3 (Run 4):

(LOI: CERN-LHCC-2019-018, [M. Mager](#))

- Three fully cylindrical, wafer-sized layers based on curved ultra-thin sensors (20-40 μm), air flow cooling
- Very low mass, < 0.02-0.04% per layer



Radiation hardness of MAPS: From ALPIDE to MALTA/Monopix with modified Tower Jazz 180 nm process



TJ180nm Standard Process

TJ180nm Modified Process

→ Up to 97% efficiency after fluence of $1 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$

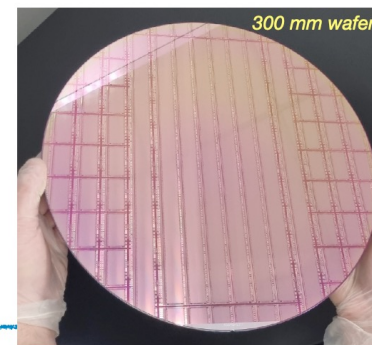
[H. Pernegger](#)

New CMOS TPSCo 65 nm technology

Validated on Digital and Analog Pixel Test Structures up to 10^{15} cm^{-2} and 100 kGy
Currently testing **stitching** for wafer scale sensors (now $26 \times 1.4 \text{ cm}^2$)

[A. Kotliarov](#)

→ Efficiency > 99.9% independent on bending radius

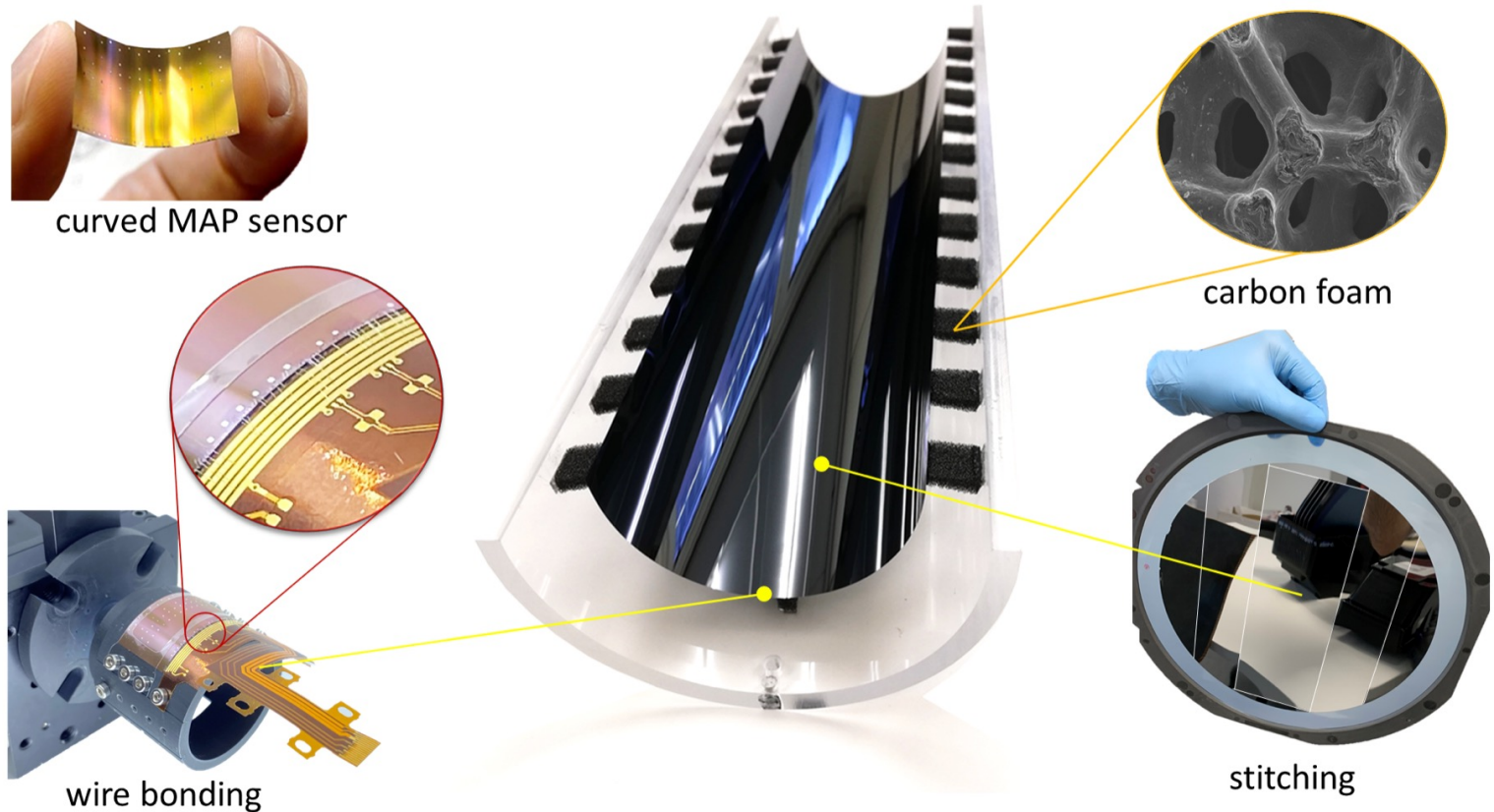


EPS - HEP2023

Hamburg, August 2023

Erika.Garutti @ uni-hamburg.de

10 / 30



Low Gain Avalanche Detectors

fast timing

Hybrid Detectors



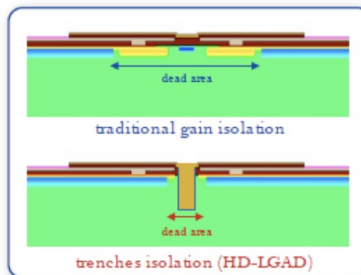
Sensors for 4D-Tracking:

- Position resolution: $\sim 10 \mu\text{m}$
 $\sim 5\%$ of electrodes distance
- Time resolution: $\sim 25 \text{ ps}$
for $50 \mu\text{m}$ sensors
- Radiation Hardness up to
 $\sim 2 \times 10^{15} \text{ cm}^{-2}$

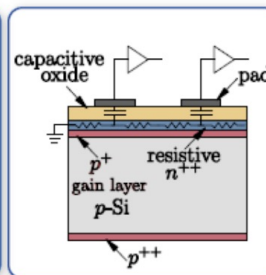
LGAD: Fill factor & performance improvements

- Two opposing requirements:
 - Good timing reconstruction needs homogeneous signal (i.e. no dead areas and homogeneous weighting field)
 - A pixel-border termination is necessary to host all structures controlling the electric field
- Several new approaches to optimize/mitigate followed:

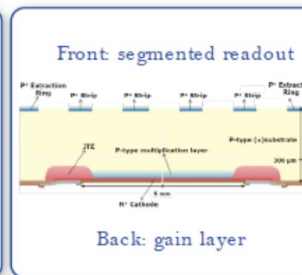
Trench Isolation LGAD



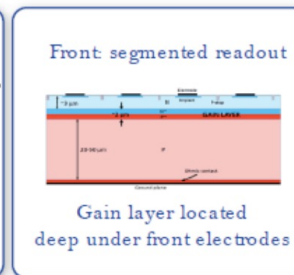
AC-LGAD



Invers LGAD



Deep Junction LGAD



Concepts simulated, designed, produced and tested in 2018/19

...new concept 2020

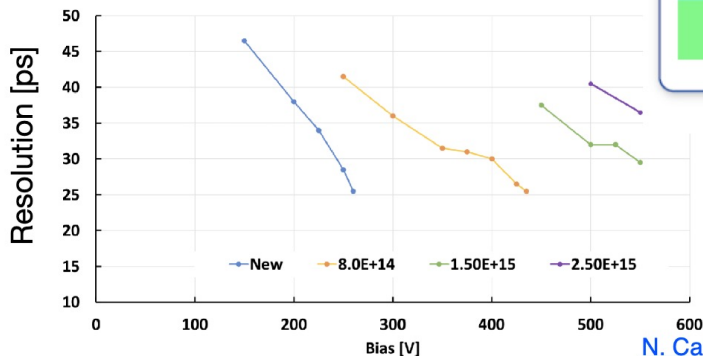
Use Carbon enriched substrates (C helps to diminish the effect of gain reduction with irradiation)

Ongoing:

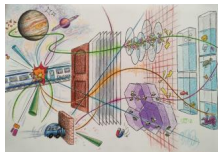
- Improve fill factor and signal homogeneity

Next employed in ATLAS / CMS fast timing layers

FBK 45-micron UFSD3.2 W13

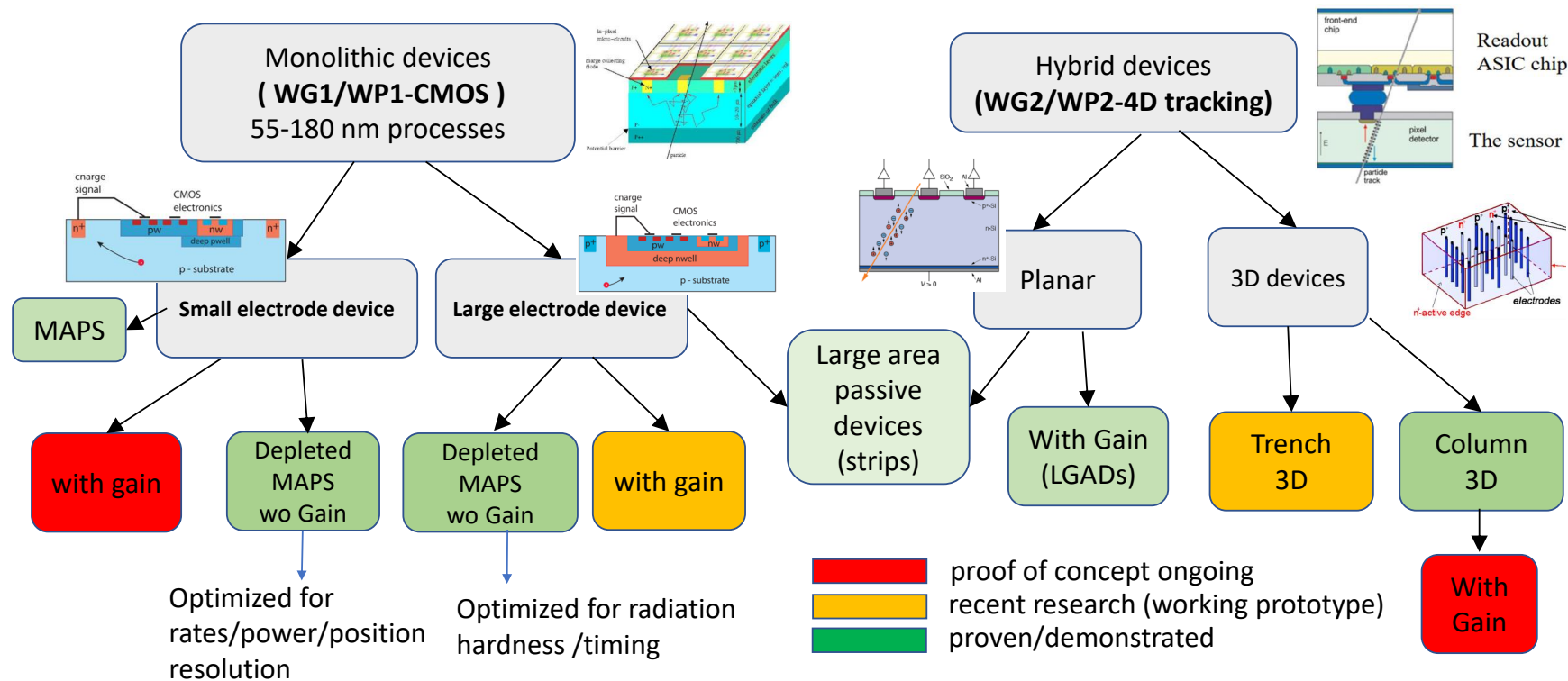


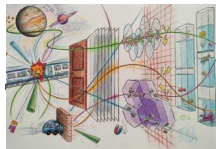
N. Cartiglia



Paths of present silicon sensor R&D

DRD3





WG3,6/WP3 extreme fluence and WBS

DRD3

Improve the radiation hardness of the semiconductor detectors and exploitation of the benefits of WGS for particle physics

Projects **running**, **proposal draft submitted (work ongoing)**, **proposals in preparation (work ongoing)**:

- Understanding silicon at extreme fluences (**devices developed with in WP2**)
 - Radiation damage in Si PiN and LGAD sensors
 - Many RD50 projects running on the radiation hardness
- Wide-Bandgap-Semiconductors
 - SiC LGAD Detector (one running one in preparation)
 - Development of radiation-hard GaN devices for MIP detection
 - Radiation hardness of 25um 3D diamond detectors
 - Graphene/SiC Detector

Main challenges and developments:

Silicon at extreme fluences:

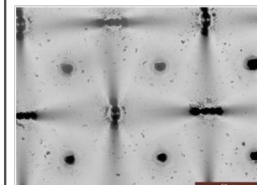
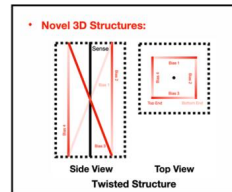
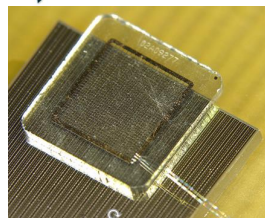
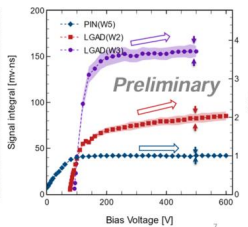
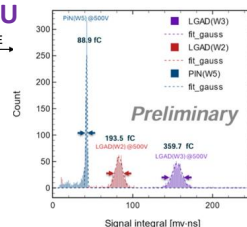
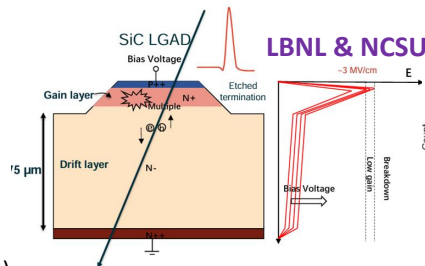
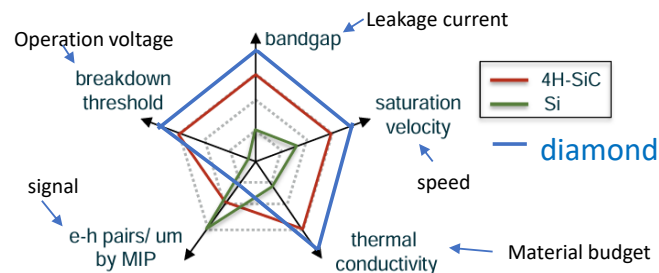
- understanding material properties (impact ionization, mobility, trapping...)
- understanding the operation

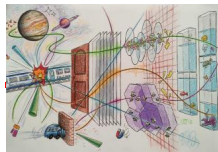
SiC/GaN

- understanding the material properties – defects formation
- processing of large device SiC-LGADs

Diamond:

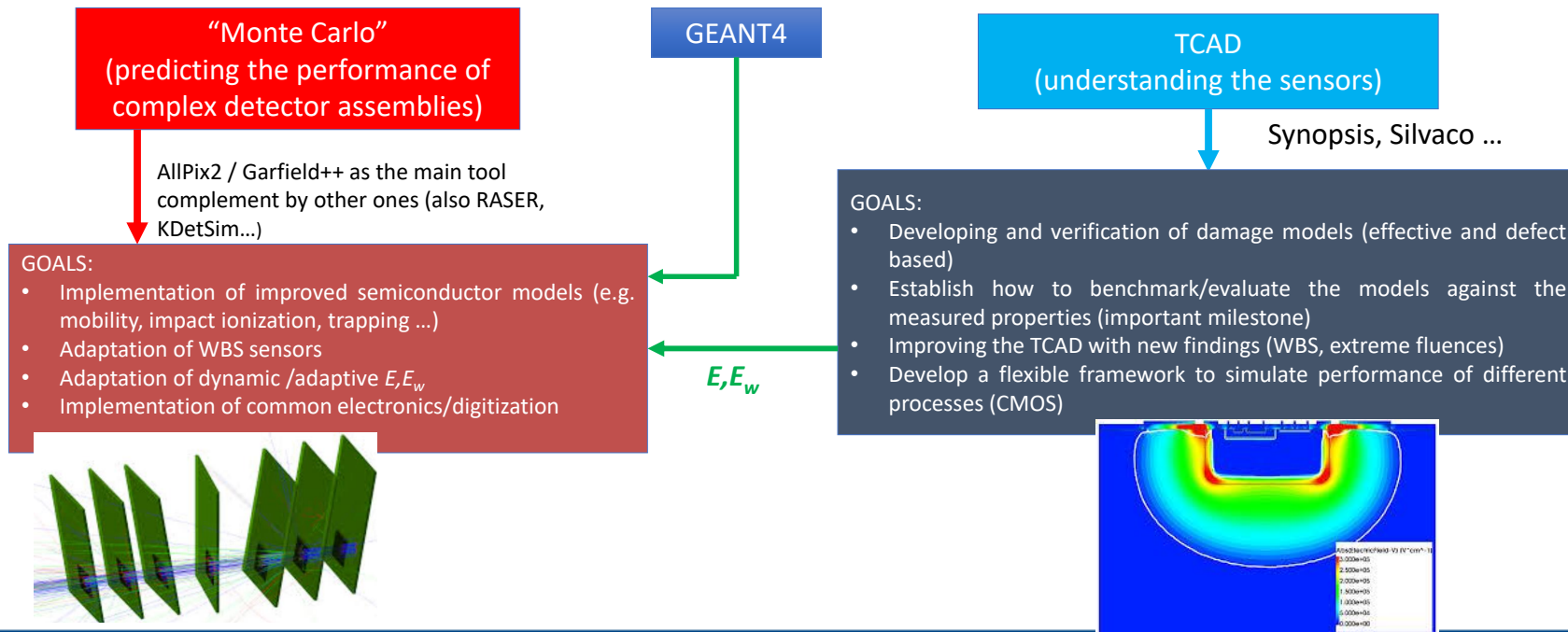
- scalability of 3D column processing
- availability of high quality large diameter wafers





WG 4: Simulations

Simulations are essential for planning, understanding the performance and designing of devices. Aim to develop tools that could be (easily) implemented to simulate any specific detector or measurement.

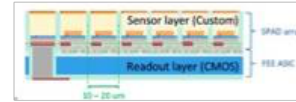
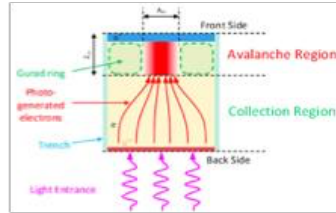


WP1: Solid-State Photodetectors

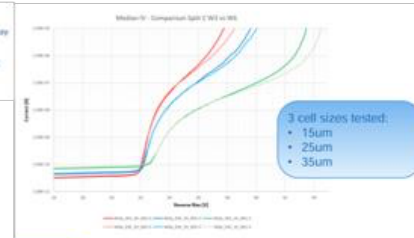
Examples of ongoing activities

Backside illuminated (BSI)

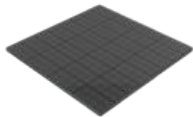
SiPMs: potential for an enhanced PDE and a better radiation tolerance.



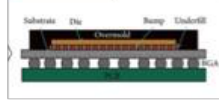
The first results of the FBK IBIS Run samples



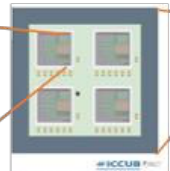
Timing of SSPD & Developing ultra-granular SiPM that integrates with the readout electronics



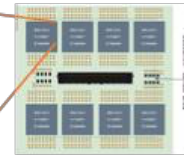
3x3mm² SiPM Array



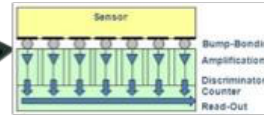
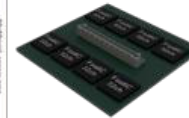
2024 Produced and evaluated



BGA design & production end of June 2025



256 Ch 5x5cm² Module proposal



Ultra granular SiPMs

Long term goal
1x1mm² SiPM array

- Study and improve the timing of SiPMs.
- Optimised, reliable, cost-effective integration and packaging with integrated cooling.
- Vertical integration of SiPM arrays to FEE: optimise timing by reducing the interconnections' parasitic inductances and capacitances.

<https://indico.cern.ch/event/1552124/>

Take home message

- Semiconductors are excellent for tracking and spectroscopy
- Energy to create charge carrier is 10x lower than gas
 - large signals without amplification and
 - less material hence better vertex/tracking resolution
- No need for container
- μ -electronics development helped to have finest segmentation and electronics readout
- Fast signal collection is possible → timing applications
- Main limitations are cost and ageing (radiation damage)
- Towards 5D measurements (no time to talk about calorimetry...)

Ecole de la formation
permanente IN2P3

Du Détecteur à la mesure 2025



THANK YOU FOR YOUR ATTENTION!

Backup

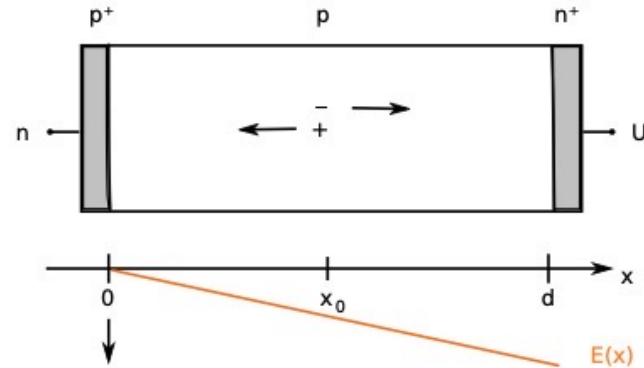
Signal from uniform deposition in a real diode

more realistic treatment: E-field depends on x

simple ansatz: $|\vec{E}| = \frac{e N_A}{\epsilon \epsilon_0} \cdot x$

and with $\sigma = \frac{1}{\rho} = e N_A \mu_+$ and $\tau = \frac{\epsilon \epsilon_0}{\sigma}$

$$|\vec{E}| = \frac{x}{\mu_+ \tau} \quad (\tau \cong 1 \text{ ns})$$



for an electron generated at location x inside depletion zone and mobilities independent of E :

$$v_- = -\mu_- E = \frac{\mu_- x}{\mu_+ \tau} \Rightarrow x = x_0 \exp\left(\frac{\mu_- t}{\mu_+ \tau}\right)$$

total drift time of electrons:

$$t_d = \tau \frac{\mu_+}{\mu_-} \ln\left(\frac{d}{x_0}\right)$$

charge signal for $t < t_d$

$$Q_-(t) = -\frac{e}{d} \int \frac{dx}{dt} dt = \frac{e}{d} x_0 \left(1 - \exp\left(\frac{\mu_- t}{\mu_+ \tau}\right)\right)$$

analogously for hole

$$v_+ = \mu_+ E = -\frac{x}{\tau} \Rightarrow x = x_0 \exp(-t/\tau)$$

$$Q_+(t) = -\frac{e}{d} x_0 (1 - \exp(-t/\tau))$$

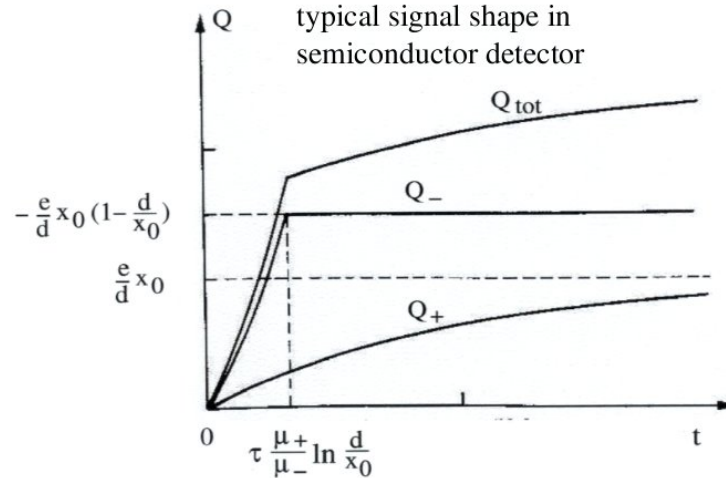
Total charge

Total charge signal:

$$Q_-(t_d) + Q_+(t \rightarrow \infty) = -e$$

signal rise time essentially
determined by

$$\tau = \rho \cdot \epsilon \cdot \epsilon_0$$

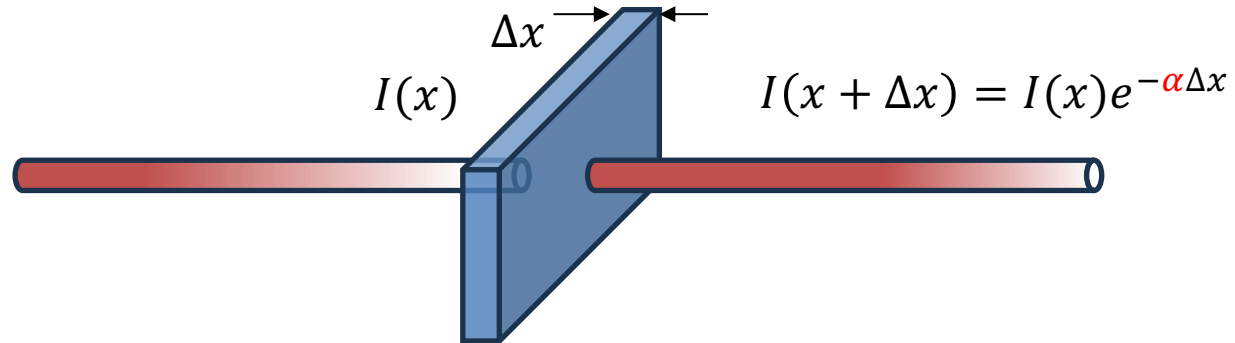


in reality a bit more complicated:

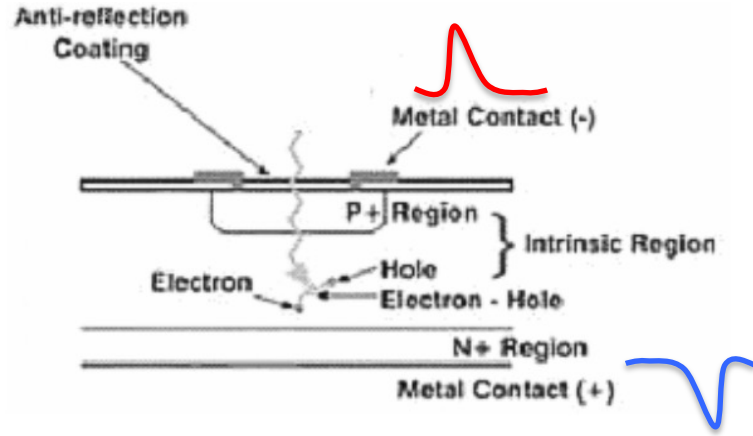
- track not exactly a line charge (distributed over typically $50 \mu\text{m}$ width)
- $\mu_{\pm} \neq \text{constant}$
- some loss of charges due to recombination at impurities

for Si $\tau = \rho \cdot 10^{-12} \text{ s}$ (ρ in Ωcm), $\rho = 1000 \Omega\text{cm} \rightarrow \tau = 1 \text{ ns}$

Absorption coefficient



Silicon PIN photodiode



A piece of intrinsic high-ohmic silicon
Sandwiched between two heavily doped n+ and p+ regions

- ✓ Thick bulk: low capacitance (less noise) + sensible to longer wavelengths
- ✓ Undoped bulk: low depletion voltage; longer generation/recombination lifetime → small charge losses, low leakage current

4.5.4 High purity or intrinsic Ge detectors

from late 1970ies

similar to Li doped Ge or Si detectors, but dark current is kept low not by compensating impurities, but by making material very clean itself

by repeating the purification process (zone melting), extremely pure Ge can be obtained ($\leq 10^9$ impurity atoms per cm^3)

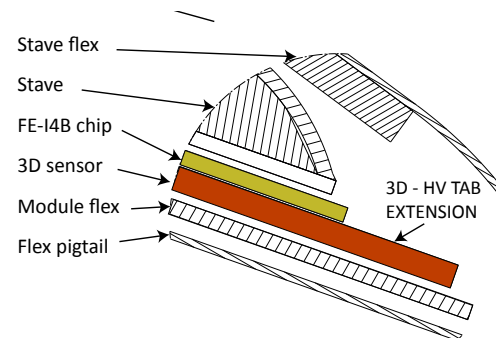
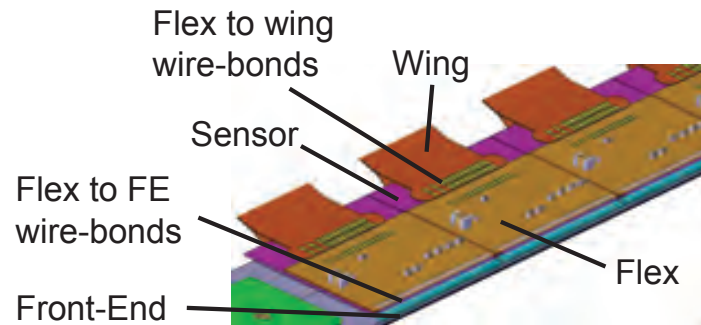
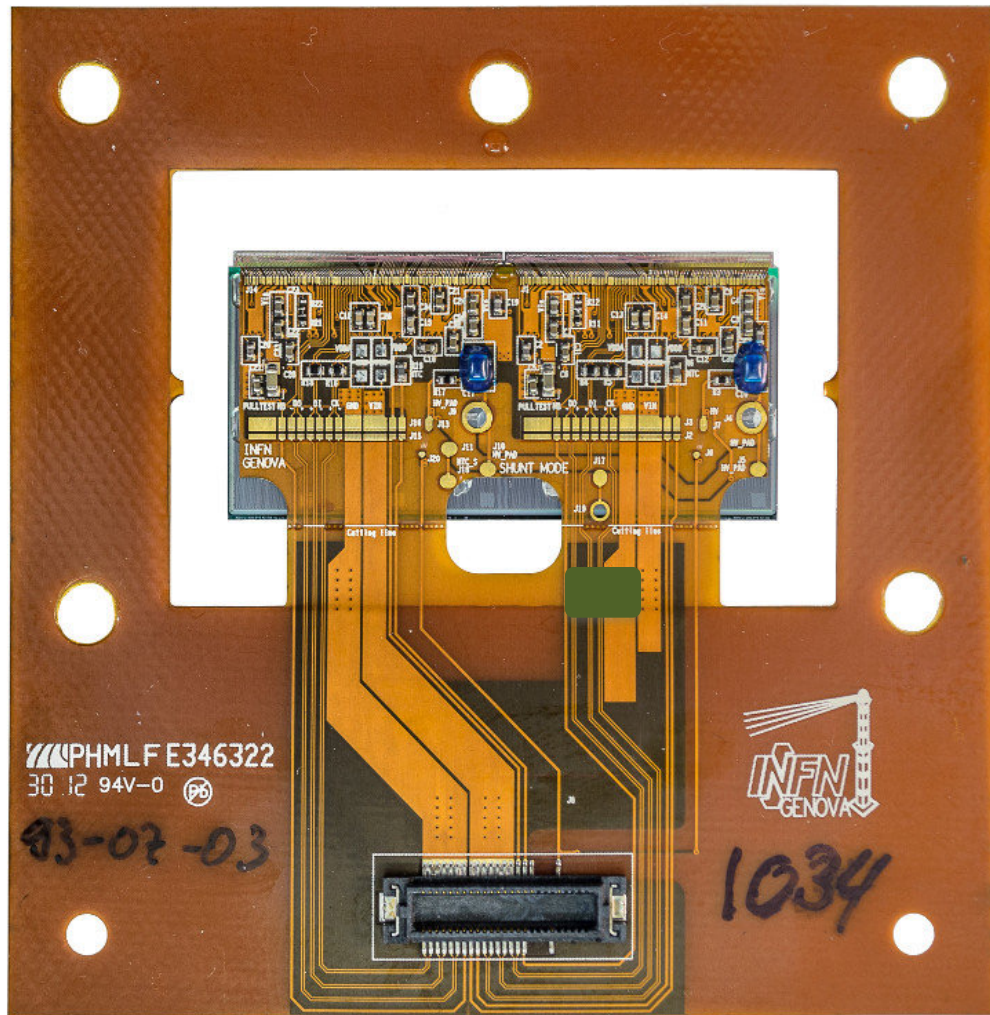
intrinsic layer like compensated zone in Ge(Li), similar sizes possible

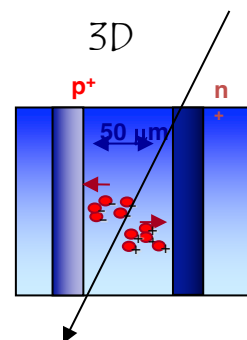
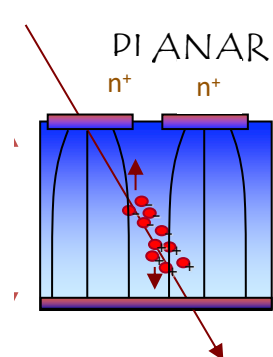
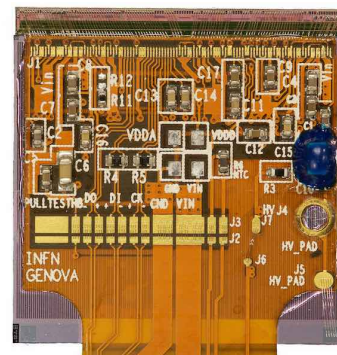
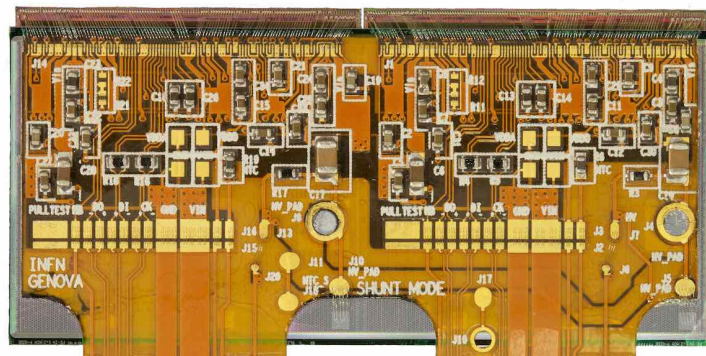
advantage: cooling only needed during use to reduce noise

other applications

- low energy electrons
- strongly ionizing particles
- dE/dx for particle identification

useful energy range determined by range of particle vs. size of detector

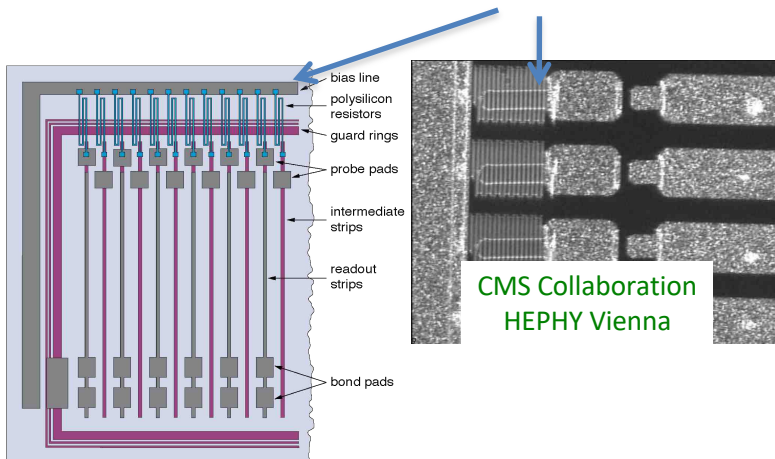




Biasing circuits

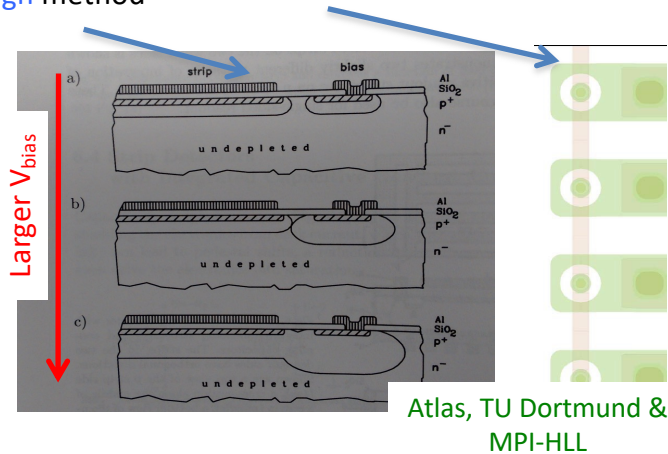
For an AC-coupled a DC path must be provided for the strip leakage currents

Two possible methods: via a resistor or by the punch-through method



Deposition of polycrystalline silicon between p+ implants and a common bias line

Drawback: Additional production steps and photo lithographic masks required.



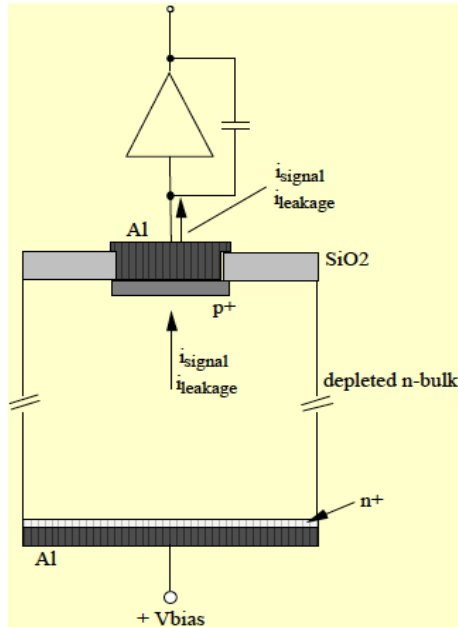
Small potential difference between strip implant and the bias dot

This solution allows avoiding the technological steps required for polysilicon deposition in the detector processing; same technology DC and AC strips
Radiation damage?

Microstrip detectors with AC-coupled readout

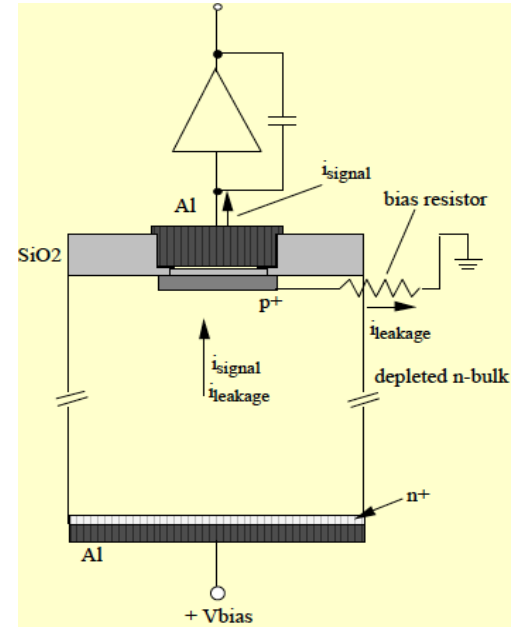
AC-coupling the detector with the electronics allows to avoid the DC detector leakage current to offset the working point of the preamplifier. Coupling capacitors of suitable value could be integrated in the detector itself (another benefit of the planar process)

DC-coupled detector



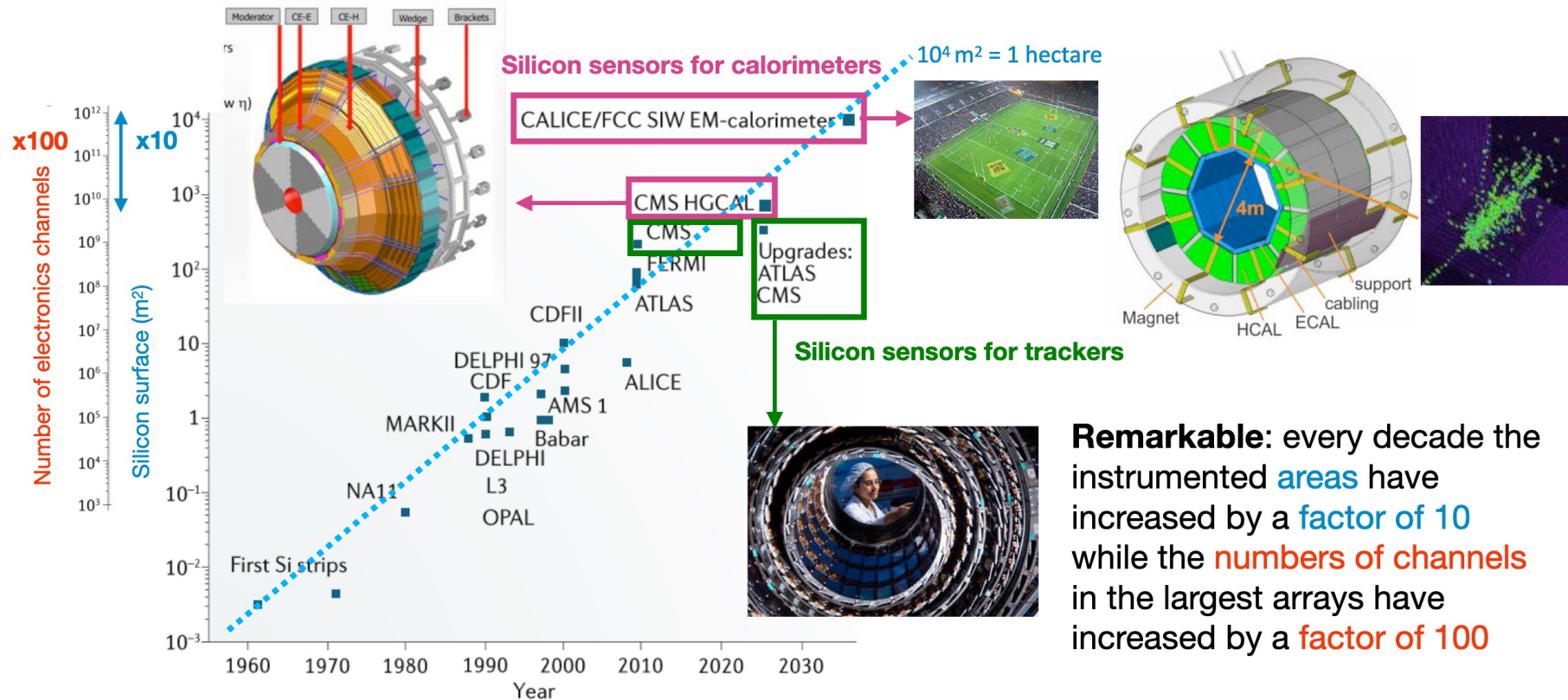
AC-coupled detector
with integrated coupling capacitance

$$C_C \gg C_{S,tot}$$



Historical development

silicon sensors

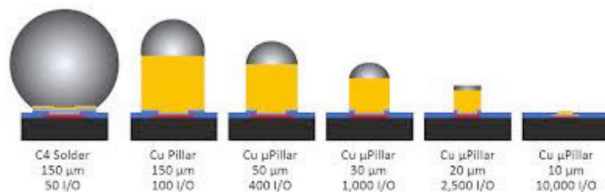


Silicon detectors

a continuous growth

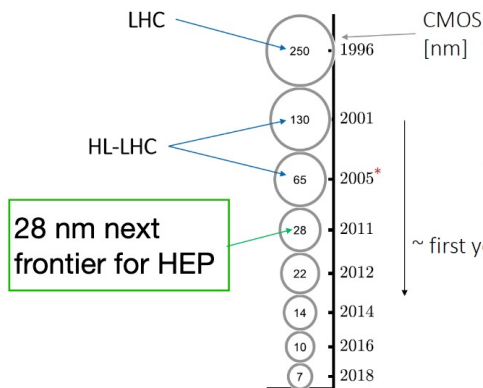
Tremendous technological improvements

- The silicon **wafer size** increased from 2" to 12"
- The size of **bump bonds** decreased to $< 10 \mu\text{m}$ and other technologies for hybridisation
- **Technology node** decreasing steadily, 65 nm in HEP

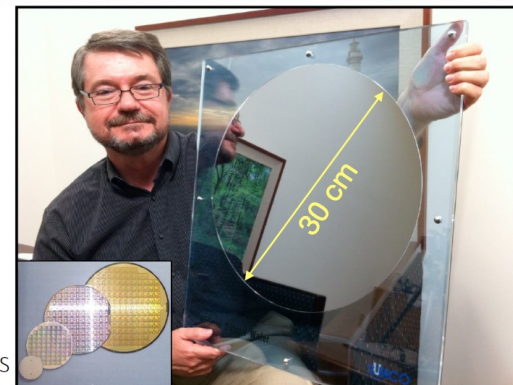


From metal solder sphere to micro-pillars

From solder bonding to bonding without Solder:
Gold μ -pillar Thermo-Compression Bonding



After 28 nm \rightarrow FinFETs have a completely different geometry,
do not seem so promising in terms of radiation hardness



Feature size or "Node" refers to the size of different features of a transistor including gate length and half-pitch specific of a semiconductor manufacturing process

\sim first year of production

65 – 250 nm (detector electronics in production in HEP)
28 nm (detector electronics under preparation)
5 nm \sim 50 atom digital electronics of smart phones

Momentum resolution

Momentum measurement

uncertainty:

$$\frac{\sigma_p}{p} = \frac{L^2}{8Rs} \cdot \frac{\sigma_s}{s} = \frac{L^2}{8R} \cdot \frac{\sigma_s}{L^4/64R^2} = \frac{\sigma_s}{L^2} \cdot 8R = \frac{\sigma_s}{L^2} \cdot \frac{8p}{eB} \sim \underbrace{p}_{\text{good}} \cdot \frac{\sigma_s}{BL^2}$$

Uncertainty σ_s depends on number and spacing of track point measurements; for equal spacing and large N:

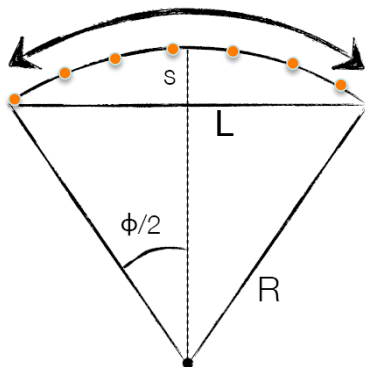
$$\sigma_s = \frac{\sigma_{r\phi}}{8} \sqrt{\frac{720}{N+5}}$$

see: Glückstern, NIM 24 (1963) 381 or
Blum & Rolandi, Particle Detection ...

Good momentum resolution:

- large path length L
- large magnetic field B
- good Sagitta measurement

[Garutti]



For momentum p:

generally in experiment measure p_t

$$\left(\frac{\sigma_p}{p}\right)^2 = \underbrace{\left(\frac{\sigma_{p_t}}{p_t}\right)^2}_{\text{multiple scattering term conts. in } p_t} + \underbrace{\left(\frac{\sigma_\theta}{\sin \theta}\right)^2}_{\text{using } p = \frac{p_t}{\tan \theta}}$$

Examples:

Argus:

$$\sigma_{p_t}/p_t = 0.009^2 + (0.009 p_t)^2$$

ATLAS:

$$\sigma_{p_t}/p_t = 0.001^2 + (0.0005 p_t)^2$$

track uncertainty $\approx p_t$

[ATLAS nominal; TDR]

Momentum resolution

Charged particles: circular motion transverse to uniform B field

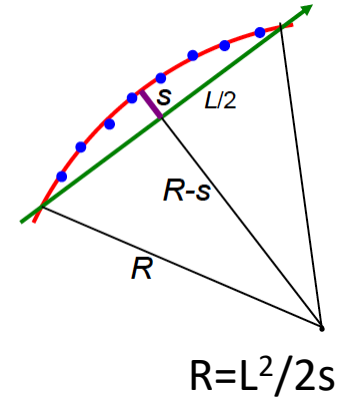
$$p_T [\text{GeV}/c] = 0.3 \times B [\text{T}] \times R [\text{m}]$$

Measuring the sagitta s we can measure the transverse momentum p_T

Transverse momentum resolution

Need strong B , long path length L and excellent sagitta resolution σ_s

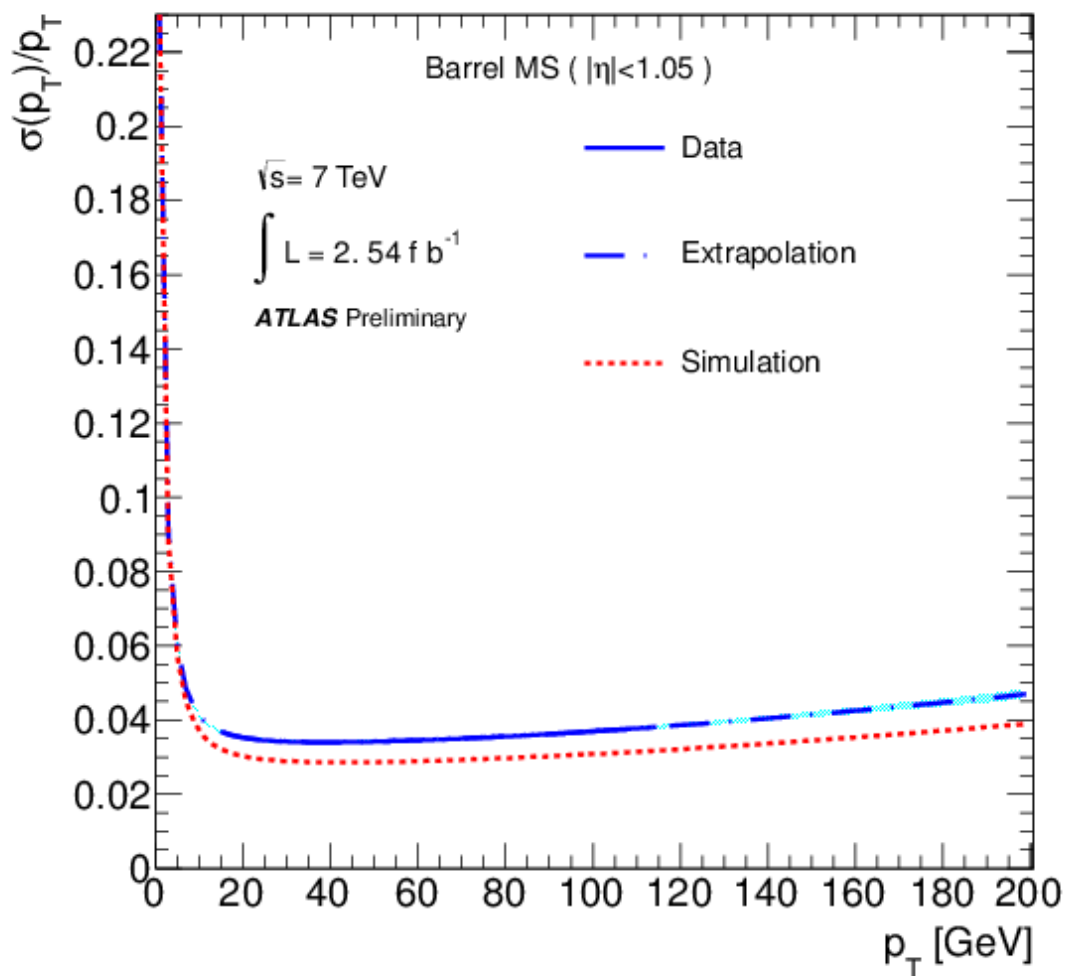
$$\frac{\sigma_{p_T}}{p_T} = \frac{8p_T}{0.3BL^2} \sigma_s$$

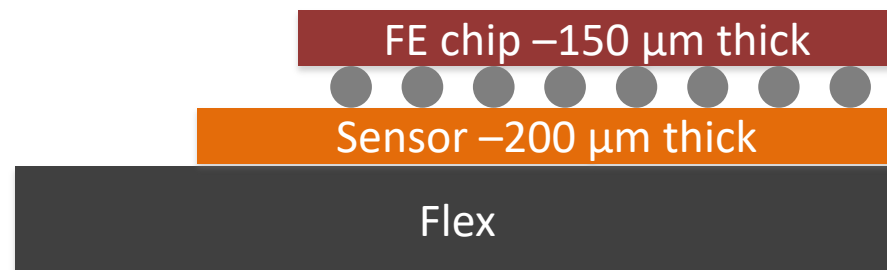


The sagitta resolution σ_s depends on the position resolution $\sigma_{\phi r}$ which depends on the sensor intrinsic resolution; $\sigma_{\phi r}$ is limited by multiple scattering

$$\sigma_{r\phi} = \sigma_{int} \oplus \sigma_{MS}$$

Requirement: best possible space point resolution, material at minimum





Vertex Resolution

$x1, x2$ = measurement planes

$y1, y2$ = measured points, with errors δy

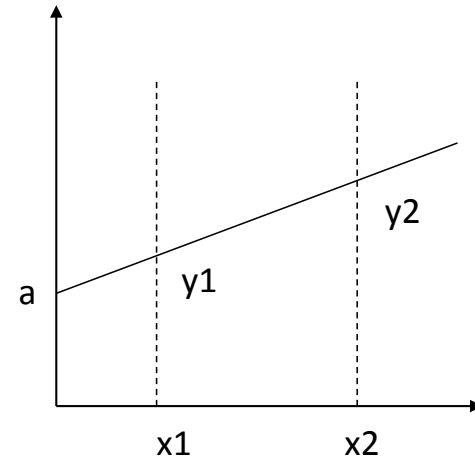
$$y = a + bx$$

$$b = \text{slope} = \frac{y1 - y2}{x1 - x2} = \frac{y1 - y2}{\Delta x}$$

$$a = \text{intercept} = \frac{1}{2}(y1 + y2) - \frac{1}{2}(y1 - y2) \left(\frac{x1 + x2}{\Delta x} \right) = \bar{y} - b\bar{x}$$

$$(\delta b)^2 = \left(\frac{\partial b}{\partial y1} \right)^2 (\delta y)^2 + \left(\frac{\partial b}{\partial y2} \right)^2 (\delta y)^2 \Rightarrow \delta b = \frac{\sqrt{2} \delta y}{\Delta x}$$

$$\delta a = \frac{\delta y}{2} \sqrt{1 + \frac{8\bar{x}}{\Delta x}}$$



for good resolution on angles (f and q) and intercepts (d, z_0)

- Precision track point measurements
- Maximize separation between planes for good resolution on intercepts
- Minimize extrapolation - first point close to interaction

~ 12.5 m

Muon Spectrometer

muon

neutrino

neutron

proton

Hadronic Calorimeter (TileCal)

electron

photon

Electromagnetic Calorimeter (Liquid Argon)

Solenoid Magnet

Tracking

Transition Radiation Tracker

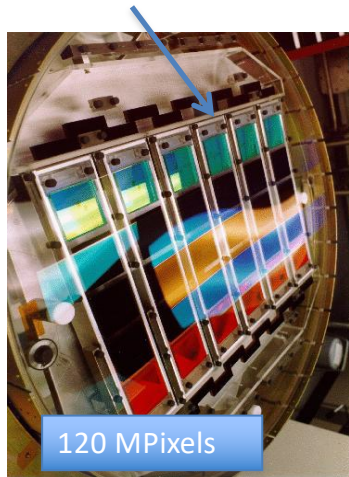
Pixel & Silicon-Strip Detectors

Beampipe



CCD cameras for astronomy

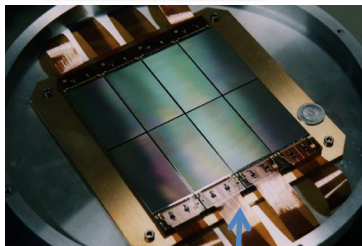
SDSS Photometric Camera –
30 2k x 2k, $(24\ \mu\text{m})^2$ -pixel
Sloan Digital Sky Survey Telescope
2000 – 2008



120 MPixels

CCD: Thinned (10 – $20\mu\text{m}$) partially depleted

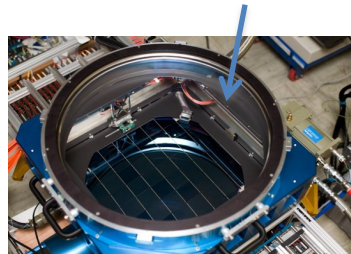
64 MPixels



SuprimeCam – 8 2k x 4k,
 $(15\ \mu\text{m})^2$ -pixel CCDs
Subaru 8-m Telescope
(1998)

CCD: $40\ \mu\text{m}$ thick, partially depleted

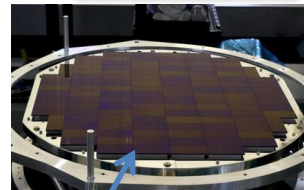
PS1 camera
60 4.8k x 4.8k, $(10\ \mu\text{m})^2$ -pixel
Pan-STARRS telescope (2010)



1.4 GPixels

CCD: $75\ \mu\text{m}$ thick, fully depleted

870 MPixels

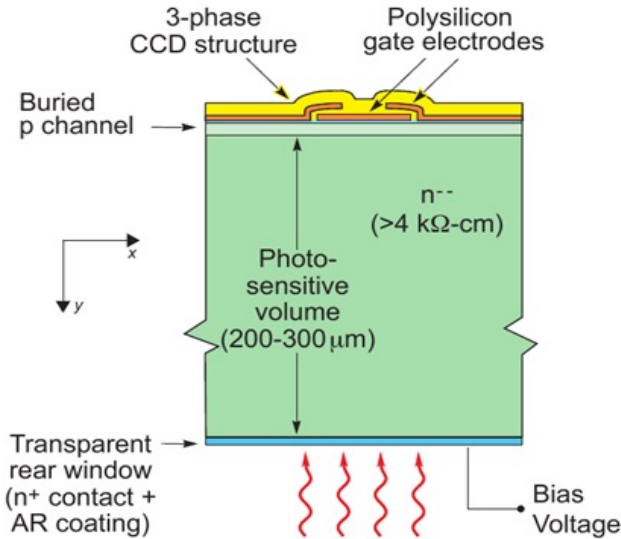


HyperSuprimeCam
116 2k x 4k, $(15\ \mu\text{m})^2$ -pixel
Subaru 8-m Telescope
1st light achieved
28Aug2012

CCD: $200\ \mu\text{m}$ thick, fully depleted

Trend: thick, full depleted CCDs

Thick, fully depleted CCDs



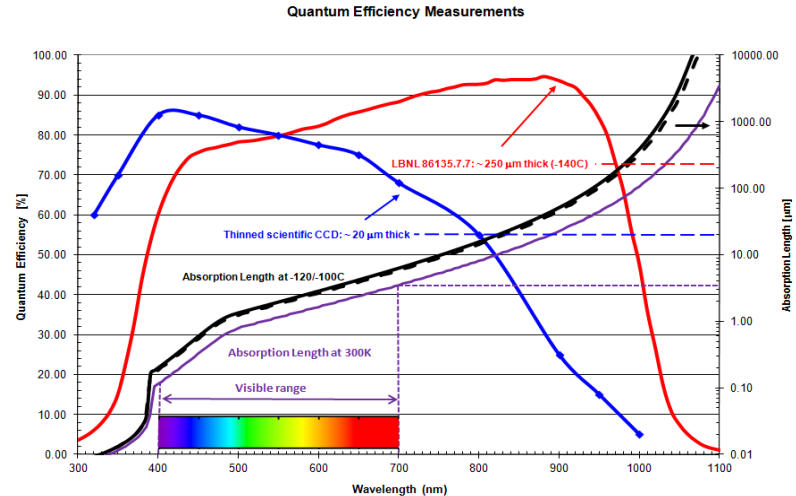
Fully Depleted, Back-Illuminated Charge-Coupled Devices Fabricated on High-Resistivity Silicon
Stephen E. Holland et al., IEEE TRANSACTIONS ON ELECTRON DEVICES VOL. 50, NO. 1 (2003) 225

Merging of p-i-n and CCD technology:

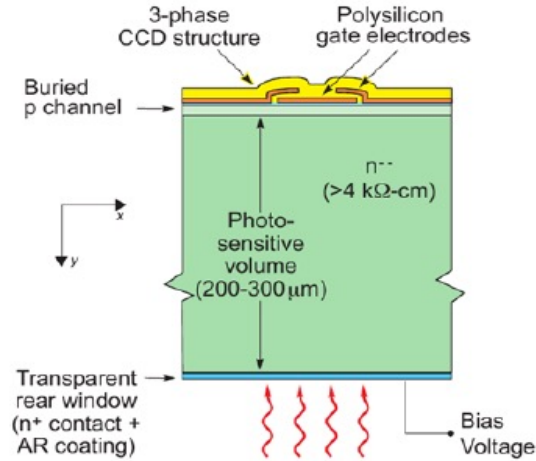
A conventional CCD on a thick, high-resistivity Si substrate (> 4 kΩ-cm), fully depleted

The large thickness results in high near-infrared QE

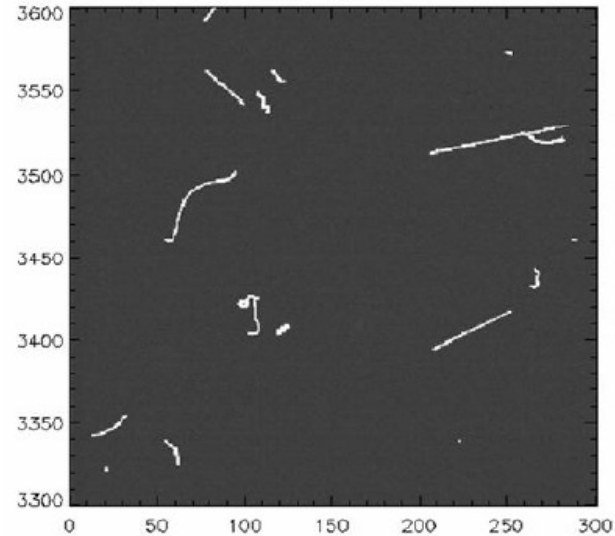
The fully depleted operation results in the ability to control the spatial resolution



Drawbacks of thick, fully depleted CCDs

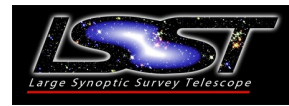


Cosmic rays and Compton electrons from background radiation leave long tracks



30 minute dark
200 μm thick CCD
Small sub-image

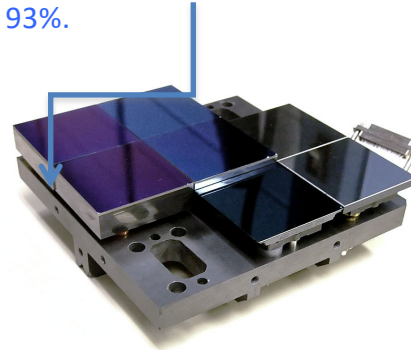
LSST sensor specifications



High quantum efficiency from 320 to 1080 nm thanks to a large depletion depth (100 μm) and implementation of the sensor in a back-illuminated configuration

To reduce charge diffusion the sensor is fully depleted, and a high internal field is maintained within the depletion region. This is made possible by the use of high resistivity substrates and high applied voltages.

High Fill factor. A total of 189 4 K x 4 K sensors are required to cover the 3200 cm^2 focal plane. To maintain high throughput, the sensors are mounted in four-side buttable packages and are positioned in close proximity to one another with gaps of less than a few hundred μm . The resulting fill factor, *i.e.*, the fraction of the focal plane covered by pixels, is 93%.



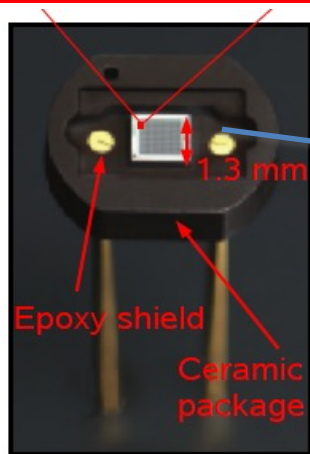
Prototype sensors mounted on a raft baseplate -
<http://www.lsst.org/News/enews/focal-plane-201101.html>

Caméras CCD vs CMOS

Les capteurs CCD présentent encore des avantages significatifs pour l'imagerie haute performance à faible niveau de lumière, mais la technologie CMOS a rattrapé le retard.

Paramètre	CCD	CMOS	Gagnant
Disponibilité	Certaines grandes lignes de capteurs CCD deviennent obsolètes. Capteurs spécialisés coûteux.	Les entreprises investissent massivement, et la technologie s'améliore rapidement.	Le CMOS est l'avenir pour la plupart des applications. Le CCD continue à servir des niches spécialisées.
Coût	Les grands capteurs CCD sont coûteux, et l'électronique est complexe.	Les grands capteurs CMOS sont également coûteux. L'électronique est plus complexe.	CMOS
Efficacité Quantique	60 % - 95 %, bien que les capteurs à haute QE soient très coûteux.	75 % - 95 %	Le CMOS a un meilleur rapport qualité-prix.
Vitesse en mégapixels par second (MPS)	1 à 40 MPS	100 à 400 MPS	CMOS
Bruit de Lecture	5-10 électrons pour les CCD standards, 1 électron pour les dispositifs de multiplication d'électrons complexes (EMCCD).	1-3 électrons sont courants pour les capteurs CMOS modernes, et cela continue de s'améliorer.	CMOS / EMCCD
Refroidissement	Un refroidissement élevé est relativement facile à obtenir.	Les capteurs génèrent une grande quantité de chaleur et ne peuvent pas être refroidi à des températures trop basses.	CCD
Taille des Pixels	3 à 25 microns	2 à 9 microns	CCD/CMOS
Well-Depth (Capacité)	40,000 à 200,000	30,000 à 75,000. Compensé par empilement grâce au faible bruit de lecture.	CCD / CMOS
Binning	Facilement réalisé au niveau analogique avec zéro bruit ajouté.	Le binage analogique sur puce est limité; la plupart des capteurs disponibles ne peuvent effectuer que du binage 2x2.	CCD
Imagerie Infrarouge	Les capteurs à peuvent atteindre une efficacité quantique élevée entre 650 et 1000 nm.	Actuellement quasi-impossible avec les capteurs CMOS basés sur le silicium.	CCD
Qualité de l'image	Les techniques pour les CCD sont bien établies et efficaces.	Peut être plus complexe, comme les modes HDR.	CCD

The T2K ND280 MultiPixel Photon Counter



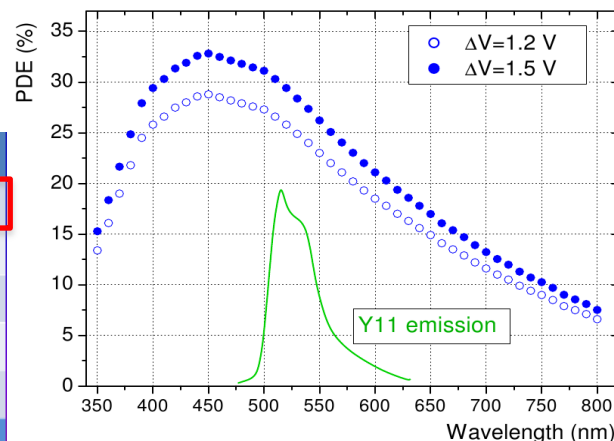
R. Sacco,
TIPP2011

Number of pixels	667
Active area	$1.3 \times 1.3 \text{ mm}^2$
Pixel size	$50 \times 50 \mu\text{m}^2$
Operational voltage	68 – 71 V
Gain	$\sim 10^6$

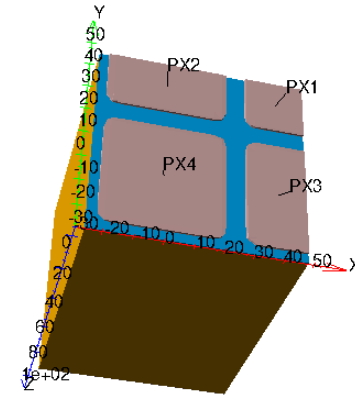
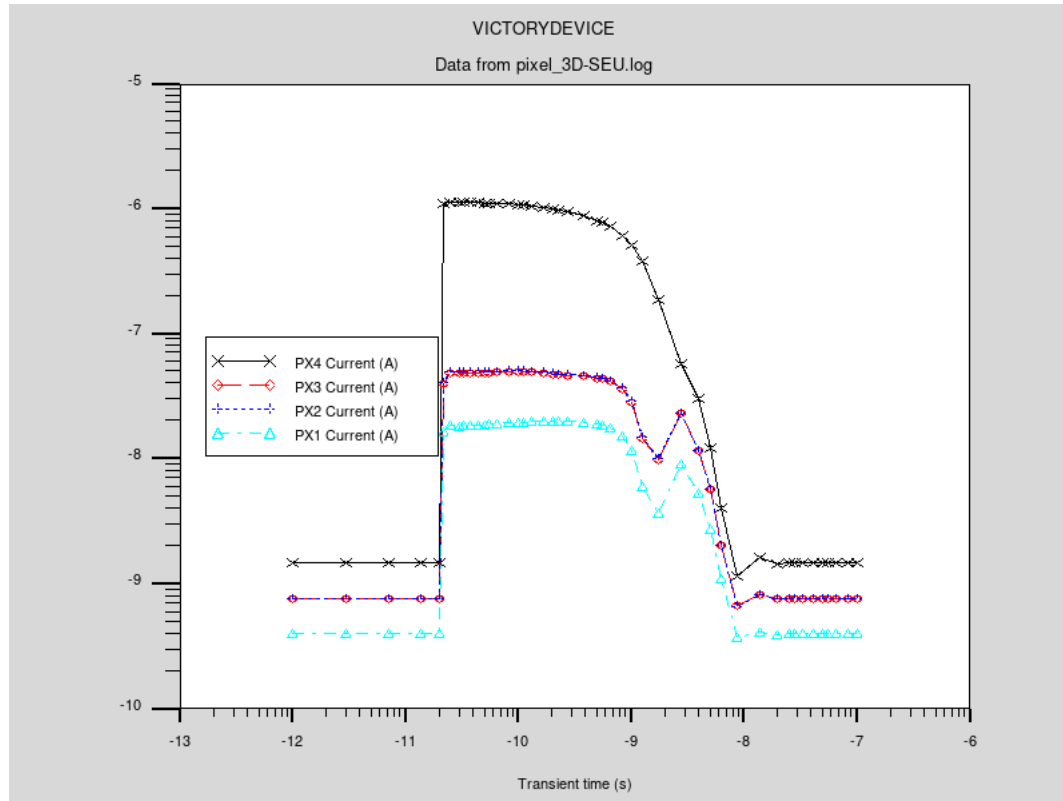
Total number of SiPMs in T2K = 56000
First large experiment to use this type of sensor.

System	Channels	Bad channels	Fraction
ECAL (DSECAL)	22336 (3400)	35 (11)	0.16% (0.32%)
SMRD	4016	7	0.17%
POD	10400	7	0.07%
FGD	8448	20	0.24 %
INGRID	10796	18	0.17 %
Total	55996	87	0.16 %

M. Haigh 2010

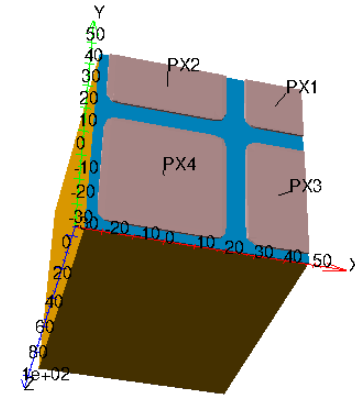
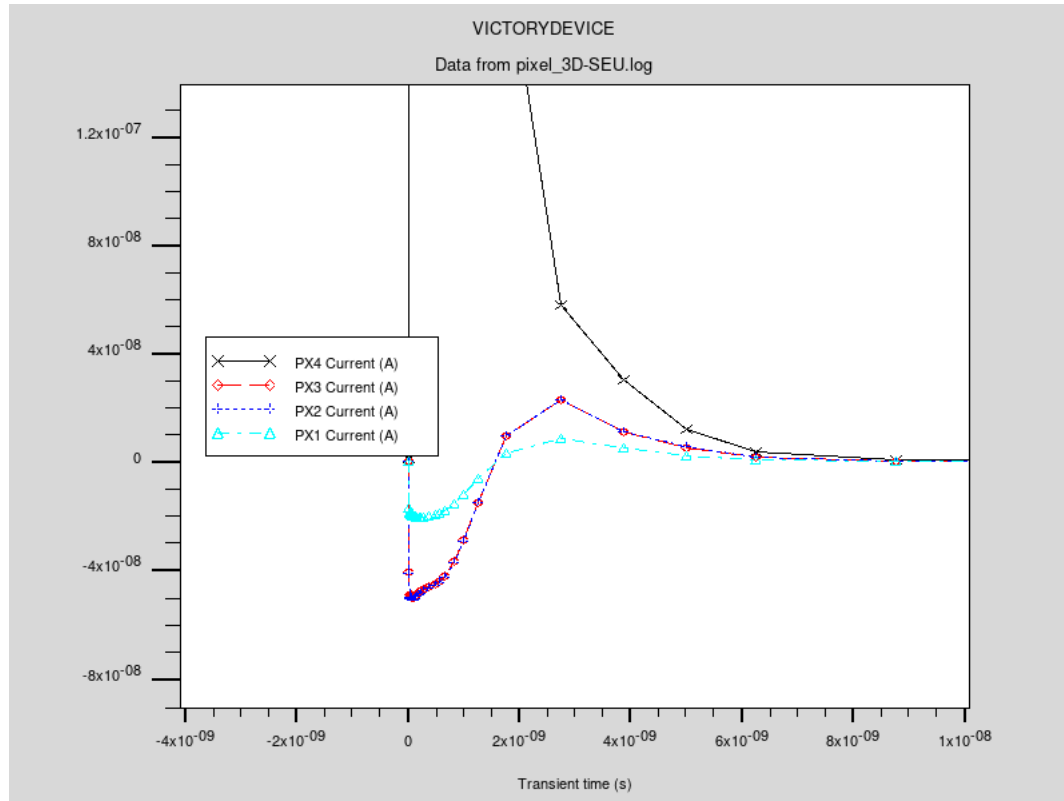


Tonyplot – Transient currents



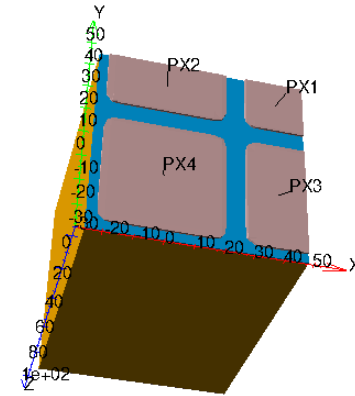
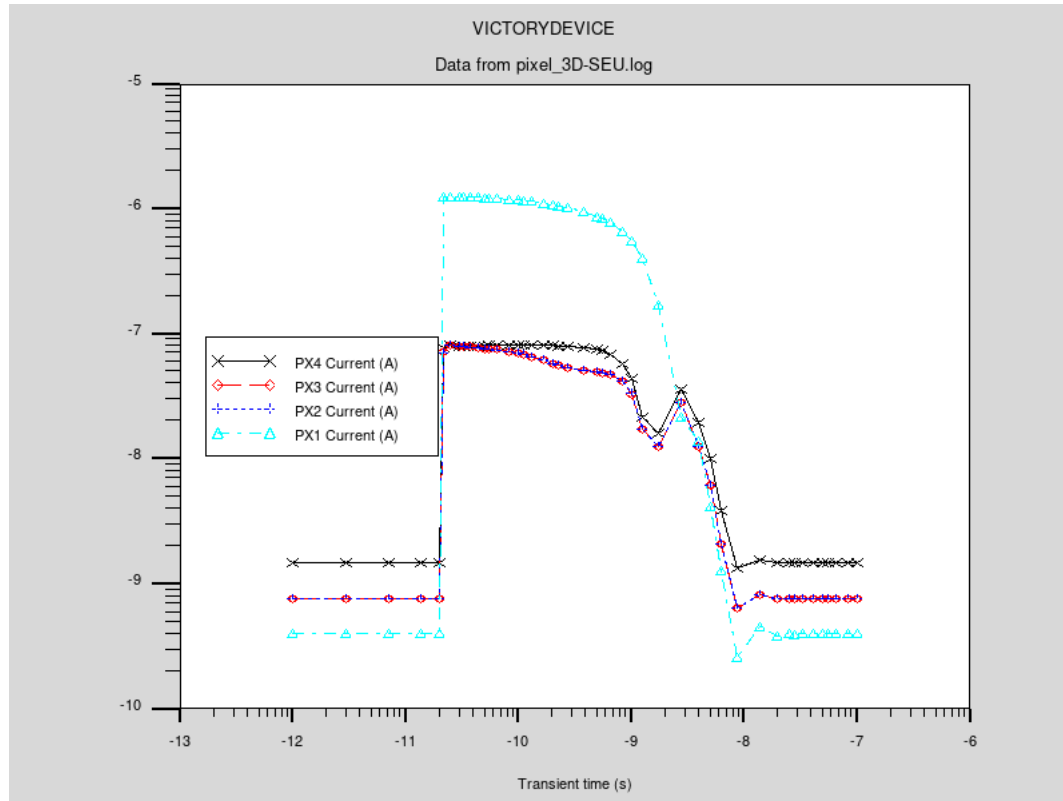
Particle striking in the middle of PX4

Tonyplot – Transient currents



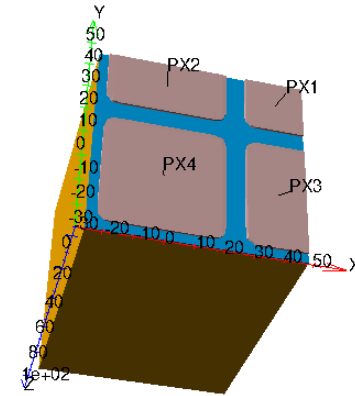
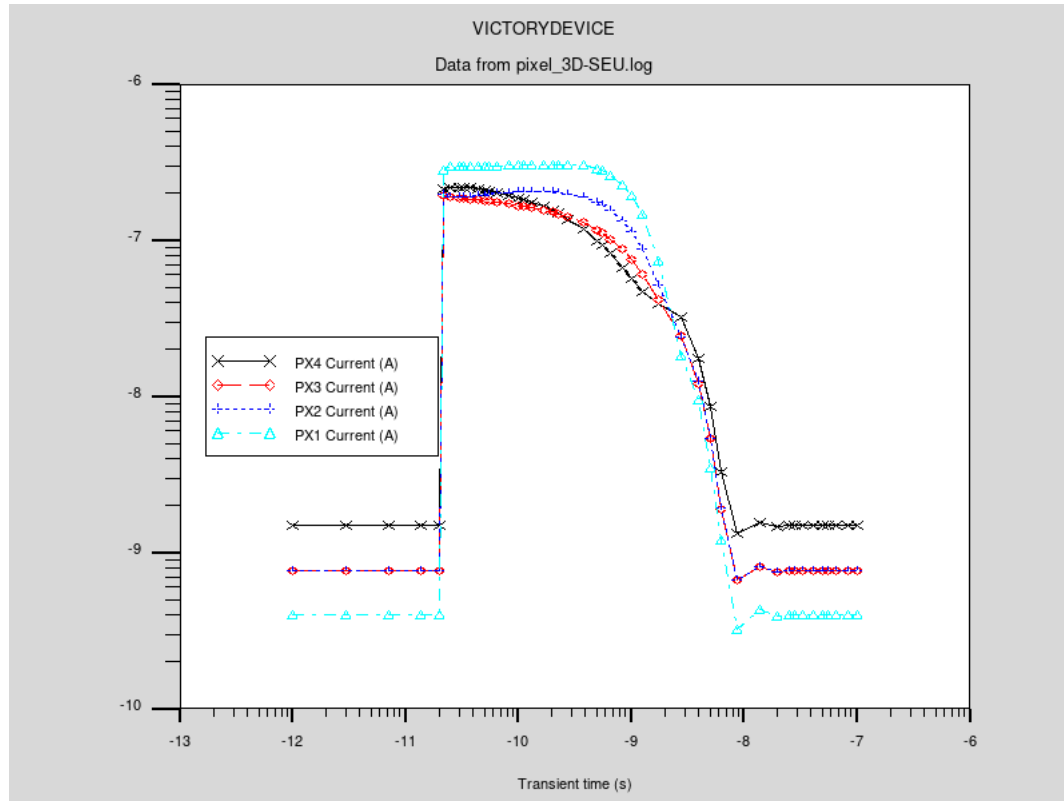
Opposite signal induced on neighbours

Tonyplot – Transient currents



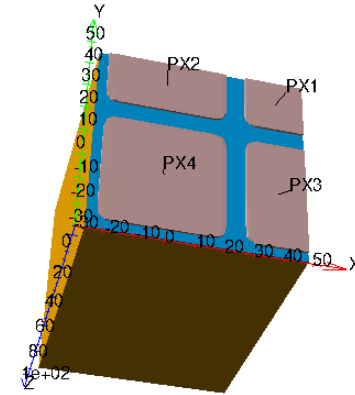
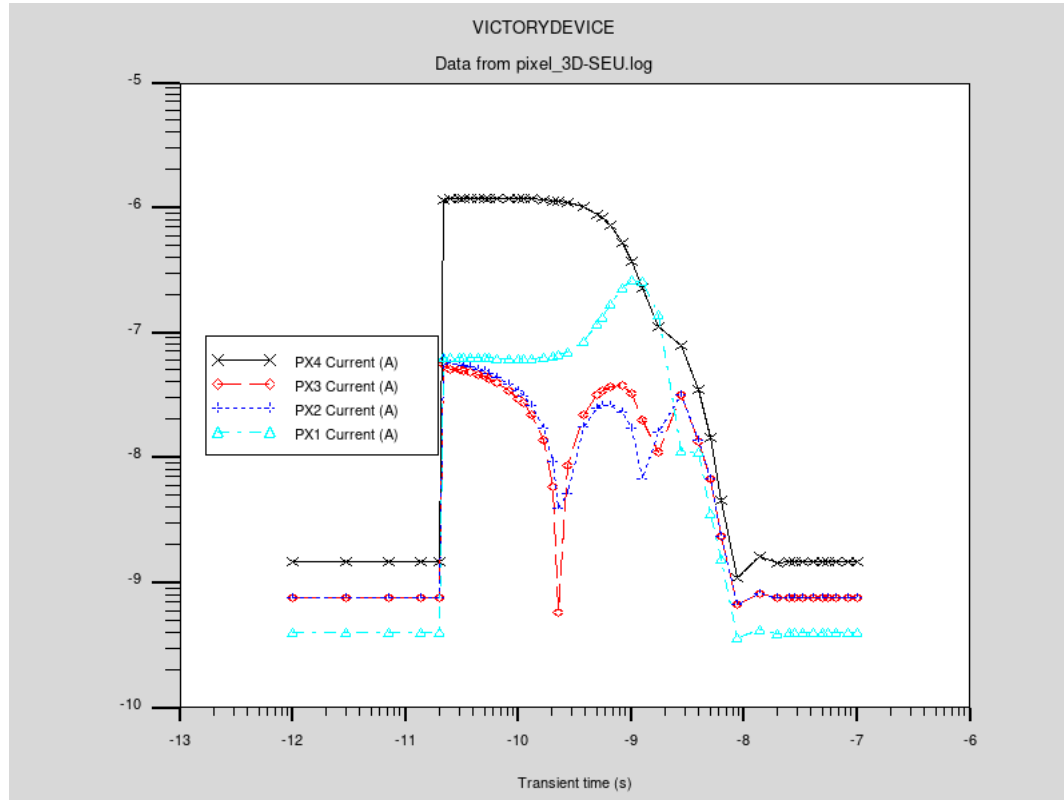
Particle striking in the middle of PX1

Tonyplot – Transient currents



Particle striking in between pixels

Tonyplot – Transient currents



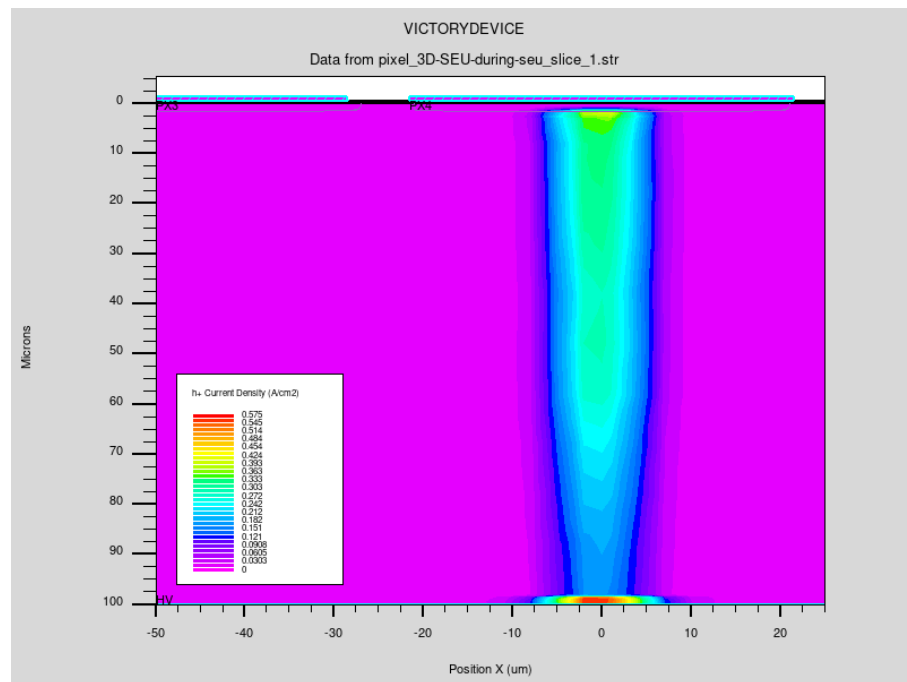
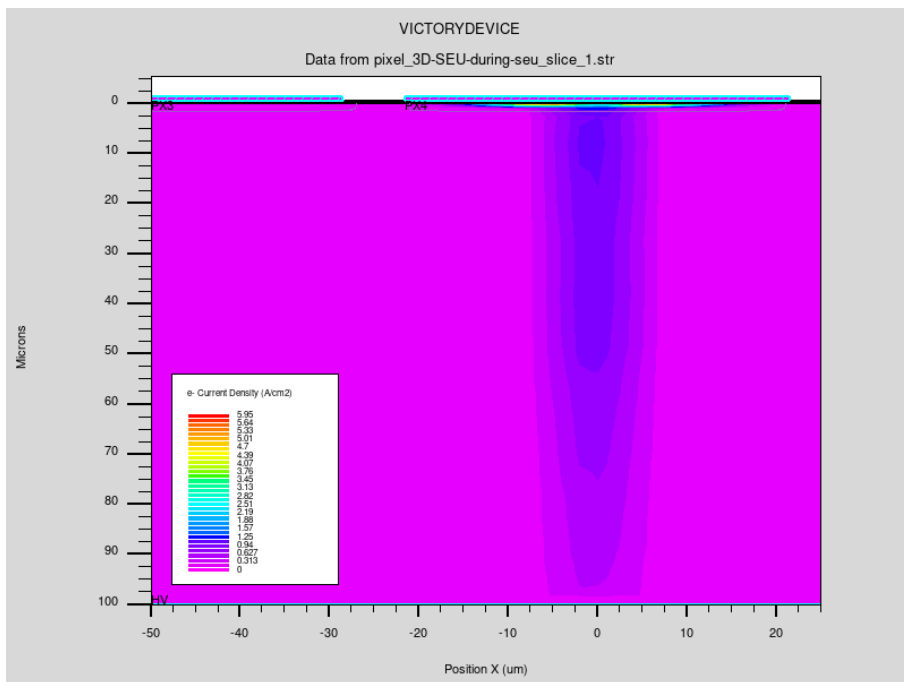
Particle striking diagonally

Tonyplot – Current densities

e-

1.5 ps after particle strike

h+

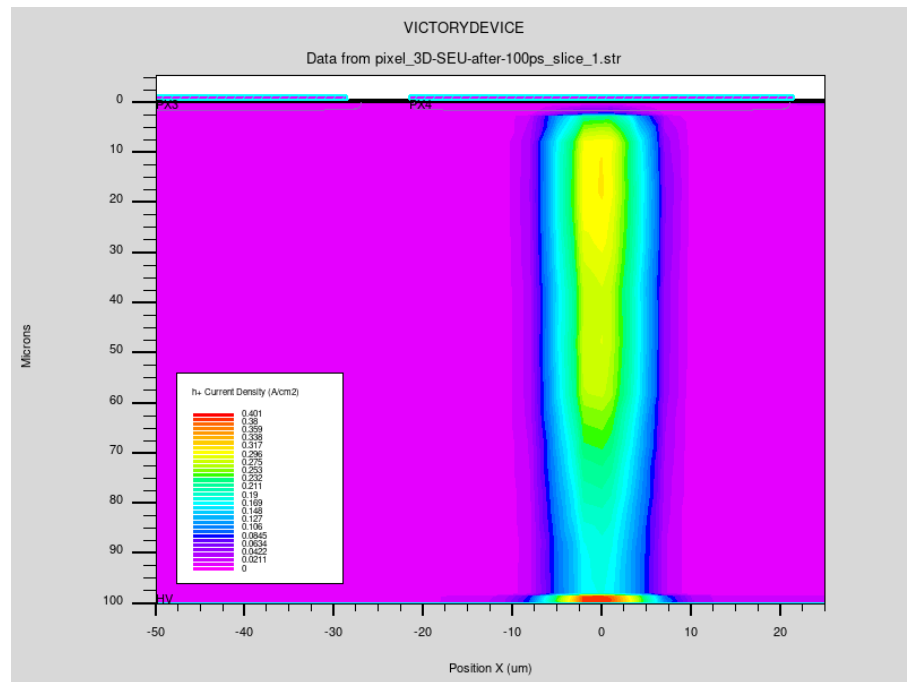
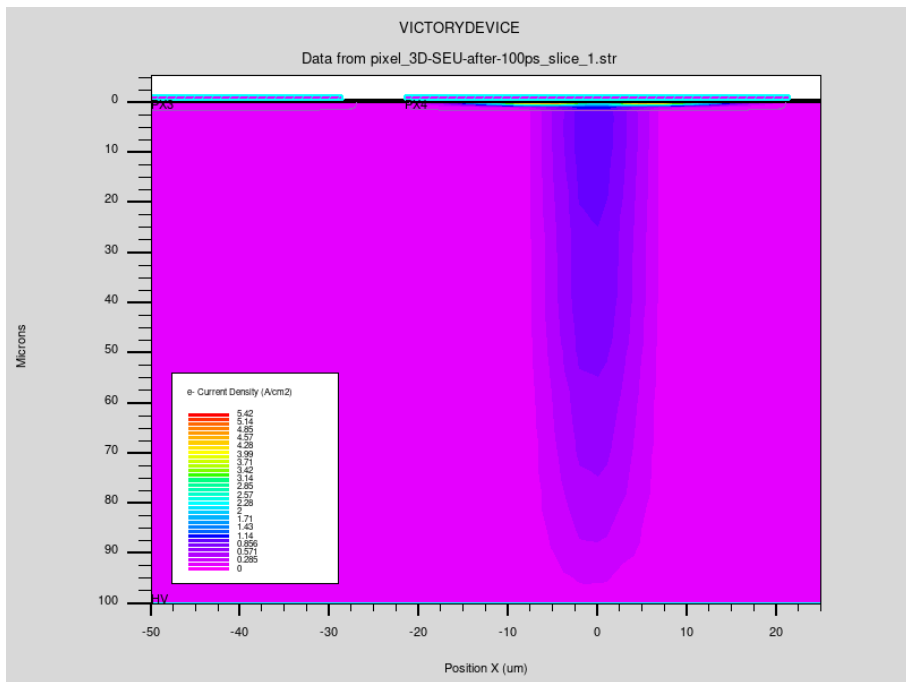


Tonyplot – Current densities

e-

100 ps after particle strike

h+

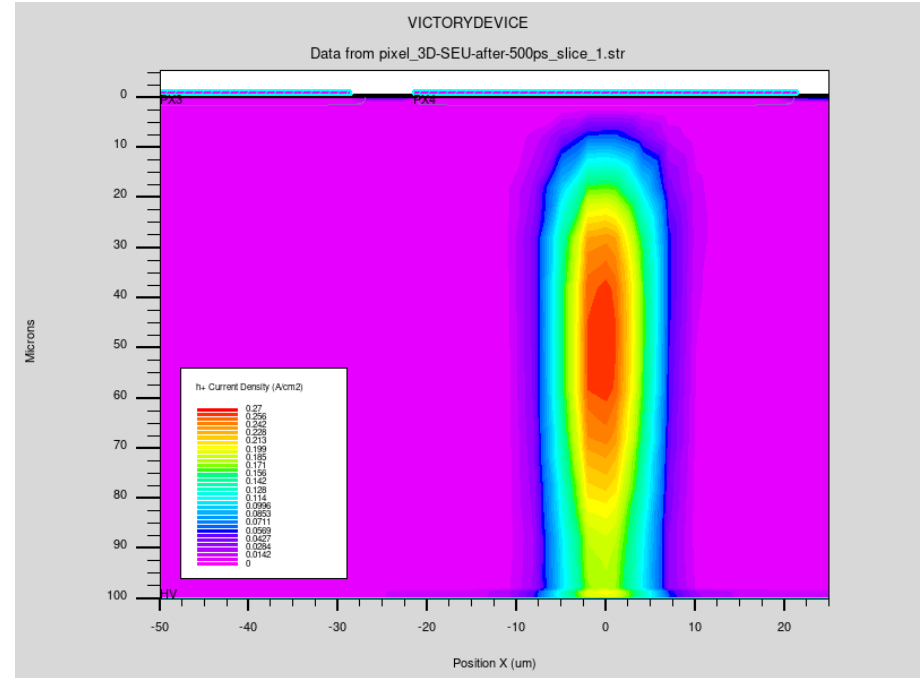
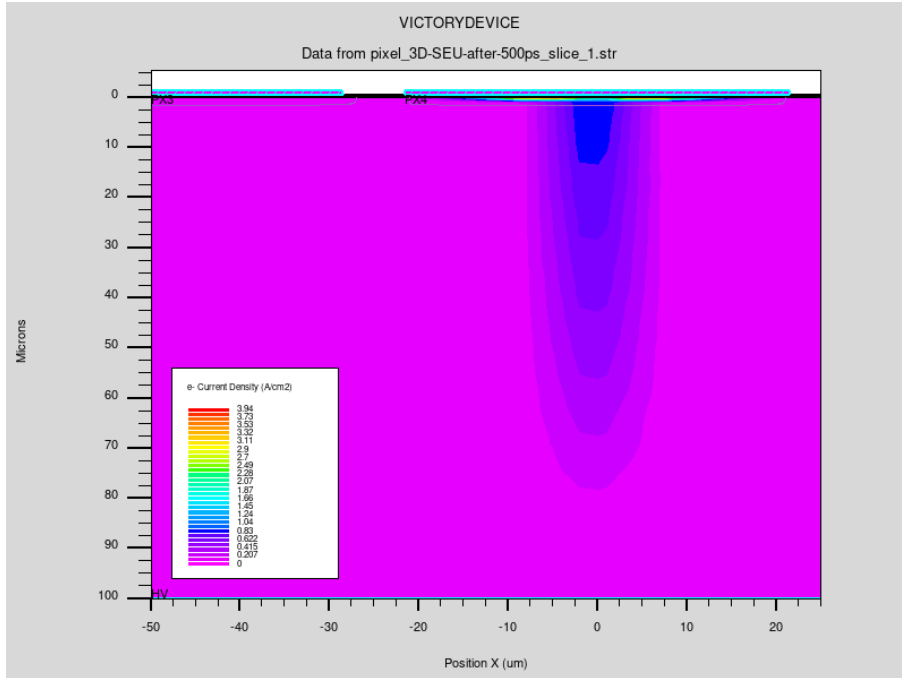


Tonyplot – Current densities

e-

500 ps after particle strike

h+

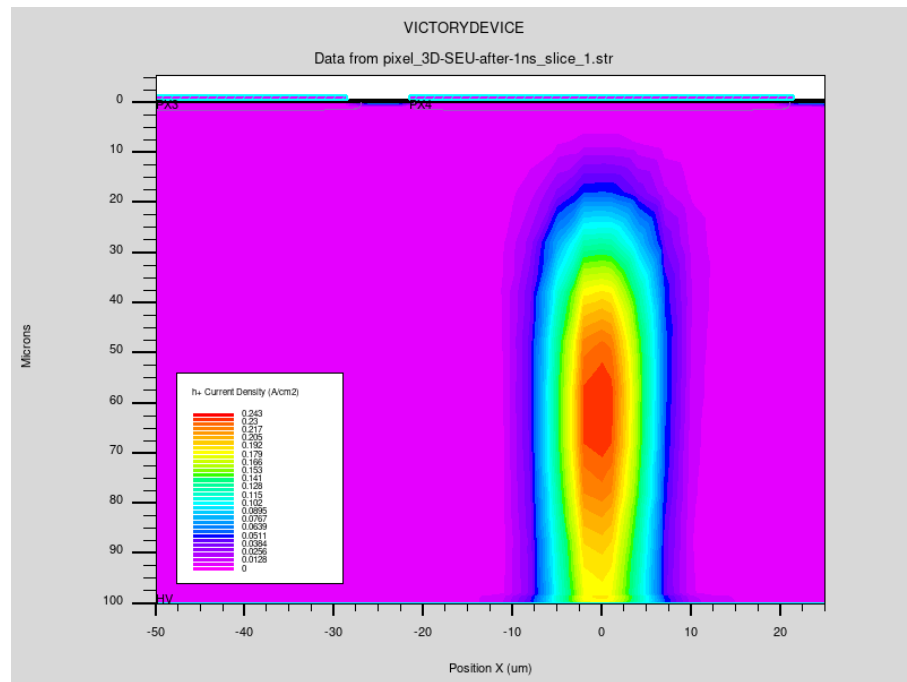
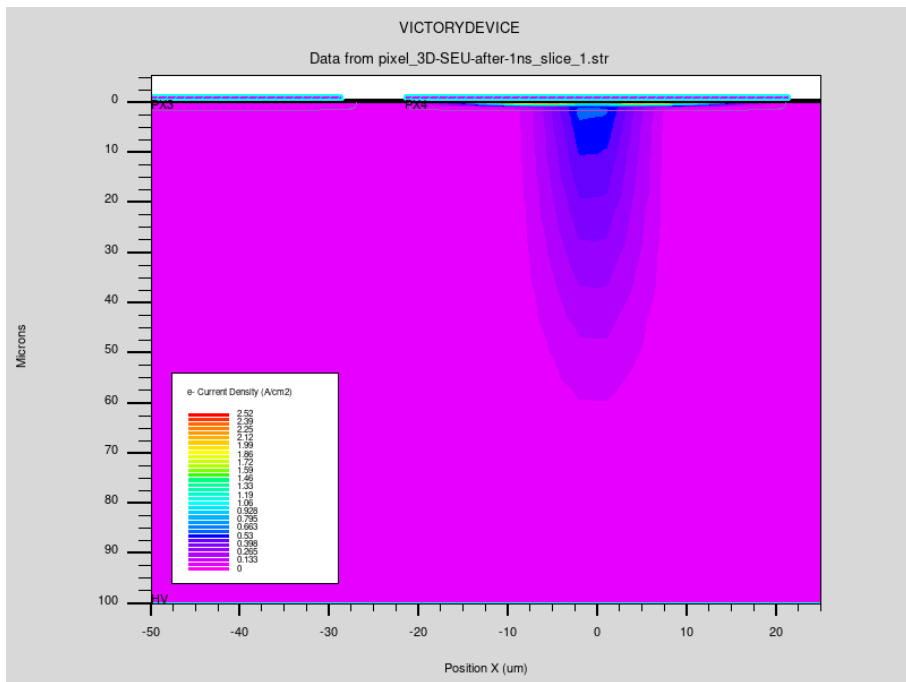


Tonyplot – Current densities

e-

1 ns after particle strike

h+

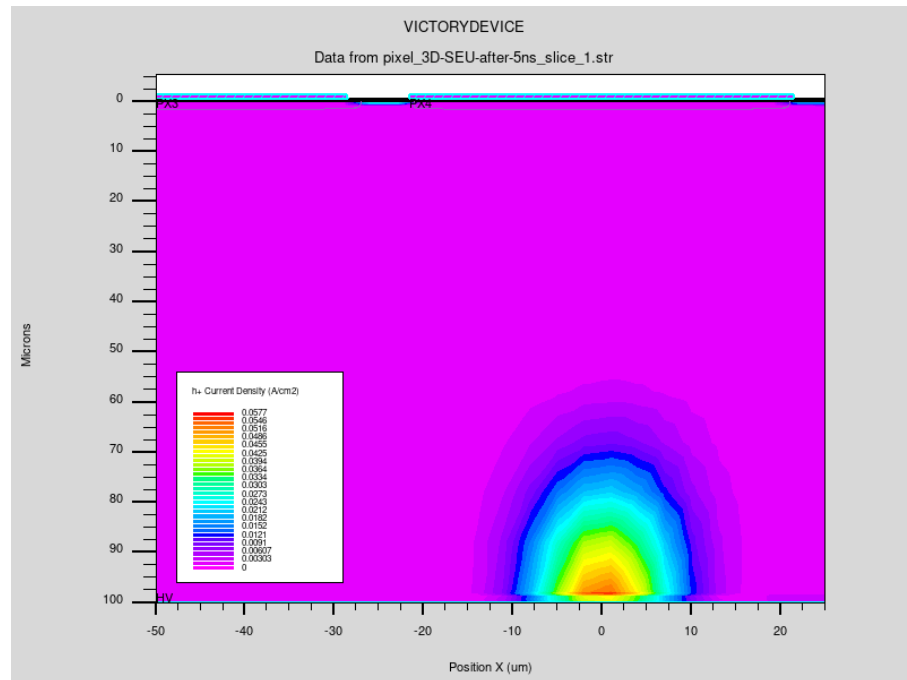
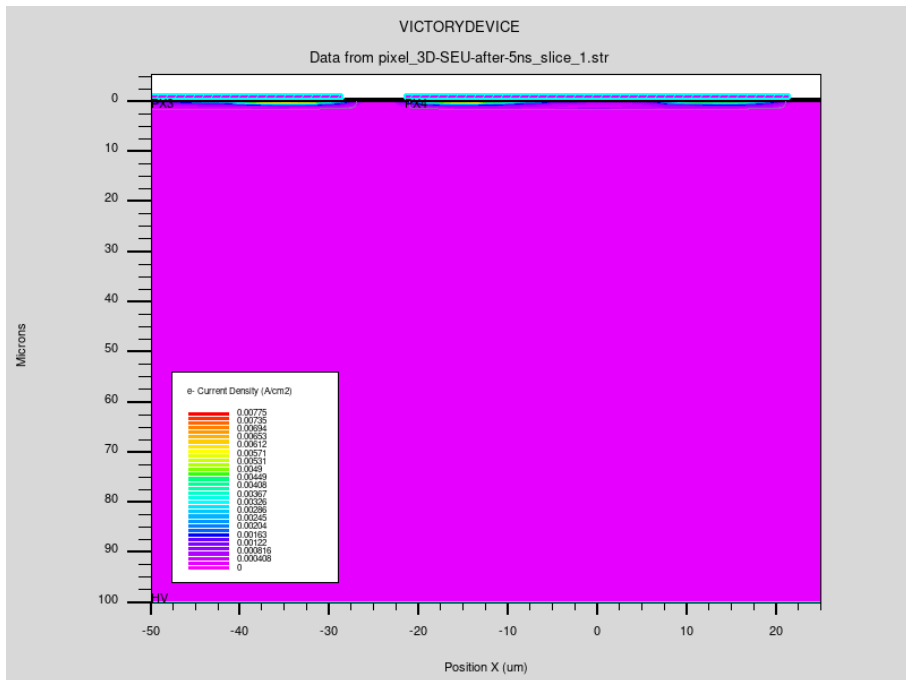


Tonyplot – Current densities

e-

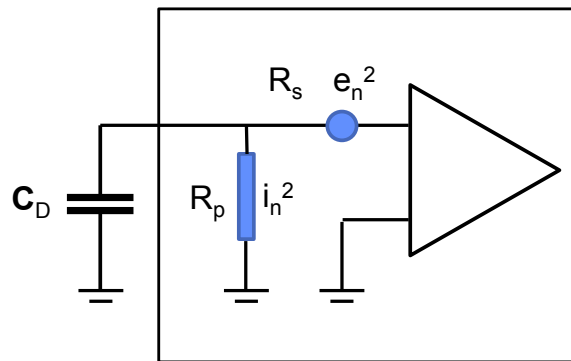
5 ns after particle strike

h+



Noise

For a sensor that is represented by a capacitance, the noise is determined by the amplifier only. The amplifier noise can be characterized by the parallel and series noise power spectrum.

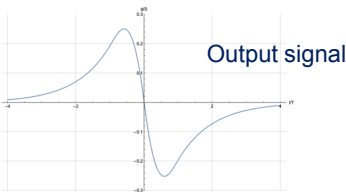
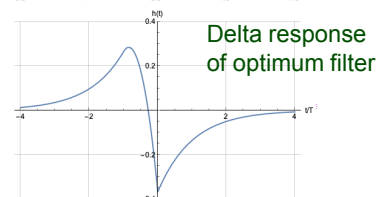
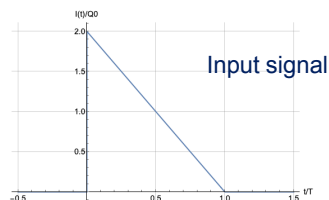
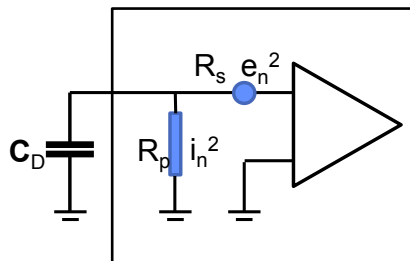


In case the parallel and series noise power spectra are 'white' we can formulate this as noise resistance R_s and R_p .

The level of this noise is a specification of the amplifier, there is no intrinsic noise in the sensor.

This noise level is very specific to the technology, but in general, lower noise requires more power (current through the input transistor etc.).

This places practical limits on the achievable noise level in systems with high granularity i.e. many channels on a small surface.



Optimum filter for best timing

Assuming a silicon sensor with negligible depletion voltage and saturated drift-velocity, the signal shape is a triangle:

$$f(t) = \frac{2Q_0}{T} \left(1 - \frac{t}{T}\right) \quad F(i\omega) = \frac{2Q_0}{\omega^2 T^2} (1 - e^{-i\omega T} - i\omega T)$$

For the noise we assume series noise and parallel noise together with a detector capacitance C_D

$$w(\omega) = \frac{4kT}{R_p} + 4kTR_s C_D^2 \omega^2 = a^2 + b^2 \omega^2 \quad e_n^2(\omega) = 4kTR_s \quad i_n^2(\omega) = \frac{4kT}{R_p}$$

The maximum slope to noise ratio is

$$\left(\frac{k}{\sigma}\right)^2 \leq \frac{4Q_0^2}{a^3 T^4} \left(2e^{-aT/b}(b + aT) + \frac{a^2 T^2}{b} - 2b\right)$$

If we neglect parallel noise we have

$$\left(\frac{k}{\sigma}\right)^2 \leq \frac{8Q_0^2}{3b^2 T}$$

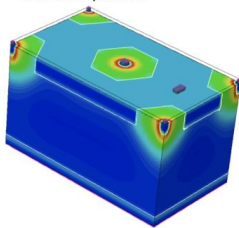
This filter is a-causal and can only be approximated in practise.

FASTPIX: a monolithic CMOS Sensor with <200ps timing

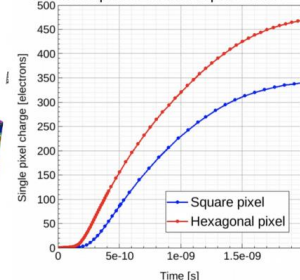
Sensor Optimization for FASTPIX

- Hexagonal design reduces the number of neighbors and charge sharing → higher efficiency
- Hexagonal design minimizes the edge regions while maintaining area for circuitry → faster charge collection
- Other optimised parameters include opening of p-wells, size of collection electrode, deep n-implant... to optimise charge collection and capacitance
→ see M. Munker at [iWoRiD 2021](#) for details on sensor optimisation
- Optimisations important not only for timing, but also for efficiency and radiation tolerance

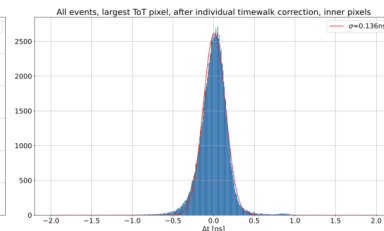
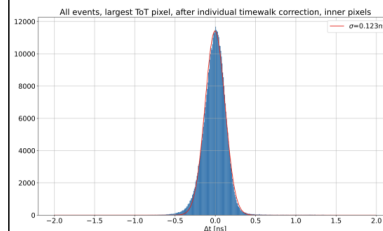
Simulated hexagonal unit cell – electrostatic potential:



Comparison hexagonal to square pixel cell charge vs. time for particle incident at pixel corner:



Test-beam Measurements



Wafer 18
-6V/-6V pwell/
backside
20x20 μm²
matrix (left)
70e threshold
10x10 μm²
matrix (right)
50e threshold

- Timing after timewalk correction on 20μm (left) and 10μm (right) matrix
- Pixel-by-pixel correction for best results, reaching below 200ps resolution
- 10μm matrix is operated at lower threshold with a few Hz noise rate
- Larger cluster sizes for 10μm leads to lower average seed charge and thereby more time walk and makes decoding more difficult

[WORKSHOP ON PICO-SECOND TIMING DETECTORS FOR PHYSICS](#)

9–11 Sep 2021

University of Zurich

Eric Buschmann

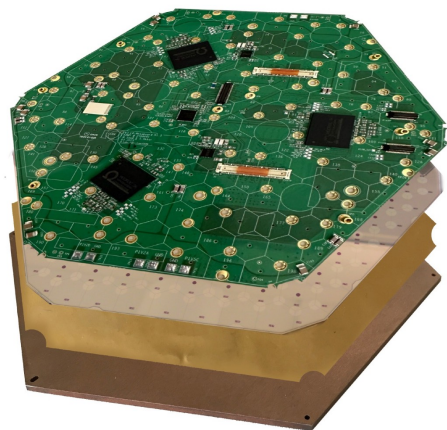
<https://indico.cern.ch/event/861104/contributions/4503032/>

< 200ps achieved with a MAPS sensor !

[W. Riegler, CERN seminar](#)

Silicon modules

- Hexagon-shaped modules tiling the electromagnetic calorimeter and partially the hadronic section
 - Hexagonal sensor shape to maximise area on wafer, partial sensors at borders
- High Density (HD)** sensors: 0.6 cm^2 cells; **Low Density (LD)** sensors: 1.2 cm^2 cells



Hexaboard

- Readout of sensor cells with HGCROC custom ASICs and connection to electronics for data transfer
- Bias and low voltage distribution

Silicon sensor

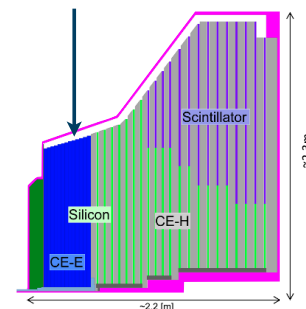
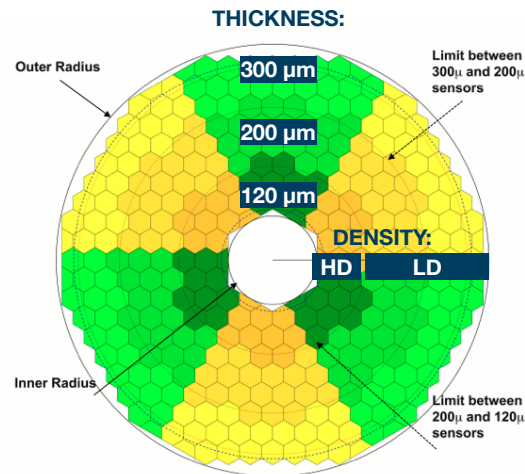
- 8-inch wafers
- Planar, DC-coupled, p-type sensors

Cu-in-kapton isolation

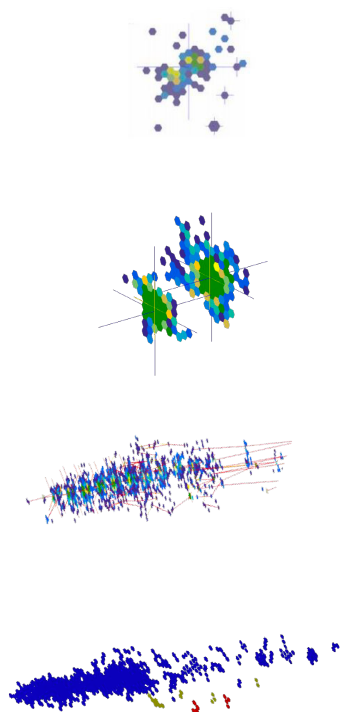
- Grounded for electric noise reduction

CuW baseplate (CE-E) or titanium (CE-H)

- Contributes to absorber material in CE-E
- Gives mechanical stability



Reconstruction with the Iterative Clustering (TICL) framework



Reconstructed hits

CLUE - clustering through **energy density**

- Reduce by 10x the dimensionality and remove noise
- Fast operations (300 events/s) on parallel GPUs

Layer-clusters (2D)

CLUE 3D

- Re-cluster with longitudinal dimension
- Over 200 events/s on parallel GPUs

Tracksters (3D)

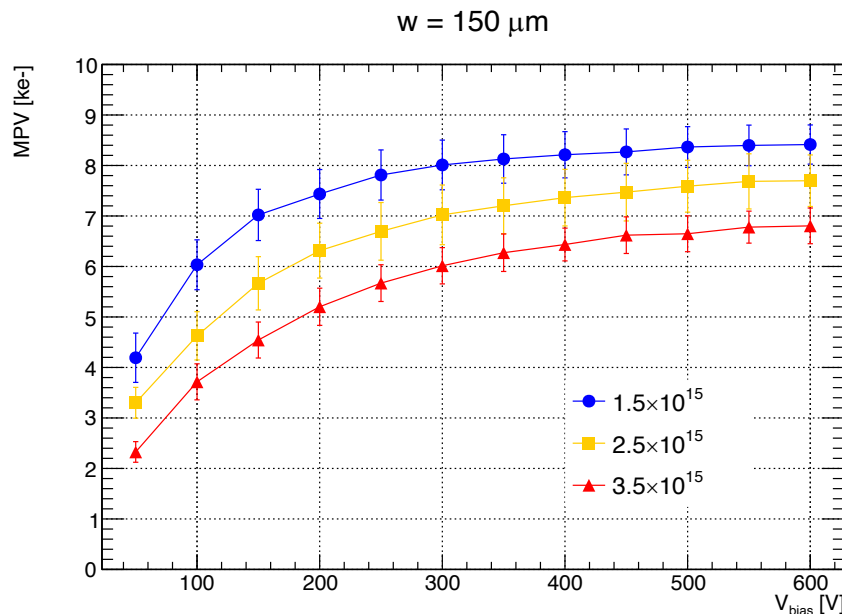
Particle flow

- Geometrical linking of layer-clusters with timing and energy compatibility
- Build showers/particles and assign properties and probabilities

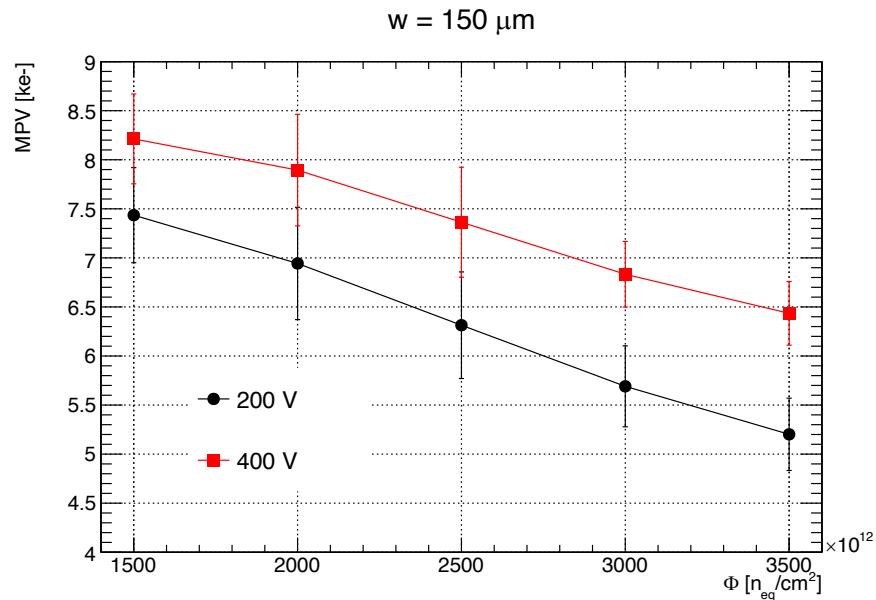
Particles (5D)

Several developments ongoing within the framework:
DNN superclustering, energy regressions, tracking tools, ML-based particle ID, ...

ATLAS ITk, Q vs fluence - simulations



(before irr. Q ~ 10 ke-)



<https://doi.org/10.1016/j.nima.2025.171000>