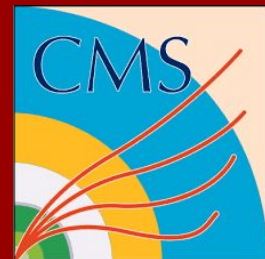


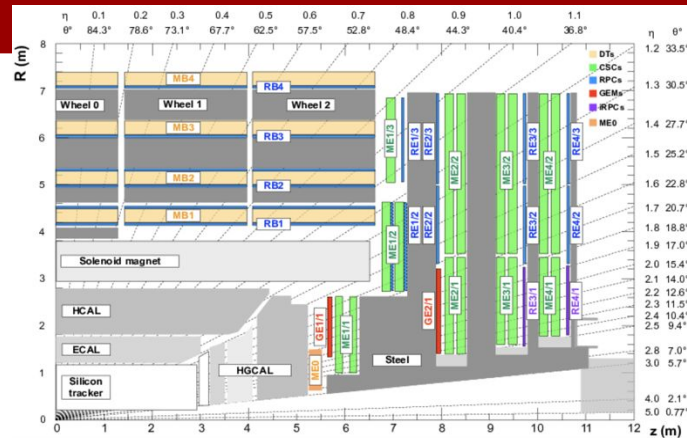
The iRPC project: innovative RPCs for the CMS experience at CERN and COMET at J-Parc

Maxime Gouzevitch for
IP2I, CMS and COMET colleagues



- 1) iRPC project in CMS
- 2) Front-End (IP2I - CNRS)
- 3) Performance
- 4) Mass production and QC
- 5) Installation
- 6) Application to COMET

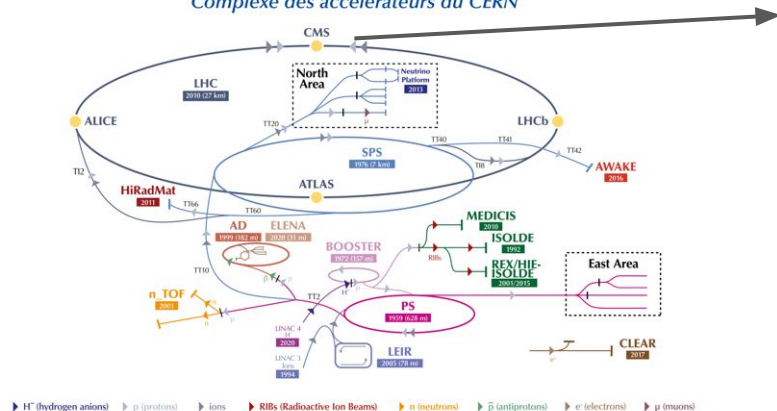
1) iRPC project in CMS



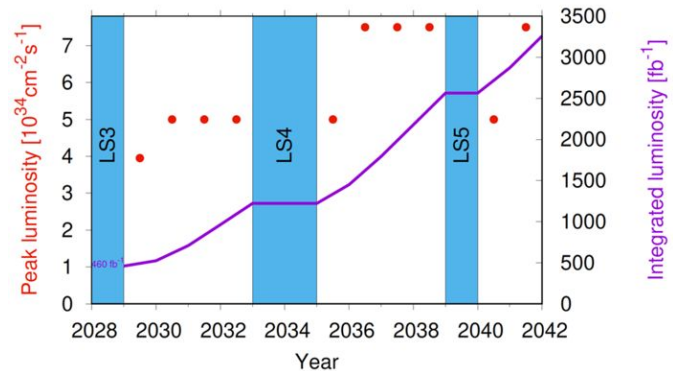
The Compact Muon Solenoid for HL-LHC



The CERN accelerator complex
Complexe des accélérateurs du CERN

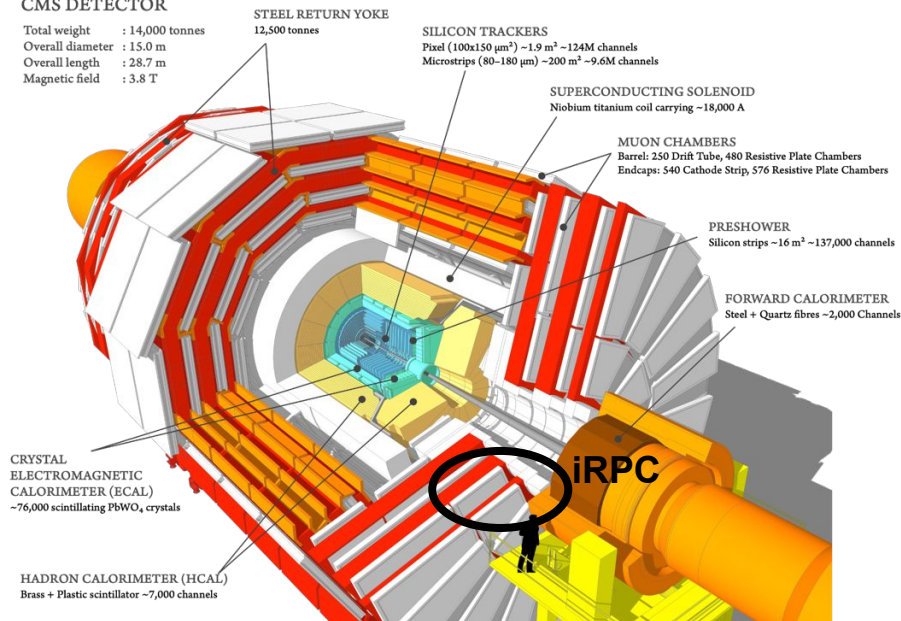


LHC - Large Hadron Collider // SPS - Super Proton Synchrotron // PS - Proton Synchrotron // AD - Antiproton Decelerator // CLEAR - CERN Linear Electron Accelerator for Research // AWAKE - Advanced WAKEfield Experiment // ISOLDE - Isotope Separator OnLine // REX/HI-ISOLDE - Radioactive Experiment/High Intensity and Energy ISOLDE // MEDICIS // LEIR - Low Energy Ion Ring // LINAC - Linear ACcelerator // n_TOF - Neutrons Time Of Flight // HIradMat - High-Radiation to Materials // Neutrino Platform



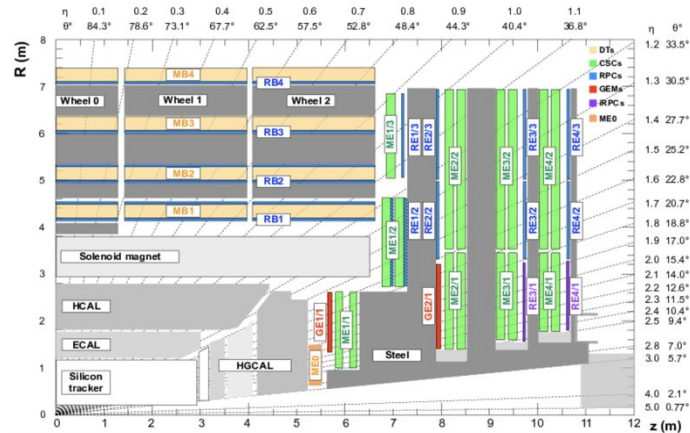
CMS DETECTOR

Total weight : 14,000 tonnes
Overall diameter : 15.0 m
Overall length : 28.7 m
Magnetic field : 3.8 T



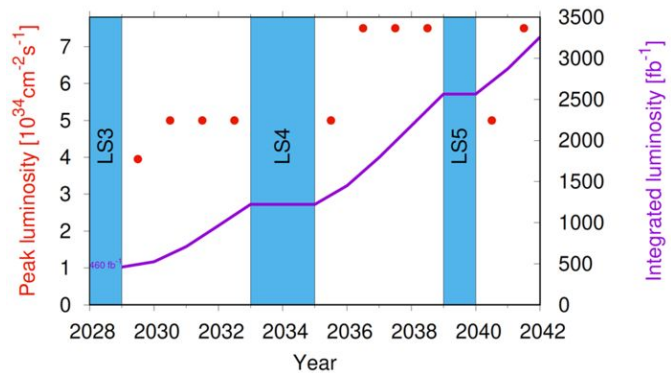
CMS is under Run III data taking and in the process of preparation to extend its sensitivity to new physics searches for the High-Luminosity LHC period starting in 2029, anticipated to feature a higher Instantaneous Luminosity to around 3000 fb^{-1} .

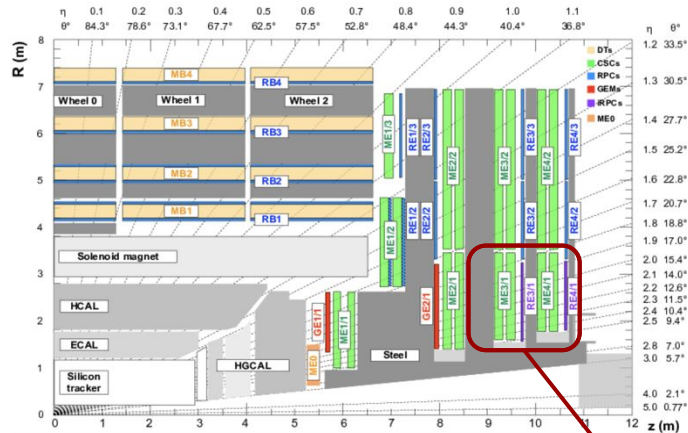
CMS muon LHC phase 2 upgrade



Muon system upgrade for HL-LHC ($|\eta| < 1.8$)

- ❑ Existing DTs, CSCs and RPCs
→ upgrade the electronics!
- ❑ Upgrade Link System of existing RPC system
→ improve timing resolution



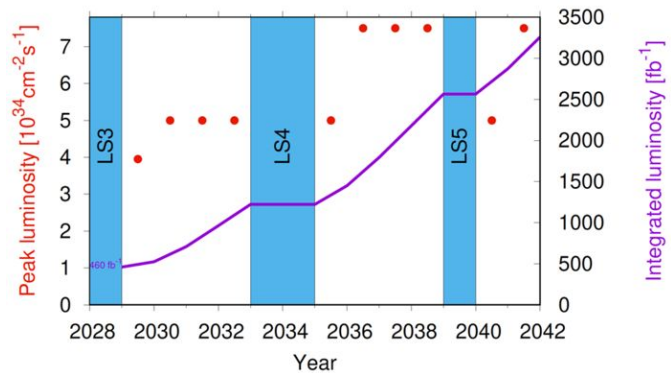


Muon system upgrade for HL-LHC ($|\eta| < 1.8$)

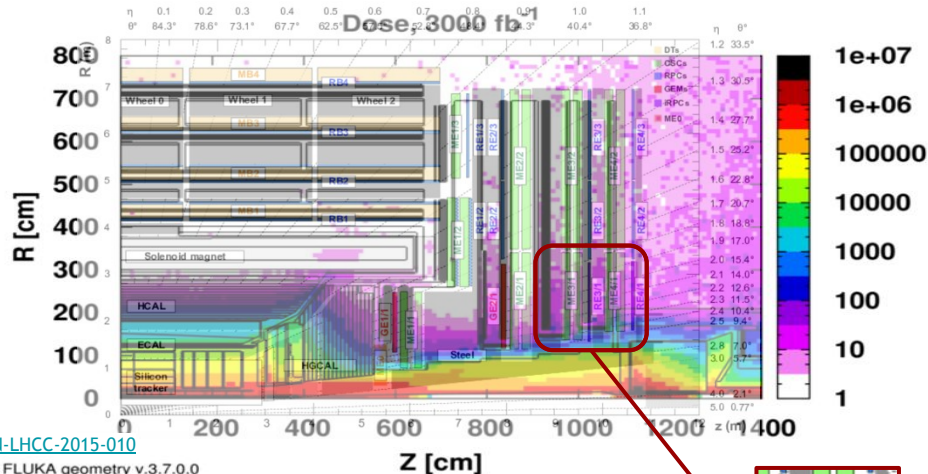
- Existing DTs, CSCs and RPCs
→ upgrade the electronics!
- Upgrade Link System of existing RPC system
→ improve timing resolution

Installation of new detectors in the forward region

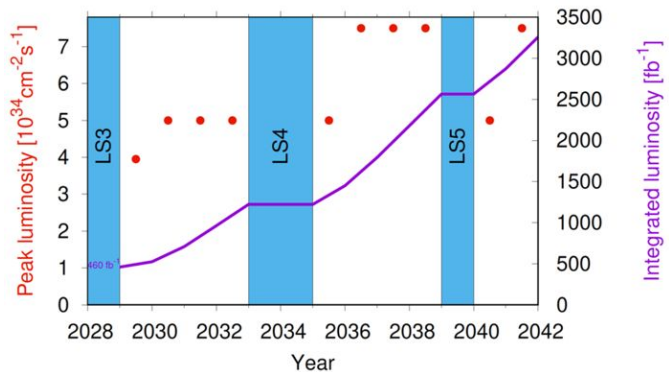
- Gas Electron Multipliers: ME0 and GE21
- Improved Resistive Plate-Chambers (iRPC): RE3/1 and RE4/1 (**72 iRPC chambers**)



CMS muon LHC phase 2 upgrade



CERN-LHCC-2015-010
CMS FLUKA geometry v.3.7.0.0



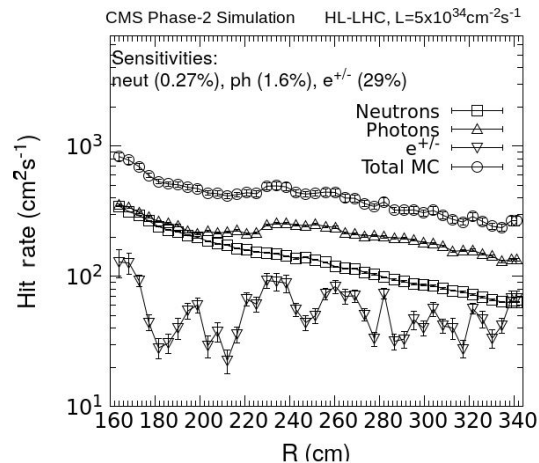
max bkg. rate
 $\sim 700 \text{ Hz/cm}^2$

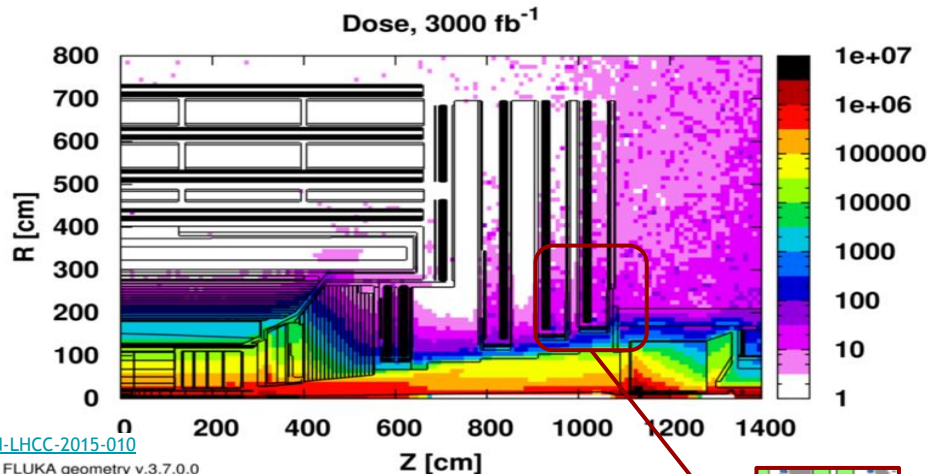
Muon system upgrade for HL-LHC ($|\eta| < 1.8$)

- Existing DTs, CSCs and RPCs
→ upgrade the electronics!
- Upgrade Link System of existing RPC system
→ improve timing resolution

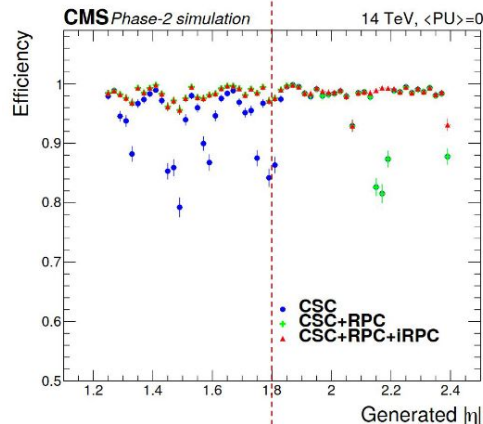
Installation of new detectors in the forward region

- Gas Electron Multipliers: ME0 and GE21
- Improved Resistive Plate-Chambers (iRPC): RE3/1 and RE4/1 (72 iRPC chambers)





[CERN-LHCC-2015-010](#)
CMS FLUKA geometry v.3.7.0.0



max bkg. rate
 $\sim 700 \text{ Hz/cm}^2$

Muon system upgrade for HL-LHC ($|\eta| < 1.8$)

- Existing DTs, CSCs and RPCs
→ upgrade the electronics!
- Upgrade Link System of existing RPC system
→ improve timing resolution

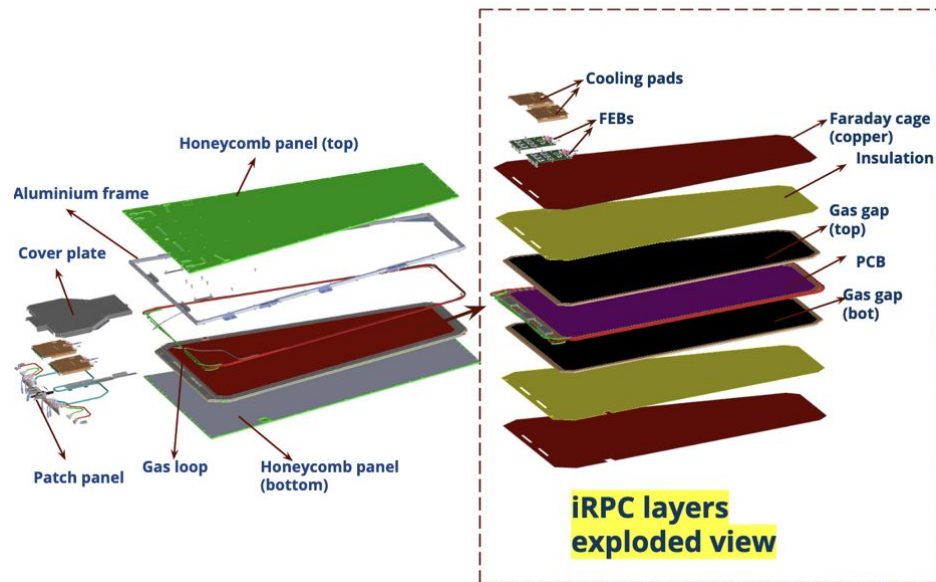
Installation of new detectors in the forward region

- Gas Electron Multipliers: ME0 and GE21
- Improved Resistive Plate-Chambers (iRPC): RE3/1 and RE4/1
(72 iRPC chambers)

Motivation for iRPC installation of phase 2 upgrade

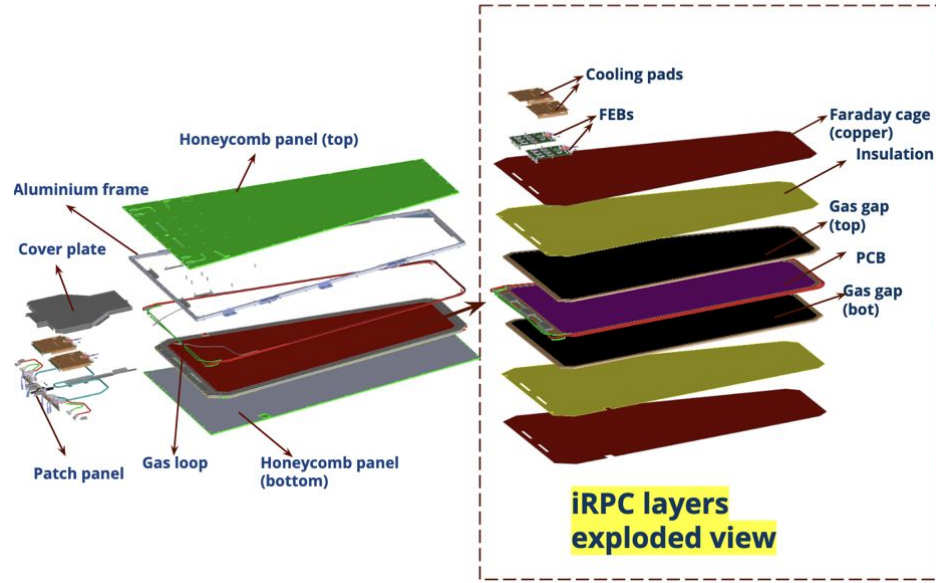
- high particle rate and high pileup environment due to increased luminosity in HL-LHC
- Extension of the RPC coverage in the high η region
→ improved L1 trigger efficiency and rate

iRPC: improved resistive plate chamber



	RPC	iRPC
HPL thickness (mm)	2	1.4
Number of gas gaps	2	2
Gas gap thickness (mm)	2	1.4
Resistivity (Ωcm)	$1 - 6 \times 10^{10}$	$0.9 - 3 \times 10^{10}$
Charge threshold (fC)	150	30 - 40
Space resolution in η (cm)	20 - 28	1.5
Space resolution in ϕ (cm)	0.8 - 1.9	0.3 - 0.6
Intrinsic timing resolution (ns)	1.5	0.5

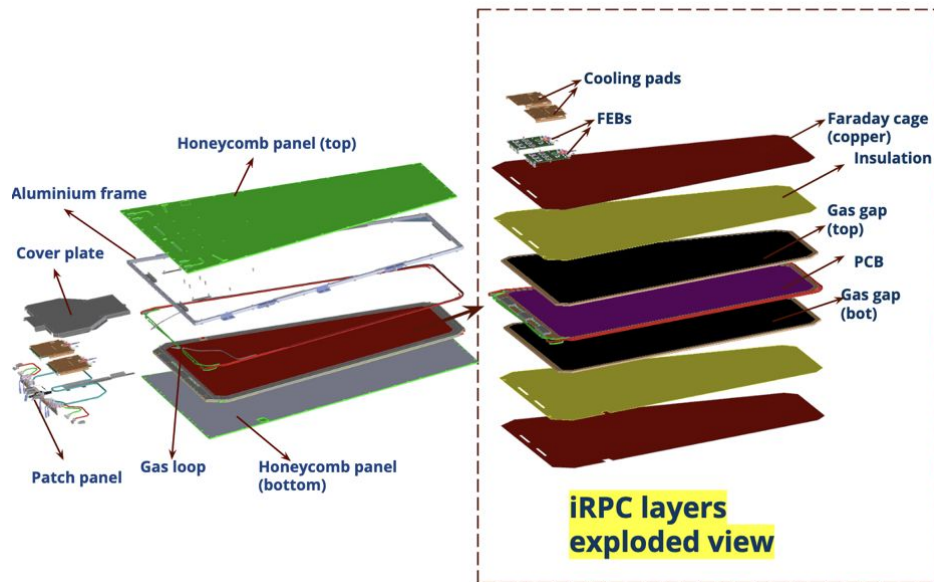
iRPC: improved resistive plate chamber



	RPC	iRPC
HPL thickness (mm)	2	1.4
Number of gas gaps	2	2
Gas gap thickness (mm)	2	1.4
Resistivity (Ωcm)	$1 - 6 \times 10^{10}$	$0.9 - 3 \times 10^{10}$
Charge threshold (fC)	150	30 - 40
Space resolution in η (cm)	20 - 28	1.5
Space resolution in ϕ (cm)	0.8 - 1.9	0.3 - 0.6
Intrinsic timing resolution (ns)	1.5	0.5

iRPC FEB is equipped with low noise front-end electronics that can detect signals with a charge as low as 30 fC

iRPC: improved resistive plate chamber



	RPC	iRPC
HPL thickness (mm)	2	1.4
Number of gas gaps	2	2
Gas gap thickness (mm)	2	1.4
Resistivity (Ωcm)	$1 - 6 \times 10^{10}$	$0.9 - 3 \times 10^{10}$
Charge threshold (fC)	150	30 - 40
Space resolution in η (cm)	20 - 28	1.5
Space resolution in ϕ (cm)	0.8 - 1.9	0.3 - 0.6
Intrinsic timing resolution (ns)	1.5	0.5

iRPC FEB is equipped with low noise front-end electronics that can detect signals with a charge as low as 30 fC

2d readout for iRPC.

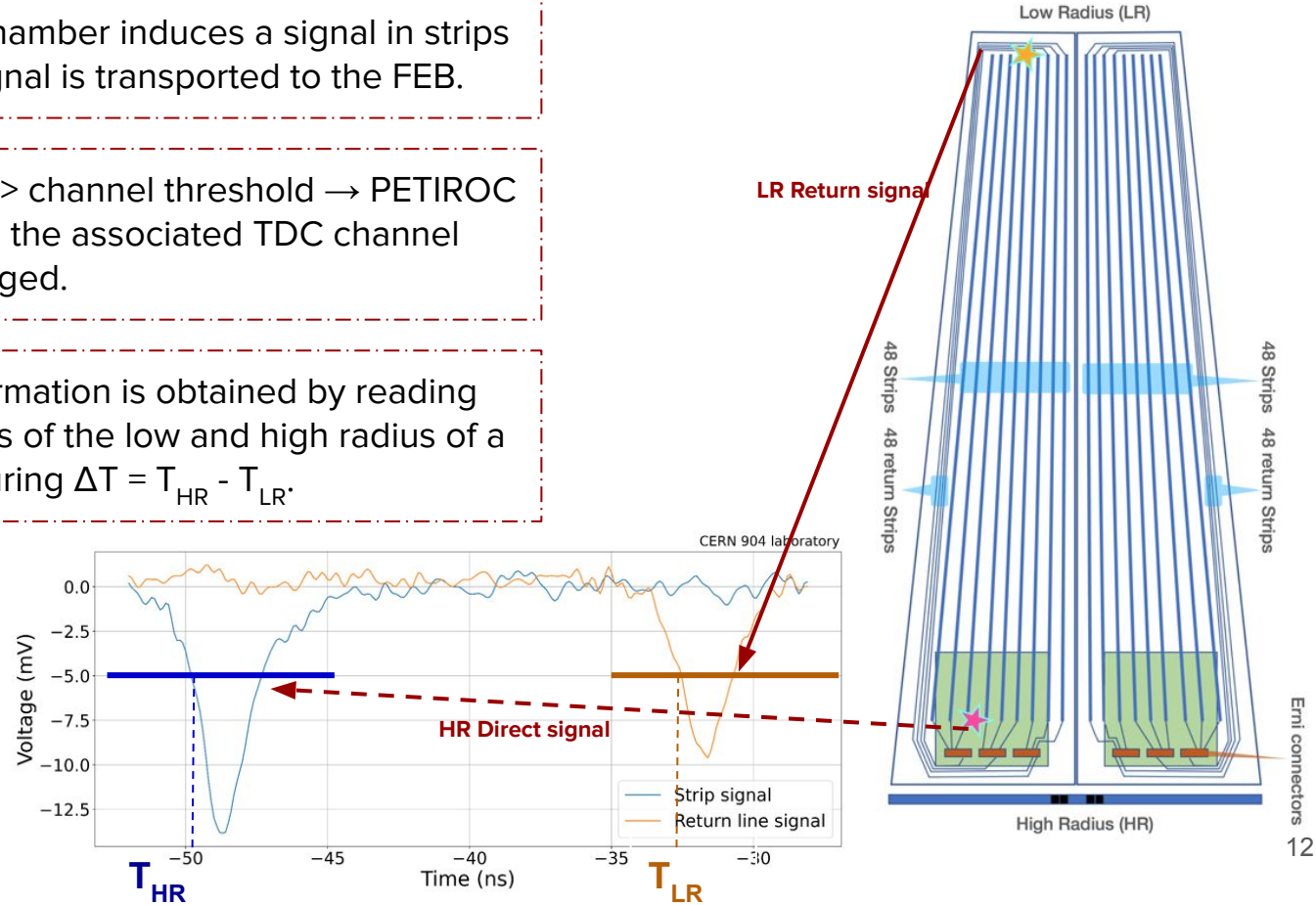
iRPC read out principle



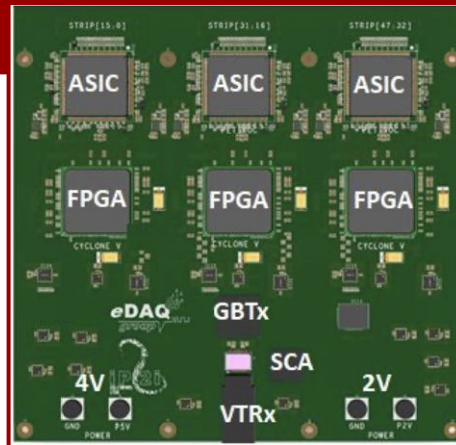
a muon crossing the iRPC chamber induces a signal in strips outside the gaps and the signal is transported to the FEB.

If amplitude of the signal $>$ channel threshold \rightarrow PETIROC sends an output signal to the associated TDC channel and the signal is time tagged.

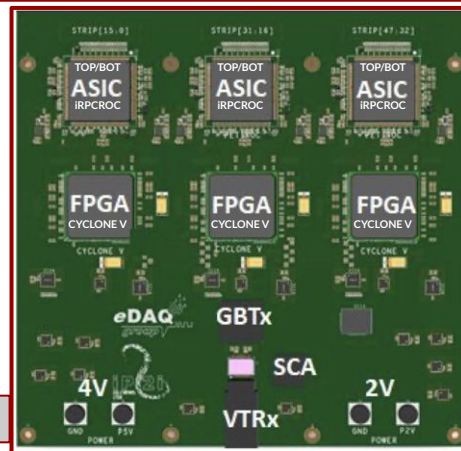
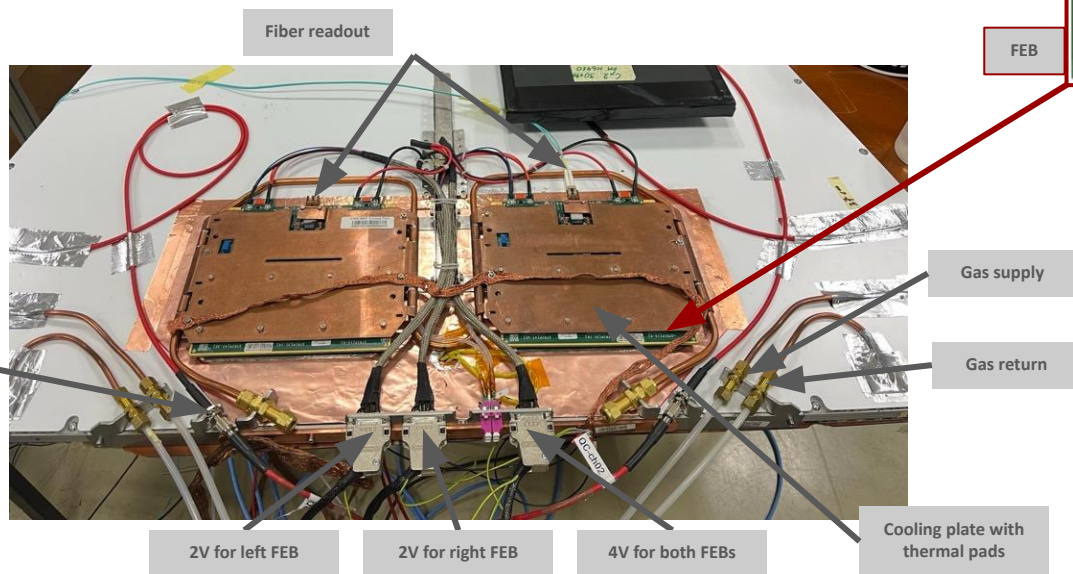
The 2D position information is obtained by reading out the TDC channels of the low and high radius of a strip and then measuring $\Delta T = T_{HR} - T_{LR}$.



2) FRONT END



iRPC front-end electronics (FEB)



Feb v2.3 PETIROC 2C

History of the FEB at IP2I



First proto

2017
proof of principle for
[CMS-MUON-TDR-016](#)

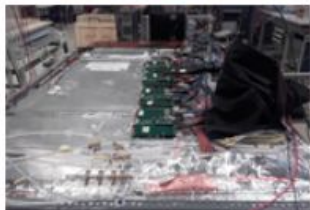
2 PetiROC2A
+ FPGA Cyclone II
+ ETHERNET
directly on strip PCB
(50 cm)



Feb V0

2018
[First FEB](#) (Conf. note)

1 PetiROC2A +
MEZZANINE with
FPGA Cyclone II
+ ETHERNET



Feb V1

2019
FEB without
mezzanine

2 PetiROC2B
+ FPGA Cyclone V
+ ETHERNET



Feb V2_1,2

2021
Non-rad hard
for iRPC Demo

6 PETIROC2C
+ 3 FPGA Cyclone V



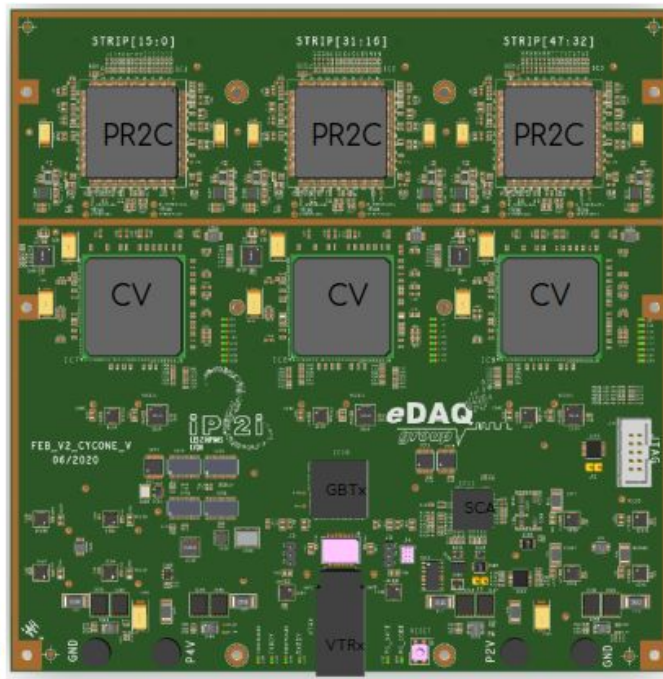
Feb V2_3

2023
Mass production
prototype

FEBv2_1 + firmware
update feature by
optical GBT

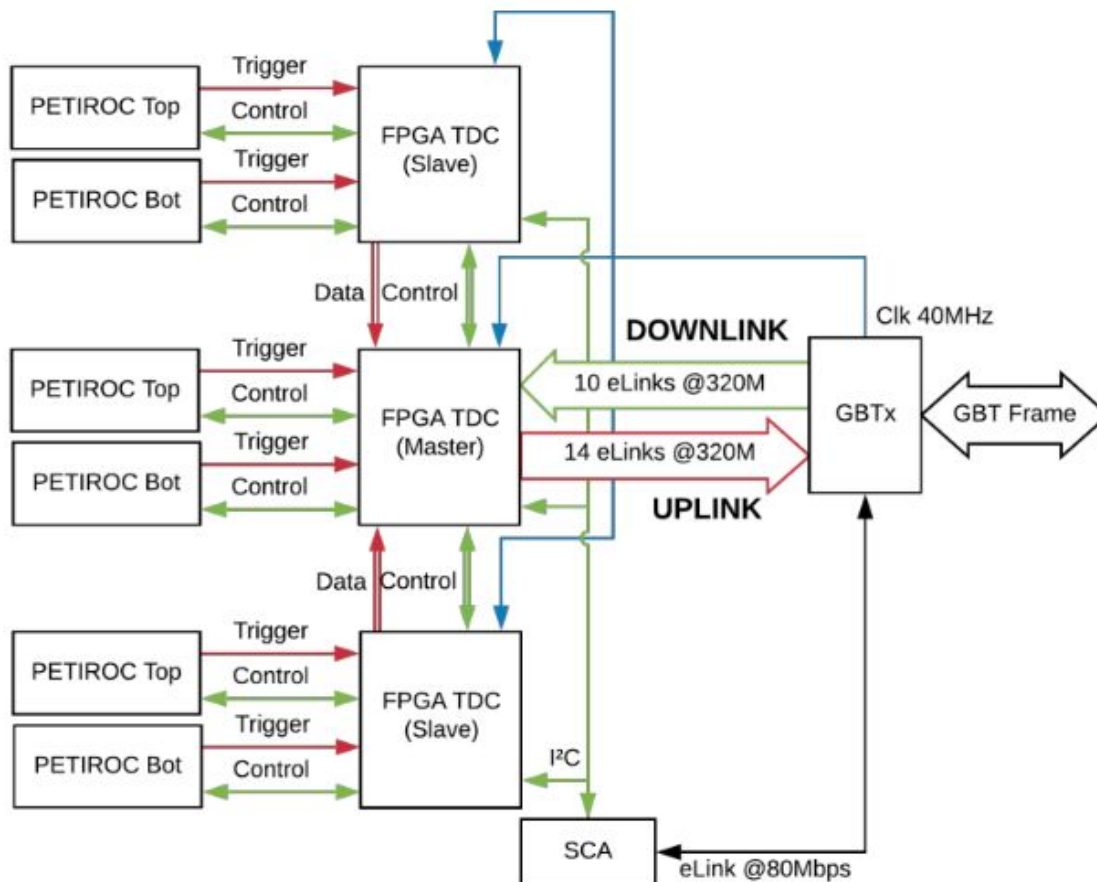


- 2 FEBs / Chamber → 144 (+16 spares) FEBs in total
- 3 Erni connectors with 32 channels each.
- 6 ASIC PetiROC2C (PR2C):
 - Specially designed by OMEGA group for CMS RPC project based on Petiroc2A
- 3 FPGAs (96 + 6 TDC channels)
 - FEBv2: CYCLONE V (non rad-hard)
- CERN ASICS: GBTx + GBT-SCA + VTRx
 - for the communication and slow control
- Separated 2V and 4V power zone for Analog and Digital components. Latchup protection (Overcurrent detection).



4V zone with
regulators

2V zone with
regulators



PETIROC2A designed for PET

- High frequency preamp
- Thr > 60 fC
- Time resolution < 100 ps

Limitations: low rate expected

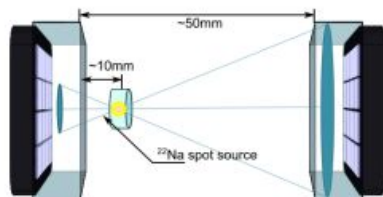


Figure 2. Setup structure used during the experiments.

PETIROC2A for RPC :

- Retriggering and inter-channels cross-talk
- Thr > 100 fC
- Time resolution < 200 ps

PETIROC2B modif for iRPC :

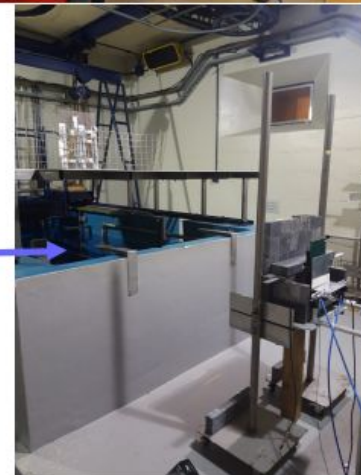
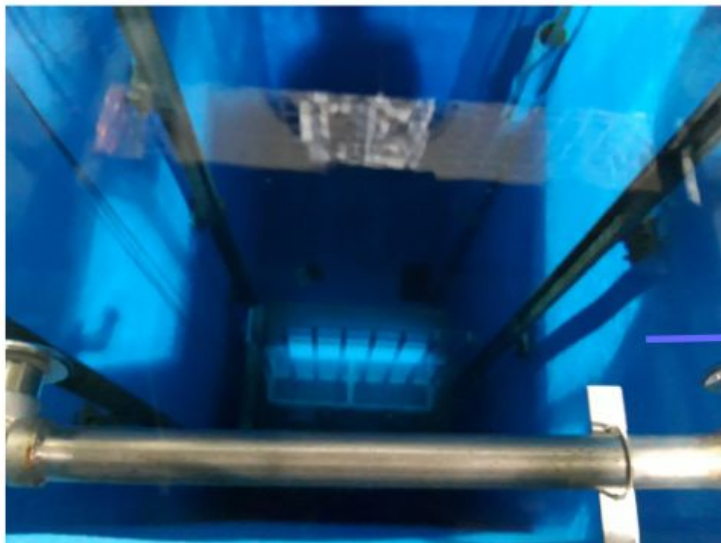
- Reduce preamp. frequency
 - Thr ~ 100 fC
 - 10-20 ns / ASIC dead time introduced to remove retriggering
- 2-3% efficiency loss / chamber

iRPCROC (PETIROC2C) :

- Removed useless components from PR2A.
- Thr < 50 fC
- 40 ns auto-reset / channel to remove retriggering.
- 960 required, a set of 1300 available with uniform behaviour.



Validation en radiation gamma



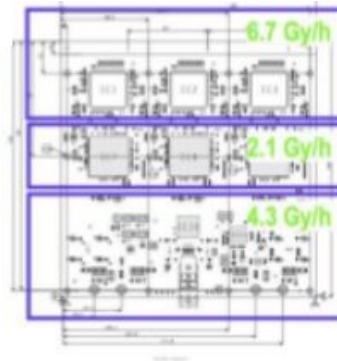
Caliope a ENEA
Casaccia a côté de
Rome

- 1) TID (γ 's) -- Facility ENEA Casaccia Calliope ^{60}Co July 2022

Requested: 17 Gy

Certified:

- FPGA Cyclone V (50 Gy);
- Petiroc (160 Gy);
- Power supply zone (100 Gy)
- **Safety Factor: 3 - 9**



- 2) TNID (neutrons) - Facility FNG Frascati, with support from RADNEXT March 2022

Requested: 6×10^{11} neq1MeV/cm²:

Certified: 25×10^{11} neq1MeV/cm²:

SF: 4

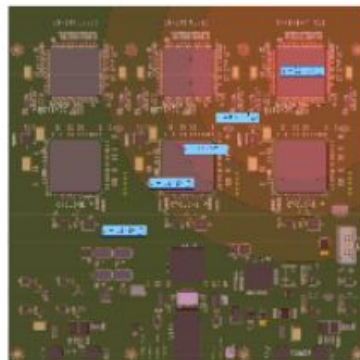


- 3) Neutron flux -

Requested: 10×10^3 neq1MeV/cm²/s

Certified: 450×10^3 neq1MeV/cm²/s

SF: 45



1) TID (charged hadrons, thermal neutrons)

in CHARM, CERN

Dose Requested: 17 Gy

Certified: ~ 57 Gy

SF: 3.3

Fluence Requested: 0.9×10^{11} HEH/cm²; 2.7×10^{11} ThN/cm²

Certified: $\sim 1.6 \times 10^{11}$ HEH/cm²; 3.3×10^{11} ThN/cm²

SF: 1.8; 1.2

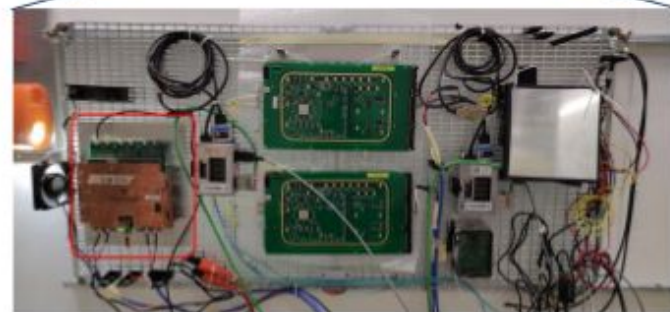
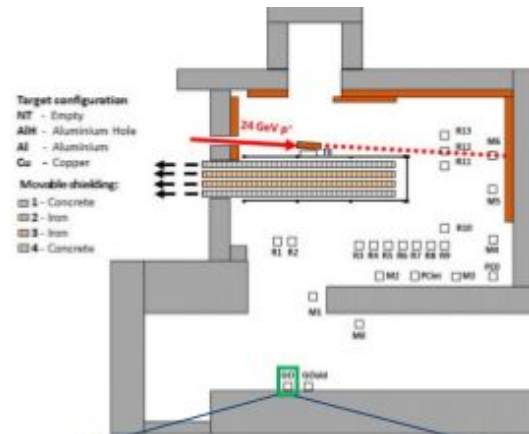
2) SEU (charged hadrons, thermal neutrons)

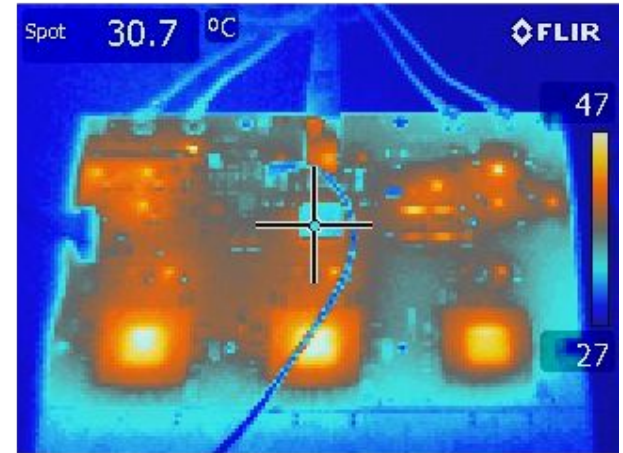
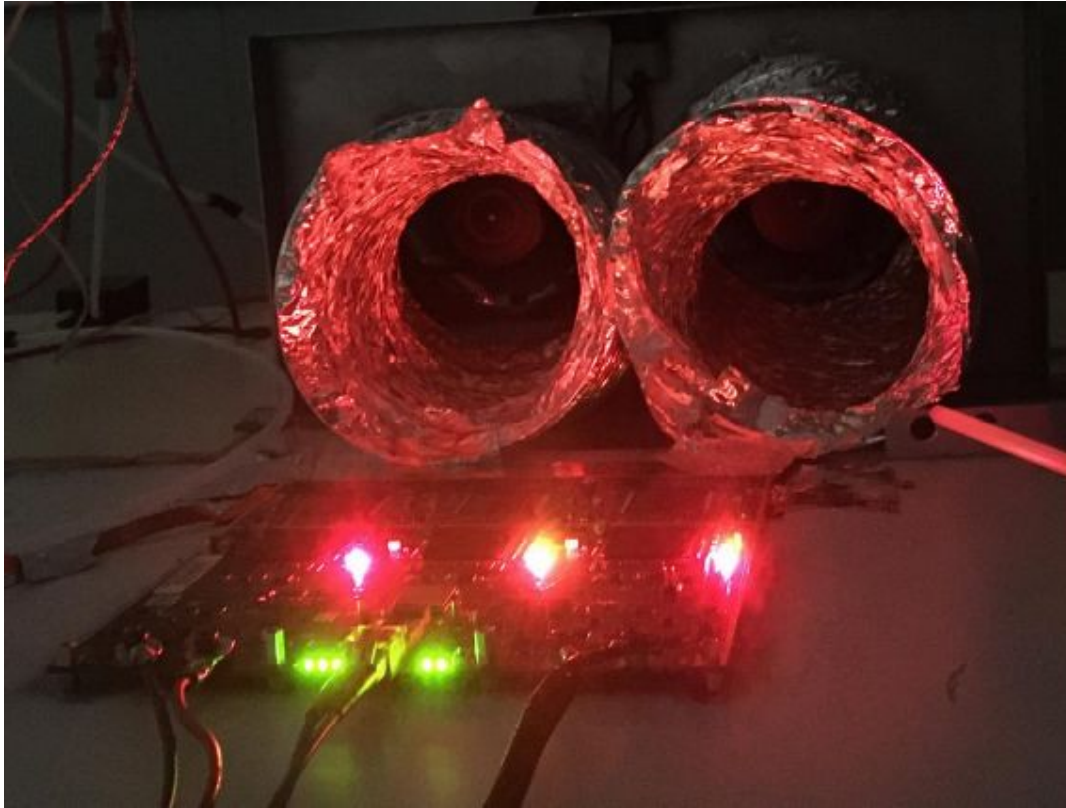
in CHARM, CERN

Flux Requested: 1.4 kHEH/cm²/s; 4.2 kThN/cm²/s

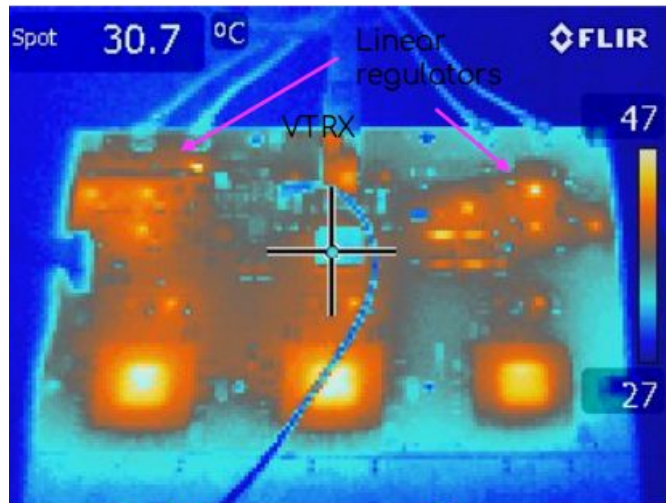
Certified: 140 kHEH/cm²/s; 280 kThN/cm²/s

SF: 100; 67





Total consumption: $2V \cdot 6.3A + 4V \cdot 2.3A = 22 \text{ W}$



Cooling system

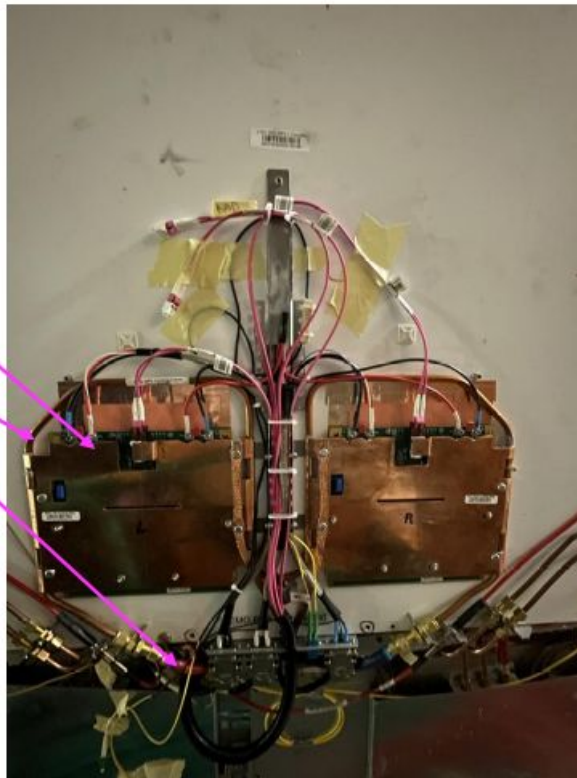
- 1) Thermal pads + copper plate
- 2) Cooling pipe
- 3) Cool water: 15 C

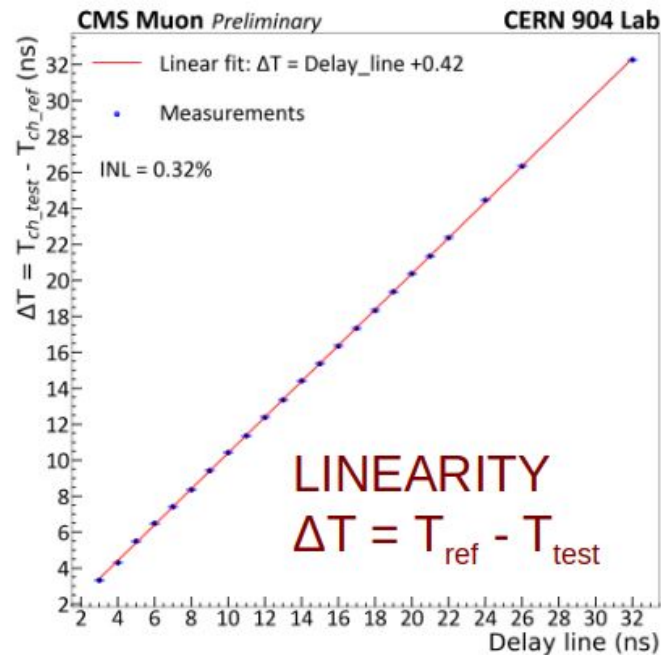
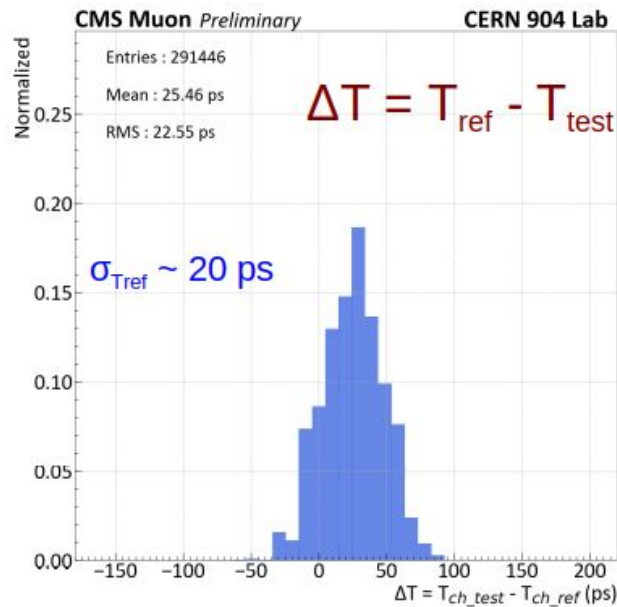
Max temperature < 50 C

Play also the role of grounding plane

Hottest elements:

- linear regulators - Ohmic effect
- Optical communication
- FPGA - logic





Pure TDC time resolution was measured using 2 channels test and a reference

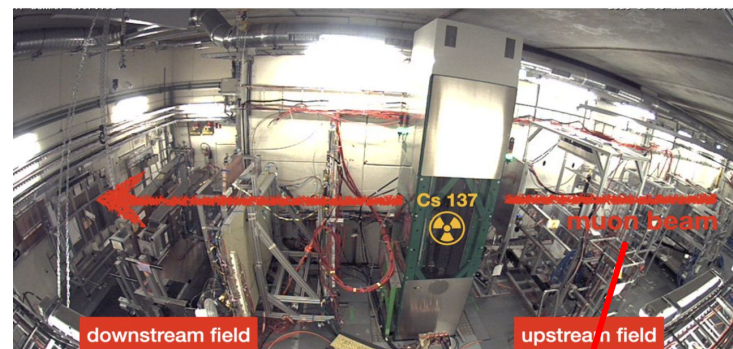
3) PERFORMANCE

iRPC performance under gamma background

Gamma irradiation facility (GIF++)

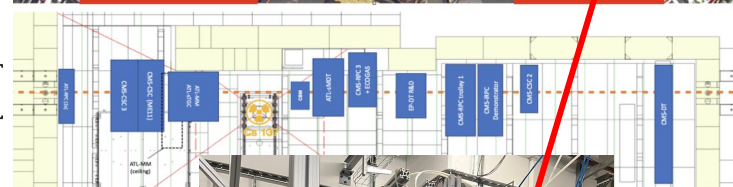
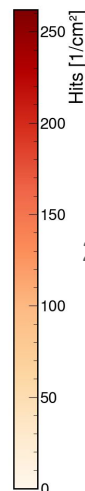
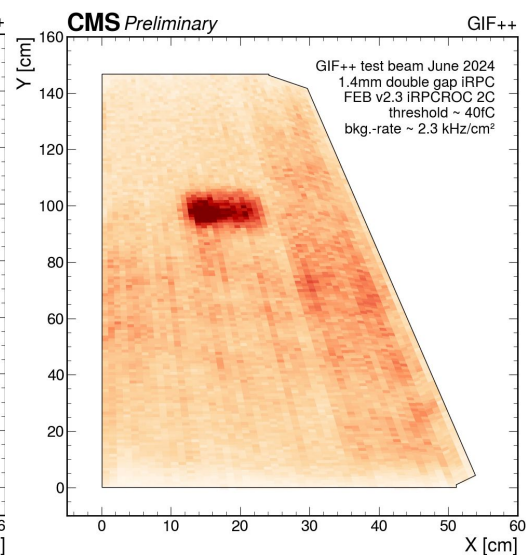
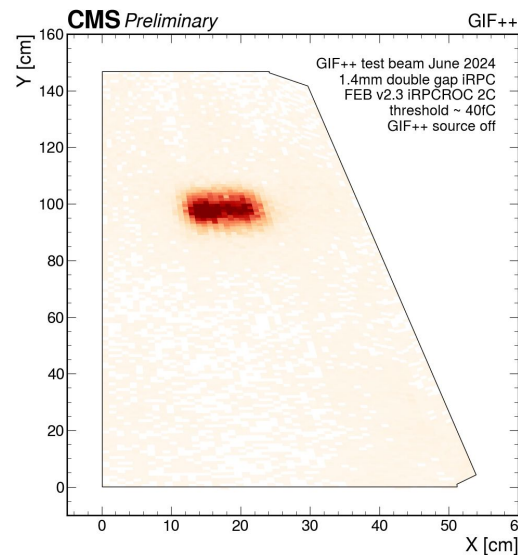
- 12 TBq ^{137}Cs gamma source 662 KeV
- Muon beam ~ 150 GeV/c

→ Test iRPC performance in HL-LHC background conditions

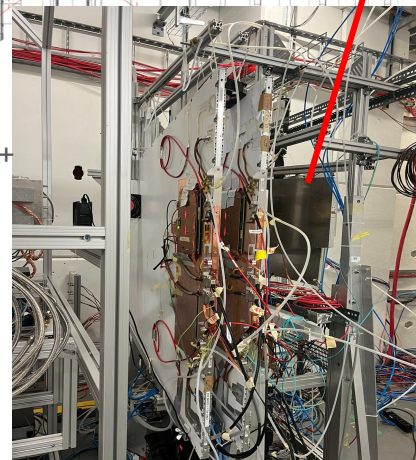


GIF++ source off

bkg. rate ~ 2.3 kHz/cm²

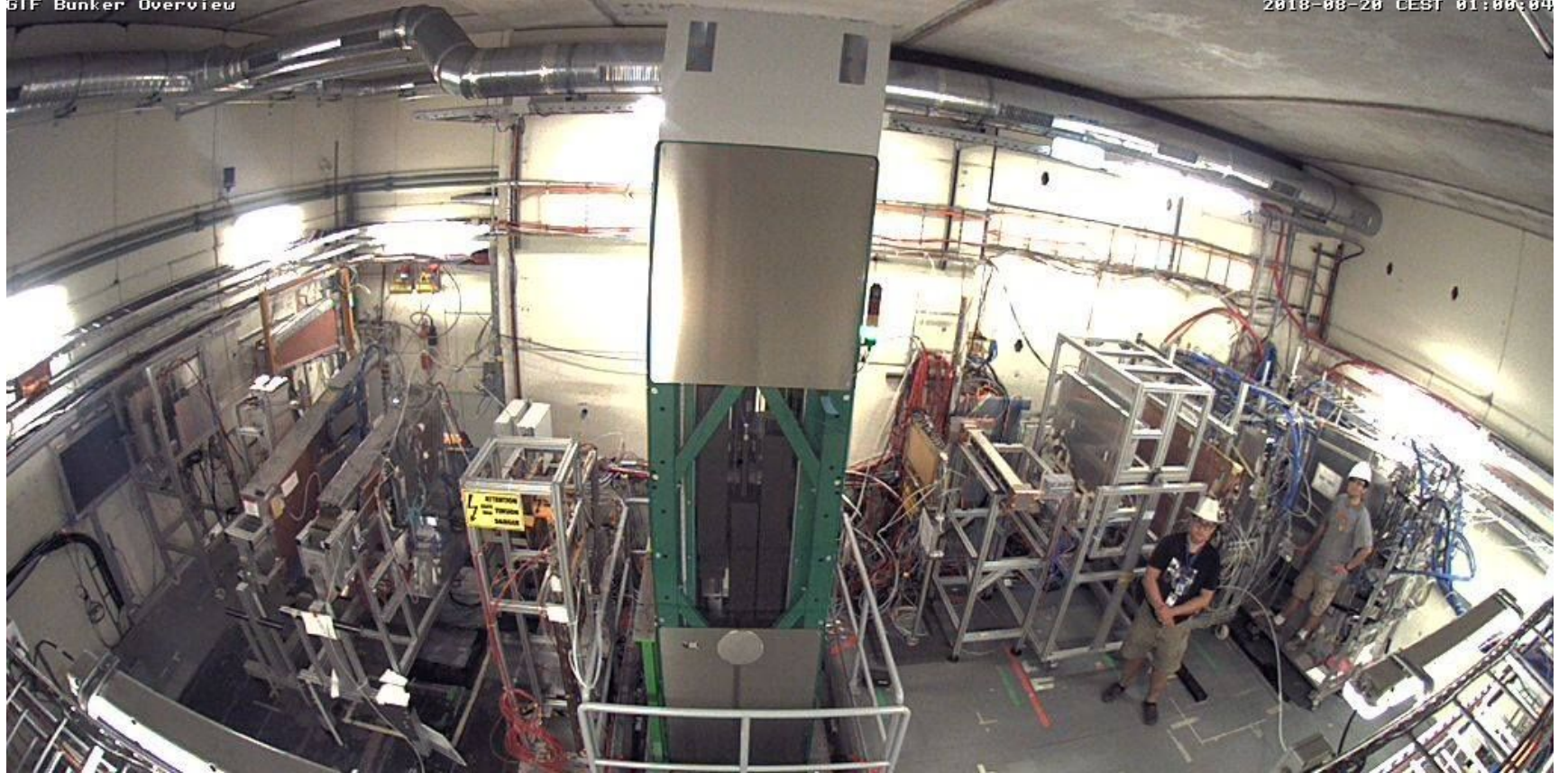


2 iRPC in GIF++



Gf Bunker Overview

2018-08-20 CEST 01:00:04



iRPC performance under gamma background

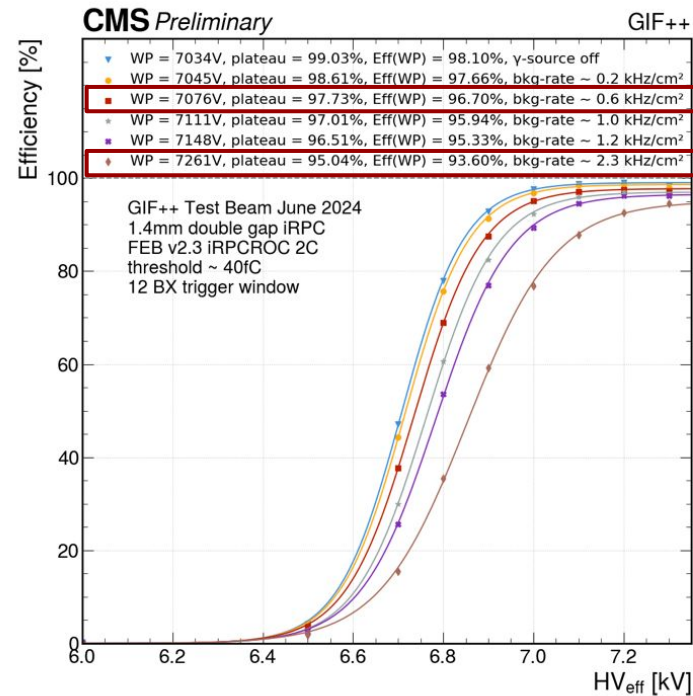


Gamma irradiation facility (GIF++)

- 12 TBq ^{137}Cs gamma source 662 KeV
- Muon beam ~ 150 GeV/c

Studies ongoing with fine-tuned threshold and further optimised FEB configuration

→ Test iRPC performance in HL-LHC background conditions

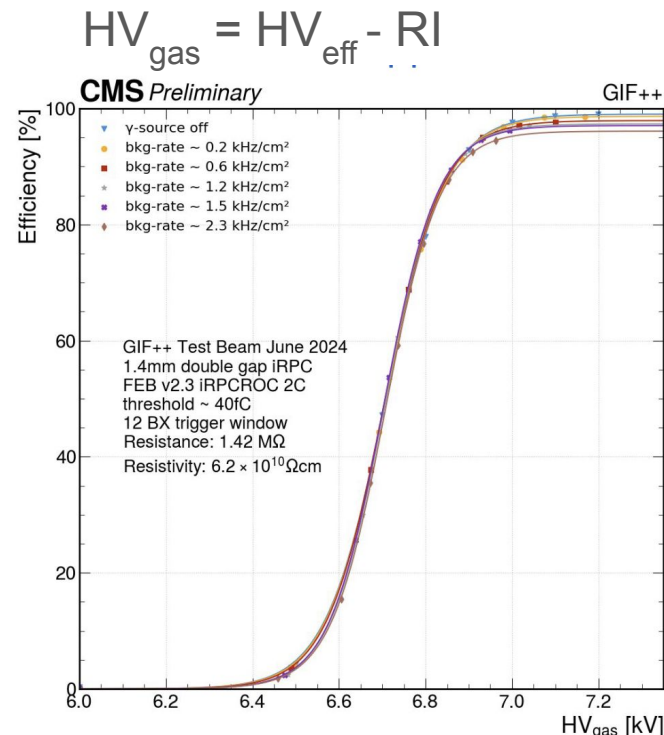


**@ expected
background rate for
HL-LHC**

- efficiency: 96.70%
- working point: 7076V

**@ safety factor 3 of
HL-LHC background**

- efficiency: 93.60%
- working point: 7261V



IP2I team debugging during COVID at CERN

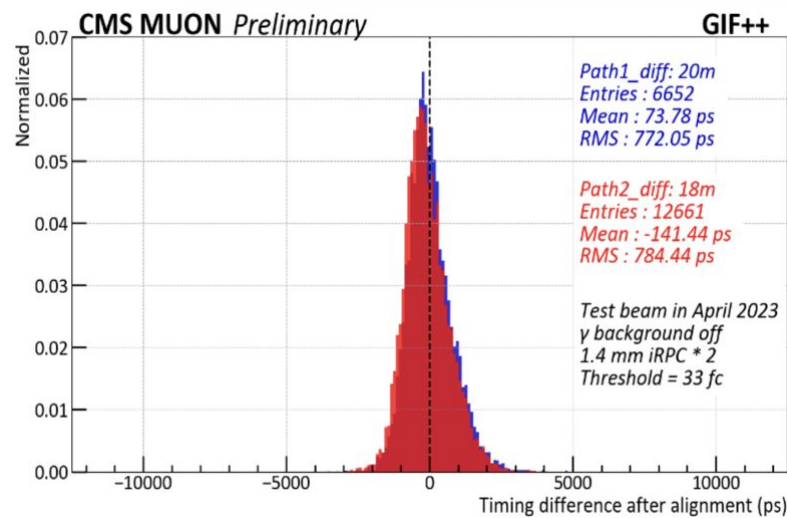
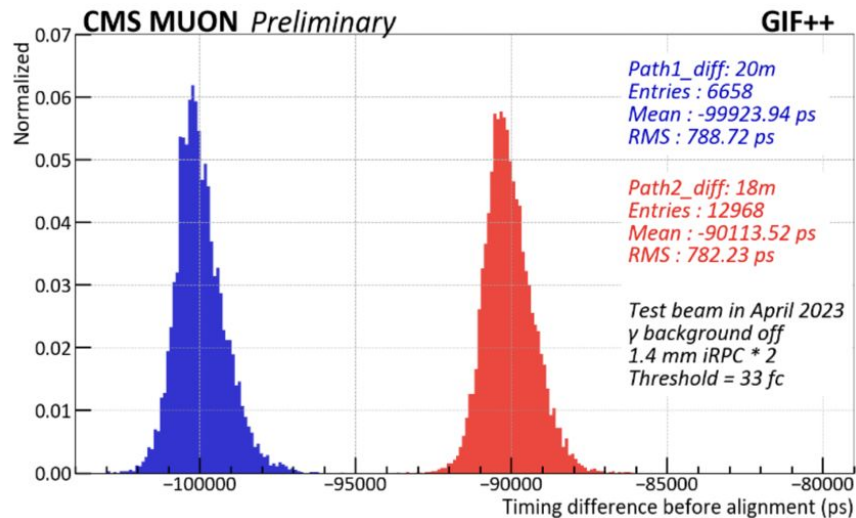
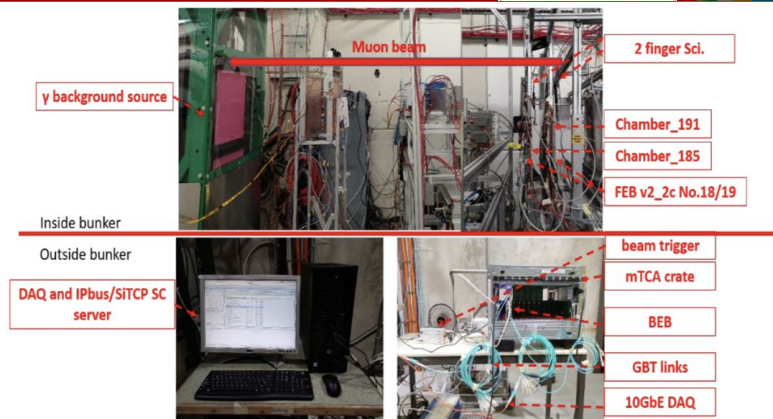


iRPC time resolution

time resolution measurement at GIF++

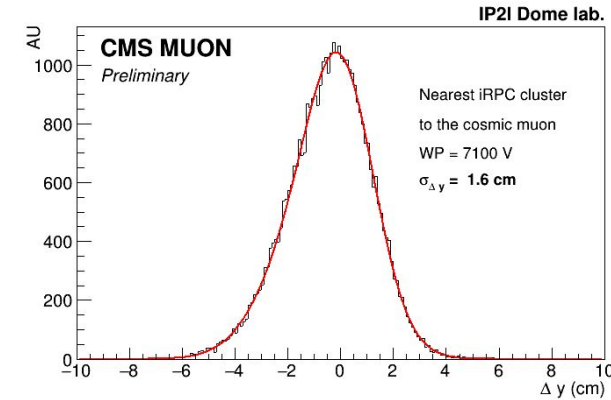
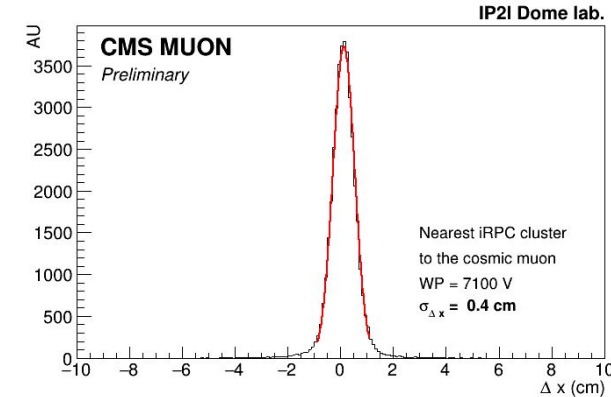
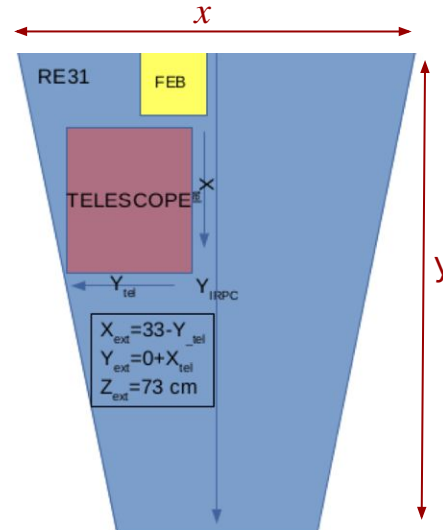
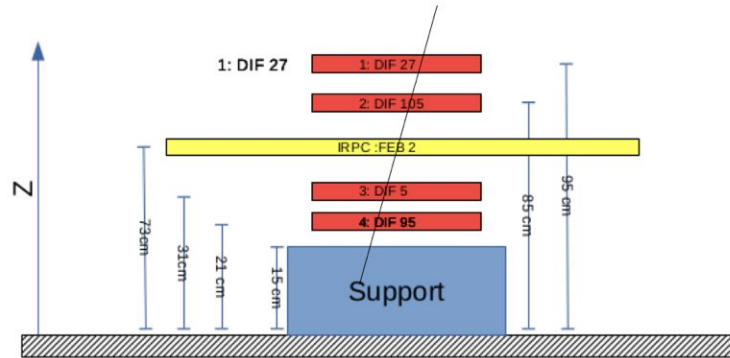
- time resolution performed with 2 identical chambers and a muon beam
- absolute timing resolution after alignment by back-end:

$$\frac{780}{\sqrt{2}} \approx 550 \text{ ps}$$



Cosmic muon telescope in Lyon University IP2I

- 4 control RPC-chambers
- space resolution measurement of iRPC:
 - $\sigma_x = 0.4\text{cm}$ (depends on **strip pitch** in the telescope region)
 - $\sigma_y = 1.6\text{cm}$ (depends $\Delta T = T_{HR} - T_{LR}$ resolution)



4) MASS PRODUCTION and QC



Production steps

Procure and test components. → Send components to assembly sites → Assemble chambers at assembly sites (CERN 904, Ghent) → Ship chambers to CERN → Final QC of chambers at CERN 904

QC1 - Chamber Components

HPL (Firm under INFN PV supervision), Strip PCB (Lyon), FEB (Lyon), Cooling system (Georgia)

QC2 - Gap validation

Gap in **Kodel** laboratory in KOREA (gas leak, spacer bonding, dark current test (DC1), dark current stability (DC2))

At **assembly sites**: (gas leak, spacer bonding, dark current test)

QC3 - Chamber Assembly @ assembly sites

- QC3.1 Chamber Assembly Tests: Visual test, Gas Leak test
- QC3.2 Chamber Cosmic Tests with 1 portable FEB (noise, eff, cluster size, HV), Connectivity Test, Dark Current Test (DC1)

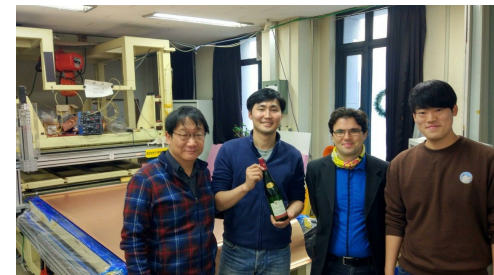
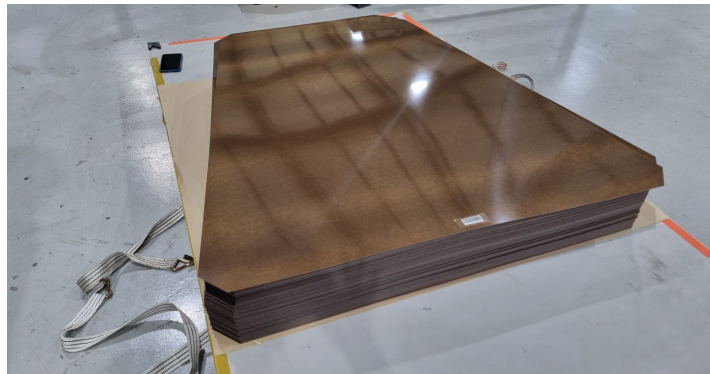
QC4 - Final Chamber Validation @ CERN 904

- QC4.1 - Final Chamber Tests: Cooling leak test, Gas leak test
- QC4.2 - Long Term HV Stability (DC2)
- QC4.3 - FEB-on-Chamber Test, Chamber Cosmic Tests (**with final FEBs**), Connectivity Test, Dark Current Test (DC1)

Bakelite production (INFN) and gaps (KOREA)

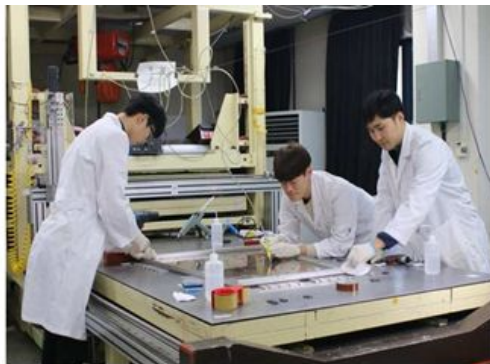


HPL @ Firm under INFN Pavia supervision



Gap production in Korea

**Gluing tables and
pressure devices**



Gap validation @ production & assembly sites

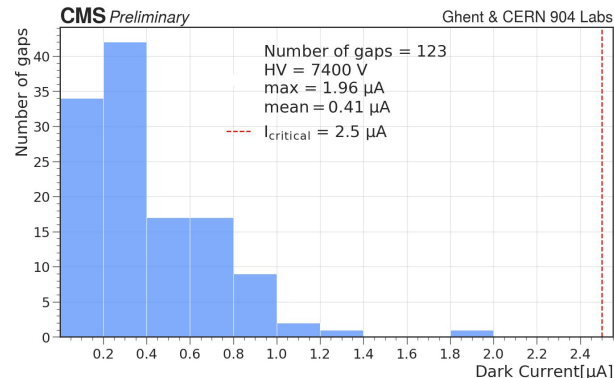
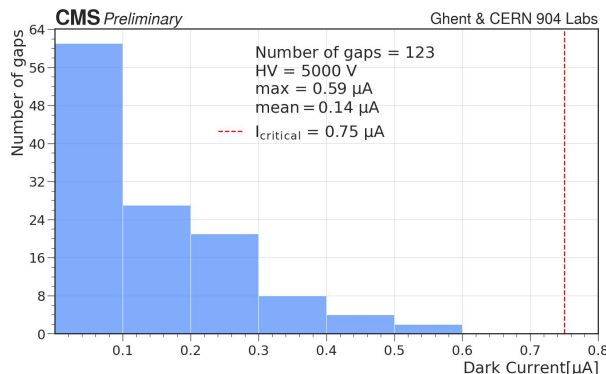
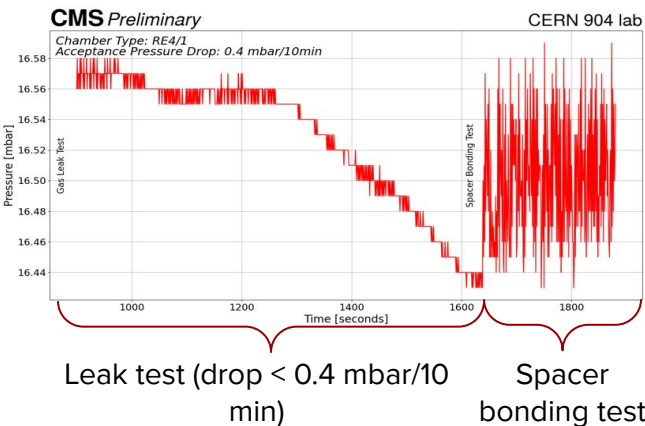
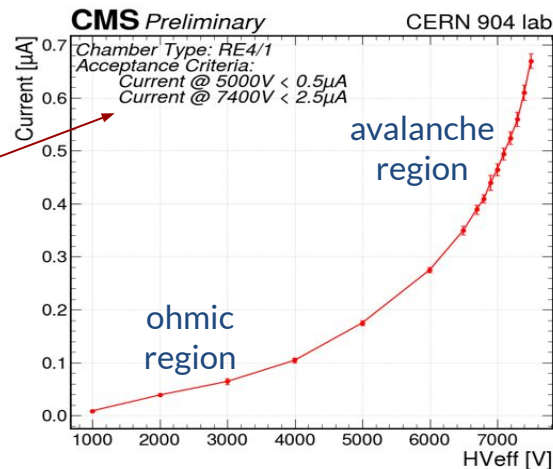


Gap pressure and spacer bonding test

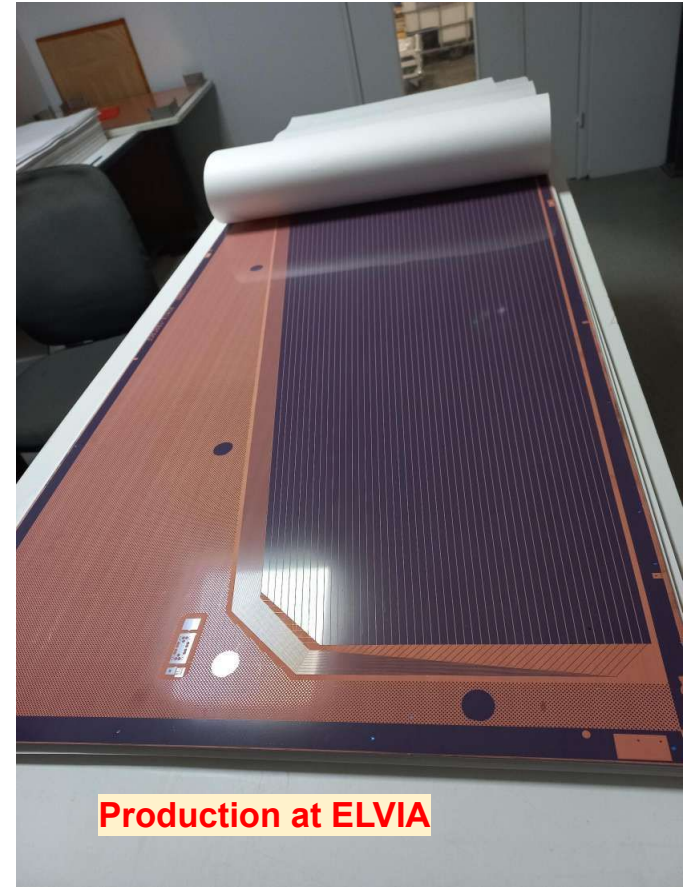
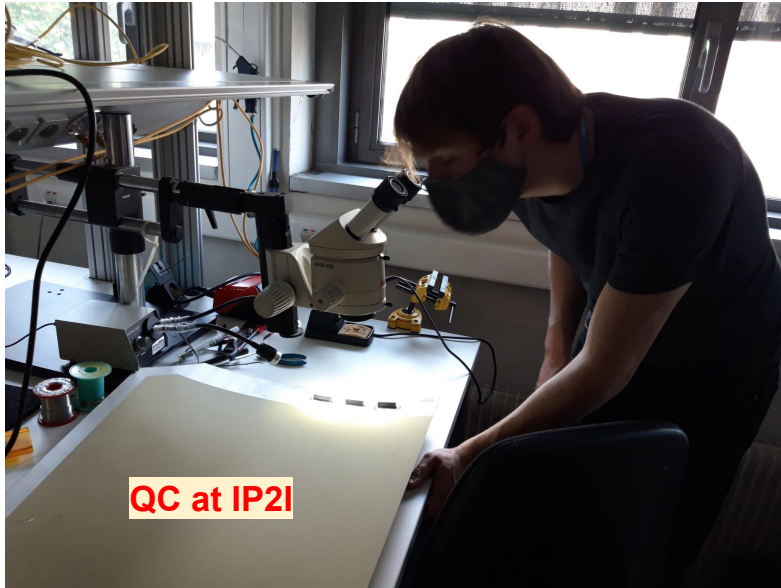
- 15 mbar for 20 min monitor pressure loss
- spacer bonding test by applying pressure

dark current test

- monitor gap current over high voltage range
→ current acceptance criteria to validate gaps



- 1) ELVIA in Normandy can produce 0.6 m * 1.5 m, 2-3-4 layers PCBs.
- 2) Very large size with a precision of $O(10\%)$ in thickness. CMS RPC PCB - 350 μm

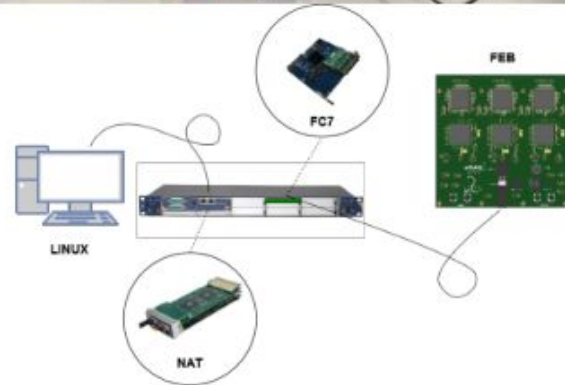
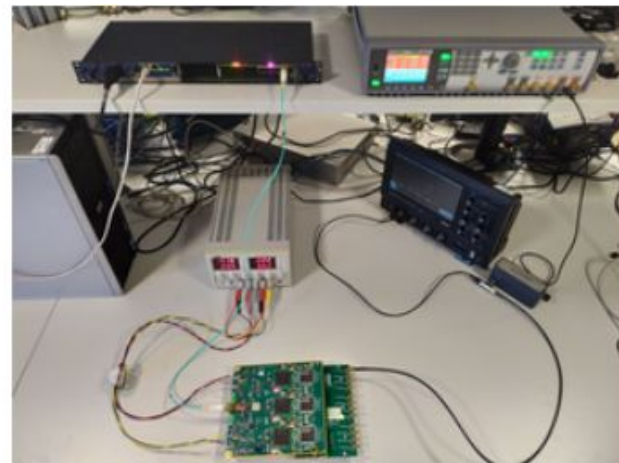


FEB production and quality control



Production of 160 is done by French company FEDD in 2023-2025 :

- 1) PCB production : Italian company SOMACIS
- 2) Stuffing + QC factory : FEDD
- 3) Functional QC1 at IP2I on test bench
- 4) QC on final chamber at CERN





Construction sites:



QC3: chamber quality control

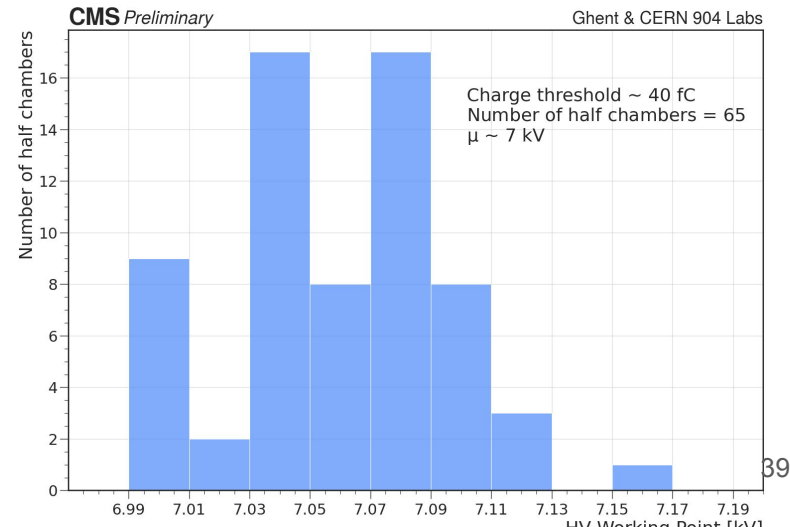
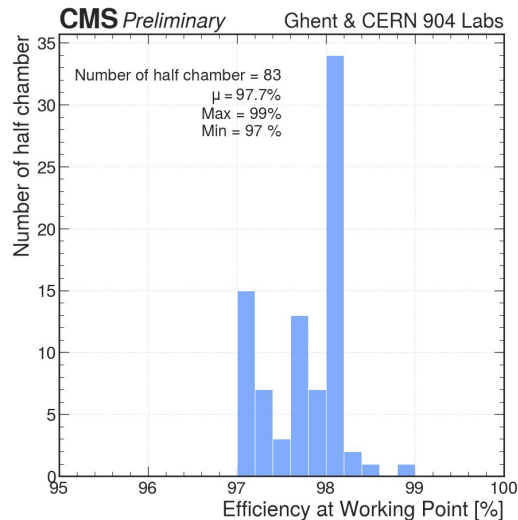
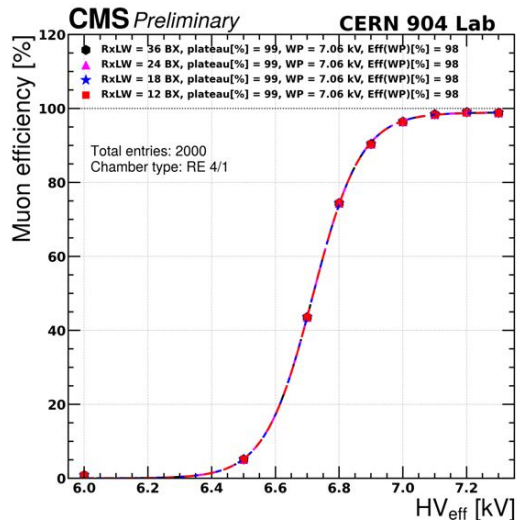
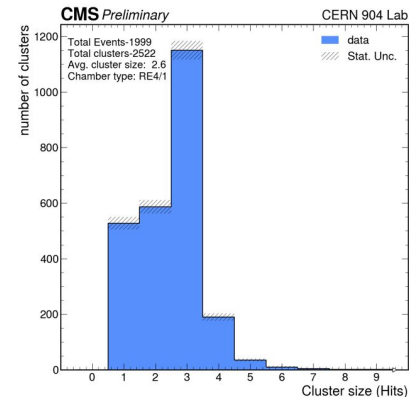


QC3.1 Chamber Assembly tests

Visual test. Connectivity test, Gas leak test, dark current test

QC3.2 Cosmic efficiency test

- Tests with portable FEBv2.3
- 3-fold coincidence (30 x 40 cm² scintillator area)
 - Moving now to 20 x 100 cm² scintillator area
- 1 double gap scan, 2 single-gap scans, noise & current scans
- 11 HV points with 2K events/HV-point for eff and 15K for noise



QC4: final chamber validation



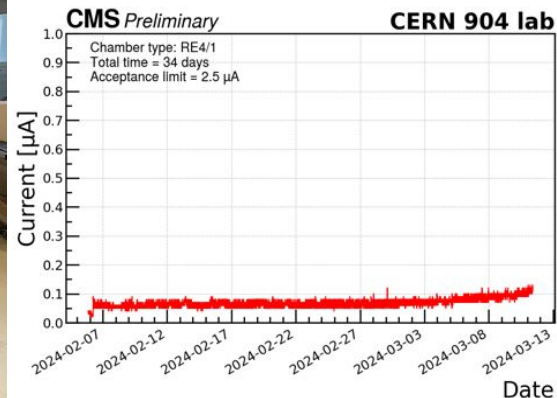
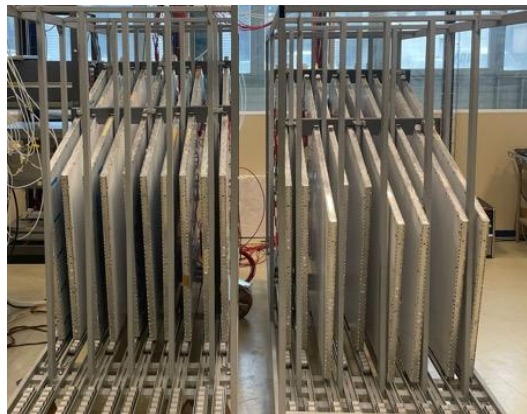
quality control after final chamber assembly with final FEBs (v2.3)

QC4.1 Cooling & Gas leak test

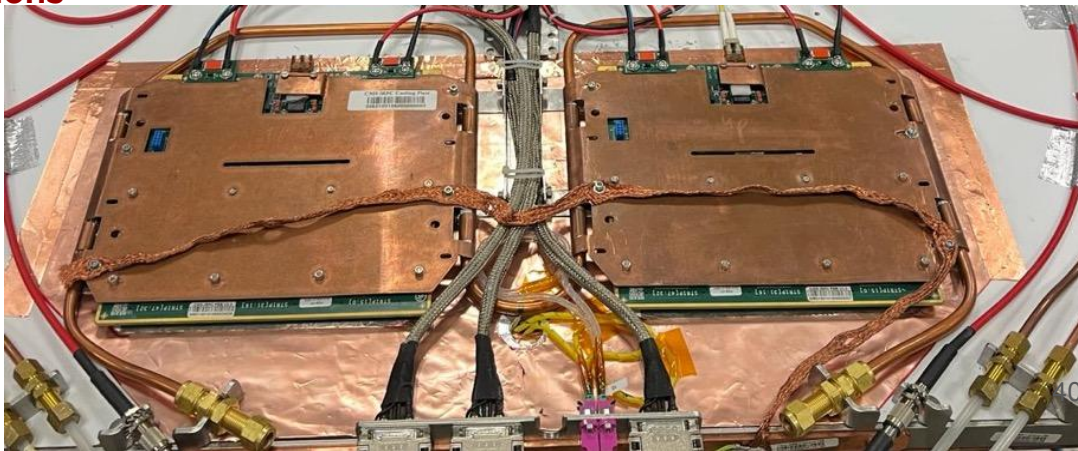
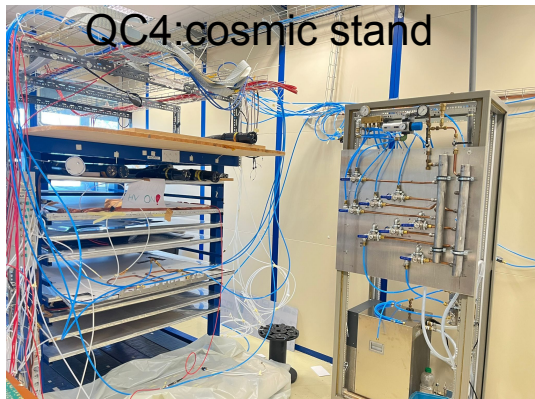
- ❑ cooling test follows QC1 procedure
- ❑ gas leak test follow QC2.1 with 5 mbar

QC4.2 HV current stability

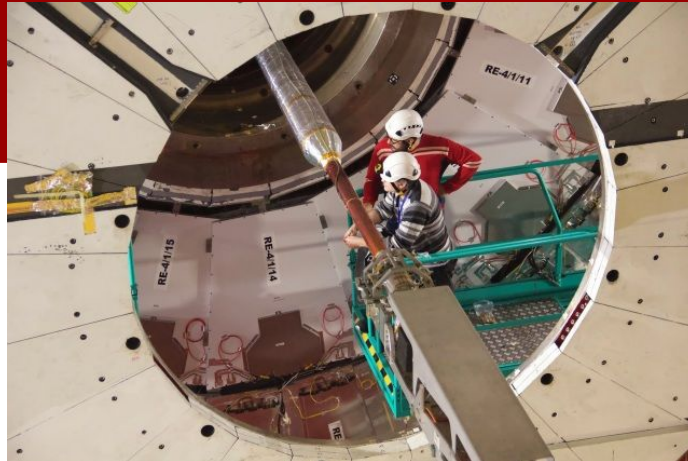
- ❑ current monitoring at WP for 1 month
- ❑ acceptance: current $< 2.5 \mu\text{A}$



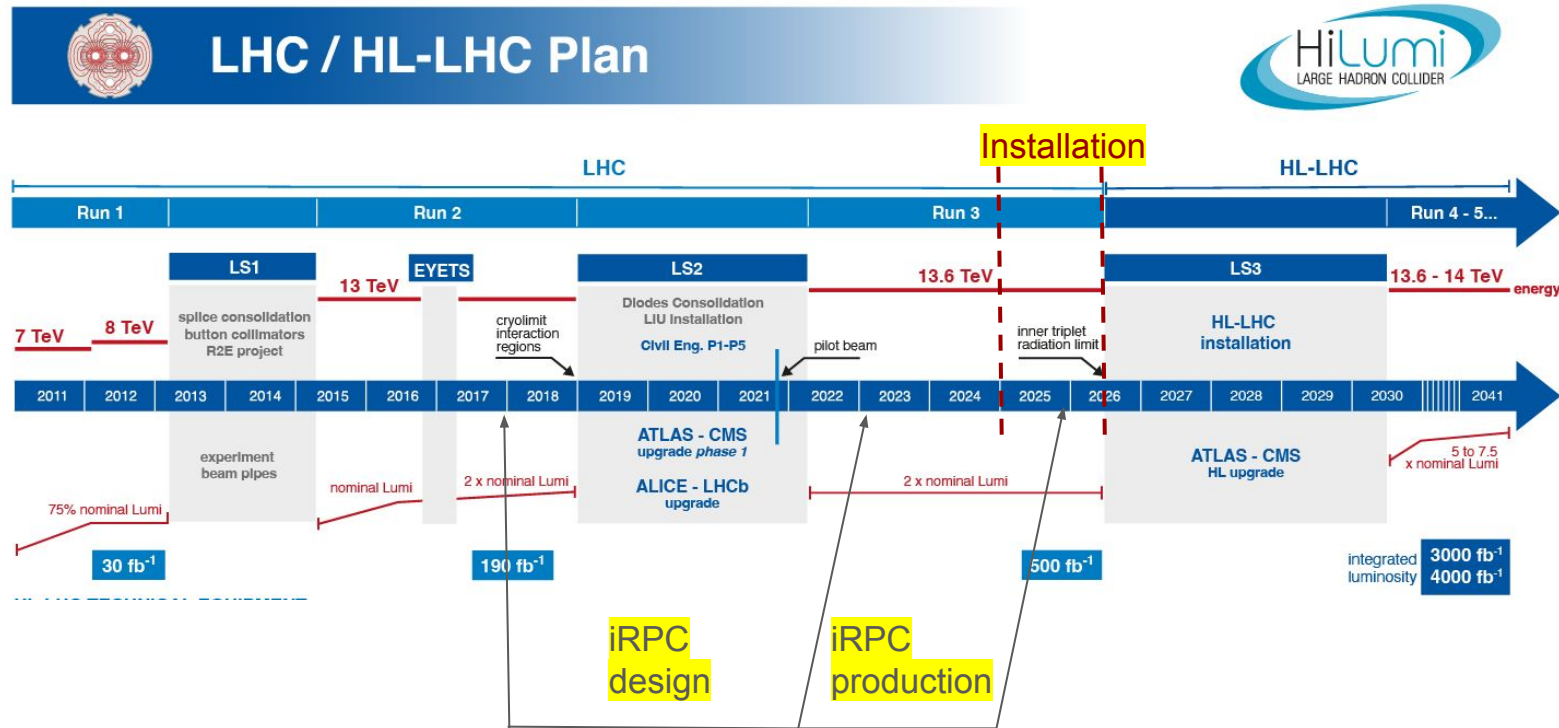
QC4.3 Final cosmic test in CMS like conditions



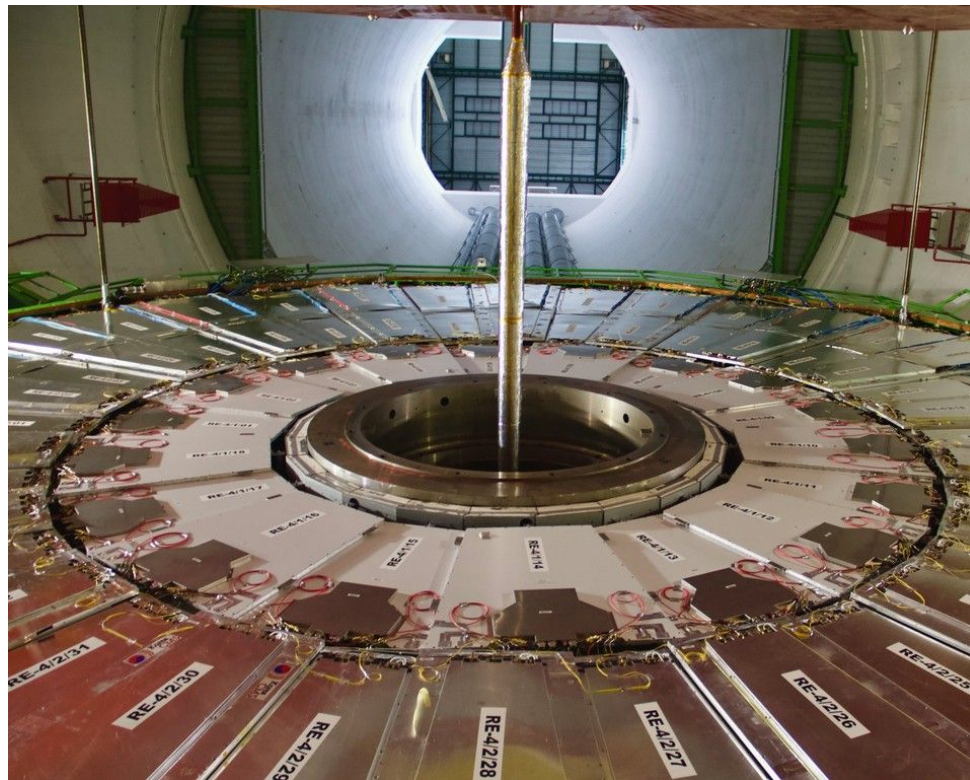
5) INSTALLATION



Installation of full project



Installation of 1 station: RE41-



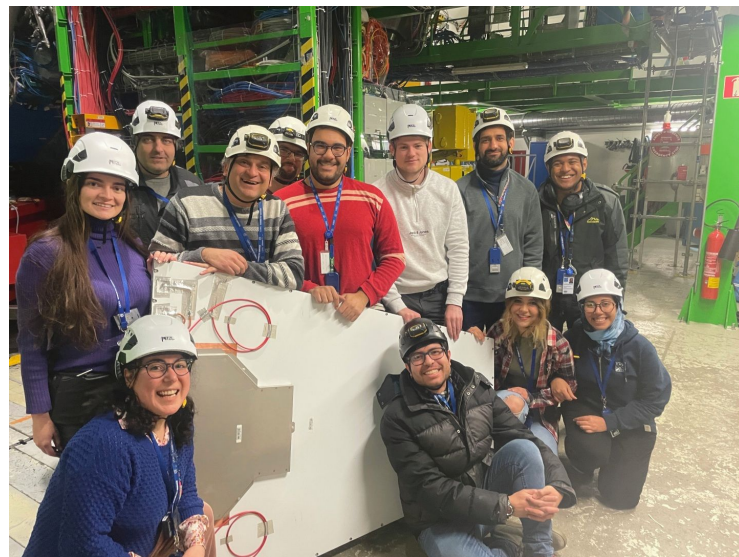
Requires opening of CMS
detector → Complex operation
2 days of installation
2 weeks of QC in situ



- First 2 stations (36 chambers) over 4 installed in Winter 2024/2025
 - Commissioned and tested with real data during 2025 run.
- Remaining to be installed in Winter 2025/2026 and/or start of LS3

<https://cds.cern.ch/record/2922015?ln=en>

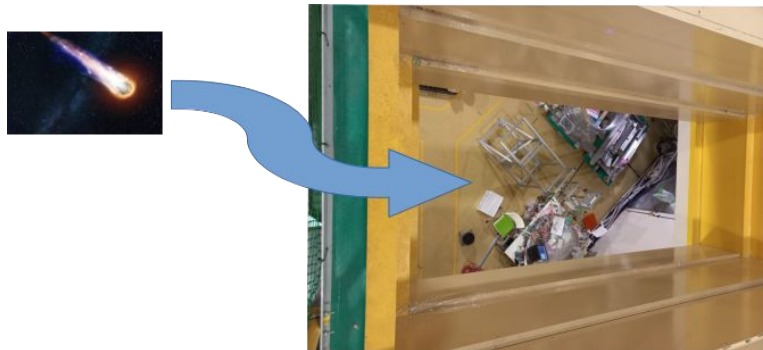
<https://cds.cern.ch/record/2925269?ln=en>



- The iRPC was a 10 years long adventure reaching its end
- $\frac{1}{2}$ of the system is installed
- $\frac{1}{2}$ is produced ready to install
- The performance of the big size gas detectors is well within specifications:
 - 0.5 ns time resolution
 - ~ 1 cm space resolution
 - 2 kHz rate capability with efficiency above 95%
 - Uniformity of the response over the surface
- It is a beautiful international collaboration uniting the expertise from many countries and in particular Italy and France

Excellent detector to be used in other experiments. Below the example of application to COMET experiment in J-Parc

6) APPLICATION TO COMET EXPERIMENT

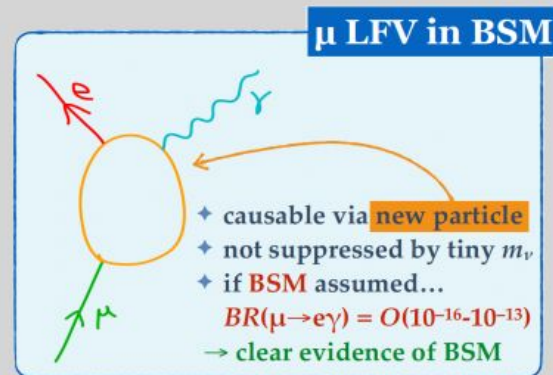


An alternative experiment for the use of RPC chambers : The COMET Experiment

A search for muon to electron conversion at J-Parc

- Observation of neutrino oscillations confirms the existence of neutrino mass and neutral lepton flavour violation.
- The neutrino mass terms predict charged lepton flavour violation (CLFV) at loop level
 - These processes are highly suppressed due to the tiny values of neutrino masses.
- Many beyond the SM physics models predict sizeable CLFV that may well be accessible experimentally.

One of the most interesting CLFV processes which can occur is the transition of a muon to an electron in the presence of a nucleus $\mu N \rightarrow e N$.



The image is from
 Hajime NISHIGUCHI [Talk](#)
 in ICHEP 2024

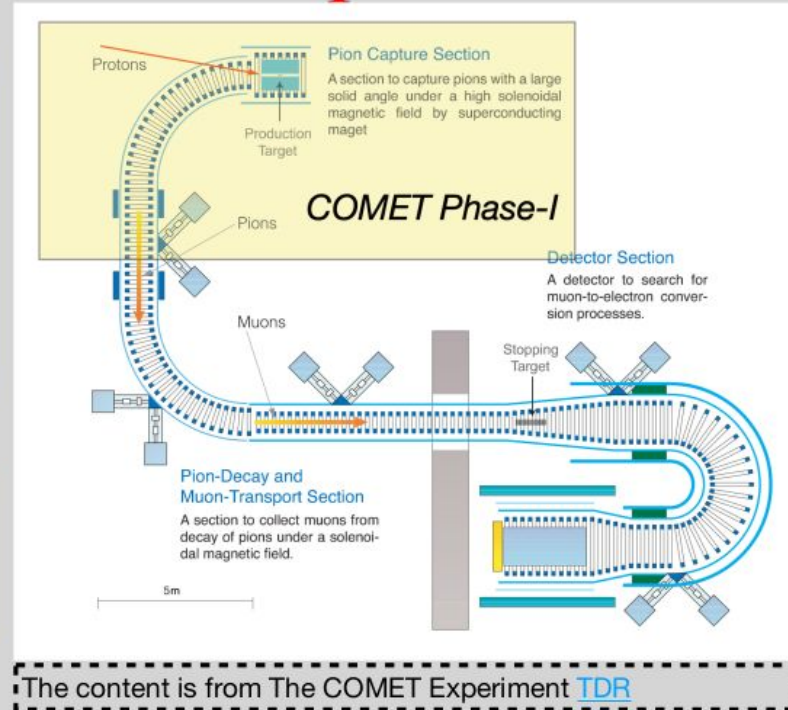
An alternative experiment for the use of RPC chambers : The COMET Experiment

COMET Phase-I

- Construct up to first 90° bend and place detector.
- Perform direct beam measurement
 - No backward σ_{π} data so far
 - No real background data so far
- Perform μ -e search with an intermediate sensitivity ($O(10^{-15})$)

COMET Phase-II

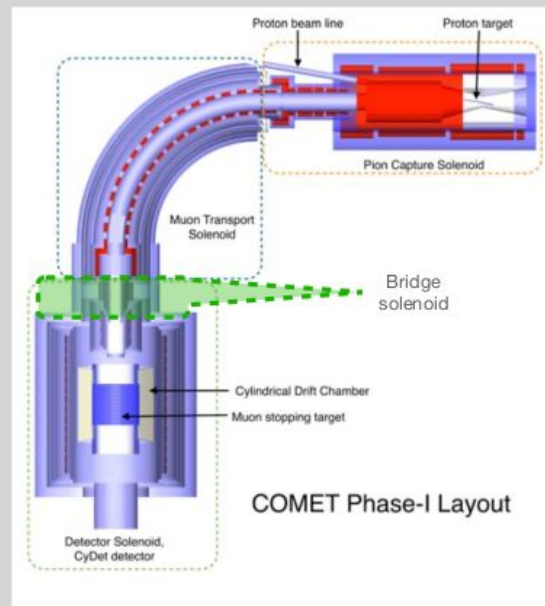
- Complete all transport
- Perform μ -e search with a full sensitivity ($O(10^{-17})$)



An alternative experiment for the use of RPC chambers : The COMET Experiment

Cosmic Ray Veto

- Cosmic Ray muons can decay in flight or interact with the materials around the area of the muon-stopping target and produce signal-like electrons in the detector region.
- The region around the BS that requires active shielding has a surface of $4.5 \times 4.5 \text{ m}^2$.
- Simulations show a large neutron contamination hit rate of the order of kHz.
- Thin detectors, nanosecond time resolution, operated at efficiencies better than 95% is proposed.



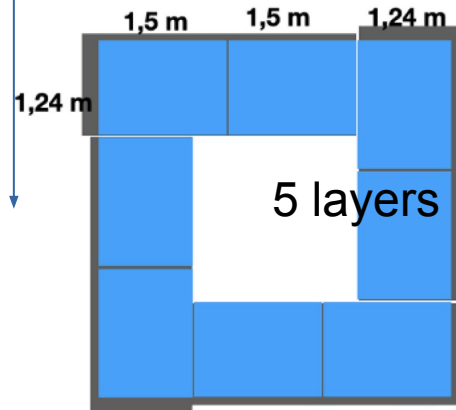
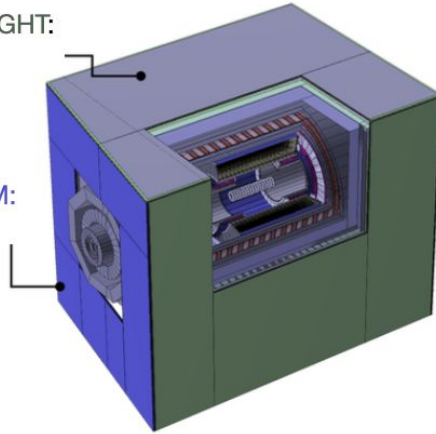
In the TDR originally a glass RPC was envisaged, iRPC proposes a “turn key” solution.

The content is from the COMET Experiment [TDR](#)

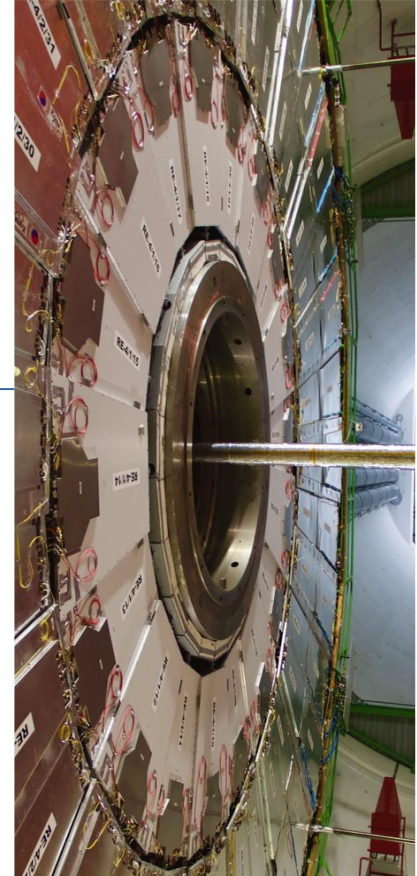
COMET

TOP, LEFT, RIGHT:
Scintillators

UPSTREAM:
□ RPCs

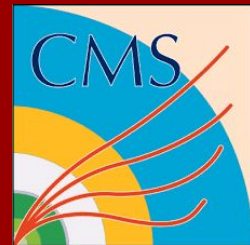


CMS



- The iRPC project for COMET represents $\sim \frac{1}{2}$ of the CMS RPC project.
 - The idea is to modify as little as possible the initial project
 - We are looking for fundings to produce **Bakelite in Italy**; Reproduce gaps in Italy or Korea; Replicate the electronics in France or Asia.
 - The main funding and support of the project is still open and collaborations are welcome.
- First test with a stack of 4 iRPC chambers (maximal that can be readout by the available BEB) is foreseen end of 2026 during the low Intensity run.

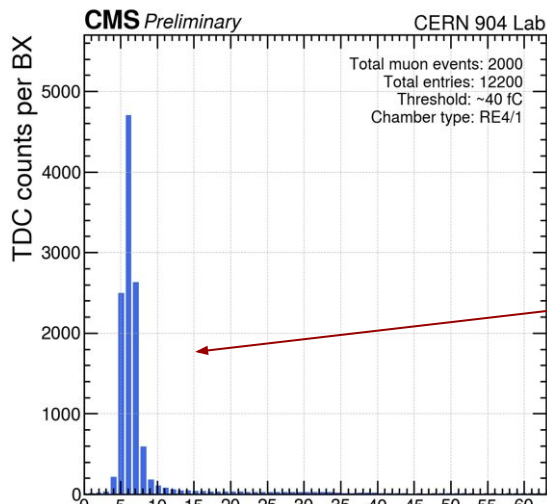
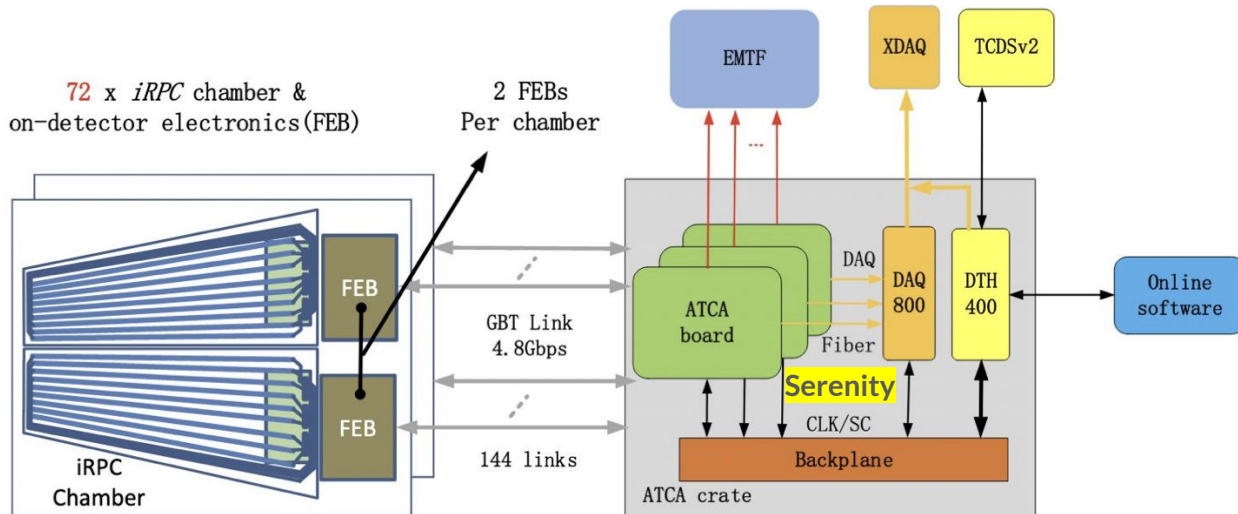
Thanks for your attention



iRPC back-end electronics

Back-end functions

- ❑ fast/slow control and monitor
- ❑ cluster finding and trigger primitive generation
- ❑ timing reference adjustment
- ❑ data acquisition



Currently we are using uTCA based BE setup

FEB TDC data recorded in few BX,
well inside the 20 BX trigger latency

Data transmission delay properly adjusted by Back-end

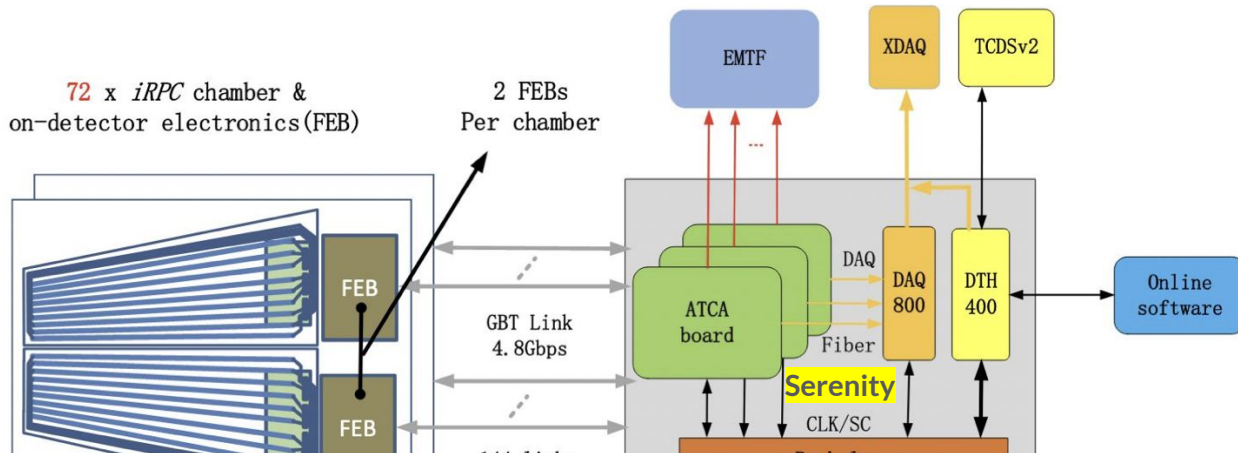
uTCA crate with BEB



iRPC back-end electronics

Back-end functions

- ❑ fast/slow control and monitor
- ❑ cluster finding and trigger primitive generation
- ❑ timing reference adjustment
- ❑ data acquisition



CMS iRPC cluster finding algorithm in Backend electronics

Poster by Qingfeng Hou

Currently we are using uTCA based BE setup uTCA crate with BEB

A novel solution for managing latency in the CMS iRPC backend: Check-Sort-Push

Poster by Weizhuo diao

Data transmission delay properly adjusted by Back-end

