HEP_15: Testbeams with the highly granular SiW ECAL and implementation of timing information

2024 team:

Japanese side: T. Suehara*, T. Murata (U. Tokyo), D. Jeans (KEK), T. Fusayasu (Saga U.) French side: R. Poeschl*, D. Breton, J. Maalmi (IJClab), V. Boudry, X. Xia (LLR)

2025 team:

Japanese side: T. Suehara*, T. Murata, T. Takatsu (U. Tokyo), D. Jeans (KEK), T. Fusayasu (Saga U.) French side: R. Poeschl*, D. Breton, J. Maalmi, X. Xia, J. Hernandez (IJClab), V. Boudry, Y. Shi (LLR)

HEP_15 report/proposal for FY2024/25, TYL/FJPPN/FKPPN workshop, 14 May 2025 page 1

*Co-Pl

ILD SiW-ECAL: Overview Alveolar structure Fastening system 86. (rails) **Particle flow** Silicon sensor Detector SLAB ILD: one of two ILC detector concepts Aluminum cover

ILD: one of two ILC detector concepts (also adapting to circular colliders) ILD ECAL: 20-30 layers of sandwich calorimeter with tungsten absorber and 5x5 mm - segmented silicon diodes (~ 10⁸ channels in total) PCB with ASICs (SKIROC2) embedded



Achievements in FY2024

- 1. First test beam @ DESY with new frontend, FEV 2.1
 - New gluing method and assembly
 - Test beam in Mar. 2025 and preliminary analyses
- 2. Exploring picosec timing capabilities of the ECAL
 - Another test beam on Dec. 2024 (analysis ongoing)
- 3. Development of DNN-based PFA and application of timing
 - First implementation and analysis on GNN-based PFA
 - Performance studies (presented at ICHEP2024, ECFA WS, ML4Jet etc.)
- 4. Application to non-collider projects
 - KEK Linac beam dump experiment (EBES) (obtain JSPS grant from 2025)

Sensor delamination



Hybridization studies (2024): How to assemble silicon sensors & PCB ?

Revisiting gluing (IFIC, IJClab, DMLAB)

- PCB metrology
 - Bef. & After curing & soldering
- Glue formula & preparation
- **Gluing methods**
 - Robot
 - Stencil
- Reenforcement
 - Filling glue
 - Adhesive films

Vincent.Boudry@in2p3.fr

IJClab (méca)



Conductive glue + filling (~invisible) on a glass plate



Flatness of PCB



Same PCB before / after 10-day dry storage

19.45	19.50	19.55	19.60	

19.37519.40019.42519.45019.47519.50019.52519.550



Puncturated adhesive film (**DMLab**) conductive glue dots

6/16

ASU2025_001 + 002 (2025)

Metrology of PCBs

IFIC ENSTEPTE DE DISIER

$^{ig>}$ We could not do conclusive metrologies of the PCBs upon reception

- Small differences between FEV2.0 and 2.1 and w/ w/o components which make the tools available not suitable... we aim for precision mechanics, we require detailed mechanics models and designs
- At arrival + after drying, requires at least 1 month of time for the full process. → so we decided to dry them before having the definitive tooling (which took some time to be produced)



HEP_15 report/proposal for FY2024/25, TYL/FJPPN/FKPPN workshop, 14 May 2025 page 6

HV-Kapton

FEV2025_001 - temperature (°C) vs time (min)

Curing

Test setup

ECAL geometry

- 3 layers
 - 1 chip on board, 2 produced recently
 - 16 SKIROC ships
 - 32 × 32 cells: $5.5 \times 5.5 mm^2$
 - No absorbers

Data Taking

- ECAL:Mar 4th Mar 6th
 - Configuration and calibration
 - Position scan
 - a blown fuse identified and replaced
- ECAL+HCAL: Mar 7th Mar 8th
 - Configuration and calibration
 - Position scan

TDC test 2025/4/2



ECAL

Hit Map

The hit maps are in consistency with the masking channels



Signal Noise Ratio(S/N)

- Pedestal is obtained by the beam data with hitbit=0
- High gain: MPV ~90 ADC(after pedestal extraction), S/N ~ 30
- Low gain: MPV~ 23 ADC, S/N~ 11



Single channel's S/N for high gain and low gain



Achievements in FY2024

- 1. First test beam @ DESY with new frontend, FEV 2.1
 - New gluing method and assembly
 - Test beam in Mar. 2025 and preliminary analyses
- 2. Exploring picosec timing capabilities of the ECAL
 - Another test beam on Dec. 2024 (analysis ongoing)
- 3. Development of DNN-based PFA and application of timing
 - First implementation and analysis on GNN-based PFA
 - Performance studies (presented at ICHEP2024, ECFA WS, ML4Jet etc.)
- 4. Application to non-collider projects
 - KEK Linac beam dump experiment (EBES) (obtain JSPS grant from 2025)

Particle flow with DNN: introduction

- Separation of cluster at calorimeter
 - Charged or neutral cluster
- Essential for jet energy resolution
- Current algorithm: PandoraPFA
 - Combination of various process
 - Not easy to optimize or adding more info
- CMS HGCal clustering
 - Similar to ILD calo
 - Good for starting point







PFA: clustering algorithm

- Input: position/energy/timing of each hit
- Output: virtual coordinate and β for each hit

GravNet arXiv:1902.07987

- The virtual coordinate (S) is derived from input variables with simple MLP
- Convolution using "distance" at S (bigger convolution with nearer hits)
- Concatenate the output with MLP



Object Condensation (loss function)

$$L = L_p + s_C (L_\beta + L_V)$$

- Condensation point: The hit with largest β at each (MC) cluster
 - L_v: Attractive potential to



arXiv:2002.03605

- the condensation point of the same cluster and repulsive potential to the condensation point of different clusters
- L_{β} : Pulling up β of the condensation point
- L_p: Regression to output features



What we implemented: track-cluster matching

- PFA is essentially a problem "to subtract hits from tracks"
- HGCAL algorithm does not utilize track information
 - Only calorimeter clustering exists
- Putting tracks as "virtual hits"
 - Located at entry point of calorimeter
 - Having "track" flag (1=track, 0=hit)
 - Energy deposit = 0

 L_v : attractive/repulsive potential to condensation points / tracks $L_β$: Pulling up β of the condensation points / tracks Tracks are prioritized over

other condensation points

 $L = L_{\mathcal{D}} + s_{\mathcal{C}}(L_{\beta} + L_{V})$

 Modification on object condensation to forcibly treat tracks as condensation points

Current number of parameters: ~420K

Event display



Input features Real coordinate in detector

Colored by true clusters

Colored by reconstructed clusters HEP_15 report/proposal for FY2024/25, TYL/F

Colored by

true clusters

virtual y

 $^{-4}$

-2

virtual x



Quantitative evaluation

- Make 1-by-1 connection of MC and reconstructed cluster
 - Reconstructed cluster with highest fraction of hits from the MC is taken
 - Reconstructed cluster having largest fraction of MC hits is only allowed to connect to the MC cluster (and other clusters are discarded)
- Quantitative comparison with PandoraPFA
 - Compared "efficiency" and "purity" of particle flow
 - Efficiency : (reconstructed cluster energy that matches the MC cluster) / (MC cluster energy)
 - Purity : (reconstructed cluster energy that matches the MC cluster) / (reconstructed cluster energy)

pion efficiency (MC energy>1 GeV)







Results on efficiency and purity (preliminary)

Algorithm train/test	Electron eff.	Pion eff.	Photon eff.	Electron pur.	Pion pur.	Photon pur.
GravNet 10 taus/10 taus	92.8%	<mark>94.4%</mark>	94.5%	91.6%	<mark>98.7%</mark>	97.1%
PandoraPFA 10 taus	98.7%	<mark>88.5%</mark>	99.0%	94.6%	<mark>99.1%</mark>	98.4%
GravNet jets/jets	91.2%	<mark>87.6%</mark>	89.9%	66.7%	<mark>86.8%</mark>	80.3%
PandoraPFA jets	97.7%	<mark>87.8%</mark>	98.1%	71.5%	<mark>83.8%</mark>	84.0%

Pion reconstruction is slightly better by GravNet, but electrons/photons are not Need more intelligent clustering method \rightarrow under study

Energy regression: ongoing work

Add E_{tr} and E_{hit} to the output of the network (for each hit) Add terms (1, 2) to object condensation loss Cluster energy (MC vs reco) at 10 taus event

truth clustering

 Two additional loss term
 1. E_{tr} at condensation points to be regressed to MC cluster energy

$$L_{E,charged} = \frac{1}{2} \sum_{i} (E_{truth,i} - E_{pred,cond,i})^{2}$$

2. Sum of E_{hit} of all energies to be regressed to MC cluster energy

real clustering

$$\frac{1}{2}\sum_{i}\left(\frac{1}{2}\sum_{j}\frac{1}{2}\sum_{j}\frac{1}{2}\sum_{j}\frac{1}{2}\sum_{j}\frac{1}{2}\sum_{j}\frac{1}{2}\sum_{j}\frac{1}{2}\sum_{j}\frac{1}{2}\sum_{i}\frac{1}{2}\sum_{j}\frac{1}{2}\sum_{i}\frac{1}{2}\sum_{j}\frac{1}{2}\sum_{i}\frac{1}{2}\sum_{j}\frac{1}{2}\sum_{i}\frac{1}{2}\sum_{j}\frac{1}{2}\sum_{i}\frac{1}{2}\sum_{j}\frac{1}{2}\sum_{i}\frac{$$

 $I_{F} = \frac{1}{2} \sum \left(F_{F} = \sum F_{F} = \sum F_{F} \right)^{2}$

3. Use E_{tr} for charged clusters and use sum of E_{hit} for neutral clusters

Energy regression: ongoing work

Add E_{tr} and E_{hit} to the output of the network (for each hit) Add terms (1, 2) to object condensation loss Cluster energy (MC vs reco) at 10 taus event



real clustering

Two additional loss term
 1. E_{tr} at condensation points to be regressed to MC cluster energy

$$L_{E,charged} = \frac{1}{2} \sum_{i} (E_{truth,i} - E_{pred,cond,i})^{2}$$

2. Sum of E_{hit} of all energies to be regressed to MC cluster energy

$$L_{E,nerutral} = \frac{1}{2} \sum_{i} \left(E_{truth,i} - \sum_{j} E_{pred,calo,i,j} \right)^{2}$$

3. Use E_{tr} for charged clusters and use sum of E_{hit} for neutral clusters

Achievements in FY2024

- 1. First test beam @ DESY with new frontend, FEV 2.1
 - New gluing method and assembly
 - Test beam in Mar. 2025 and preliminary analyses
- 2. Exploring picosec timing capabilities of the ECAL
 - Another test beam on Dec. 2024 (analysis ongoing)
- 3. Development of DNN-based PFA and application of timing
 - First implementation and analysis on GNN-based PFA
 - Performance studies (presented at ICHEP2024, ECFA WS, ML4Jet etc.)
- 4. Application to non-collider projects
 - KEK Linac beam dump experiment (EBES) (obtain JSPS grant from 2025)

EBES (Eletron Beam-dump Experiment at SY3)

Sub-GeV ALP (Axion-Like Particle) produced at beam dump of KEK Linac switching-yard (SY) 3 (7 GeV e⁻ / 4 GeV e⁺) decaying to 2 photons
 Combination of 5 SiW-ECAL layers and PbO Cherenkov calorimeters



Understanding beam background (2023) Switching yard 3







Scintillation fiber produces signal around the beam pipe on which particles hit and produce background

Position can be obtained from timing spectrum report/proposal for FY2024/25, TYL/FJPPN/FKPPN workshop, 14 May 2025 page 21

Shielding of beam dump is also updating

Reduction of background by beam tuning







Hitting places found With beam tuning reduction of ~2 order of magnitude obtained (but still not enough)



Pilot run with very short re-conversion length

e+

count

10²

500

0

1000

1500

2000

4 GeV positron run in Dec. 2023 with minimal charge (0.1 nC) conversion length of 28 cm



Almost no distance to reconvert ALP $\rightarrow 2\gamma$ but background is shielded by beam dump itself! (background source not seen from detector)

ALP

Already gives exclusion region (statistics only)

Recent Progress/plans

- Additional budget to put silicon sensors approved (Feb. 2025)
 - FY2025-27, ~80kEUR in total
 - ~5 silicon layers + sweeping magnet for 7 GeV run
 - (optionally) reuse old silicon layers to make fully-silicon (~15 layers) setup
 - AI-based accelerator tuning
- Next physics run later 2025 with ~100 cm conversion
 - 3-5 silicon layers with a few X0 of tungsten in front of PbO calorimeter
 - To be placed to beam line at summer 2025
 - Identifying background of charged particles (incl. reconstructing direction)
 - Identifying photons from beam dump
 - Preparing magnet (cables, power, shielding) to setup in 2026

HEP_15 report/proposal for FY2024/25, TYL/FJPPN/FKPPN workshop, 14 May 2025 page 24

Planned sensitivity



Shielding: $2 \text{ m} \rightarrow 1 \text{ m} (2027)$ Re-conversion: $28 \text{ cm} \rightarrow 1 \text{ m} (2025)$ Beam energy: $4 \text{ GeV} \rightarrow 7 \text{ GeV}$ (need sweep magnet, 2026)



Summary of Plans in FY2025

- 1. Assemble SiW-ECAL layers with new electronics (FEV2.1) and test performance
 - 2 layers have been tested in Mar. 2025
 - No critical issues \rightarrow moving to the prototype production (up to 15 layers) A few layers from Japan?
 - To be tested at DESY/CERN, investigating performance as calorimeter (e.g. energy resolution)
- 2. Exploring picosec timing capabilities of the ECAL
 - Investigation with higher statistics, by multi-cell APD or RI test
- 3. Development of DNN-based PFA and application of timing
 - Energy regression is done with reasonable performance \rightarrow to be finished in this FY
 - Replacement with transformer being tried (by a French intern in Tokyo (iLANCE))
- 4. Application to non-collider projects
 - KEK Linac beam dump experiment (EBES) → KAKENHI approved, silicon layers to be installed this FY, collaboration with IJClab for electronics
 - Other applications (LUXE, Lohengrin, SHiP (new))

Timing for calorimetry: possible targets $\pi/K/p$ separation with Time-Of-Flight method

- 30 psec (for cluster)
 Moderate performance to fill gap of dE/dx
- A few psec (for cluster)
 up to 5-10 GeV (80-90% of jet particles)
- Track separation at PFA
 - By distance of helices and straight lines
 - ~10 psec/cluster necessary for 10 GeV track
 - Software dependent \rightarrow DNN
- Secondary photon ID from b/c
 - Including photons to vertex mass \rightarrow flavor ID
 - A few psec/cluster required!
 - Photons can be averaged over many hits



Timing resolution





PID at ILD. 10 hits with 20 psec resolution are averaged, effective timing resolution: ~7 psec

Vertex mass of secondary tracks (only) from b/c jets

Study of LGAD/APD

Timing resolution for silicon

LGAD/APD types

APD: photon sensor with essentially the same structure as LGAD



Landau fluctuation: caused by distribution of energy deposit along the track: fast collection time (thin active thickness) → better reso



Reach-through type: intensively studied for ATLAS HGTD etc. ~30 psec Landau fluctuation Doping from surface



Inverse type (single sided process)
 Multiplication by deep injection
 Thinner active layer (5-10 μm)
 → Smaller Landau fluctuation?



Jitter by noise: ∼Rising time / S/N ratio Big signal preferred → internal gain Inverse LGAD can achieve both uniform response and high resolution up to 10 psec \rightarrow try with commercial APDs (from Hamamatsu)

Test beam at KEK AR test beam line (Dec. 2023)

3 GHz amplifier board (designed by K. Nakamura (KEK)





APDs	Туре	Size [mm]	Cap. [pF]		
S8664-20K	Inverse	2φ	11		
S3884	Reach-through	1.5¢	10		
S8664-50K	Inverse	5φ	40		
1/2	Tested sensors				

Waveform

Average waveform

Graph



Averaging 500-4000 waveforms

- Horizontal axis aligned at 50% amplitude (at 250)
- Anti-coincidence applied
 - To keep independent from analysis sample
- Average spectrum after normalizing maximum to 1
 - Then noise is also amplified
- Having problem on ch2 pedesta
- Structure seen in pedestal
 - Synchronized noise?
- The big noise at >500 is induced by beam injection

Overall timing resolution



Inverse (S8664-20K) Probably affected by ch2 having bigger noise (37 psec overall timing resolution) Consistent to be explained with noise (42ps) → small Landau fluctuation expected



Reach-through (S3884) Peak is sharp but having a tail (need to investigate) low statistics Expected noise contribution is 28 psec

More investigation necessary (depending on personpower and budget)