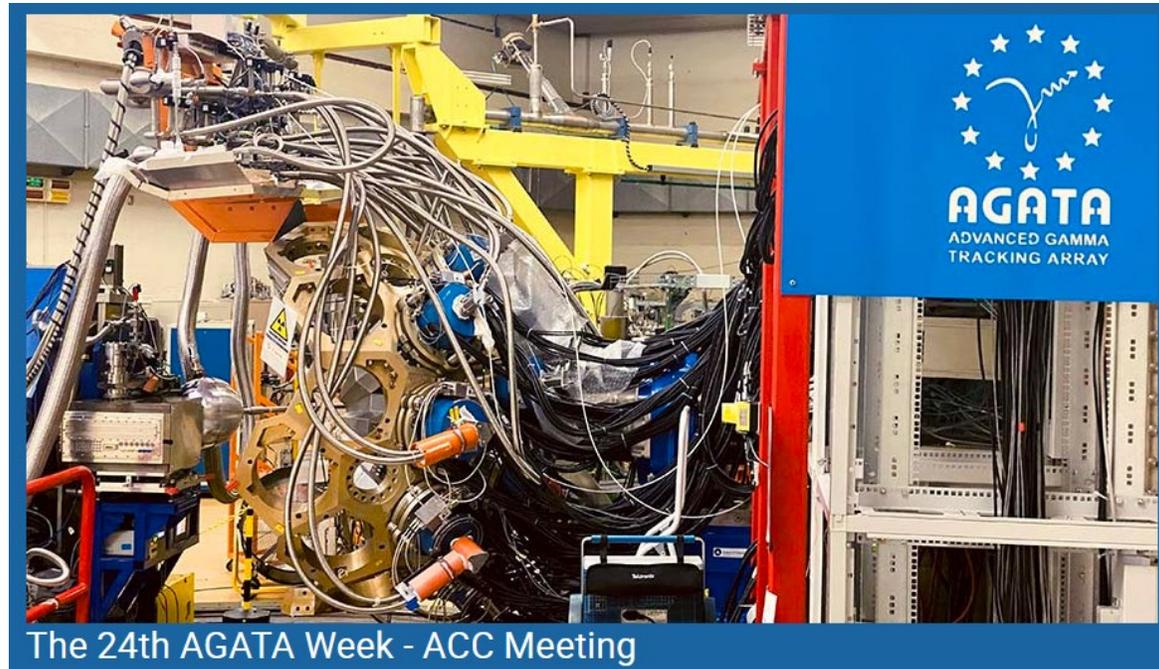




# Status of the SPES project at LNL

T. Marchi



Milano – September, 9<sup>th</sup> 2024

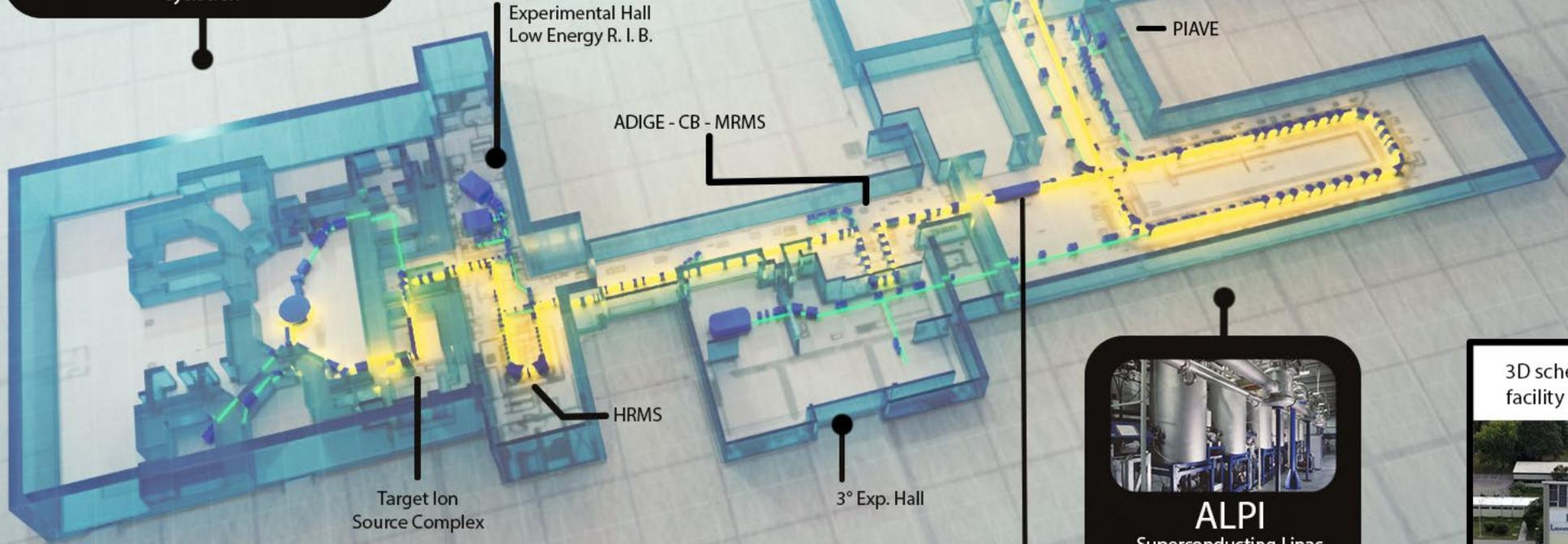
1. A phased approach for the SPES project implementation
2. Report on *phase 1* completion
3. Status of *phase 2*
4. Outlook



**SPES**  
Cyclotron



**TANDEM**  
XTU



Experimental Hall  
Low Energy R. I. B.

ADIGE - CB - MRMS

PIAVE

HRMS

3° Exp. Hall

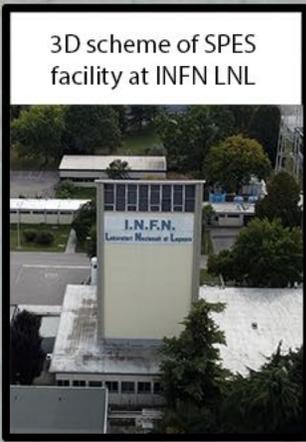
Target Ion  
Source Complex

Bunkers  
for production of  
radionuclides of  
medical interest.



**ALPI**  
Superconducting Linac

Radio Frequency Quadrupole



3D scheme of SPES  
facility at INFN LNL



Istituto Nazionale di Fisica Nucleare  
LABORATORI NAZIONALI DI LEGNARO

# Infrastructure completion

STATUS of the main deliverables for the SPES infrastructure  
as presented to this community in May 2023

(SPES- $\alpha$ )

## Hot topics – BUILDING :

1. Water sealing ✓
2. Fire prevention authorization compliance
3. Basic plants completion (LOTTO2)
4. Shielding doors upgrade ✓
5. Finishing of the surfaces
6. Completion of the civil construction works

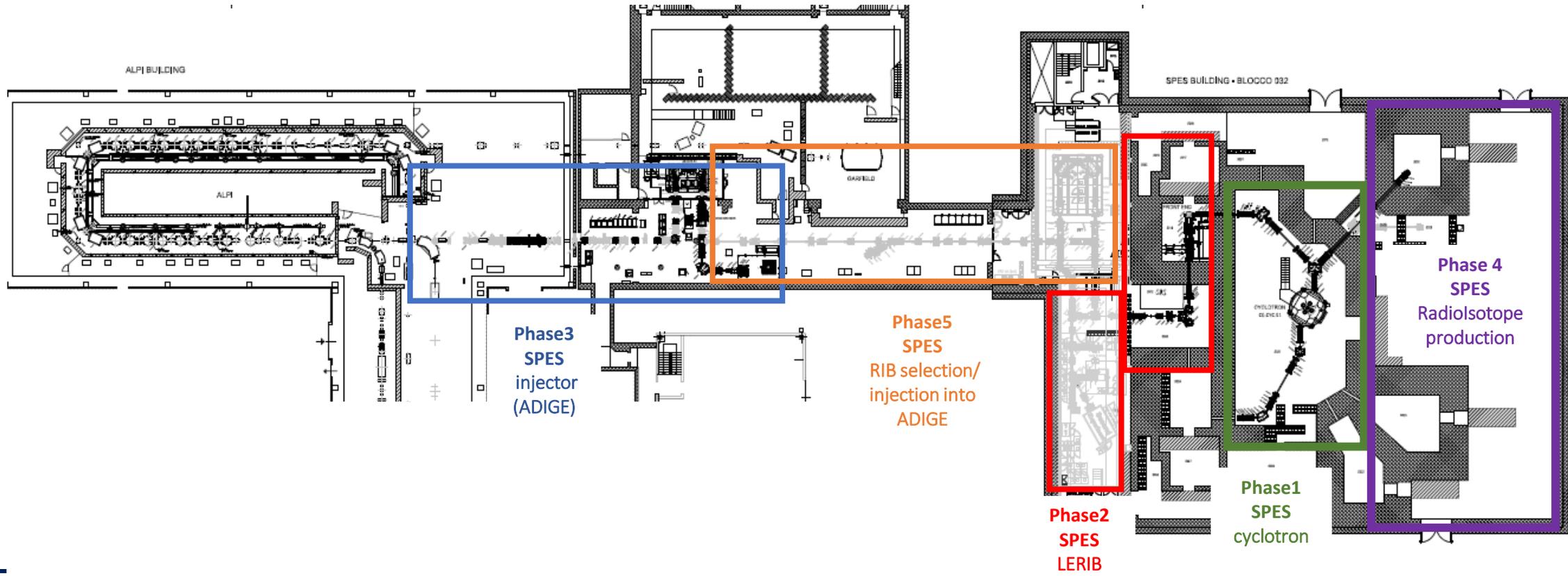
## Hot topics – cyclotron :

1. Upgrade of the cooling system ✓
2. Integration of the control system *Testing phase*
3. Delivery and installation of the BL2 ✓



# SPES new phased approach

- Phase1: operation of the SPES cyclotron
- Phase2: Commissioning of the ISOL low-energy radioactive beams
- Phase3: Complete the ADIGE new injector and RFQ for ALPI (SPES post-accelerator)
- Phase4: Radioisotope production facility
- Phase 5: Commissioning of post-accelerated radioactive beams (SiC target)



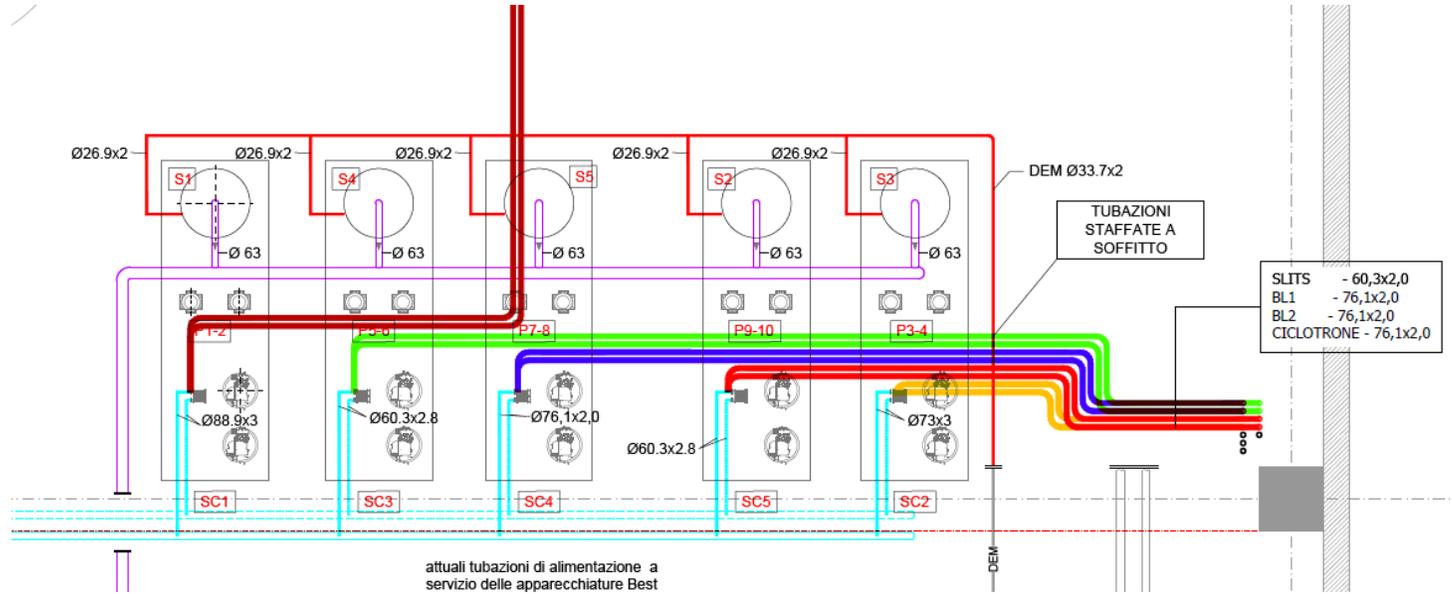
**Phase 1**

## and related plants – main upgrades completed



- Finishing of the surfaces
- Fire prevention integration in the ventilation system
- Installation of the BL2 beamline
- Upgrade of the cooling skids and water circuits
- Complete revamping of the cyclotron's control system
  
- Irradiation bunker and pre-bunker shielding doors replacement

# of the cyclotron's Cooling plants



Installation of five different circuits to better manage the heat-load and to minimize the amount and path of activated water.



# the issues we had to go through: the cyclotron's ion source and RF amplifier refurbishment

Intrinsic weakness due to unsafe brazing -> a backup solution is needed



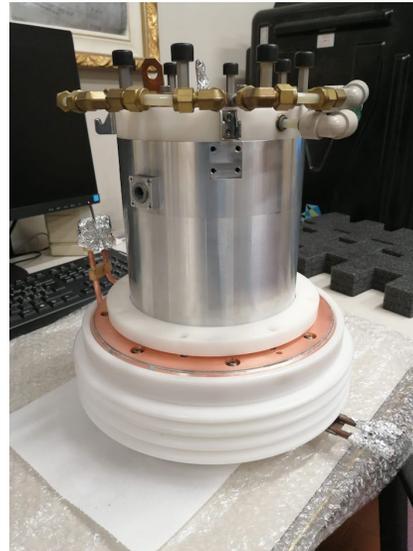
Plasma chamber machined from a single piece of material



Al dummy



Cu final production



Nov '23

Dec '23

Jan '24

Feb '24

Mar '24

May '24

Beam delivered

of a  
k in  
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er.

Dismounting and assessment of the problem.

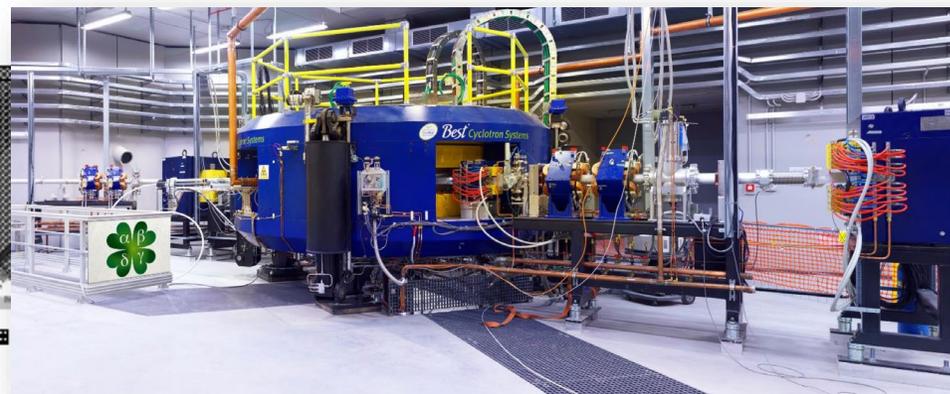
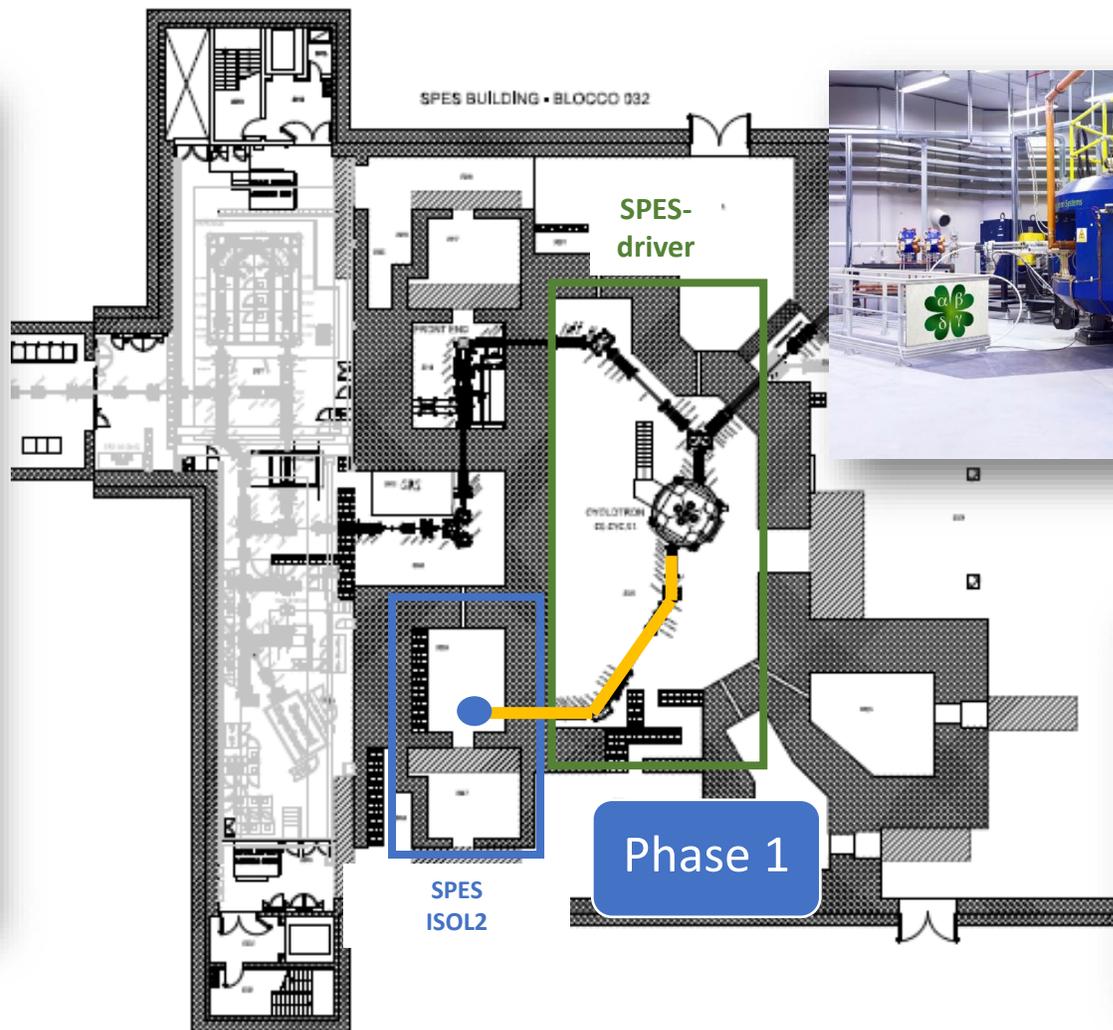
Reverse engineering and machining of an Al dummy chamber.

Assembly of the source using the new chamber. Magnets and o-rings are also replaced.

Offline and online tests of the repaired source.

RF amplifier issues identified. Possible cause: humidity in the rack. Restoring of the finger, new Ag coating, humidity control.

# Project completion: beam delivered May 2024



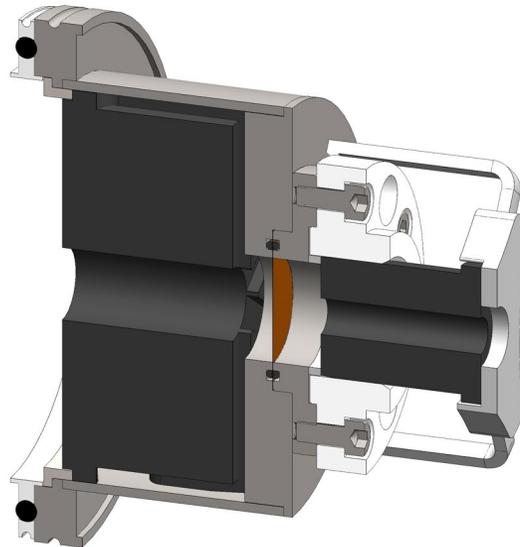
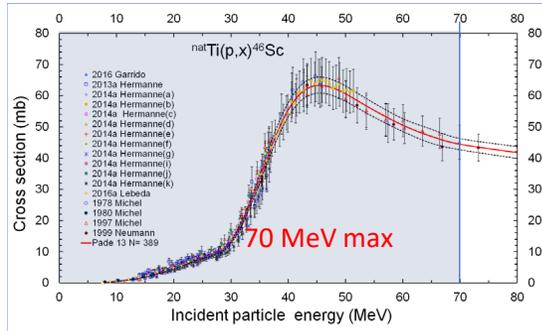
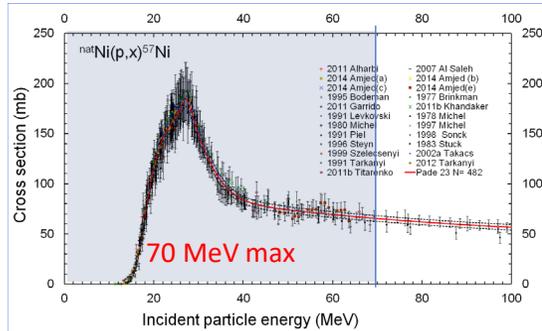
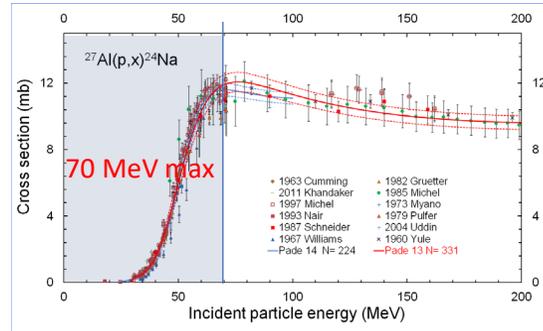
# Radiation runs with 35, 50 and 70 MeV protons

Characterization process using IAEA  
[https://www-iaea.org/medical/monitor\\_reactions.html](https://www-iaea.org/medical/monitor_reactions.html)

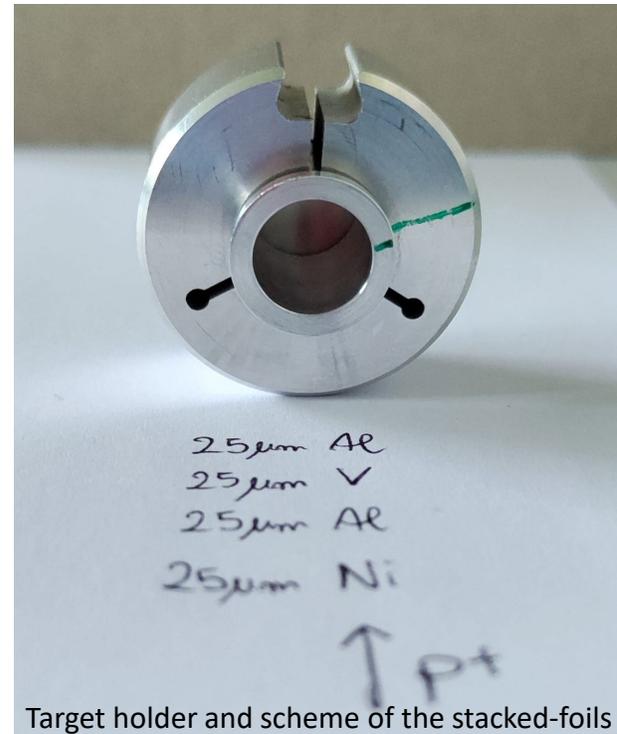
$^{nat}\text{Al}(p,x)^{22/24}\text{Na}$

$^{nat}\text{Ni}(p,x)^{57}\text{Ni}$

$^{nat}\text{Ti}(p,x)^{46}\text{Sc}$



Scheme of the graphite collimators and kapton window



Target holder and scheme of the stacked-foils

# at completion

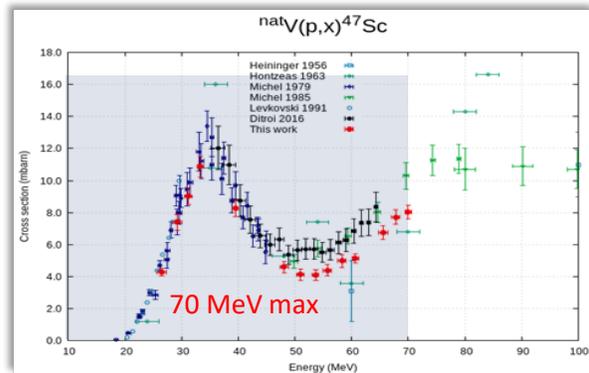
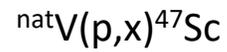
stacked-foils target composed by: 25  $\mu\text{m}$  Al, 25  $\mu\text{m}$  V, 25  $\mu\text{m}$  Al, 25  $\mu\text{m}$  Ni

30.05.24: EP = 34.67 MeV; Calculated IP = 73 nA

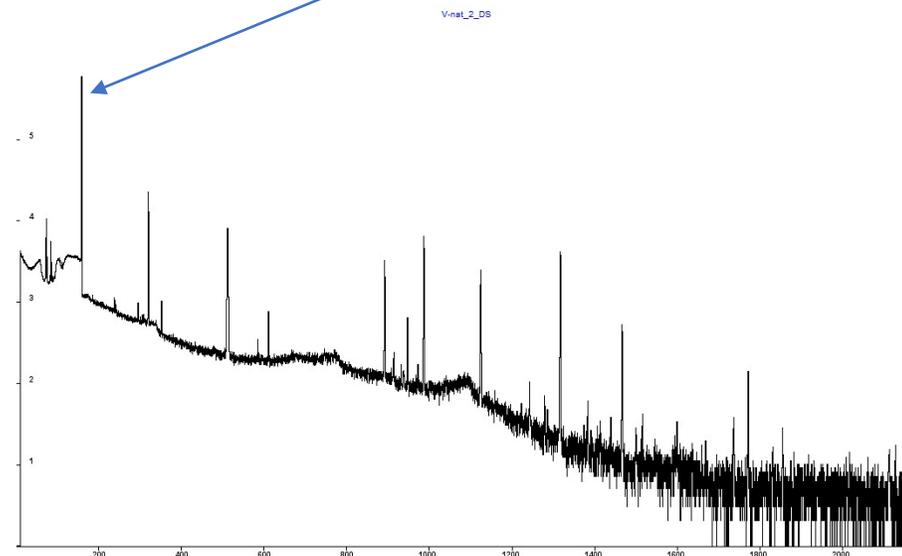
run 03.06.24: EP = 70.00 MeV; Calculated IP = 50 nA



Remeasuring xs for  $^{47}\text{Sc}$  production route

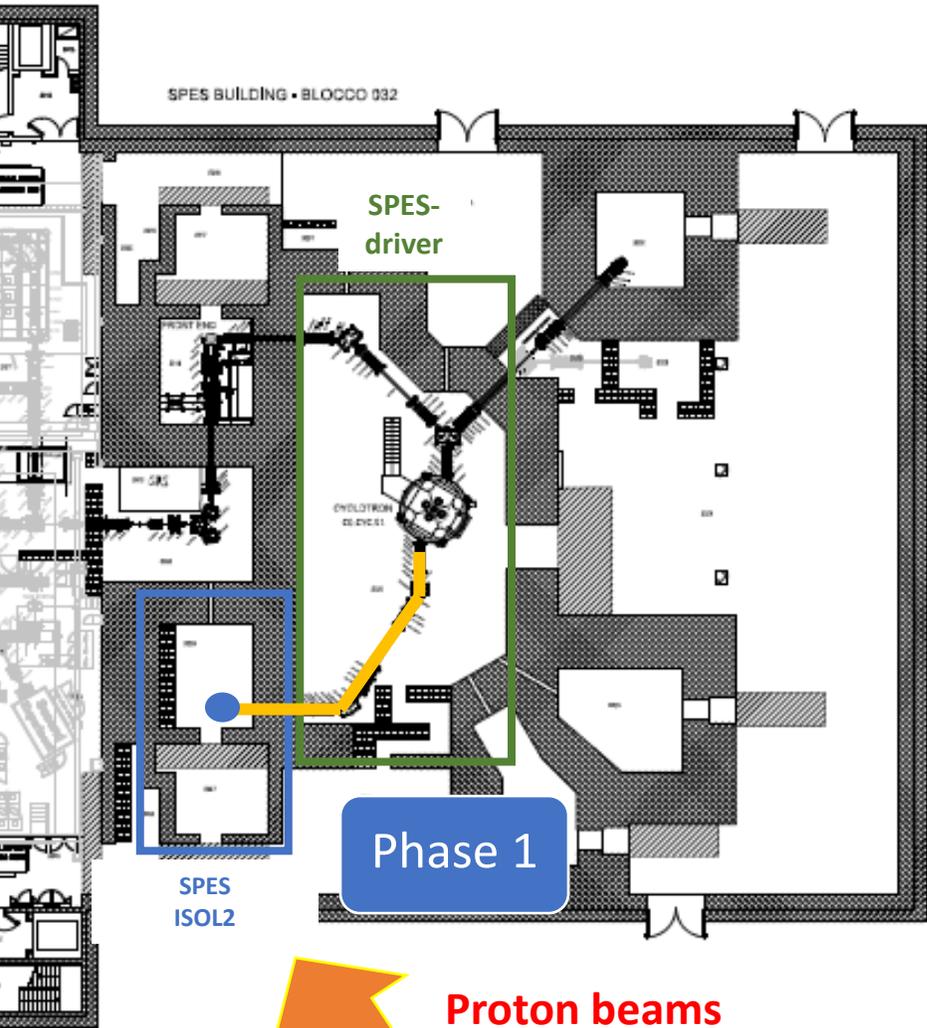


159 keV  $\gamma$ -line from  $^{47}\text{Sc}$



Gamma-spectrometry of the  $\text{natV}$  sample irradiated with 35 MeV (semilog scale)

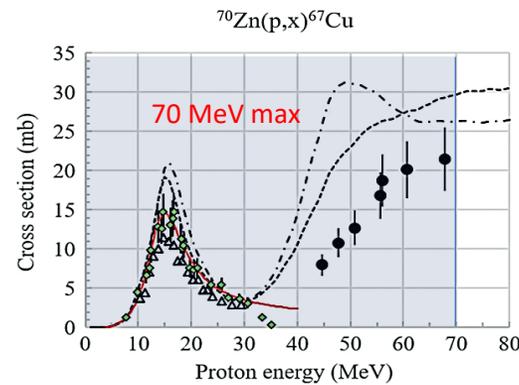
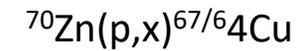
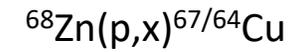
# Opportunities 1: proton beams



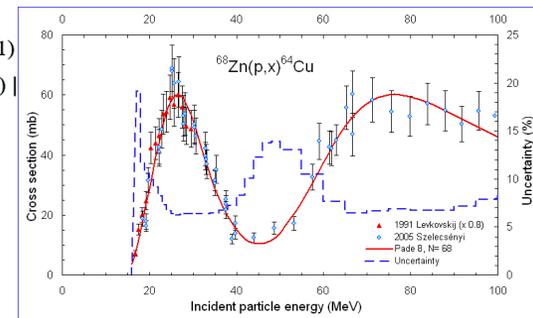
**Proton beams**  
**E: 35-70 MeV, I > 50-100 nA**



Remeasuring xs for  $^{67}\text{Cu}$  production route



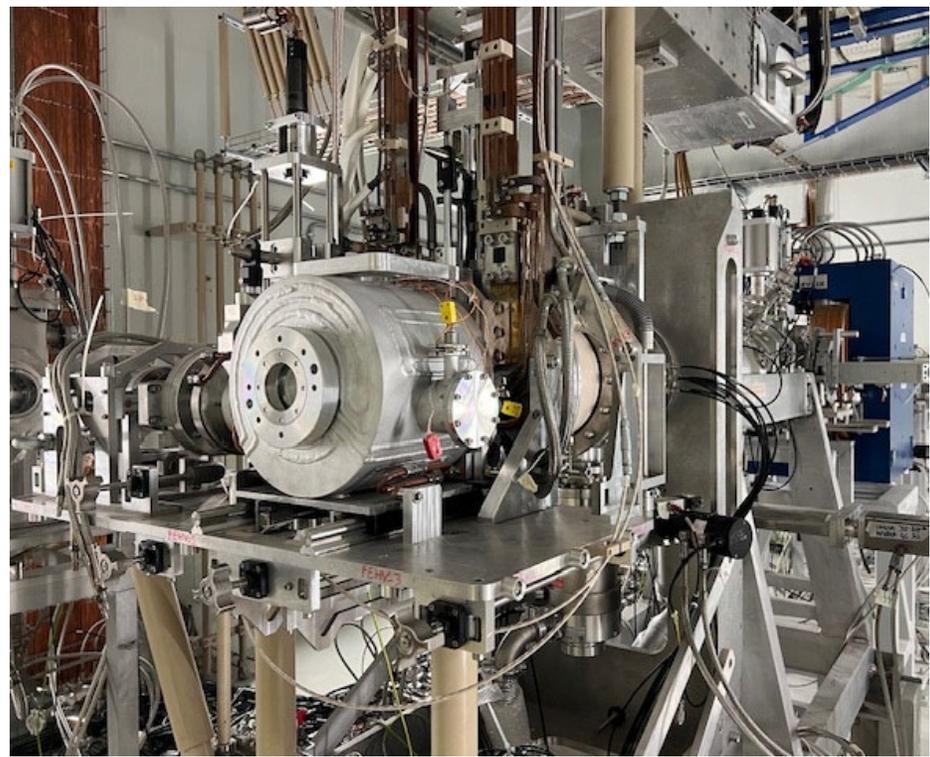
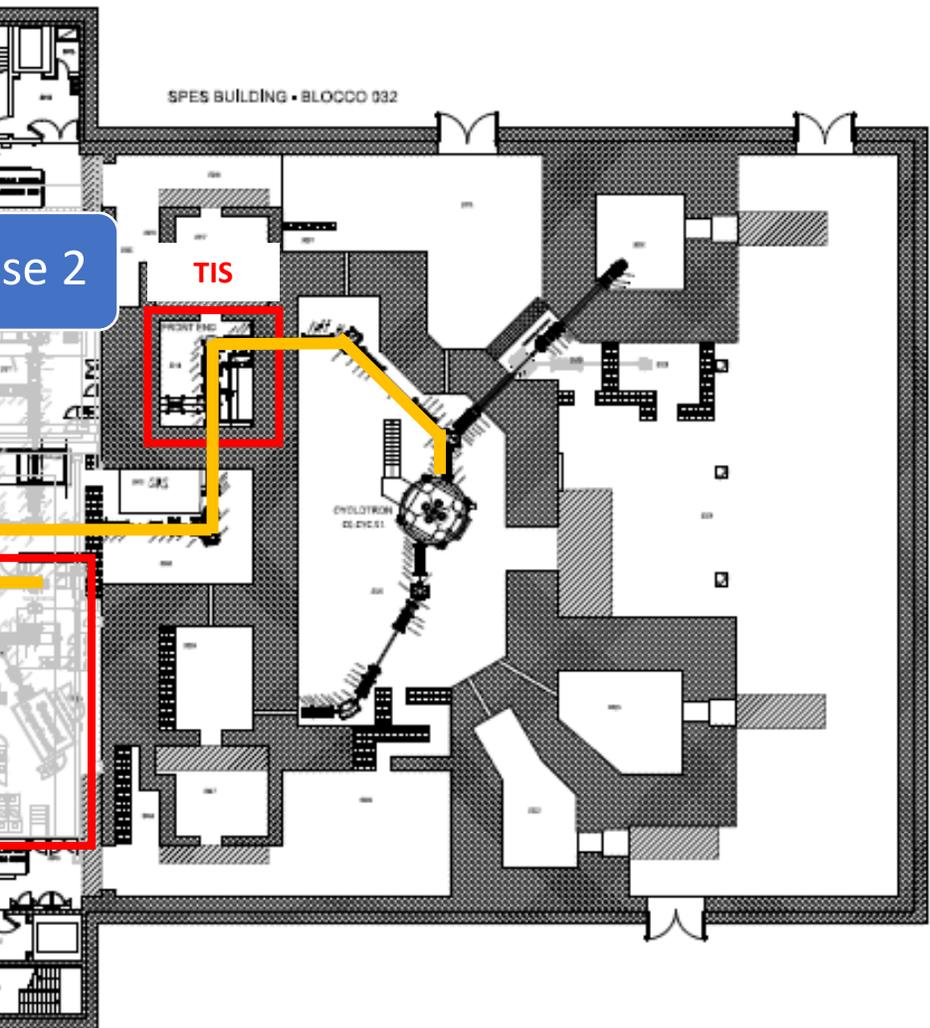
- △ Levkovskij (1991)
- ◇ Kastleiner (1999)
- This work
- TALYS
- .-.- TALYS\*
- IAEA



And:  $^{159}\text{Te}(p,5n)^{155}\text{Dy} \rightarrow ^{155}\text{Te}$

## Phase 2

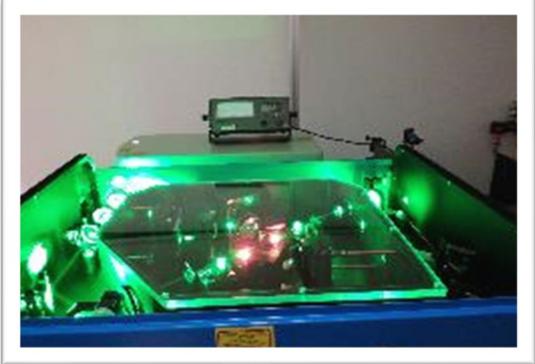
# Beam physics opportunities 2: 40 keV RIBs



# S Target Ion Source

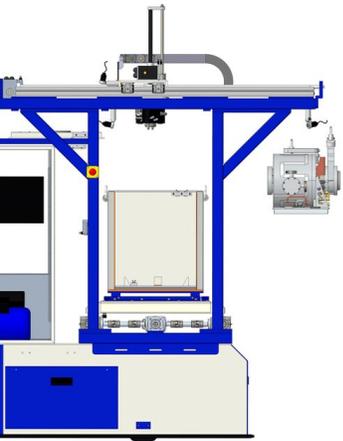


- Aux plants:**
- HV plants
  - Ground plants
  - TSS machine



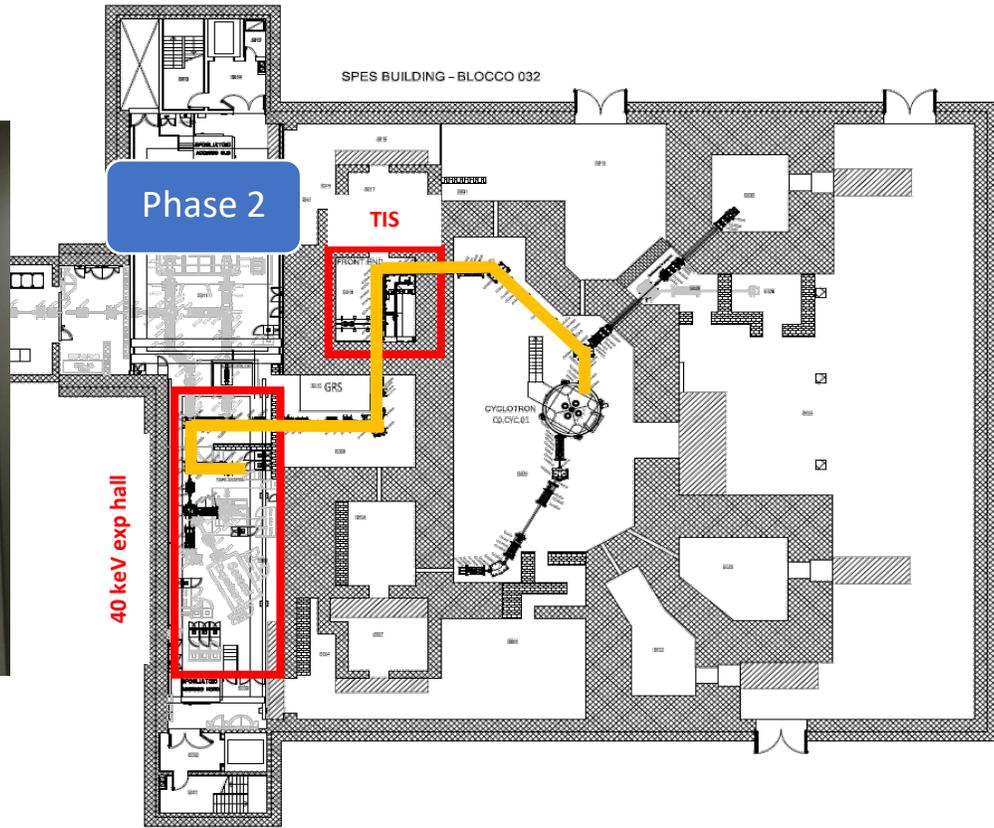
l, all systems are being tested.

# Handling of Target-Ion-Sources ready and tested



**Irradiated Target-Ion-source  
Storage System : ready and operational**

#### 4) – The Low Energy Radioactive beam-line installed

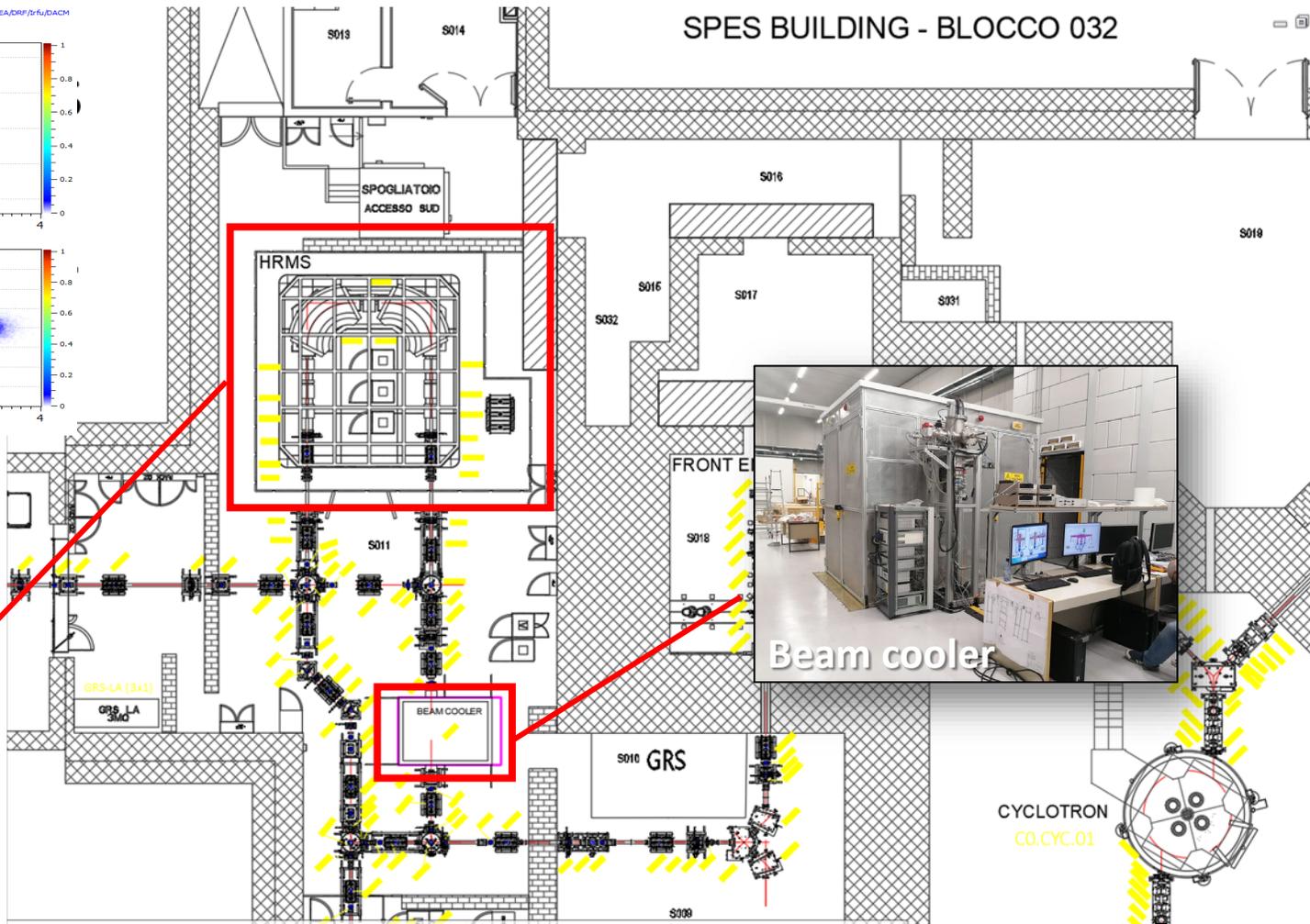
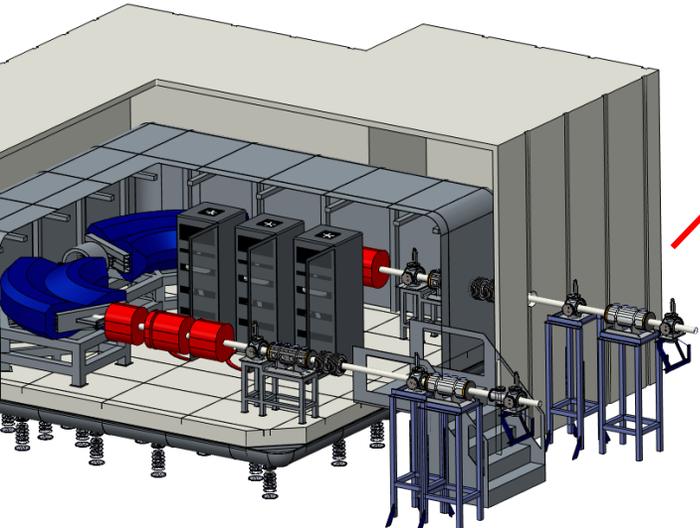
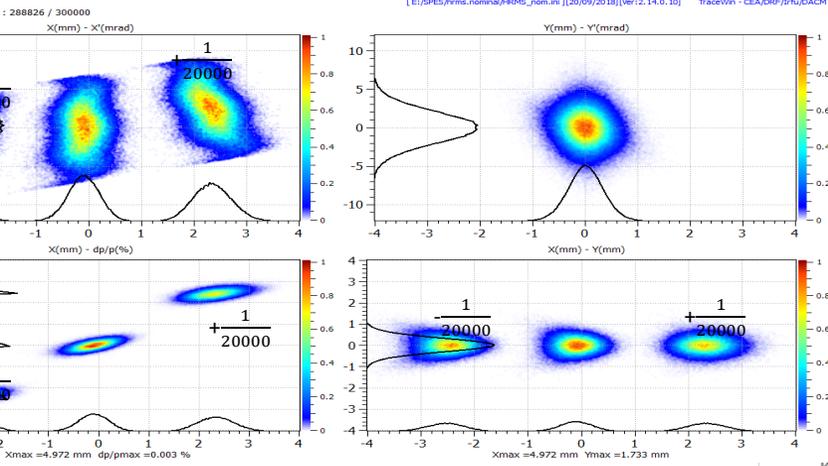


## **Phases 3 – 5**

**Activities noninterfering with phase 2  
are carried on**

# Resolution Mass Separator and Beam Cooler

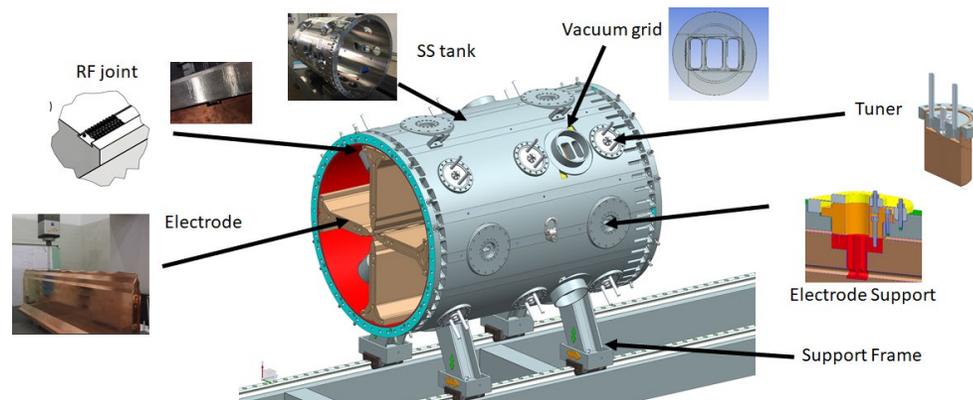
Performance: beam separation of 1/20000



is designed to accelerate beams in CW with A/q ratios from 3 to 7.  
 composed of 6 modules about 1.2 m long each.



Parameter [units]	Design value
Frequency [MHz]	80
Duty Cycle [%]	100 (CW)
In/out. Energy [keV/u]	5.7-727 ( $\beta=0.0035-0.0359$ )
Intravane voltage [kV]	63.76-85.85 ( $A/q=7$ )
Beam current [mA]	0.1
Vane Length [m]	6.95
$R_0$ [mm]	5.29-7.58
$\rho/R_0$	0.76
Synchronous phase (deg.)	$-90 \div -20$
Focusing Strength B	$4.7 \div 4$
Transmission [%]	94
Output Long RMS Emit [keV deg /u]	4.35
Q0 value	14000
Dissipated Power in the cavity [kW]	100
RF power [kW]	120
Tank Radius R [mm]	377



## 3 phased approach

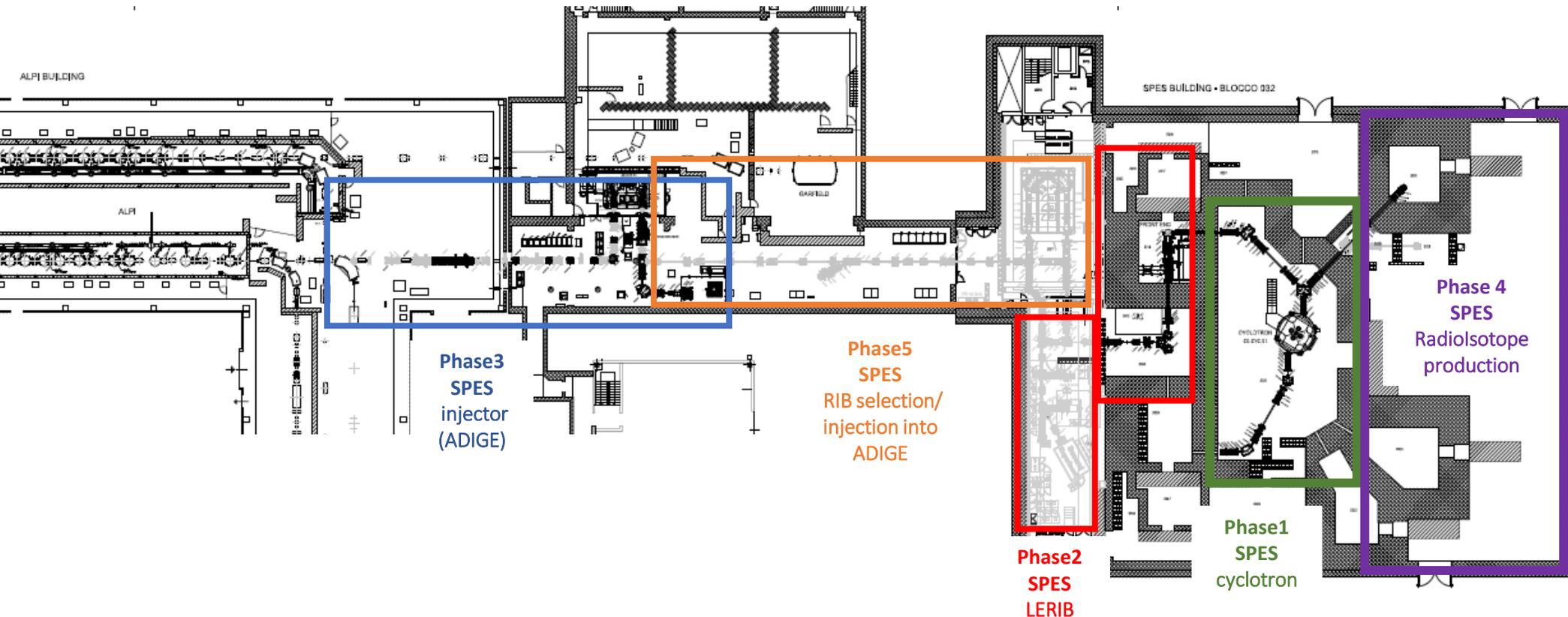
operation of the **SPES cyclotron** April 2024 and first experiment May 2024

Commissioning of **the ISOL low-energy radioactive beams**: early 2025

complete the **ADIGE new injector and RFQ** for ALPI (SPES post-accelerator): early 2026

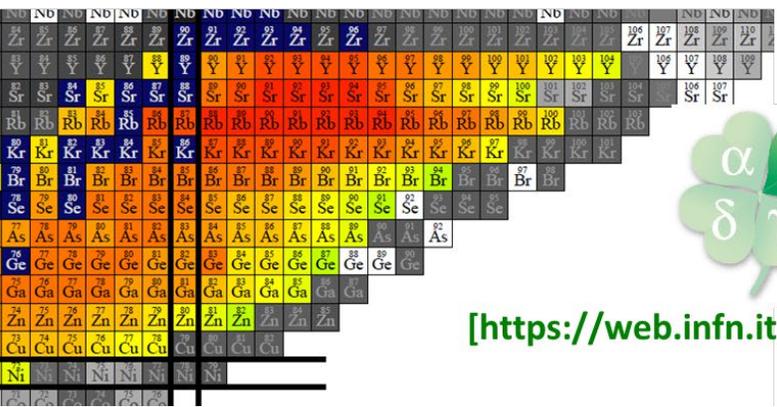
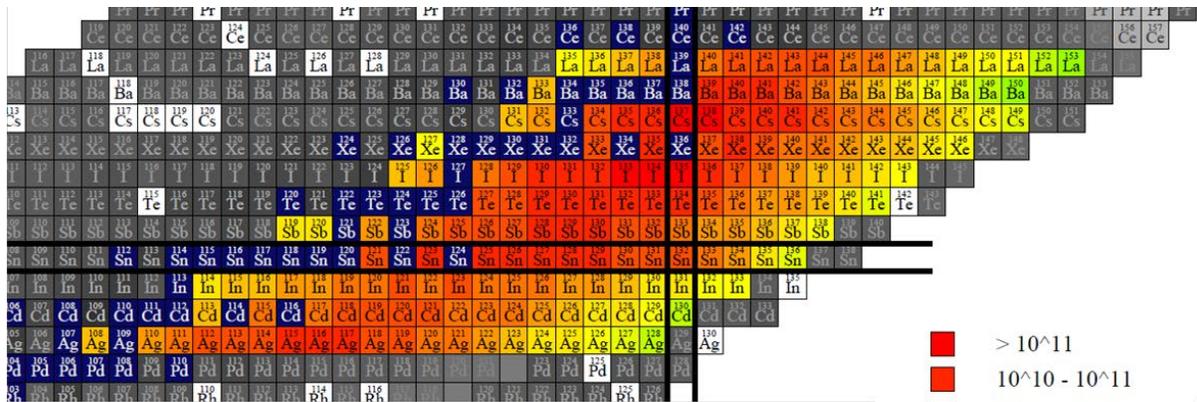
**Radioisotope production facility** : end 2027

Commissioning of **post-accelerated radioactive beams (SiC target)**: mid 2027

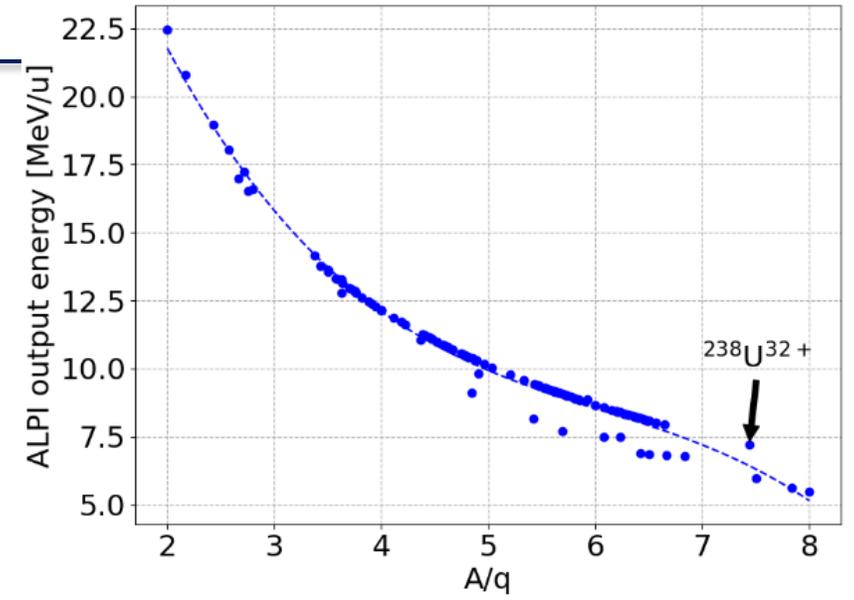




# Goal for SPES RIBs @ LNL



[<https://web.infn.it/spes/>]



List of possible first SPES beams:

Primary target	Beam	Intensity (pps)	Max energy (MeV/A)
TiC	43Sc	2,40E+07	10
TiC	44Sc	2,25E+08	10
TiC	42K	3,70E+07	10
UCx	130Sn	3,95E+06	10
UCx	132Sn	7,70E+05	10
UCx	132Te	2,11E+07	10
UCx	132Sb	9,50E+05	10
UCx	134Te	1,50E+04	10
UCx	94Rb	6,80E+06	10
UCx	75Ga	1,10E+05	10

The intensities are to be considered at the target position.