

# 10 $\mu$ m Global Shutter Pixel for Radiation Tolerant CMOS Image Sensors

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20/11/2024



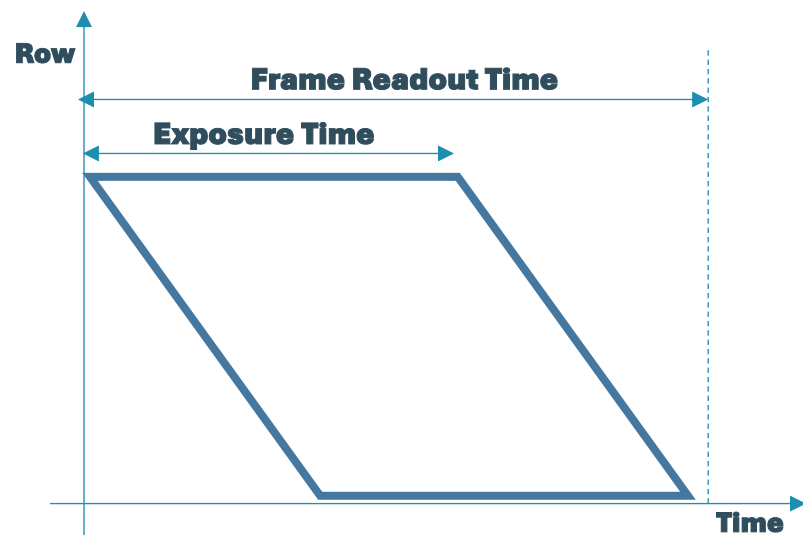
# Agenda



- Motivation and Global Shutter operation introduction;
- CDS in Image Sensors;
- Radiation Effects on MOSFET devices;
- CMOS Radiation tolerant techniques;
- 10 $\mu$ m Global Shutter CMOS Radiation Tolerant Pixel;
- Experimental Results;
- Conclusions;
- Q&A

# Rolling Shutter vs Global Shutter pixels

## Rolling shutter

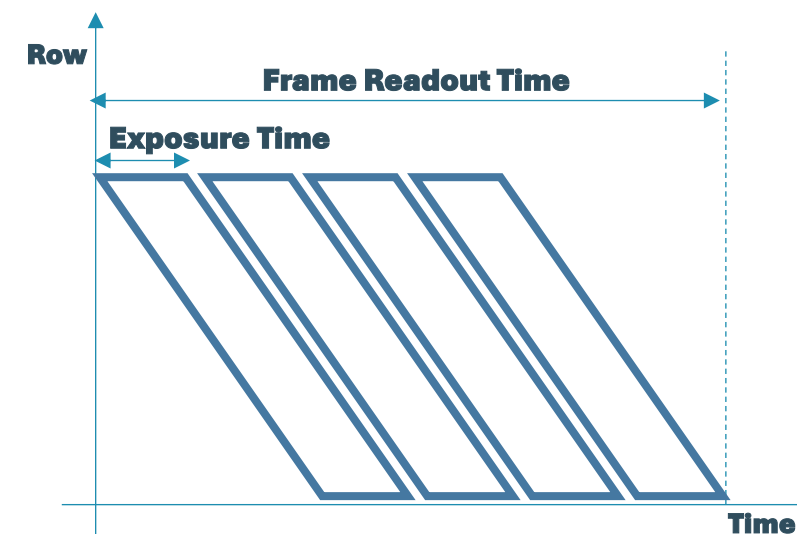


### Challenges:

- Motion artifacts – skew
- Speed limitation



## Readout at higher speed

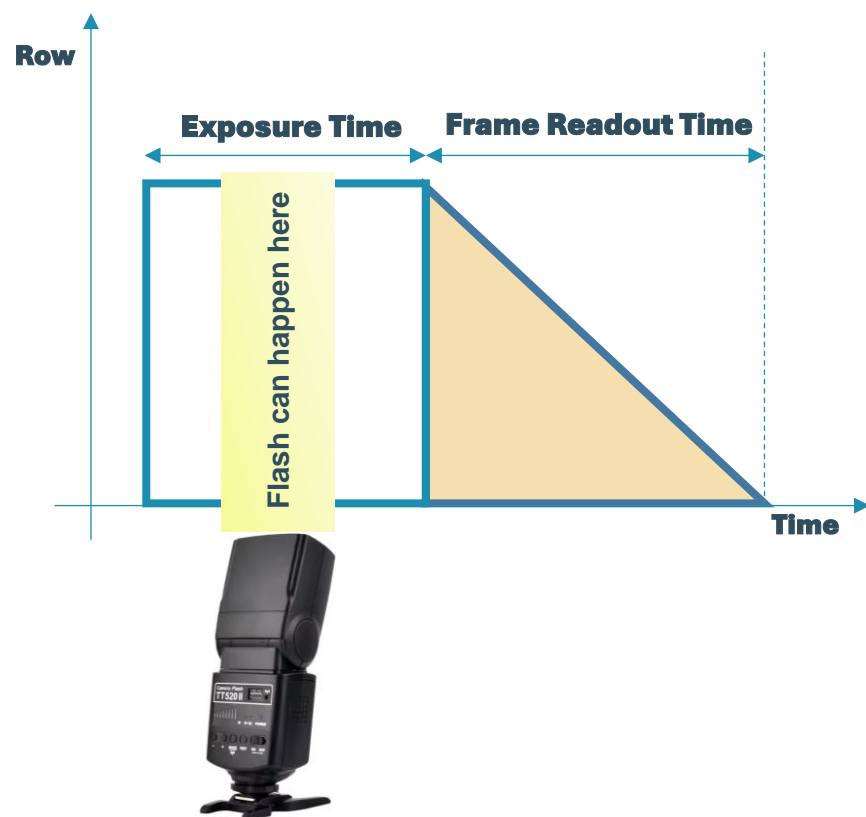


### 4x lower skew but:

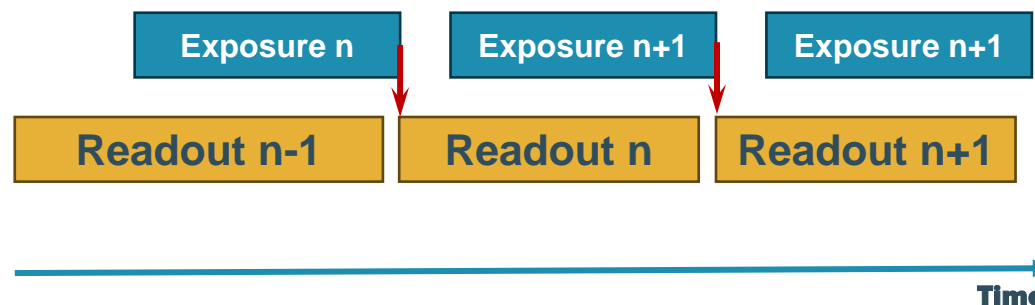
- 4x less signal per exposure
- No synchronization -> Flash

# Rolling Shutter vs Global Shutter pixels

## Global Shutter



### Pipeline operation:



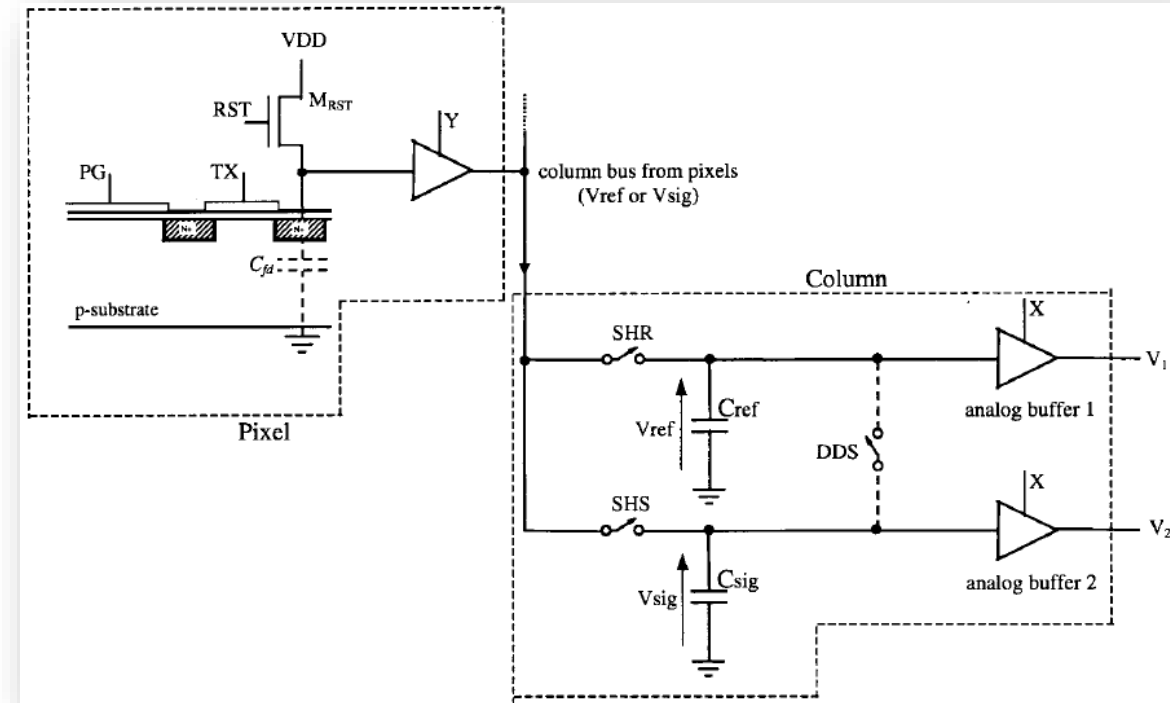
### Applications:

- Snapshot and short exposure time;
- Structured light projection => depth;
- Background subtraction;

# CDS in image sensors



- Cancels or reduces some noise (kTC, 1/f and offset).
- Pixel reset and pixel signal are stored;
- Difference is computed – the result is the elective number of generated e-;
- Extracts the background noise from the radiation sources;
- CDS can either be analogue, digital or both processes combined.



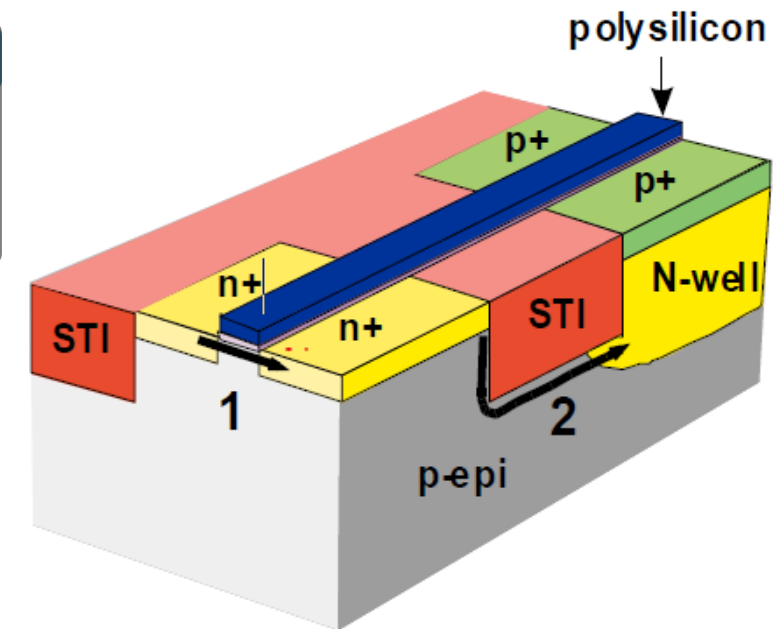
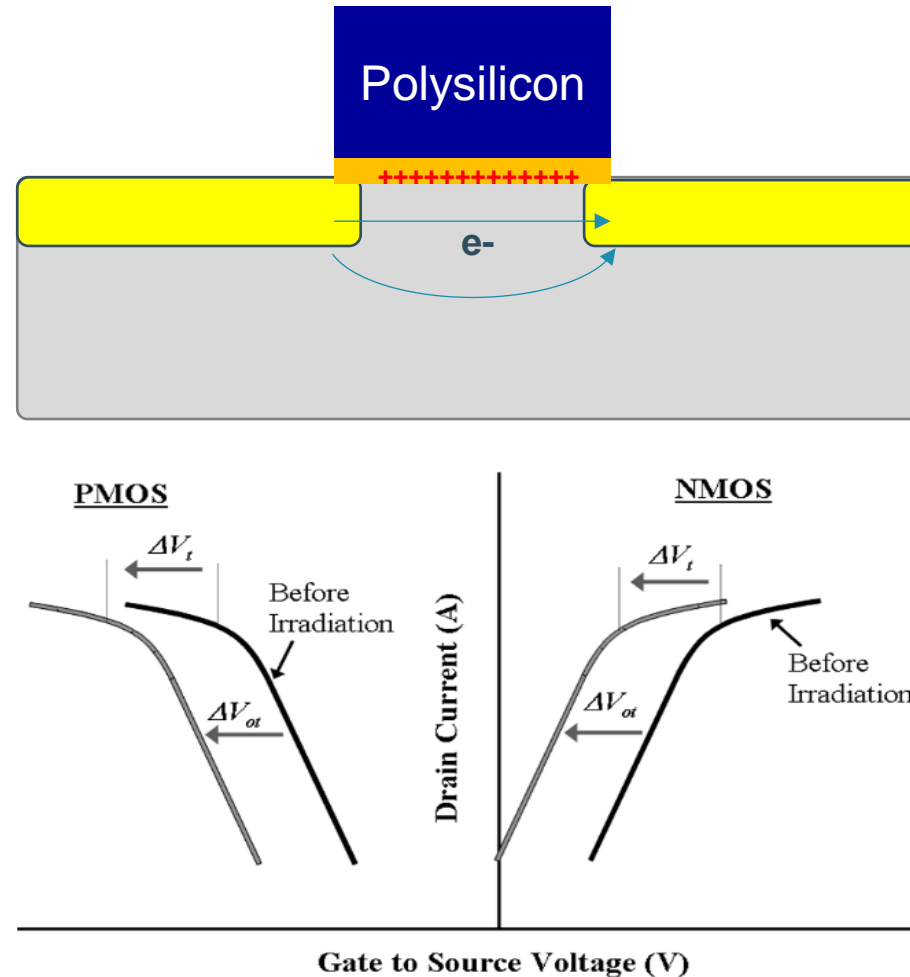
[Degerli Y. et al.]

# Radiation effects in MOSFETs

# TID effects on MOSFET devices.

## TID effects in MOSFET's:

- $V_{th}$  shift in NMOS;
- $V_{th}$  shift in PMOS;
- Increase of leakage currents;
- Degradation of  $\mu$ ;
- Increase of 1/f noise;

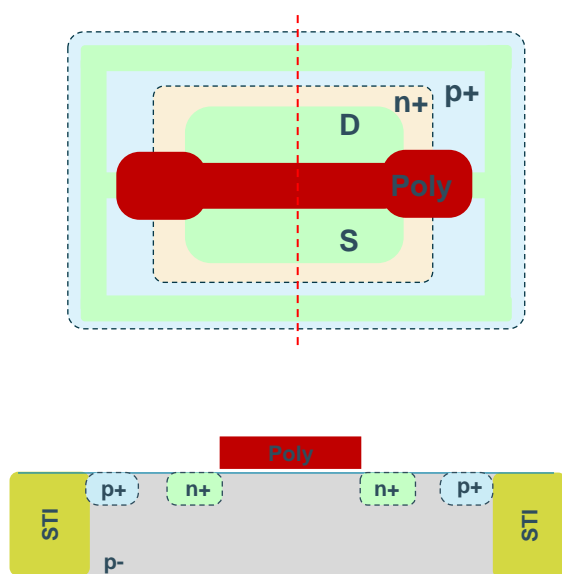


**Figure 1:** [1] As indicated by the arrows, two possible leakage paths in a shallow-trench isolation technology.

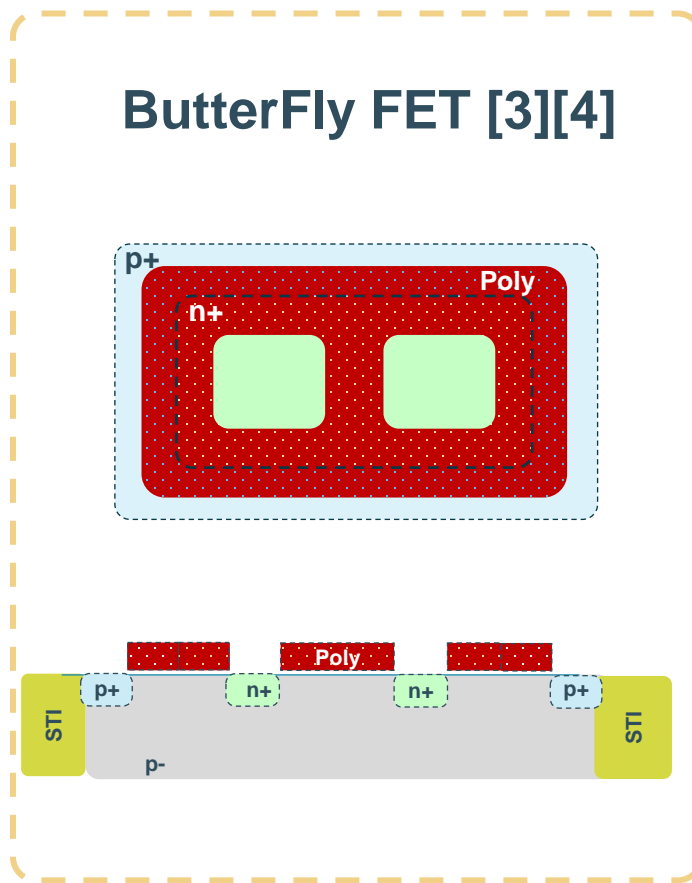
# CMOS devices under radiation

- RHBD FET designs to mitigate the TID effects

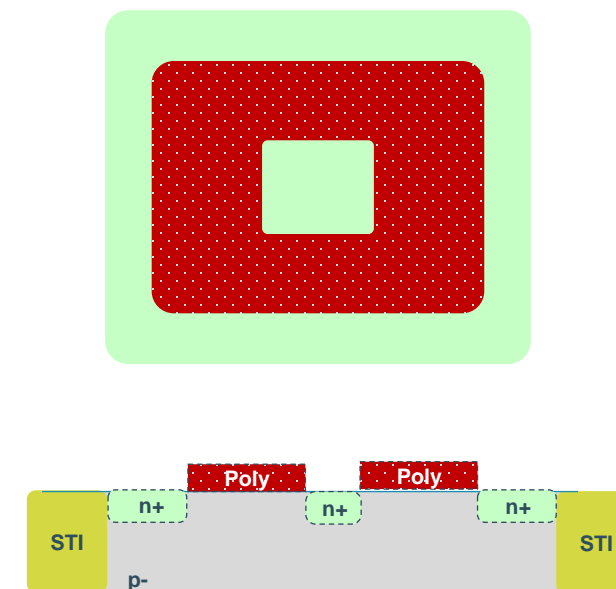
## H MOSFET [2]



## ButterFly FET [3][4]

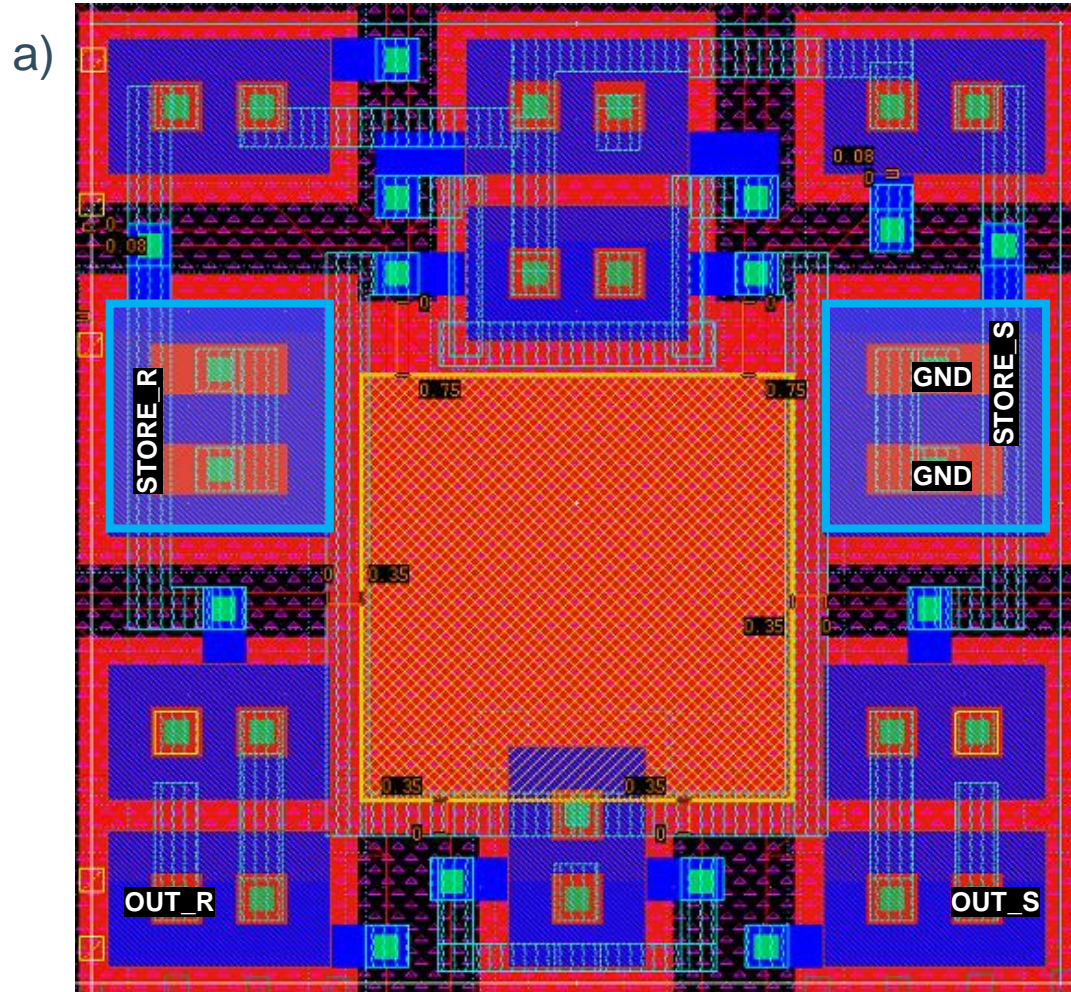


## ELT FET [3][4]

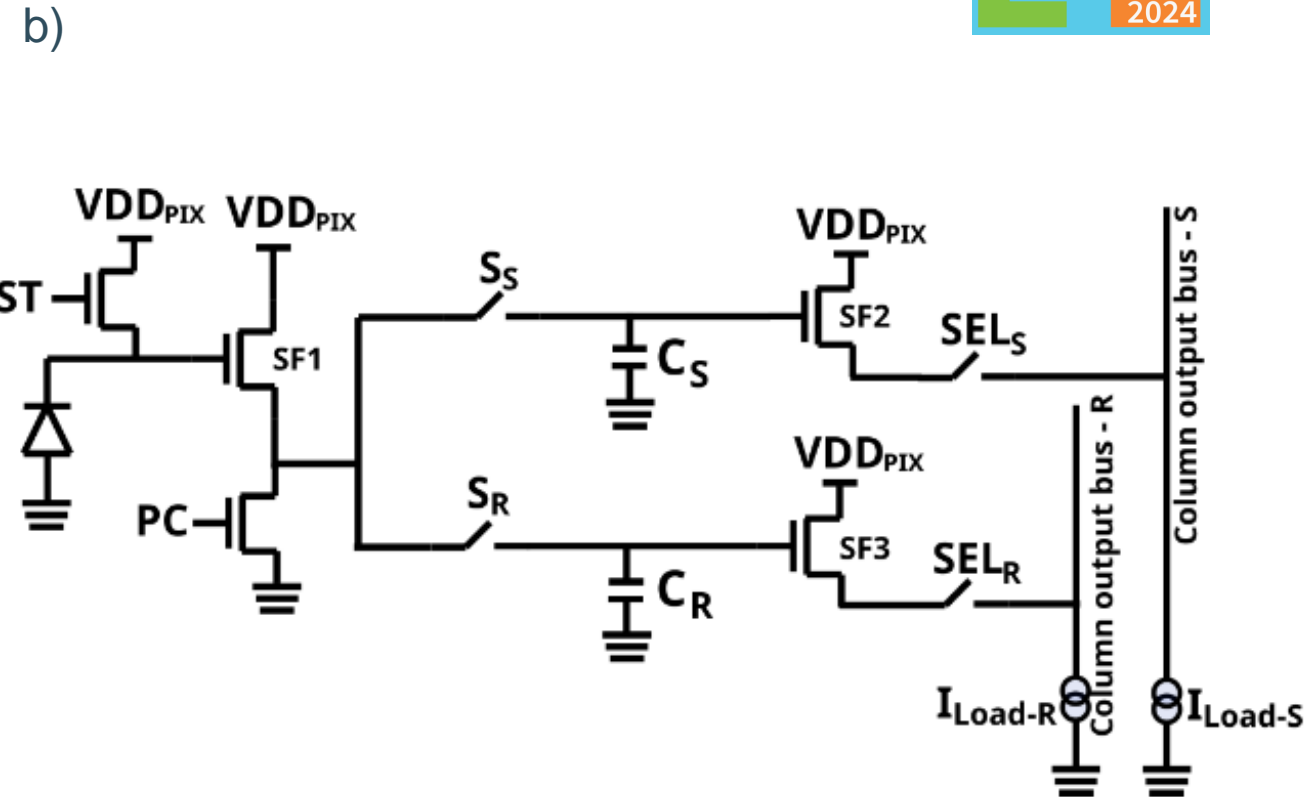




# 10 $\mu$ m Global shutter pixel design



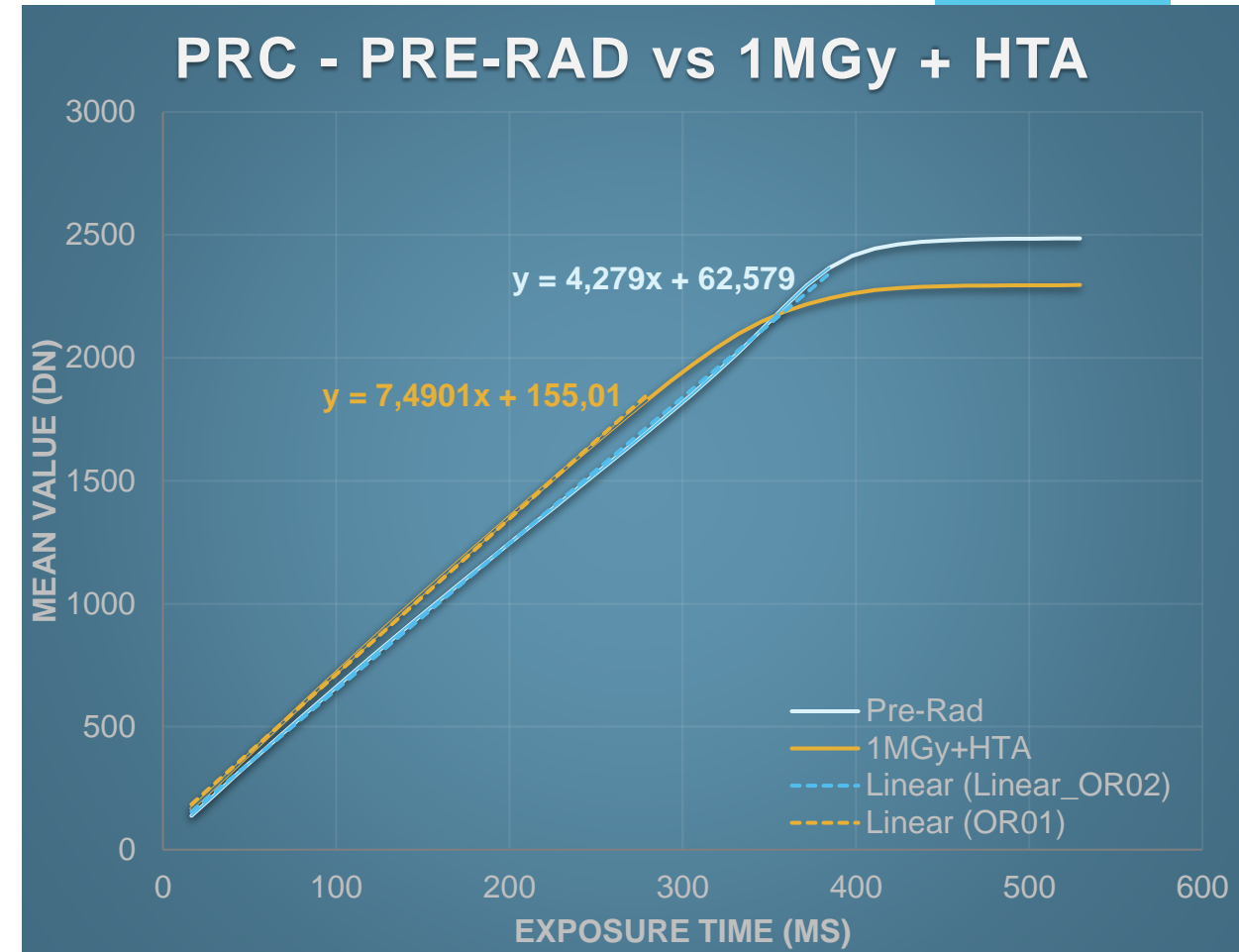
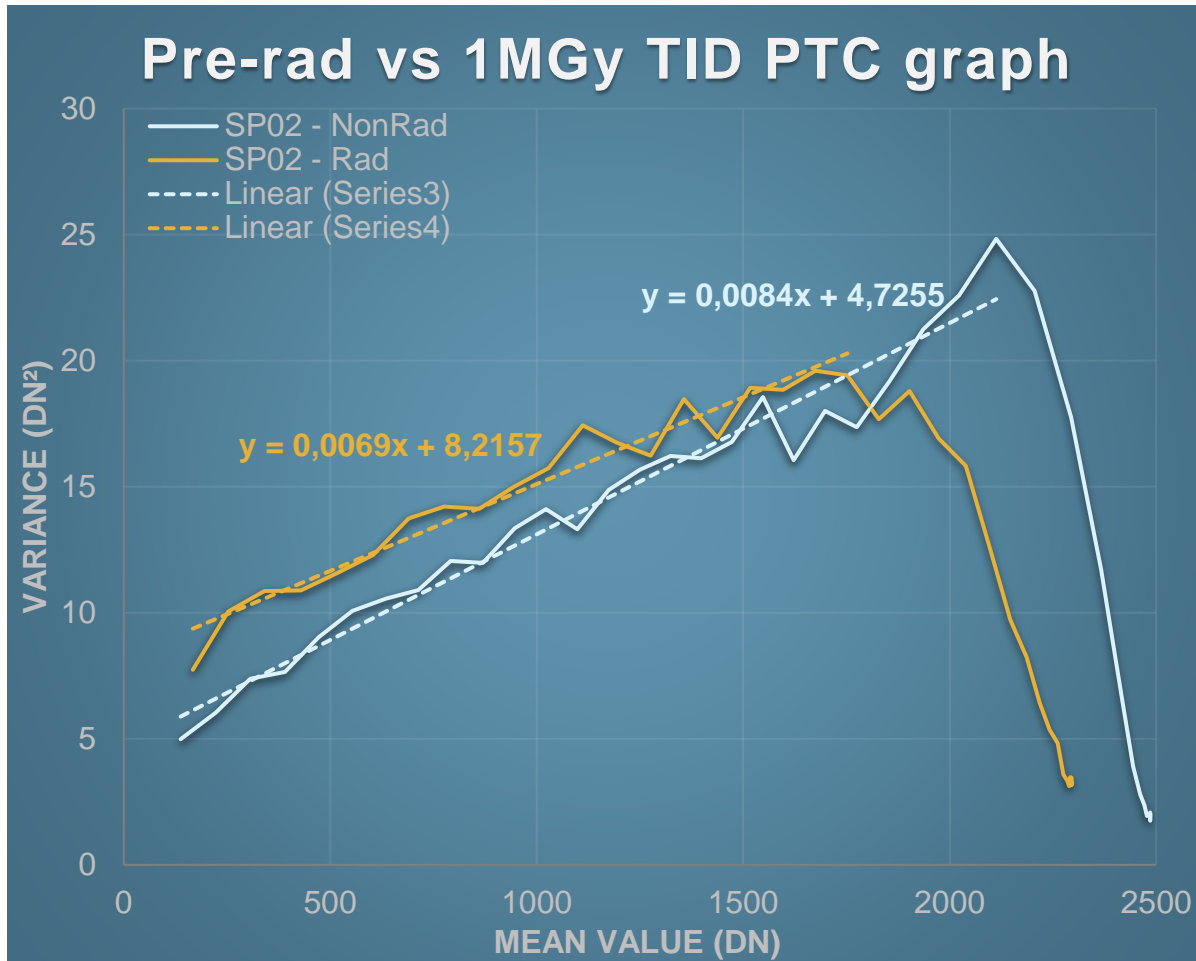
 Pixel cap       Sensor area



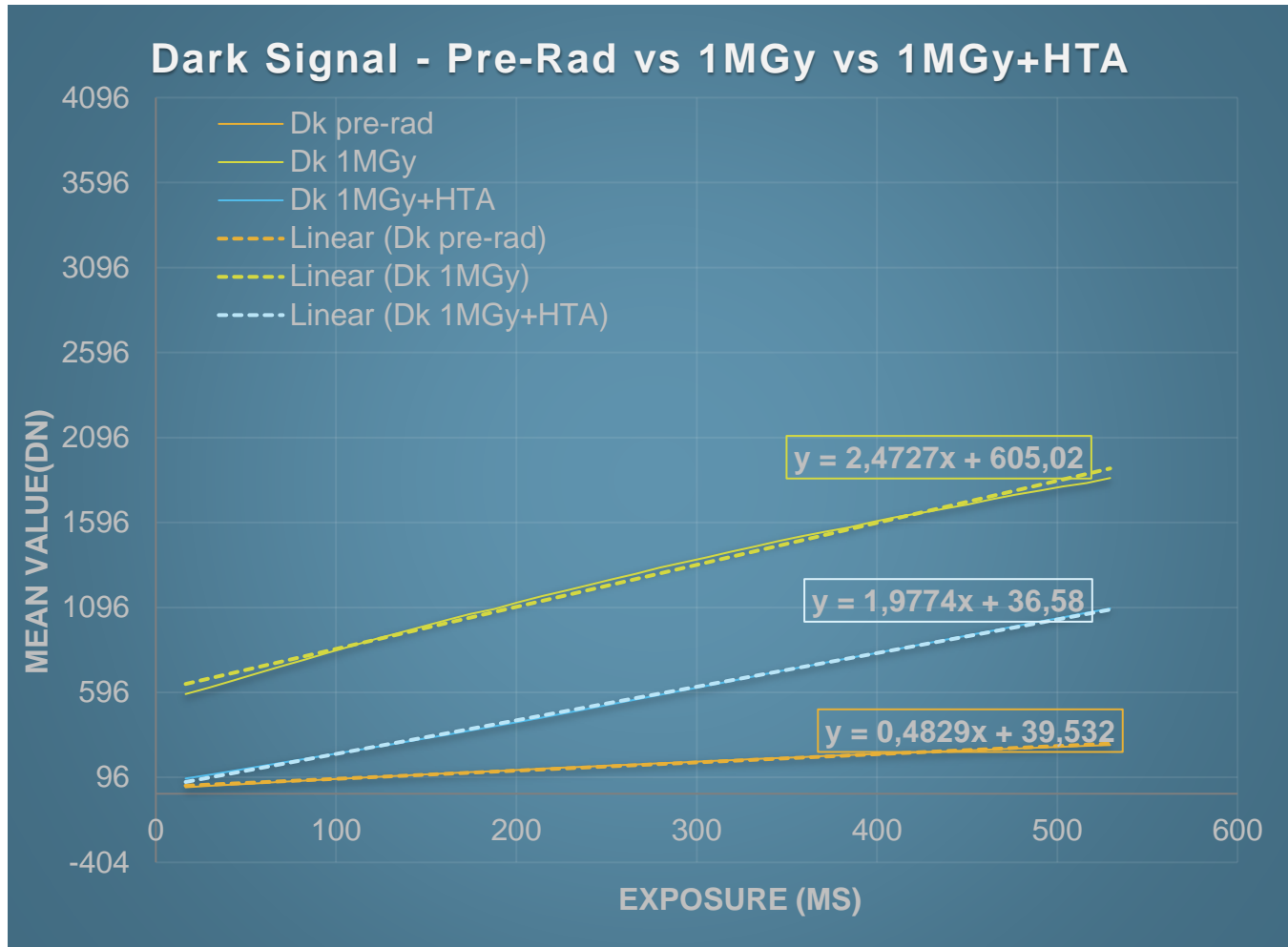
Voltage Domain Global Shutter Pixel: a) Schematic and b) Layout

# Experimental Results

# Experimental results



# Experimental results (2)



TID Level	DN
Pre-Rad	168
150 kGy	205
250 kGy	253
500 kGy	347
1 MGy	445
1 MGy + HTA	188

# Pixel Performance



Parameter	Pre-Rad	1 MGy + HTA	Unit
Conversion Gain (K)	5,034	4,13	$\mu\text{V}/\text{e}^-$
Dark Current <sup>1</sup>	57,5	286,6	$\text{e}^-/\text{s}$
Dynamic Range	49,3	43,4	dB
Temporal Dark noise	59,6	74,2	$\text{e}^-$
FWC	17444	10981	$\text{e}^-$

<sup>1</sup>at room temperature – 20C

# Conclusion



- The presented Voltage Domain Pixel design can withstand TID effects up to 1MGy ( $\text{SiO}_2$ ).
- The noise performance is yet to be improved;
- Dark current increases but is significantly mitigated by the RHBD techniques implemented;
- Pixel timing optimisation yet to be concluded;
- Integrated electronics (RHBD ADC's and readout electronics) can improve even further the pixel performance.
- Charge Domain Pixel designs suffer from the same issues, being expected similar degradation;

# References



- [1] M. R. Shaneyfelt, P. E. Dodd, B. L. Draper, and R. S. Flores, “Challenges in Hardening Technologies Using Shallow-Trench Isolation,” IEEE Trans. Nucl. Sci. vol. 45, no. 6, pp. 2584-2592, Dec. 1998.
- [2] B. Dierickx, “Radiation hard design in CMOS image sensors,” Conference: CPIX Workshop, Bonn (DE) September 2014
- [3] W W. J. Snoeys, et.al., “A new NMOS layout structure for radiation,” IEEE Transactions on Nuclear Science, pp. vol. 49, no. 4, pp. 1829-1833, Aug. 2002.
- [4] Dewitte, Hugo et. al., “Ultra-High Total Ionizing Dose Effects on MOSFETs for Analog Applications,” IEEE Transactions on Nuclear Science, pp. vol. 68, no. 5, pp. 697-706, March May 2021.
- [5] M. H. White, D. R. Lampe, F. C. Blaha and I. A. Mack, “Characterization of surface channel CCD image arrays at low light levels,” IEEE Journal of Solid-State Circuits, Vols. vol. 9, no. 1, no. doi: 10.1109/JSSC.1974.1050448, pp. pp. 1-12, Feb. 1974.

# Thank you