#### https://indico.in2p3.fr/e/simdet2023



# **Use of Silvaco**

# in HEP experiments

M. Bomben, APC & UPD - Paris



### Outline

- Silvaco TCAD tool
- Example: edgeless detectors
- From TCAD to Monte Carlo simulations
- Victory From layout files to full 3D simulation
- Conclusion & Outlook

# **SILVACO TCAD TOOL**

### **TCAD** simulations

- Technology Computer Aided Design TCAD
- Solve drift/diffusion & Poisson equations for electrons and holes:

$$\frac{\partial n}{\partial t} = \frac{1}{q} \frac{\partial J_n}{\partial x} + G_n - R_n ; J_n = qn\mu_n E + qD_n \frac{\partial n}{\partial x}$$
$$\frac{\partial p}{\partial t} = -\frac{1}{q} \frac{\partial J_p}{\partial x} + G_p - R_p ; J_p = qn\mu_p E - qD_p \frac{\partial p}{\partial x}$$
$$\frac{\partial^2 \psi}{\partial x^2} = -\frac{q}{\epsilon_{Si}\epsilon_0} (N_D + p(x) - n(x) - N_A)$$



- taking into account boundary conditions
  - Electrodes' potentials, interface charges, etc
- on a grid of points



#### Normal work flow for a HEP silicon sensors



### **TCAD** simulation work flow



# So why bother with simulations?

• You repeat all the "steps" of real sensors...

# So why bother with simulations?

- You repeat all the "steps" of real sensors...
- It is not true!

### Possible work flow for real sensors



### **TCAD** simulation work flow



### **TCAD** simulation work flow



# **Simulations benefits**

- Simulating sensors helps in saving:
- Development time
- Number of submissions
- Money
- You can learn a lot in terms of:
- Physics
  - Study quantities otherwise not accessible!
  - Examples:
    - Carrier distribution
    - Electric field distribution
    - Current densities
    - Etc....

# **EXAMPLE: EDGELESS DETECTORS**

### **Edgeless pixel detector**



# Hit efficiency at sensor edge

#### JINST 12 P05006 (2017)





Pixel detector efficient beyond pixels area: > 80% up to 75  $\mu$ m away from the last one Reason: electric field lines closing on pixels and not on GRs!

#### Novative edgeless production – staggered trenches



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# Hit efficiency at sensor edge

A. Ducourthial thesis https://indico.in2p3.fr/e/18186/



130  $\mu$ m thick sensor with staggered trenches, no GRs, ~50  $\mu$ m last pixel to last edge The efficiency follows the edge pattern

The efficiency is higher than 50% up to 44  $\mu$ m from the last pixel

### Simulations in 3D



#### Electric field at sensor edge



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# Hit efficiency at sensor edge - projections



Efficiency drop matches the Electric field drop in the vicinity of the edge

# FROM TCAD TO MONTE CARLO SIMULATIONS... AND BACK TO TCAD

# Radiation damage effects in ATLAS MC sim.

#### Include all this in ATLAS MonteCarlo V



Charge carriers will drift toward the collecting electrode due to **electric field**, which is deformed by **radiation damage**.

Their path will be deflected by magnetic field (Lorentz angle) and diffusion.

Due to **radiation damage** they can be **trapped** and induce/screen a fraction of their charge (**Ramo potential**).

Digitization happens after simulated charge Tot deposition and before space point reconstruction and

Total induced charge is then digitized and clustered.

#### JINST 14 P06012

#### Implementation

As many quantities as possible are precalculated



#### Now default in ATLAS MC!

# Ingredients – TCAD simulations

From fluence level the electric field is evaluated using TCAD tools





### Radiation damage in TCAD simulations



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### What do we do with TCAD simulation?



# Run3 data vs MonteCarlo



# Charge collection efficiency vs luminosity



- ✓ Excellent agreement over almost two order of magnitudes of fluence
- Predictions indicate enough charge till the end of Run3
- ✓ Nice agreement for 3D sensors too!
- N.B. different material, device and radiation damage model (Folkestad et al., NIM A (2017))

# Once the modeling validated...

- We can make predictions
  - and of course we do!

#### but we also get insight into observables otherwise difficult/impossible to access

- In the following I will focus on "depletion voltage" and use TCAD results to try to shed light on the Q vs V dependence and indeed on "V<sub>depl</sub>"
- All results for a n-in-n planar pixel 200  $\mu$ m thick at 1.0x10<sup>15</sup> n<sub>eq</sub>/cm<sup>2</sup> (end 2022)

# Q vs V



Now well established behaviour of Q vs V

- below "depletion" -> Q ~ VV
- above "depletion" -> Q ~ lin(V)

... but why?

#### Do we see the same in TCAD?



#### Do we see the same in TCAD?

10 Q [ke-] 6 TCAD: V<sub>depl</sub> ~ (263 <sup>+27</sup><sub>-25</sub>) V Data: V<sub>depl</sub> ~ (253 <sup>+28</sup><sub>-24</sub>) V n 200 300 500 400 100 V<sub>bias</sub> [V]

IBL, TCAD Sim. -  $\Phi$  = 1.0e15 neq/cm2

...yes 🙂

This confirms the effect is due to evolution of the electric field profile with bias voltage

And TCAD alone is rather precise in predictions!

# **Electric field profiles**



No major effect visible going from below 250 V to above that value

#### CV curve



### From electric field we calculate e- velocities



It seems the gradient is significantly reduced beyond 250 V

### From electric field we calculate e- velocities



It seems the gradient is significantly reduced beyond 250 V

Let's focus on minima

### Carrier velocity minimum vs bias



Depletion voltage is related to electron velocity saturation
# VICTORY - FROM LAYOUT FILES TO FULL 3D SIMULATION

# Fine pitch pixels





¼ of 3x3 pixels matrix

Wafer thickness: 100 µm

# Victoryprocess – structure and mesh definition



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# Victoryprocess – doping, etching, deposition



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### Stretching structure



### So far we "built" only 10 µm

## Victorymesh - Stretching structure



We can stretch the bulk to get the desired thickness

```
go victorymesh simflags="-P 32"
```

```
load in="final3D_sv"
```

```
stretch axis="z" in.intervals="3, 8" \
out.intervals="3, 98" \
axis.spacing="10"
```

remesh conformal

 $\sim$ 

```
save out="Conformal_pixel"
```

### So far we "built" only 10 $\mu m$

## VictoryVisual - The final structure



## VictoryVisual - The mesh



# VictoryVisual - Slices



### Victorydevice – device simulation

o victoryd simflags="-P 1" assign name = solve\_flags c.val="AC.ANALYSIS Frequency=1e4" mesh inf="../Conformal\_pixel.str" models bipolar temperature=293.15 print interface qf=5e10 log outf="ramp.log" solve init solve vstep=-0.1 vfinal=-1 name=HV \${solve\_flags} save outf="ramp\_1.str" solve vstep=-1 vfinal=-5 name=HV \${solve\_flags} save outf="ramp\_5.str" solve vstep=-1 vfinal=-10 name=HV \${solve\_flags} save outf="ramp\_10.str" solve vstep=-5 vfinal=-50 name=HV \${solve\_flags} save outf="ramp\_50.str" solve vstep=-10 vfinal=-100 name=HV \${solve\_flags} save outf="ramp\_100.str" quit

Declare variables

Load structure, define physics models and temperature

Add interface charge

Start simulating for V=0 on all electrodes

Ramp voltage, perform AC simulation and save solutions each time you want (Later you can restart simulating from such solution files)

# Tonyplot(3D) – depletion capacitance





Depletion voltage and capacitance at depletion in agreement with expectations

# Tonyplot(3D) – Interpixel capacitance





# Nice scaling with shared perimeter

### Victorydevice – Transient signal simulation

```
## bias point
set bias = 50
### entry_point
set x_entry_point = 0
set y_entry_point = 0
### entry_point
set x_exit_point = 0
set y_exit_point = 0
set file name="pixel 3D"
```

```
set log file name="pixel 3D"
```

```
go victoryd simflags="-P 8"
mesh inf="../../Conformal_pixel.str"
```

```
models bipolar temperature=293.15 print
```

interface qf=5e10

```
log outf="${log_file_name}.log"
load infile="../ramp_${bias}.str" master
solve prev
```

#### #method halfimplicit

Define few variables

Read structure file

Declare physics models and everything as in the ramp simulation

Solve again for the selected bias point

```
# Specify the charge track: normal incidence through the drain
singleeventupset entry="${x_entry_point},${y_entry_point},0" exit="${x_exit_point},${y_exit_point},100" pcunits b.density=2.18e-5 \
radialgauss radius=5 t0=2.e-11 tc=0
# Log file for transient
assign name = log_file_name c.val="$'log_file_name'-SEU"
log outf="$'log_file_name'.log"
assign name = file_name c.val="$'file_name'-SEU"
```

### Victorydevice – Transient signal simulation

```
## bias point
set bias = 50
### entry_point
set x entry point = 0
set y entry point = 0
### entry_point
set x_exit_point = 0
set v exit point = 0
set file name="pixel 3D"
set log file name="pixel 3D"
go victoryd simflags="-P 8"
mesh inf="../../Conformal pixel.str"
models bipolar temperature=293.15 print
interface gf=5e10
log outf="${log file name}.log"
load infile="../ramp_${bias}.str" master
solve prev
                                                                    Declare entry/exit point of charge deposition and the
#method halfimplicit
                                                                    charge density
# Specify the charge track: normal incidence through the drain
singleeventupset entry="${x_entry_point},${y_entry_point},0" exit="${x_exit_point},${y_exit_point},100" pcunits b.densitv=2.18e-5
                radialgauss radius=5 t0=2.e-11 tc=0
# Log file for transient
assign name = log_file_name c.val="$'log_file_name'-SEU"
                                                              Save transient signals
log outf="$'log_file_name'.log"
assign name = file name c.val="$'file name'-SEU"
```

# Victorydevice – Transient signal simulation

## seu peak #method constant.timestep solve tfinal=2.0e-11 tstep=1.0e-12 save outf="\$'file name'-before-seu.str" ## Response to particle strike #method lte.timestep tstep.incr=1.25 dt.max=2.5e-11 solve tfinal=3e-11 tstep=1.5e-12 prev save outf="\$'file\_name'-during-seu.str" ## after 50 ps #method lte.timestep tstep.incr=1.25 dt.max=2.5e-11 solve tfinal=5e-11 tstep=2.5e-12 prev save outf="\$'file\_name'-after-50ps.str" ## after 100 ps #method lte.timestep tstep.incr=1.25 dt.max=2.5e-11 solve tfinal=1e-10 tstep=5.0e-12 prev save outf="\$'file name'-after-100ps.str" ## after 200 ps #method lte.timestep tstep.incr=1.25 dt.max=2.5e-11 solve tfinal=2.0e-10 tstep=1.0e-11 prev save outf="\$'file name'-after-200ps.str" ## after 500 ps solve tfinal=5.0e-10 tstep=2.5e-11 prev save outf="\$'file name'-after-500ps.str" ## after 1 ns solve tfinal=1e-9 tstep=5.0e-11 prev save outf="\$'file name'-after-1ns.str" #

Solve as a function of time by defining the final and incremental time Save the simulated structure

Repeat as many times as needed, to capture the evolution of many observables (concentrations, current densities, generation rates, etcetera)





### Particle striking in the middle of PX4





### Opposite signal induced on neighbours





### Particle striking in between pixels





### Particle striking diagonally











# RADIATION DAMAGE SIMULATION FOR HL-LHC

### Simulation radiation damage effects in ATLAS MC



### Modified pixel digitizer to include radiation damage effects is now the default for Run3

✓ Excellent agreement with data

### But too slow for HL-LHC:

- Increase in instantaneous and integrated luminosity from 4 to 8 with respect to the end of Run3
- Event, track and hit rate to increase similarly
- Innermost pixel layers in ATLAS to receive 1-2x10<sup>16</sup> n<sub>eq</sub>/cm<sup>2</sup> after 2000 fb<sup>-1</sup>, x10 more fluence than end of Run2
- Need for faster algorithm

About ITk Pixel: see the overview talk



# **Project workflow**



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### additional pixels, i.e. a total of five. M. Bomben - SIMDET 2023 - APC, Paris

### 65

#### Development of a silicon bulk radiation damage model for Sentaurus TCAD

Å. Folkestad <sup>a,\*,1</sup>, K. Akiba<sup>b</sup>, M. van Beuzekom<sup>c</sup>, E. Buchanan<sup>e</sup>, P. Collins<sup>a</sup>, E. Dall'Occo<sup>c</sup>, A. Di Canto<sup>a</sup>, T. Evans<sup>d</sup>, V. Franco Lima<sup>f</sup>, J. García Pardiñas<sup>g</sup>, H. Schindler<sup>a</sup>, M. Vicente<sup>b</sup>, M. Vieites Diaz<sup>g</sup>, M. Williams<sup>a</sup>

10.1016/j.nima.2017.08.042

#### Table 2

Parameters of the proposed radiation damage model. The energy levels are given with respect to the valence band  $(E_V)$  or the conduction band  $(E_C)$ . The model is intended to be used in conjunction with the Van Overstraeten–De Man avalanche model.

Defect number	Туре	Energy level [eV]	$\sigma_e   [{ m cm}^{-2}]$	$\sigma_h  [\mathrm{cm}^{-2}]$	$\eta  [\mathrm{cm}^{-1}]$
1	Donor	$E_V + 0.48$	$2 \times 10^{-14}$	$1 \times 10^{-14}$	4
2	Acceptor	$E_{C} = 0.525$	$5 \times 10^{-15}$	$1 \times 10^{-14}$	0.75
3	Acceptor	$E_V + 0.90$	$1 \times 10^{-16}$	$1 \times 10^{-16}$	36



Fig. 1. Close-up of the pixel region of a (left) 2D geometry with three pixels and (right) a 3D geometry with four quarter pixels. The 2D mesh used in CCE simulations contains two

**D**<sup>CrossMark</sup> Radiation damage model for n-on-p pixels

Tested up to  $8 \times 10^{15} n_{eq}/cm^2$ 

model

Already used for preliminary estimations for ITk

Developed on Synopsys

Trying to porting it in Silvaco

In the following: comparison of electric field simulations



# IT k pixels simulations with TCAD

n-on-p 100 μm think 50 μm pitch

¼ of 3x3 pixels matrix

ONDAZIONE BRUNO KESSLER

Full 3D simulation

LPNHE

Several models tested (mobility, recombination, bands...)

(validation done in 2D)

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## LHCb TCAD radiation damage model



### **Good agreement!**

### LUTs calculated using Allpix2 together with TCAD

### https://allpix-squared.docs.cern.ch/

- Building blocks follow individual steps of signal formation in detector
- Algorithms for each step can be chosen independently



# LUTs example

(Keerthi Nakkalil, APC)



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# **CONCLUSIONS AND OUTLOOK**

# **Conclusions and Outlook**

- TCAD is a very powerful tool for HEP silicon sensors
- You can reduce the number of submission, and so cutting time and money to get results, and get insight into physics!
- Combining TCAD simulations, laboratory and testbeam data can probe fundamental quantities like electric field distribution, trapping, etc. and use them to making quantitative predictions, even after heavy irradiation
- A solid knowledge of semiconductor physics, and good data inputs are recommended to fully exploit TCAD simulations
- If you are interested in working with TCAD simulations, feel free to contact me: marco.bomben@cern.ch


## **THANK YOU!**