

Tracking/vertexing technologies for FCC

Jerome Baudot



- Specifications: from physics to sensors
- First tour of technologies
- Monolithic sensors: detailed R&D roadmap
- R&D context in France & elsewhere

Specifications from physics to sensors



Vertexing

Goals

- Reconstruction of vertices: primary, secondary, tertiary
 - Possibly for long lived particle → tracker
- Tagging jet flavour: impact parameter resolution
- Low pT track reconstruction

Environment

- Beamstrahlung background dominating hit-rate
- (radiations ignored: few 10^{11} $n_{eq}/cm^2/year$ & $kGy/year$)



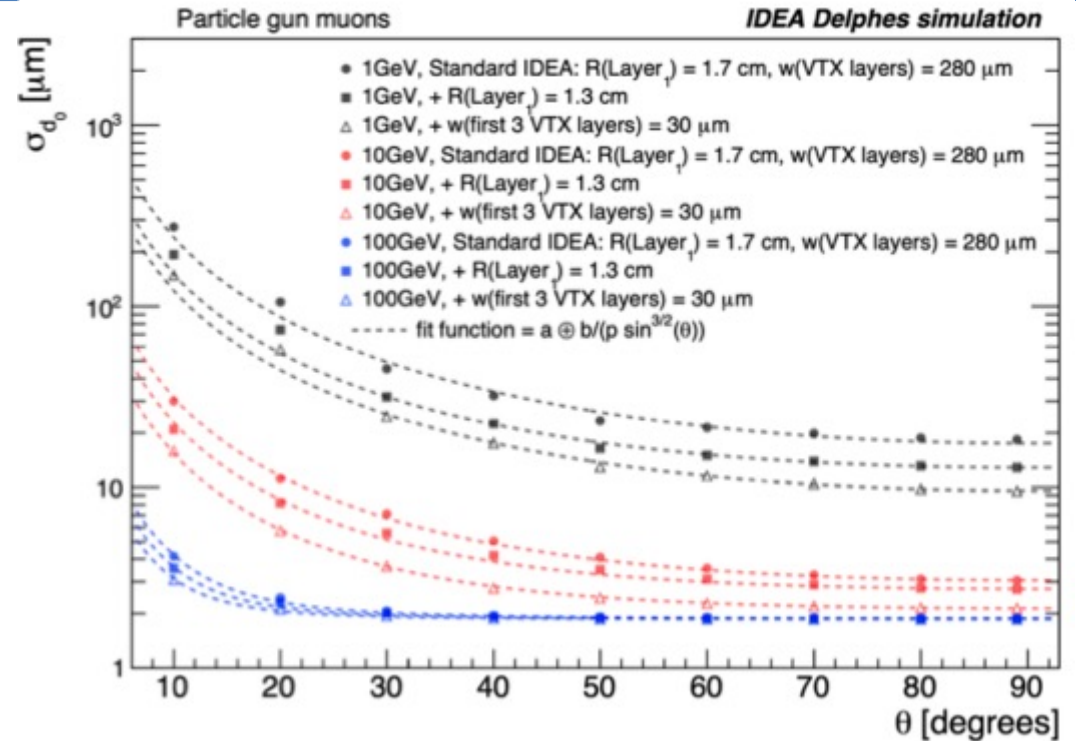
Detector system

- 5 to 6 layers ($< 0.5 m^2$)
- Position resolution $\lesssim 3-4 \mu m$
- Material budget $\lesssim 0.2 \% X_0 / layer$
- As close to collision as possible
 - Beam pipe radius 10 mm => 1st layer 12 mm



Sensors

- Small (17-25 μm) pitch and/or multi-bit digitization
- Dimension compatible with small radius or bendable
- Time binning 1 μs (Bunch ID with 30 ns, CLIC 3 ns)
- Thinned to 50-100 μm (depends on other support)
- Power budget $< 20-50 mW/cm^2$



Tracking

Goals

- High track efficiency down to p_T 100 MeV/c
- Excellent momentum resolution

$$\frac{\sigma_{p_T}}{p_T} \leq 2.10^{-5} p_T + 1 \text{ to } 2.10^{-3}$$

- Particle Identification via dE/dx and/or Time of Flight
- Compatible with Particle Flow Analysis



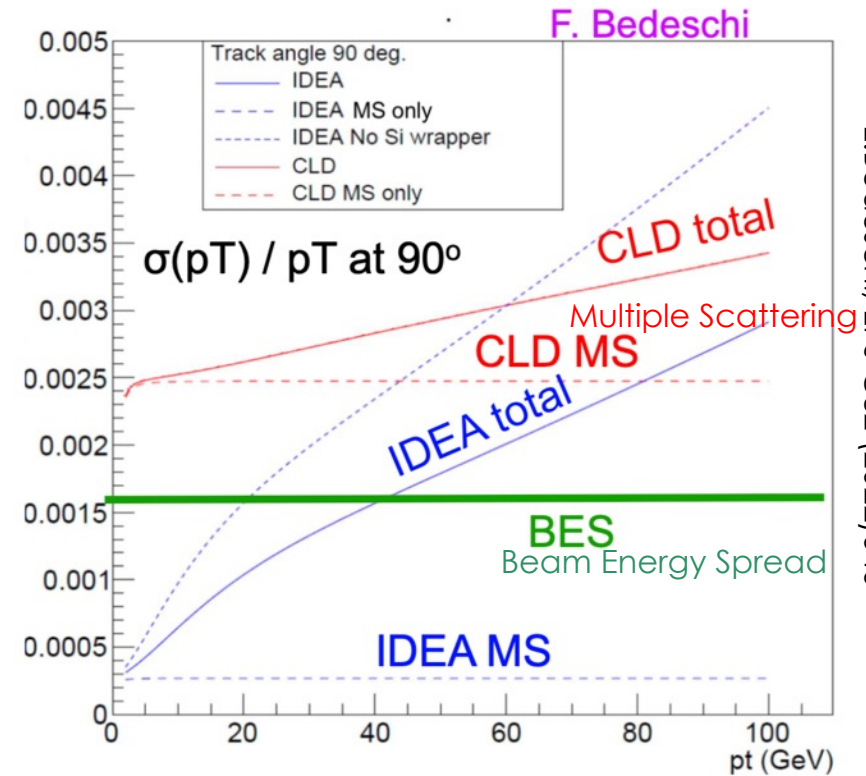
Detector system

- Radius coverage 200 cm
 - 10 m² for last layer
- Multi-layer system
- Position resolution $\lesssim 10 \mu\text{m}$
- Material budget $\lesssim 1\text{-}2\% X_0 / \text{layer}$



Sensors

- Average to large pitch (30-100 μm)
- Thinned to 50-100 μm (depends on other support)
- Power budget $< 20\text{-}50 \text{ mW/cm}^2$



E. Bedeschi, EPJ C82 (2022) 646

First tour of technologies



Gas detectors (tracking)

■ Large volume

- TPC / drift chambers

■ Benefits

- Easy coverage
- No trade-off #points vs material budget

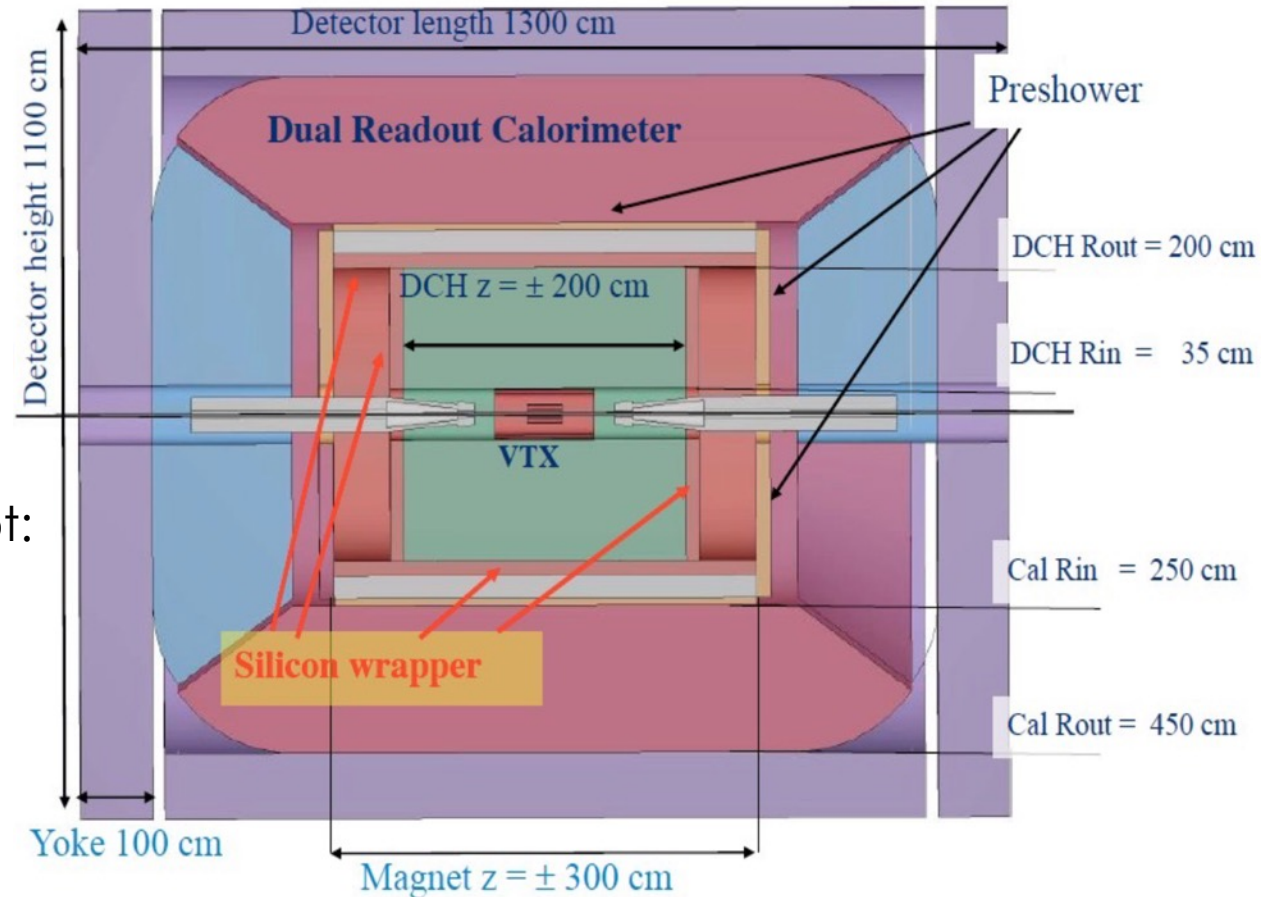
■ Issues

- 100 kHz

■ Micro pattern

- Individual layers with GEM or Micromegas

IDEA concept:



■ Sensors

- No internal amplification
 - strips, pixels, 3D, diamond
 - ELAD strips with enhanced lateral drift => position resolution
- With amplification
 - Saturated: APD, SPADS => single photon sensitivity
 - Linear: LGAD => time resolution

■ Read-Out Chip

- RD53, Timepix4, VeloPix, ... (CMOS 65 nm)
- TimeSPOT, IGNITE (CMOS 28 nm)

■ Hybridization techniques

- Evolution of bump-bonding:
 - pitch 25 μm with sensor thickness 50 μm (IZM)
- Novel technique with anisotropic conductive films
 - Maybe only for prototyping?

■ Strong points

<= From functionalities optimised in different parts

- Hit-rate
- Radiation tolerance
- Time resolution

■ Challenges

- Material budget (current limit ~1%)
- Minimal pitch (current limit 25 μm)
- Cost & time of production



Considered for

CLIC-tracking (nanosecond time resolution)
ToF with LGAD

But currently Monolithic preferred / FCCee

Low Gain Avalanche Detector

■ Success in ATLAS & CMS

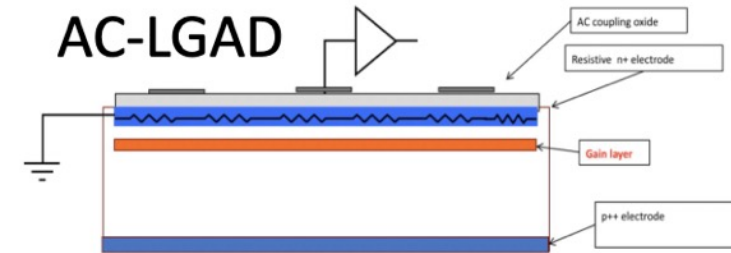
- Time resolution ~ 70 ps
- Limited granularity 1.3×1.3 mm²

■ Various developments

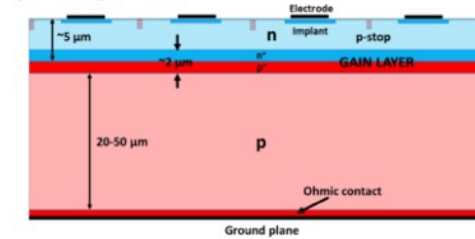
- Improve timing
- Improve granularity
- Improve radiation tolerance

- Capacitive coupling (AC)
- Deep junction
- Trench isolation
- Inverted
- Resistive

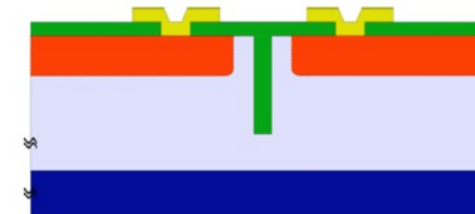
R&D activities on sensors
part of ECFA-DRD3



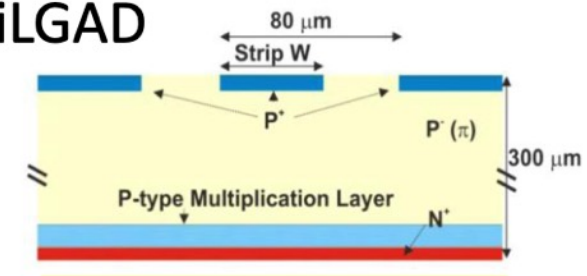
DJ-LGAD



TI-LGAD



iLGAD



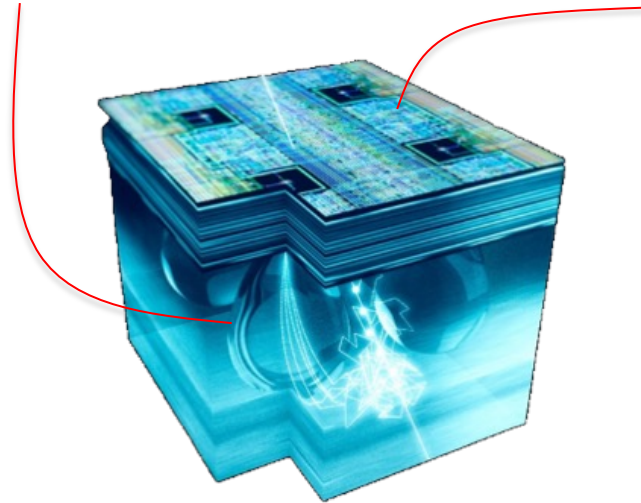
Monolithic sensors: detailed R&D roadmap



Note:
CMOS-MAPS only
SOI, DEPFET ignored

■ Sensitive layer / Collection node

- Drive charge collection
=> *defines collection pitch*
- Modifications depends on techno.
- **Optimised by R&D cycle:**
 - TCAD simulation
 - prototyping
 - characterisation



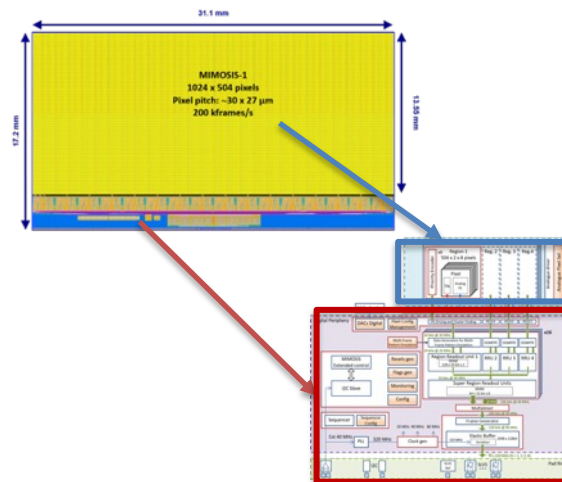
■ In-pixel & in-matrix μ -circuits

(Above sensitive layer)

- Convert charge collection properties into actual performance
=> *defines read-out pitch*
- **Optimised by simulation & verification**
 - prototyping still required to estimate for noise, pixel-to-pixel fluctuations, SEE

■ Periphery μ -circuits

- (Insensitive area, usually)
=> *defines interface to outside world*
 - Powering, configuration, signal transmission
- **Optimised by simulation & verification**
 - as complex as any large ASICS
 - Prototyping used to validate



■ Integration in det. modules

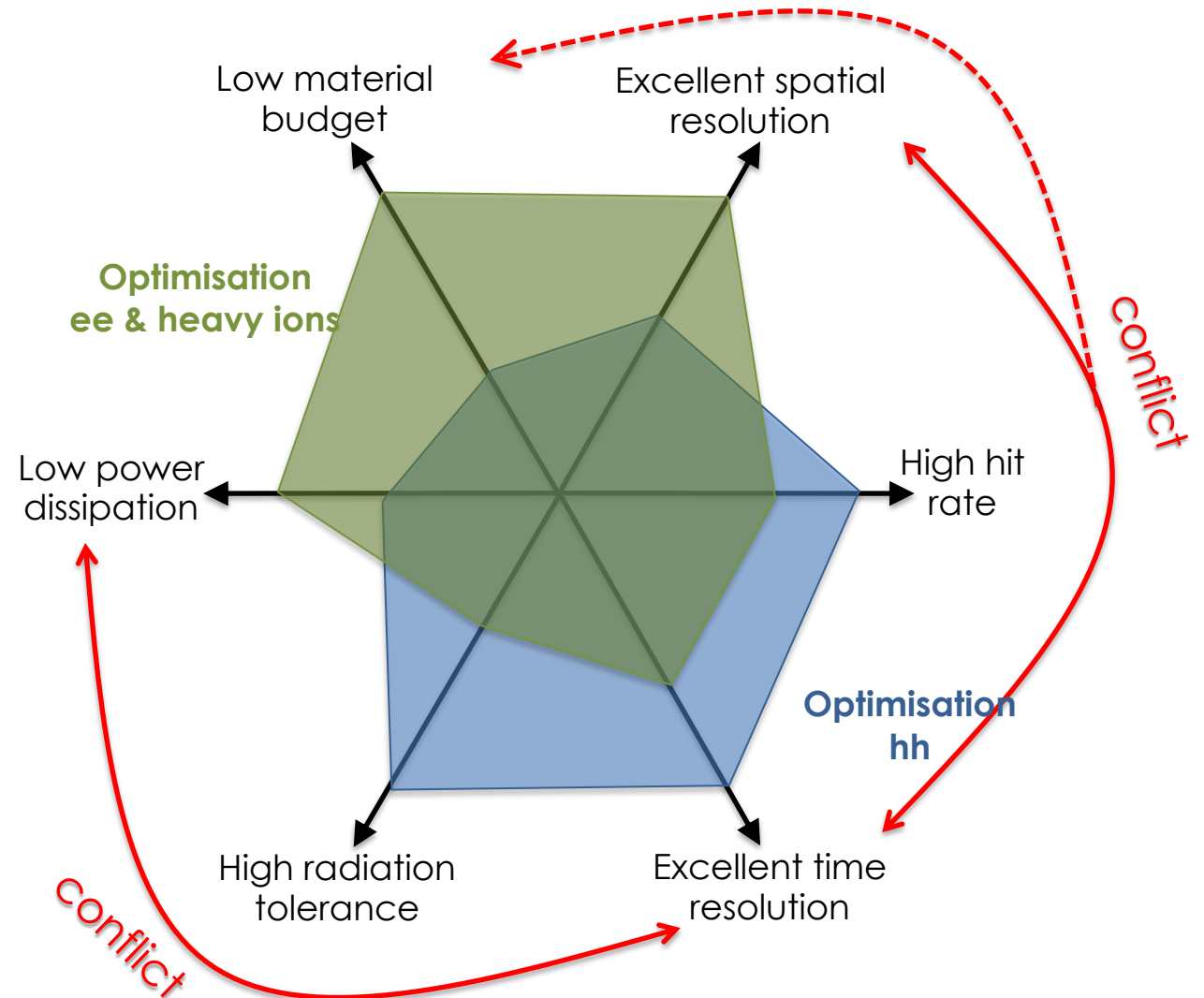
- Final sensor thickness, interconnection, geometrical arrangement
=> *Defines material budget & operability*
- **Optimised by progressive prototyping in complexity**

The curse of the monolithic approach

Stronger correlation between parameters than in other technologies



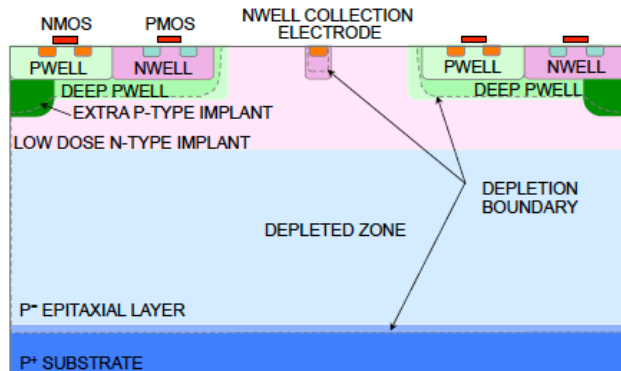
Any R&D is incomplete till all aspects addressed



MAPS technological processes

Small collection node (= small det. capacitance)

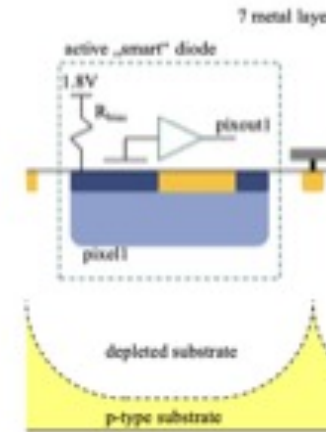
- Depletion through High-Resistivity material



All in ECFA-DRD3 projects

Large collection node (→large det. Capacitance)

- Depletion through High-Voltage allowed by process



■ Tower 180 nm

- ALPIDE, CBM, CLICTD, ATLAS-ITK, CEPC, LHCb-UT, TIIX

■ TPSCo 65 nm

- ALICE: MOSS -> MOSAIX
- Various small prototypes

■ LF 150 nm

- ATLAS ITK, RD50, Cactus

■ TSI 180 nm

- Mu3e, LHCb-MT, ATLAS-ITK

■ SIGe BiCMOS

- Monolith, PicoAd, Faser

■ LF 110 nm

- ARCADIA

Note: Single provider issue, similar to ASIC

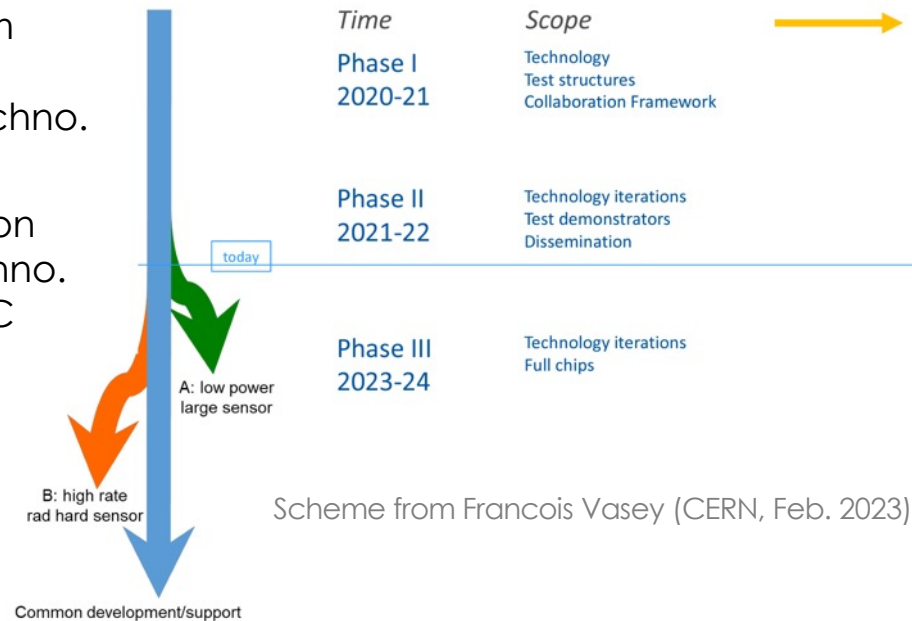
Beyond State-of-the-art Maps

Foreword on technologies

- MAPS developed on various technologies/processes (TSI-USA, Tower-Israel/Japan, LFoundry-Italy, IHP Germany, ...)
- For robustness & μ -electronics possibilities reasons => Tower processes are excellent choices

The new horizon: TPSCo 65 nm ?

- Foundry located in Hokuriku, Japan
- Large consortium lead by CERN exploring the techno.
- Strong connection with 180 nm techno. operated @ IPHC



Submissions
TPSCo ISC 65nm
MLR1 Dec20

- initial functional blocks
- 1st sensors (APTS, CE-65, DPTS)
- Structures to qualify techno

ER1 Nov22

- Optimised sensors (APTS, CE-65, DPTS)
- Complementary functional blocks
- 1st stiched (1D sensors) 1.4x26 cm



ER2 Exp. 2024

- Optimised stiched sensor ALICE-ITS3
- Some chiplets for R&D

MLR2 Q4 2025 ?

Start of the R&D program

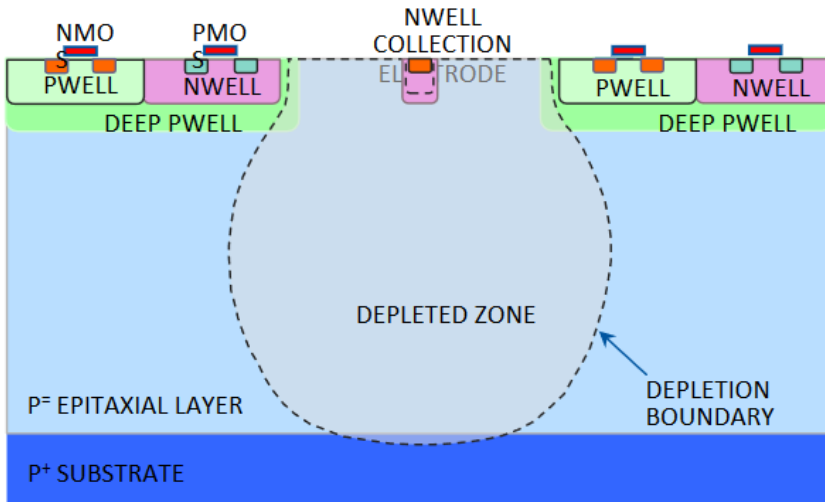
- process modifications
- position $\sigma \lesssim 3 \mu\text{m}$
- power $\lesssim 20 \text{ mW/cm}^2$
- timing 10 -100 ps
- LGAD in MAPS
- hit rate > GHz/cm²
- new architectures
- tolerance > $10^{16} \text{ n}_{\text{eq}}/\text{cm}^2$

Integration studies !

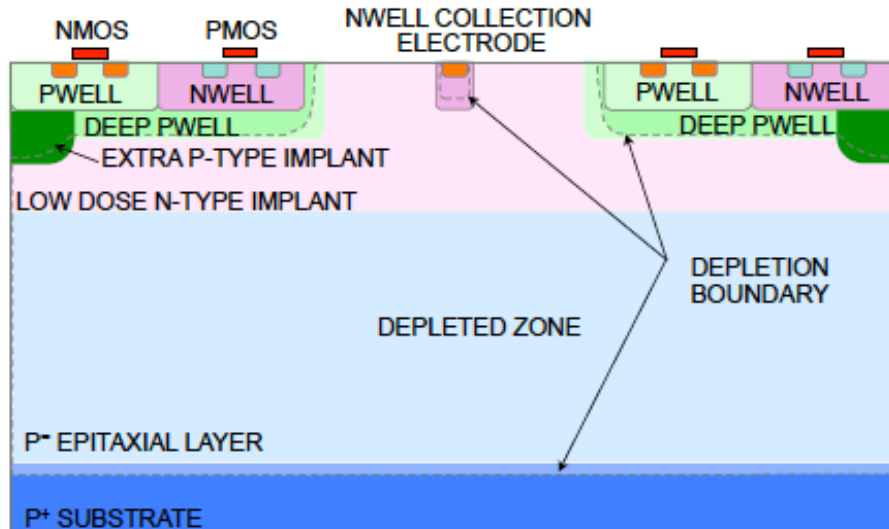
- Using existing large sensors from 180 nm techno

Charge collection: basic facts

Here on small collection node

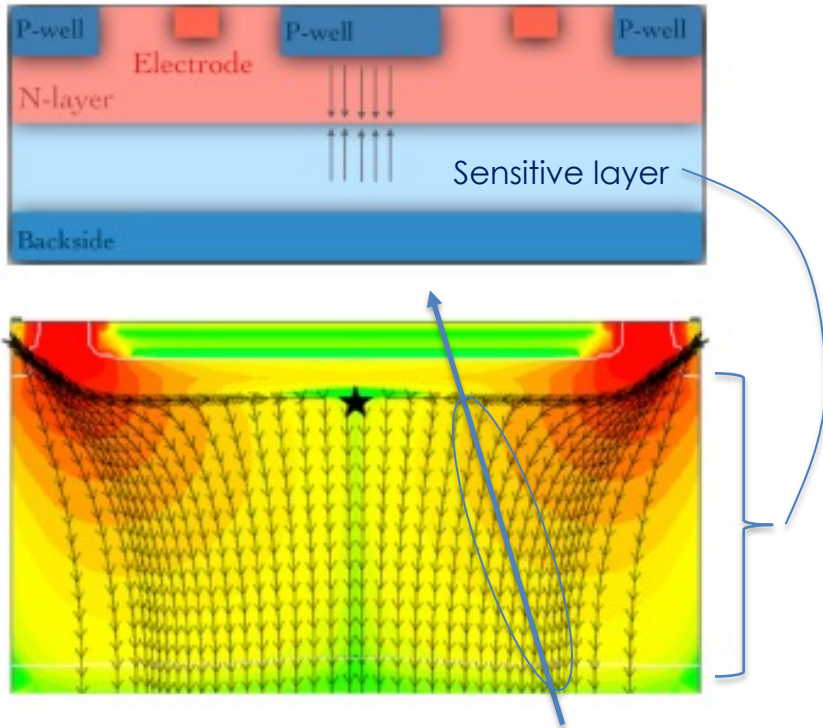


- Fixed amount of charge generated by ionization in sensitive layer limited by substrate
=> all of it is collected over a cluster of pixels
- In **standard** process, **partial depletion** charges move by diffusion and drift



- In **modified** process, close to or **complete depletion** drift strongly dominates

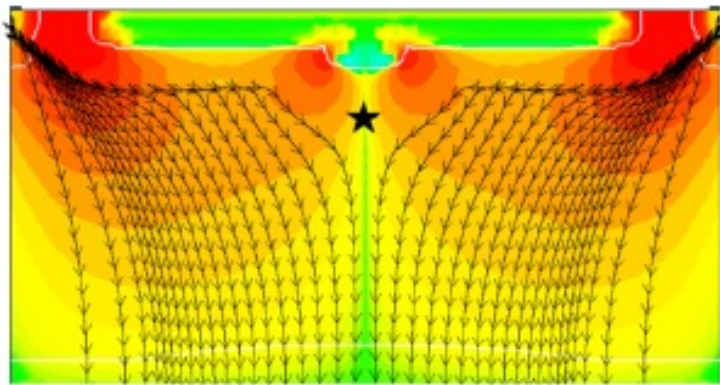
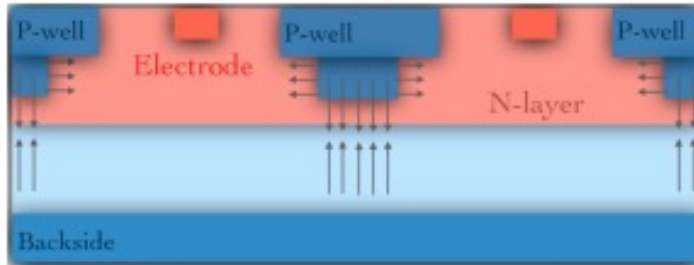
modified process (mp) – “standard”



doi: 10.1016/j.nima.2017.07.046
doi: 10.1088/1748-0221/14/05/C05013

- Fixed amount of charge generated by ionization
=> all of it is collected over a cluster of pixels
- Electric field configuration & sensitive thickness drive charge sharing
- **Sizeable sharing** =
 - Lower charge on seed pixel → low threshold for high efficiency
 - Slow collection → unfavourable / tolerance to radiation
 - More information to reconstruct position
- **Low sharing** =
 - High charge on seed pixel → easy detection
 - Fast collection → beneficial for radiation tolerance & time resol.
 - Detrimental to position resolution
- **!!** Sharing depends on impact position within pixel

mp + additional p-implant



Field configuration driven by
(P/N)well geometries & dopings

- Fixed amount of charge generated by ionization
=> all of it is collected over a cluster of pixels
- Electric field configuration & sensitive thickness drive charge sharing
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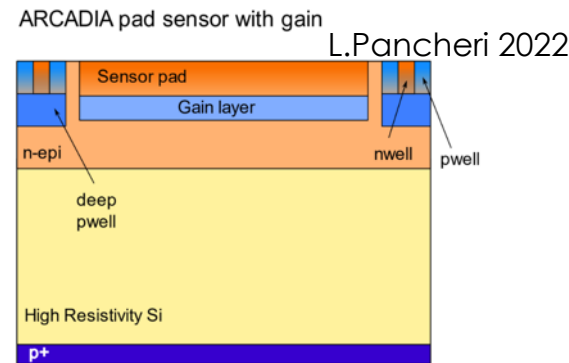
Charge collection: beyond basics

■ Introduce amplification by impact in silicon

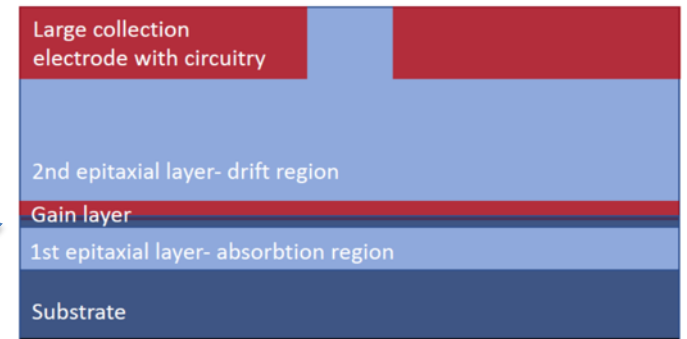
- Stronger signal → better radiation tolerance (caveat about behaviour of additional layers with fluence)
- Stronger signal → no need anymore for front-end: smaller pixels, lower power
- Faster signal → better time resolution (but just one of the ingredients)

■ Various current tentatives

- Mostly focused on timing (~10 ps) so far
 - ARCADIA project in INFN (LF 110 nm)
 - SiGe BiCMOS in U.Geneva
- Newcomers:
 - CERN starting with Tower 180 nm
 - ANR-APICS (IPHC, CPPM, ICube) starting with Tower soon



Schematic view of PicoAD sensor concept:



M. Munker, Trento Workshop 2022

} APD/LGAD-style

■ What we know

- Resolution driven by
 - Charge sharing
 - Pixel-signal encoding resolution
 - Detection threshold
- Best today still the ‘slow’ MIMOSA-26/28

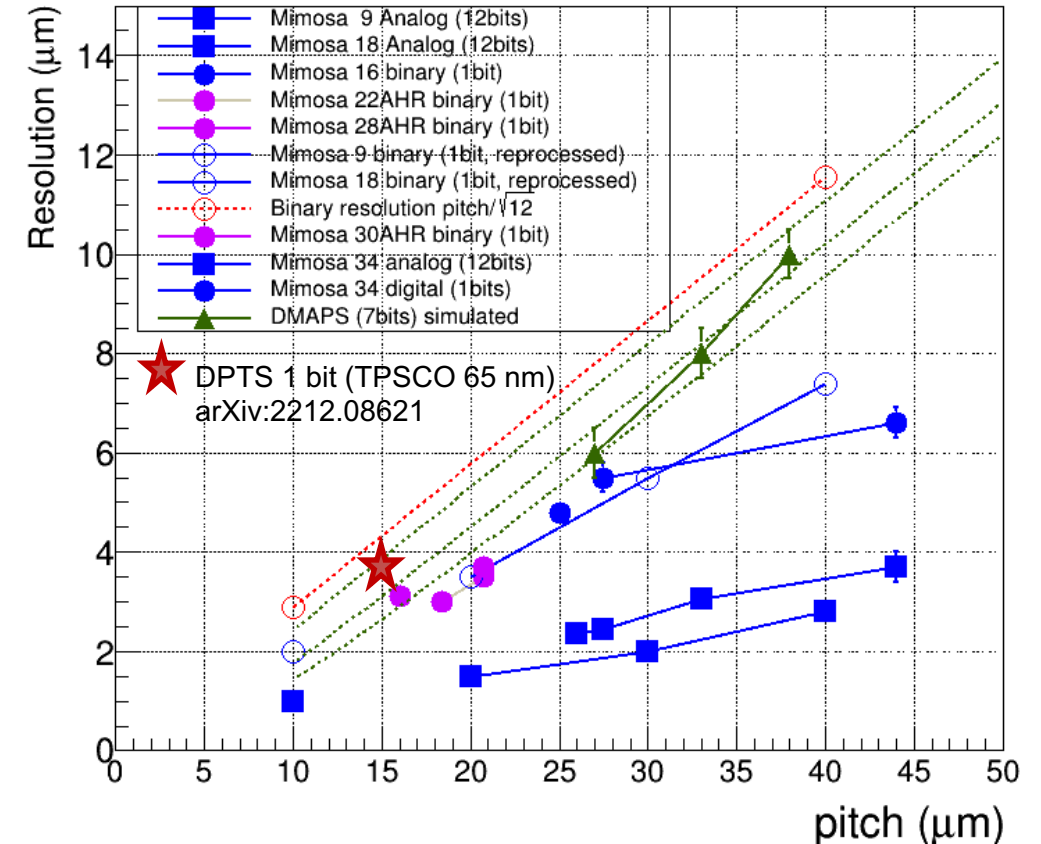
■ Beyond state-of-the-art needs

- ALICE 3 inner layers: 2.5 μm
- Future lepton colliders: 3 μm

■ R&D topics

- CMOS process with smaller feature size \rightarrow TPSCo 65 nm
 - But some work is still ahead of us
- Removing front-end amplifier from pixel
 - \rightarrow requires amplification in silicon

CMOS pixel resolution vs pitch



Read-out architecture

■ What we know

- Hit-rate capability & Power driven by
 - Front-end
 - Data-driven (position/charge/time) transmission out of the matrix
- Best today Monopix/Malta/AtlasPix with 100 MHz/cm² and power > 100 mW/cm²

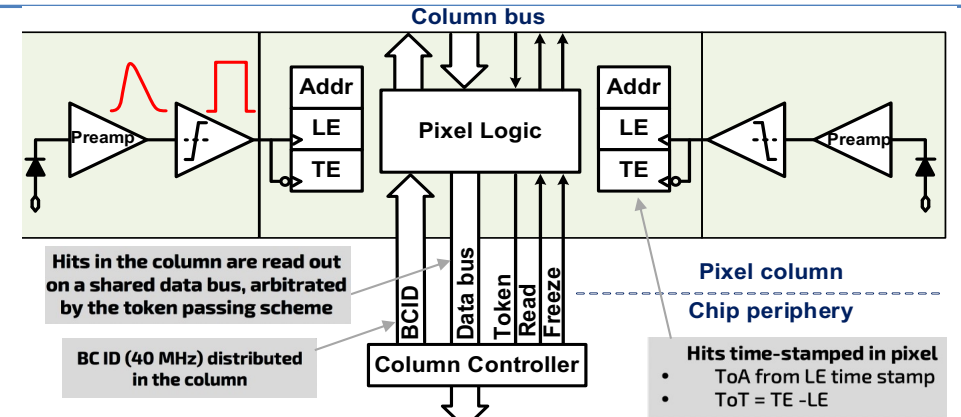
■ Beyond state-of-the-art need

- ALICE-3, FCCee for power < 50 mW/cm²
- LHCb UT-MT for hit-rate 200 MHz/cm² & timestamping (25 ns)
- Belle3 for a combination of all

■ R&D topics

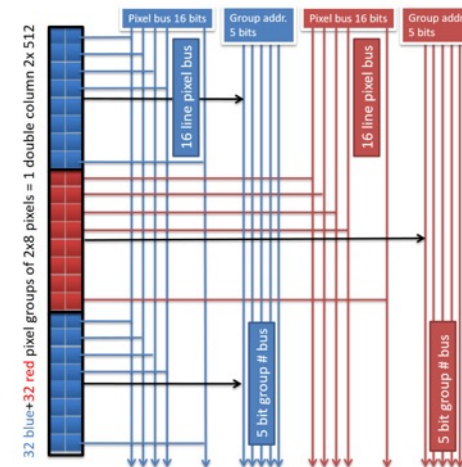
- Smaller CMOS process feature size
- Asynchronous logic, expected to save power
- Pixel 'multiplexing' to reduce granularity but keeping efficiency
 - 4:1 with 25x25 μm² 50x50 μm²
- In-ixel generation of time resolution <100 ps ?

Note: 3D interconnection (hybridisation) might be needed



Column-drain doi: 10.1088/1748-0221/13/03/C03039

Priority encoder doi: 10.1016/j.nima.2015.02.063



Asynchronous bus

doi:10.1088/1748-0221/13/01/C01023

Stitching or not-stitching?

■ Benefits

- Material budget with a single bent crystal
- System simplicity

■ Issues

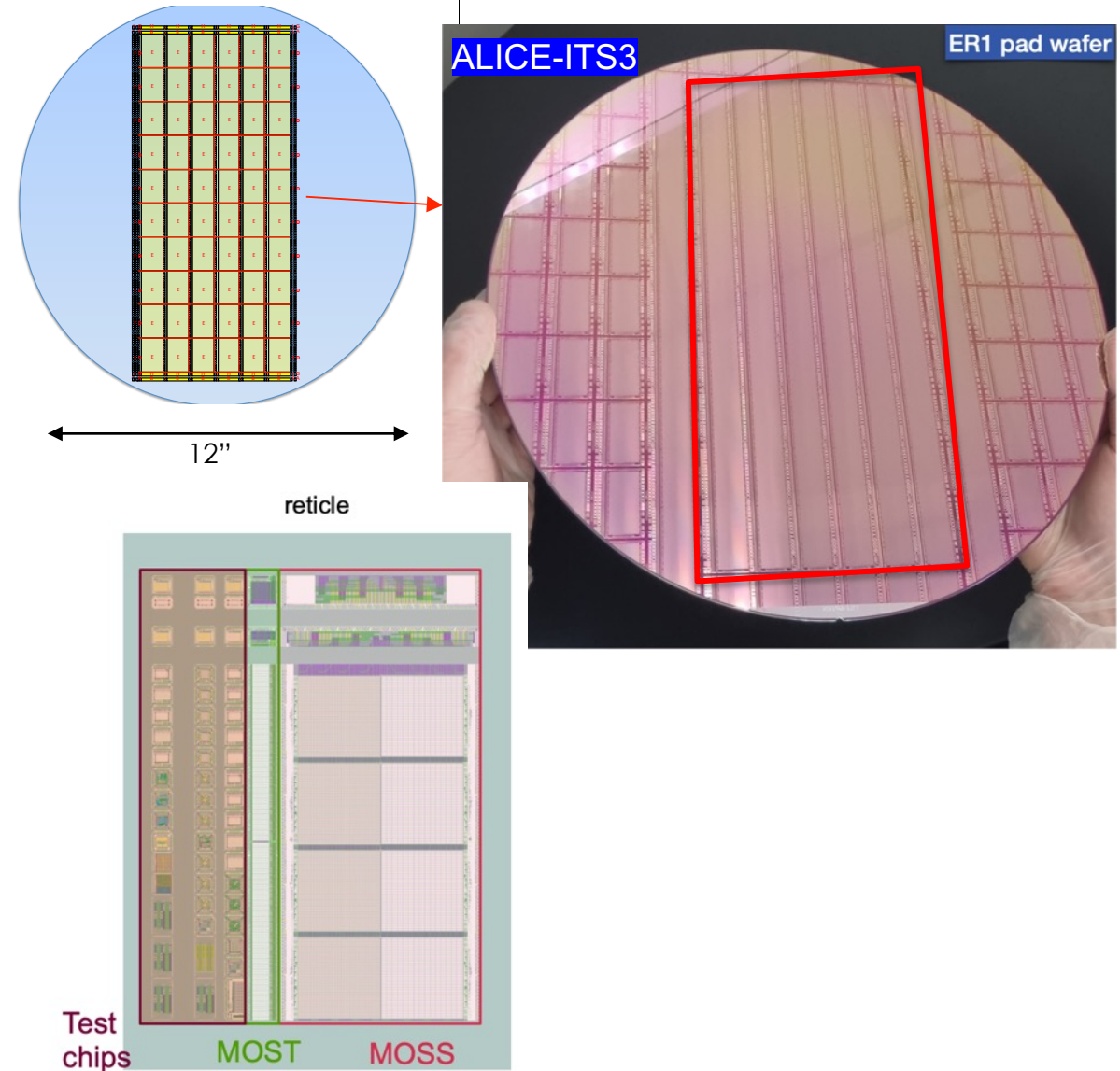
- Yield => expecting first result from MOSS this year
- Insensitive area to drain data out

■ Need

- Small area innermost layers: ALICE-ITS2 + ALICE3 + FCC
- Large area => no go because of yield ?

■ R&D topic

- 1D stitching with ALICE
 - Power domain local-failure proof
- 2D stitching?



Integration:

■ Experience from

- STAR-PXL, PLUME, ALICE-ITS2, MALTA
- FASER, MU3e, Belle II-VTX

PLUME: first double sided module

- 12 cm length, 8 Mpixels, 0.35 % X0

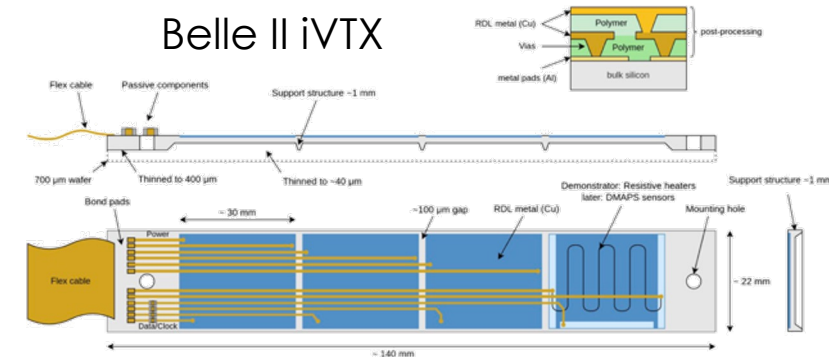
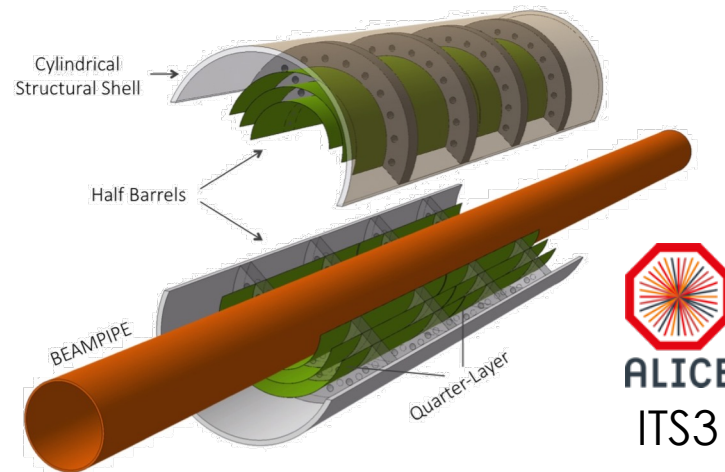


- Used in phase-2 SuperKEKB



■ R&D topics

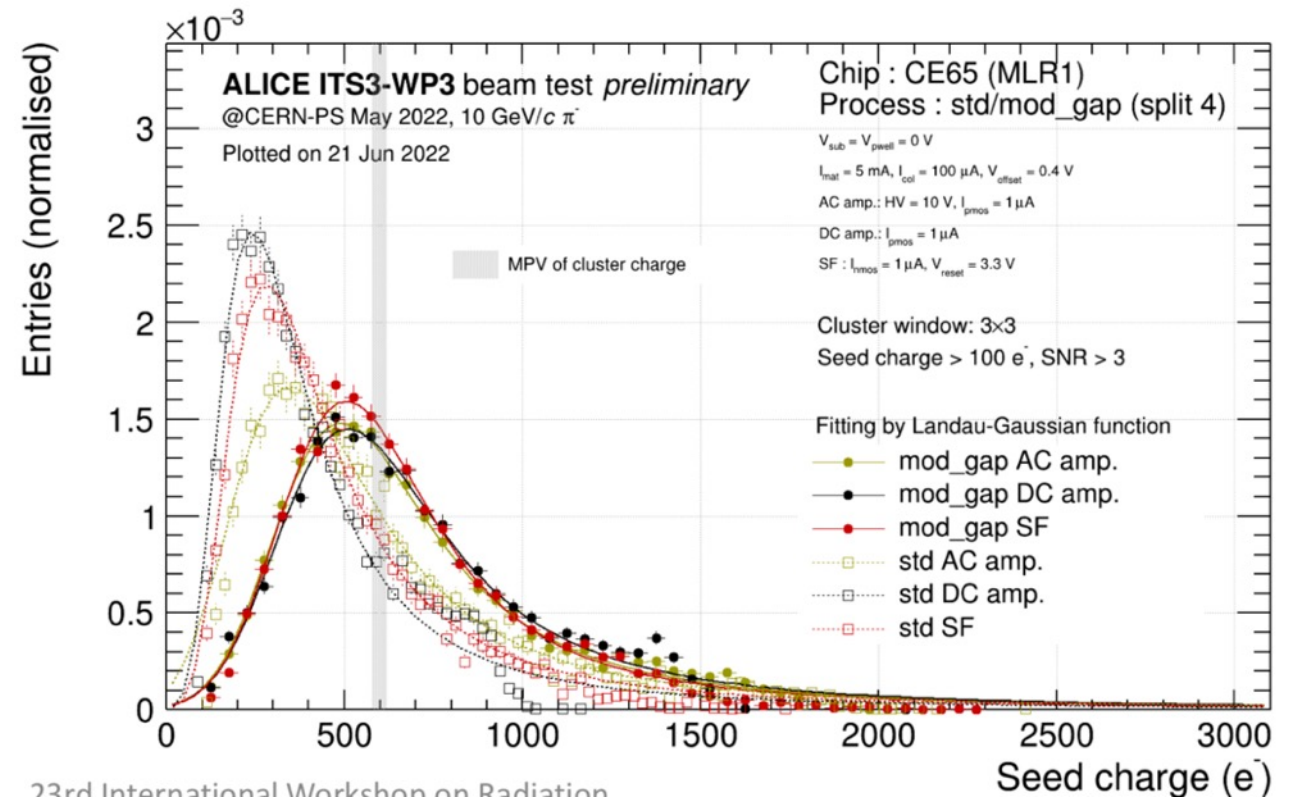
- Stitching or pseudo-stitching
- Connecting sensors on modules
 - For data and/or power
- Regulating power



Note: Quite difficult to have generic project
=> need an experiment to get practical

■ From 1st submission in TPSCo 65 nm

- Based on APTS, CE-65, DPTS: talks at [WoRiD2022](#), [TREDI 2023](#), [ULTIMA 2023](#), [PSD 2023](#)
- Variety of pixel pitches: 10-25 μm
- Successful sensitive layer depletion
 - From modified process

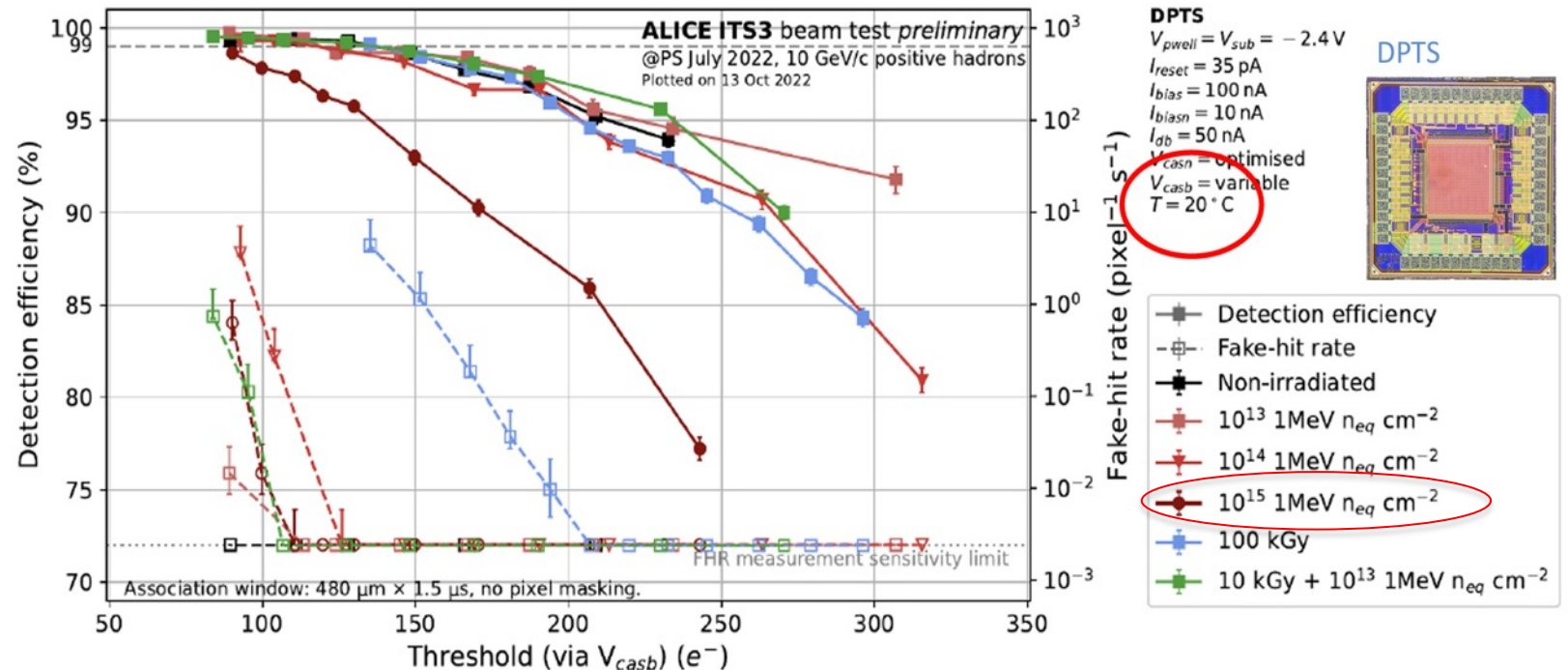


23rd International Workshop on Radiation

TPSCo 65 nm: current status

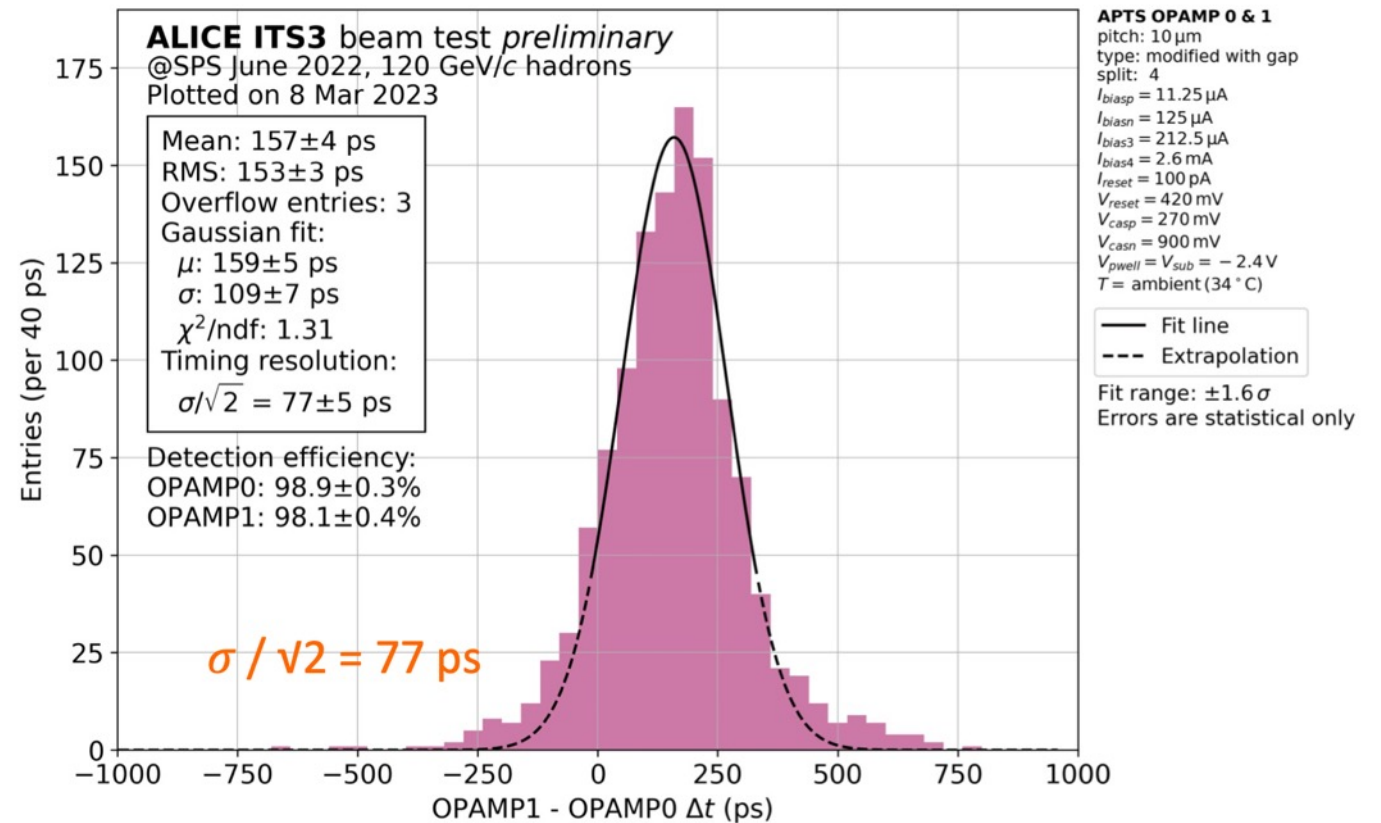
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- Variety of pixel pitches: 10-25 μm
- Successful sensitive layer depletion
- Promising radiation tolerance
- Promising time resolution



R&D context in France & elsewhere



Context of MAPS R&D: the experiments

Attractive MAPS features for vertexing/tracking
=> small pitch, low mass & low power

■ 1st applications

- STAR-PXL@ RHIC 2014-16
 - MIMOSA-28 [doi:10.1088/1748-0221/7/01/C01102](https://doi.org/10.1088/1748-0221/7/01/C01102)
- ALICE -ITS2 @ LHC (10 m²) 2022-32
 - ALPIDE [doi:10.1016/j.nima.2016.05.016](https://doi.org/10.1016/j.nima.2016.05.016)
- sPHENIX-MVTX @ RHIC 2023- (also ALPIDE)
- Mu3e detector @ PSI 2023-
 - MuPix10 [doi:10.1016/j.nima.2020.164441](https://doi.org/10.1016/j.nima.2020.164441)
- MVD in CBM @ FAIR for late 20s
 - MIMOSIS [talk at Eurizon 2023 workshop](#)

■ Extended applications to higher radiation levels and/or hit rates

- ATLAS-ITK @ LHC, successful R&D but not selected (yet)
 - MALTA, TJ-Monopix, LF-Monopix, ATLASPix
- Belle II-VTX @ SuperKEKB upgrade project for late 20s
 - OBELIX talk at [talk at AIDAInnova 2023 workshop](#)

Pushing performances for more science

■ Highly granular & light vertexing

- ALICE-ITS3 XL-sensor (30x10 cm²)
 - MOSS [talk at PIXEL 2022](#)
- All future e+e- colliders at high energy with spatial resolution $\lesssim 3 \mu\text{m}$
- ALICE3 vertexing inside beam-pipe

■ Tracking

- Upgrades: Belle II @ SuperKEKB, LHCb @ LHC
- New systems: EIC @ eRHIC, ALICE3 @ LHC
Future e+e-/ $\mu\mu$ /hh colliders



■ Intensive R&D roadmap by ECFA

- DRD3 for solid-state [March Workshop at CERN](#)
- DRD7 for electronics [March workshop at CERN](#)

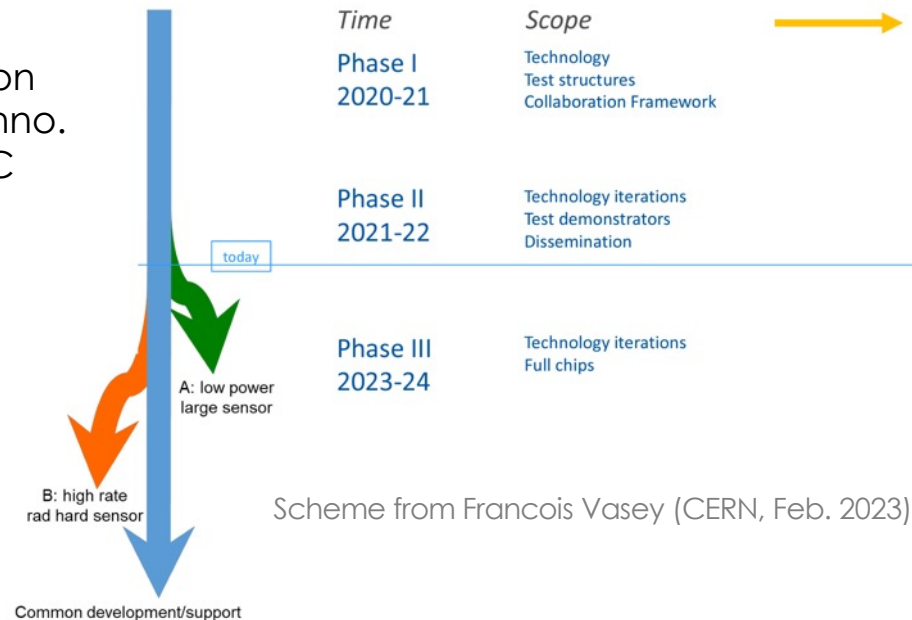
- Many IN2P3 labs with experience on silicon sensors for tracking in CMS, ATLAS, ALICE, ...

■ MAPS developments

- historical contributors: IPHC, CPPM, IRFU
- More with ALICE-ITS2 & MFT: IP2I, LPSC, Subatech
- C4PI-Strasbourg: facility devoted to MAPS
 - 3 main projects: CBM-MIMOSIS, ALICE-ITS3, Belle II-VTX (to be decided)
 - ALICE & Belle II in collaboration with other IN2P3 labs
 - Already various R&D projects with other IN2P3 labs
- Clearly more laboratories interested in the context of ECFA-DRD3/7

■ The new horizon: TPSCo 65 nm ?

- Foundry located in Hokuriku, Japan
- Large consortium lead by CERN exploring the techno.
- Strong connection with 180 nm techno. operated @ IPHC



- initial functional blocks
- 1st sensors (APTS, CE-65, DPTS)
- Structures to qualify techno

- Optimised sensors (APTS, CE-65, DPTS)
- Complementary functional blocks
- 1st stiched (1D sensors) 1.4x26 cm



- Optimised stiched sensor ALICE-ITS3
- Some chiplets for R&D

• Start of the R&D program

- process modifications
- position $\sigma \lesssim 3 \mu\text{m}$
- power $\lesssim 20 \text{ mW/cm}^2$
- timing 10 -100 ps
- LGAD in MAPS
- hit rate $> \text{GHz/cm}^2$
- new architectures
- tolerance $> 10^{16} \text{ n}_{\text{eq}}/\text{cm}^2$

- Convergences des efforts de R&D sur la technologie MAPS

- Plusieurs voies de développement
- Ne pas oublier les outils de simulation !

- Ensemble d'opportunités pour les ~10 ans à venir

- Structuration forte de la communauté R&D

- D'autres technologies vont continuer à progresser

- détecteurs gazeux ou 'quantiques'

- A plus long terme

- Quelque soit l'évolution/le changement du noeud de détection: densité d'information = paramètre majeur

Thank you for your attention

Collider	ILC		CLIC	FCC-ee			CEPC	
Detector Concept	SiD	ILD	CLICdet	CLD	FCC-ee IDEA	Noble LAr/LCr	CEPC baseline	CEPC IDEA
B-field [T]	5	4	4	2	2	2	3	2
Vertex inner radius [mm]	14	14	31	17 → 12	17 → 12	17 → 12	16	16
Tracker out. radius [m]	1.25	1.8	1.5	2.2	2.0	2.0	1.81	2.05
Vertex	Si-pixel	Si-pixel	Si-pixel	Si-pixel	Si-pixel	Si-pixel	Si-pixel	Si-pixel
Tracker	Si-strips	TPC/ Si-strips	Si-pixel	Si-pixel	DC/ Si-strips	DC/Si-strips or Si-pixel	TPC/Si-strips or Si-strips	DC/ Si-strips

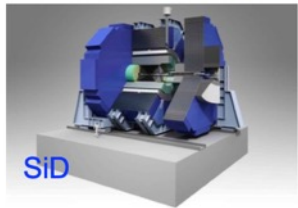
[arXiv:1306.6329](https://arxiv.org/abs/1306.6329)

[arXiv:1812.07337](https://arxiv.org/abs/1812.07337)

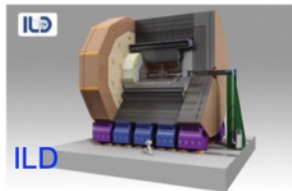
[arXiv:1911.12230](https://arxiv.org/abs/1911.12230)

doi.org/10.1140/epist/e2019-900045-4

[arXiv:1811.10545](https://arxiv.org/abs/1811.10545)

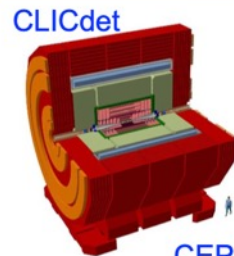


SiD

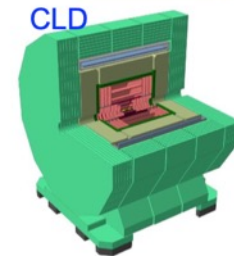


ILD

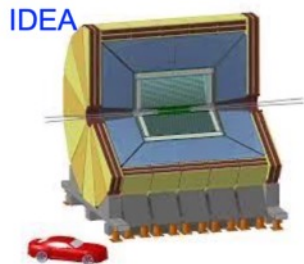
ILD



CLICdet



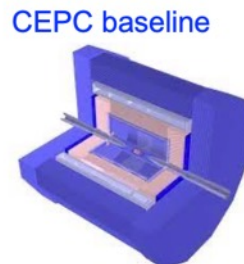
CLD



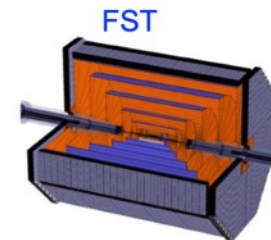
IDEA



Noble LAr/LCr



CEPC baseline



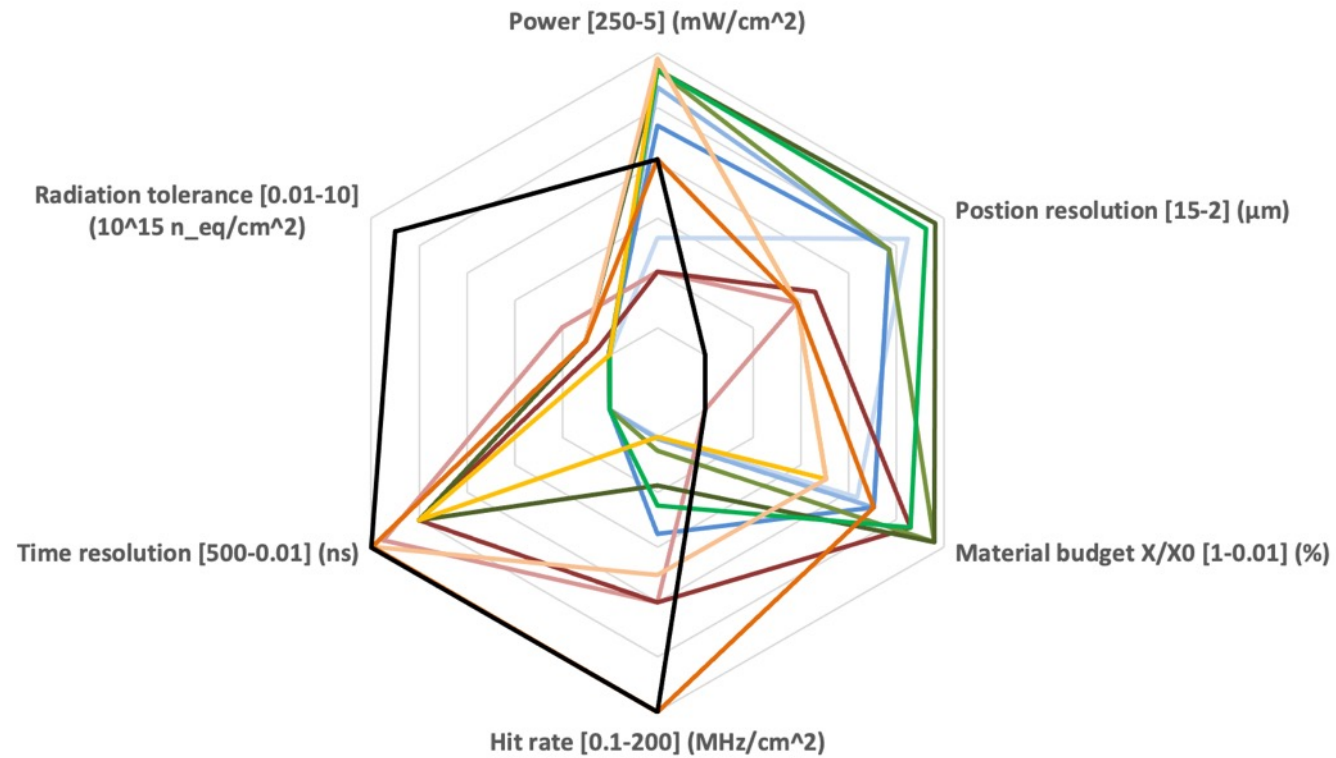
FST

D.Dannheim
PIXEL 2022

	STAR PXL	ALICE ITS2	HL-ATLAS ITK	CBM MVD	ALICE ITS3	Belle-II VXD	ALICE3 VTX	ALICE3 tacker	EIC tracker	LHCb UT	FCCEe VTX	FCCh tracker
Data taking in	2014	2020	(2035)	2026	2029	2028	2035	2035	203?	2035	>2040	>2050
Total area (cm ²)												
Spatial res. (μm)	< 10	~5	10	~5	~5	< 10	2.5	10	pitch 10	O(10 μm)	3 – 5	~10
Mat. budget (%X0)	0.37	0.35	<1	~0,3	0.05	0.15	0.15	0.3?	0.05-0.55	0.3?	0.15	~2
Hit rate (MHz/cm ²)	O(0.1)	O(1)	200 triggered	15-70	~20	100 triggered	35	0.005	?	20Gb/s	O(20)	
Time figure (ns)	200.10 ³	5.10 ³	25	5.10 ³	5.10 ³	~100	100	100	100 (?)	O(1)	10 ² -10 ³	5x10 ⁻³
Trigger rate (kHz)						30			500			
Rad.hard. (kGy) (n _{eq} /cm ²)	2 10 ¹²	30 2x10 ¹³	800 10 ¹⁵	30 /year < 10 ¹⁴ /y.	<100 <10 ¹⁴	100 5x10 ¹³	- 1.5x10 ¹⁵ /year	-	- 10 ¹⁵	2400 3x10 ¹⁵	20 5x10 ¹¹	100 10 ¹⁶
nb of layers	2	7				5-6			5 + 5d			
radii (cm)	3-8					1.2-13.?						
bunchX (ns)			25		25	4			10			

Specifications (normalized to 0-100% score)

- MIMOSA-28 / STAR
- ALPIDE / ITS2
- MIMOSIS / CBM
- ITK R&D / ATLAS
- OBELIX / Belle II
- MOSS / ITS3
- vertex / ALICE3
- vertex / FCCee
- tracker / ALICE3
- tracker ee-type
- Up. tracker / LHCb
- tracker hh-type



■ What we know

- Resolution driven by
 - Charge sharing
 - Time of arrival encoding
 - Time walk
- Best today

■ Beyond state-of-the-art need

- 4D-tracking
- Time of flight for particle identification

Maybe split in TWO domains?

■ R&D topics

- Fastpix
- Monolith