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ECFA detector roadmap on Solid-State detectors and Implementation

DRD3 Status and plans

G. Calderini

LPNHE/IN2P3

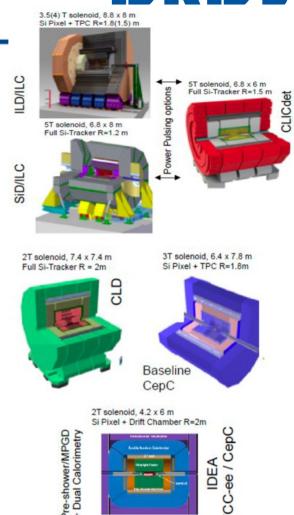


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Physics and Detectors



- The success of particle physics experiments relies on innovative instrumentation and state-of-the-art infrastructures.
- To prepare and realise future experimental research programmes, the community must maintain a strong focus on instrumentation.
- Detector R&D programmes and associated infrastructures should be **supported** at CERN, national institutes, laboratories and universities.
- **Synergies** between the needs of different scientific fields and industry should be identified and exploited to boost efficiency in the development process and increase opportunities for more technology transfer **benefiting society** at large.







Organized by **ECFA** (The European Committee for Future Accelerators), the **roadmap** is developed by the community to balance the **detector R&D effort in Europe**, taking into account progress with **emerging technologies** in adjacent field. The roadmap should **identify and describe a diversified detector**

R&D portfolio that has the largest potential to **enhance** the performance of the particle physics programme in the near and long term.

- Roadmap developed in 2021, approved by Plenary ECFA on 18 Nov 2021
- Released in December 2021, after presentation to CERN Council
- Documents available: https://indico.cern.ch/event/957057/

The European Strategy of Particle Physics is reviewed and updated every five to ten years.

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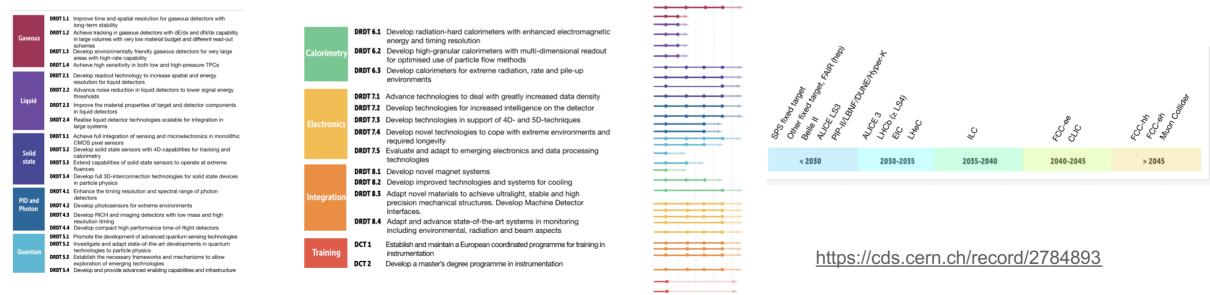
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These themes, identified in the Roadmap, are **critical** to achieve the science programme outlined in the ESPP (The European Strategy for Particle Physics) and are **derived from the technological challenges** that need to be overcome for the scientific potential of the future facilities.





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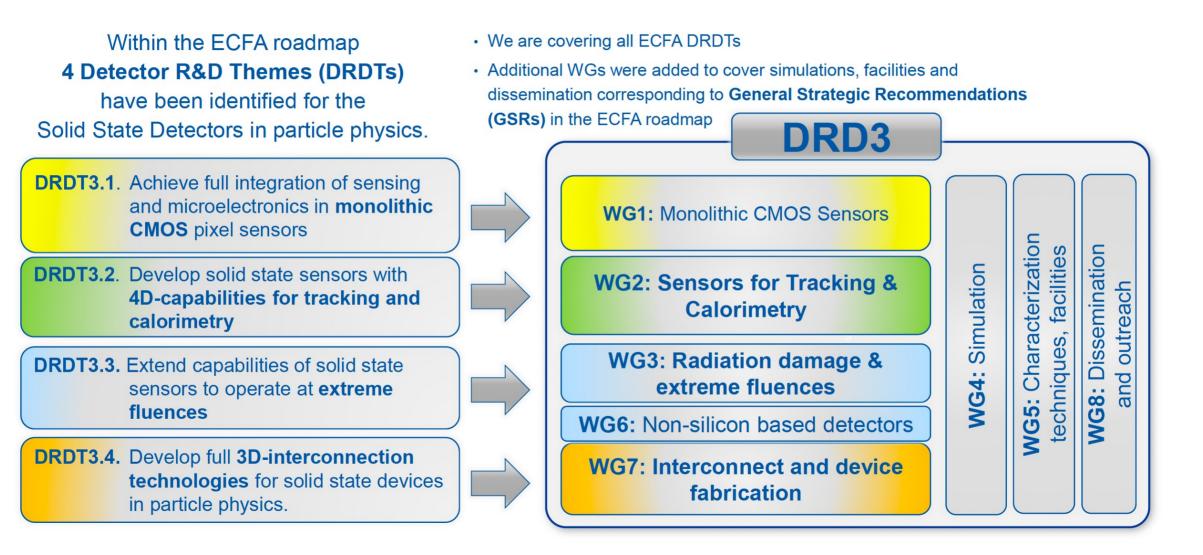
These themes, identified in the Roadmap, are **critical** to achieve the science programme outlined in the ESPP (The European Strategy for Particle Physics) and are **derived from the technological challenges** that need to be overcome for the scientific potential of the future facilities.





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Implementation of DRDT into WGs



DRD3



DRD3 proposal



WG animation

WG1: Monolithic CMOS Sensors

D. Bortoletto, D. Contardo, E. Vilella, H. Pernegger

- WG2: Sensors for Tracking & Calorimetry N. Cartiglia, C. Gemme, A. Macchiolo
- WG3: Radiation damage & ultrahigh fluences
 - M. Mikuz, M. Moll, I. Pintilie, S. Seidel
- WG4: Simulation
 - M. Bomben, G. Kramberger, A. Morozzi, F. Moscatelli, J. Schwandt, S. Spannagel
- WG5: Characterization techniques, facilities
 - D. Dannheim, M. Fernandez Garcia, M. Jakšić, I. Vila
- WG6 Non-silicon based detectors
 - T. Bergauer, T. Koffas, A. Oh, G. Pelligrini, X. Shi
- WG7: Interconnect and device fabrication
 - G. Calderini, D. Dannheim, T. Fritzsch, F. Hügging
- WG8: Dissemination and outreach
 - N. Cartiglia et al.

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DRD3 proposal core team

- To coordinate a community-driven effort to produce a DRD3 proposal and the formation of a DRD3 Collaboration.
- Surveys
- Community-wide workshop
 <u>https://indico.cern.ch/event/1214410/</u>
- Proposal document
- Constitutional workshop

Regular meetings since October 2022

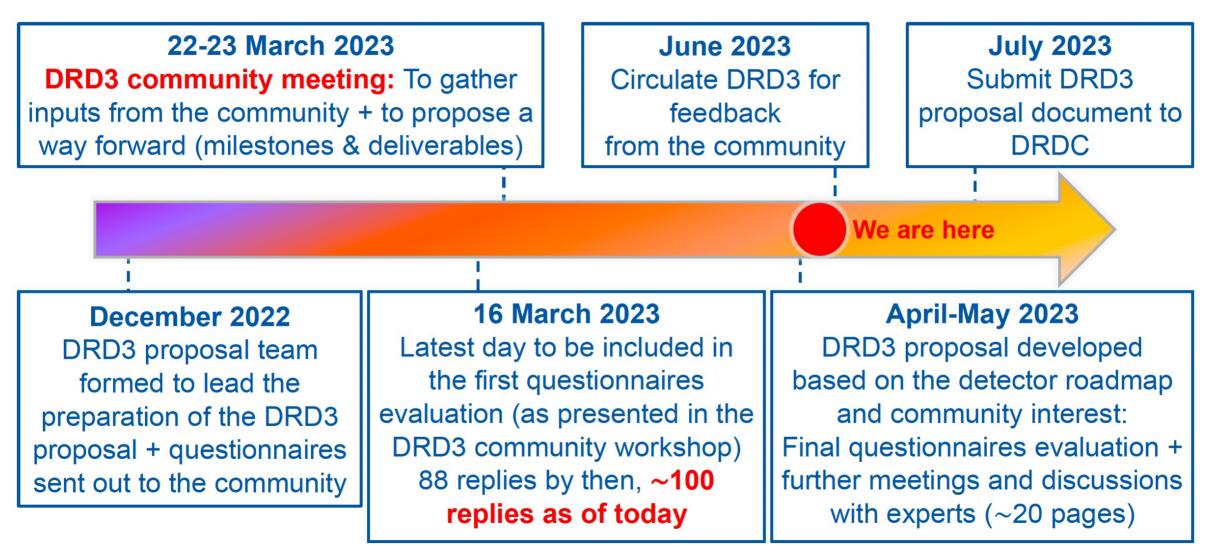
Giovanni Calderini, Nicolo Cartiglia, Gianluigi Casse, Gregor Kramberger, Michael Moll, Giulio Pellegrini, Ioana Pintile, Ivan Vila Alvarez, Eva Vilella



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Timeline

DRD3





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WG1: monolithic CMOS sensors



Four Research axes (Milestones): 2028-2029 and 2030-2035

 Highest position precision at lowest power dissipation up to large wafer size (ALICE-3, LHCb-2, Belle-3, EIC: VertexDet/CentralTrack) -> pitch 10 - 30 µm @ O(100) MHz/cm2, O(1) ns then extended to <10um in large wafersize on horizon 2035 	
 Enhanced timing (ALICE-3, LHCb-2, Belle-3, EIC, ATLAS/CMS Timing Layers, Calorimeters) 	Present technologies under study
-> 20-50 ps timing performance then extended to < 20 ps @ low power dissipation	Technology
High density and rate readout architecture	TPSCo 65 nm
(LHCb-2 CentralTracker, ATLAS/CMS Timing Layers) -> 25-50 μm @ O(5) GHz/cm2, 50 ps timing	TowerJazz 180 nm
then increase channel density	LFoundry 150 nm
High radiation tolerance (LUCh 2 CT ATLAS/CMS Timing Levers)	TSI 180 nm
(LHCb-2 CT, ATLAS/CMS Timing Layers) -> beyond 1015 neg/cm2 and 300 Mrad	LFoundry 110 nm

then extend toward $O(10^{18})$ neq/cm2 TID O(>30) GRad

IHP 130 nm



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WG2: sensors for tracking and calo



Demonstration of the feasibility of producing pixelated LGAD sensors to achieve a position resolution better than 10 μ m, with a timing resolution of the order of 30 ps before irradiation. A possible application is the replacement of outer pixel layers or disks in the CMS/ATLAS pixel systems in Phase-3. The requested radiation tolerance is in the order of at least 3-5x10¹⁵ n_{eq}/cm².

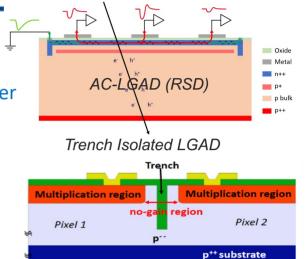
Can also be a cheap solution for large areas in future experiments (tracking and calorimetry)

Short-term deliverables are the characterization of the different technological solutions through small matrices connected with timing-performant matching chips (28nm)

- Improvement of fill-factor
- Optimization of spatial and time resolution
- Development of radiation-hardening technologies (implantations and design)

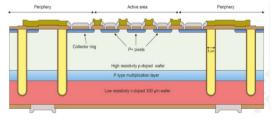
In the longer-term, development of full-scale sensors and connection to matching electronics

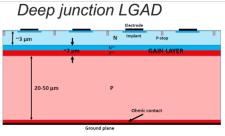
 Optimization of system parameters Total power dissipation (RSD for larger pixels?)



DRD3







3D sensors for 4D tracking applications at extreme fluence

Demonstration of fine pitch cell size

Demonstration of innovative more performant processes (flat trenches)

Applications in:

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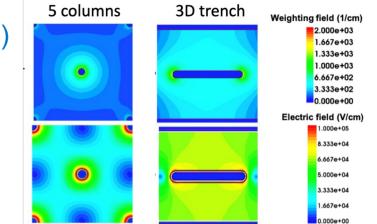
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- ATLAS/CMS Phase-3 (Run5 ~2035) where the use of 28 nm CMOS technology for the ASICs could allow for finer pixel sizes to improve hard scattering track reconstruction and pile-up rejection
- Possible application for replacing the present VELO vertex detector at LHCb (Upgrade-II).
- All future experiment with timing capability required in extreme fluence

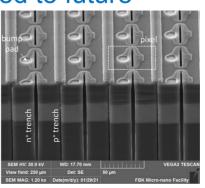
Short-term deliverables are the development of small matrices optimized for timing properties and reduced pixel size at high and extreme fluences $(10^{17} n_{eq}/cm^2)$ In the longer-term, development of full-scale larger sensors matched to future timing performant front-end chips (28nm)

Validation of the production yield and cost reduction

Validation of interconnection technologies



Bias electrode



150 µr

Readout electrode



Silicon sensors - Characterization and modelling of radiation damage effects. Enhance the radiation tolerance and understand limits of operation

- Develop and characterize Si devices for enhanced radiation tolerance after extreme fluences $1E^{16} 10^{18}$ n/cm²
- Development of radiation damage models for Silicon at extreme fluences, including NIEL scaling

Non-Silicon sensors (SiC, diamond, Gallium composite**) -** Characterization and modelling of radiation damage effects. Understand the limit of operation

Research axes

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Develop radiation damage models based on microscopically measured point and cluster defects for irradiation fluences up to $10^{16} n_{eq}/cm^2$

Characterize the defects induced by irradiation with fluences 10^{16} - 10^{18} n_{eq}/cm^{2}

Defect engineered optimized devices with increased radiation tolerance



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WP4: Simulations



- **Development & extension of common Monte Carlo tools**
 - Continue development of flexible, universal framework for semiconductor MC simulations
 - Validation of algorithms / models •
- Model building for adaptive electric fields
 - LGADs gain screening ٠
 - Plasma effects high local charge densities, heavy ions, high gamma fluxes
 - Dynamic trapping/de-trapping models
- Time-weighted simulation approach dynamic weighting field
- Development of commonly-used front-end circuit models
 - Hit digitization modeling, possibility of tuning towards specific applications
 - Interface to SPICE simulators .
- Continue documentation & training effort
 User workshops & tutorials / trainings

 - Providing reference manual with models, simulation flow description, ... •



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WP7: Interconnection and device fabrication



	DRDT 3.1	Achieve full integration of sensing and microelectronics in monolithic CMOS pixel sensors
Solid	DRDT 3.2	Develop solid state sensors with 4D-capabilities for tracking and
state	DRDT 3.3	calorimetry Extend capabilities of solid state sensors to operate at extreme
	DRDT 3.4	Intences Develop full 3D-interconnection technologies for solid state devices in particle physics

In-house fast connections (ACF/ACP)

Ideal for testing and fast prototyping

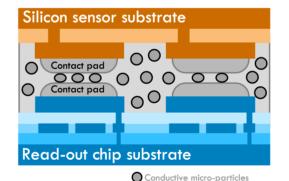
Also useful for permanent interconnections

- in-house techniques, maskless, cheap
- avoid turnaround time with interconnection vendors

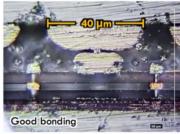
Short-term deliverables are the consolidation of connection yield and small pitch Mid-term deliverable is the demonstration of radiation hardness

Different technological levels for different scopes

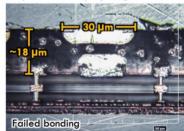
- Cheap and fast interconnection for prototyping applications
- Improvements of "standard" interconnection technologies
- Development of "advanced" technologies in collaboration with industrial vendors



Timepix3 assembly w/ re-worked pad



Timepix3 assembly w/ original ENEPIG



Bringing "standard" technologies to lab capability

Industrial and RTO Vendors busy and expensive

- Move part of process to laboratories (example: stud ball bumping)

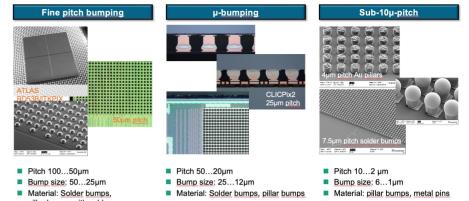
Different features from different technologies can address specific complex issues

- small pitch

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- process-temperature constraint
- electrical properties (current, C)
- connection flow
 (wafer-wafer, device-wafer)



Short-term deliverables: develop maskless post-processing Mid-term deliverables: - process possible in selected labs

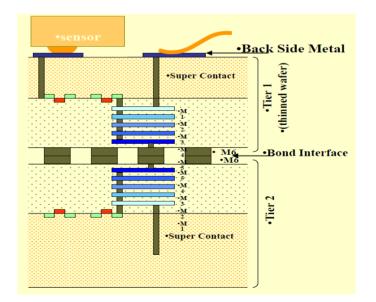
- device-to-wafer

Introduction of advanced 3D and vertical integration in our detectors

- Via industry, it will profit of commercial drive
- Stack to match digital/analog many reasons to do so
- Could allow complex communication between different connected devices

Allow to contact/power/read a lower layer through an upper one

Short term:demonstrate the w2w process for FE-sensor connection
use TSV to access lower tiers through sensorsMid-long term:connection made possible for post-processed devices



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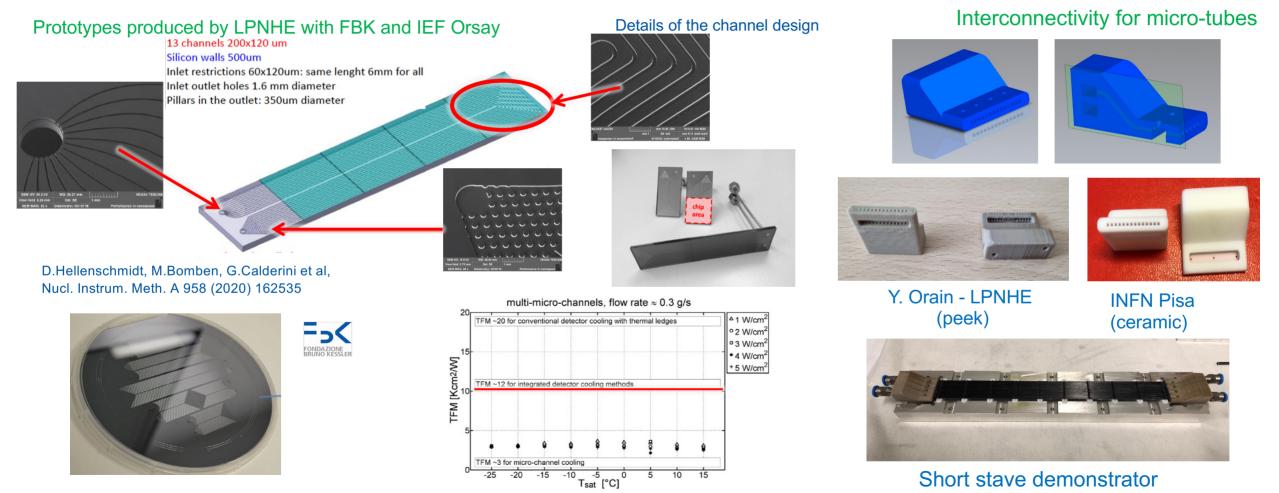


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Bonus WP: Advanced Mechanics

DRD3

This is a WP which is most likely going to be added to DRD3 due to scarce interest of DRD8 Some topics might enter. Interests of LPNHE: u-channels, fabrication additive etc



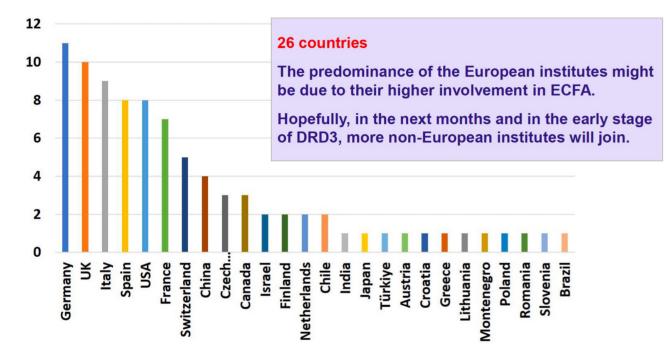


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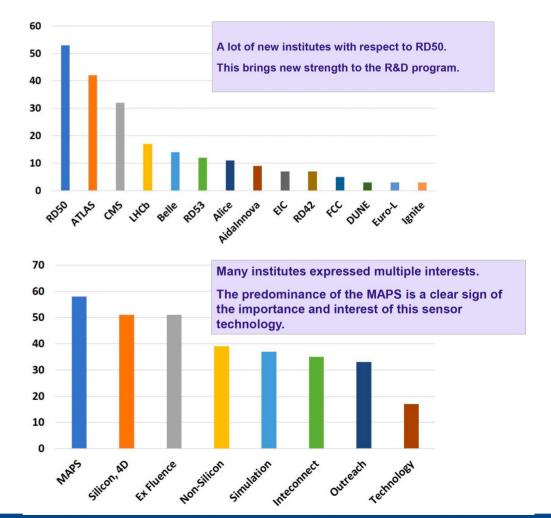
Interests of groups/laboratories



Questionnaire circulated to the community early in the year to understand interest of groups/labs



New questionnaire is going to be circulated in the next few weeks with more detail and options I think LPNHE should position on a number of subjects!





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Interests of groups/laboratories

Previous survey: analysis of France

In my answer for pixels I had taken the freedom to add additional tentative and generic interest of LPNHE for a number of subjects

I think in the next questionnaire we should refine this with interested persons

Lab	Involved experiments related to DRD3/DRD7	WG 3.1 (CMOS)	WG 3.2 (4D tracking & Calorimetry)	WG 3.3 (Radiation damage & high fluences)	WG 3.6 (Non silicon - Diamond)	WG 3.4 (simulations)	WG 3.7 (interconnect & fabrication)	WG 3.5 (Characteri- zation technics)	WG 3.8 (outreach)
APC	ATLAS, FCC	TPSCo 65nm							
СРРМ	RD50, RD53, AIDAInnova, ATLAS, Belle 2	TPSCo 65nm, TJ180nm							
IJCLab	ATLAS, EIC		AC-LGADs, planar				TSV		
IP2I	CMS	TPSCo 65nm							
IPHC	ALICE, CMS, Belle II, CBM-MVD, e+e- colliders (FCC, ILC, etc.)	TPSCo 65nm, TJ180nm							
LPNHE	ATLAS, RD50, RD53, Aidalnnova		3D, LGADS, planar				ACF, 3D		
LPSC	RD42				Diamonds				
IRFU	RD51, ATLAS, CMS, ALICE, LHCb, T2k, Dune, CUPID, BINGO, NUCLEUS, GBAR, DESI, HESS,	LF150							

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Backup slides



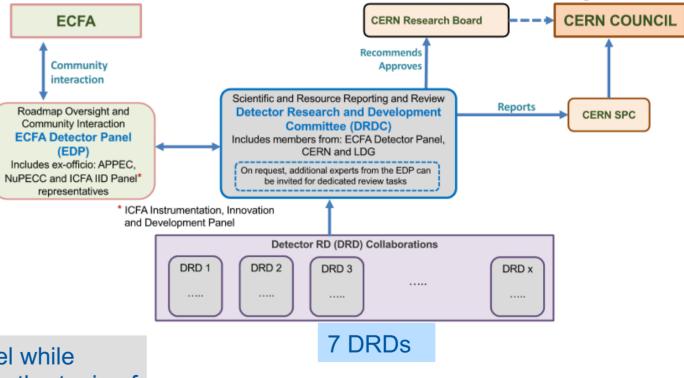
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ECFA Roadmap Coordination Group worked out a proposal to organise long-term R&D efforts into: newly established Detector R&D (DRD) Collaborations anchored at CERN.

Three areas of Detector R&D:

- Strategic R&D via DRD Collaborations (long-term strategic R&D lines) (address the high-priority items defined in the Roadmap via the DRDTs)
- **"Blue-sky" R&D** (competitive, short-term responsive grants, nationally organised).
- 3. **Experiment-specific R&D** (with very well defined detector specifications) (funded outside of DRD programme, via experiments).



DRD9 is taken care of by a new ECFA Training Panel while **DRD8** felt their area is too experiment specific to be the topic of a "Strategic R&D" bid.

https://cds.cern.ch/record/2838406?In=en







Given the diverse funding and costing models for different Funding Agencies it was decided to <u>utilise the existing understood framework for funding long-term investments</u> in particle physics experiments at CERN as the basis for supporting **Detector R&D** (**DRD**) **Collaborations** to deliver the multi-decadal Strategic R&D programmes to meet requirements identified by the DRDTs in the Roadmap documents.

The clear need for "strategic" R&D was emphasised as separate from, but additional to, that for "blue-sky" and "experiment-specific" activities.

Such funding should be expected to continue being sought by participating researchers where it is more appropriate (=<u>National funding!</u>).



Q4 2022

Timeline for Establishing DRD Collaborations



- Identify key players and stakeholders from the wider international community.
- Where current relevant detector R&D collaborations exist, their **managements** need to be fully involved from the beginning of this process.
- **DRD proposal teams**, to lead the preparation of the more detailed DRD proposals in each area, should be identified as a result of this process.



- Outcomes of community workshops are collated and each DRD proposal team calls for expressions of interest from institutes.
- DRDC mandate formally defined and agreed with the CERN Management; DRDC membership appointments begin; EDP mandate plus membership updated to reflect additional roles .
- **Develop the new DRD proposals** based of the detector roadmap and community interest in participation, and ramp up to a steady state in 2026.
- "Strategic R&D" proposals (materials and total FTE). The primary aim is to create a dedicated funding line for *Strategic R&D*.
- Mechanisms **agreed with funding agencies** for structuring country-specific DRD collaboration funding requests.

22

Q2 2023:

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Q4 2023:

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Timeline for Establishing DRD Collaborations



- Q3 2023
 The DRD proposal teams submit full DRD proposals, indicating estimates of the resources needed (including both those requested and those that are already available, as well as details of who covers what, i.e. pledges by institutes/ funding agencies).
 - Following the review and revision (if required) of proposals, the DRDC recommends the formal establishment of the DRD collaborations.
 - Formal approval is given by the CERN Research Board

2024 **Collection of MoU signatures**. The areas of interest per institute and the expected support for the long-term commitments involved should be specified in the MoUs.

Formal start of the DRD collaborations (01/01/2024). (-> End of actual RD's)



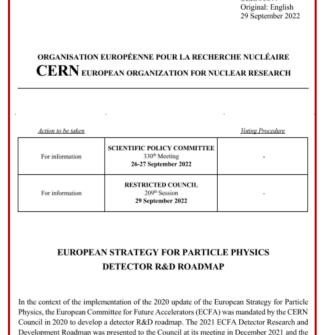
- For each DRDT, we should highlight the following:
- Technologies to be studied and performances to be expected with respect of the set goals
- Key R&D deliverables in the coming three years
- Estimated costing
- List of institutes

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- Resources available:
 - Manpower (FTE)
 - Estimated available budget
 - Additional budget

Suggested proposal lengths are ~20 pages (case for R&D provided by the Roadmap itself) and the request is for reasonable estimates informed by discussions with the Funding Agencies.

More details in next talks.



Council invited ECFA to elaborate a detailed implementation plan. ECFA hereby invites the Council to take note of the implementation plan that has been developed, as set out in annex 1 of this document.