







CMOS pixel sensors (CPS) & FCC(ee)

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On behalf of the PICSEL group & C4PI Platform @IPHC

FCC-France, January 22nd 2021

A.Besson, IPHC-Strasbourg University

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Vertex detector technology figure of merit





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CMOS pixel sensor (CPS) for charged particle detection

- Main features
 - ✓ Monolithic (Signal created in low doped thin epitaxial layer ~10-30 $\mu m)$
 - Thermal diffusion of e- (Limited depleted region) + drift
 - Charge collection: N-Well diodes (Charge sharing)
 - ✓ Continuous charge collection (No dead time)
- Main advantages
 - ✓ Granularity
 - ✓ Material budget
 - \checkmark Signal processing integrated in the sensor
 - Low signal & Low Noise
 - Flexible running conditions (Temperature, Power, Rad. Tol.)
 - ✓ Industrial mass production
 - Advantages on costs, yields, fast evolution of the technology,
 - Possible frequent submissions
- Main limitations

 Industry addresses applications far from HEP experiments concerns

 \checkmark Needs adapted processes







Standard (std): no full depletion

Modified (mod): full depletion, faster charge collection



CPS @ IPHC (PICSEL & C4PI): on the road to Higgs factories



Current development: Mimosis chip for CBM



✓ Increased Bandwidth (2Gbit/s output) and radiation hardness w.r.t. ALPIDE



17 mm

Parameter	Value
Technology	TowerJazz 180 nm
Epi layer	\sim 25 μm
Epi layer resistivity	$> 1k\Omega cm$
Sensor thickness	50 μm
Pixel size	$26.88\mu\mathrm{m} imes30.24\mu\mathrm{m}$
Matrix size	1024 imes 504 (516096 pix)
Matrix area	\approx 4.2 cm ²
Matrix readout time	5 μs (global shutter)
Power consumption	$40-70 \mathrm{mW/cm^2}$

- MIMOSIS-1: 1st full size prototype
 - ✓ Fabricated in 2020 (18 wafers)
 - \checkmark 6 epitaxial variants have been produced to study charge collection
 - Thinned down to 60 µm, radiation tests
 - ✓ Functionnal, lab tests ongoing
 - ✓ Test beam foreseen in 2021





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Material budget

- PLUME (Bristol/DESY/IPHC) double sided : ~<0.2%X₀/layer
 - ✓ 0.35% X₀ reached ⇒ ~0.15% X₀/lyr doable (with air flow cooling)
 - \checkmark Combining each side for improved resolution
 - ALICE ITS-2
 - ✓ Water cooling \Rightarrow ~0.35% X_0/lyr

Contribution of sensors to total
material budget ~ 20-30% (Majority from
cables + cooling + support)

• Thinned silicon is flexible

 \checkmark Self supported and bent circuits + detectors !

- Industry provides stitching
 - \checkmark Multi-reticle size ladders
 - ~15 cm in 180 nm, ~30 cm in 65 nm
 - Chip-to-chip interconnection
 - Very low material budget
 - ~0.05-0.10 % X₀/layer ?
 - ✓ Allows large surfaces $O(100m^2)$

⇒ Stitching: strong interest for ALICE upgrades and Higgs factories



Divel Matri

5000 v 512 nivel

14 cm

ersitv





FCC-

Integration & CMOS sensors

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⇒ Room for ambitious R&D and potential breakthrough

- An example of possible synergy:
 - \checkmark R&D on μ -channel cooling

Stewardship is not a detail ...

✓ Cooling, data transmission, mechanics, alignement, connectors, services, monitoring, wireless, etc.

Generic development vs FCCee specific

✓ All possible synergies should be exploited

✓ Numerous expertises in France (e.g. LHC groups)

- Relax Power consumption constraints ?
- Allows to focus on high power dissipating regions
- ✓ Challenges
 - Integration in the substrate
 - Connectors
 - Silicon thickness ~< O(100 $\mu\text{m})$, diameter, etc.
- ✓ Discussion IPHC-LAPP started (Dec.2020)
 - plans: Simulations and first tests with dummy silicon
- ✓ Interest for other communities (e.g. heavy ions)



cf. M.Vos, FCC workshop Nov. 2020





TJ-65 nm process: smaller feature size

65 nm feature size technology

- ✓ (ALPIDE & MIMOSIS fabricated in 180 nm)
- ✓ Larger wafers (⇔ 30 cm)
- \checkmark More functionalities inside the pixel
- ✓ Keeps pixel dimensions small
- ✓ Potentially faster read-out
- ✓ Lower Power consumption



- TJ-65 nm now available (since June 2020)
 - ✓ Main driver: CERN EP R&D WP 1.2 & ALICE ITS-3 upgrades (involves other labs) ⇒ LS3 ~ 2024-26
 - ✓ Different requirements
 - EP: time resolution and radiation tol.
 - ALICE: granularity and material budget
 - Common R&D during the 1st years.
- ⇒ Synergy with Higgs factories requirements



⇒ Relation with foundries and access to options is a key factor

65 nm process status

IPHC-Strasbourg:

✓ Goal: validate the process for charged particle detection

- **Caveat:** sensitive volume not yet optimised
- ✓ Test structures (DACs, amplifiers, etc.)
- Technology exploration with single rolling shutter / analog output prototype
 - pitch, N-well variants, amps, etc.
 - Testable in beam
- ✓ Part of Cremlin+ program (1 post-doc)

First submission December 1st 2020 (MLR)

Expects back from foundry ~ mid-2021



Variants A/B/C

64 × 32

15 μm pitch

Variant D

 48×32 25 µm pitch



- 65 nm process @IN2P3: Expression of interest (IN2P3-GT08)
 - Í IPHC CPPM IP2I
 - Participate to the technology validation
 - Higgs factories and beyond
 - ✓ Possible NDA issue (1 per lab)
 - Discussions ongoing
 - ✓ New partners welcome
- See also next talk (DICE, M.Barbero)

Expression of Interest to shape a consortium to develop a next generation of Monolithic CMOS Pixel Sensors in a 65 nm foundry process

J. Andrea⁽¹⁾, M. Barbero⁽²⁾, J. Baudot⁽¹⁾, A. Besson⁽¹⁾, G. Boudoul⁽³⁾, L. Caponetto⁽³⁾, D. Contardo ⁽³⁾, S. Gascon-Shotkin⁽³⁾, C. Hu-Guo⁽¹⁾, P. Pangaud⁽²⁾, S. Muanza ⁽²⁾ Submitted to IN2P3 prospective GT08: "Détecteurs et Instrumentation associée" July 2020

This expression of interest summarizes an initial discussion among the authors in the framework of the ongoing IN2P3 prospective exercise and triggered by the set-up of the Future Circular Collider Master Project (FCC-physique MP). This document also follows the recognition by the European Particle Physics Strategy of an electron-positron Higgs factory as a high-priority future collider. It draws the outline of a possible collaboration among three laboratories to enhance their development potential for Monolithic CMOS Pixel Sensor (MCPS²) in a new technology that could serve several applications.

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Bandwidth and occupancy @FCCee

- Triggerless hypothesis
- Occupancies @TeraZ:
 - ✓ Expected to be ~ 10^{-3}
 - ✓ Assuming
 - Cluster multiplicity ×5
 - Safety factor ×3
 - Time resolution ~1 μs
 - (Integrate over 50BX)
 - Pitch~17 μm $\Rightarrow350000 \text{ pixels/cm}^2$
 - 16 bits/pixel to encode data
 - (conservative)
 - ✓ Expected data flux
 - ~ 5 Gbits/cm²/sec
 - ~ 1 Tbits for first layer/sec
 - (Worse @ R=1cm !)

✓ Filtering data ?

Yorgos Voutsinas, inputs from N. Alipour Tehrani, N. Bacchetta, K. Elsener, P. Janot, A. Kolano, E. Leogrande, E. Perez, O. Viazlo

CLD max. occ. / subdetector, IPC & SR					
\sqrt{s} [GeV]	91.2	365			
VXDB	$\sim 10^{-5}$	$\sim 4 imes 10^{-4}$			
VXDE	$\sim 4.7 imes 10^{-6}$	$\sim 4 imes 10^{-4}$			
TE	$\sim 1.8 \times 10^{-5}$	$\sim 3 \times 10^{-4}$			

The presented occupancy / BX is rather low for VXD and Si tracker

However bunch spacing at the Z peak is 20ns

- Might be that we have to integrate over several Bxs
- Still with a time resolution of $1\mu s \rightarrow$ occupancy stays $\leq 6 \times 10^{-4}$



Summary: Synergies in CMOS R&D

- Integration ⇒ many open issues here !
- The R&D can be considered as generic for all Higgs factories (CLIC excepted)
 ✓ Common R&D towards faster time resolution while keeping low power, small granularity and low material budget
 - ✓ FCCee requirements more challenging w.r.t. ILC (no power pulsing allowed)
 - ✓ Price to pay might translate into
 - Additional material budget and/or alternative cooling strategy
 - And/or slightly degraded spatial resolution
 - Strong dynamic of CMOS pixel Sensors R&D:
 - ✓ 180 nm : MIMOSIS series ⇒ full size prototype being tested
 - \checkmark 65 nm technology exploration
 - First submission dec.2020 (driven by CERN and involved IPHC & CPPM)
 - IN2P3 network to reach a critical size
 ⇒ Expression of Interest
 (IPHC/CPPM/IP2I)
 - ✓ Stitching & large surfaces for very low mass detectors ⇒ Priority for Higgs factories in the future
 - ✓ Synergies with
 - CERN R&D (ALICE and EP)
 - R&D programs (e.g. AIDAInnova, CREMLIN+, etc.)
 - Heavy ion experiments (e.g. ALICE beyond LS3/4 proposal)
 - Other experiments: Belle-II, EIC, etc.

Back up

FCCee: Power discussion

- No power pulsing has significant consequences
- How much power can we extract with air flow cooling ?
 - ✓ Probably ~20-25 mW/cm²
 - ✓ STAR HFT did ~150 mW/cm² @ 10m/s but without disks !



The STAR MAPS-based PiXeL Detector NIM, A 907 (2018) 60-80

- What would be the power in FCCee with the current know how ?
 ✓ Probably in the range ~ 80-100 mW/cm²
- Is air flow cooling only possible ?
 - \checkmark Yes with compromise or significant Tech. progress
 - ✓ Possible other approaches (micro-channels, etc.)
 - ✓ Don't forget power drops along cables (~50 W ?)
- How to optimize Power ?
 - ✓ Dependence on
 - Time resolution
 - Data flow (# outputs, clock frequency, etc.)
 - Spatial resolution
 - \checkmark Outer layers responsible for the majority of power dissipation
 - Allow slightly degraded performances in the outer layers ?

4th FCC physics and experiment workshop

Vertex detector

- VXD has to be precise, thin, low power (no pulsing), readout electronics should integrate over less than O(1 µs) (backgrounds)
- Current requirements on impact parameter resolution inherited from former Higgs studies :

$$\sigma_{d_0} = a \oplus rac{b}{p \sin^{3/2} heta} \ a \simeq 5 \, \mu \mathrm{m}; \quad b \simeq 15 \, \mu \mathrm{m \, GeV}$$

- Will be revisited in the FCC-ee context: precise Hcc, Hbb, Hgg determination
- Requirements from B-physics on the reconstruction of primary, secondary and tertiary vertices
 - E.g. with σ (PV) = 3 µm, σ (SV TV) = 5 -7 µm, a large signal of B \rightarrow K* $\tau \tau$ can be seen, likely unique to FCC
- Requirements from EW Heavy Flavor observables R_b, R_c, A_{FB}^{b,c}
- Requirements from lifetime measurements
 - E.g. potential to measure tau lifetime to sub-10⁻⁵ (i.e. GT from τ ! Universality test)
 - Requirements on (offline) alignment to be determined

CMOS technology for Higgs factories: FCC(ee)

• FCCee requirements (w.r.t. ILC)

✓ Beam background (drives occupancy)

- Same order of magnitude (possibly a bit lower @ FCCee)
- ✓ Same detector performances required (time & spatial resolution, material budget)
- ✓ Beam structure ⇒ « continuous » data taking
 - no Power pulsing
- ✓ Magnetic field (~ 2 T) \Rightarrow less bended tracks
- ✓ Z peak : ⇒ lower radius doable
- Overall:
 - ✓ Performances requirements comparable though more challenging @FCCee in terms of Power dissipation
- The R&D can be considered as generic for all Higgs factories (CLIC excepted)

and the second of the second		<u> </u>	ing CPS	
	ULTIMATE	ALPIDE	MIMOSIS	PSIRA proposal
	STAR-PXL	ALICE-ITS	CBM-MVD	ILD-VXD
Data taking	2014-2016	>2021-2022	>2021	>2030
Technology	AMS-opto 0.35 μm	0.18 μm	0.18 μm	0.18 μm (conservative) < 0.18 μm ?
	4M	HR, V _{bias} ~-6V Deep P-well	HR, Deep P-well	?
Architecture	Rolling shutter + sparsification + binary output	Data driven r.o. In pixel discri.	Data driven r.o. In pixel discri.	Data driven r.o. (conservative)
Pitch (μm^2) / Sp. Res.	20.7 x 20.7 / 3.7	27 x 29 / 5	27 x 30 / <5	~ 22 / ~ 4 OR ~ 17/3
Time resolution (μ s)	~185	5-10	5	1-4
Data Flow		~10 ⁶ part/cm ² /s Peak data rate ~ 0.9 Gbits/s	peak hit rate @ 7 x 10 ⁵ /mm ² /s >2 Gbits/s output (20 inside chip)	~375 Gbits/s (instantaneous) ~1166Mbits / s (average)
Radiation	O(50 kRad)/year	2x10 ¹² n _{eq} /cm ² 300 kRad	3x10 ¹³ n _{eq} /cm ² /yr & 3 MRad/yr	O(100 kRad)/year & O(1x10 ¹¹ n _{eq} (1MeV)) /yr
Power (mW/cm ²)	< 150 mW/cm ²	< 40 mW/cm ²	< 200 mW/cm ²	~ 50-100 mW/cm ² + Power Pulsing
Surface	2 layers, 400 sensors, 360x10 ⁶ pixels 0.15 m ²	7 layers, 25x10 ³ sensors > 10 m ²	4 stations Fixed target	3 double layers 10 ³ sensors (4cm ²) 10 ⁹ pixels ~0.33 m ²
Mat. Budget	~ 0.39 % X ₀ (1st layer)	~ 0.3% X ₀ / layer		~ 0.15-0.2 % X ₀ / layer
Remarks	1 st CPS in colliding exp.	(with CERN)	Vacuum operation Elastic buffer	Evolving requirements 17

Material budget



A possible answer: stitching

• Silicon is flexible

 \checkmark Self supported and bended circuits + detectors !

- Industry provides stitching
 - ✓ Multi-reticle size ladders
 - ~14 cm in 180 nm, 30 cm in 65 nm
 - Chip-to-chip interconnection
- Added value:
 - ✓ Very low material budget (~0.05-0.10 % X₀)
 - Flex cable ? Cooling ? Support ?
 - ✓ Large area detectors
 - Constant R = No overlaps or acceptance loss
 - Beam pipe as mechanical support
- ALICE R&D program
 - ✓ ALICE ITS upgrade beyond LS3
 - Exploit stitching
 - \checkmark Proposal beyond LS4
 - 10 double sided layers
 - 100 m²
- Challenge & potential issues
 - \checkmark Bias voltage drops

 \checkmark Extended signal distance transport

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Structural Shell

Half Bar









Cylindrical

Proposal for an ITS upgrade in LS3

Time resolution in the context of e^+e^- colliders





Challenge : meet the requirements all together

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CPS: Large vs small nwell collection electrode

Small electrode < Standard : no full depletion NWELL NMO COLLECTION PWELL PWELL NWELL NWELL Partial depletion DEEP PWELL DEEP PWELL ✓ Charge sharing ⇒resolution DEPLETED ZONE DEPLETION P⁼ EPITAXIAL LAYER BOUNDARY SUBSTRATE □ Full depletion

Modified : full depletion, faster charge collection

- ✓ No Charge sharing \Rightarrow S/N
- ✓ Charge collection time ⇒ very fast timing
- ✓ Radiation hardness (not an issue in e^+e^- colliders)

Substrate

p substrate

contact

Large electrode

NMO

pwel

depleted zone

PMO

nwel

boundary

deep nwell collection electrode

Design should favor spatial resolution and power consumption w.r.t. radiation hardness and charge collection time*

⇒ Small electrodes more adapted for Higgs factories

*Exception: CLIC

e⁺e⁻ collider beam parameters

Linear		С	CLIC			
Parameter	250 GeV	500 GeV	380 GeV	1.5 TeV	3 TeV	
Luminosity L (10 ³⁴ cm ⁻² sec ⁻¹)	1.35	1.8	1.5	3.7	5.9	
L > 99% of √s (10 ³⁴ cm ⁻² sec ⁻¹)	1.0	1.0	0.9	1.4	2.0	
Repetition frequency (Hz)	5	5	50	50	50	
Bunch separation (ns)	554	554	0.5	0.5	0.5 🔺	
Number of bunches per trair	n 1312	1312	352	312	312	
Beam size at IP σ _x /σ _y (nm)	515/7.7	474/5.9	150/2.9	~60/1.5	~40/1	
Beam size at IP σ _z (μm)	300	300	70	44	44	
ILC: Crossing angle 14 mrad, e ⁻ polarization ±80%, e ⁺ polarization ±30% CLIC: Crossing angle 20 mrad, e ⁻ polarization ±80% Very small beams + high energy Very station						
=> beamstrahlung	requirements for detector					
Very low duty cycle at ILC/CLIC allows for: Triggerless readout Power pulsing	CLIC					
logens Dam / NBI Copenhagen AIDA++ Open Meeting, CERN						

Circular	I	FCC-ee	CEPC		
					ل
	Z	Higgs	ttbar	Z (2T)	Higgs
√S [GeV]	91.2	240	365	91.2	240
Luminosity / IP (10 ³⁴ cm ⁻² s ⁻¹)	230	8.5	1.7	32	1.5
no. of bunches / beam	16640	393	48	12000	242
Bunch separation (ns)	20	994	3000	25	680
Beam size at IP σ _x /σ _y (μm/nm)	6.4/28	14/36	38/68	6.0/40	20.9/60
Bunch length (SR/BS) (mm) Beam size at IP σ _z (mm)	3.5/12.1	3.3/5.3	2.0/2.5	8.5	4.4
Beam transverse polarisation					

=> beam energy can be measured to very high accuracy (~50 keV)

At Z-peak, very high luminosities and very high e^{+e-} cross section (40 nb)

- ⇒ Statistical accuracies at $10^{-4} 10^{-5}$ level ⇒ drives detector performance requirements
- ⇒ Small systematic errors required to match
- \Rightarrow This also drives requirement on data rates (physics rates 100 kHz)
- \Rightarrow Triggerless readout likely still possible

Beam-induced background, from beamstrahlung + synchrotron radiation

Most significant at 365 GeV

4 September, 2019

Mitigated through MDI design and detector design

Modified from Lucie Linssen, ESPPU, 2019

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(slide from Mogens Dam/Lucie Linssen)

200 or 100 ms (5 or 10 Hz)

train duration = 727 (baseline) or 961 (Lupgrade) μs ←-----

Bunch spacing = 554 (baseline) or 366 (Lupgrade) ns

1 train = 1314 (baseline) or 2625 (Lupgrade) bunches

Occupancy and beam background (Guinea Pig)

• Assuming the same time resolution (~1-4 μs), background rates (and therefore occupancy) are <u>comparable</u>

ILD @ 250 GeV		hits/BX			$hits/BX/cm^2$		
		mean	±	RMS	mean	±	\mathbf{RMS}
	VXD 1	914	±	364	6.64	±	2.65
	VXD 2	545	\pm	207	3.96	\pm	1.51
	VXD 3	129	\pm	60	0.213	\pm	0.100
	VXD 4	107	\pm	53	0.177	\pm	0.088
	VXD 5	40	\pm	26	0.043	\pm	0.029
	VXD 6	34	\pm	24	0.037	\pm	0.026

Daniel Jeans, Akiya Miyamoto

FCCee occupancies

CLD max. occ. / subdetector, IPC & SR						
\sqrt{s} [GeV]	91.2	365				
VXDB	$\sim 10^{-5}$	$\sim 4 imes 10^{-4}$				
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Yorgos Voutsinas, inputs from N. Alipour Tehrani, N. Bacchetta, K. Elsener, P. Janot, A. Kolano, E. Leogrande, E. Perez, O. Viazlo Pitch ~ 17-25 μm Cluster multiplicity ×5 Safety factor ×3-5 Time resolution ~few μs ⇒ ~Per mil level occupancy ⇒ Bunch separation ?

e⁺e⁻ Pairs

Charge collecting time simulations

- Shorter collection time
 - ✓ Improves radiation tolerance
 - ✓ Necessary for ultimate time resolution < 100 ns</p>
 - "QUARTET", R&D transverse project of IN2P3 (IPHC, CPPM, OMEGA)

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