

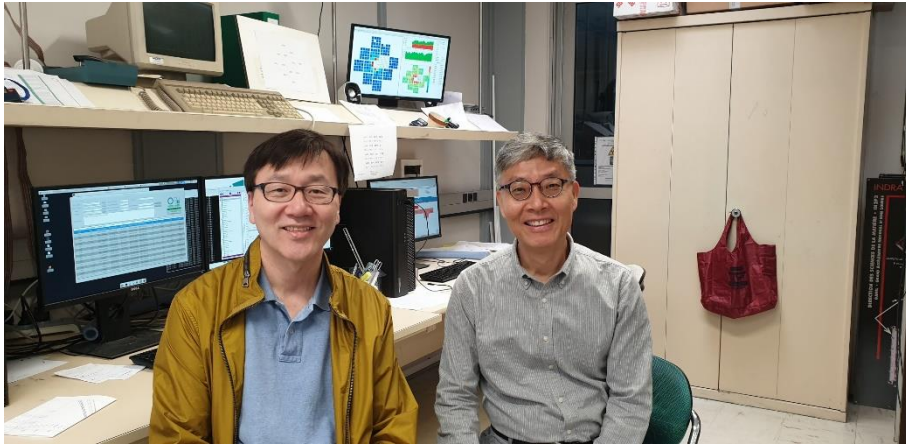
Status of the RI accelerator in Korea and experimental preparations

Kevin Insik Hahn

Center for Exotic Nuclear Studies (CENS)
Institute for Basic Science (IBS), Daejeon, Korea



Visited GANIL three times in 2019



1. Overview

Rare Isotope Science Project (RISP)

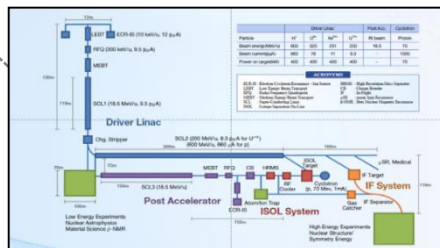
- **Goal:** To build a **heavy ion accelerator complex RAON**, for **rare isotope science** research in Korea.

* RAON - **R**are isotope **A**ccelerator complex for **ON**-line experiments

- **Budget:** **KRW 1,518 billion (US\$ 1.32 billion, 1\$=1,146krw)**
 - accelerators and experimental apparatus : 522.8 billion won
 - civil engineering & conventional facilities : 996 billion won (incl. site 357 billion won)
- **Period:** **2011.12 ~ 2021.21 (1st Phase)**

System Installation Project

Development, installation, and commissioning of the accelerator systems that provides high-energy (200MeV/u) and high-power (400kW) heavy-ion beam



- ◆ Providing high intensity RI beams by ISOL and IF
ISOL: direct fission of ^{238}U by 70 MeV proton
IF: 200 MeV/u ^{238}U (intensity: 8.3 μA)

- ◆ Providing high quality neutron-rich beams
e.g., ^{132}Sn with up to 250 MeV/u,
up to 10^9 particles per second

Facility Construction Project

Construction of research and support facility to ensure the stable operation of the heavy-ion accelerator, experiment systems, and to establish a comfortable research environment



- ◆ Providing More exotic RI beam production by combination of ISOL and IF

RAON Layout

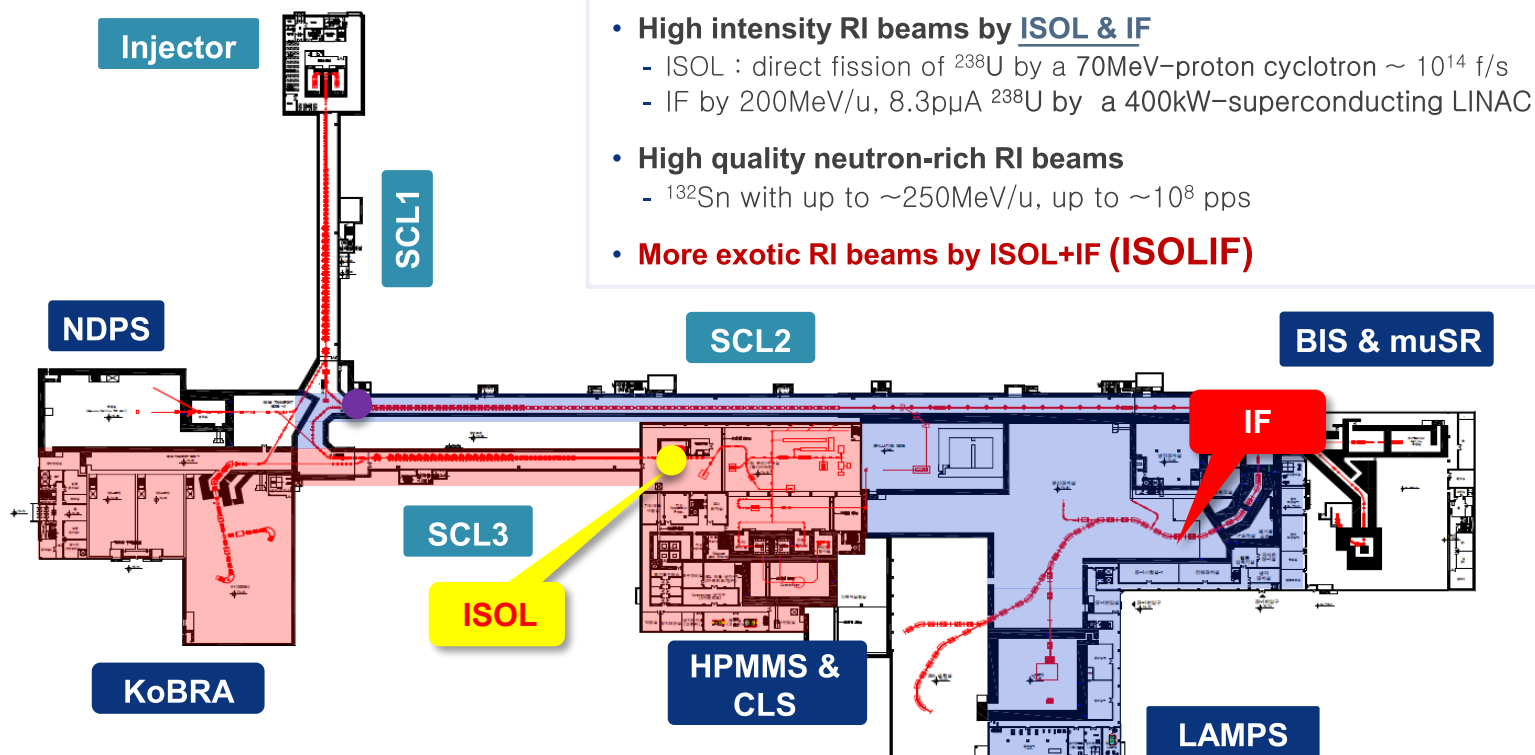
● Accelerator System ● Conventional Utilities
● RI producing System ● Experimental System



- ◆ Campus Area : 952,066 m² (including the reservation area of 144,640 m²)
- ◆ Building Area : 76,259 m² (11 bldgs) with total bldgs. Area of 116,252 m²

RAON Concept (ISOLIF)

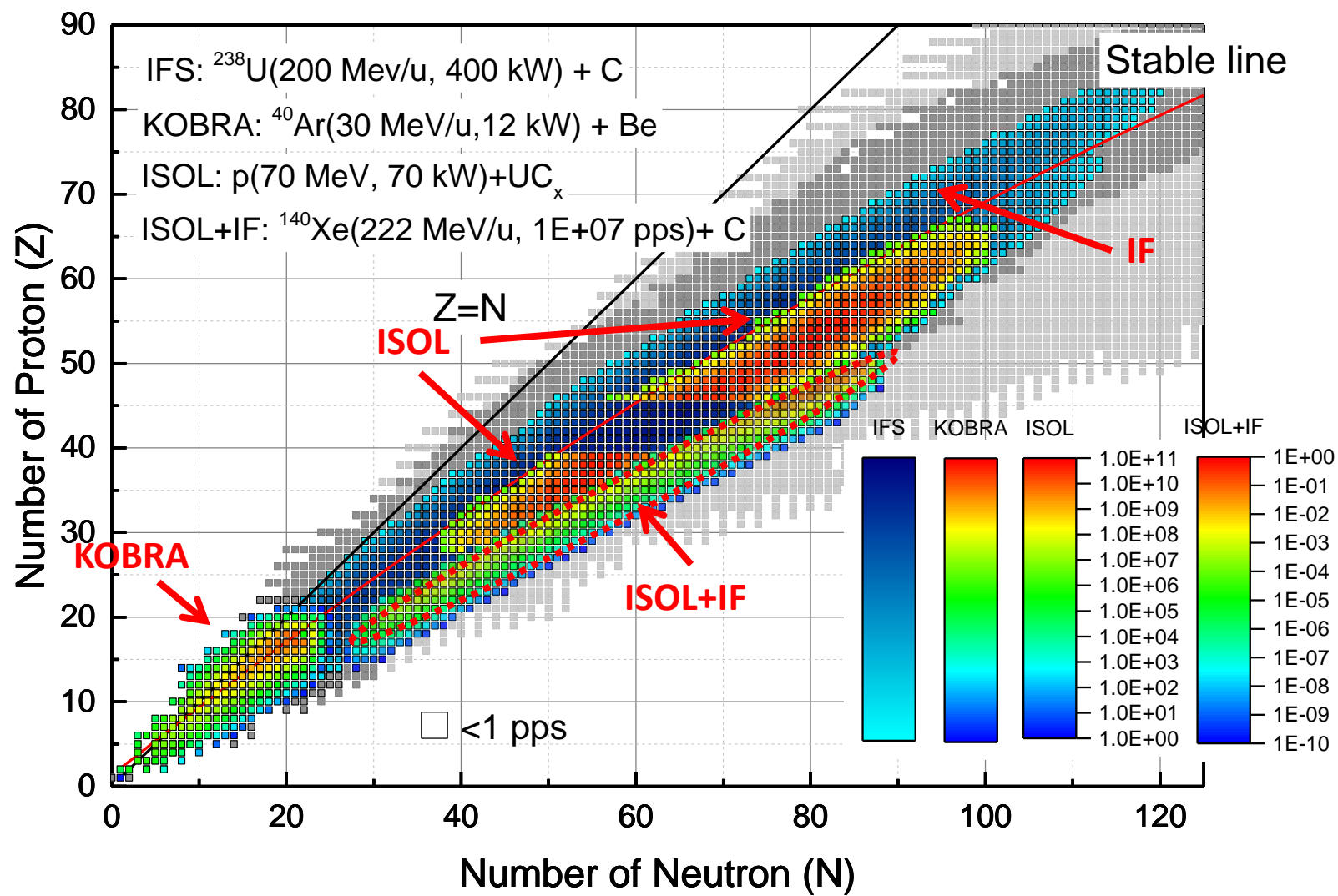
Accelerator complex for producing rare isotope beams



SCL1 has been decided to be pended
SCL3 is going to be taking a role of SCL1 in the early operation

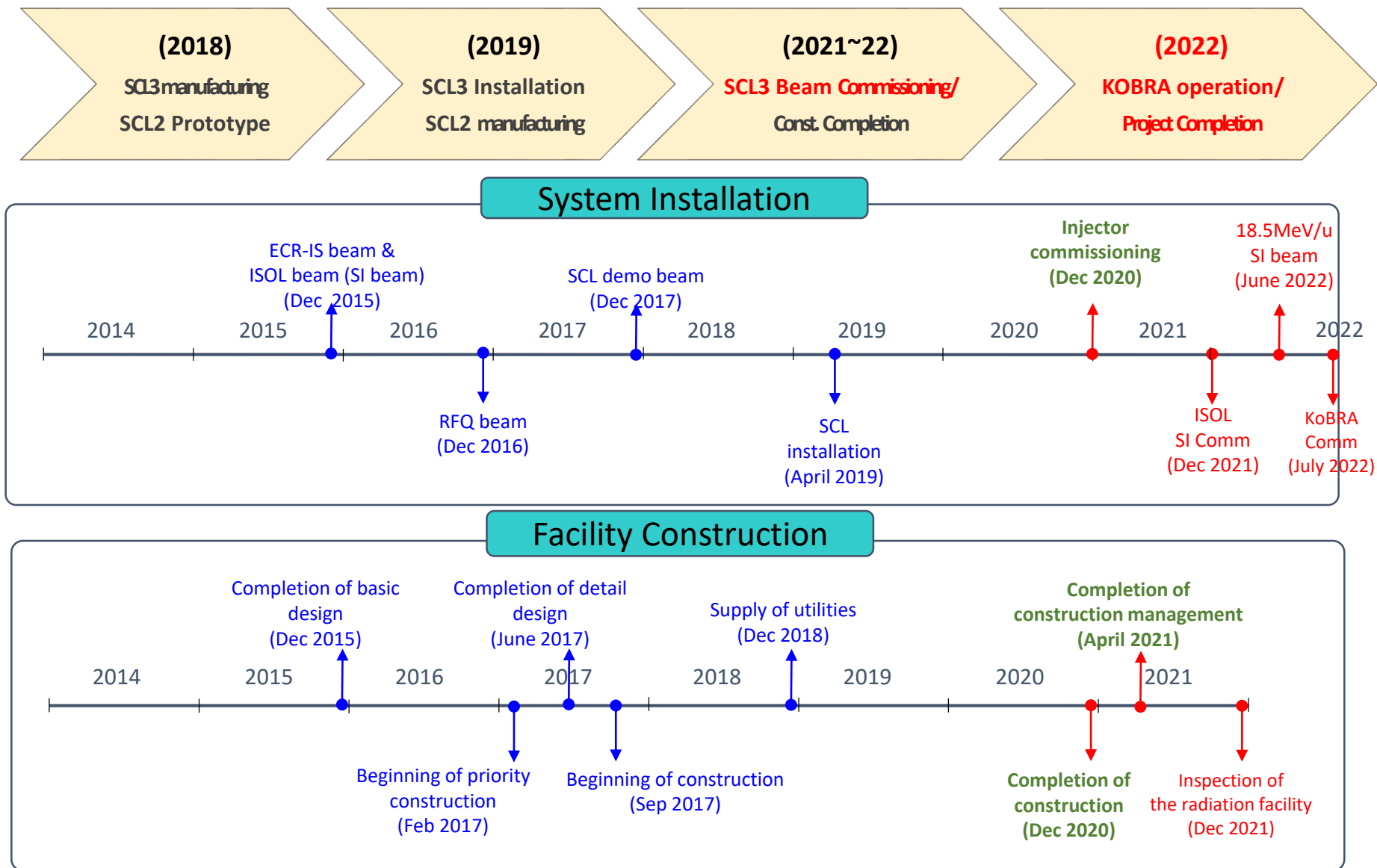
1. Overview

RIBs at RAON



● RAON will provide access to unexplored regions of the nuclear chart

1. Overview Project Milestone



2. Construction View of Construction Place

● View of Construction Place (21.11)



<`17.01>



<`18.01>



<`19.01>



<`21.11>



<Assembly Bd.>



<SRF Test Bd.>



<High Energy Exps>



<Main Control Center>



<Low Energy Exps.>



<SCL3>

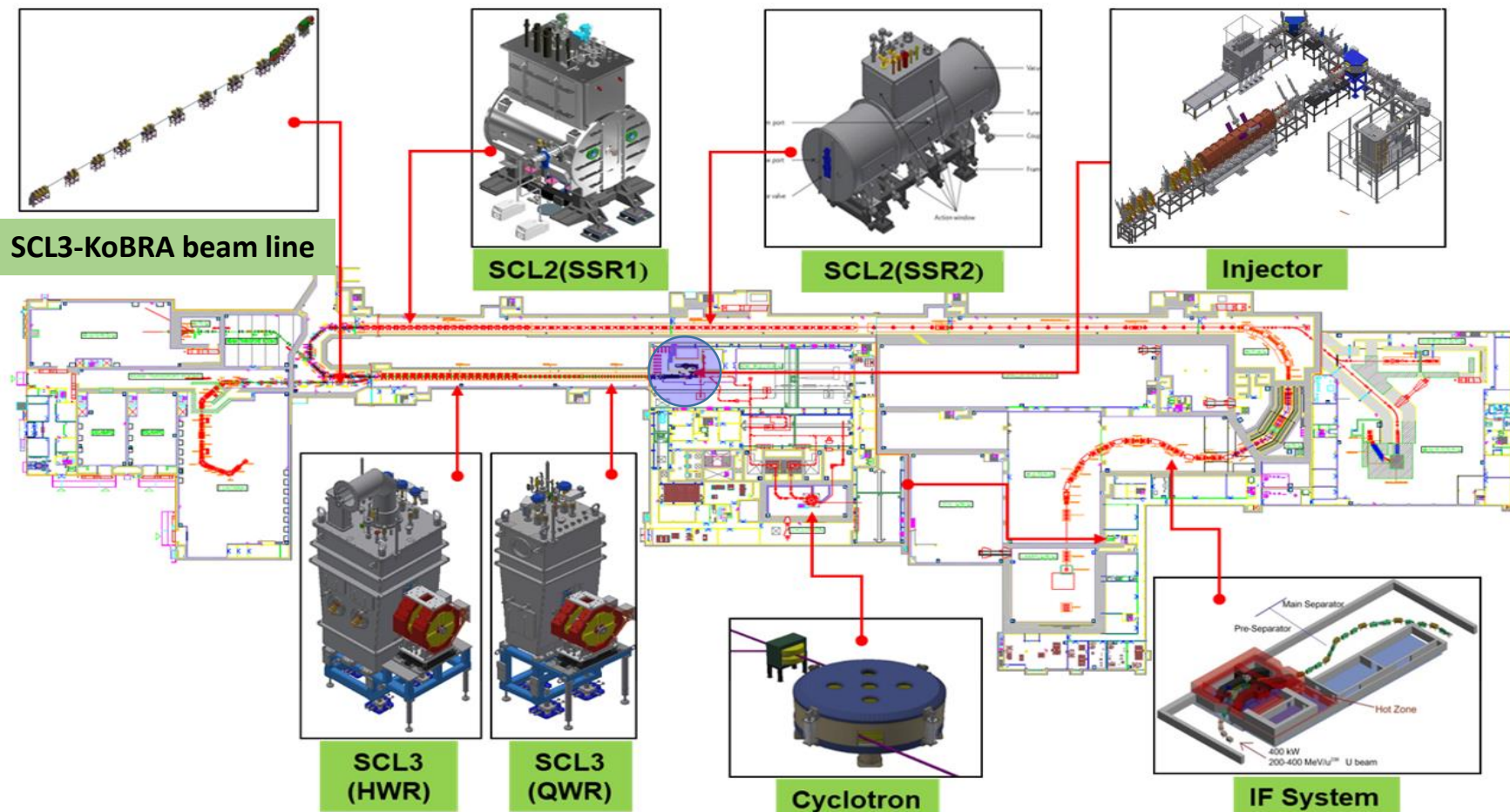
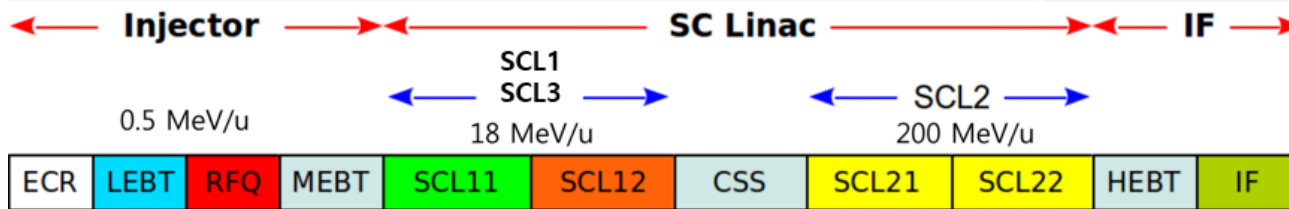


<ISOL & Cryoplat>

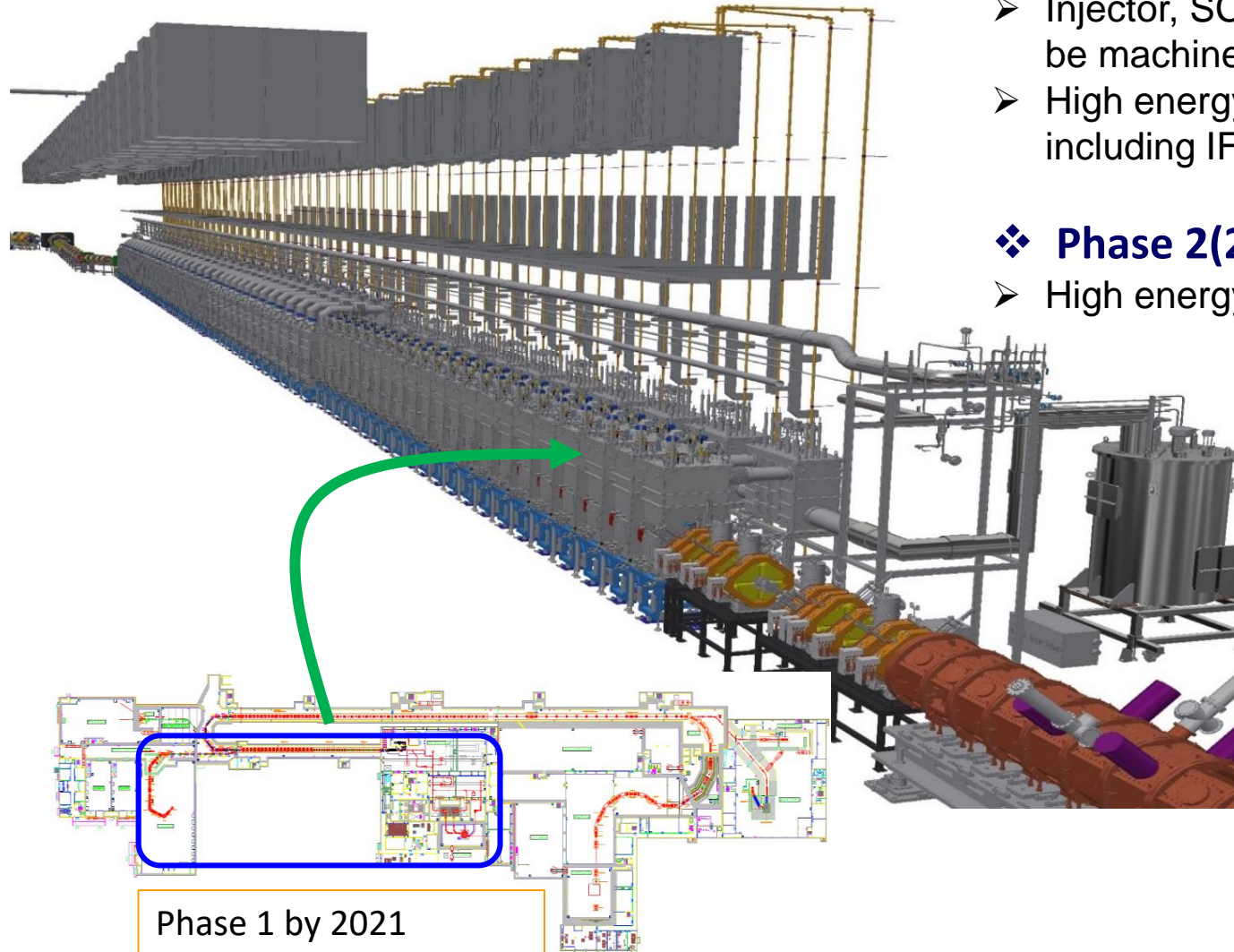
Part 2.

Accelerator Systems

2. Sys. Install. Accelerator System



2. Sys. Install. Accelerator System



❖ Phase 1(~2021)

- Injector, SCL3 including ISOL to be machine commissioning
- High energy experimental system including IF system to be installed

❖ Phase 2(2022~)

- High energy Linac, SCL2

2. Sys. Install.

RAON Injector System

■ Two ECR-IS on high voltage platforms

- 14.5 GHz ECR ion source
- 28 GHz superconducting ECR ion source

■ LEBT ($E = 10 \text{ keV/u}$)

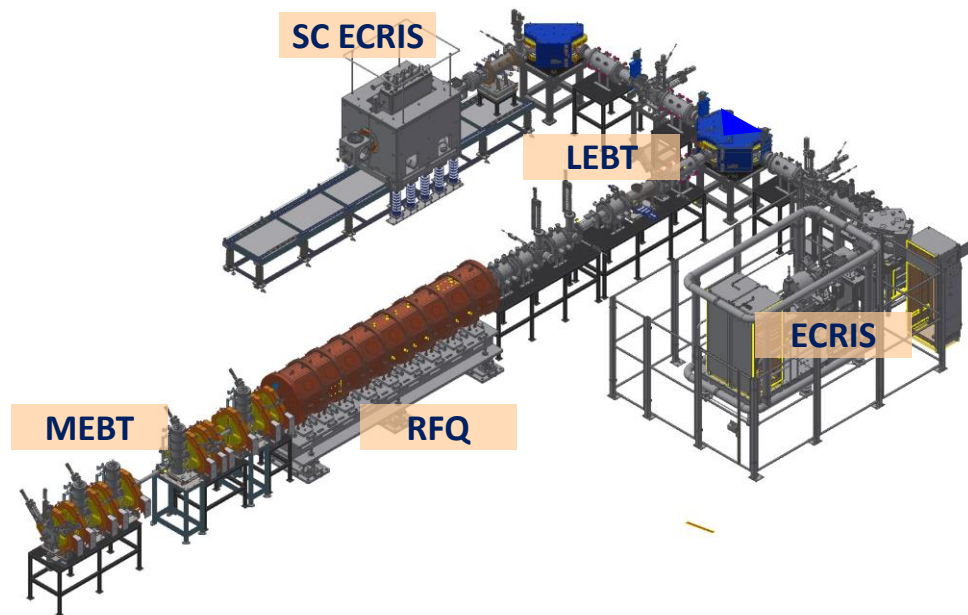
- 10 keV/u, Dual bending magnet
- Chopper & Electrostatic quads, Instrumentation

■ RFQ ($E = 500 \text{ keV/u}$)

- 81.25 MHz, Transmission Eff. $\sim 98\%$
- CW RF Power 94 kW (SSPA: 150 kW)

■ MEFT ($E = 500 \text{ keV/u}$)

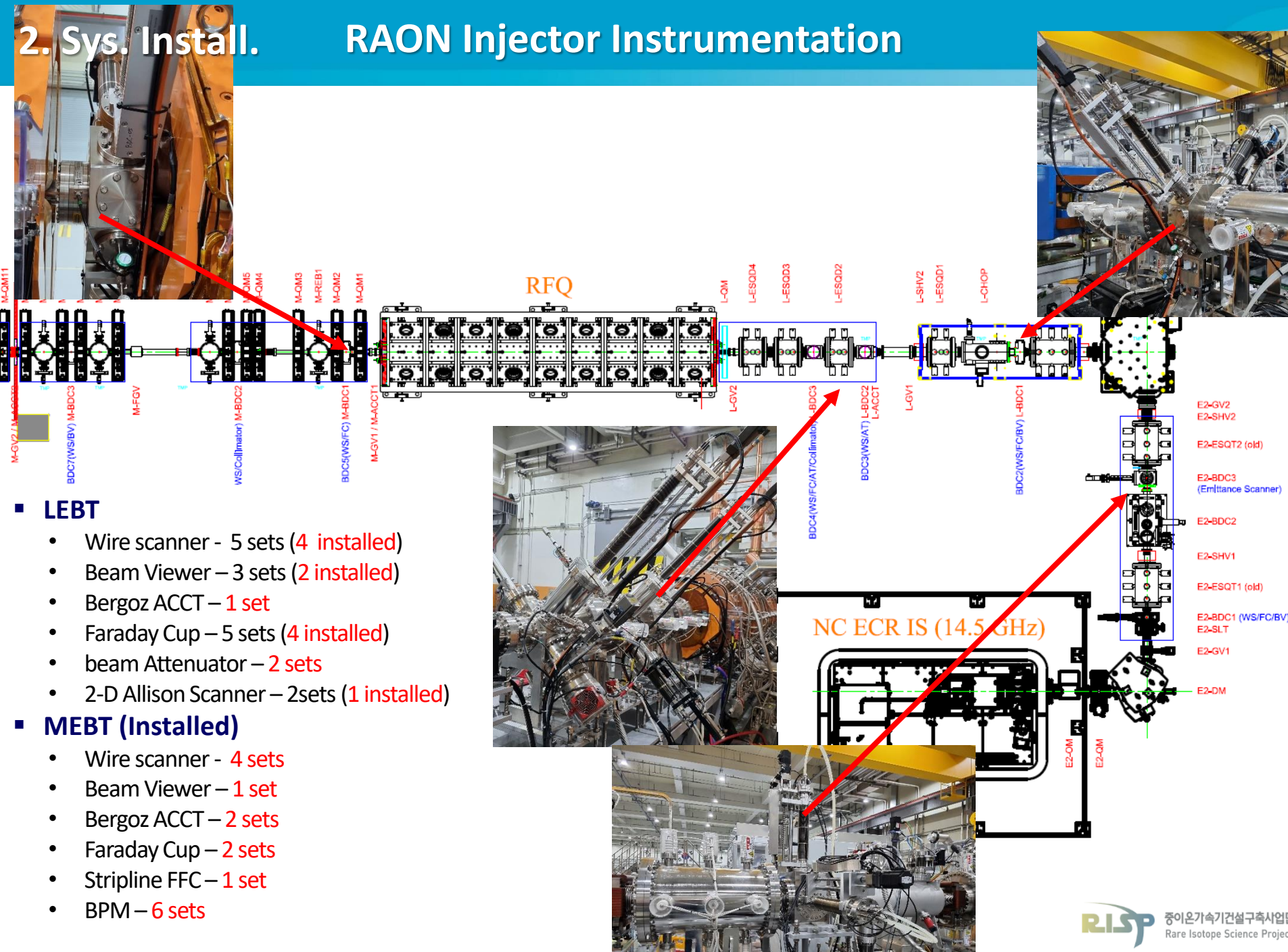
- Four RF bunchers (SSPA: 20, 15, $4 \times 2 \text{ kW}$)
- Simple quadrupole magnets, Instrumentation



Installation completed and beam commissioning from October, 2020

2. Sys. Install.

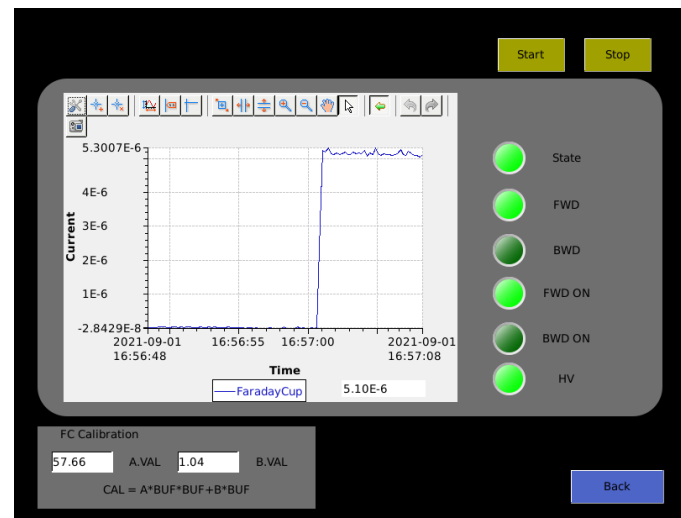
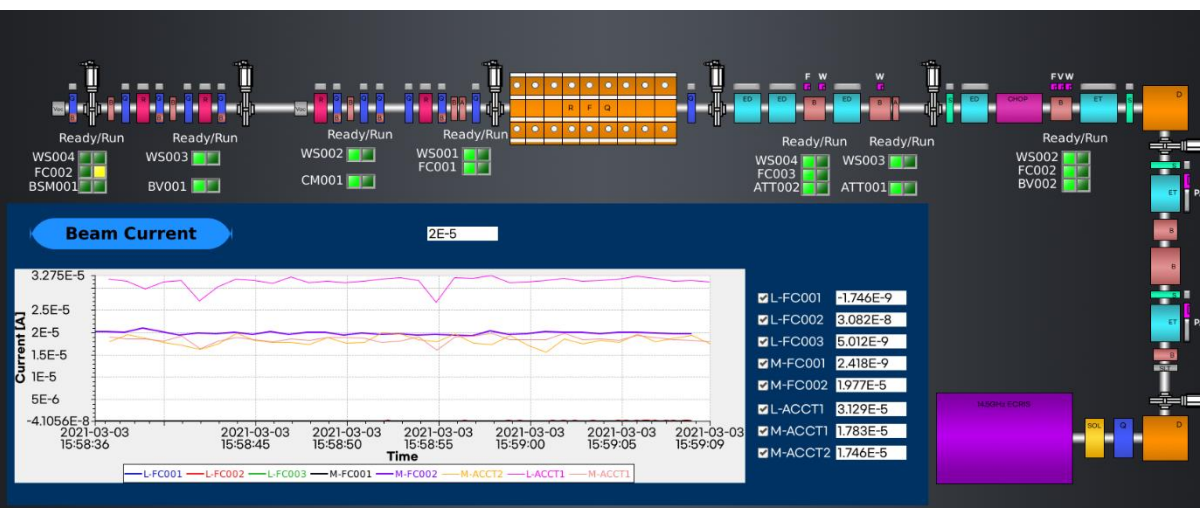
RAON Injector Instrumentation



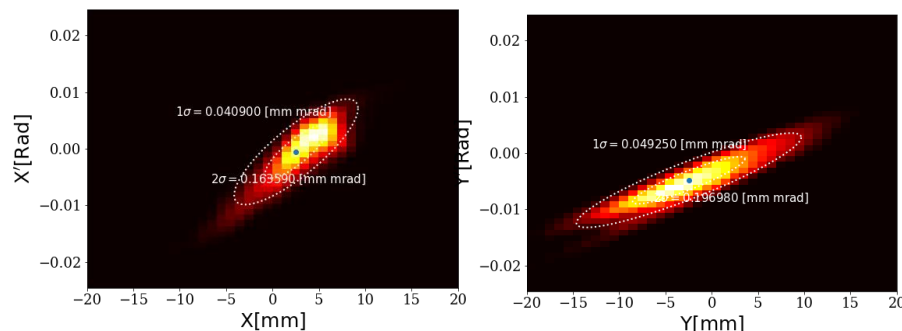
2. Sys. Install. Injector Beam Commissioning –Diagnostics Control

◆ Injector beam commissioning

- ✓ EPICS basis control system
- ✓ Reference beam: $^{40}\text{Ar}^{9+}$ (100 μs pulse beam, 1Hz repetition rate)

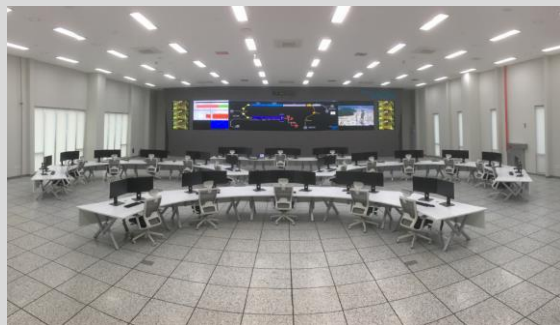


- WS/FC/BV operation GUI(Sequence, Interlock)
- WS/FC – DAQ calibration and auto setting/saving
- Analysis(fitting) WS measurements using py-epics
- Energy measurements with BPM pairs(TOF)



2. Sys. Install. Control System

Control Center

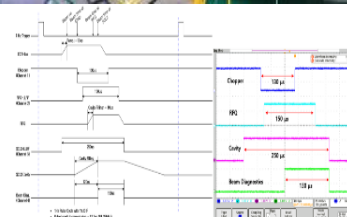


Main Control Room

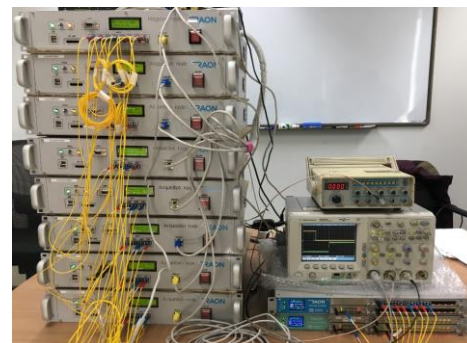


Data Storage System

Integrated Control System



Timing System



Fast Protection System

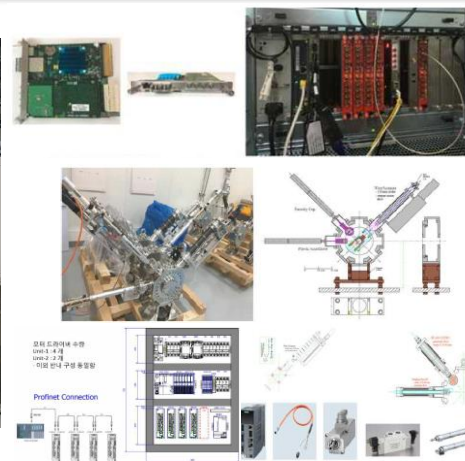
Local Control System



**EPICS IOC
Controllers**



SCL3 Control System(43)

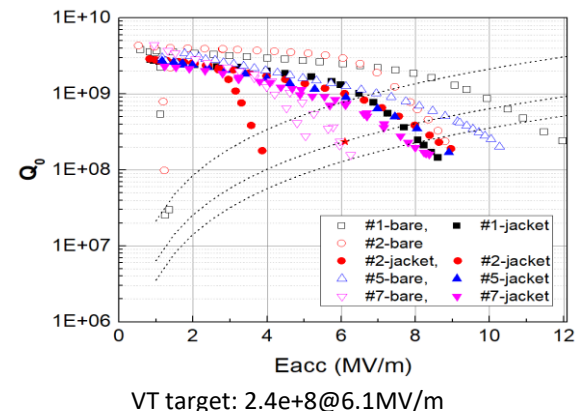
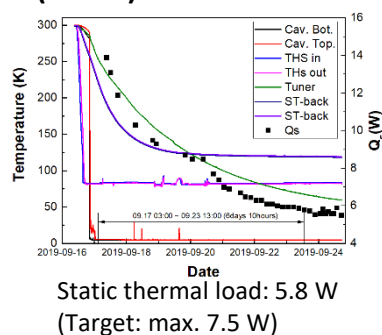
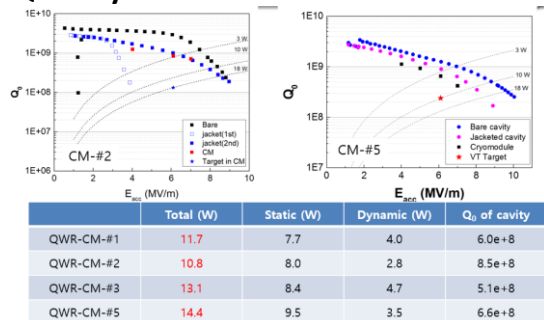


Beam Diagnostics Control System

2. Sys. Install. Accelerator System – SCL3

SCL31(QWR)

- Design performance was achieved with prototypes(2017.5)
- Oxygen beam was accelerated with injector and one QWR module(2017.10)
500 keV/u → ~700 keV/u, Successful long-term operation of cryomodule
- Mass production was contracted with domestic vendor(2017.12)
Pre-production cavities and cryomodules passed qualification, mass production is on-going
Total thermal load <20W@6.1MV/m, 4.2 K
- QWR Cryomodule installation done at SCL3 tunnel(2020.5)

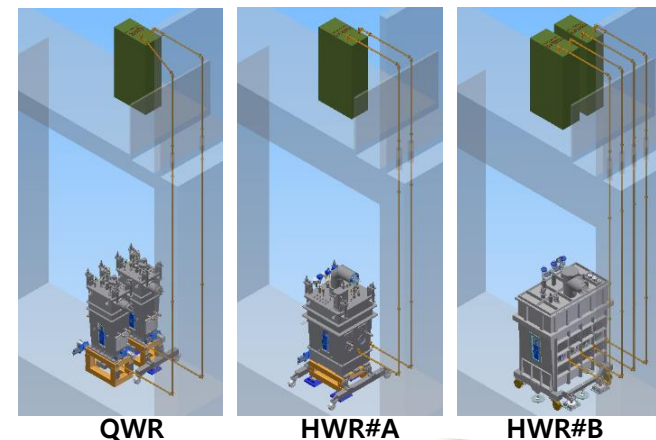
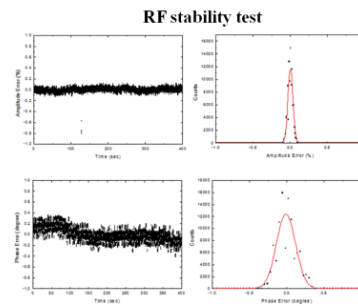
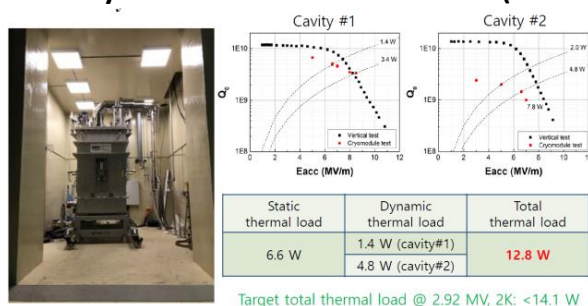


RF System

- SSPA (4kW) : 2018.07~2020.05
Pre-production performance test(2019.11)
- HPRF transmission line (1-5/8")
Installation vertical parts (2019.10)
- LLRF control system (2019.07~2020.06)
- RF reference line (81.25MHz) : ~2019.12

SCL32(HWR)

- Design performance was achieved with prototypes(2017.10)
Thermal load <14.1W@6.6MV/m, 2.1 K (HWR type A)
- Mass production was contracted with domestic vendor(2018.5)
- HWR Cryomodule installation to be done(2021.12)



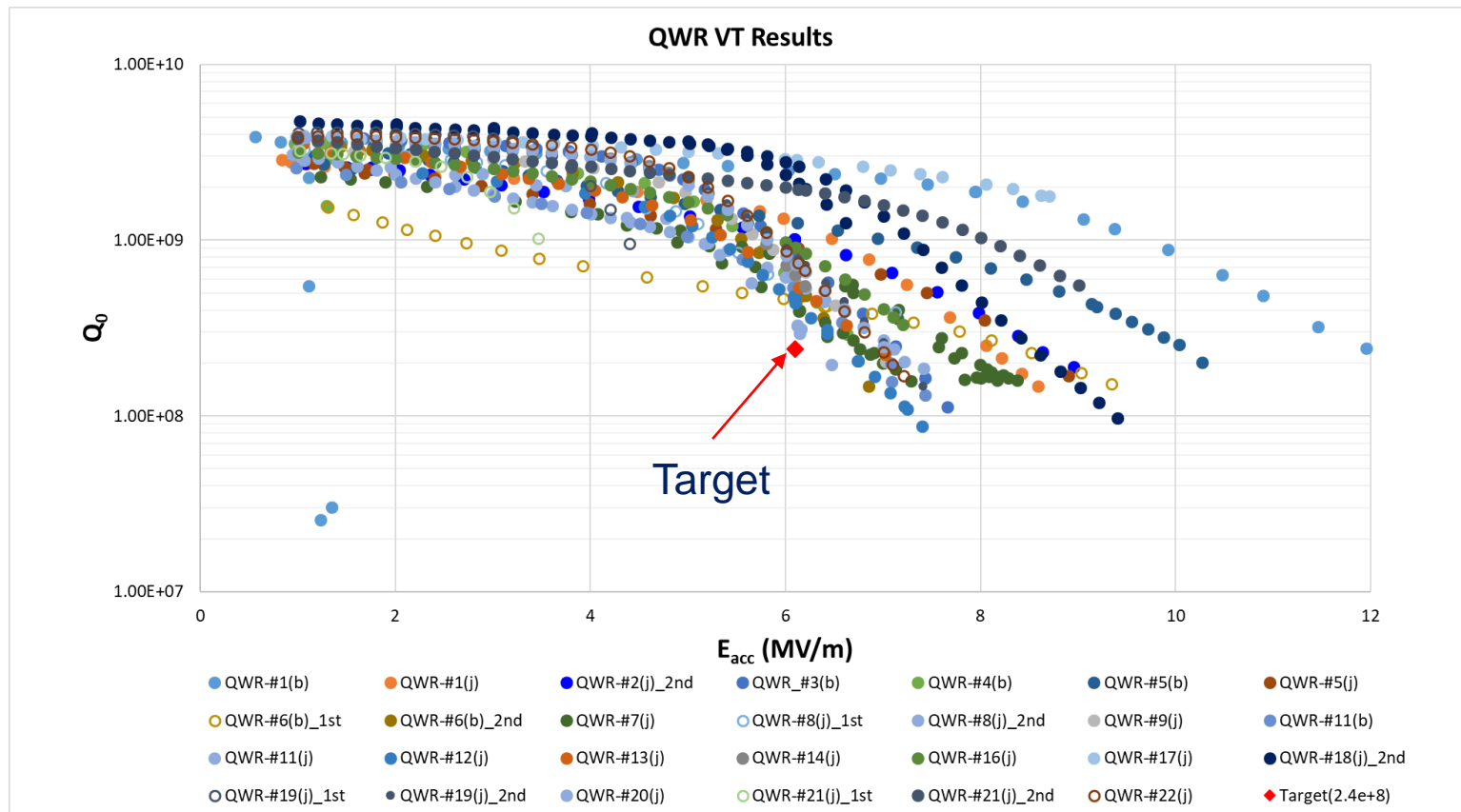
2. Sys. Install. Accelerator System – Test facility

On-site (Shin-Dong) test facility



- 1 onsite - 3 VT pits and 3 cavities per pit, 3 HT bunkers
- 1 offsite (15 Km from site) - 2 VT pits and 2 cavities per pit
- Cover all RAON cavities - QWR (82.125 MHz), HWR (162.5 MHz) and SSR1 & 2 (325 MHz)

Frequency (MHz)	Optimum β	Eacc (MV/m)	Vacc (MV)	Q0	# of cavity	# of module	Op. temp (K)
81.25	0.047	6.1	1.06	1.3e+8	22	22	4.5



2. Sys. Install. Installation Procedure

(Cryomodule + Warm section) + (Cryomodule + Warm section)

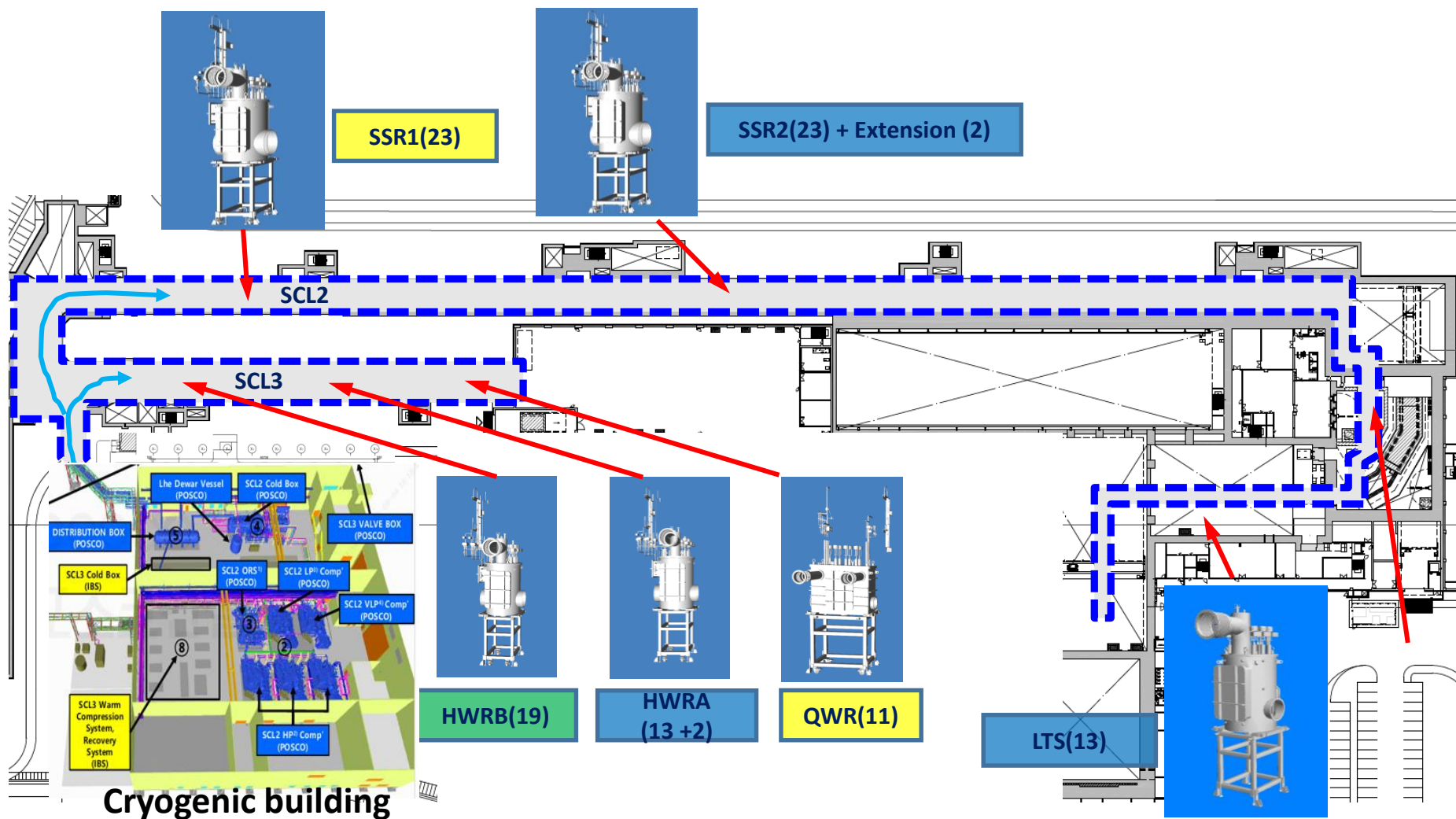
- Cryomodule & Warm section are clean assembled in the clean booth@tunnel
- Total Particle counts(size=0.5um above/10 mins) were less than 30 counts



2. Sys. Install.

Layout Cryogenic Distribution Systems

- Layout of cryogenic distribution system @ SCL3 and SCL2



2. Sys. Install. Cryoplant

- SCL3 cryoplant (4.2 kW @ 4.5 K)



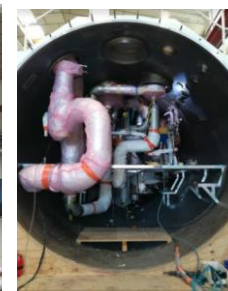
Compressors and Oil Removal System (WCS)

Cold Box(CB)

- SCL2 cryoplant (13.5 kW @ 4.5 K)



Compressors and Oil Removal System (WCS)



Cold Box (CB)

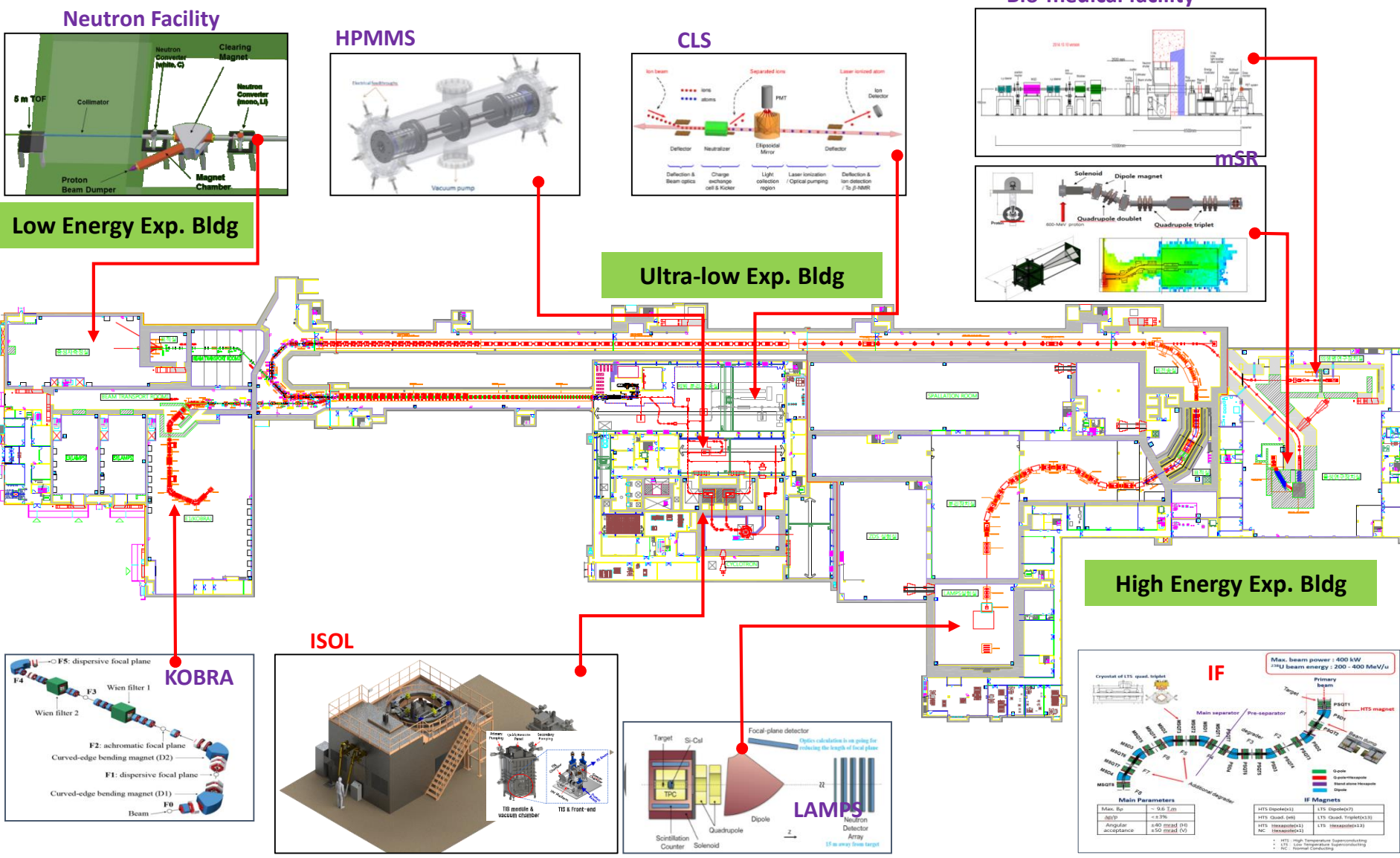
(Left warm side, right – cold side)

SCL3 & SCL2 cryoplant are underway pre-commissioning, cool down ready by Feb 2022

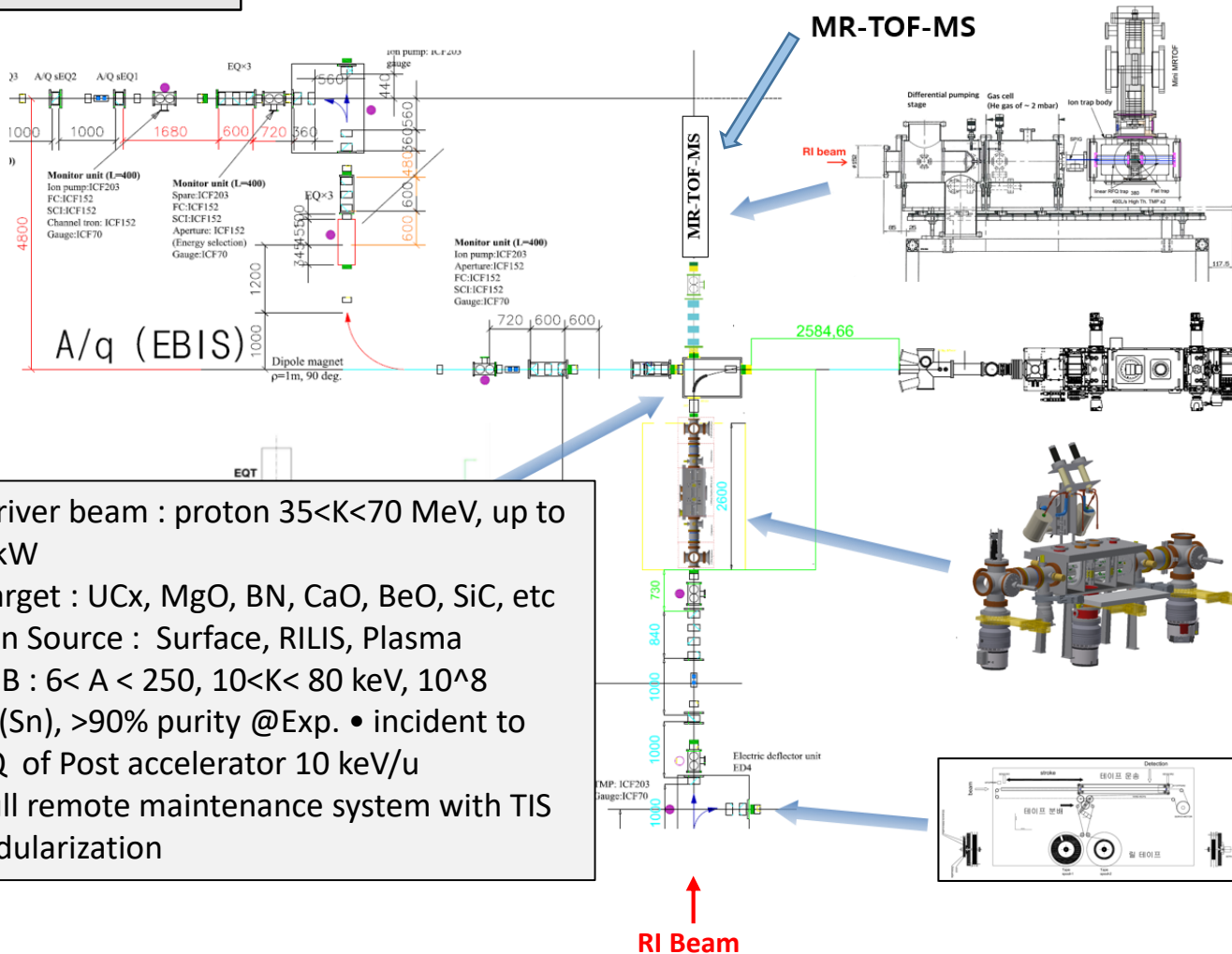
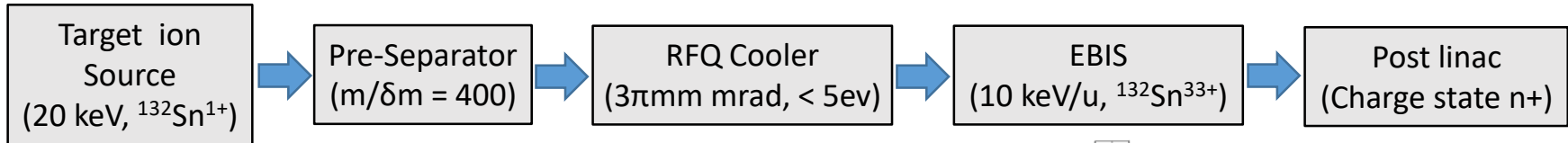
Part 3.

RI & Experimental Systems

3. Sys. Install. RI & Experimental System



3. Sys. Install. ISOL system



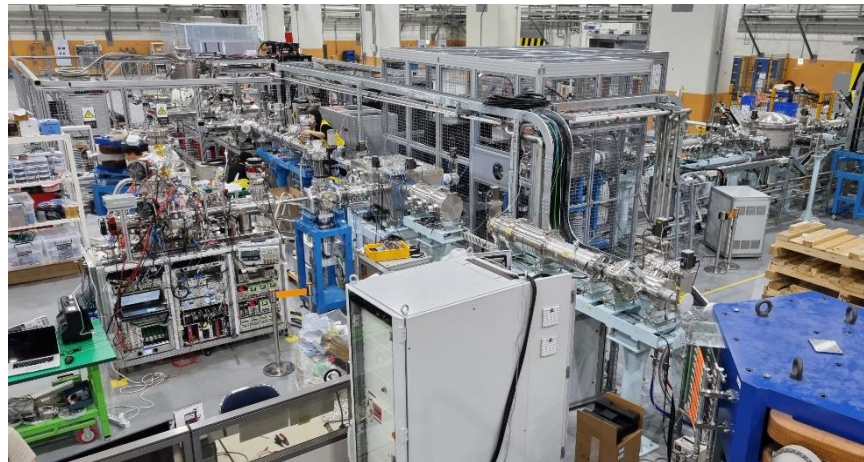
- Driver beam : proton $35 < K < 70$ MeV, up to 70 kW
- Target : UCx, MgO, BN, CaO, BeO, SiC, etc
- Ion Source : Surface, RILIS, Plasma
- RIB : $6 < A < 250$, $10 < K < 80$ keV, 10^8 pps(Sn), >90% purity @Exp. • incident to RFQ of Post accelerator 10 keV/u
- full remote maintenance system with TIS modularization

3. Sys. Install.

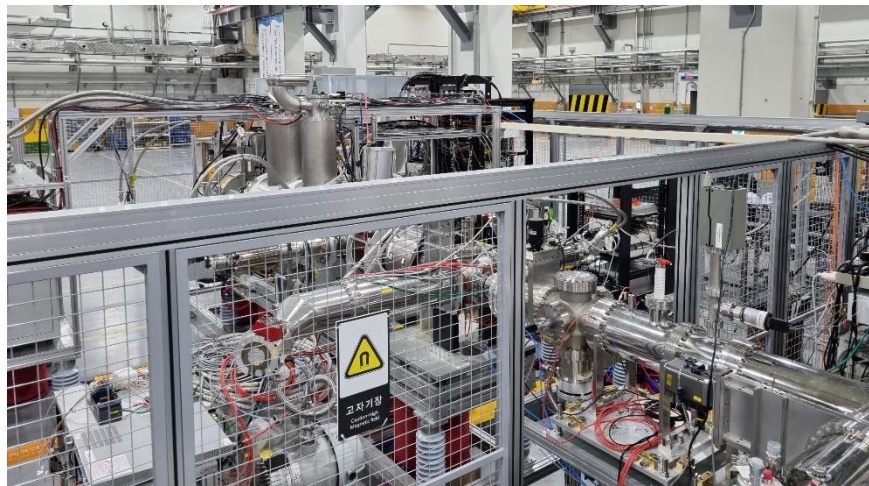
ISOL System



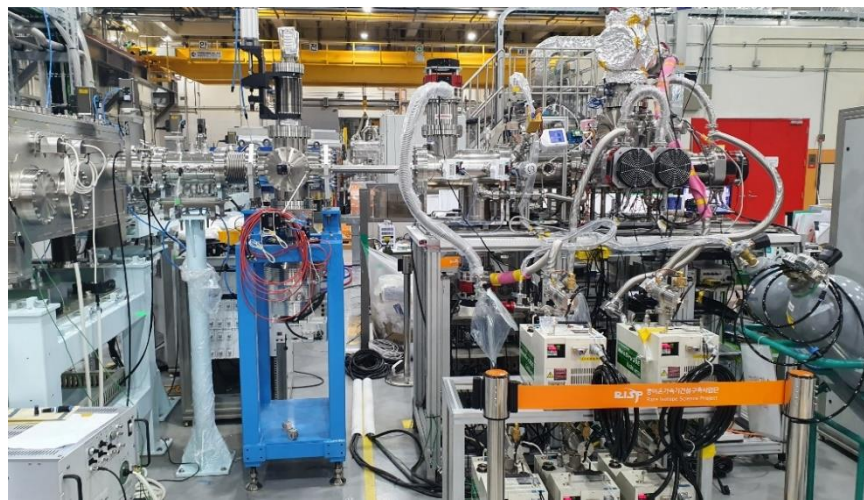
ISOL Target Room



ISOL Beam Line



EBIS Charge Breeder



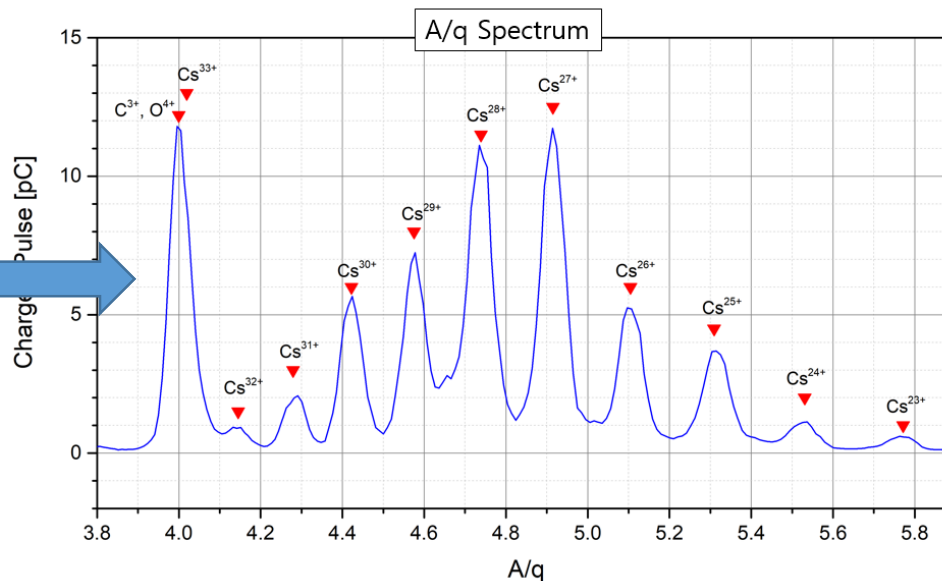
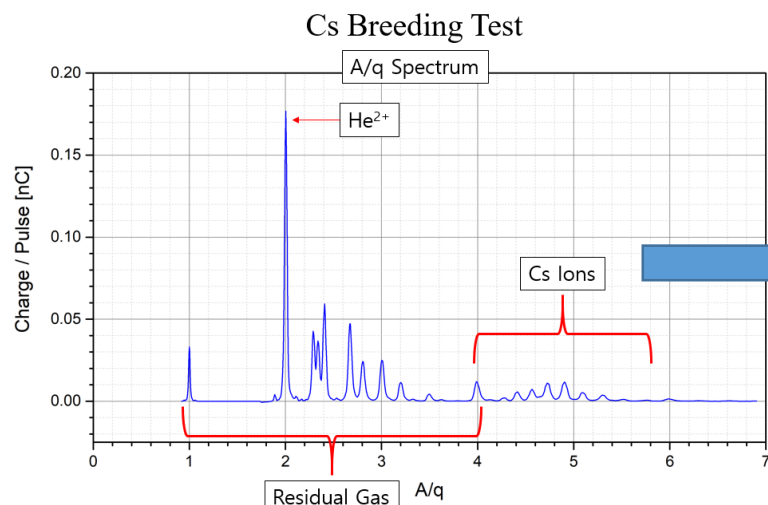
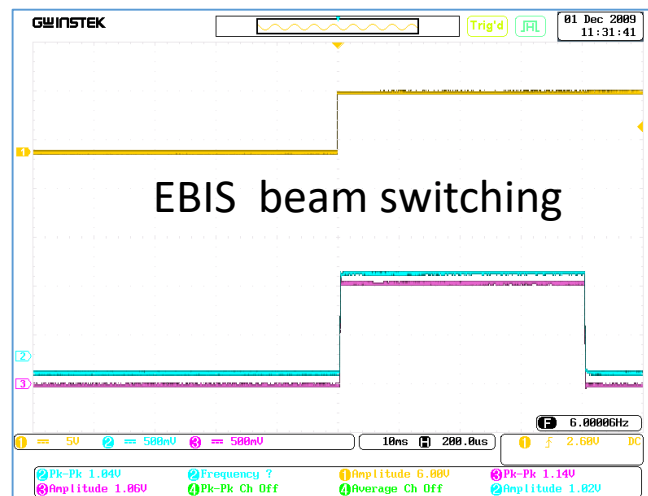
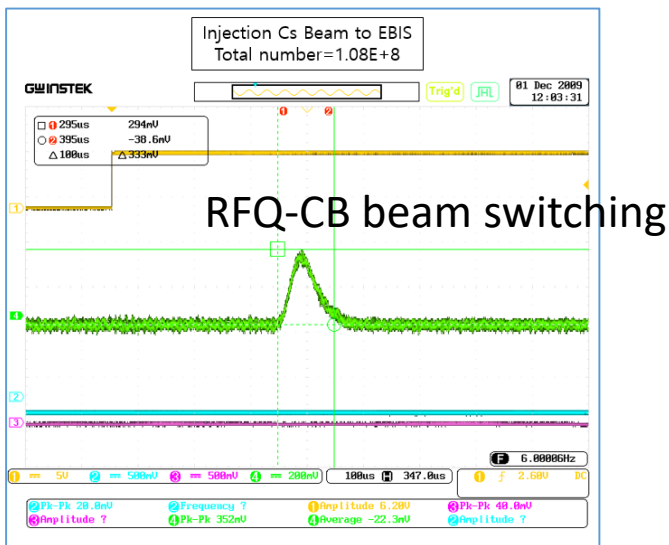
MMS/MR-TOF

TIS, EBIS, RFQ-CB, beam line is being tested with SI(Cs) beam, completed in 2021

3. Sys. Install.

ISOL System

Success for charge breeding from RFQ-CB → pathway to RI SCL3 reacceleration to be ready on 2021



3. Sys. Install.

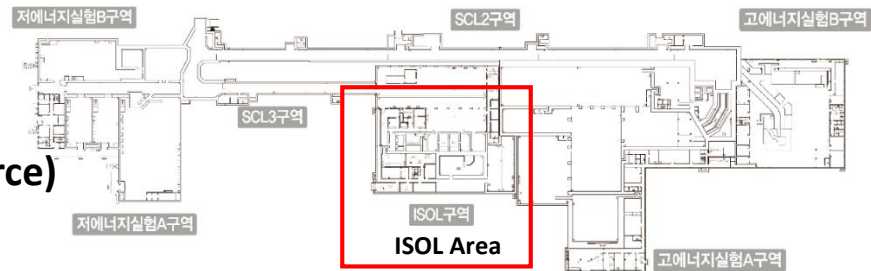
Cyclotron

◆ Specs

: 35~70 MeV proton, 0.75mA max with two beam lines connecting to ISOL TIS bunker(Target Ion Source)

◆ Schedule

: Contract('19.6), pre-survey('19.11) , Design finalized('20.4) ,
FAT ('21.6) , Shipping('21.8), Installation('21.11.11~22.4.28)



Rigging will be done on Nov. of 2021, Installation/SAT on July of 2022

3. Sys. Install.

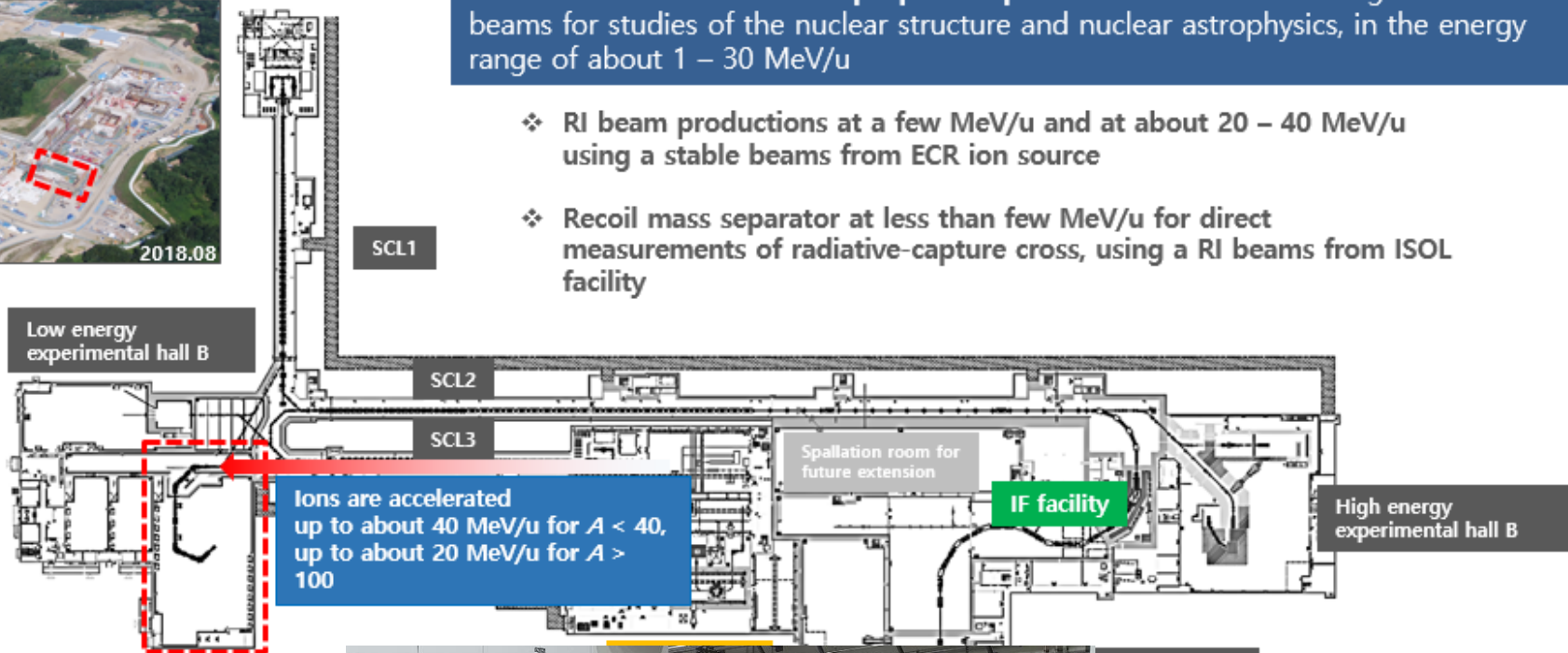
KoBRA

Korea Broad acceptance Recoil spectrometer and Apparatus



Goal: Construction of **multi-purpose experimental instrument** using stable or RI beams for studies of the nuclear structure and nuclear astrophysics, in the energy range of about 1 – 30 MeV/u

- ❖ RI beam productions at a few MeV/u and at about 20 – 40 MeV/u using a stable beams from ECR ion source
- ❖ Recoil mass separator at less than few MeV/u for direct measurements of radiative-capture cross, using a RI beams from ISOL facility



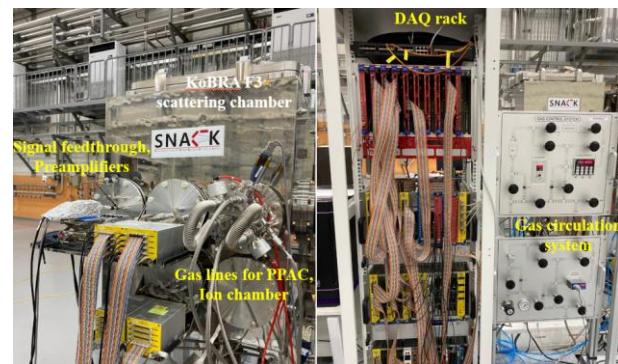
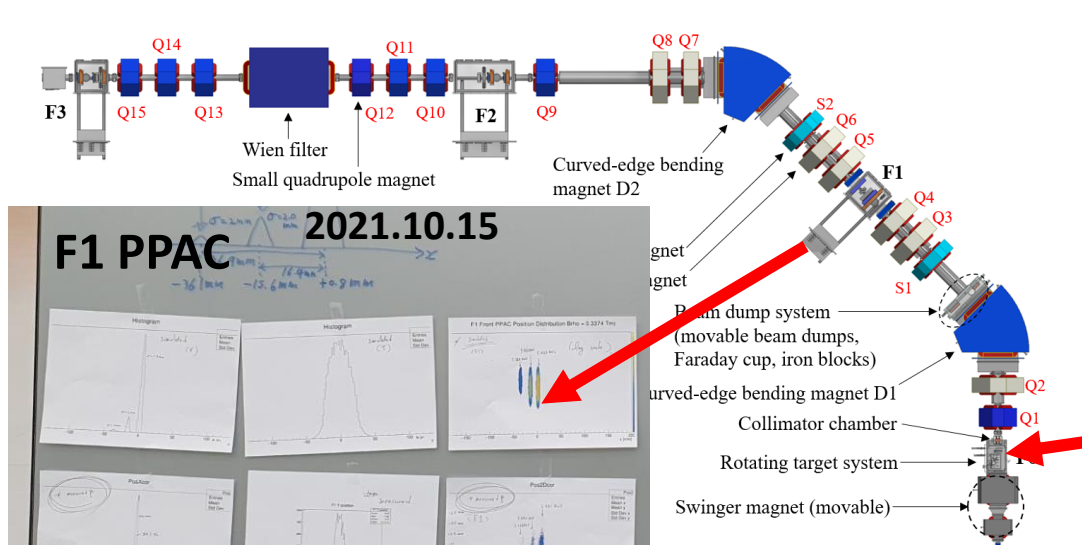
KoBRA



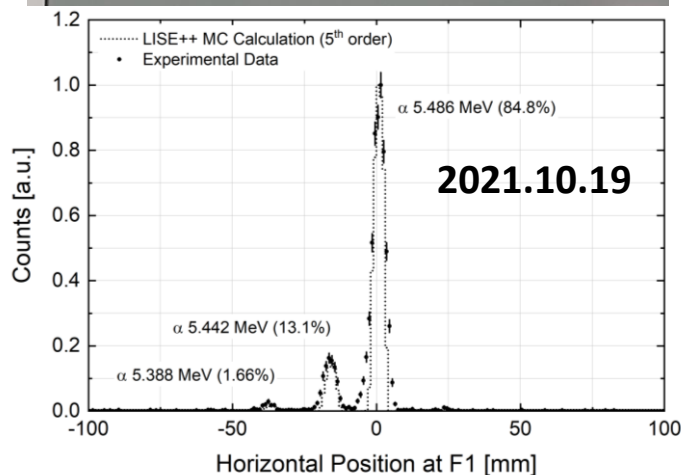
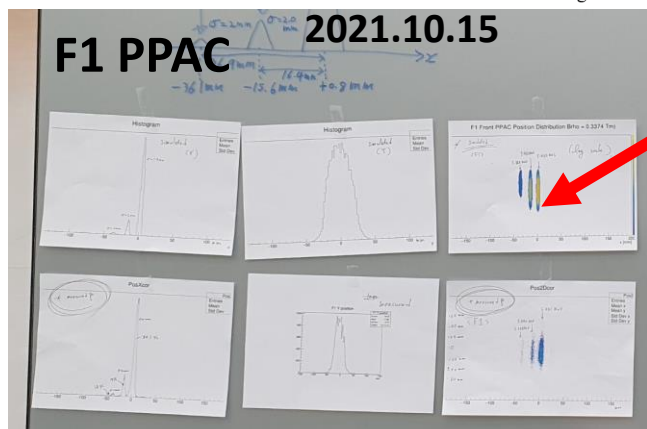
3. Sys. Install.

KoBRA

KoBRA machine commissioning completed on 2021.10



Alpha source (^{241}Am)



Momentum dispersion and resolving power at F1/F2/F3 were confirmed!

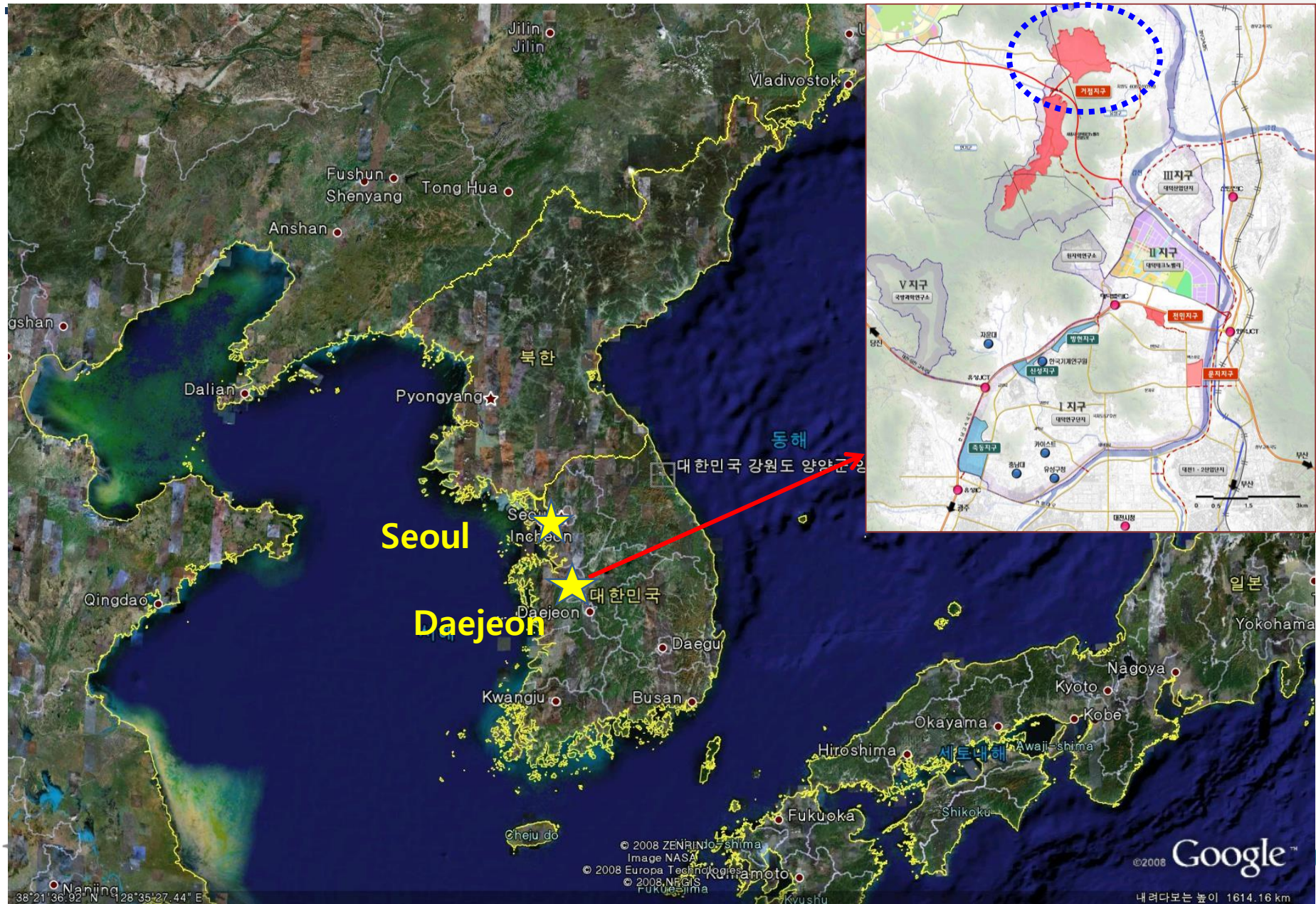
10th ANNIVERSARY

A Decade of New Discoveries

ibS Institute for Basic Science



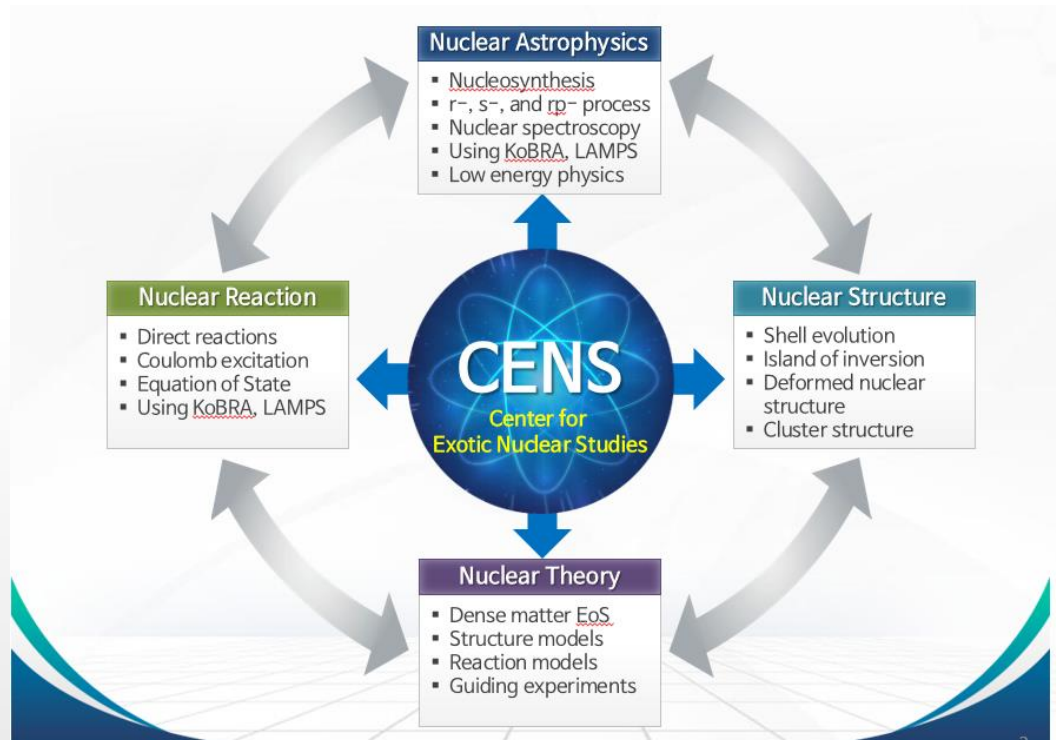
RAON Site



Introduction of IBS CENS

Origin of elements in the universe and properties of exotic nuclei

- The Center for Exotic Nuclear Studies (CENS) was launched in December 2019.
- It is located at the IBS HQ building in Daejeon, ~20 minutes to the RAON site by car.
- We currently have 18 researchers as of November 21, 2021.



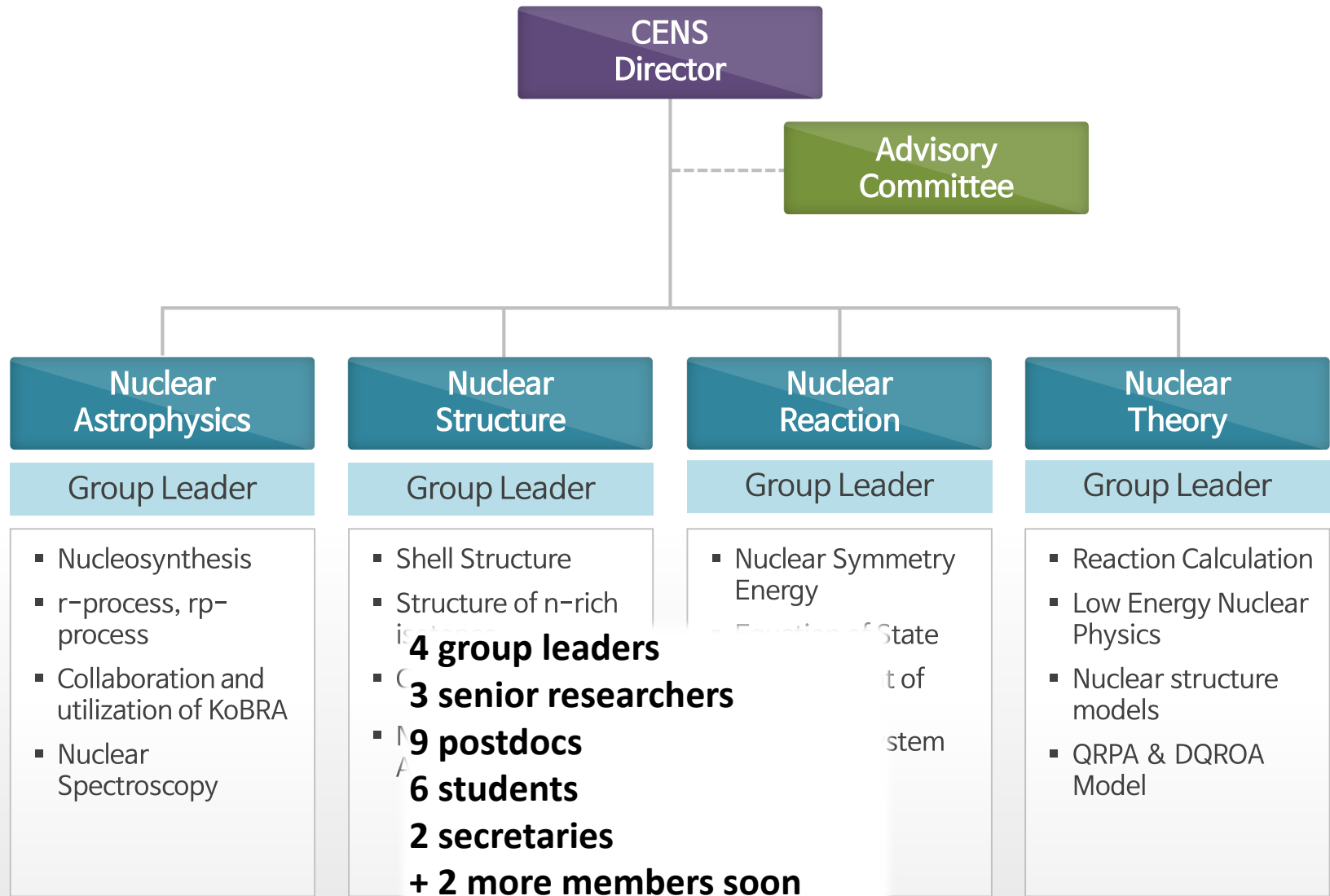
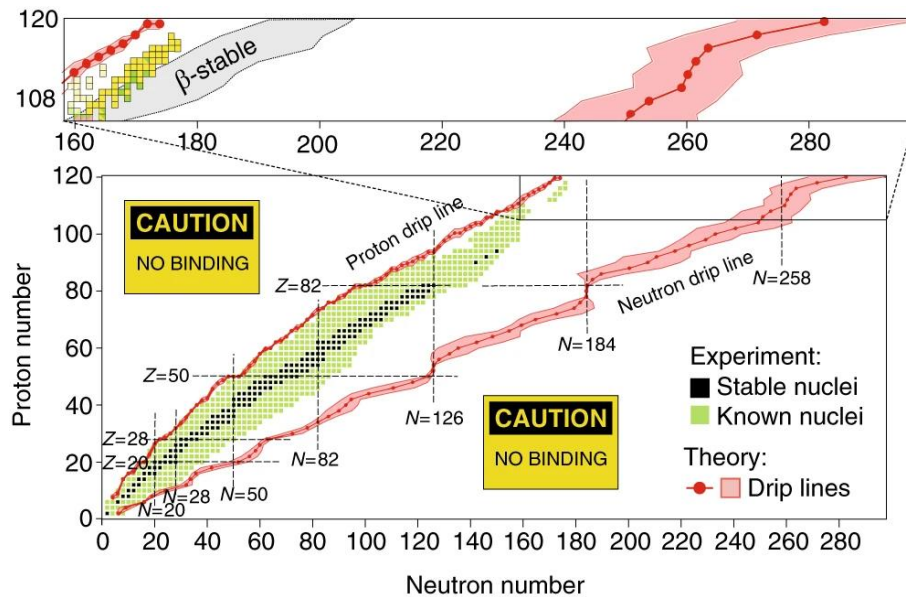
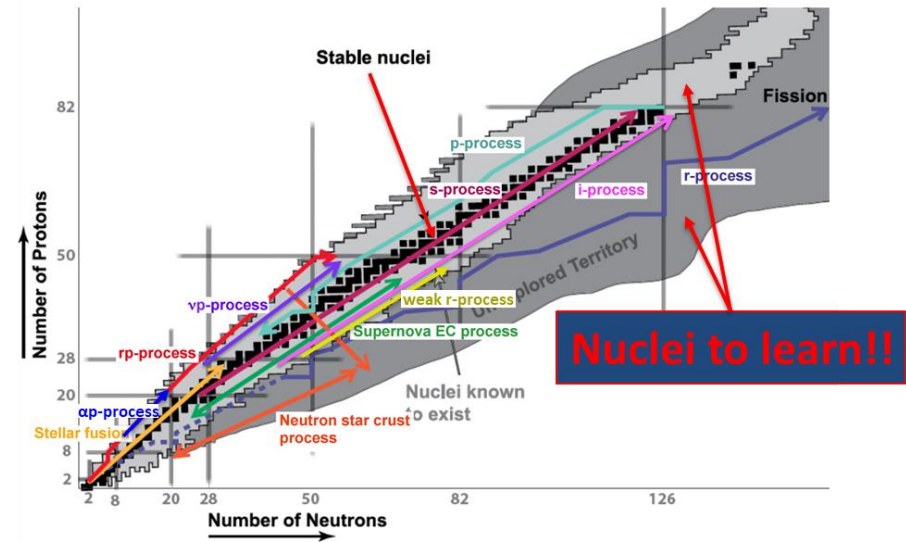


Chart of Nuclei

- **Properties of Nuclei:** mass, Q -value, $T_{1/2}$, P_n , level densities, reaction rates, level structure, magic number and drip line



Landscape of nucleon-bound nuclei as a function of Z and N .
W. Nazarewicz, 2018

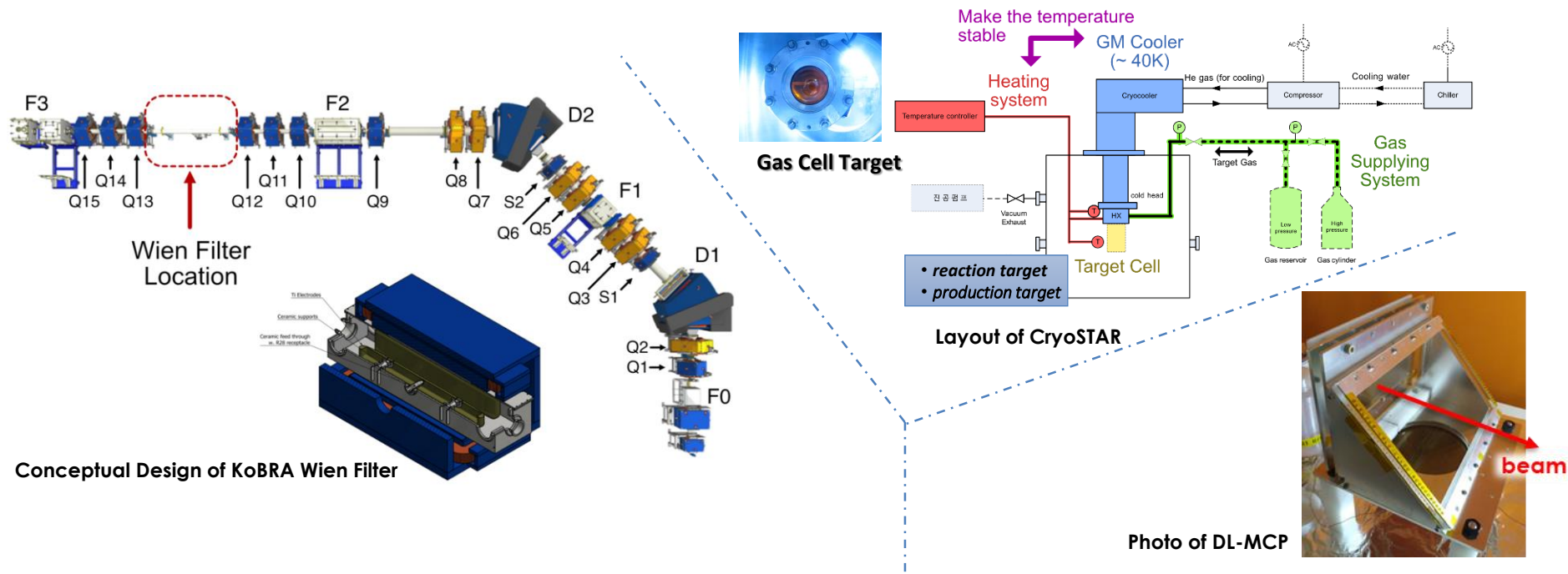


Schematic overview of the nuclear processes on nuclear chart
H. Schatz, 2016

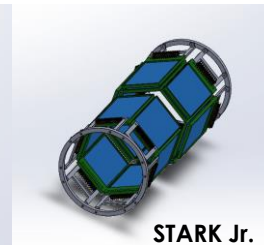
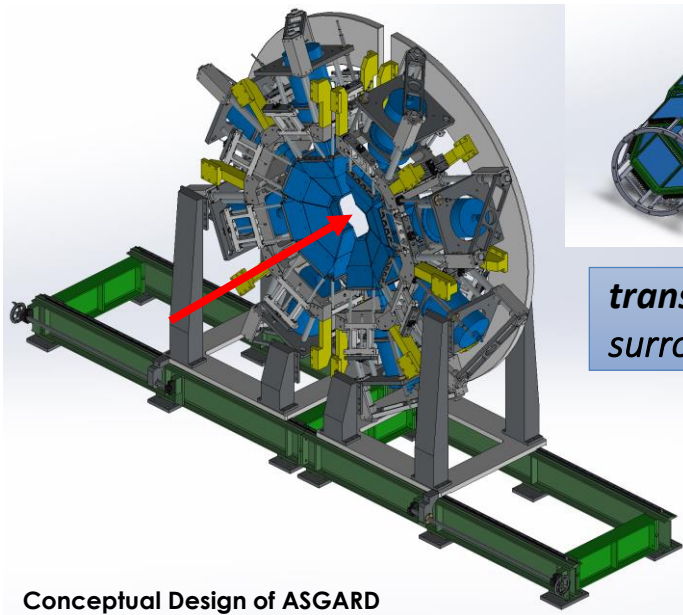
New Major Apparatus Developments

Devices for Rare Isotope Science!

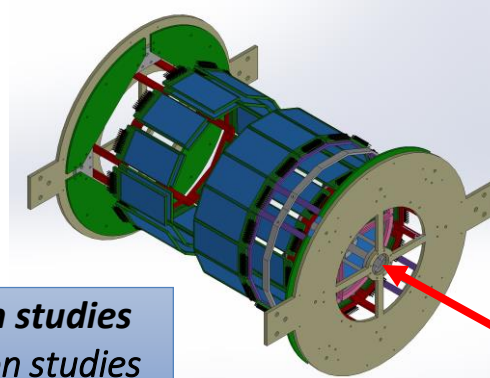
Low Beam Intensity, Efficiency, Energy/Angle Resolution, Fast Timing, Low Threshold and so on..



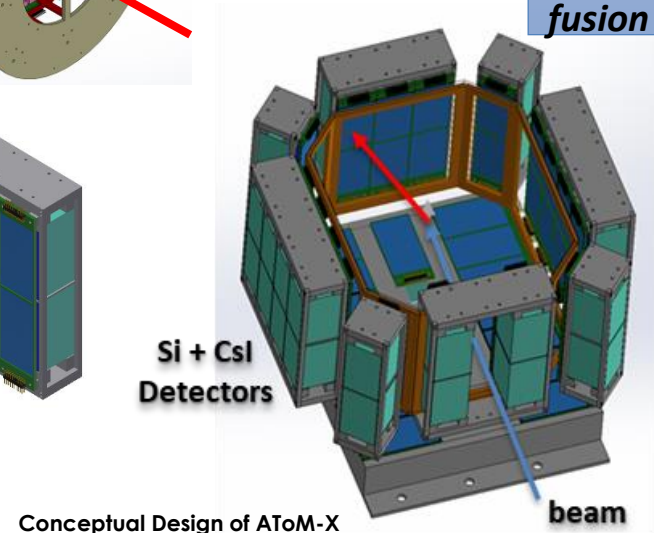
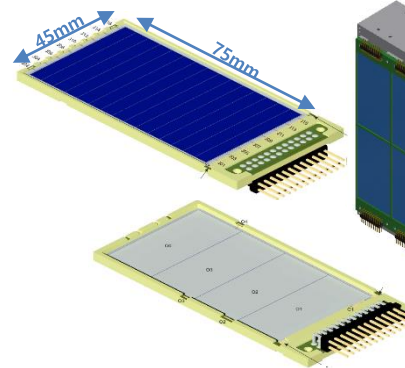
New Major Apparatus Developments



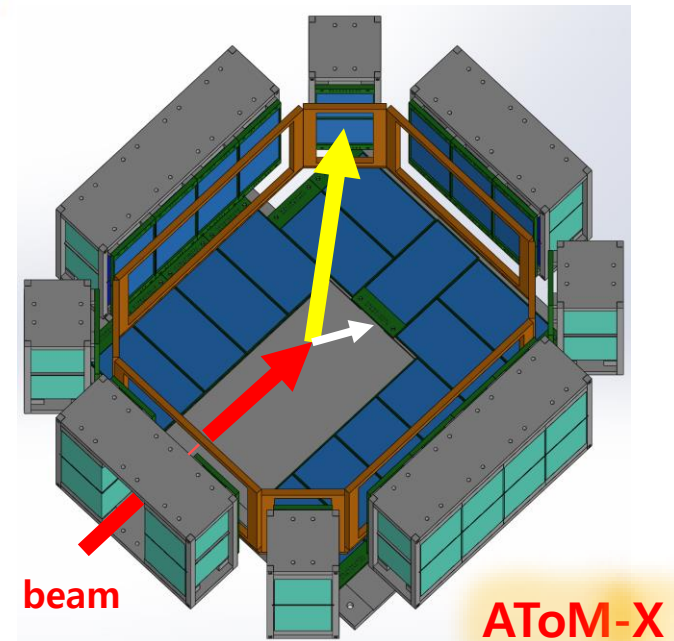
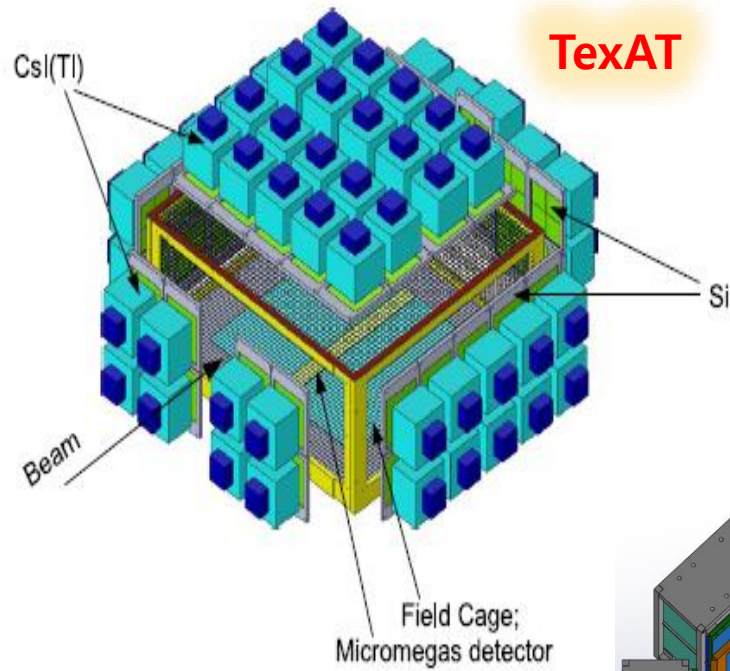
transfer reaction studies
surrogate reaction studies



(p,p)
 (d,d)
 (α,α)
 (α,p)
 (α,n)
fusion



Plan for the future experiment



CENS Project Timeline

	2020	2021	2022	2023	2024	2025
Wien Filter		KWF Purchase & installation at RAON		Test & Commissioning	Operation	
HPGe Detector Array	HPGe detector R&D Part 1 Purchase & installation		Test & Commissioning		Operation	
Silicon Detector Array	Silicon detector R&D Purchase & installation		Test	Purchase & installation	Test	Operation
CENS AT-TPC		AT-TPC R&D Purchase & installation		Test	Operation	
CENS Cryo Gas Cell Target		Cryo Gas Cell R&D Purchase & installation		Test	Operation	
RAON Schedule	SCL3 Commissioning			SCL3 Test		
FRIB@MSU Schedule	Completion by 2022					
FAIR@GSI Schedule	Completion by 2025 (Phase 0 for R&D and core detector test experiments: 2018, 2019)					

plus

- ✓ **Beam PID and Diagnostics System**
- ✓ **Detector System for Internal Conversion Electrons**
- ✓ **A New Plunger Device and more.....**

Summary & Outlook

■ Accelerator & RI, Exp systems

- Beam commissioning for the injector is a success and continued to the end of 2021.
- Installation for SCL3 will be completed by at the end of 2021, followed by cool down and beam commissioning on 2022
- ISOL will finish SI beam commissioning by 2021 and KoBRA is ready for beam commissioning on 2022

■ By the end of 2022, we will achieve

- **SI beams:** Stable ion beams (^{16}O , ^{40}Ar) from ECRIS → SCL3 → KoBRA low E exp hall
- **RI beams:** RIBs extraction from ISOL → re-acceleration through SLC3 → low E exp hall
- Stable / RI beams will be delivered to low-E experimental hall
- **Early phase experiments are going to be performed using KOBRA**
 - RIBs production at KOBRA ($A \sim 50$, beam energy < 20 MeV/u) using SI beams from SCL3
- Preparation for the 2nd stage of construction begins for SCL2
- Installation and independent commissioning for IF, LAMPS, Neutron, bio-medical and μSR
 - Collaborative works with RUA (RAON Users Association) via RULC (RAON Users Liason Center)

■ Beyond 2022,

- Beam commissioning for ISOL → SCL3 → SCL2 → IF
- Stable operation with 200MeV/u beams up to 80kW
- Science program starts with both ISOL and IF systems
- UCx target and U-beam operation

The background features a light blue gradient with a pattern of white and light blue hexagons of varying sizes. A thick, dark blue wavy line curves across the bottom of the image. The text "Thank you!" is centered in a dark blue, sans-serif font.

Thank you!