



# LGAD based 4D outer tracker and time of flight

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# Outline

- ◆ CEPC and LGAD introduction

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  - CEPC requirement

  - LGAD and AC-LGAD

- ◆ Status of LGAD R&D

  - LGAD and AC-LGAD

- ◆ LGAD 4D detector design for CEPC

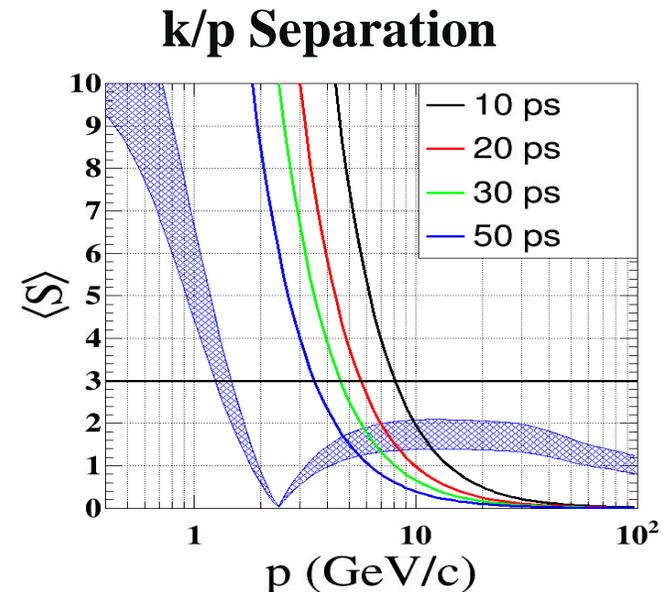
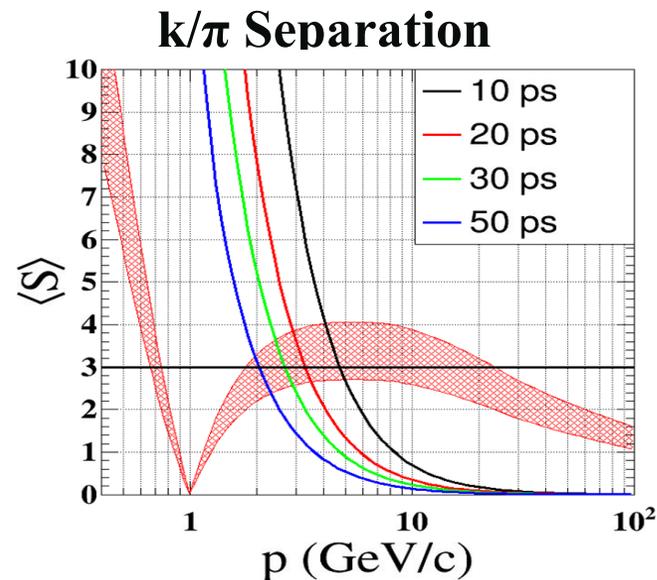
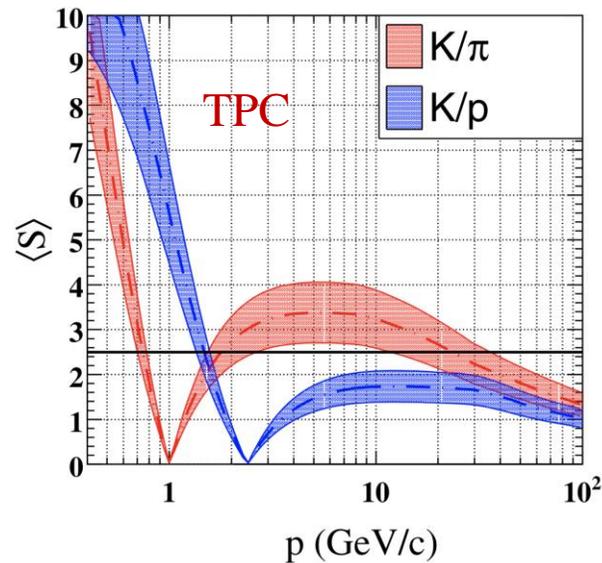
- ◆ Future R&D

# Physics requirement



CEPC will produce  $10^{12}$  Z boson at Z pole: Rich flavor physics program

- **Particle separation** of Gas detector (dE/dx) for CEPC flavor physics:  
0.5-2 GeV for K/ $\pi$  separation, >1.5 GeV for K/p separation
- **Combined gas detector with Timing detector(resolution<50ps):**  
0 - 4 GeV for K/ $\pi$  separation, 0 – 8 GeV for K/p separation, especially for 3 sigma K/ $\pi$  separation below 2GeV
- **LGAD (having precise timing information) based 4D outer tracker be proposed and aim to provide good timing and spatial resolution( 50ps and 10um)**



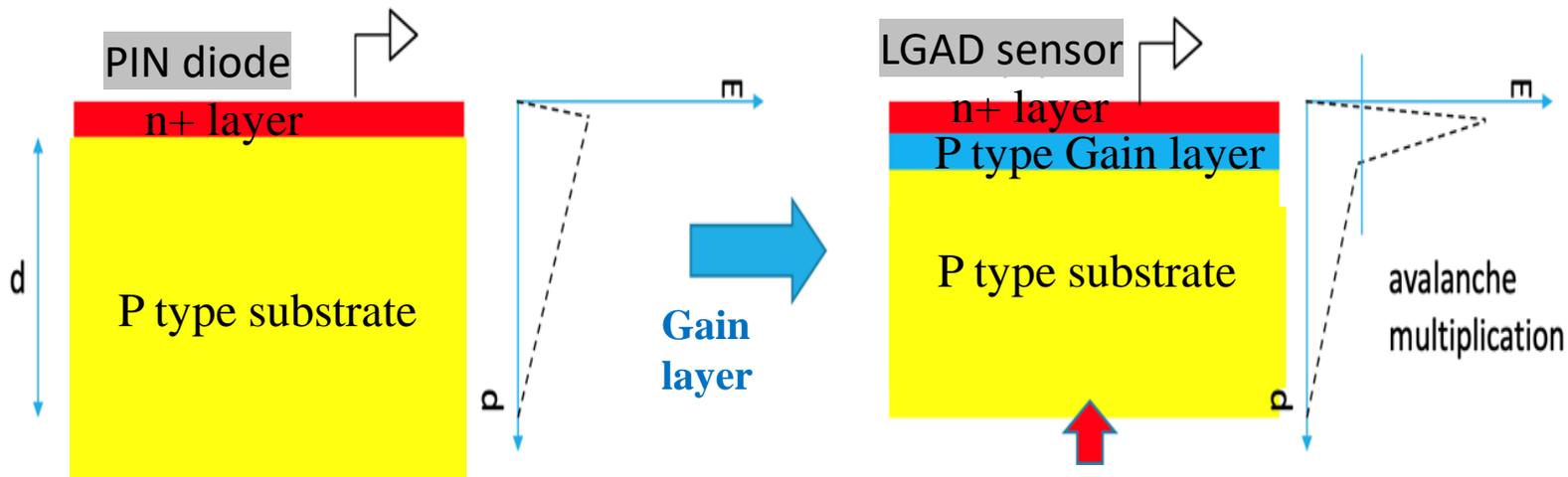


# LGAD sensor

## ◆ Low Gain Avalanche Detectors (LGAD) :

- Avalanche diode, having gain layer between n+ layer and p sub, work in linear mode
- Gain: 10~50, **higher signal** as compared with PIN
- Thin depleted region (~50um) to decrease  $t_{rise}$  (**fast ramping time**)
- **Good Signal/Noise ratio**, no self triggering as compared with SiPM
- Be used in ATLAS HGTD and CMS project for timing information

→ **good timing resolution (<30ps)**



$$\sigma_j = \frac{\sigma_n}{\left| \frac{dV}{dt} \right|} = \frac{\sigma_n}{\left| \frac{S}{t_r} \right|} = \frac{t_r}{\left| \frac{S}{\sigma_n} \right|}$$

Size of noise

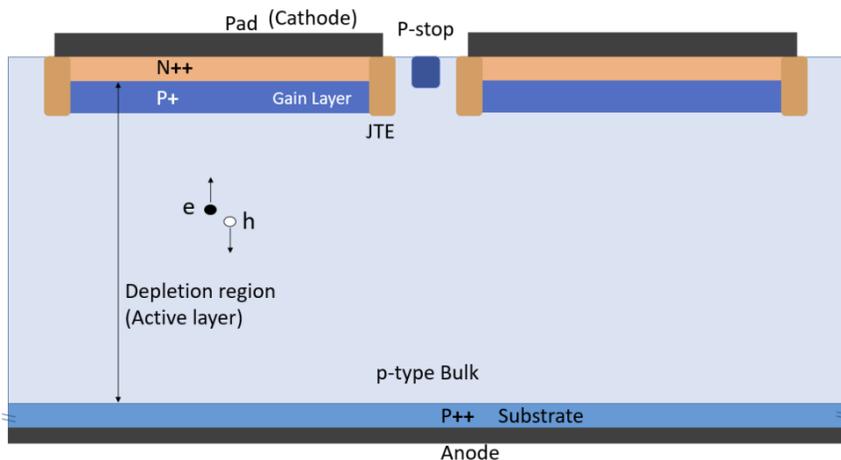
Slope of vol.

Size of signal

Ramping time

Koji Nakamura (KEK), <https://indico.ijclab.in2p3.fr/event/9730/>

# LGAD and AC-LGAD



## ◆ Standard LGAD

Metal pads is connected to N++ layer

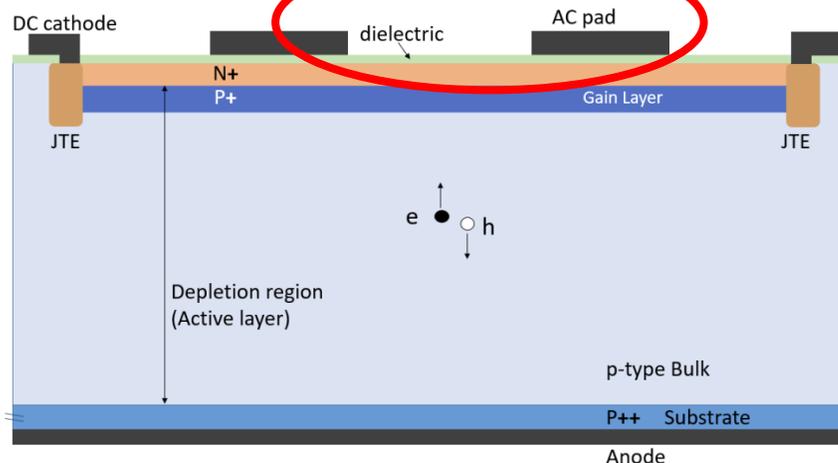
Time resolution: <30ps

Position resolution: pixel size/ $\sqrt{12}$

With dead zone: Junction termination extension(JTE) and p-stop

### Application:

ATLAS upgrade: HGTD, CMS



## ◆ AC-LGAD

Uniform gain layer with AC-Coupled electrode

No dead zone (100% fill factor)

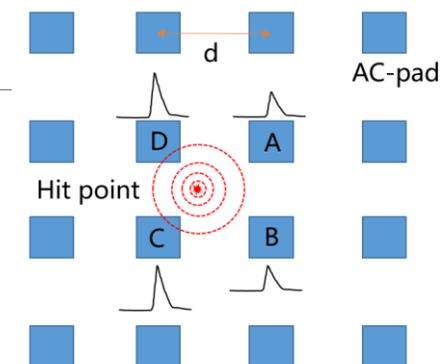
Position resolution: 5~10 um

Time resolution: ~ 30ps

### Application:

Electron-Ion Collider (EIC): Central detector, Far-Forward detector

## Signal of AC-LGAD



Signal shared on neighboring electrodes. The coupled signal or collected charge from the 4 pixels is closely related to the position of the laser injection.

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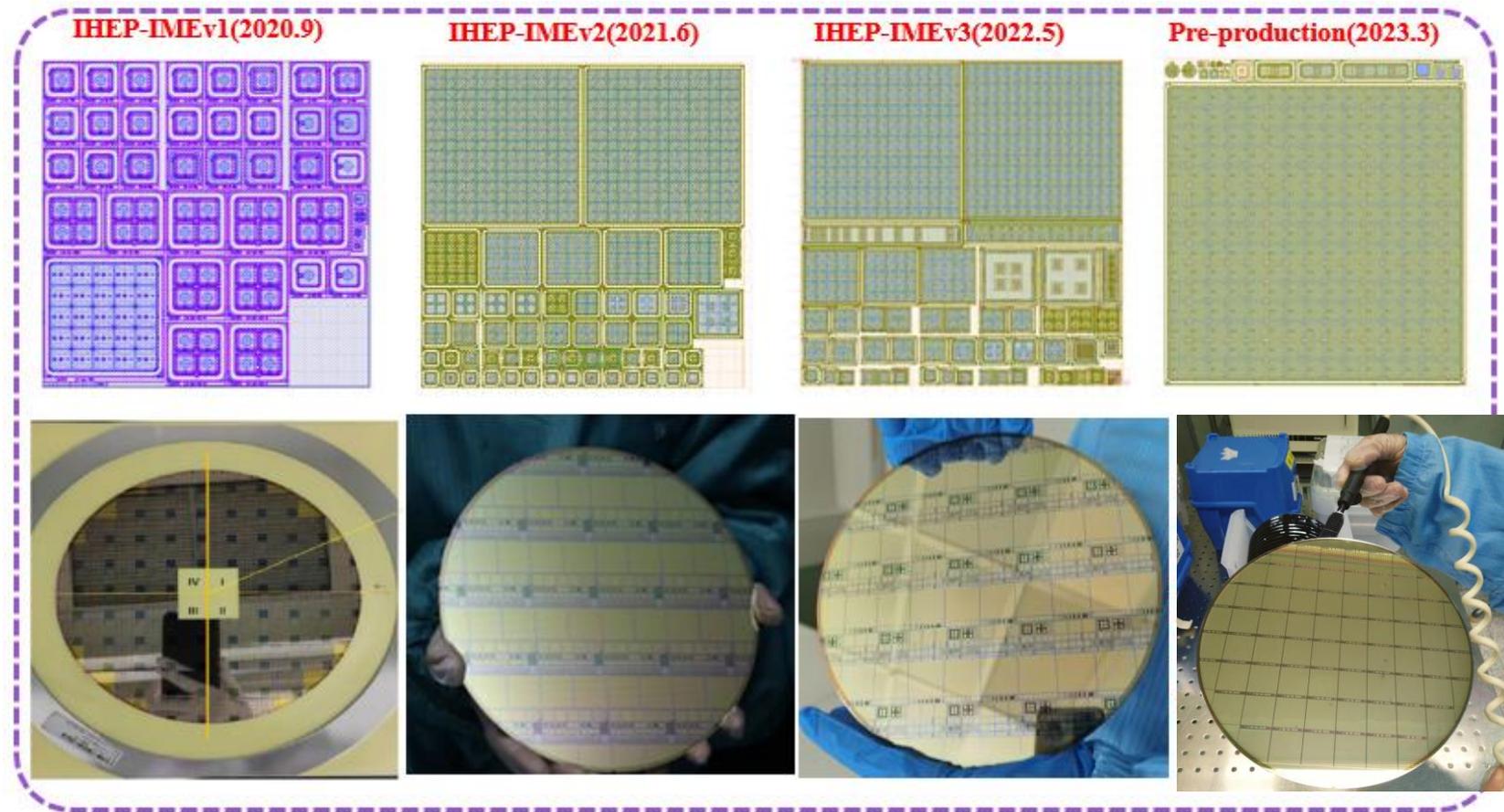
# LGAD and AC-LGAD R&D

# status of LGAD

IHEP LGAD sensor be designed by IHEP and produced by IME, 3 versions of sensors be studied from 2020.

Pre-production of LGAD for HGTD project started in 2023.

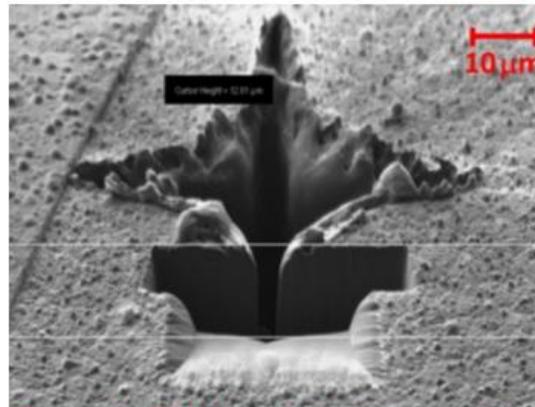
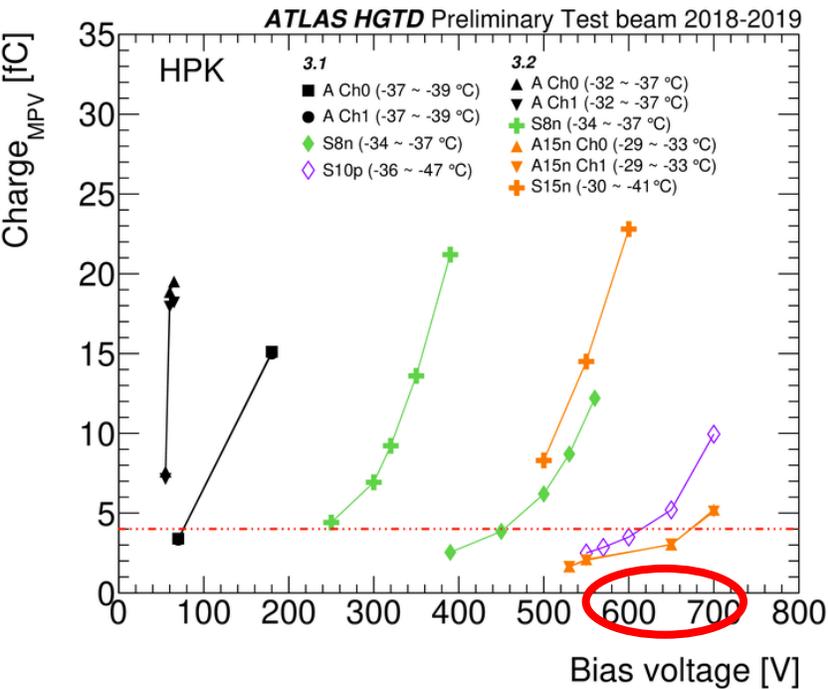
- In 2023, IHEP LGAD got all the share of the order from CERN tendering > 10,000 LGAD (54%, will be produced by IME according to IHEP design)
- Contribution of the LGAD sensors in HGTD project  
**IHEP-IME: 90%**  
UCSC-IME: 10%
- 2023-2024: Pre-production almost finish: >2000 sensors produced
- Final production will start around June this year, 21000 sensors



# Status of LGAD

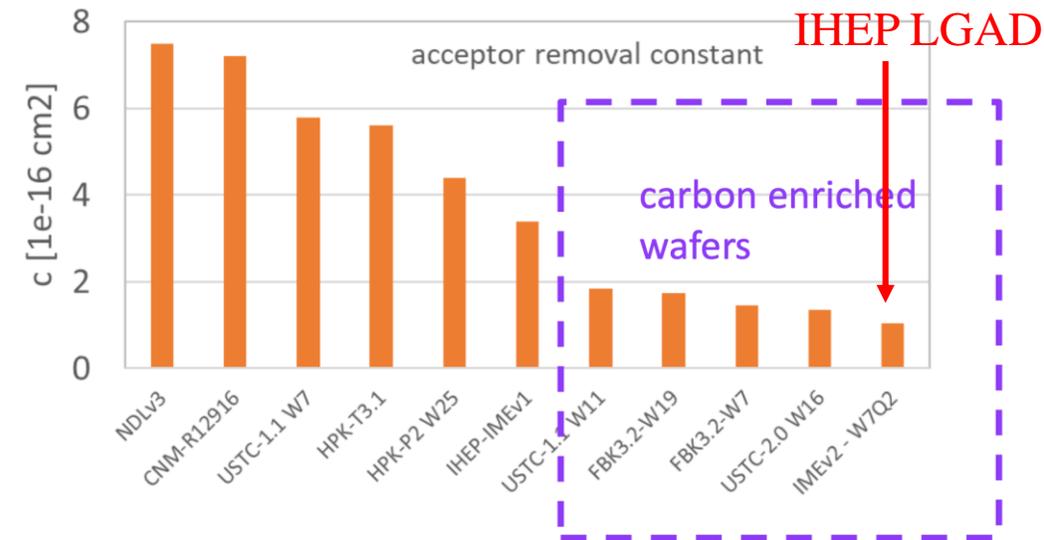
## ◆ Main challenge of LGAD for HGTD: Radiation Hardness

- Boron doping in gain layer became less active after irradiation (**acceptor remove**)
- Irradiated sensors require higher bias voltage to maintain performances. Single Event Burnout (SEB) occur when irradiated sensors ( $2.5 \times 10^{15} n_{eq}/cm^2$ ) operated with high bias voltage.



- RD50, CMS and ATLAS confirmed Single Event Burnout (SEB) effect in testbeam.

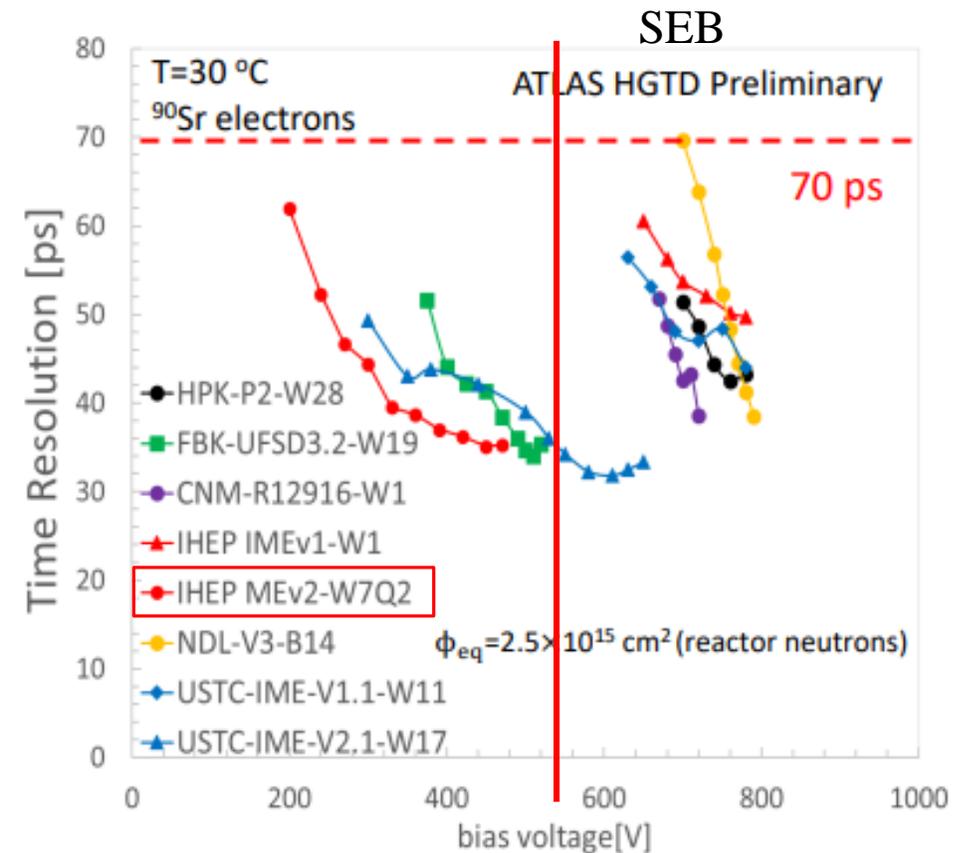
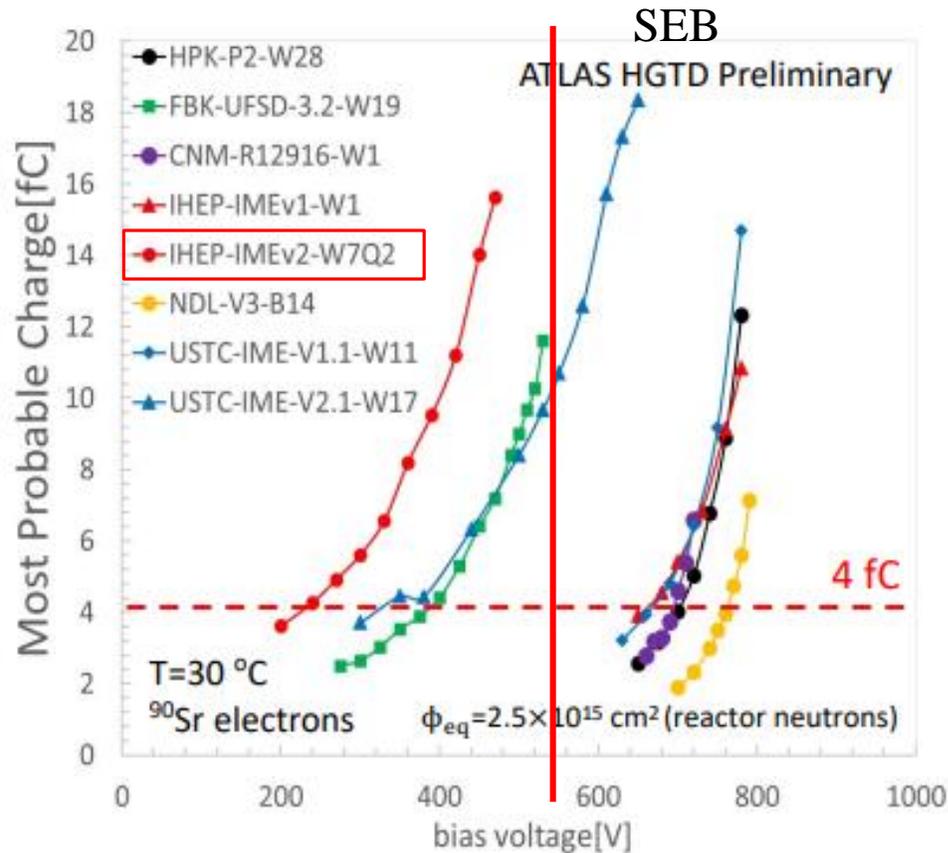
- IHEP LGAD Sensors with carbon enrichment show very low acceptor removal coefficient ( $1-2 \times 10^{-16} cm^2$ ), which means they have good radiation hardness





# Status of LGAD

- IHEP LGAD sensors with carbon enrichment show good **charge collection/timing performance after  $2.5 \times 10^{15} \text{ n}_{\text{eq}}/\text{cm}^2$**  at voltage less than SEB requirement.
- These sensors performs good enough over the entire lifetime of the ATLAS HGTD experiment.

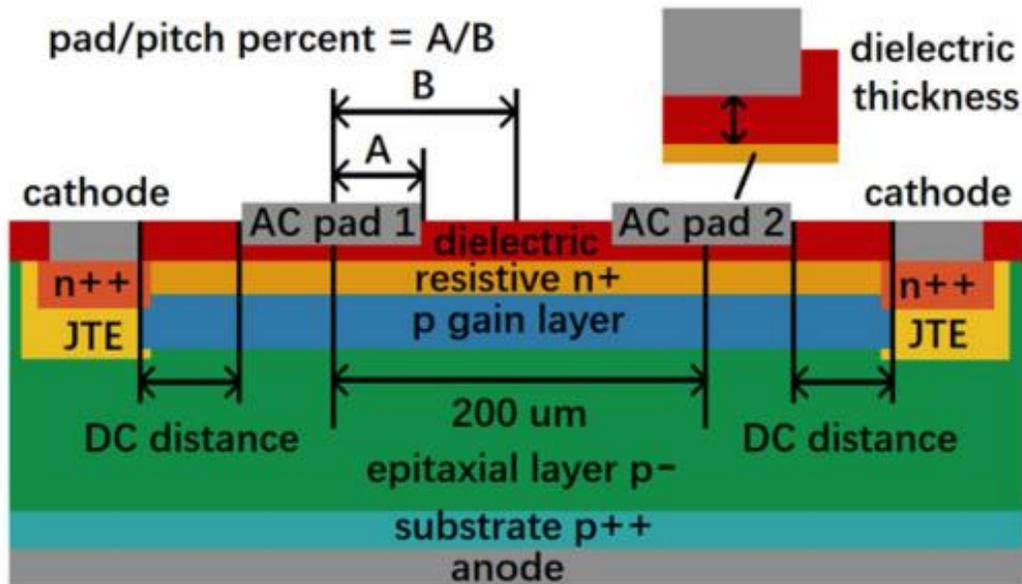


# AC-LGAD R&D

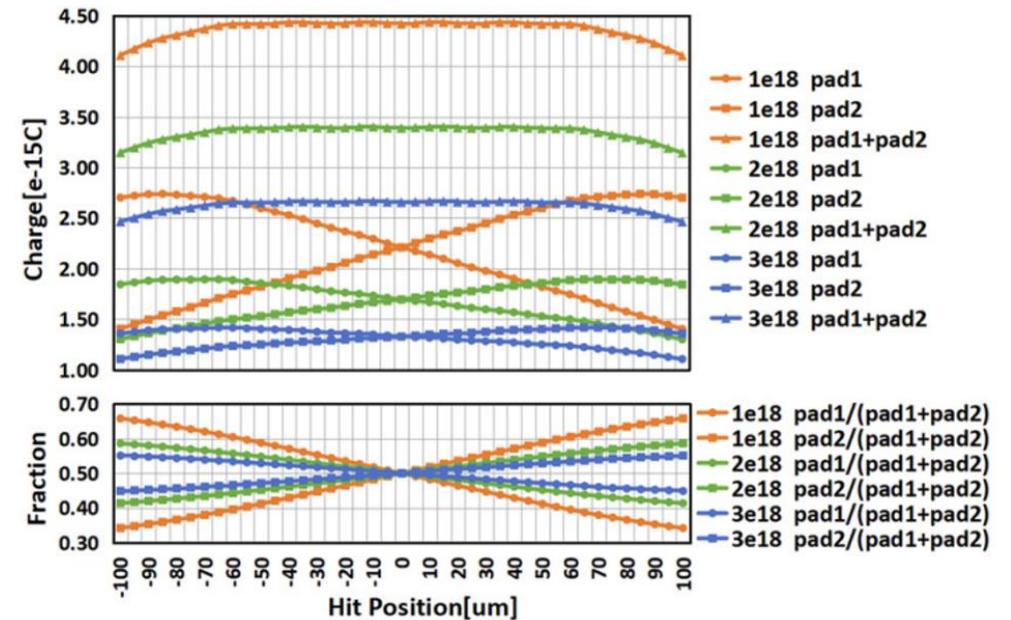
## ◆ AC-LGAD sensor simulation: Optimization of process and structure parameters

Process parameter: n+ dose, dielectric material and thickness

Structure parameter: pad shape, pad-pitch size



TCAD model of AC-LGAD for simulation



Lower N+ dose  $\rightarrow$  Large N+ resistivity  $\rightarrow$  good spatial resolution

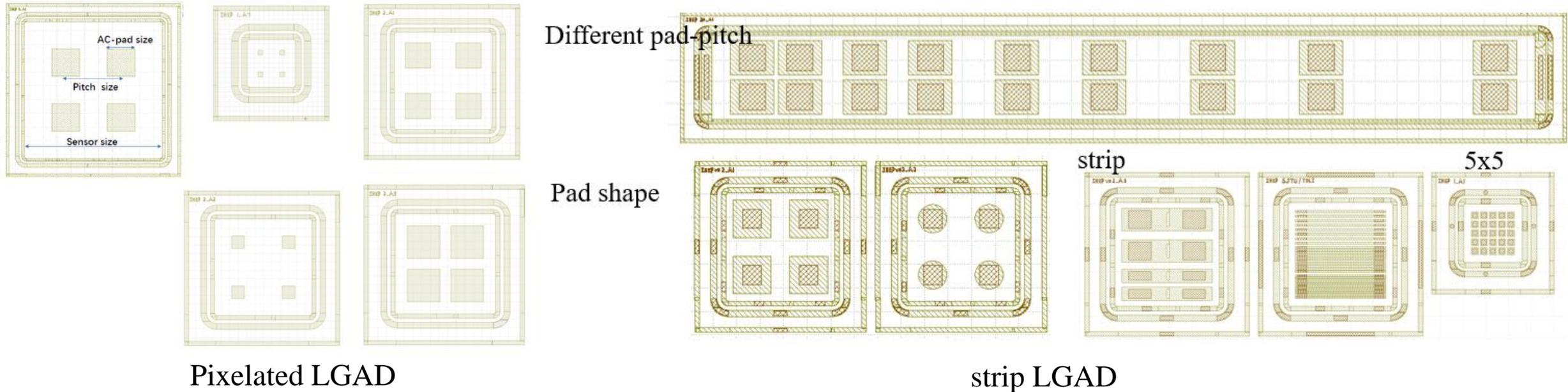
Paper: Design of AC-coupled low gain avalanche diodes (AC-LGADs): a 2D TCAD simulation study, JINST, 2022.9, DOI:[10.1088/1748-0221/17/09/C09014](https://doi.org/10.1088/1748-0221/17/09/C09014)

# AC-LGAD R&D

## ◆ AC-LGAD sensor design, fabrication and testing

IHEP AC-LGAD v1: 2021.6-2021.11

IHEP AC-LGAD v2: 2022.9-2023.2



For more details:

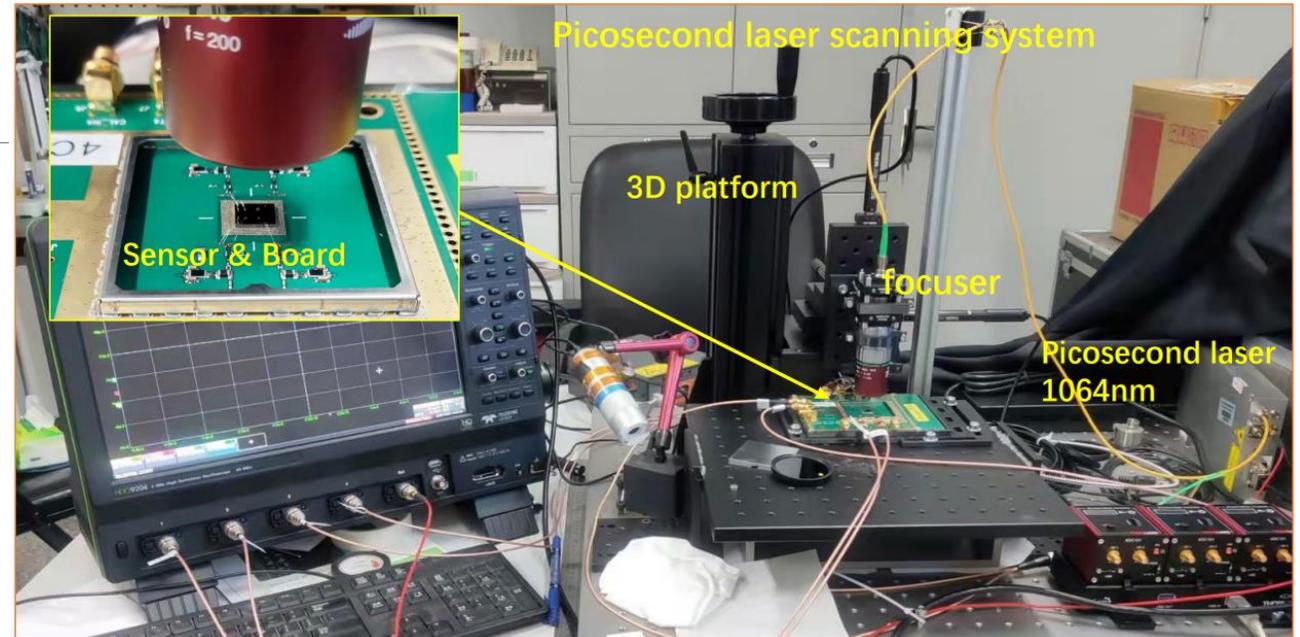
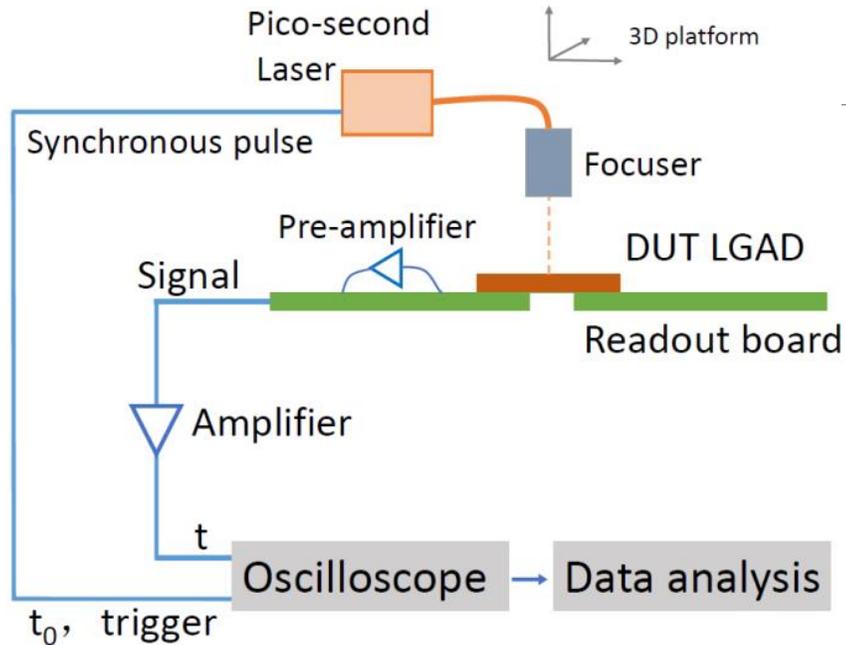
Paper: The performance of large-pitch AC-LGAD with different N+ dose, Trans. Nucl. Sci. , 2023.6

The performance of AC-coupled Strip LGAD developed by IHEP, NIMA, Volume 1062, May 2024, 169203

# AC-LGAD R&D

## ◆ AC-LGAD sensor testing system

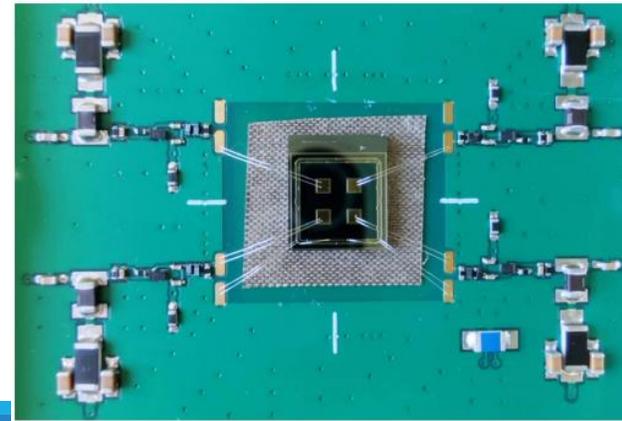
## Pico-second laser testing system for AC-LGAD



4 channels readout board with fast amplifiers

## Picosecond laser testing system

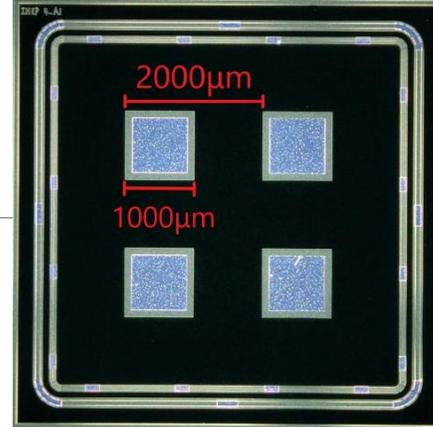
- Automated scanning
- Displacement accuracy:  $1 \mu\text{m}$
- Picosecond laser: 1064nm
- Laser spot size:  $2\sim 5 \mu\text{m}$



Position reconstruction, spatial resolution and timing performance of AC-LGAD be calculated based on the results from 4 pads.

# AC-LGAD R&D

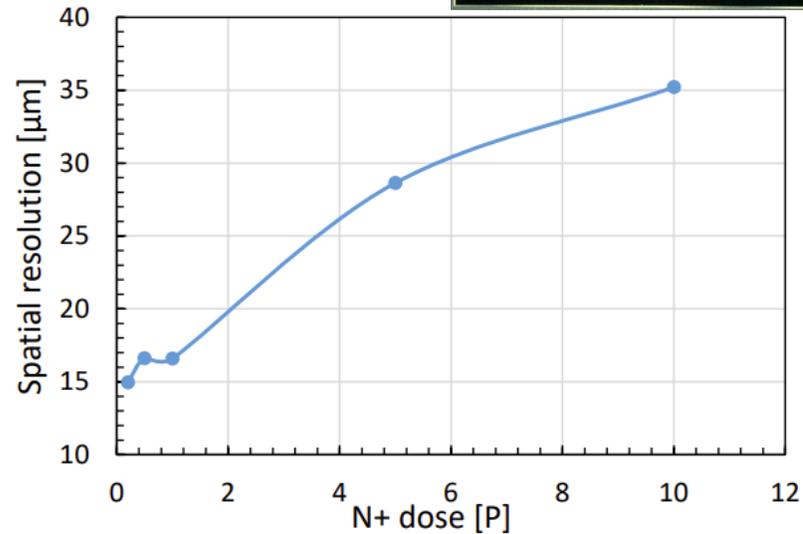
## Study of process parameter $n+$ dose



Sensors	N+ dose	AC-pad size [ $\mu\text{m}$ ]	Pitch size [ $\mu\text{m}$ ]
W7Q1	10.0 P	1000	2000
W5Q1	5.0 P	1000	2000
W5Q2	1.0 P	1000	2000
W5Q3	0.5 P	1000	2000
W5Q4	0.2 P	1000	2000

Different  $n+$  dose

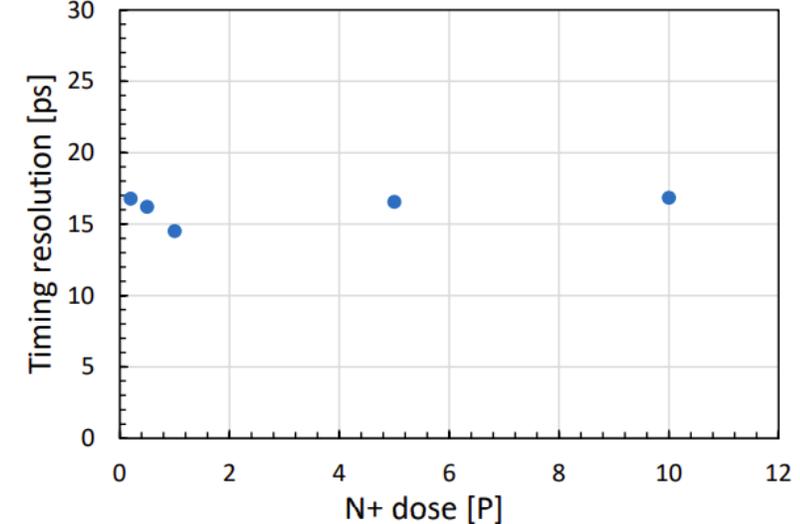
### Spatial resolution:



Lower N+ dose  $\rightarrow$  Large N+ resistivity  $\rightarrow$  good spatial resolution

The doping dose is from 10 P to 0.2 P, and the spatial resolution is from 35  $\mu\text{m}$  becomes better to 15  $\mu\text{m}$ .

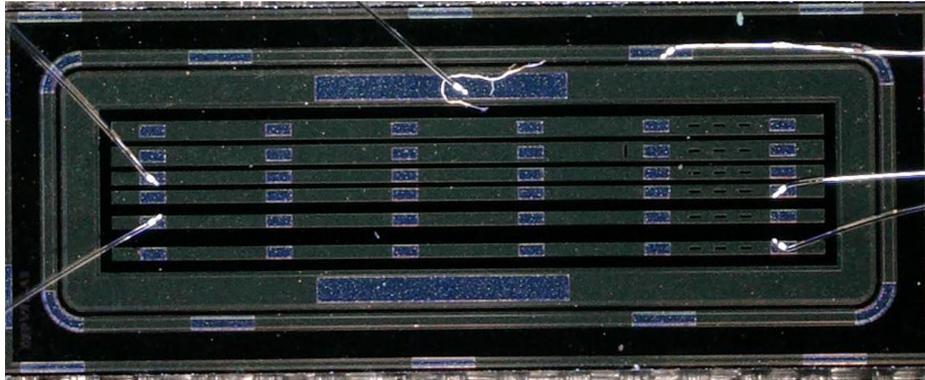
### Timing resolution:



The time resolution does not change significantly at different N+ doping doses, which is about 15-17 ps.

# AC-LGAD R&D

## Study of Strip design



- Strip length 5.6mm

- pad-pitch size:

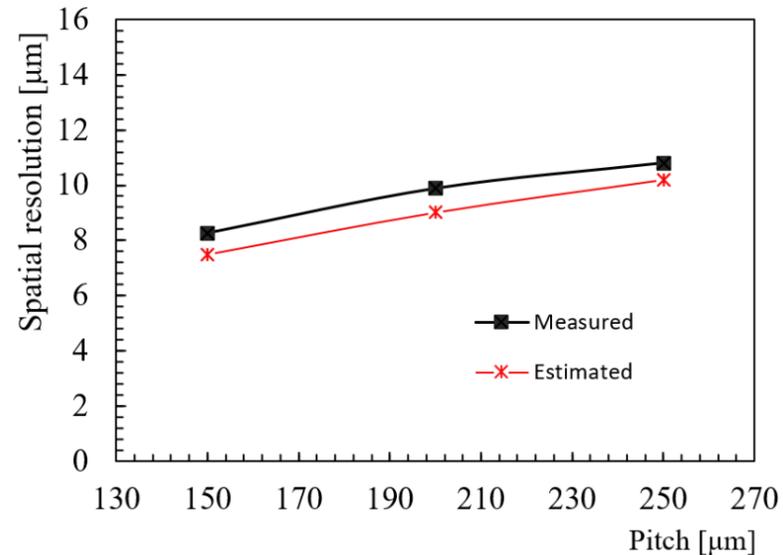
  - 100-250um

  - 100-200um

  - 100-150um

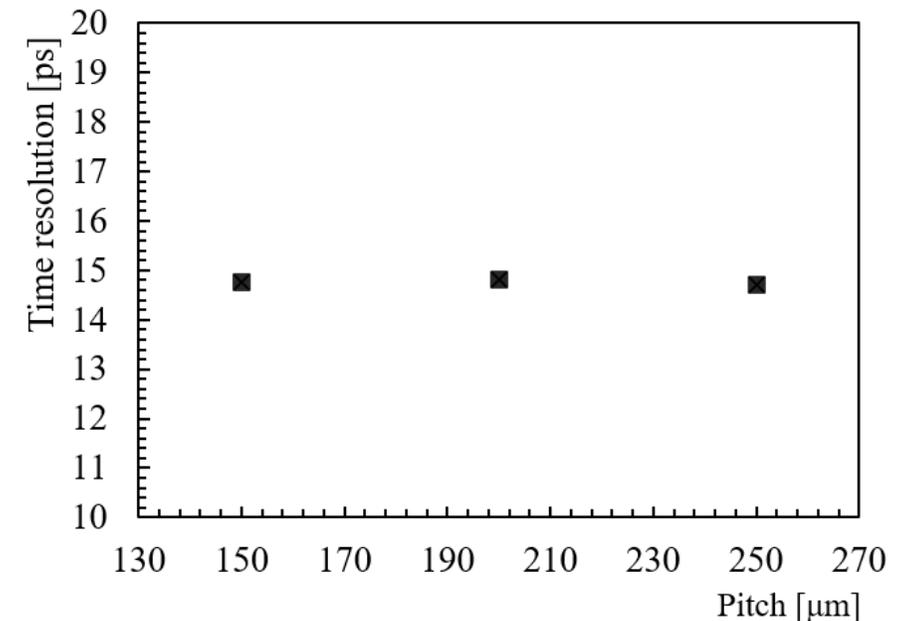
- N+ dose(phosphorus): 0.2P to 0.01P

### Spatial resolution:



Smaller pitch  $\rightarrow$  good spatial resolution, but more readout channel

### Timing resolution:



The time resolution does not change significantly,  $\sim 15$ -17 ps.

# AC-LGAD R&D

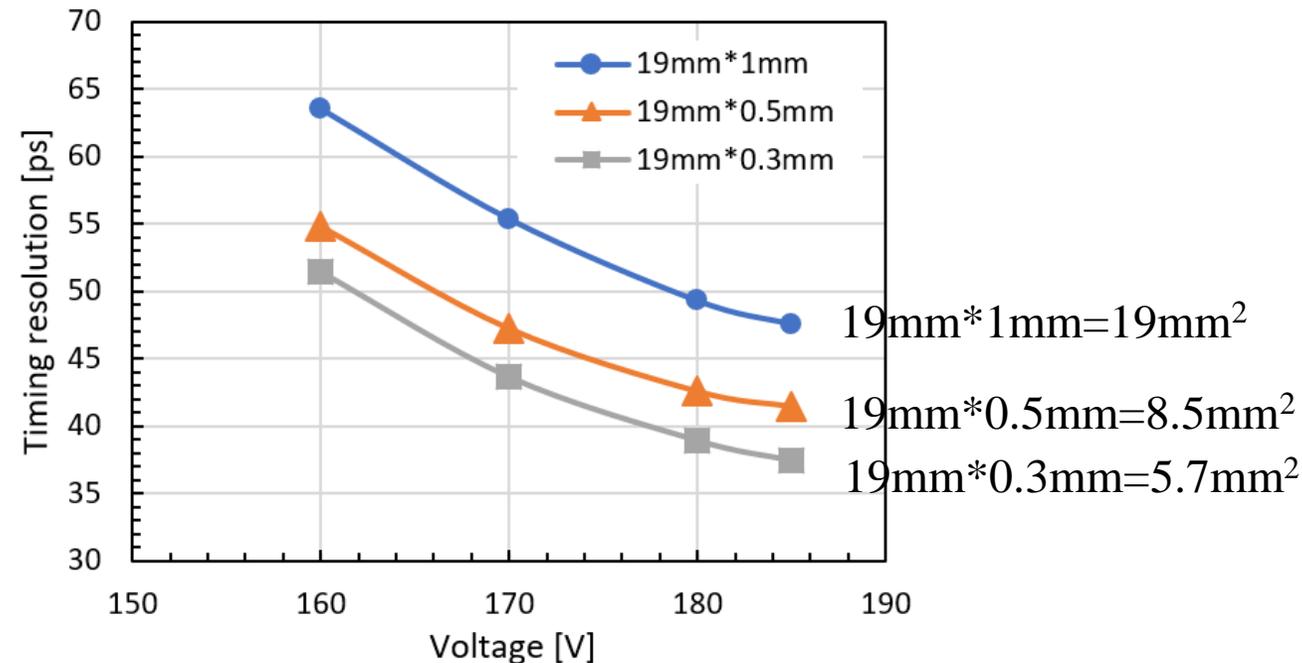
## ◆ Timing performance of LGAD with large size:

Large size → large Capacitance → worse S/N → worse timing performance

$$\sigma_j = \frac{\sigma_n}{\left| \frac{dV}{dt} \right|} = \frac{\sigma_n}{\left| \frac{S}{t_r} \right|} = \frac{t_r}{\left| \frac{S}{\sigma_n} \right|}$$

Size of noise  
Slope of vol.  
Size of signal  
Ramping time

By connecting some sensors together using wire bonding, timing performance of sensors with large size by tested



From testing results of LGAD with large size, the timing performance still can be better than 50ps.

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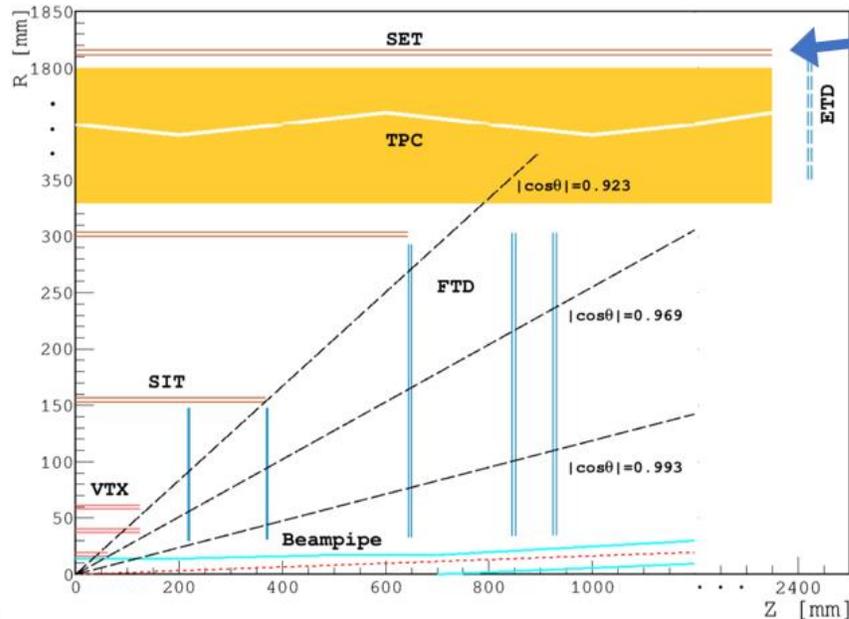
For CEPC outer tracker and TOF

# For CEPC outer tracker and TOF

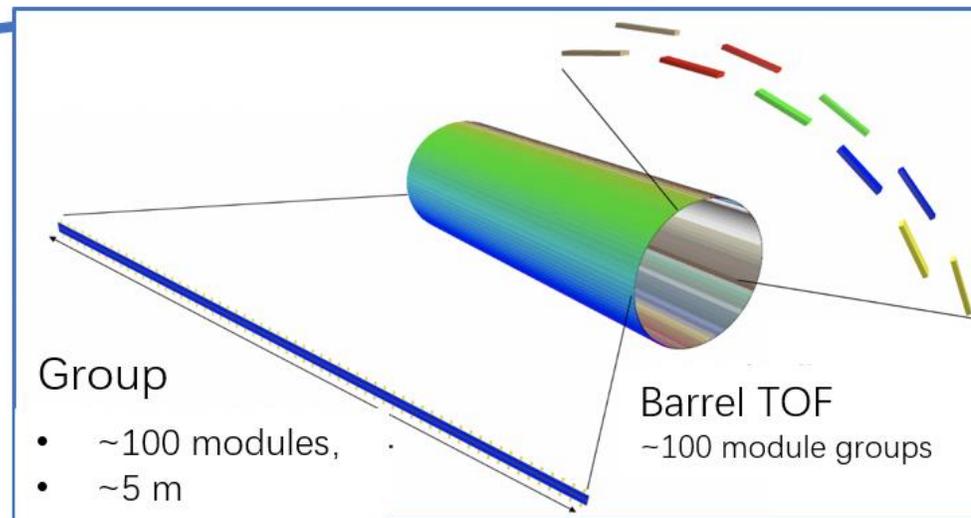
## ◆ LGAD based 4D outer tracker concept design:

- Be part of SET (silicon wrapper layer outside TPC or drift chamber)
- Serve as Timing detector and part of the tracker
- Barrel :  $50 \text{ m}^2$  , Endcap  $20 \text{ m}^2$
- Strip AC-LGAD be used for 4D detecting:  
Timing resolution:  $30\text{-}50 \text{ ps}$   
Position resolution:  $\sim 10 \mu\text{m}$  @ R-phi direction •  $\sim 1\text{mm}$  @ z direction

Baseline detector concept in CDR



LGAD timing detector in Barrel region



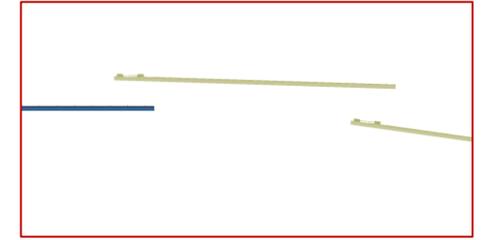
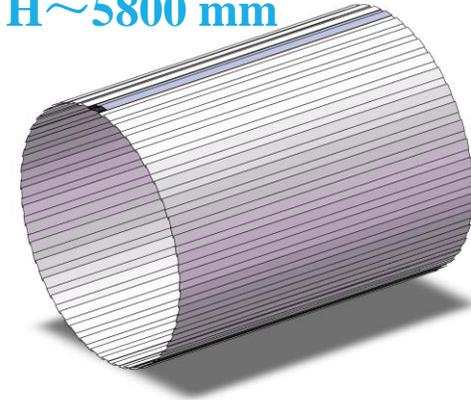
# For CEPC outer tracker and TOF

## ◆ Arrangement of the TOF with strip LGAD

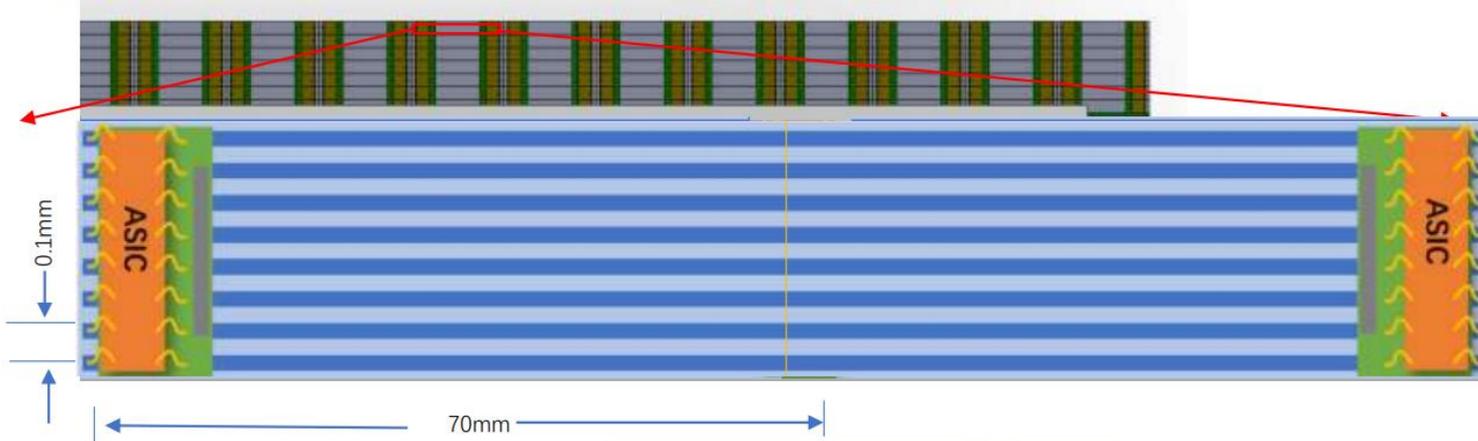
### One layer TOF:

- R=1800 mm, H~5800 mm
- Double sided, 45 ladders each side, totally 90 ladders  
42 modules/ladder
- Total modules needed:  $45 * 2 * 42 = 3780$  modules

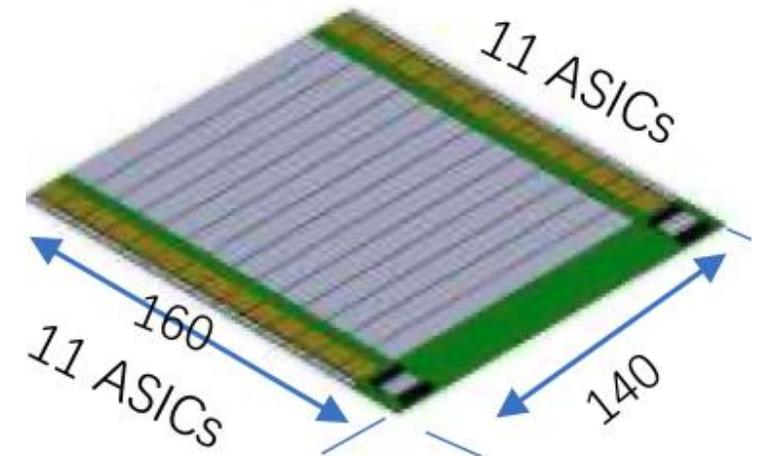
One layer TOF  
R= 1800 mm  
H~5800 mm



### Ladder



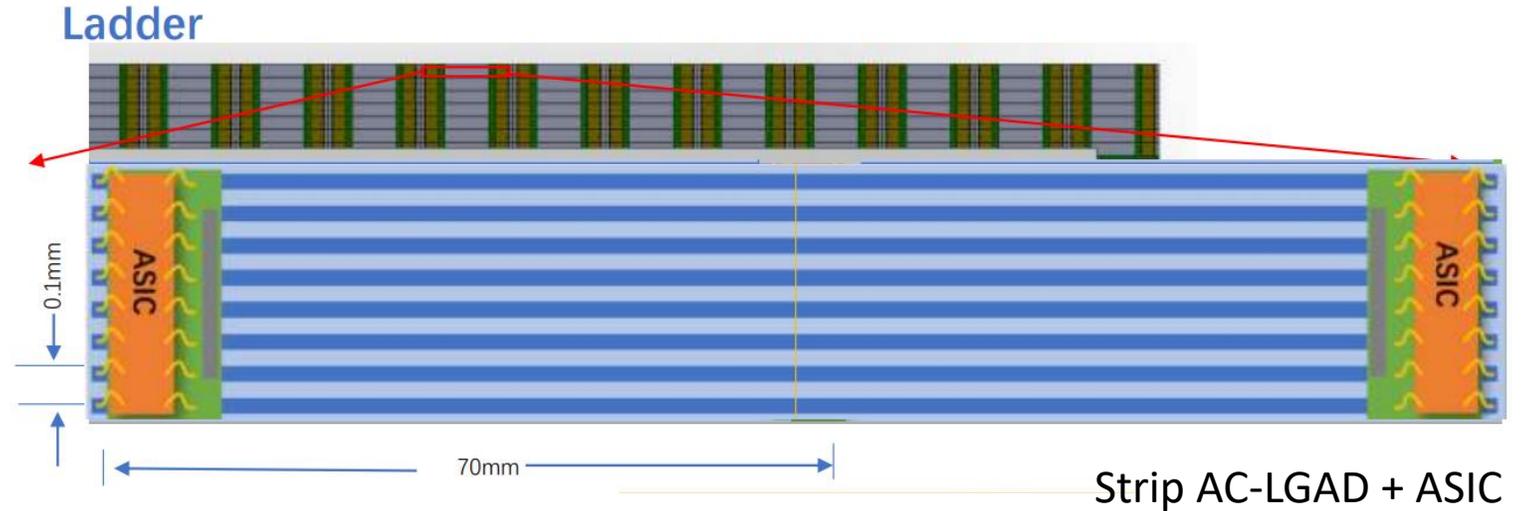
Module  
140mm x 160mm



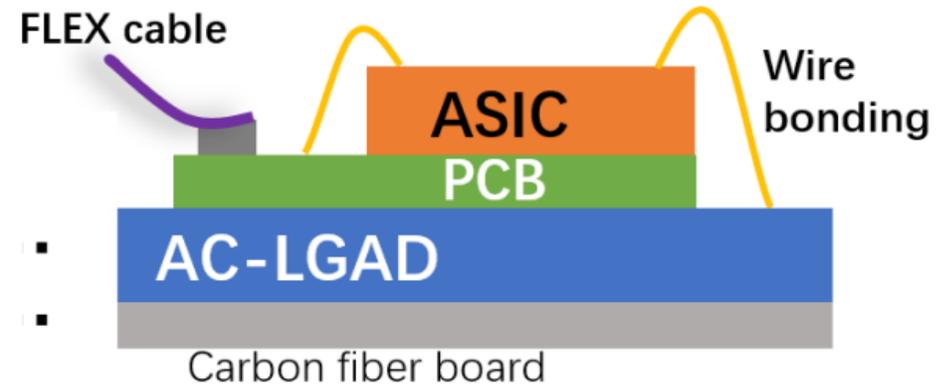
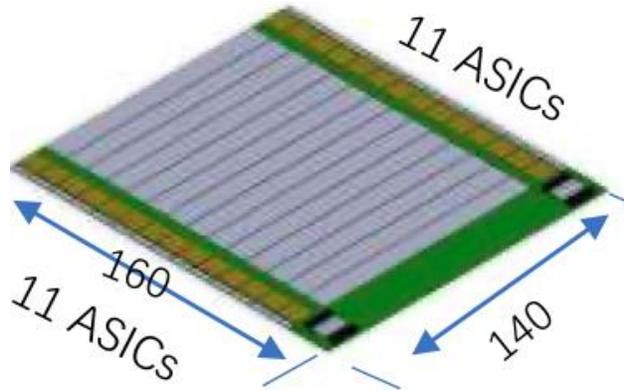
# For CEPC outer tracker and TOF

## ◆ Per module:

- 22 ASIC/module, 128 Channel/ASIC
- Sensor strip size: 70mm\*0.1mm
- Strip LGAD and ASIC be connected through wire bond
- Out signals from ASIC to readout PCB, then be sent out from FLEX cable



**Module**  
140mm x 160mm



More details of electric readout scheme in Wei's talk about Elec-TDAQ framework for the CEPC

# LGAD future R&D

## Towards 4D outer tracker and time of flight

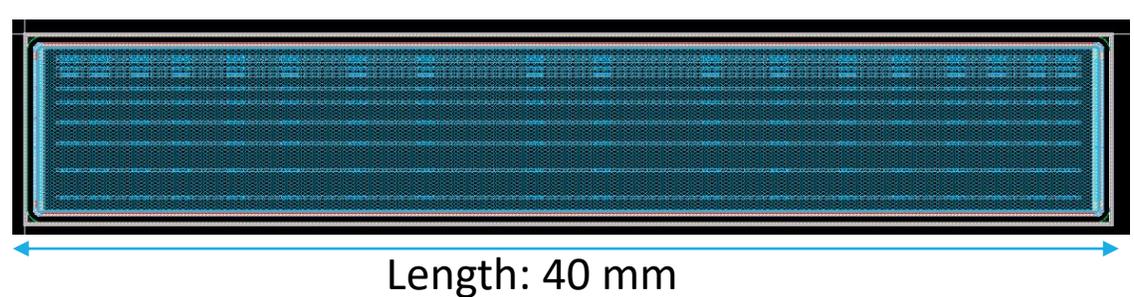
### 1、 **AC-LGAD new design**, fabrication and testing—5.2024

New design

process parameter: active thickness, dielectric materials thickness, implantation parameters

structure design: **Large size prototype**, strip width and gap between strips

Prototype: 40mmx0.1mm



### 2、 **Beam testing** of AC-LGAD

evaluation

**low noise PCB board**—design on going

### 3、 **radiation testing** of AC-LGAD

CEPC TOF: less radiation level

### 4、 **ASIC for AC-LGAD**

EICROC, H2GCROC... like ASIC

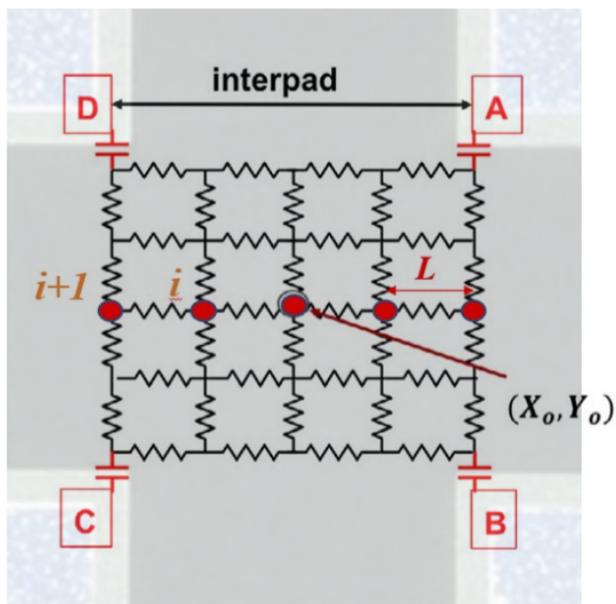
**own ASIC chip(FPMROC)** designed by IHEP electrical group

ASIC

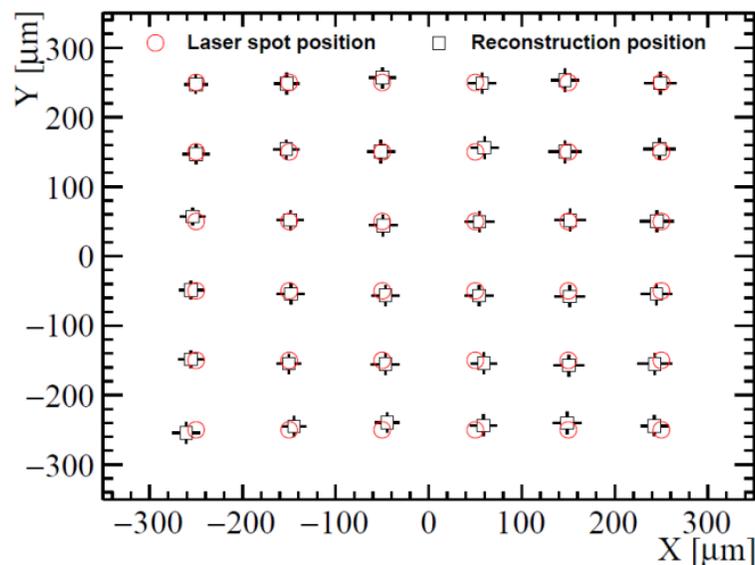
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Thanks

# Questions & Comments

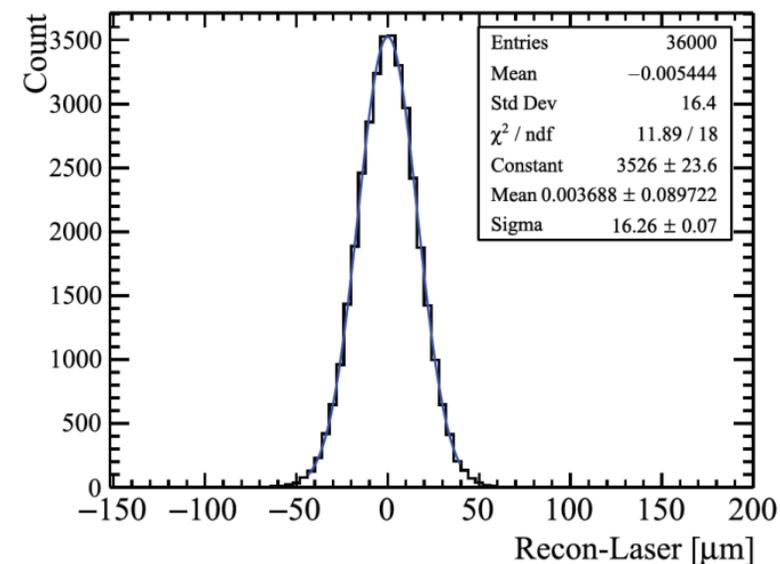


reconstructed 6x6 positions



Good consistency

Spatial resolution: reconstruction - laser



$$X = X_0 + k_x \left( \frac{q_A + q_B - q_C - q_D}{q_A + q_B + q_C + q_D} \right) = X_0 + k_x m$$

$$Y = Y_0 + k_y \left( \frac{q_A + q_D - q_B - q_C}{q_A + q_B + q_C + q_D} \right) = Y_0 + k_y n$$

Correction factor:  $k_x$   $k_y$

$$k_x = L \frac{\sum(m_{i+1} - m_i)}{\sum(m_{i+1} - m_i)^2} \quad k_y = L \frac{\sum(n_{i+1} - n_i)}{\sum(n_{i+1} - n_i)^2}$$

**Discretized  
Positioning  
Circuit model  
(DPC)**

**Spatial resolution :**

- the sigma of the difference between the laser and the reconstructed position

$$\sigma_{\text{spatial}} = \sigma_{\text{reconstruction-laser}}$$

Discretized Positioning Circuit model  
Machine learning method ongoing