

CUPID-Mo inauguration

Fourneaux, France

11-12 December 2019

History of lithium molybdate low-temperature detectors

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Outline

□ ^{100}Mo as a $\beta\beta$ source

□ History of Li_2MoO_4 cryogenic detectors

- First low-temperature tests of small Li_2MoO_4 crystals
- Advanced Li_2MoO_4 scintillating bolometers: from LUMINEU to CUPID
- Other CUPID oriented activities with Li_2MoO_4 crystals
- CUPID competitor: AMoRE path to Li_2MoO_4 bolometers

□ Summary

^{100}Mo as a $\beta\beta$ source

Periodic Table of the Elements

Double-beta decay

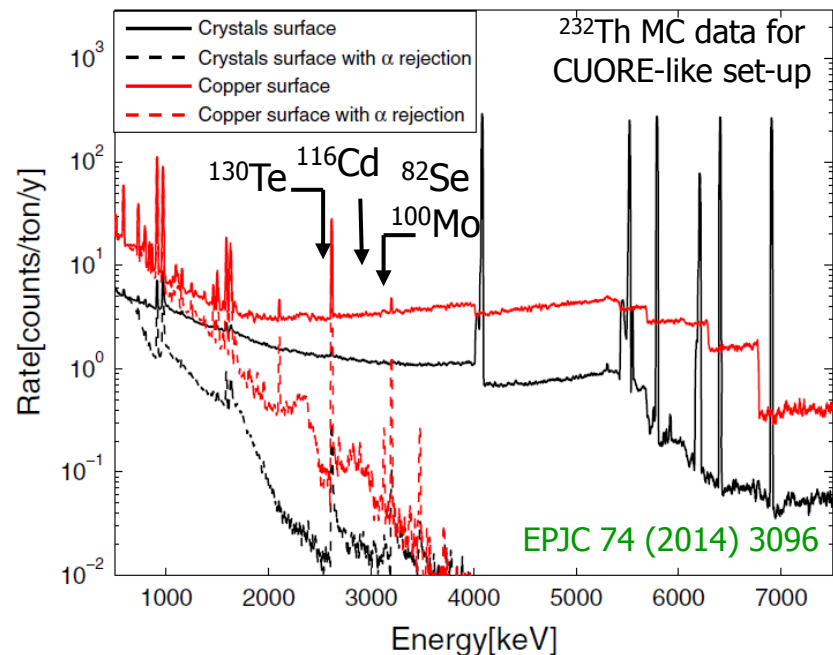
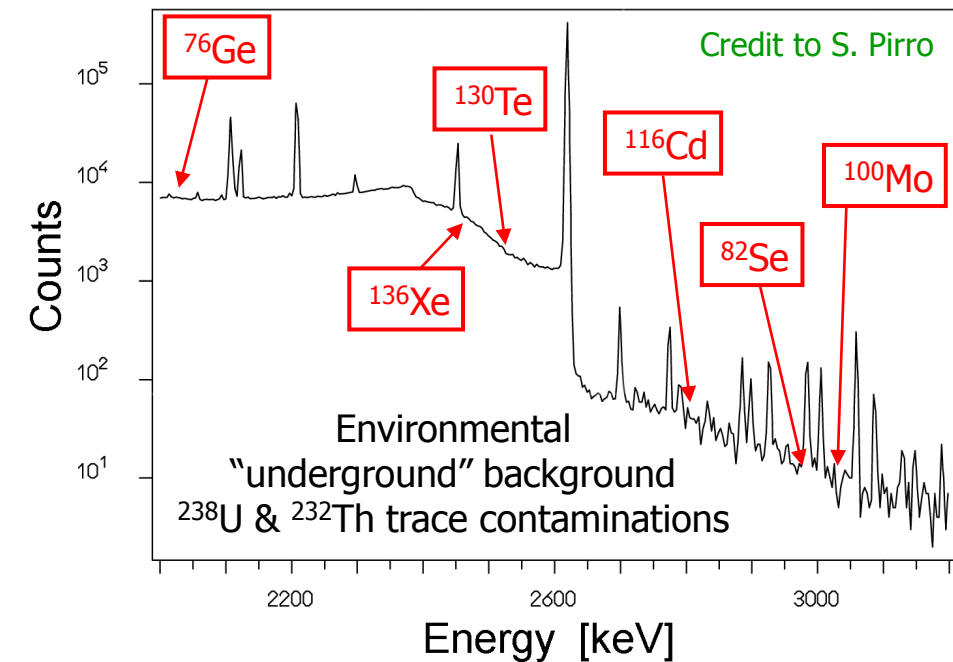
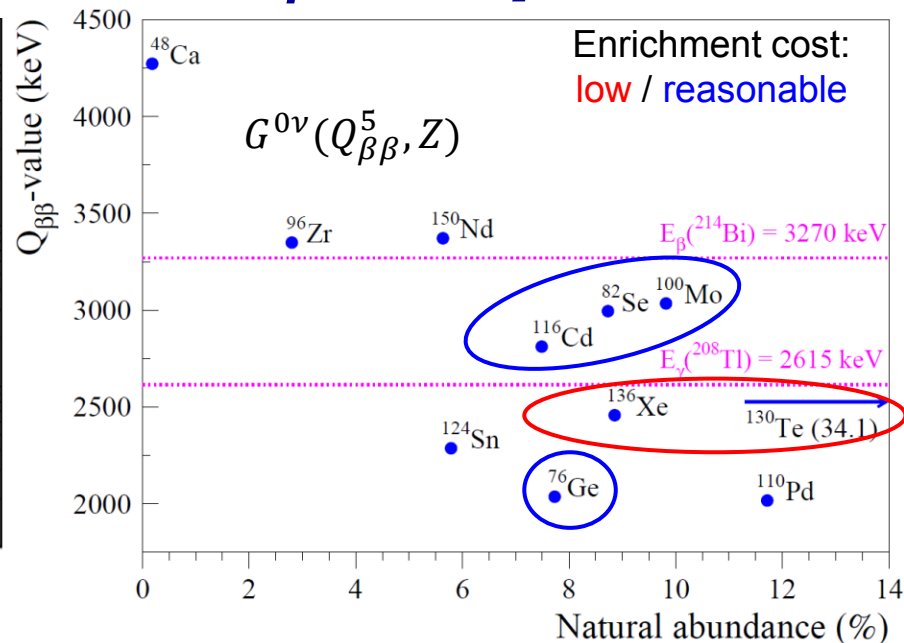
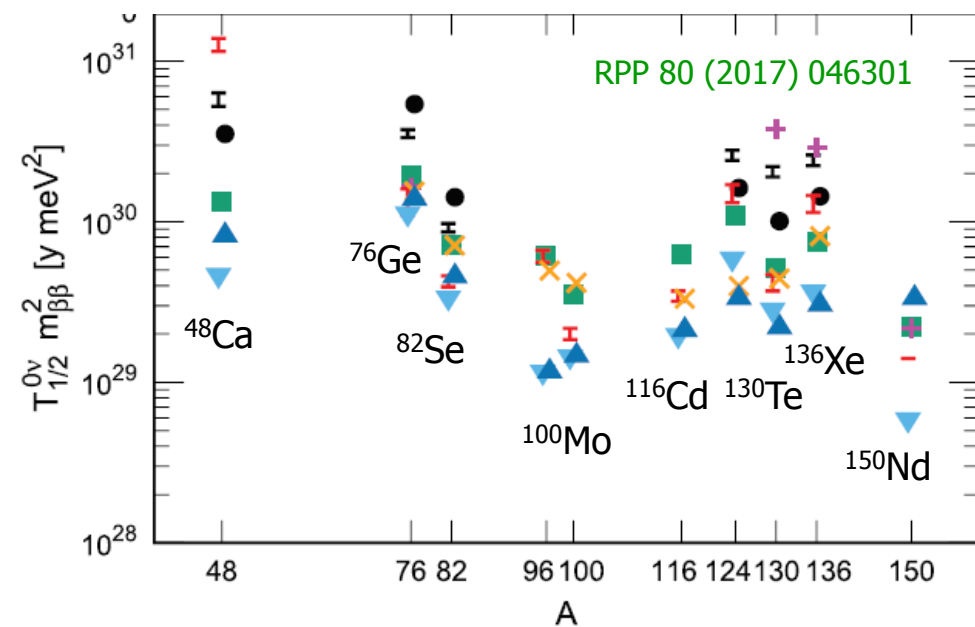
- **Energetically allowed for 69 nuclides**
 - 1/3 of the chemical elements: marked by
 - 2% of nuclides from Table of Isotope (~3500)
 - half of them, 35, can undergo via $(A,Z) \rightarrow (A,Z+2)$

1 H Hydrogen 1.01																	2 He Helium 4.00
3 Li Lithium 6.94	4 Be Beryllium 9.01											5 B Boron 10.81	6 C Carbon 12.01	7 N Nitrogen 14.01	8 O Oxygen 16.00	9 F Fluorine 19.00	10 Ne Neon 20.18
11 Na Sodium 22.99	12 Mg Magnesium 24.31											13 Al Aluminum 26.98	14 Si Silicon 28.09	15 P Phosphorus 30.97	16 S Sulfur 32.06	17 Cl Chlorine 35.45	18 Ar Argon 39.95
19 K Potassium 39.10	20 Ca Calcium 40.08	21 Sc Scandium 44.96	22 Ti Titanium 47.88	23 V Vanadium 50.94	24 Cr Chromium 51.99	25 Mn Manganese 54.94	26 Fe Iron 55.85	27 Co Cobalt 58.93	28 Ni Nickel 58.69	29 Cu Copper 63.55	30 Zn Zinc 65.38	31 Ga Gallium 69.72	32 Ge Germanium 72.63	33 As Arsenic 74.92	34 Se Selenium 78.97	35 Br Bromine 79.90	36 Kr Krypton 84.80
37 Rb Rubidium 85.47	38 Sr Strontium 87.62	39 Y Yttrium 88.91	40 Zr Zirconium 91.22	41 Nb Niobium 92.91	42 Mo Molybdenum 95.95	43 Tc Technetium 98.91	44 Ru Ruthenium 101.07	45 Rh Rhodium 102.91	46 Pd Palladium 106.42	47 Ag Silver 107.87	48 Cd Cadmium 112.41	49 In Indium 114.82	50 Sn Tin 118.71	51 Sb Antimony 121.76	52 Te Tellurium 127.6	53 I Iodine 126.90	54 Xe Xenon 131.29
55 Cs Cesium 132.91	56 Ba Barium 137.33	57-71 Lanthanides	72 Hf Hafnium 178.49	73 Ta Tantalum 180.95	74 W Tungsten 183.85	75 Re Rhenium 186.21	76 Os Osmium 190.23	77 Ir Iridium 192.22	78 Pt Platinum 195.08	79 Au Gold 196.97	80 Hg Mercury 200.59	81 Tl Thallium 204.38	82 Pb Lead 207.20	83 Bi Bismuth 208.98	84 Po Polonium [208.98]	85 At Astatine 209.98	86 Rn Radon 222.02
87 Fr Francium 223.02	88 Ra Radium 226.03	89-103 Actinides	104 Rf Rutherfordium [261]	105 Db Dubnium [262]	106 Sg Seaborgium [266]	107 Bh Bohrium [264]	108 Hs Hassium [269]	109 Mt Meitnerium [278]	110 Ds Darmstadtium [281]	111 Rg Roentgenium [280]	112 Cn Copernicium [285]	113 Nh Nihonium [286]	114 Fl Flerovium [289]	115 Mc Moscovium [289]	116 Lv Livermorium [293]	117 Ts Tennessine [294]	118 Og Oganesson [294]

57 La Lanthanum 138.91	58 Ce Cerium 140.12	59 Pr Praseodymium 140.91	60 Nd Neodymium 144.24	61 Pm Promethium 144.91	62 Sm Samarium 150.36	63 Eu Europium 151.96	64 Gd Gadolinium 157.25	65 Tb Terbium 158.93	66 Dy Dysprosium 162.50	67 Ho Holmium 164.93	68 Er Erbium 167.26	69 Tm Thulium 168.93	70 Yb Ytterbium 173.06	71 Lu Lutetium 174.97
89 Ac Actinium 227.03	90 Th Thorium 232.04	91 Pa Protactinium 231.04	92 U Uranium 238.03	93 Np Neptunium 237.05	94 Pu Plutonium 244.06	95 Am Americium 243.06	96 Cm Curium 247.07	97 Bk Berkelium 247.07	98 Cf Californium 251.08	99 Es Einsteinium [254]	100 Fm Fermium 257.10	101 Md Mendelevium 258.10	102 No Nobelium 259.10	103 Lr Lawrencium [262]

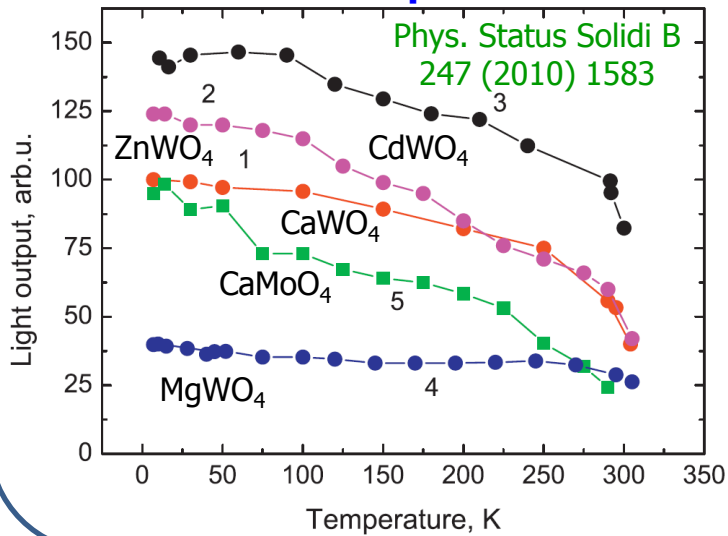
Alkali Metal	Alkaline Earth	Transition Metal	Basic Metal	Metalloid	Nonmetal	Halogen	Noble Gas	Lanthanide	Actinide
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Most promising isotopes for $0\nu 2\beta$ decay search



Scintillating bolometer approach

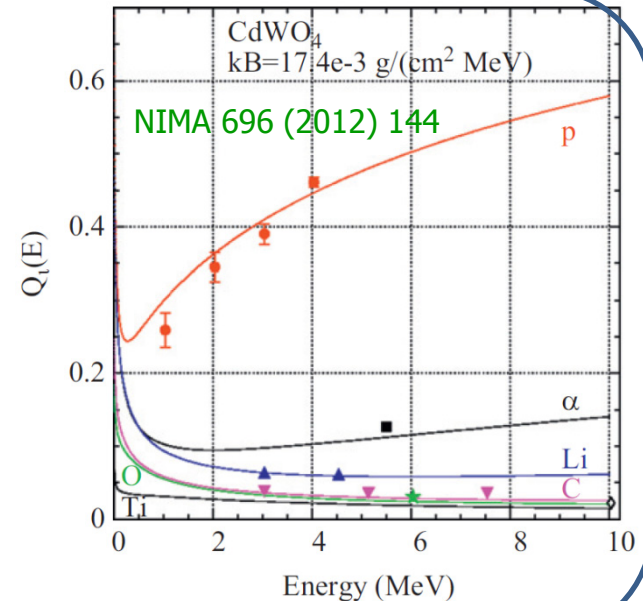
Some absorbers scintillate at low temperatures



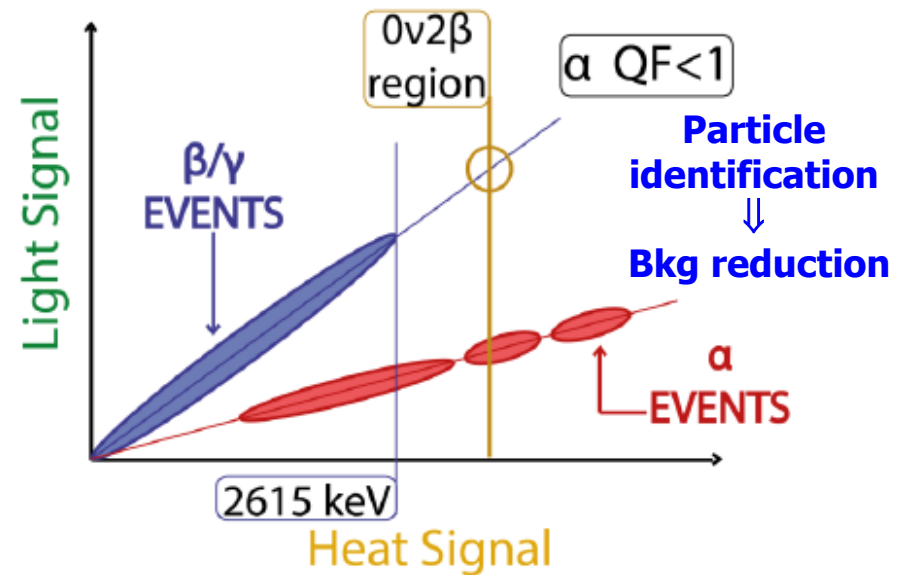
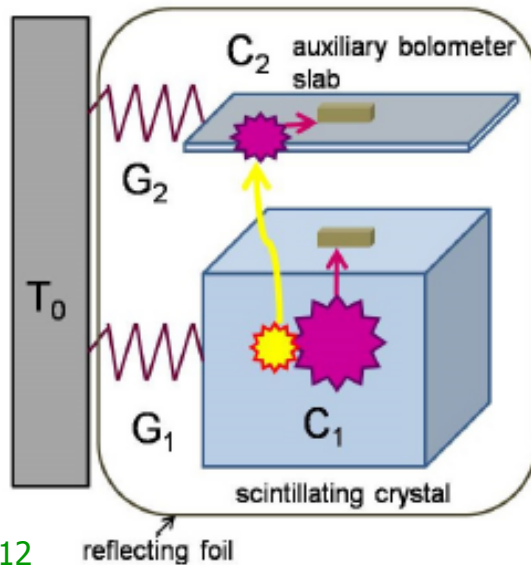
Light signal for ions is quenched

Amount of light produced in a scintillator by highly ionizing particles is lower than that for electrons of the same energy. (e.g., a light signal induced by α 's inside a crystal scintillator is typically quenched to $\sim 10\text{-}20\%$)

Astropart. Phys. 33 (2010) 40



Hybrid bolometer with light-heat dual read-out



See also review
IJMPA A 32 (2017) 1743012

Further details: S. Pirro, talk @ CUPID-Mo inauguration

$\beta\beta$ source = bolometric detector

$\beta\beta$ Isotope	δ (%)	$Q_{\beta\beta}$ (keV)	Materials
^{110}Pd	12	2018	None
^{76}Ge	7.7	2039	Ge (<i>no scintillation, but ionization</i>), BGO (<i>good scintillator</i>)
^{124}Sn	5.8	2287	Sn
^{136}Xe	8.9	2458	None
^{130}Te	34	2527	TeO_2 (<i>extremely poor scintillator</i>)
^{116}Cd	7.5	2813	CdWO_4 , CdMoO_4 (<i>both are good scintillators</i>)
^{82}Se	8.7	2998	ZnSe , LiInSe_2 (<i>both are good scintillators</i>)
^{100}Mo	9.8	3034	PbMoO_4 , CaMoO_4 , CdMoO_4 , SrMoO_4 , MgMoO_4 , Na_2MoO_4 , ZnMoO_4 , Li_2MoO_4 , $\text{Na}_2\text{Mo}_4\text{O}_{13}$, $\text{Li}_2\text{Mg}_2(\text{MoO}_4)_3$ (<i>most are good scintillators</i>)
^{96}Zr	2.8	3356	ZrO_2 (<i>poor scintillator</i>)
^{150}Nd	5.6	3371	None (many attempts)
^{48}Ca	0.2	4268	CaF_2 , CaWO_4 , CaMoO_4 (<i>all are good scintillators</i>)

Isotopic abundances:

[Pure Appl. Chem. 88 (2016) 293]

$Q_{\beta\beta}$ values:

[Pure Appl. Chem. 88 (2016) 293]

Compilation is based on results of multiple bolometric tests performed by S. Pirro et al. @LNGS (Italy),

A. Giuliani et al. @CSNSM & @LSM (France),

H.J. Kim et al. @CUP & @Y2Y (South Korea)

Scintillation of some materials was also studied by H. Kraus et al. @Oxford

Bolometers can be used for studies of almost all most promising $\beta\beta$ isotopes!

History of Li_2MoO_4 cryogenic detectors

Lithium molybdate (Li_2MoO_4)

Compound: inorganic, soluble in water, slightly hygroscopic, not hazardous material.

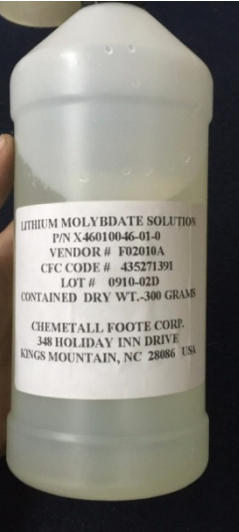
Production: solid-phase synthesis from a stoichiometric mixture of MoO_3 and Li_2CO_3 powders followed by a recrystallization from aqueous solutions / a crystal growth from a melt

Application:

industry and basic research



transparent
fluid
(1.66 g/cm^3)



crystal powder (2.66 g/cm^3)



single crystals (3.07 g/cm^3)



- ✓ **Corrosion inhibitor** (in LiBr absorption chiller) in some types of industrial air conditioning
- ✓ **Electrode material** in the fabrication of lithium-ion batteries

- ✓ **Cryogenic particle detector for rare event searches** (double beta decay, dark matter, solar axions) **and neutron spectroscopy**

First low-temperature tests of small Li_2MoO_4 crystals
(grown by the Czochralski method)

2009: First bolometric test of a gram-scale Li_2MoO_4

Crystals production at Russian Chemistry-Technological University of D.I. Mendeleev (Moscow, Russia)

- **Solid-state synthesis** from MoO_3 and Li_2CO_3 powders (both of 99.5% purity) with subsequent recrystallization from water solutions
- **Czochralski growth** (4 mm/h) of transparent Li_2MoO_4 crystals up to $\varnothing 25 \times 35$ mm (Progress: up to $\varnothing 50 \times 60$ mm from the 99.98% purity mixture [J. Cryst. Growth 401 (2014) 853])

Radiopurity measurements @LNGS

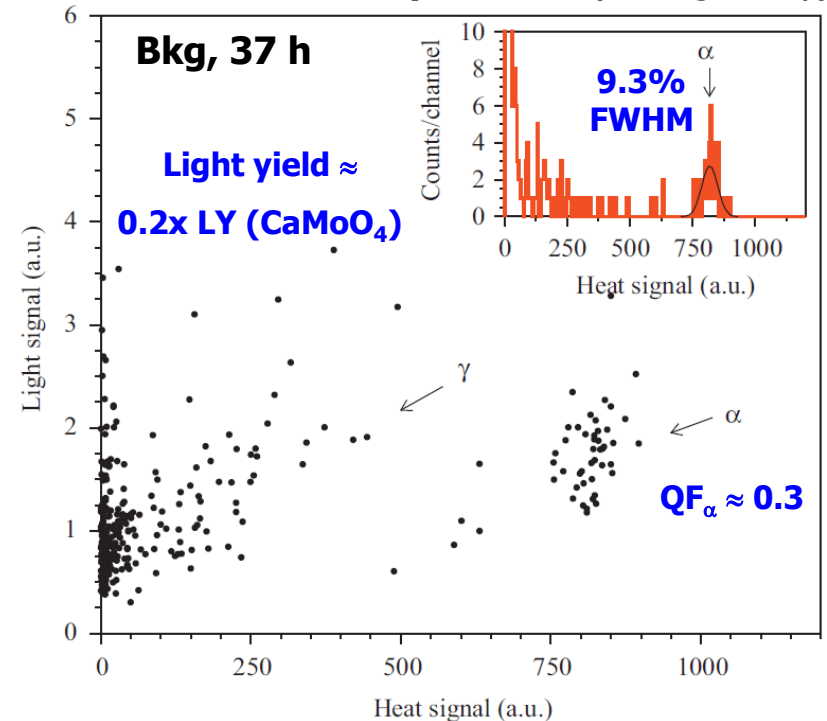
- **Li_2MoO_4 crystal (34 g, $\varnothing 22 \times 33$ mm)**
- **HPGe detector** at LNGS (Assergi, Italy)

Chain	Nuclide	Activity (mBq/kg)
^{232}Th	^{228}Ac	≤ 32
	^{208}Tl	≤ 12
^{238}U	^{214}Bi	≤ 21
	^{40}K	170(80)
	^{60}Co	≤ 8
	^{137}Cs	≤ 4

Nucl. Instrum. Meth. A 607 (2009) 573

Bolometric test @LNGS

- **Li_2MoO_4 crystal (1.3 g, $\varnothing 25 \times 0.9$ mm)**
- **CUORE R&D set-up** at LNGS (Assergi, Italy)

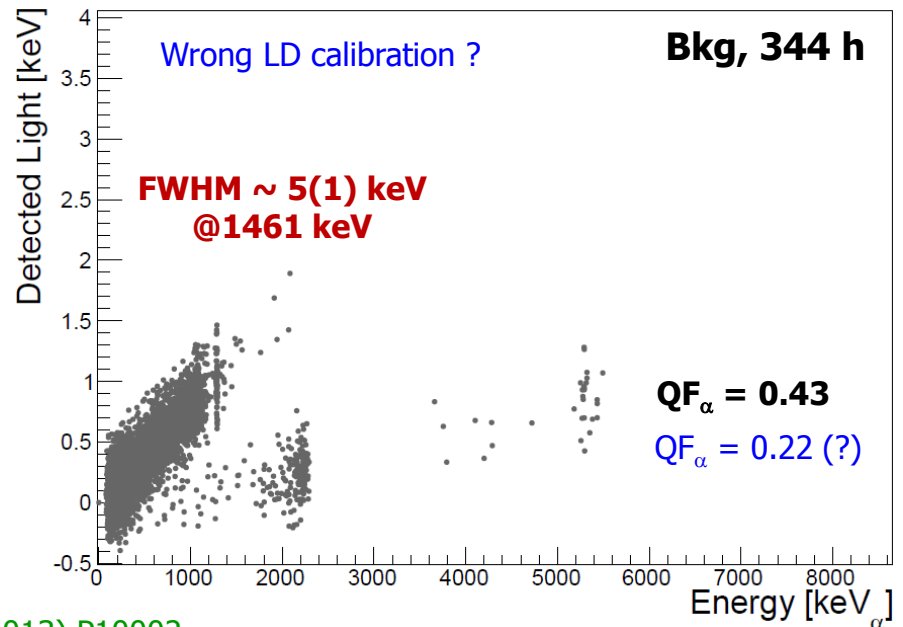
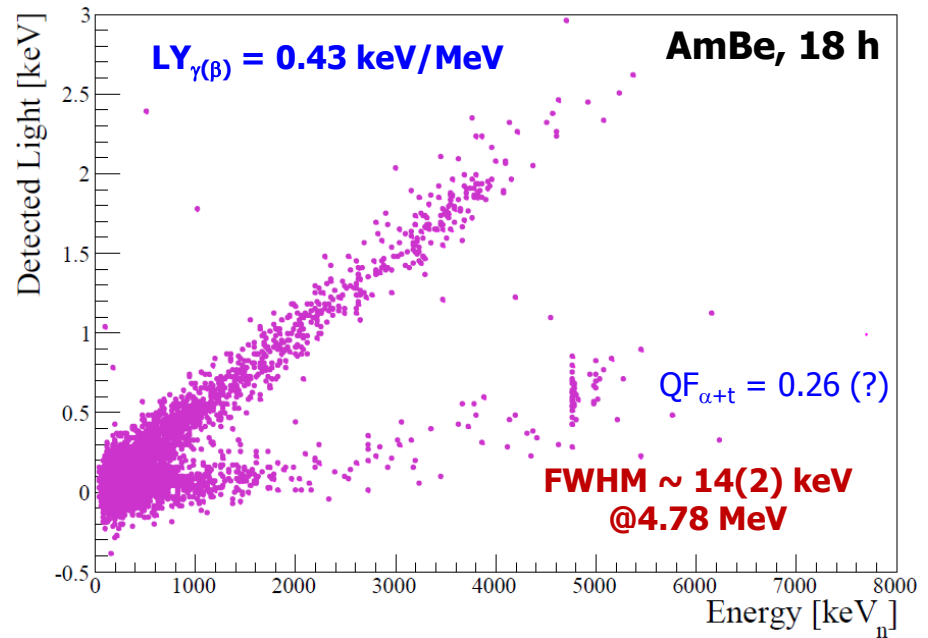
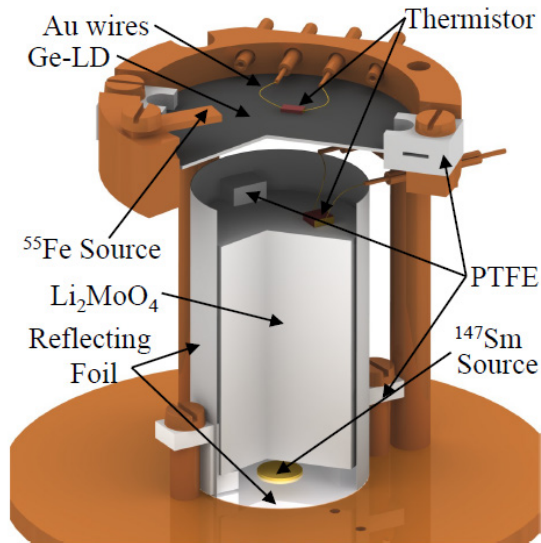


Nucl. Instrum. Meth. A 613 (2010) 54

2013: Further study of a larger Li_2MoO_4 (34 g)

Bolometric test @LNGS

- Li_2MoO_4 crystal (34 g, $\varnothing 22 \times 33$ mm)
- CUORE R&D set-up at LNGS (Assergi, Italy)



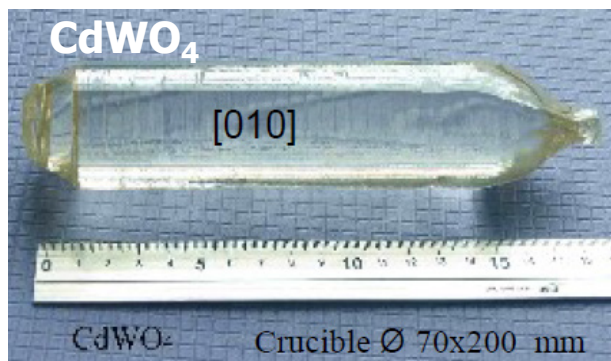
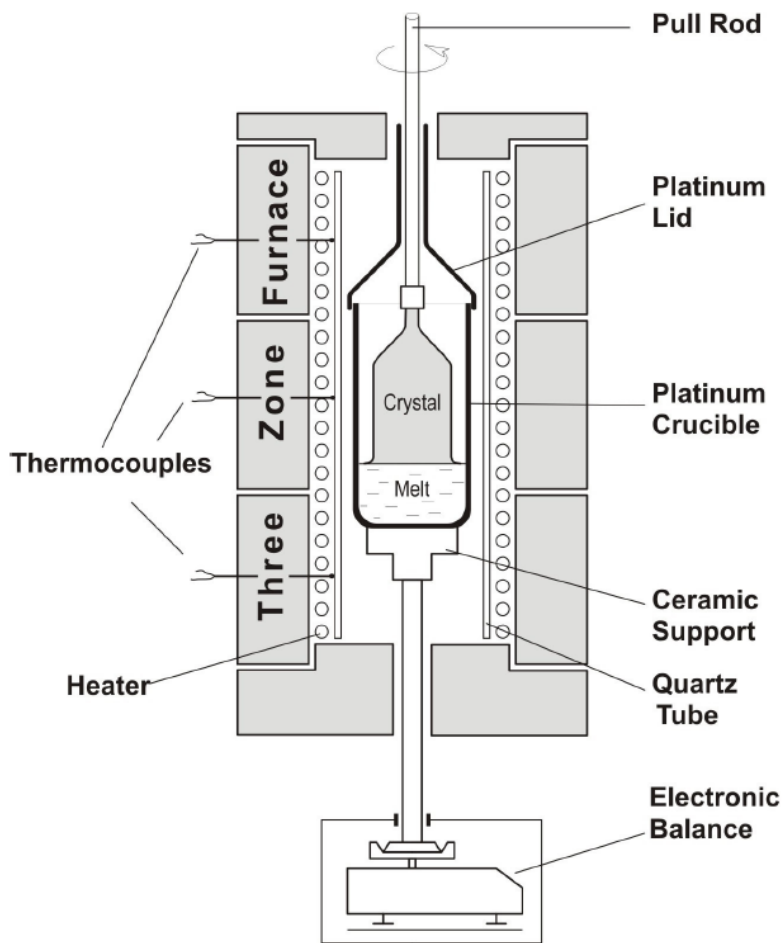
Chain	Nuclide	Activity (mBq/kg)
^{232}Th	^{232}Th	≤ 0.094
^{238}U	^{238}U	≤ 21
	^{40}K	170(80) *

* - by HPGe

Advanced Li_2MoO_4 scintillating bolometers:
(based on crystals grown by the LTG Cz method)
from LUMINEU to CUPID

Low-temperature-gradient Czochralski technique

- **Low temperature gradients** (~ 1.0 K/cm)
- **Crystal inside a crucible during the process**
- **Weighing control at all the stages**
- **Closed crucible during the process**
 \Rightarrow losses $< 1\%$ of a charge
- **Crystal's yield is up to 90% of a charge**
- **Crystal's diameter is up to $0.8x \varnothing$ of a crucible**



LTG Czochralski method

Nikolaev Institute of Inorganic Chemistry
 (NIIC, Novosibirsk, Russia)

J. Cryst. Growth 229 (2001) 305

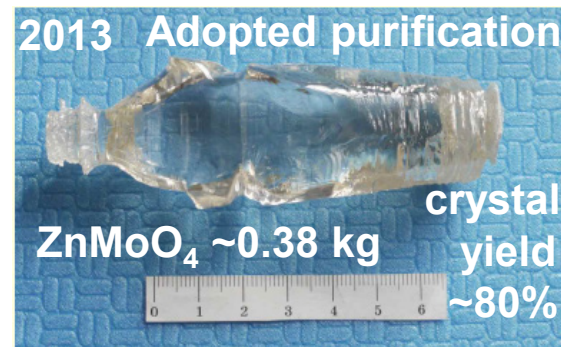
R&D of ZMO & LMO crystals

Precursors grown by LTG Cz @ NIIC

Funct. Mat. 17(2010)504; NIMA 729(2013)856; Crystallogr. Rep. 59(2014)288

First LUMINEU crystals - ZMO

JINST 9(2014)P06004



W-doped ZMO

Opt. Mat. 49(2015)67



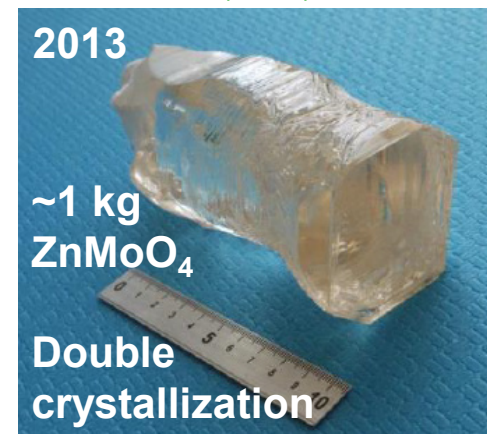
First enriched ZMO

EPJC 74(2014)3133



First large ZMO

JINST 10 (2015) P05007



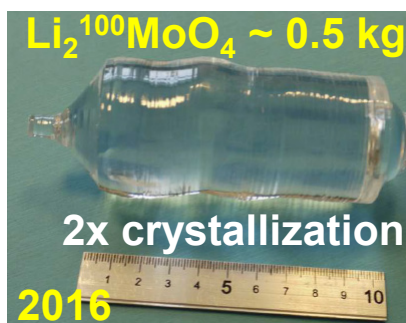
First large LMO

Astropart. Phys. 72(2016)38



First large enriched ZMO & LMO

AIP Conf. Proc. 1672(2015)040003; EPJC 77(2017)785



LUMINEU: $Zn^{100}MoO_4$ scintillating bolometers

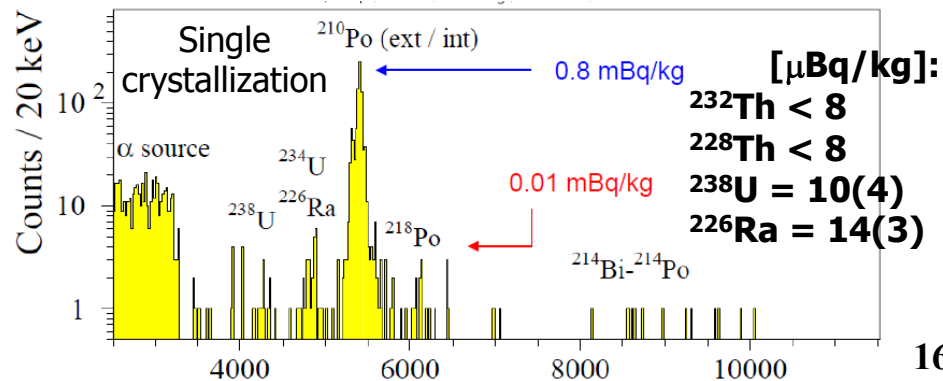
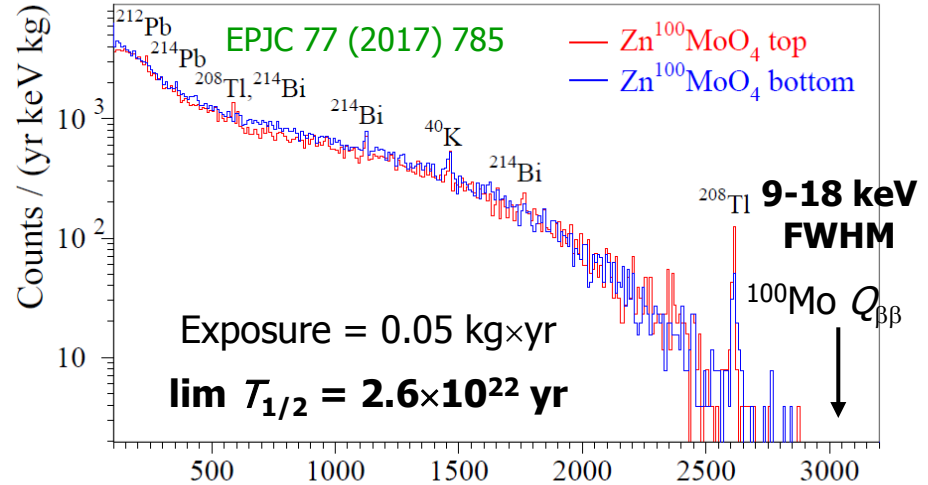
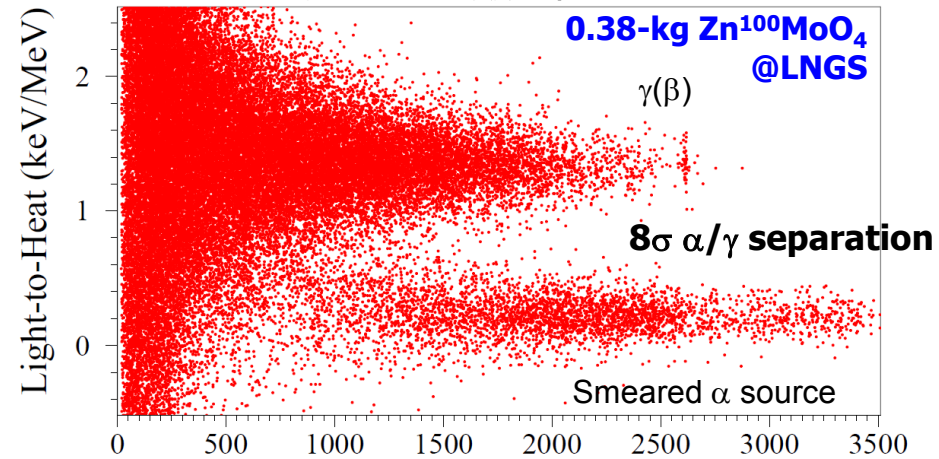
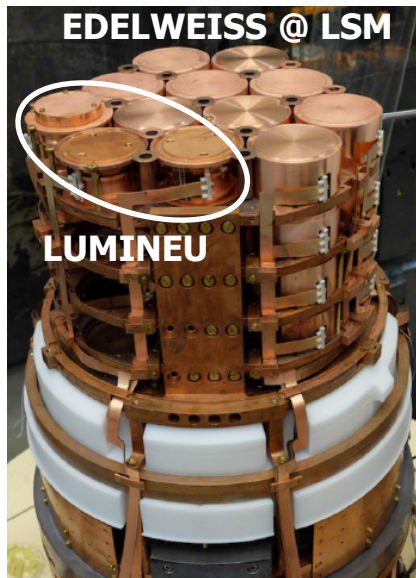
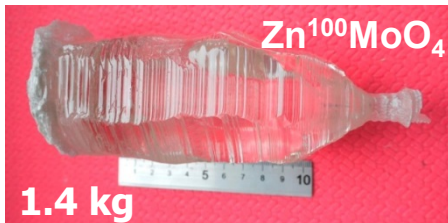


2012-2016

<http://lumineu.in2p3.fr>

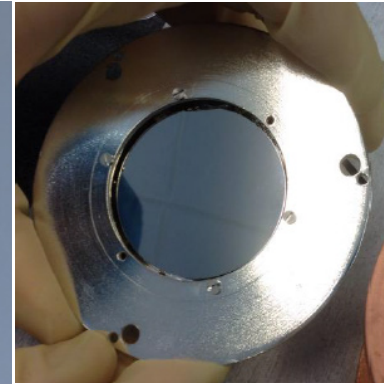
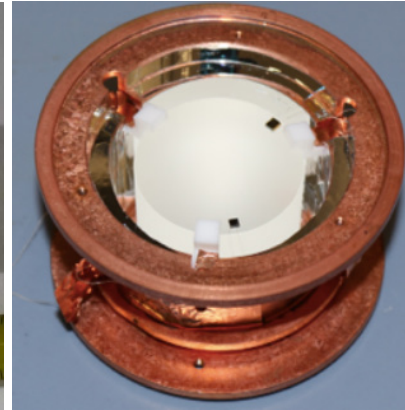
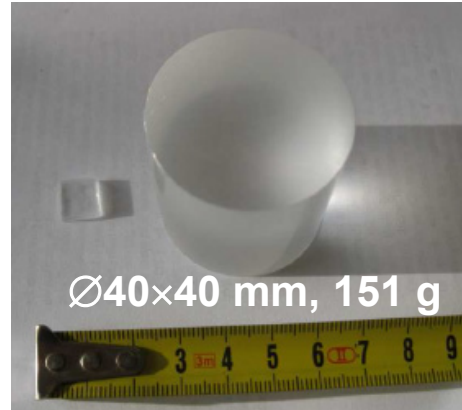
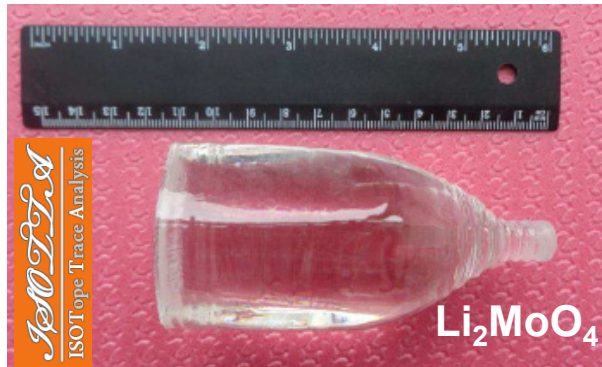
Key developments

- ✓ **^{100}Mo purification** JINST 9 (2014) P06004
- ✓ First $Zn^{100}MoO_4$ EPJC 74 (2014) 3133
- ✓ Advanced $ZnMoO_4$ JINST 10 (2015) P05007
- ✓ **MC of 48x $Zn^{100}MoO_4$** AIPCP 1686 (2015) 020007
- ✓ NTD-Ge development JLTP 184 (2016) 292
- ✓ **Advanced $Zn^{100}MoO_4$** EPJC 77 (2017) 785
 - Large mass & high crystal yield (>80%)
 - Good optical quality & scintillating properties
 - Low irrecoverable losses of ^{100}Mo (~4%)
 - Good performance
 - High radiopurity

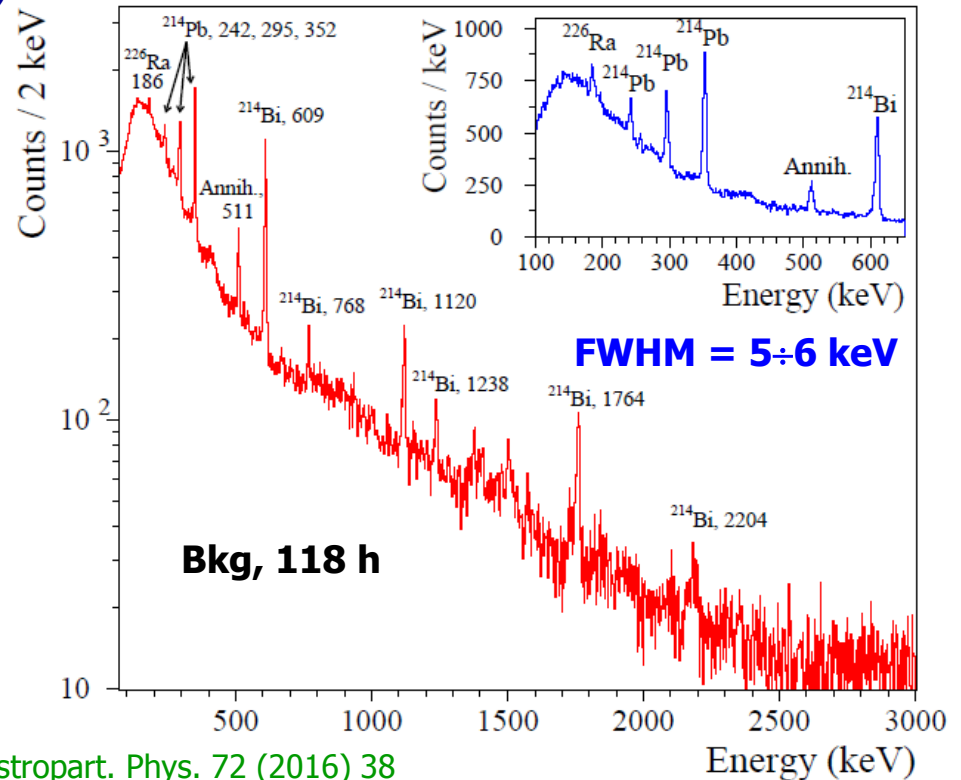
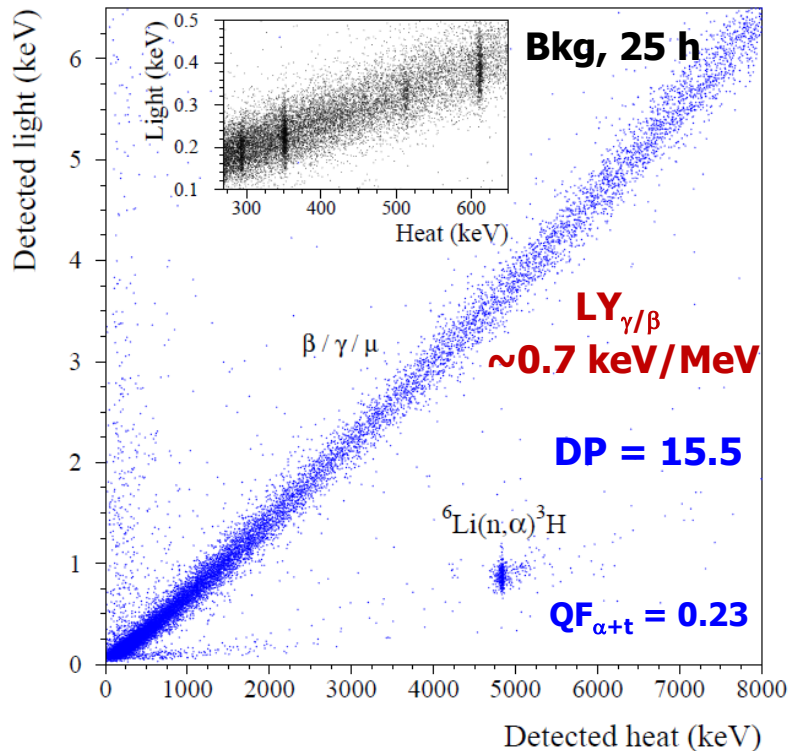


2014: Advanced Li_2MoO_4 scintillating bolometer

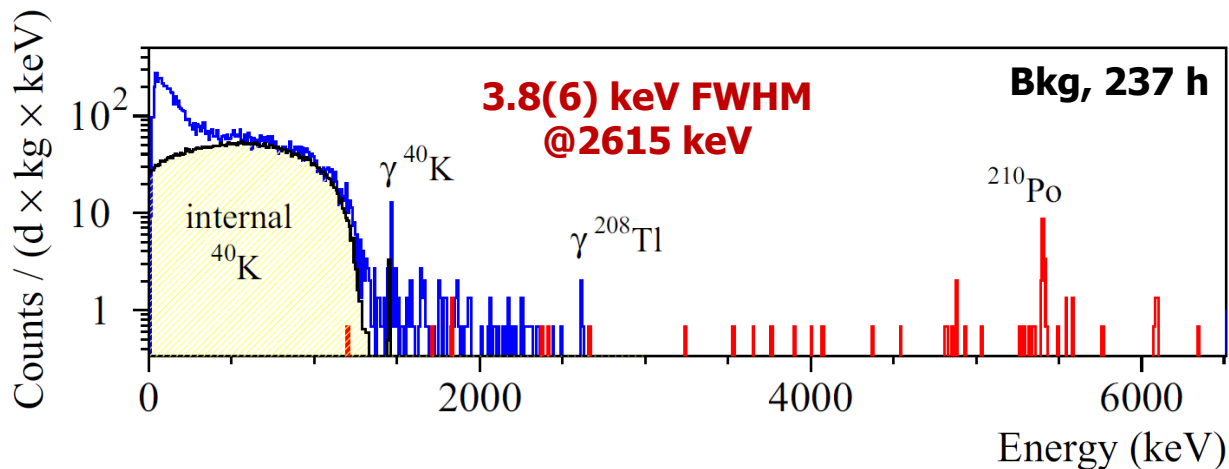
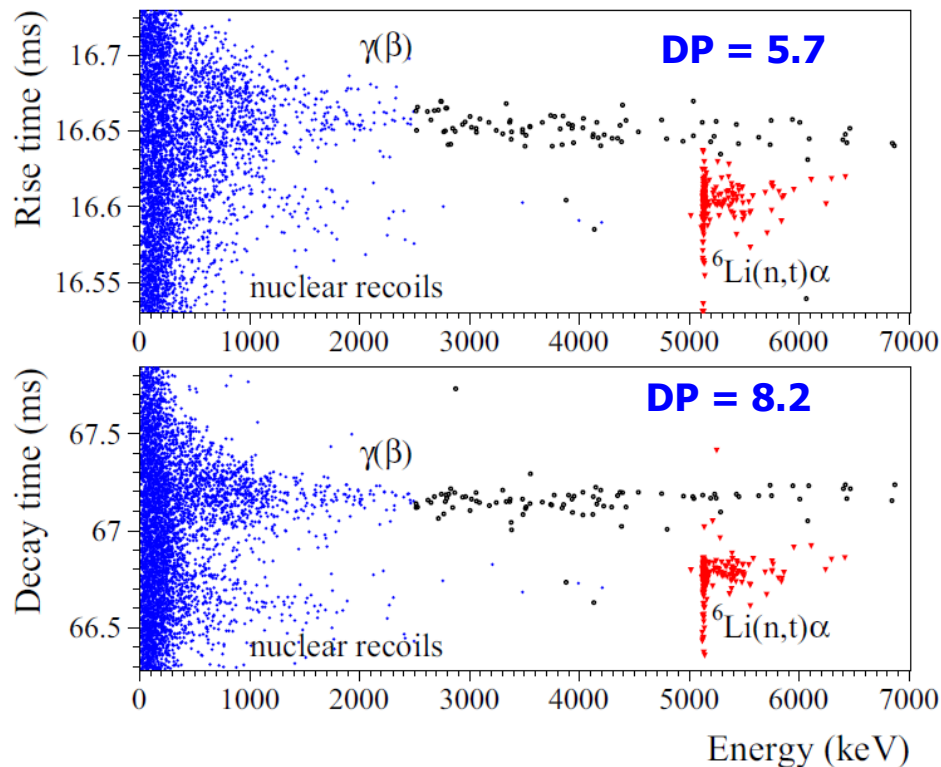
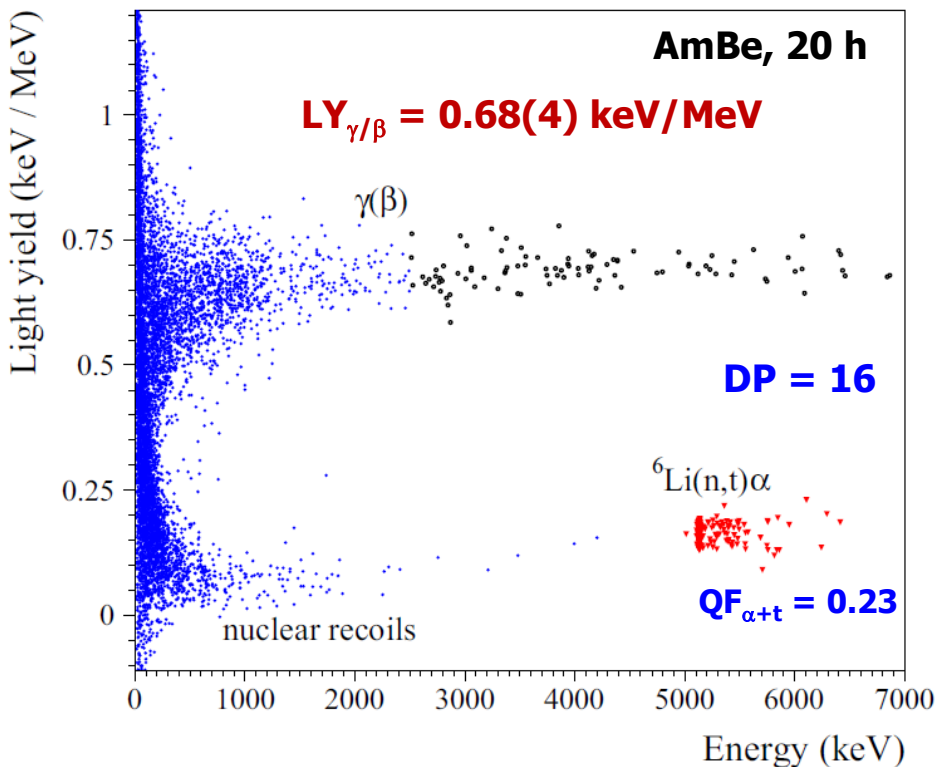
Crystal production @NIIC: highly purified MoO_3 + commercial Li_2CO_3 (4N purity grade) + LTG Cz growth



Bolometric test @CSNSM (Orsay, France)



2014: Advanced Li_2MoO_4 scint. bolometer test @LNGS

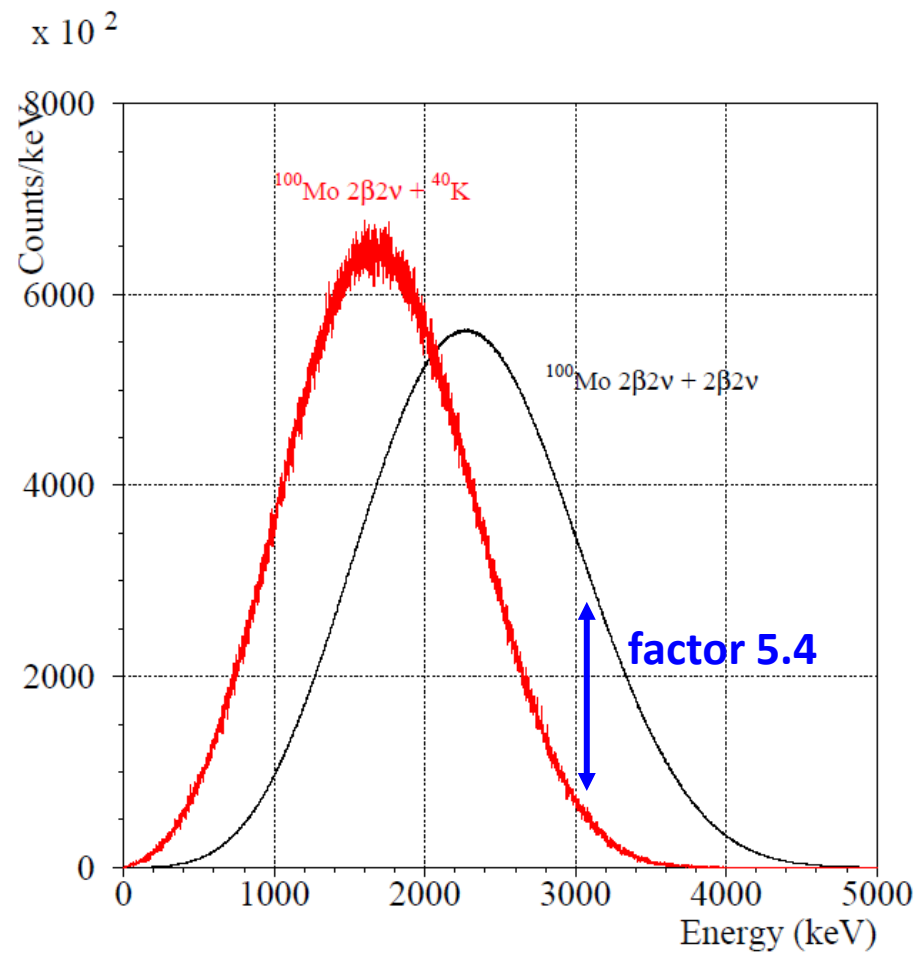
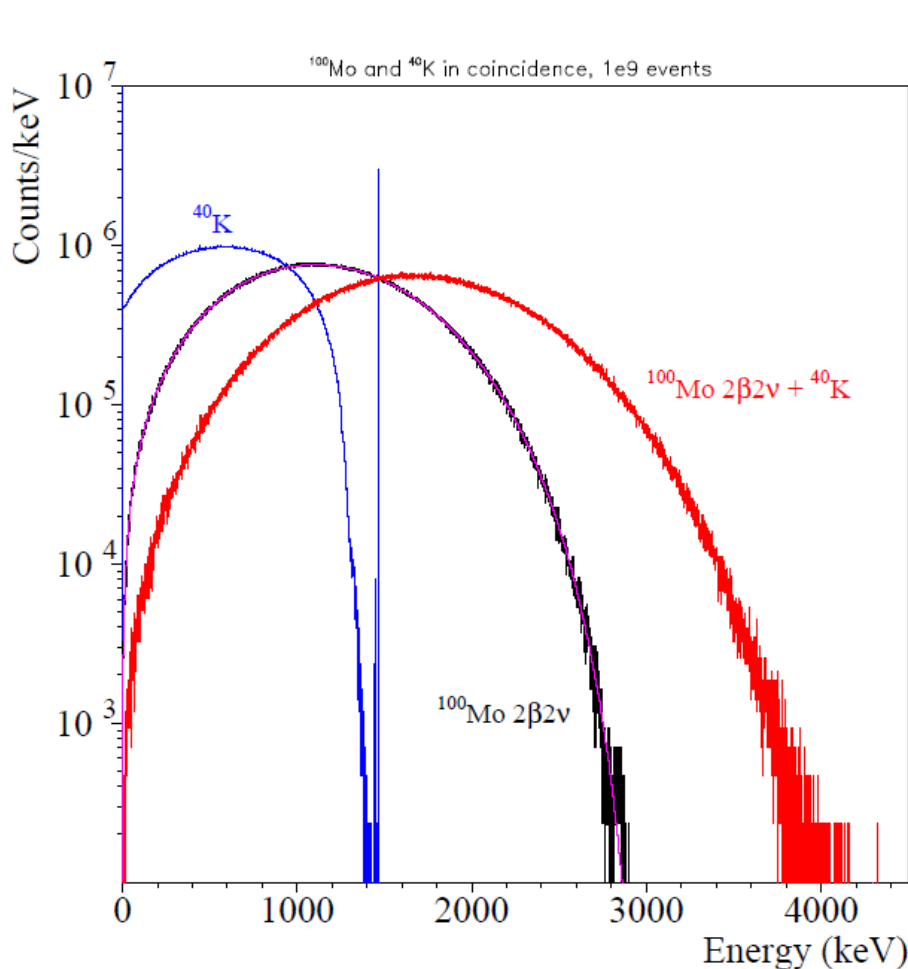


Chain	Nuclide	Activity (mBq/kg)
^{232}Th	^{232}Th	≤ 0.018
^{238}U	^{238}U	≤ 0.018
	^{226}Ra	≤ 0.044
	^{221}Po	0.14(3)
	^{40}K	62(2)

Pile-up problem due to high activity of ^{40}K

Random coincidences generation:

- Li_2MoO_4 crystal ($\varnothing 50 \times 40$ mm)
- 10^9 events of ^{40}K and $2\nu 2\beta$ of ^{100}Mo



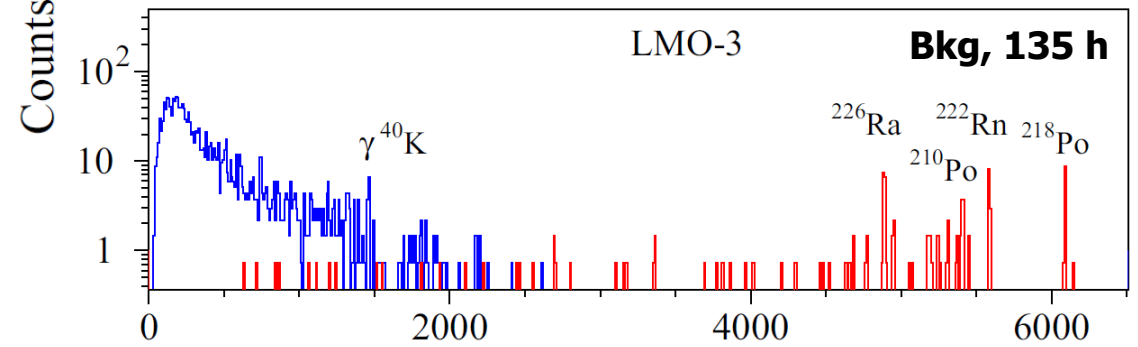
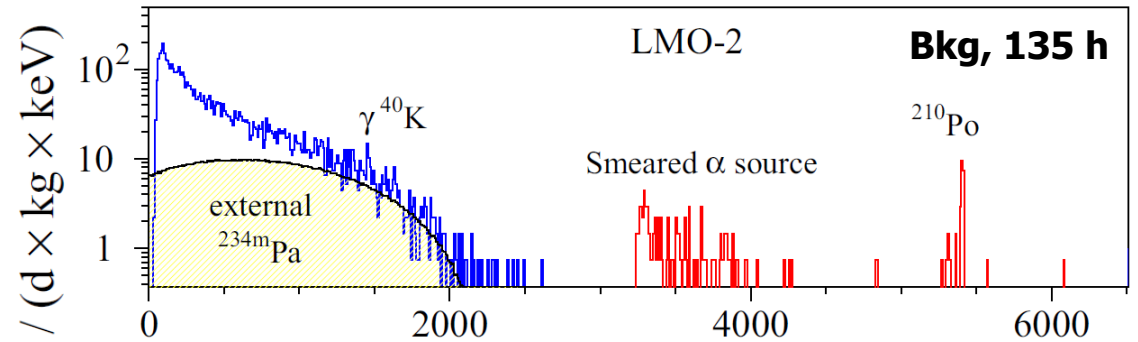
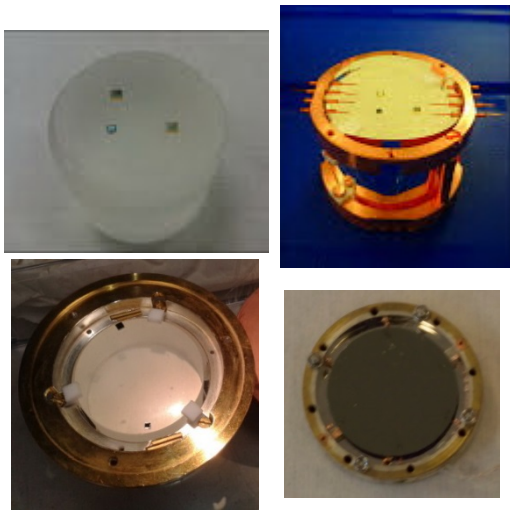
Bkg @ ROI: $^{40}\text{K} + 2\nu 2\beta \sim 2\nu 2\beta$ pile-ups \Rightarrow $^{40}\text{K} \sim 57$ mBq/kg in $\text{Li}_2^{100}\text{MoO}_4$ $\varnothing 50 \times 40$ mm

2015: R&D of radiopure Li_2MoO_4 crystals



- Optimization of the LMO growth @NIIC [J. Mat. Sci. Eng. 7 \(2017\) 63](#)
- Li_2CO_3 powder screening @LNGS [Eur. Phys. J. C 77 \(2017\) 785](#)
- Bolometric tests of large volume LMOs @LNGS

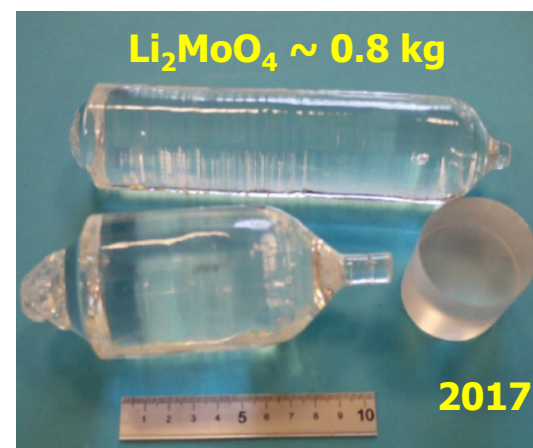
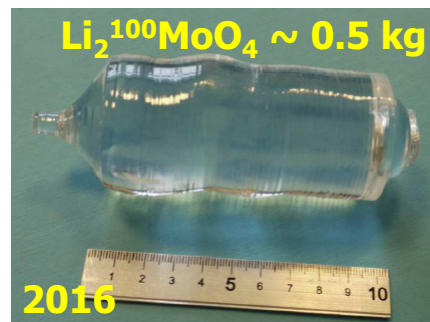
	Activity (mBq/kg)					
	Powder NRMP	LMO-1 Single cr.	LMO-2 Double cr.	Powder Alpha Aesar	LMO-3 Single cr.	Powder Sigma-Aldrich
^{228}Th	≤ 3.7	≤ 0.023	≤ 0.026	12(4)	≤ 0.024	13(4)
^{226}Ra	≤ 3.3	≤ 0.051	≤ 0.044	705(30)	0.13(2)	53(6)
^{40}K	≤ 42	62(2)	≤ 12	≤ 42	≤ 3.3	210(70)



Li_2MoO_4 Ø50×40 mm	LMO-2 241 g	LMO-3 242 g
FWHM [keV] @ 2615 keV	6 ± 1	5 ± 1
LY $_{\gamma(\beta)}$ [keV/MeV]	1.0	0.12*
DP $_{\alpha/\gamma(\beta)}$	9	11

LUMINEU protocol of the $\text{Li}_2^{100}\text{MoO}_4$ production

- **Purification of ^{100}Mo -enriched MoO_3**
sublimation in vacuum
recrystallization from aqueous solutions
- **Control of ^{40}K content in $\text{Li}_2^{100}\text{MoO}_4$**
ultra-pure Li_2CO_3 powder (+ R&D of Li_2CO_3 purification)
LMO growth by double crystallization
- **Low-temperature-gradient Cz growth**
possible size: $\varnothing 6$ cm; 14 cm length
- **Cut of scintillation elements**
- **Extraction of $^{100}\text{MoO}_3$ from residues**



Eur. Phys. J. C 77 (2017) 785
J. Mat. Sci. Eng. 7 (2017) 63
AIP Conf. Proc. 1894 (2017) 020017

- ✓ **Batch production of large mass $\text{Li}_2^{100}\text{MoO}_4$ scintillation elements**
high optical quality crystal scintillators
high crystal yield (~ 80 - 85% of charge)
low irrecoverable losses of ^{100}Mo ($\sim 3\%$)

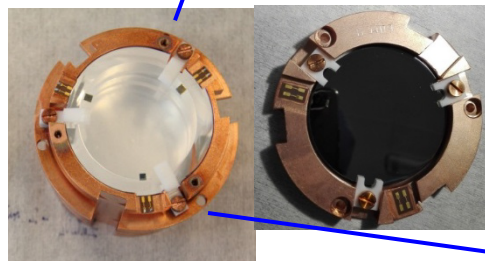
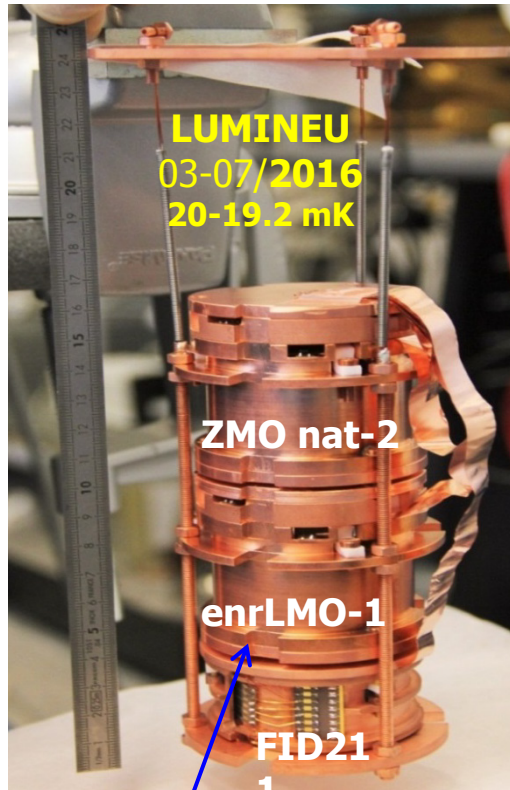


arXiv:1909.02994

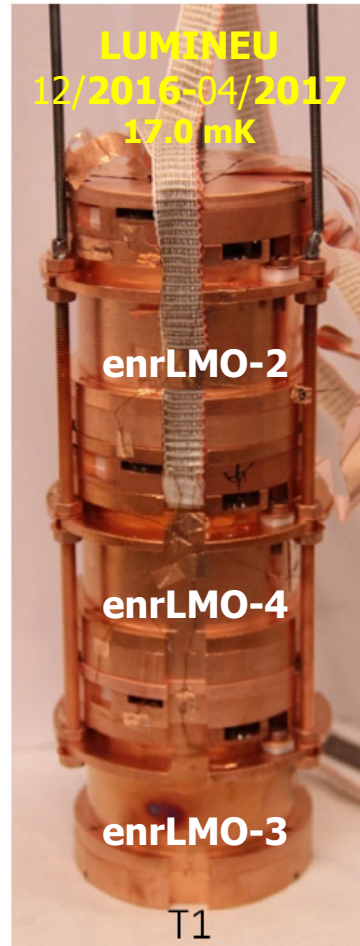


arXiv:1906.10233

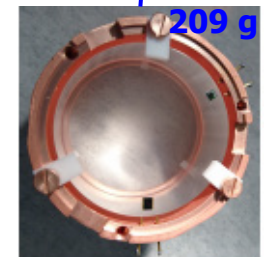
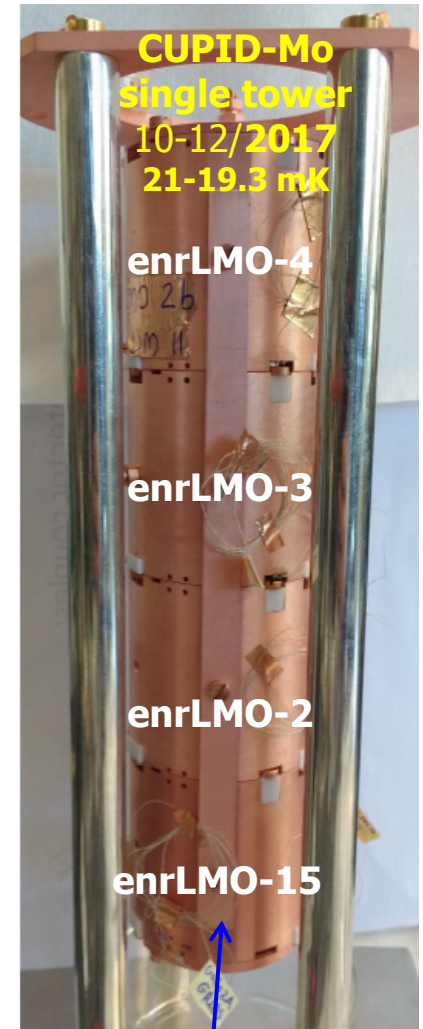
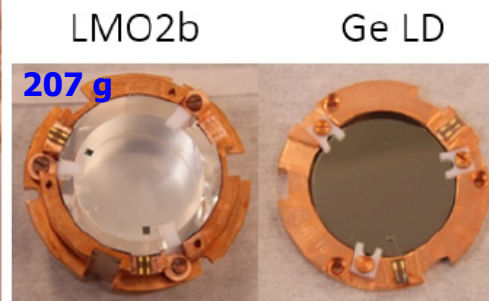
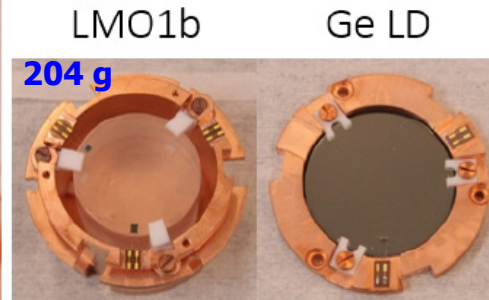
2016-2017: Tests of $\text{Li}_2^{100}\text{MoO}_4$ scint. bolometers



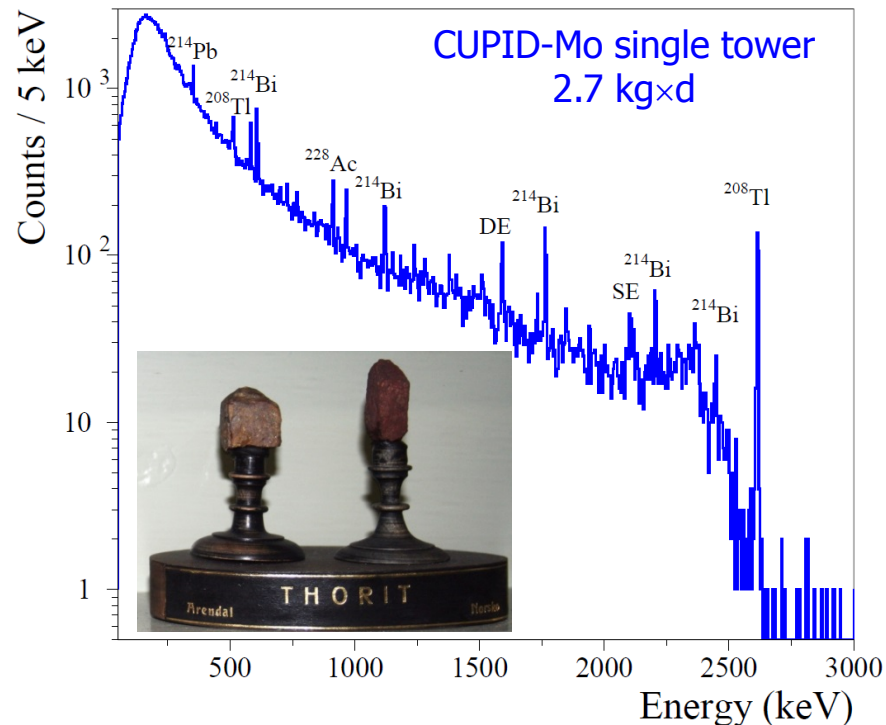
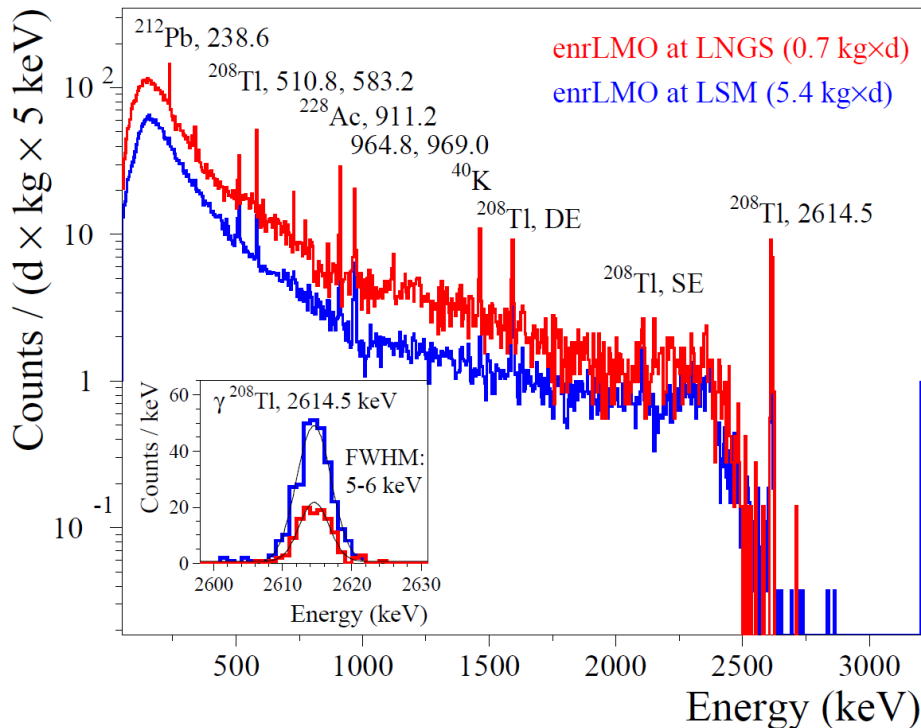
+ enrLMO-2
test @LNGS
05/2016
12 mK



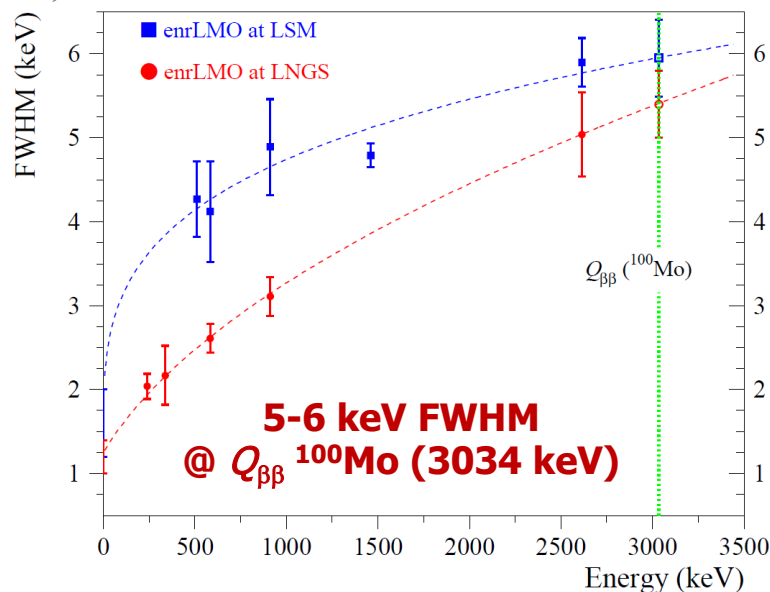
+ enrLMO-1
in tower T2



Energy resolution of $\text{Li}_2^{100}\text{MoO}_4$ bolometers



$\text{Li}_2^{100}\text{MoO}_4$ tests	FWHM (keV) @ 2615 keV
LUMINEU single module	5.0(5)-6.3(6)
LUMINEU 4-detector array	4.2(5)-6.4(6)
CUPID-Mo 4-detector tower	5.6(4)-7.1(8)

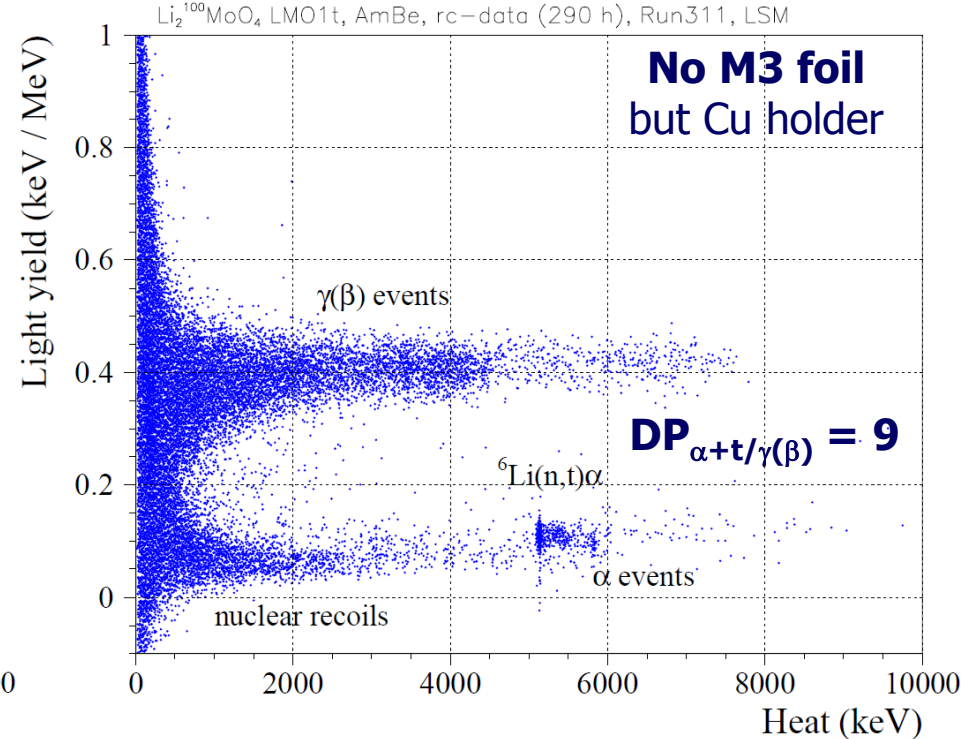
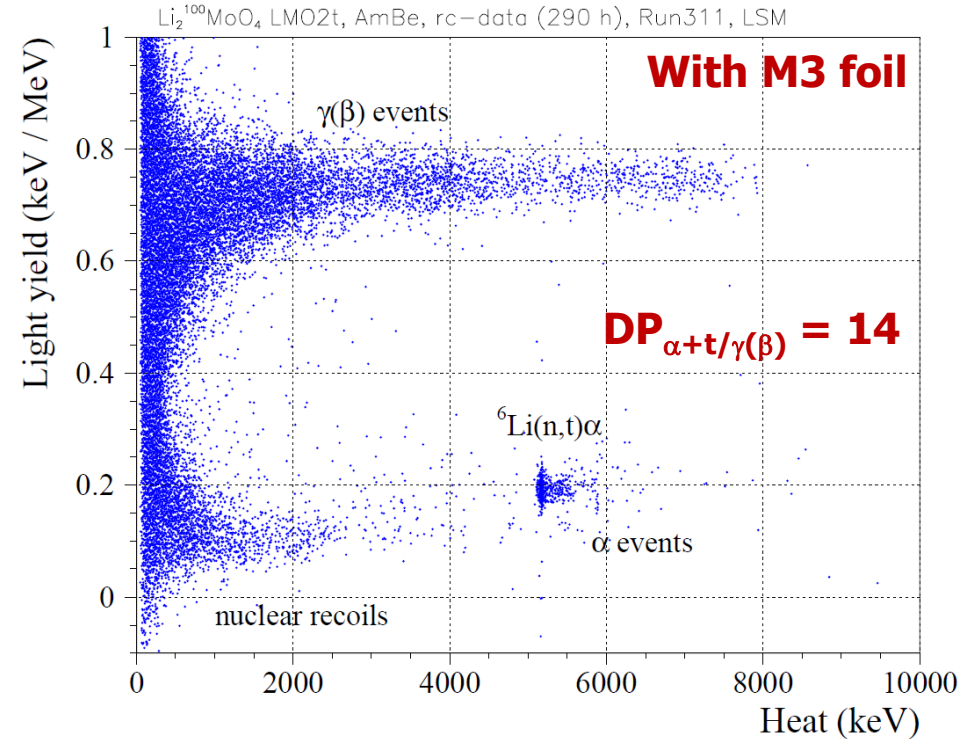


Eur. Phys. J. C 77 (2017) 785
AIP Conf. Proc. 1894 (2017) 020017

Particle ID with $\text{Li}_2^{100}\text{MoO}_4$ scintillating bolometers

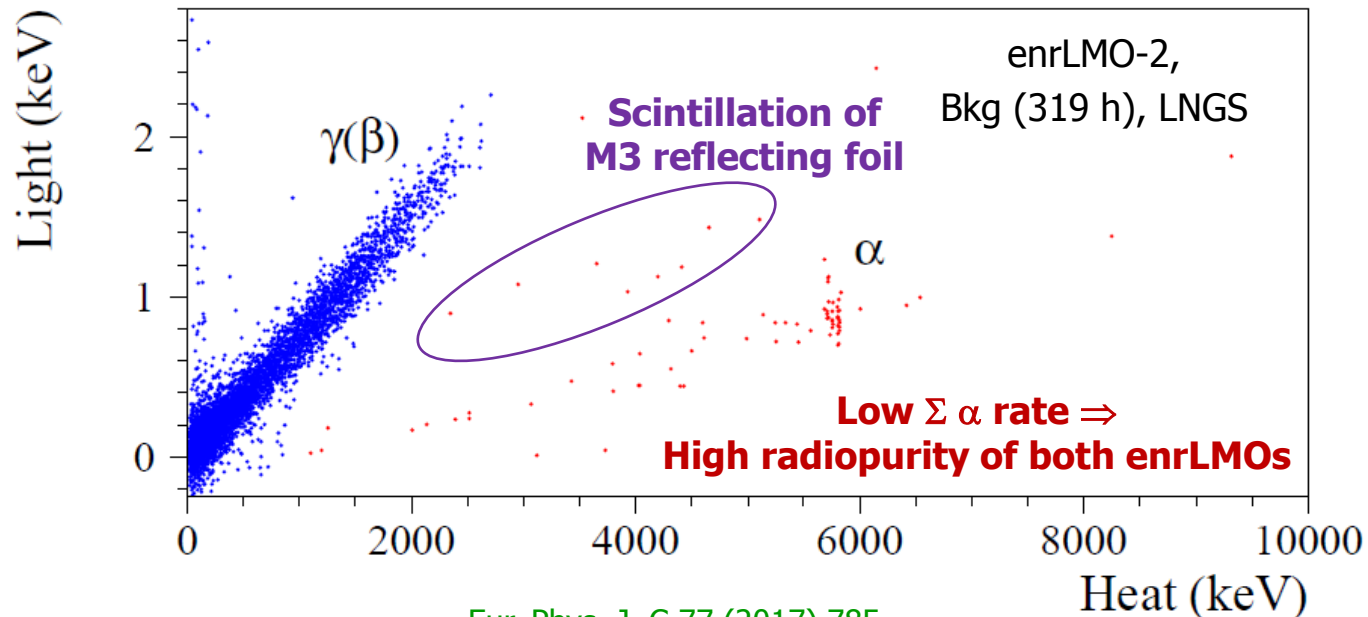
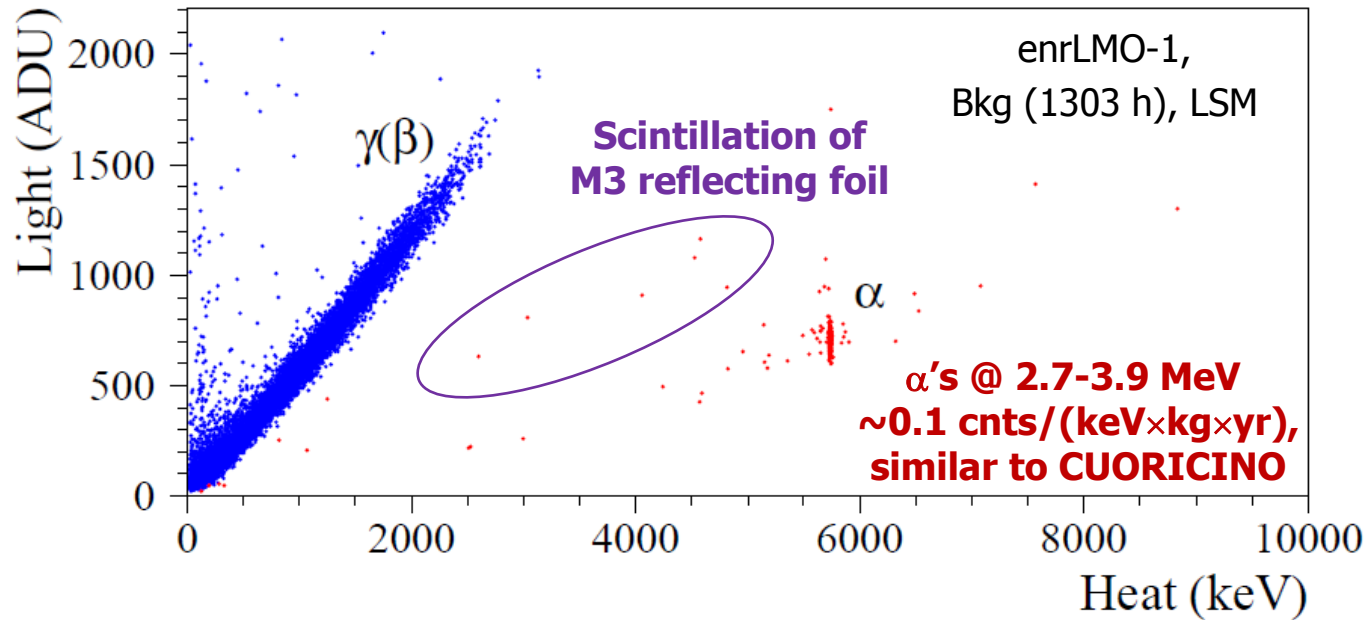
enrLMO-3, AmBe (290 h)

enrLMO-1, AmBe (290 h)

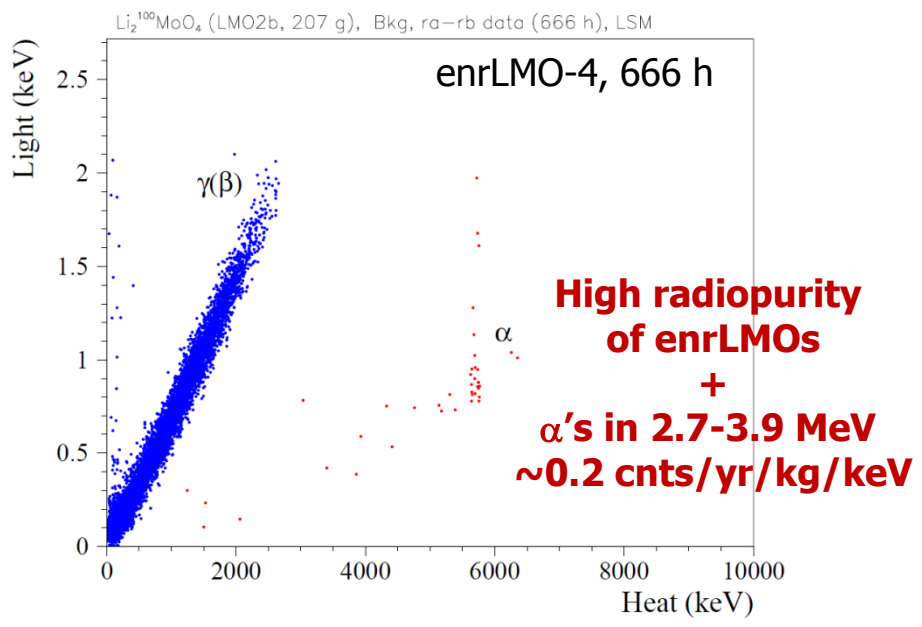
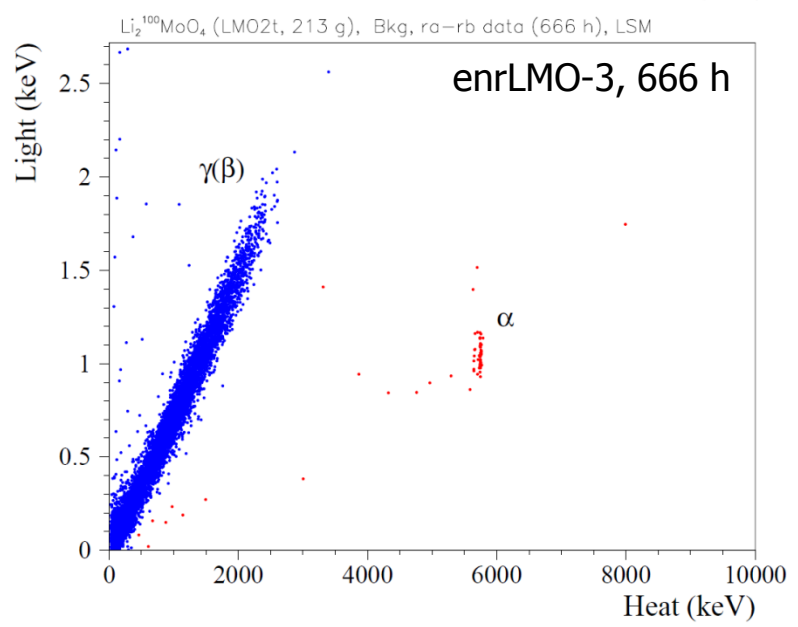
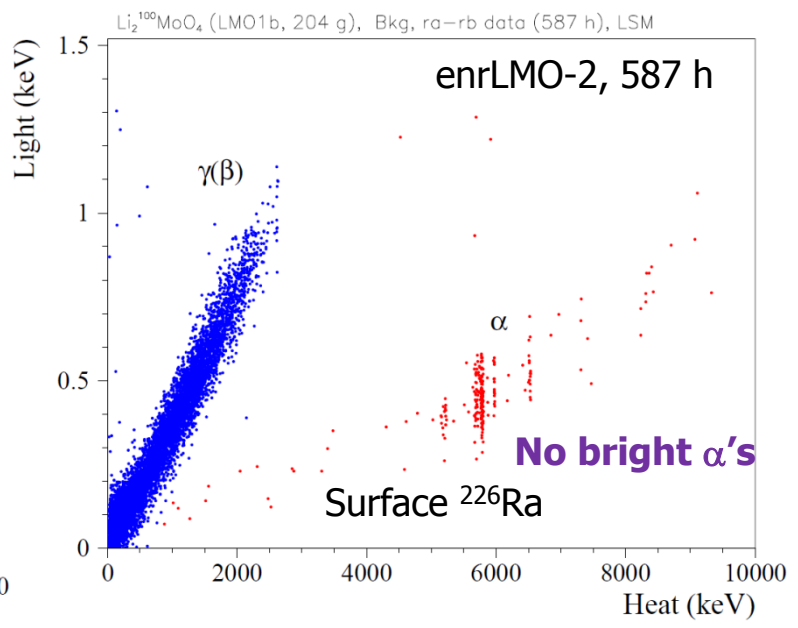
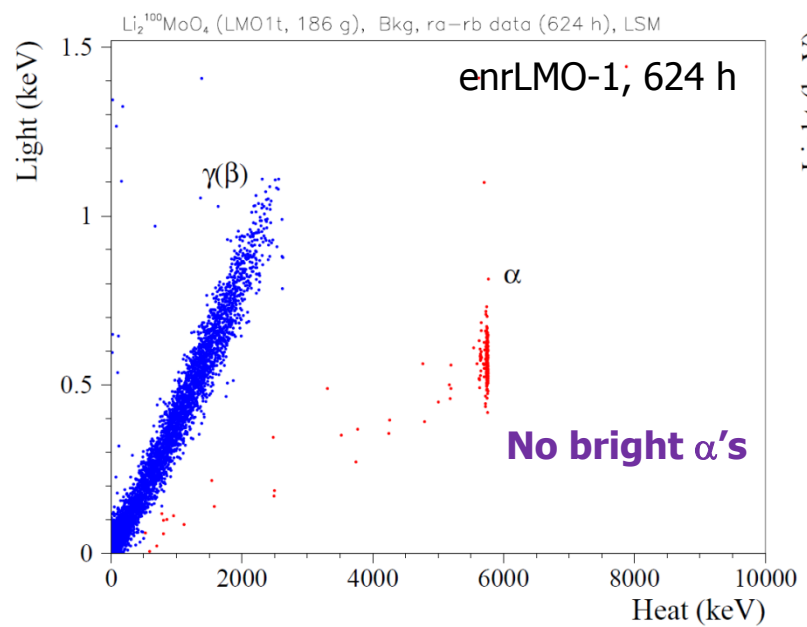


Light collection conditions	LD coating, M3 reflector	LD coating, no M3 reflector	no LD coating, no M3 reflector
LY (keV/MeV) @ $\gamma(\beta)$	0.73-0.77	0.38-0.41	~ 0.2
DP @ $\alpha+t/\gamma$	14	9	n.a.

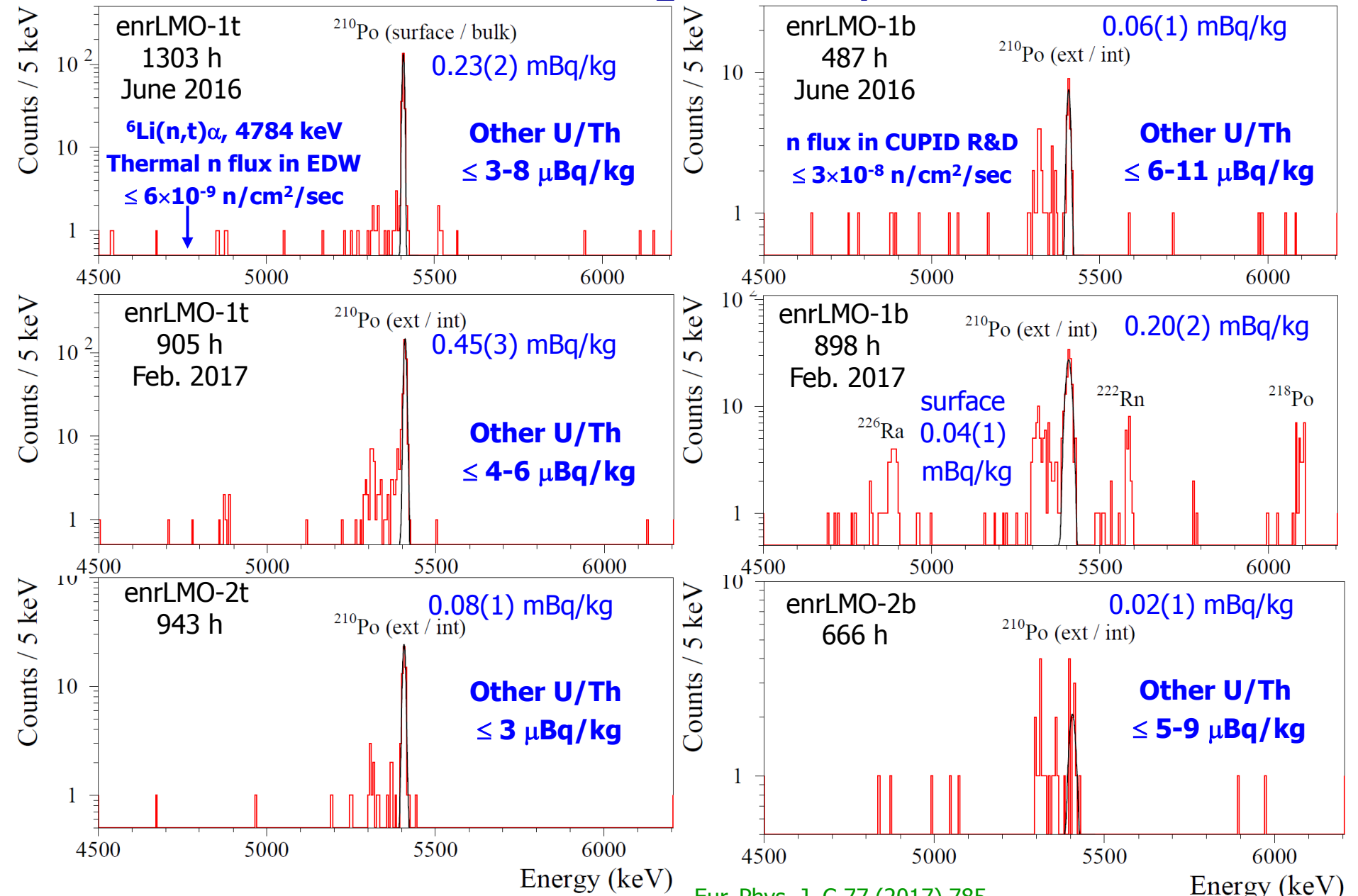
First background measurements with $\text{Li}_2^{100}\text{MoO}_4$



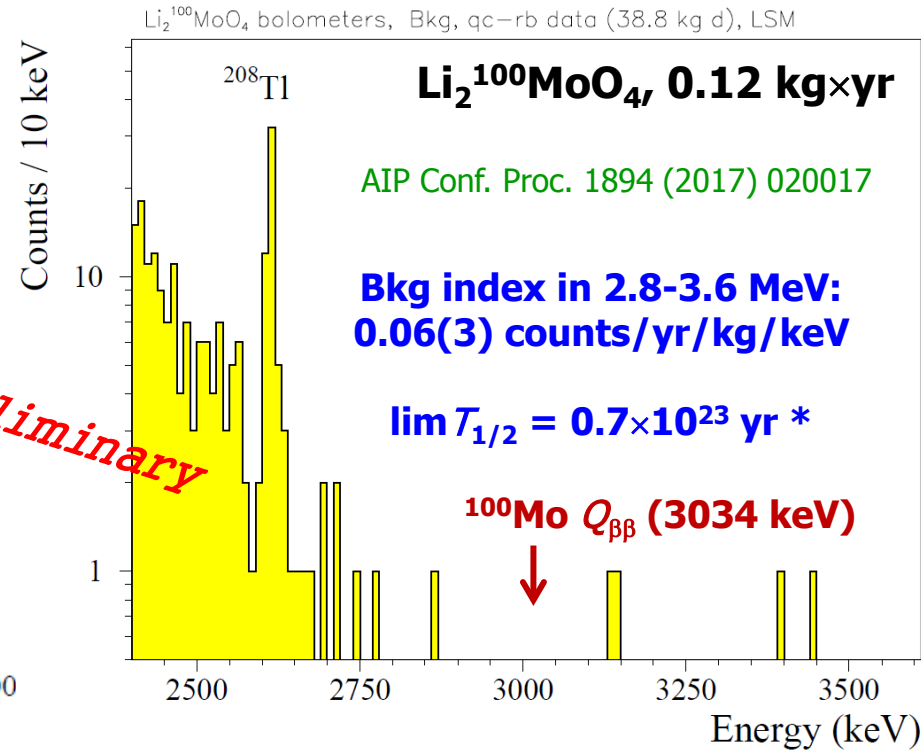
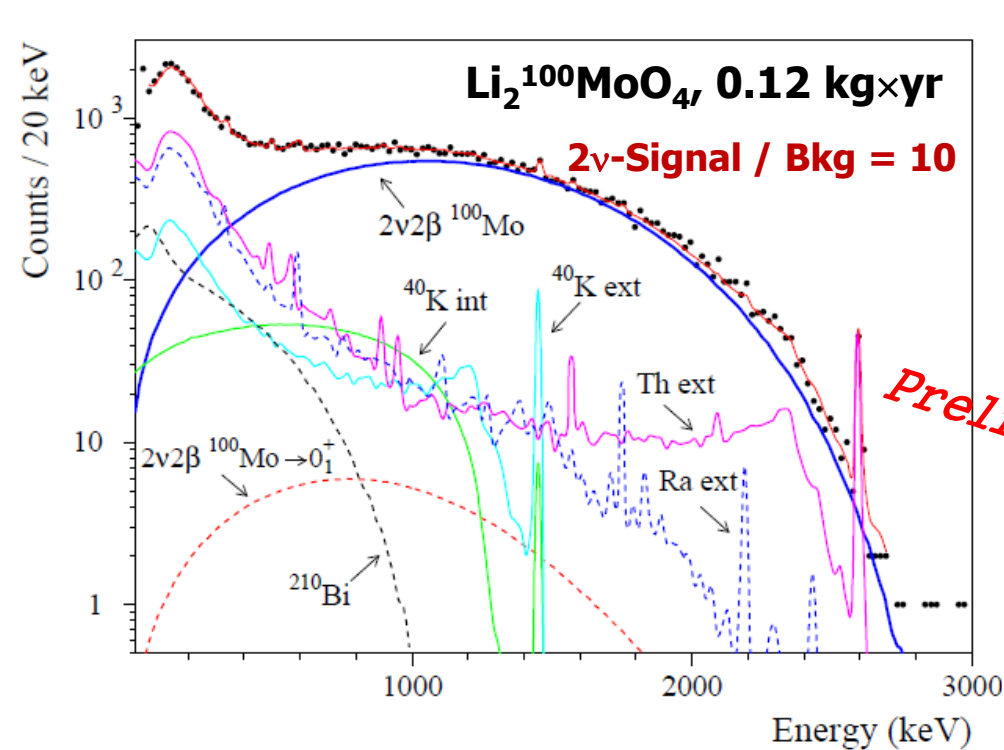
First measurements with 4-detectors $\text{Li}_2^{100}\text{MoO}_4$ array



Radiopurity of $\text{Li}_2^{100}\text{MoO}_4$ detectors



LUMINEU search for 2β decay of ^{100}Mo with Li_2MoO_4



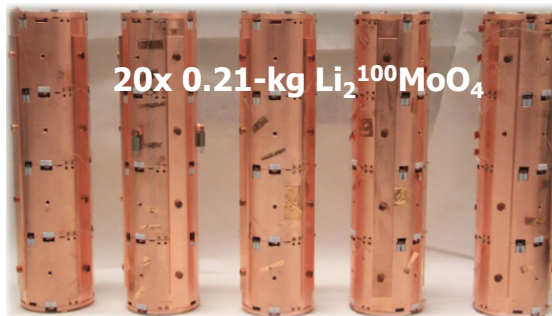
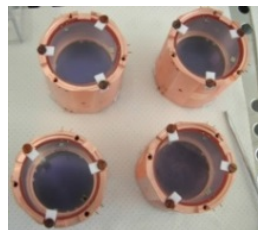
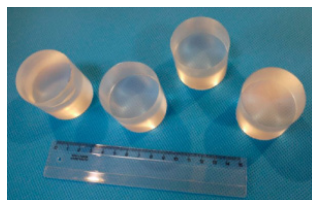
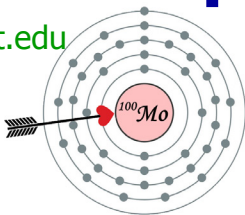
- **Stat. error = 0.8%** (~ 36000 $2\nu 2\beta$ decays)
- **Syst. error \sim few %** (preliminary)

* **NEMO-3 (34.3 kg \times yr ^{100}Mo):**
 $T_{1/2} \geq 1.1 \times 10^{24}$ yr PRD 92, 072011 (2015)

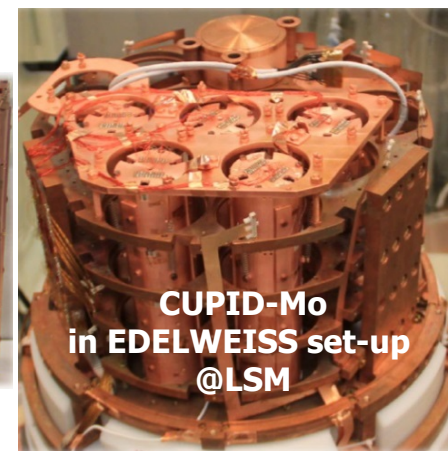
$2\nu 2\beta$ $T_{1/2}$ [10^{18} yr]	^{100}Mo exposure	Experiment	Ref.
$7.11 \pm 0.02(\text{stat}) \pm 0.54(\text{syst})$	7.37 kg \times yr	NEMO-3	PRL 95, 182302 (2005)
$6.90 \pm 0.15(\text{stat}) \pm 0.37(\text{syst})$	0.02 kg \times yr	LUMINEU	EPJC 77, 785 (2017)
$6.81 \pm 0.01(\text{stat}) \pm 0.46(\text{syst})$	34.7 kg \times yr	NEMO-3	L. Simard @Neutrino 2018
$6.90 \pm 0.06(\text{stat})$	0.06 kg \times yr	LUMINEU	D. Poda @Neutrino 2018

2018-present: CUPID-Mo experiment

<http://cupid-mo.mit.edu>

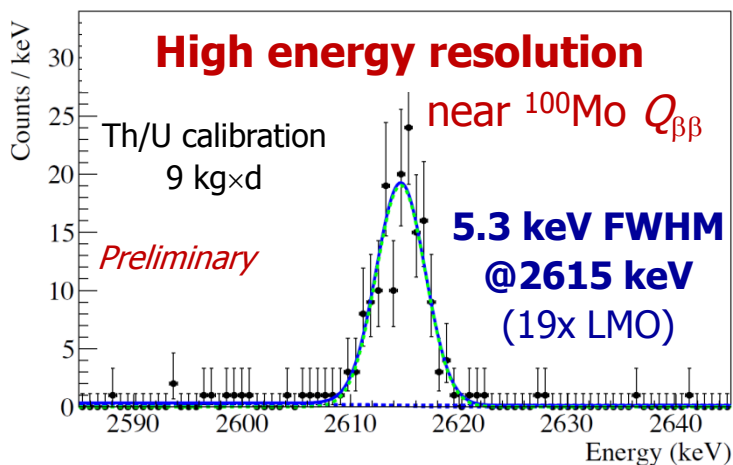


20x 0.21-kg $\text{Li}_2^{100}\text{MoO}_4$



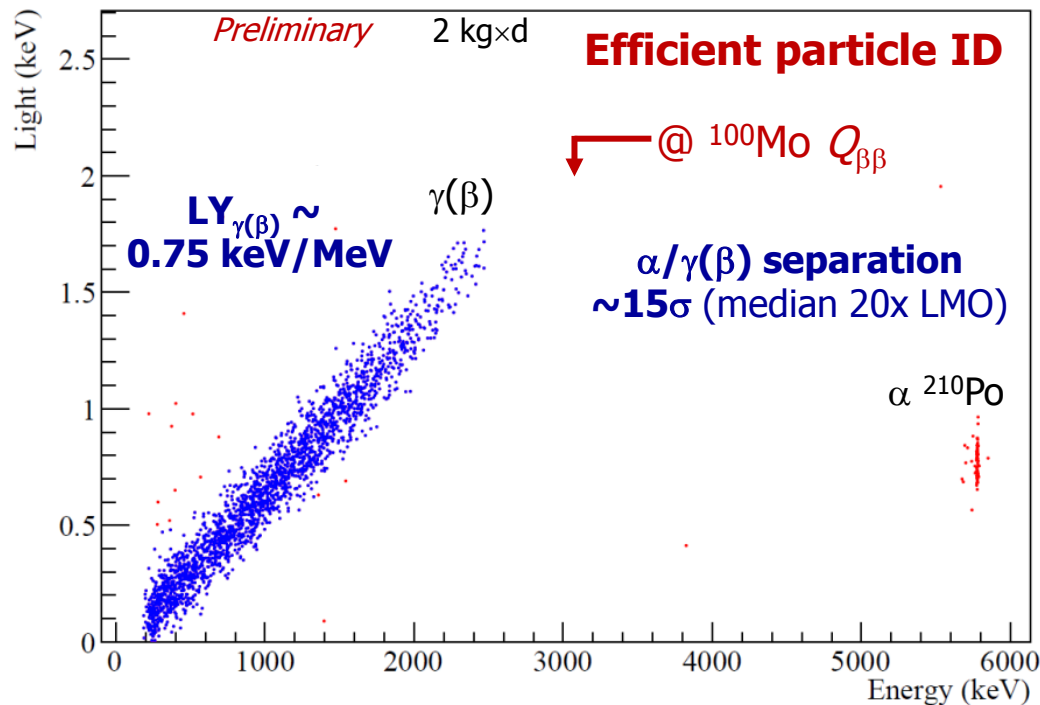
CUPID-Mo
in EDELWEISS set-up
@LSM

AIP Conf. Proc. 1894 (2017) 020017
A. Zolotarova @Moriond 2018
D.V. Poda @Neutrino 2018
arXiv:1909.02994
arXiv:1911.10426



High crystals' radiopurity

Chain	Nuclide	Activity [$\mu\text{Bq/kg}$]
^{238}U	^{210}Po	$\sim 10^2$
	^{226}Ra	< 3
^{232}Th	^{232}Th	< 1



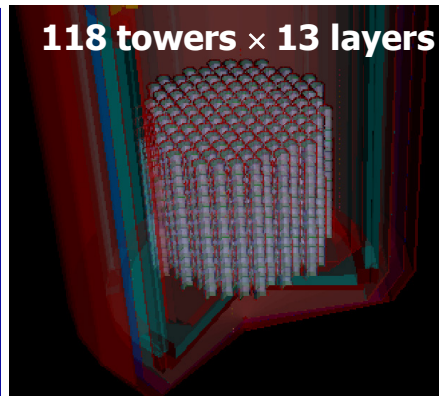
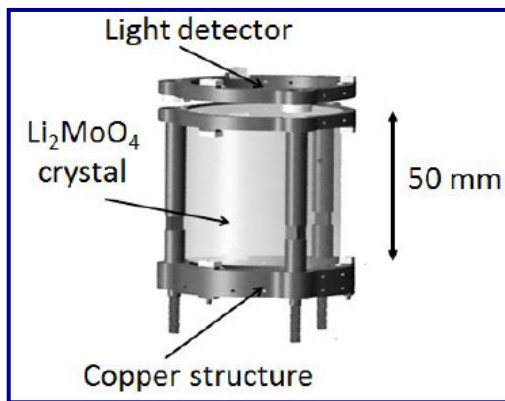
D.V. Poda @LTD-18 (2019)

Details / updates: C. Nones, talk @ CUPID-Mo inauguration

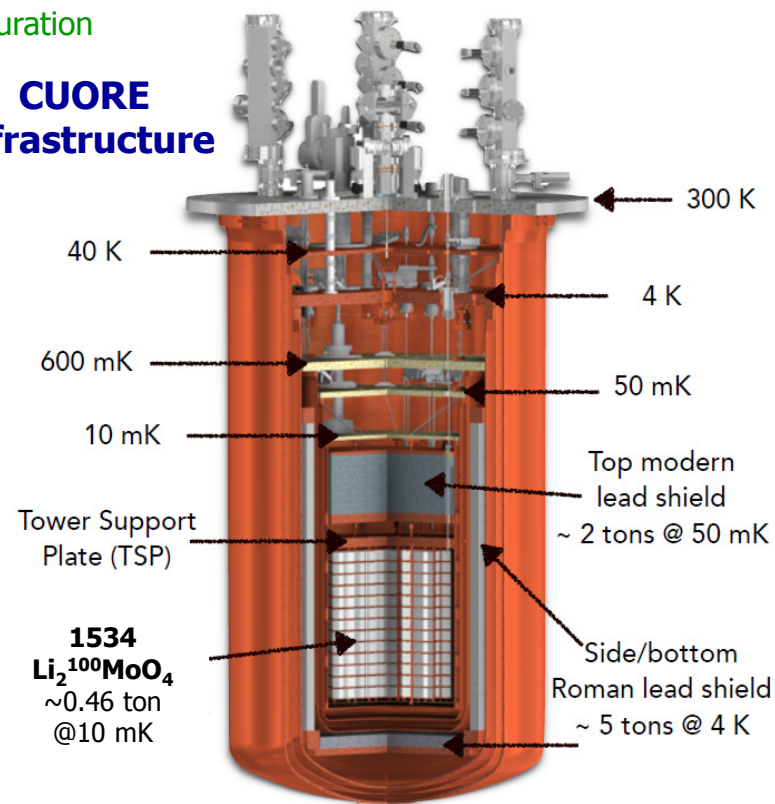
CUPID: CUORE Upgrade with Particle IDentification

arXiv:1504.03599, arXiv:1907.09376 & M. Pavan, talk @ CUPID-Mo inauguration

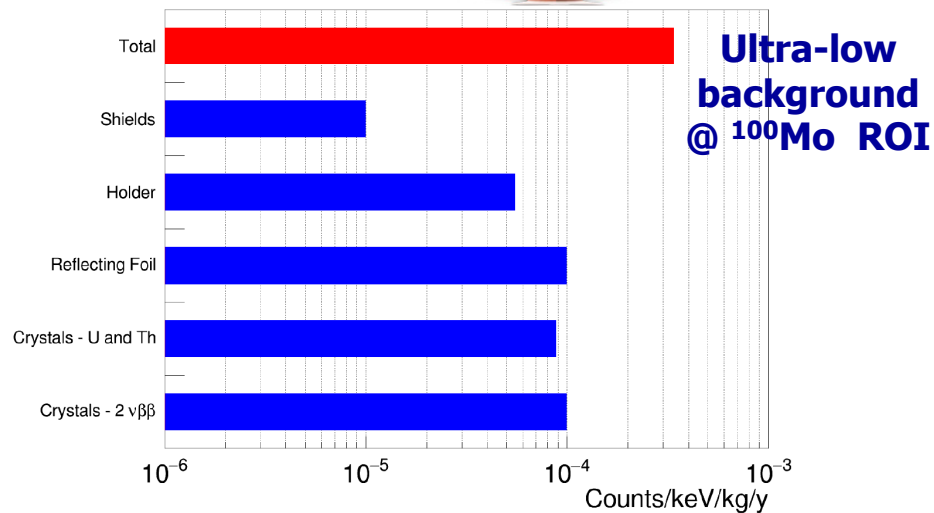
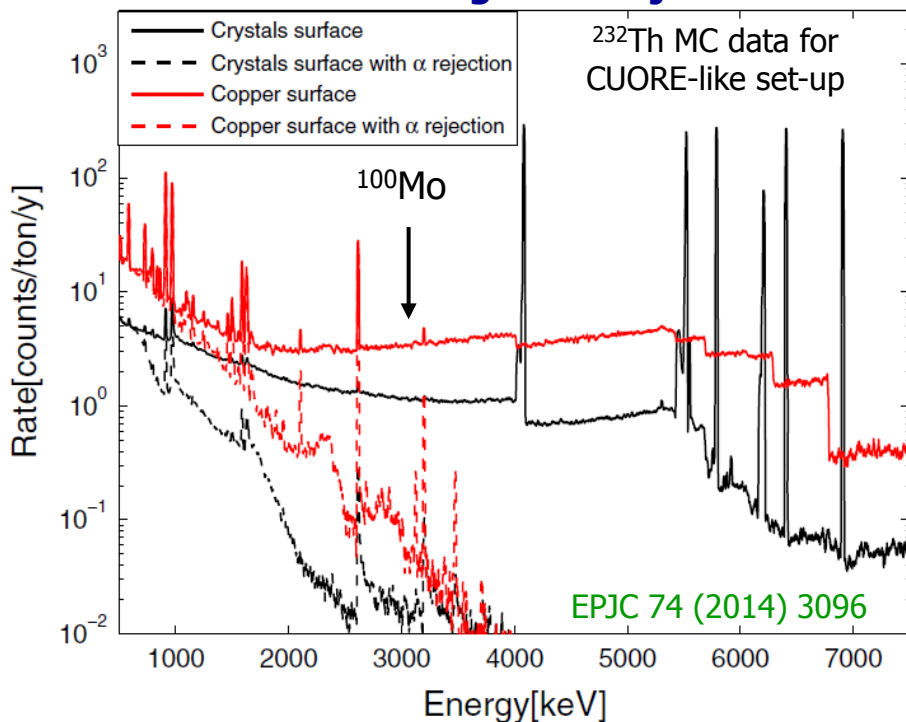
^{100}Mo -enriched Li_2MoO_4 scintillating bolometers



CUORE infrastructure

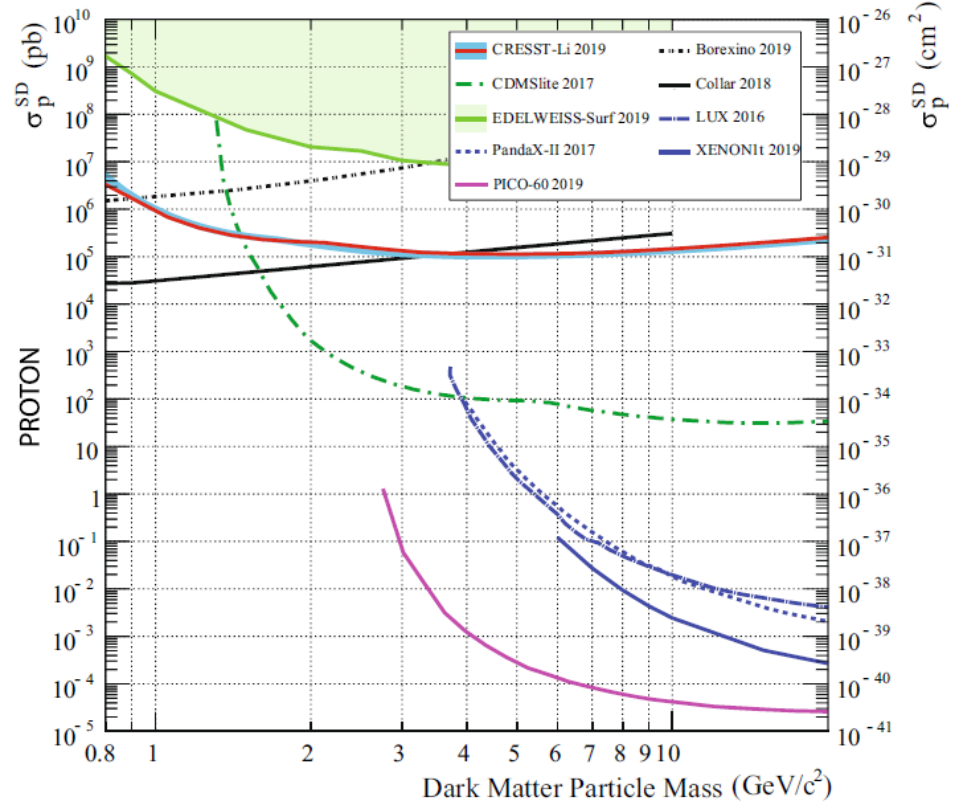
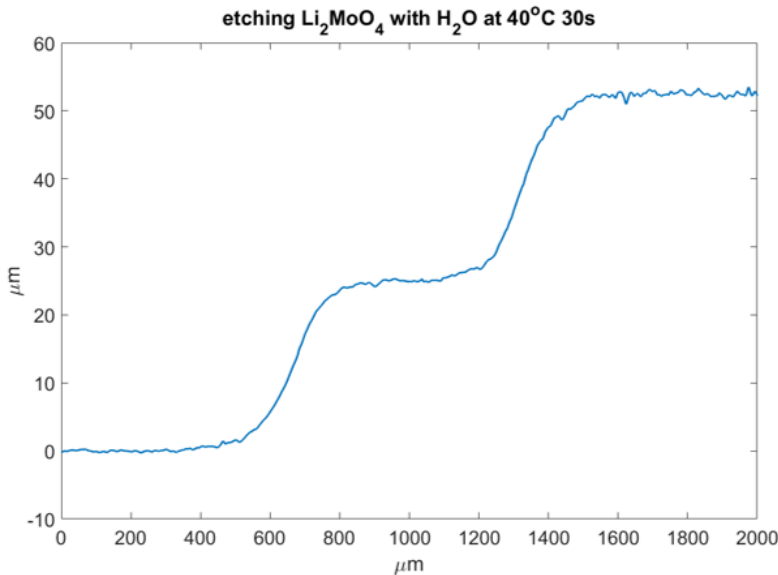
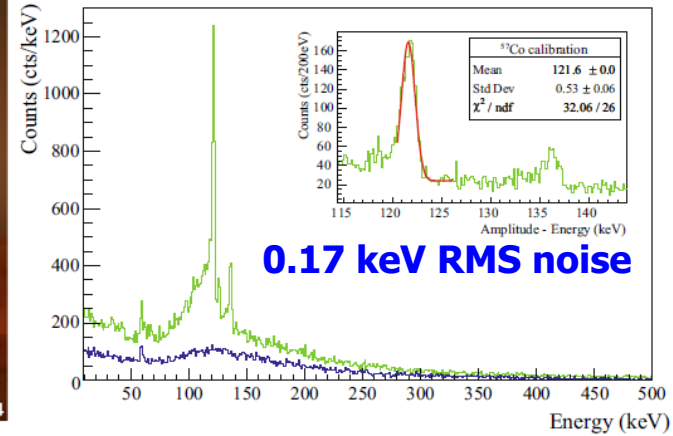
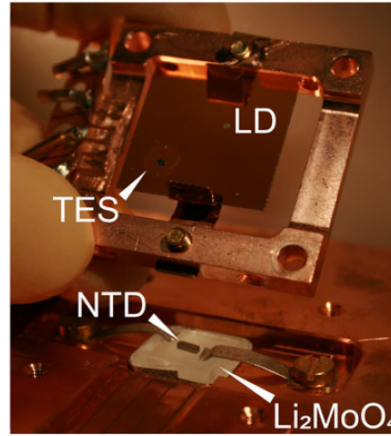
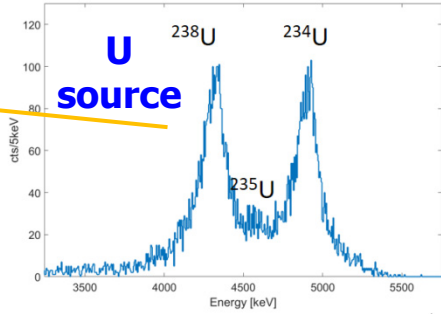
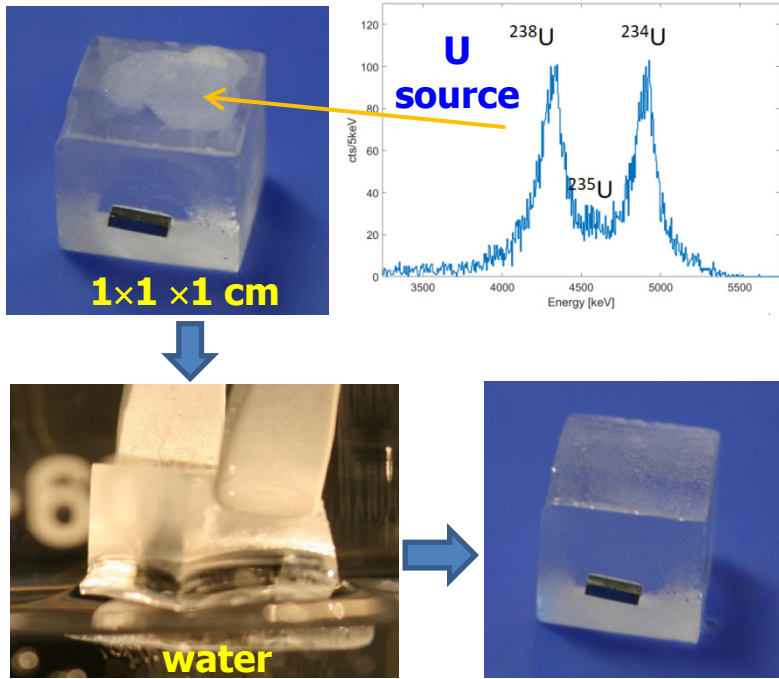


Active α background rejection



Other CUPID oriented activities with Li_2MoO_4 crystals
(grown by Cz, LTG Cz, and Bridgman methods)

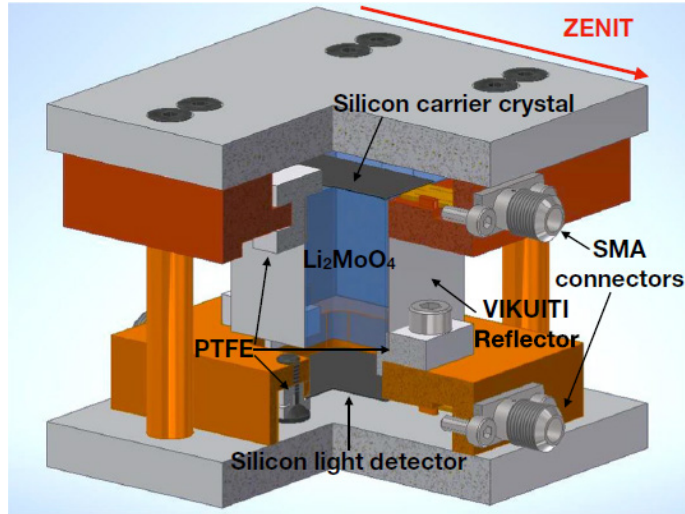
CRESST+LUMINEU: LMO water etching & DM search



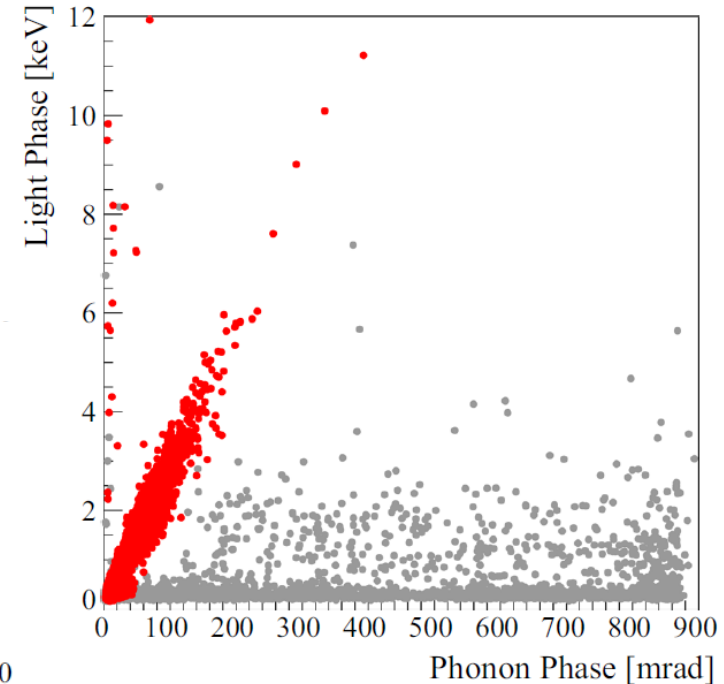
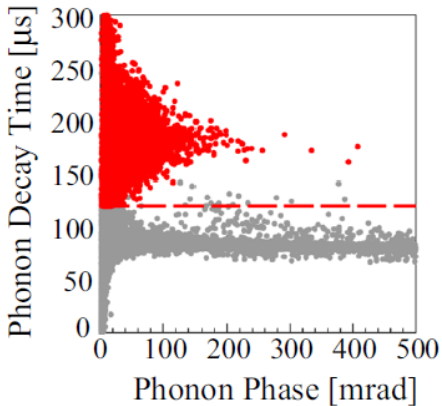
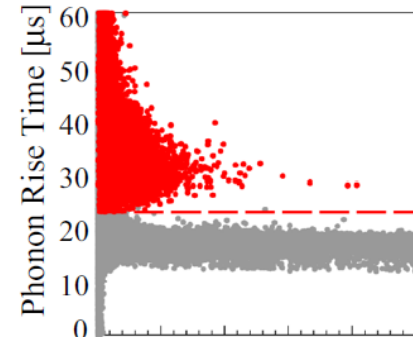
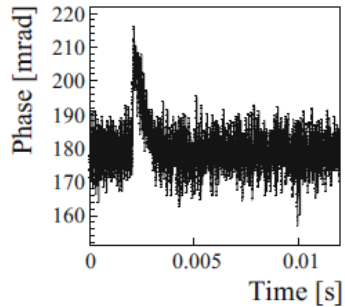
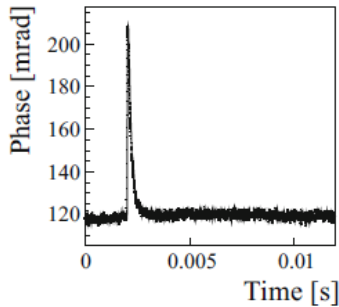
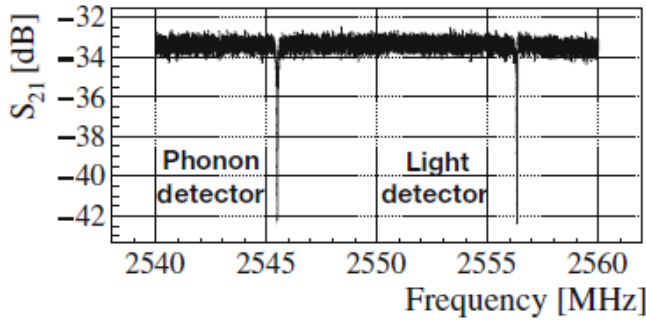
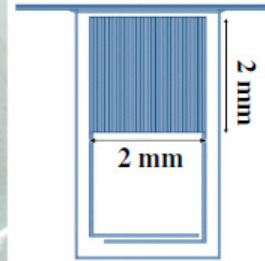
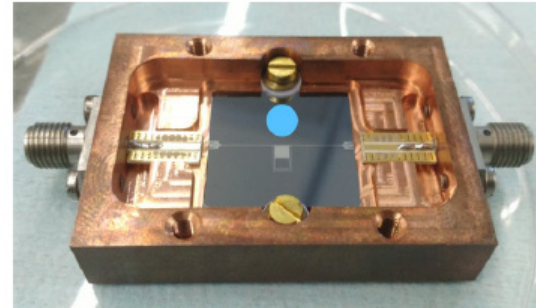
2019: KID-instrumented $\text{Li}_2^{100}\text{MoO}_4$ scint. bolometer



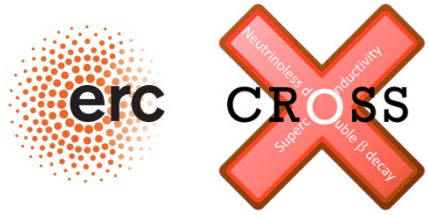
2015-2019



- Li_2MoO_4 (2×2×2 cm, 24 g) by LUMINEU
- Si wafer (2×2 cm² area)
- Al Kinetic Inductance Detectors (KIDs)



CROSS: surface coated bolometers with particle ID



Cryogenic **R**are-event **O**bservatory with **S**urface **S**ensitivity

Core of the project (high risk / high gain):

- Background rejection through **pulse shape discrimination**
 - **Surface sensitivity** through **superconductive Al film coating**
 - **Fast NbSi high-impedance TES** to replace / complement NTDs

2018-2022

- Complete crystallization of available **^{100}Mo (10 kg)** in Li_2MoO_4 elements
- Purchase / crystallize **^{130}Te (up to 10 kg)** in TeO_2 elements
- Run **demonstrator** in a dedicated cryostat (LSC, Spain)

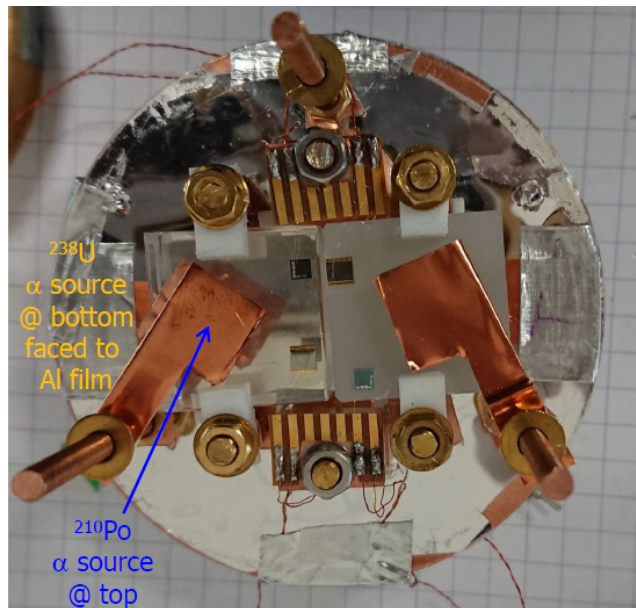
Tests of first prototypes of CROSS R&D @ CSNSM (Orsay France)



Li_2MoO_4



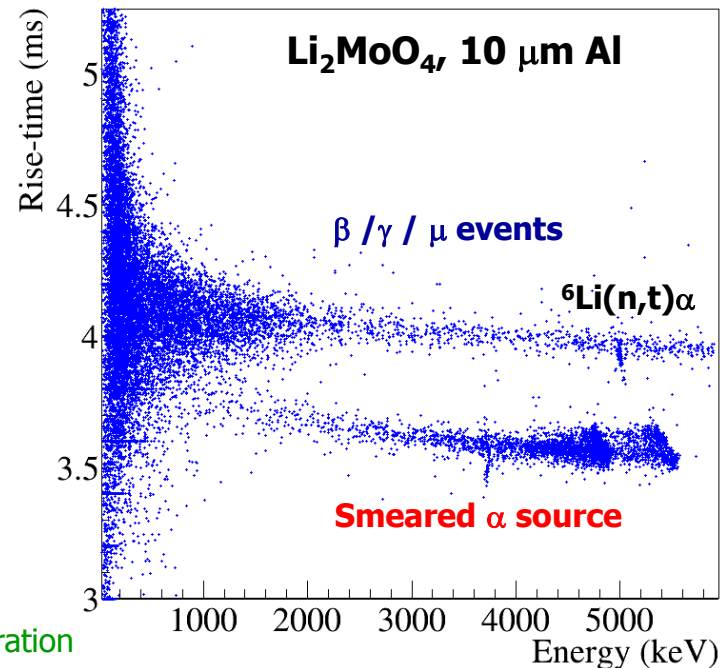
TeO_2



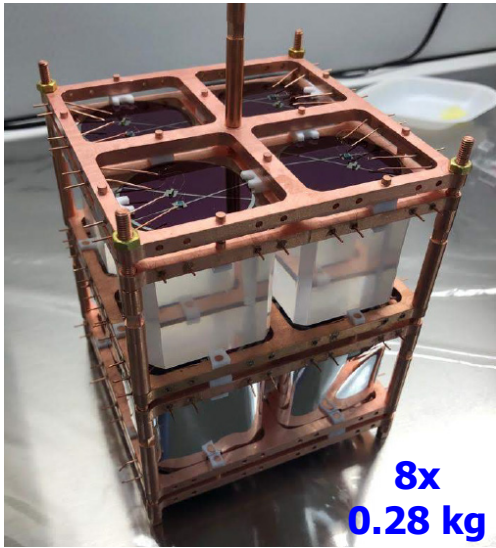
^{238}U

α source
@ bottom
faced to
Al film

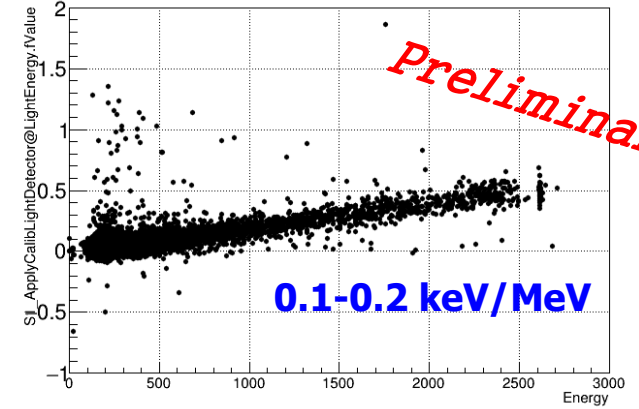
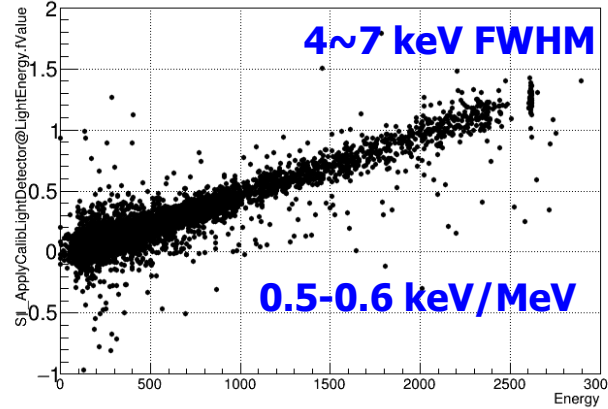
^{210}Po
 α source
@ top



CROSS: other Li_2MoO_4 tests in view of CUPID



First bolometric test of cubic $\text{Li}_2^{100}\text{MoO}_4$ @ LNGS

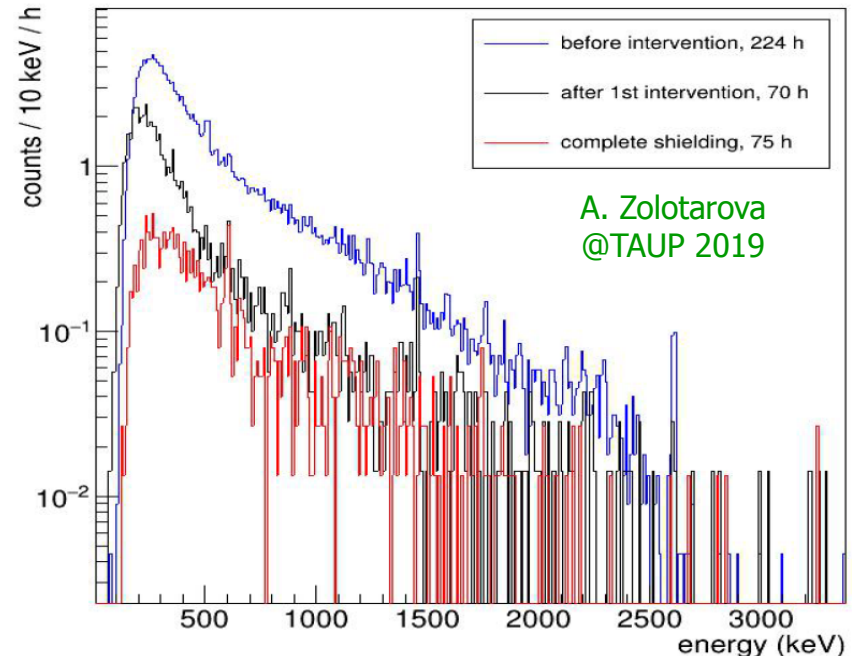
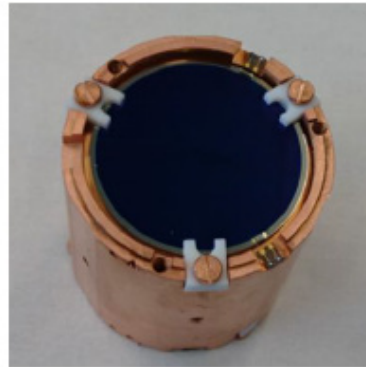
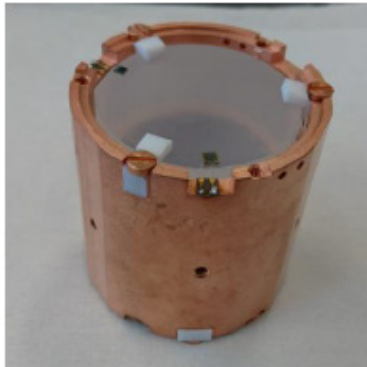


Note: not optimal noise conditions and light collection

S. Dell'Oro @ CUPID meeting (Rome, 18/10/2019)

First test of Li_2MoO_4 (purified Li) @ LSC

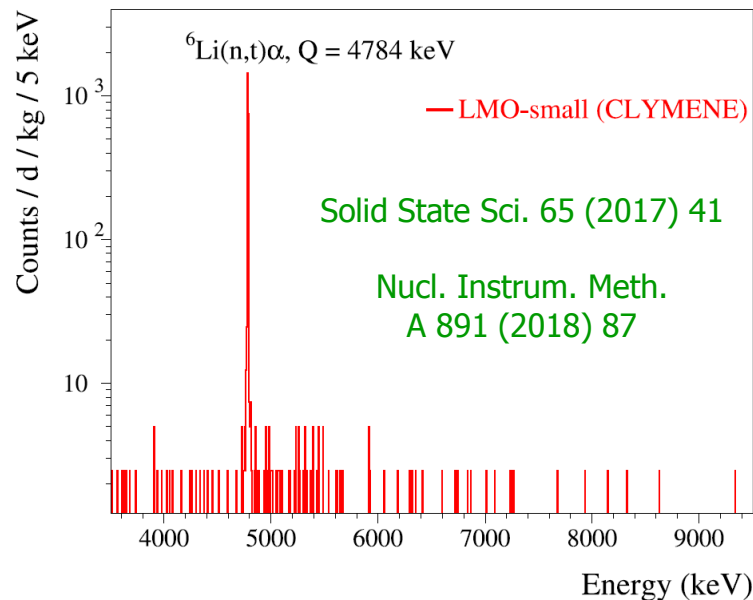
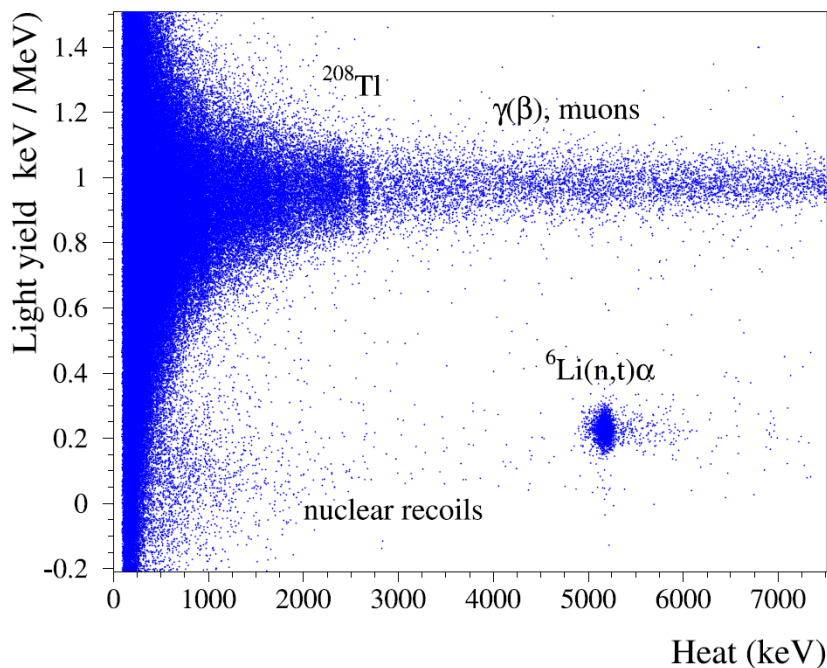
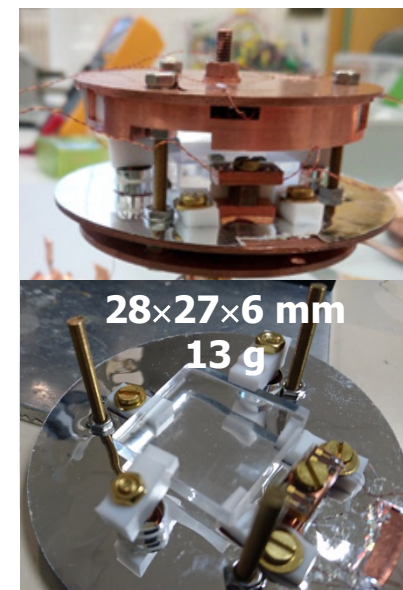
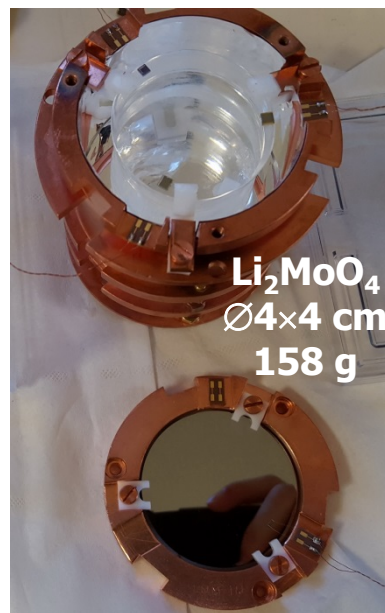
- Li_2MoO_4 crystal (0.21 kg, $\varnothing 44 \times 45$ mm) developed from purified Li_2CO_3 powder
- CUPID-Mo like detector design



CLYMENE: R&D of Li_2MoO_4 crystals for CUPID

- 2012-2016 • ICMCB (Bordeaux, France)
- Czochralski method
 - Commercial compounds
 - Li/Mo purification to 0.1/0.5 ppm K

Bolometric tests @CSNSM [in 2016]



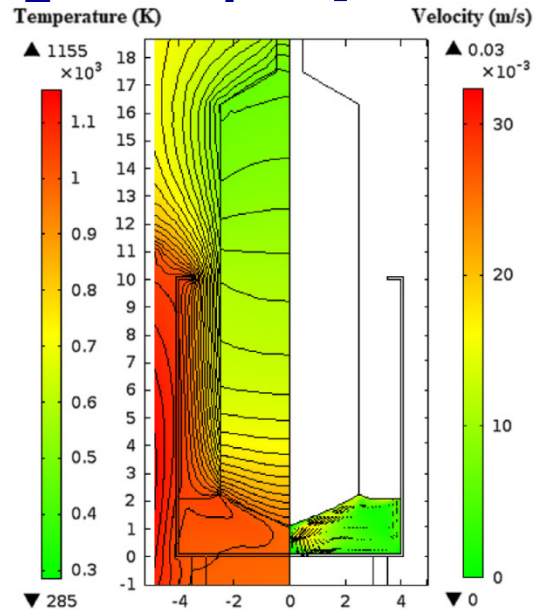
CLYMENE: R&D of Li_2MoO_4 crystals for CUPID

Agence Nationale de la Recherche
ANR

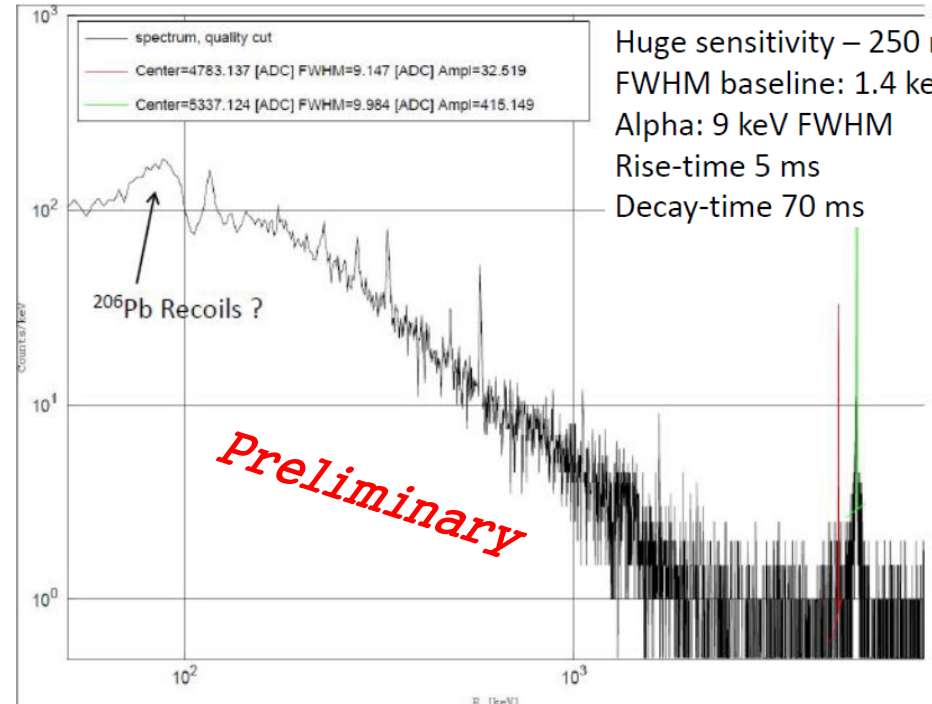
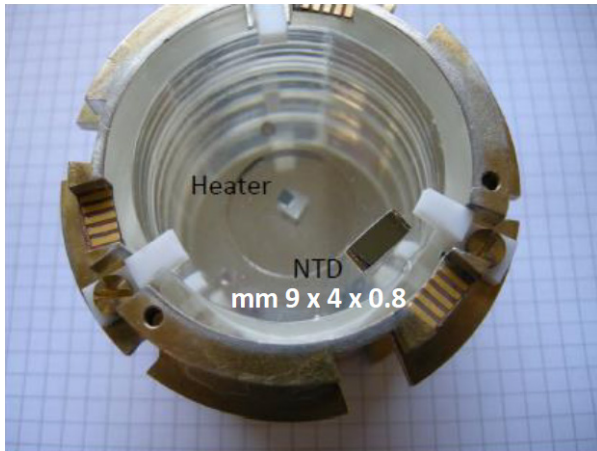


- **Ordinary Cz method**
- Purified commercial compounds
- **Numerically optimized furnace**
⇒ Improved Cz growth of LMO's

J. Cryst. Growth 492 (2018) 6
J. Cryst. Growth 531 (2019) 125385



Bolometric test @CSNSM [in 2019]



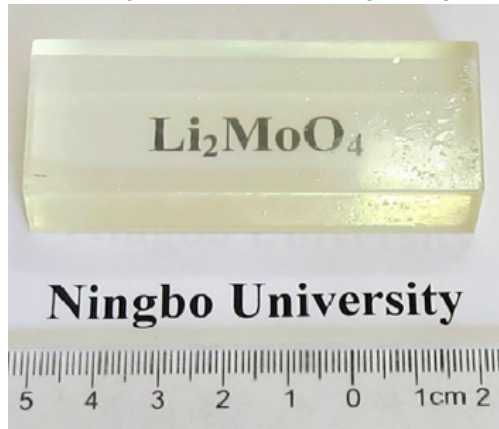
Huge sensitivity – 250 nV/keV
FWHM baseline: 1.4 keV
Alpha: 9 keV FWHM
Rise-time 5 ms
Decay-time 70 ms

A. Giuliani @ CUPID meeting (Rome, 18/10/2019)

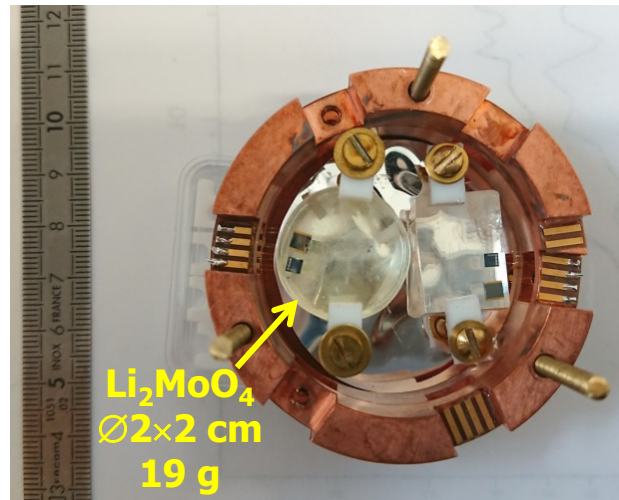
Tests of Li_2MoO_4 crystals produced in China

- **Ningbo University**

- **Bridgman method**
- Commercial compounds
- Mat. Lett. 215 (2018) 225
- J. Cryst. Growth 500 (2018) 80

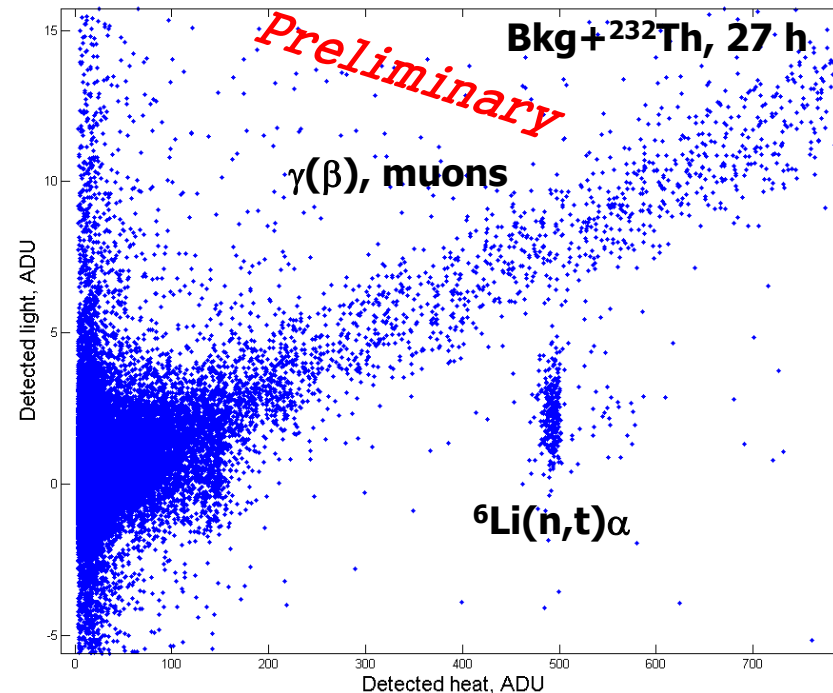
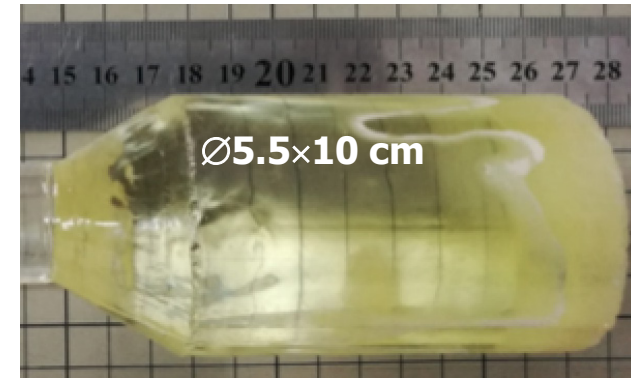


- **Bolometric test @CSNSM [in 2018]**



- **SICCAS Corporation**

- **Bridgman method**
- Commercial compounds

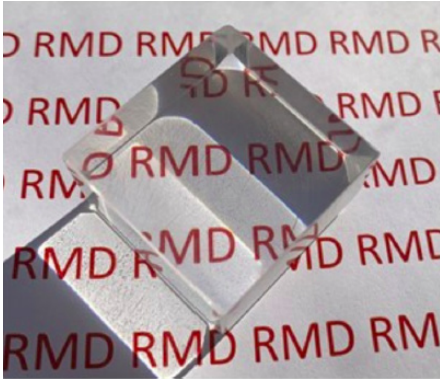


A bolometric test of a large sample (4.5×4.5×4.5 cm) is foreseen soon

Tests of Li_2MoO_4 crystals produced in the U.S.

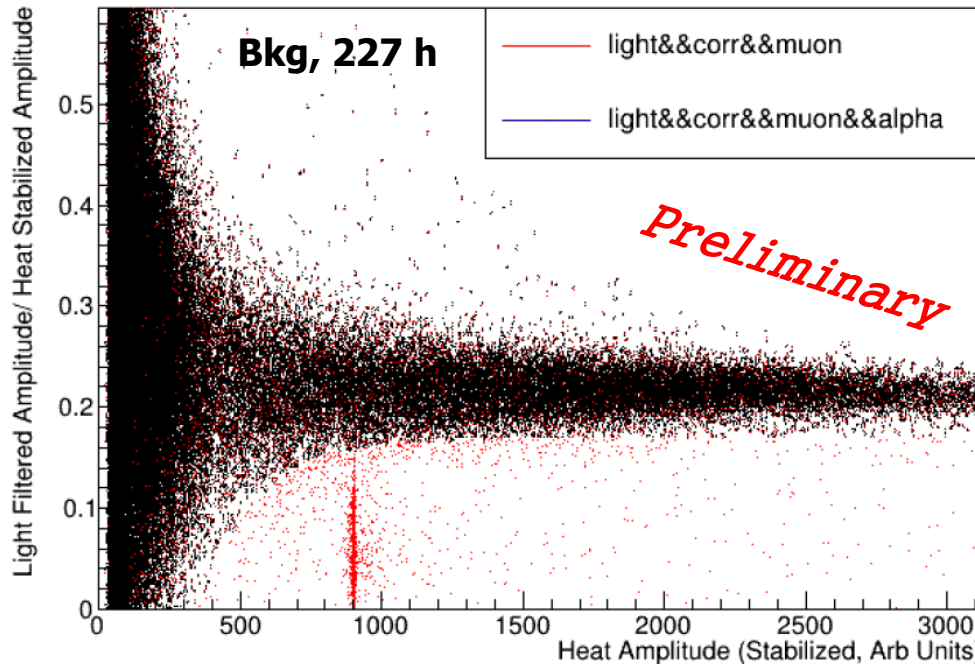
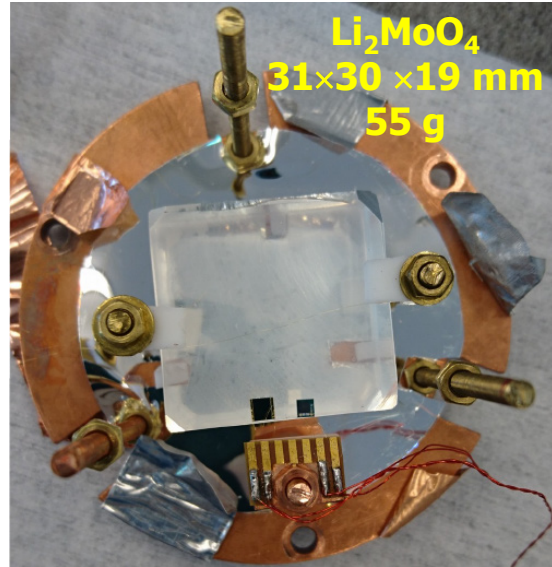
• Radiation Monitoring Devices

- Czocharalski method
- Commercial compounds
- Li_2MoO_4 samples up to $\sim\varnothing 5$ cm



J. Tower @ICCGE-2019

Bolometric tests @CSNSM [in 2019]



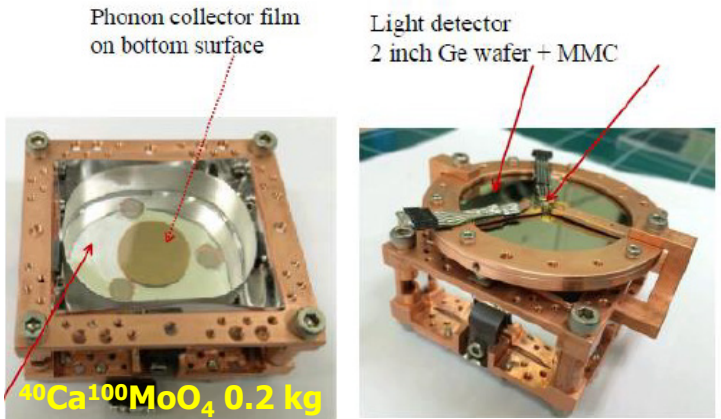
CUPID competitor: AMoRE path to Li_2MoO_4 bolometers

AMoRE: ^{100}Mo $0\nu 2\beta$ search w/ CaMoO_4 & alternatives

2013-2022 Project fully funded by Korea (IBS CUNPA); after ~10-yr R&D <http://amore.ibs.re.kr>

Baseline: MMC-instrumented $^{40}\text{Ca}^{100}\text{MoO}_4$ ($^{40}\text{Ca} = 99.964\%$, $^{48}\text{Ca} < 0.001\%$, $^{100}\text{Mo} = 96\%$)

2015-2019 ^{100}Mo delivery



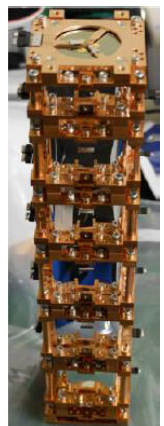
	AMoRE-Pilot	AMoRE-I	AMoRE-II
Crystals	$^{40}\text{Ca}^{100}\text{MoO}_4$	$^{40}\text{Ca}^{100}\text{MoO}_4$ +LMO,..	$\text{X}^{100}\text{MoO}_4$ X=Ca,Li,Zn,Na...
Crystals mass	1.5-1.9 kg	~6 kg	~200 kg
Bkg @ROI goal (c/keV/kg/yr)	0.01	0.001	0.0001
lim $T_{1/2}$ (yr)	$\sim 10^{24}$	$\sim 10^{25}$	$\sim 5 \times 10^{26}$
lim $\langle m_{\beta\beta} \rangle$ (eV)	0.38–0.64	0.12–0.20	0.017–0.029
Location	Yangyang	Yangyang	Yemilab (new)
Schedule	2016-2018	2019~	2021~

Main issues of CaMoO_4 detectors

- $2\nu 2\beta$ ^{48}Ca ($Q_{\beta\beta} = 4.3$ MeV, i.a. 0.2%)
⇒ requires Ca depleted in ^{48}Ca
- U/Th traces (even after 2x crystallization)

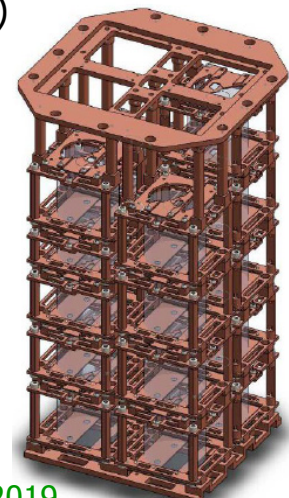
AMoRE-Pilot
5x-6x CMO

Best [$\mu\text{Bq/kg}$]
 $^{228}\text{Th} = 50(15)$
 $^{226}\text{Ra} = 40(12)$



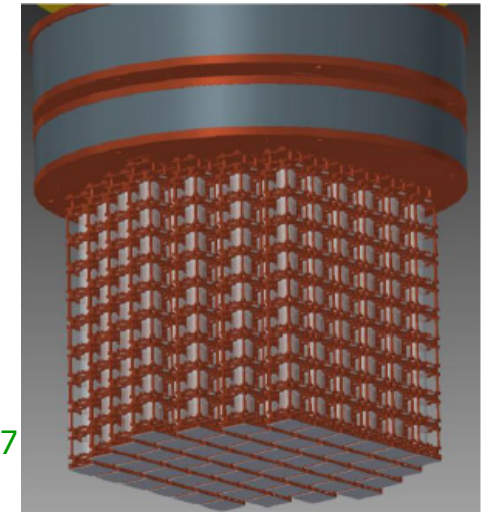
AMoRE-I
13x CMO
5x LMO

Best [$\mu\text{Bq/kg}$]
 $^{228}\text{Th} = 10(3)$
 $^{226}\text{Ra} = 10(3)$



AMoRE-II

Technical Design Report
[arXiv:1512.05957](https://arxiv.org/abs/1512.05957)



AMoRE: R&D of Li_2MoO_4 crystal

Grown Li_2MoO_4 crystals using the Czochralski method

Li_2CO_3 : 99.998 %
+
 MoO_3 : 99.95 %



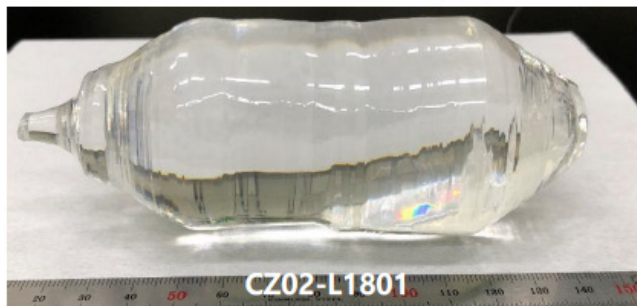
Quite yellowish
Because of
impurities

Li_2CO_3 : 99.998 %
+
 MoO_3 Sublimed
(purified)



Less yellowish
Less impurities

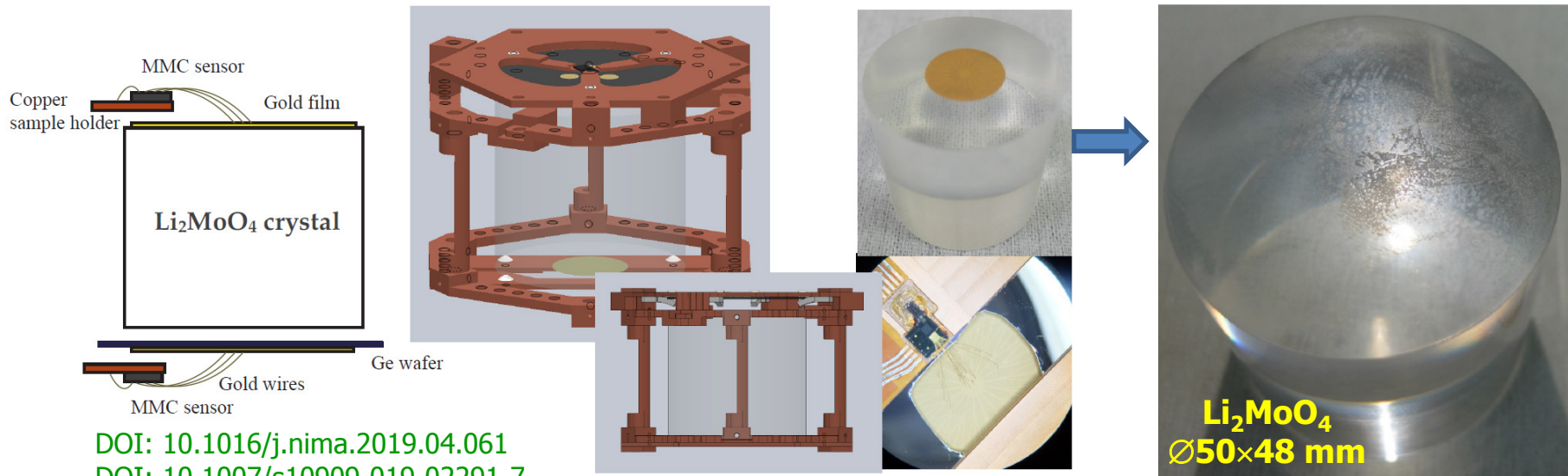
4 Grown LMO
crystals
CZ02-1704 ~ 1707



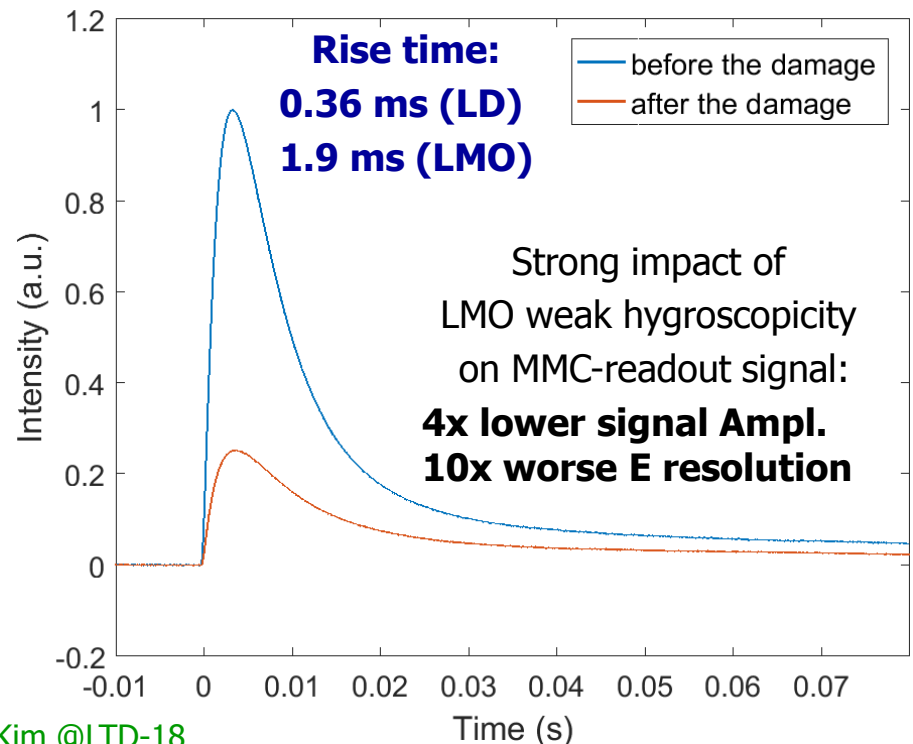
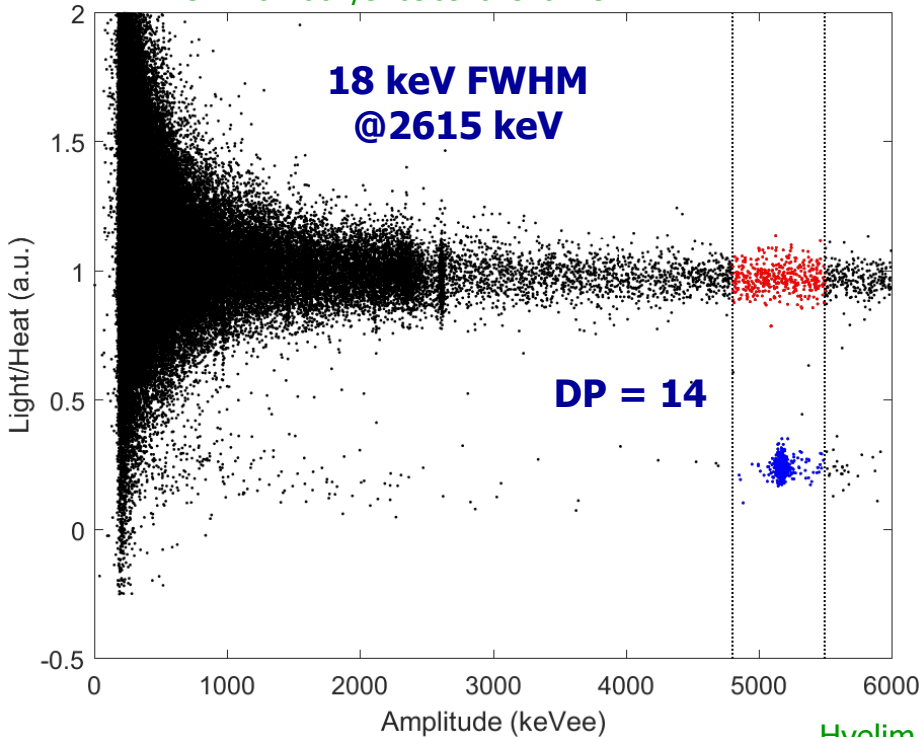
Double crystallization
Clear
Least impurities

+ LMO supplied by NIIC (Russia),
LTG Cz using LUMINEU protocol

AMoRE: tests of MMC-instrumented Li_2MoO_4



DOI: 10.1016/j.nima.2019.04.061
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Summary

Summary

- ^{100}Mo is among the most promising isotopes for $0\nu 2\beta$ decay search
- Over the last decade, natural and ^{100}Mo -enriched Li_2MoO_4 crystals have been extensively developed and tested as scintillating bolometers
- Li_2MoO_4 is the best Mo-containing material ever developed for cryogenic $0\nu 2\beta$ experiments
- $\text{Li}_2^{100}\text{MoO}_4$ scintillating bolometers have been already used in LUMINEU, are operational in CUPID-Mo, will be used in AMoRE-I and CROSS, selected for CUPID & under consideration for AMoRE-II $0\nu 2\beta$ experiments

Stay tuned !

