



Electronics Developments at IN2P3

- IN2P3 Profile
- Networks for Instrumentation & Microelectronics
- Microelectronics Developments for physics experiments
 - More than a Decade of R&D & Collaborations

IN2P3, one of the 10 Institutes of CNRS



CNRS
10 institutes
1,100 research units
(95% in partnership)

34,000 researchers,
engineers,
technicians
€3.3 billion budget

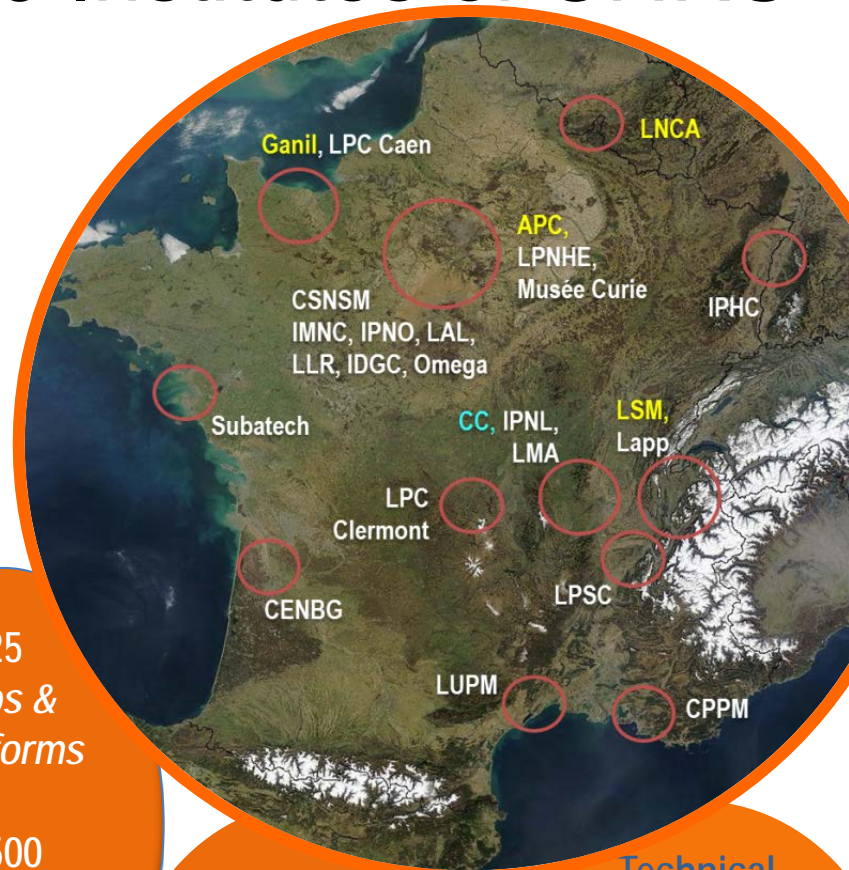
25
labs &
platforms

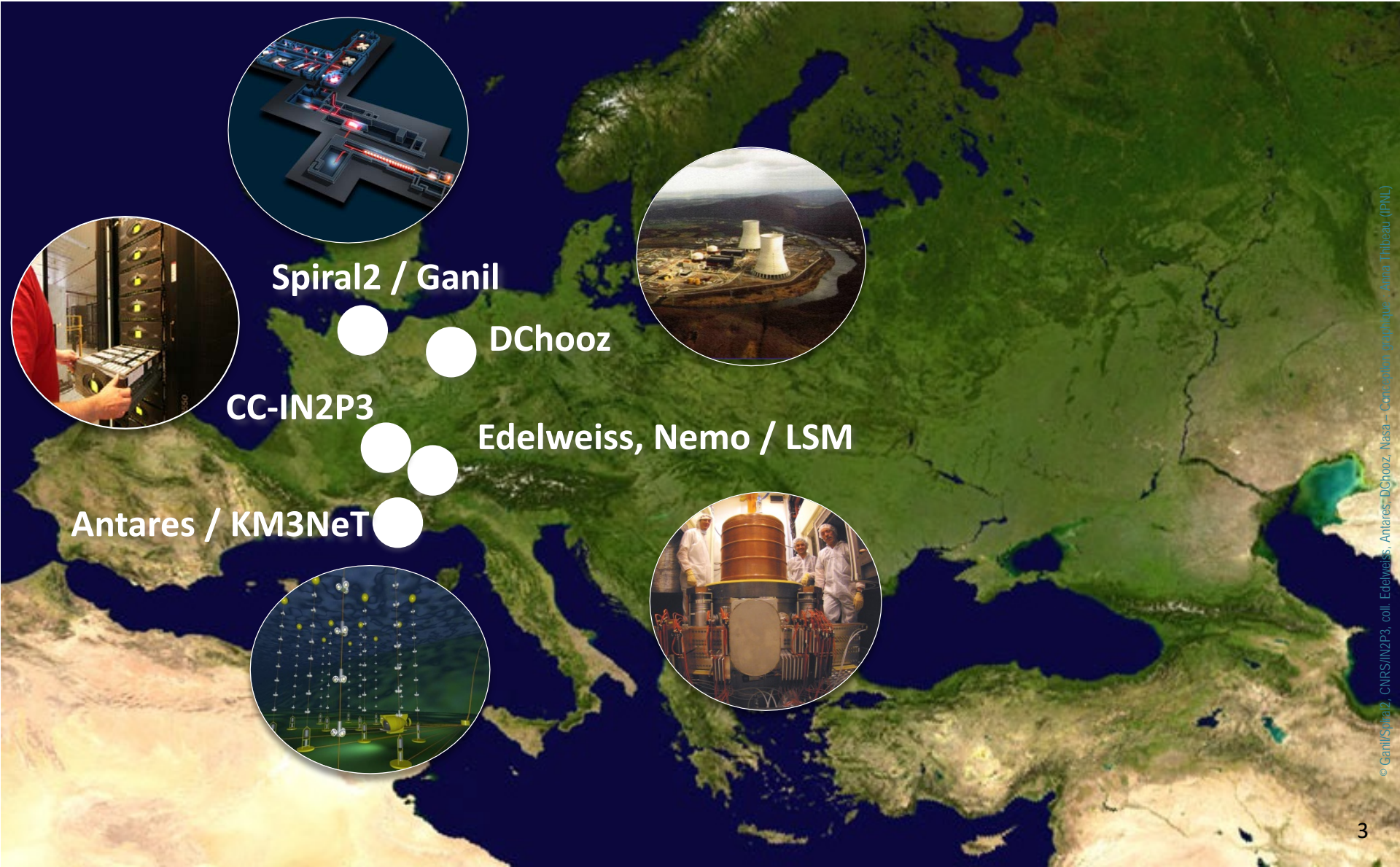
2500
researchers
engineers
technicians

Research in

Astroparticles
Particle Physics
Nuclear Physics

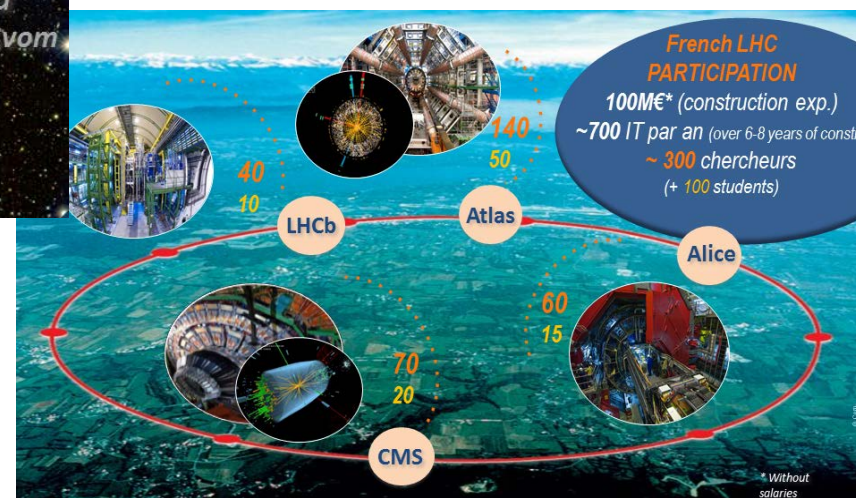
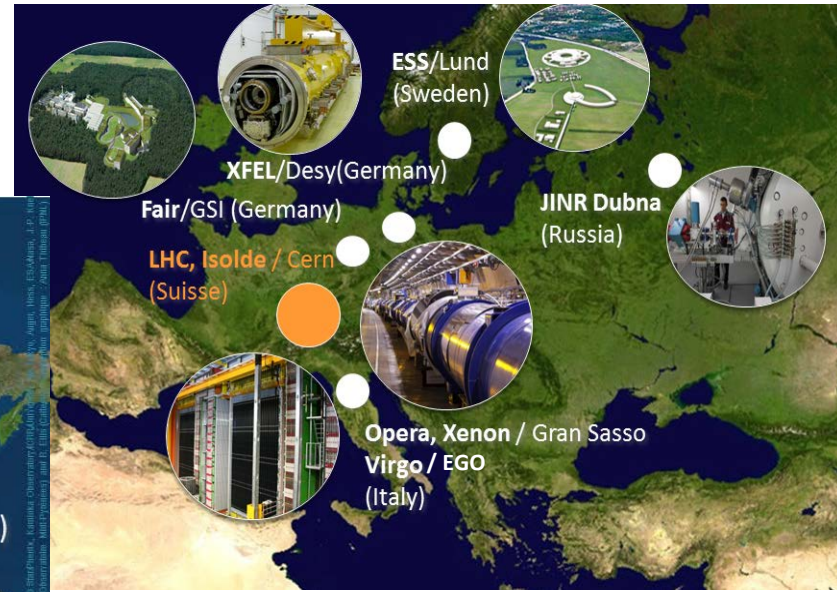
Technical
Developments:
Instrumentation
Grid computing
Accelerator R&D
Nuclear Energy
Medical
Applications





International Collaborations

- 40 Major International Projects



Commitment in R&D for Instrumentation

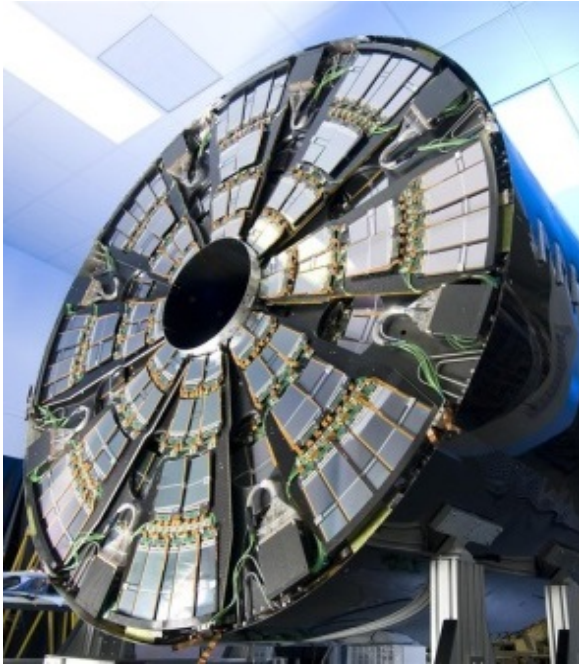
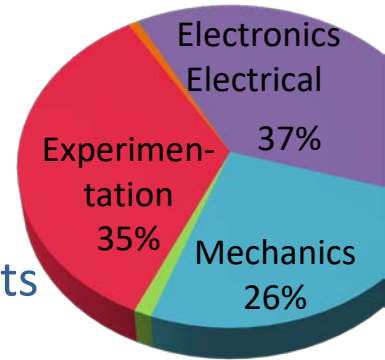
Supporting Instrumentation R&D

730 Engineers & Technicians

Instrumentation Network

To improve exchanges between experts

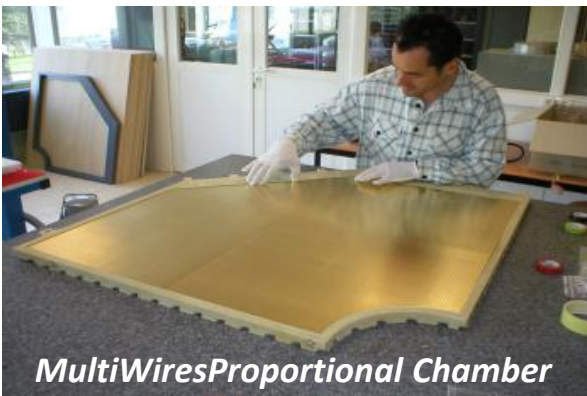
To promote common actions



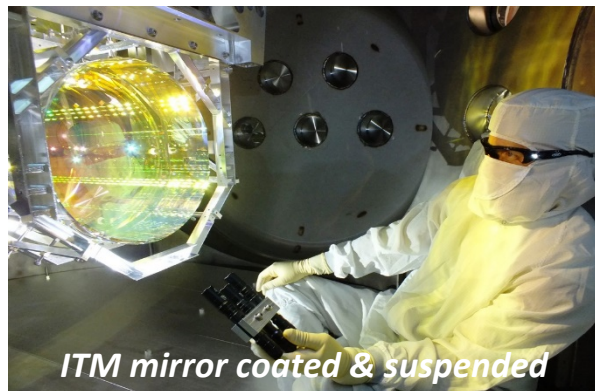
CMS Silicon Strips
Tracker End Cap Petals

DETECTORS	CROSS-CUTTING
Radiodetection	Mechanics
Cryogenics	Microelectronics
Silicon detectors	Data Acquisition
Gaseous detectors	Command & control
Photo-detectors	

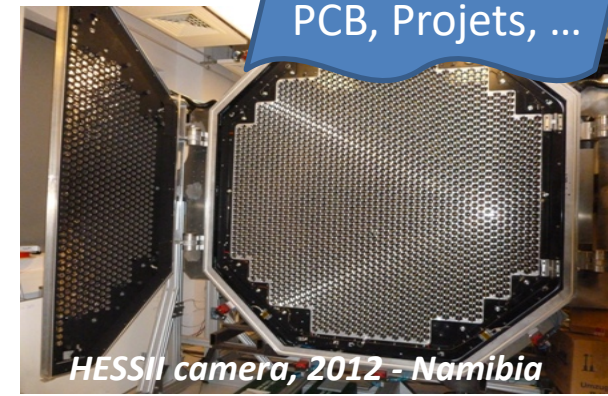
Bibliothèques,
PCB, Projets, ...



MultiWiresProportional Chamber
ALICE-Muon Arm - CERN



ITM mirror coated & suspended
in the Advanced LIGO interferometer



HESSII camera, 2012 - Namibia
- 2048 PMTs, Diameter 2.3m, 2000 kg

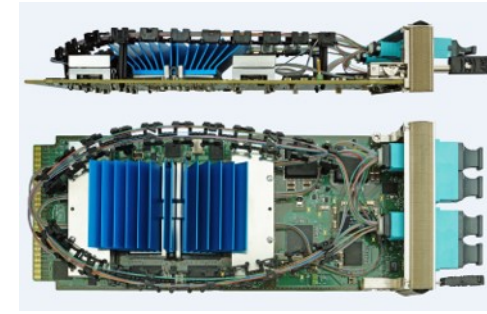
- Existing since 2011
 - 30 people
- Promoting
 - Common standards
 - Design reuse, shared FPGA IPs
 - Common developments centered on
 - LHC upgrades
 - GANIL experiments
- Strong interest in xTCA standards
 - Member of PICMG
 - PCI Industrial Computer Manufacturers Group
 - Working Group of xTCA for Physics
 - Clocks, Gates and Trigger distribution



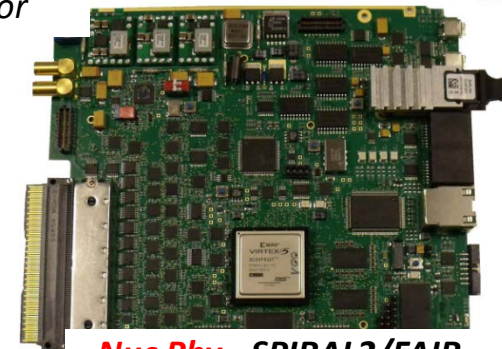
HEP - LHCb Upgrade –LS2
ATCA 40 Board -



Radiodetection - BAORADIO- PAON
Digitizer Frequency Separator

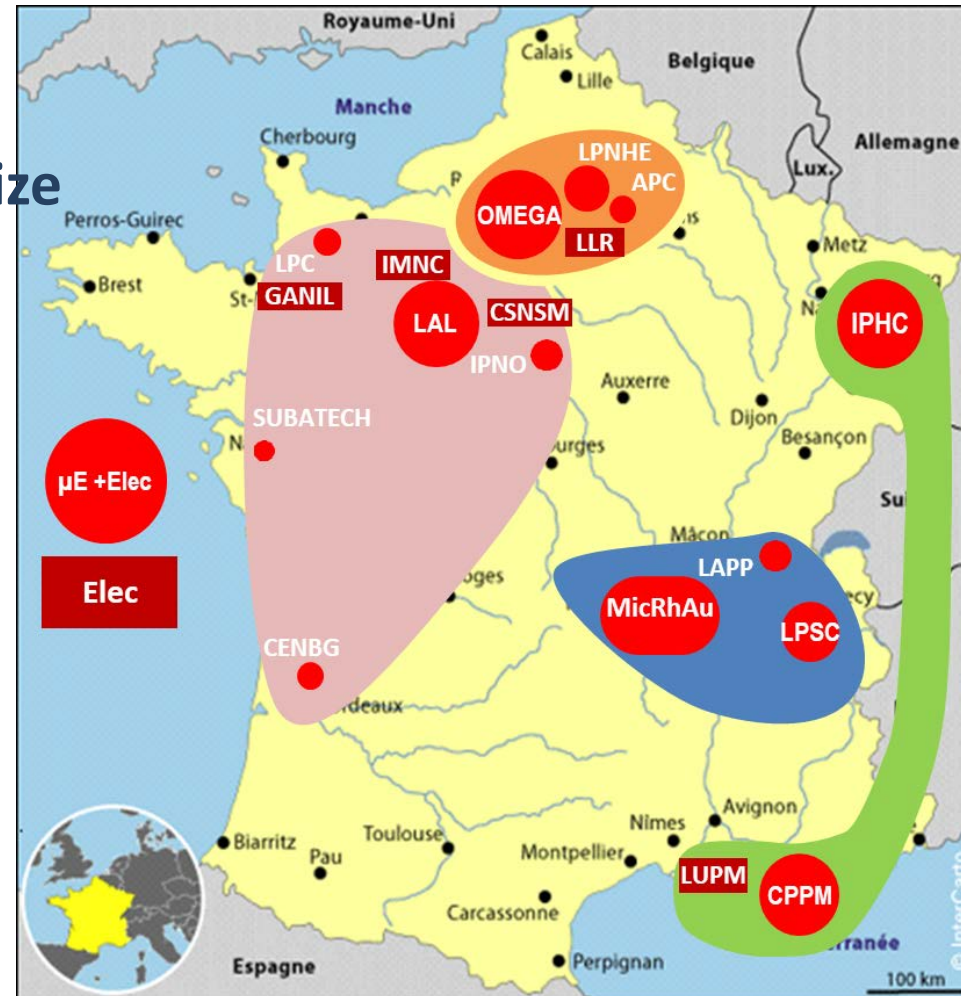


HEP - ATLAS LAr upgrade – LS2
AMC Board - LATOME -



Nuc Phy - SPIRAL2/FAIR
MUTANT

- ~90 Engineers, design and test
- 14 Teams gathered in
- 4 Federations → reach critical size
- 1 Advising Committee
- Internal workshops
- Upfront R&D projects
 - 2019: OMME, PICMIC, QUARTET,
 - 2018: DiamAsic, Lojic130
 - 2016: BB-130
 - Knowhow / IP exchanges
- Common CAD tools
 - Remote collaborative tools
 - Unified management
 - Training program
 - On Cadence ASIC and PCB

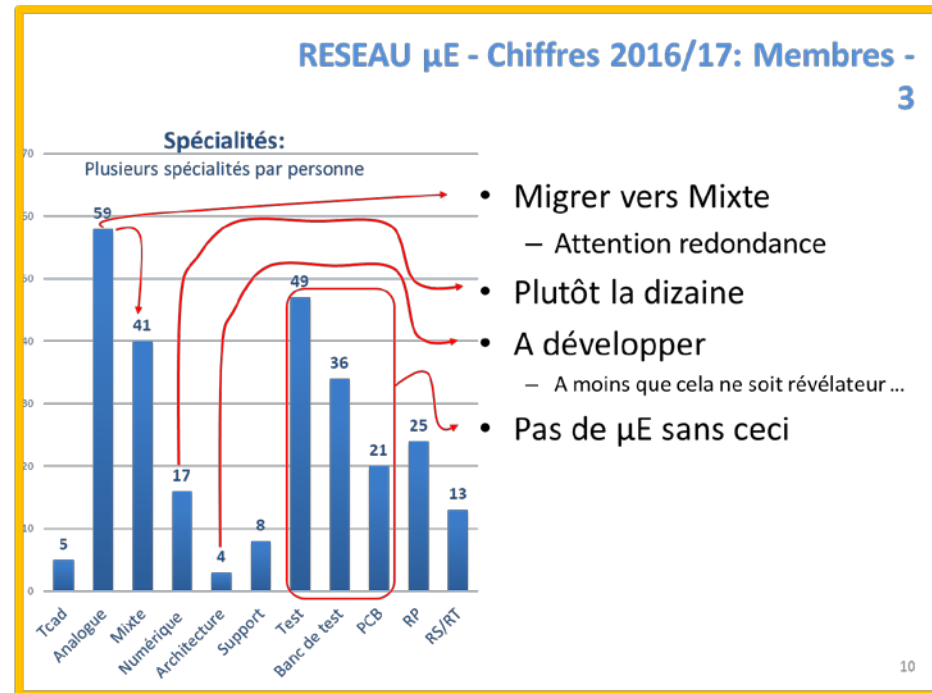


2. Réseau de la microélectronique

- Un réseau (2005) transverse au réseau Instrumentation (2012)
- Fédère les compétences de ~90 personnels, IN2P3, IRFU de la μE

Profil	IN2P3
	Déc/2016
Ingés Permanents	73
	<i>A/3</i>
	<i>IE8</i>
	<i>IR62</i>
Ingés PostDoc / CDD	4
E-C / C	4
Visiteur	1
PhD	9
Masters	10
Autres	
Total – (Masters + Autres)	91

	Spécialités	# Personnels IN2P3
1	Tcad	5
2	Analogue	59
3	Mixte	41
4	Numérique	17 (5 PhD/CDD)
5	Architecture	4
6	Support	8
7	Test	49
8	Banc de test	36
9	PCB	21
10	Resp. Projets	25
11	Resp Serv./Tech	13
	<i>Total/Max</i>	<i>278/1001 (91 p)</i>



Building Blocks Program – **BB130**

Libraries of low noise, low power & radiation tolerant Analog, Mixed, Digital blocks

- FE amplifiers, shapers
- DAC / ADC / TDC A-based, D-based
- Memories: Digital / Analog
- RO & Ctrl: Serializer, Tx, I2C, JTAG
- Band Gaps, Regulators, POR

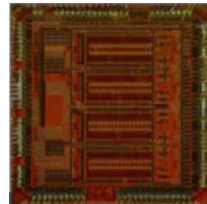
12-bits SAR ADC

100 kSPS
180 x 300 μm^2
IBM 130 nm



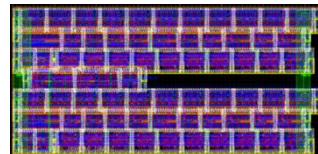
4 x 12-bits SAR ADC

40 MSPS,
5mW/ch
10 mm^2 ,
130 nm



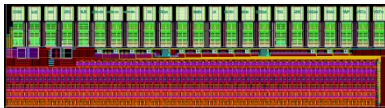
10 ps TDC R&D

35 x 75 μm^2
IBM 130 nm



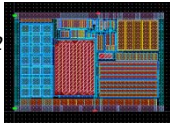
SEU Tolerant Memory

230 x 1820 μm^2 - 130 nm, FEI-4



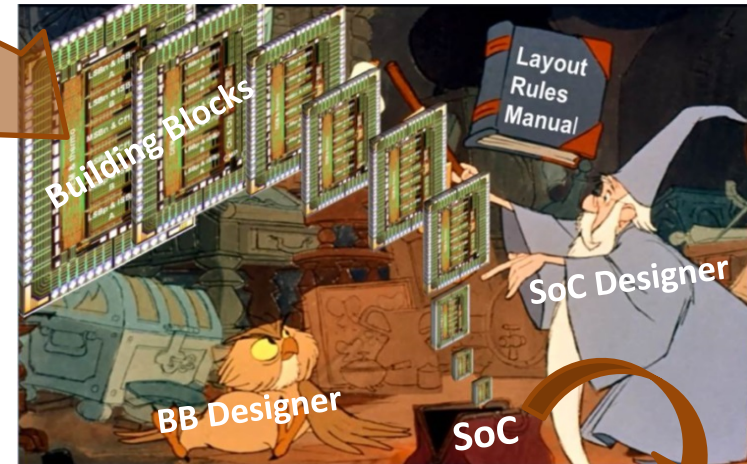
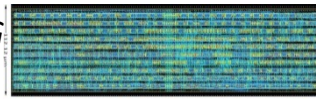
BAND CAP

196 x 133 μm^2
TJ 180 nm



JTAG
Ctrl

725x112 μm^2 , TJ 180 nm



System Level Design for SoC

Cmplx Architectures embedding

- Multi-Channel FE + Massive A 2 D
- Data Reduction Processing
- Memory Buffers/ Management
- Embedded Regulation Systems

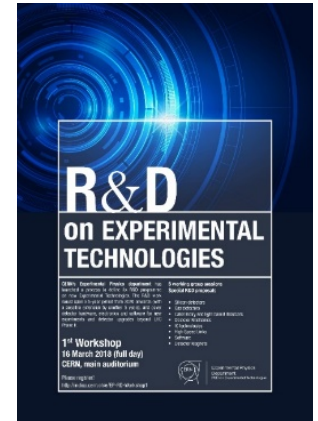
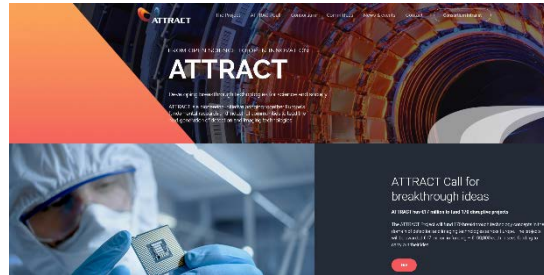
Distribution

- Power Distribution Grid / Domain
- Clock Distribution
- Data Flow

Looking for synergies

- **Participating to International R&D Programs**
 - CERN's initiative for R&D on Experimental Technologies

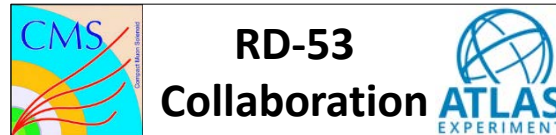
- ATTRACT 2018 (H2020)



- AIDA (2011) + H2020



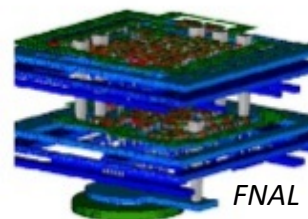
- RD53 (2013)



- EUDET (2006-2010)



- 3DIC - TSV (2009)




Looking for synergies

- **R&D covers all IN2P3 physics and detectors domains**

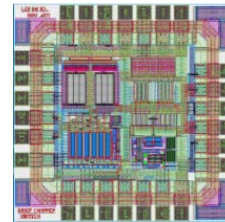
- Large discrepancy in the projects size → From small analog ASIC to full SoC
 - Impact on profiles of the design teams
 - Impact on process # 
- New designs are always required but Design Reuse has to be considered first
 - Has an impact on manpower, schedule, budget 
- Pushing for coherent ASIC families development, which will provide flexible designs with staged performances 

- **Networks and federations help to converge by gathering the experts**

- Following of presentation is organized by detector categories
- Focus on circuits Designed for specific projects,
Reused for other applications 

Radio-detection Network

- **Full Custom LNA optimized for associated antennas - Analog ASIC -**
- **LONAMOS for Butterfly & LWA**
 - Developed to detect Air Showers produced by Ultra-High-Energy cosmic rays
 - Optimized for 20-80 MHz
 - Efficient up to 200 MHz
- **Small but Successful**
 - 1st generation, 0.8 μm CMOS
 - 2004, 400 chips
 - 2nd generation, 0.35 μm CMOS
 - 2011 700 chips
 - 2014 6000 chips



LONAMOS 1,4 x 1,4 mm²
CMOS 0.35 μm , 2011



Butterfly Antenna, 2.2 x 1.5 m
Codalema @ Nancay - France



Long-Wavelength Antenna
NenuFAR @ Nancay - France

Fully differential architecture
Zin digitally adjustable
OIP3=33dBm
NF<1dB
Gp=27dB
BW>200MHz

Experiment	Installed
CODALEMA@ Nançay-France	(60 Butterflies + 10 LWA) x 2
AERA @Auger-Argentina	200 Butterflies
TREND @ China	108 Butterflies
HELYCON @ Greece	12 Butterflies
NenuFAR @ Nançay-France	57 LWA x 2 + 6000
Ongoing discussion with the GRAND experiment Giant Radio Array for Neutrino Detection - China	

17/04/19


science & médecine

NenuFAR, un radiotélescope dernière génération

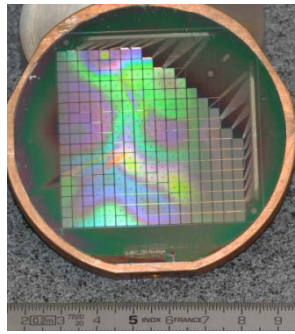
RENDEZ-VOUS : Le nouvel instrument de l'astrophysique de Nançay, dans le Cher, assure une nouvelle observation du ciel

Dans le ciel de Nançay, dans le Cher, se dressent plusieurs dizaines de structures métalliques en forme de pyramides inversées. Elles sont destinées à capturer les ondes radio émises par les particules cosmiques ultra-énergétiques. C'est le projet NenuFAR, un radiotélescope de dernière génération qui sera installé à Nançay en 2019. Le projet est financé par le CNRS et l'Observatoire Midi-Pyrénées. Les premières mesures ont déjà commencé en 2017.

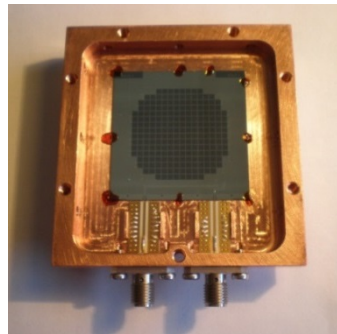
Une nouvelle carte de l'univers lointain



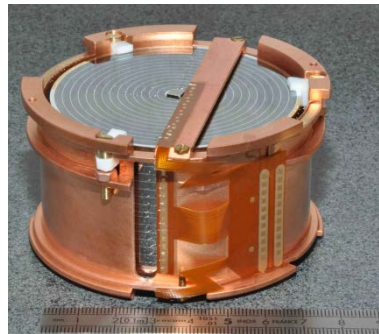
Cryogenics Network



250 pixels **TES** matrix
 (Transition Edge Sensors)
QUBIC @ Argentina



Kinetic Inductance Detector
NIKA @ Pico Veleta, Spain



HP-Ge ionizing-heat detector
EDELWEISS @ LSM, France

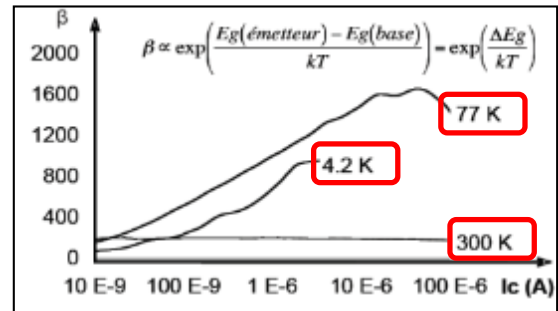
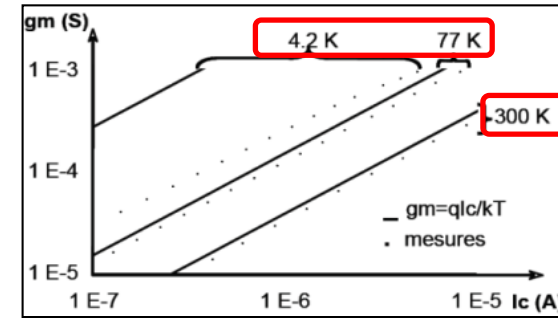


Scintillating Bolometer ZnMoO4 and its 2 light detectors
LUMINEU @ LSM, France

- **RO Electronics @ ~4 - 40 K (QUBIC)**

- Industrial process do not provide valid transistor models
 - ➔ Characterization
 - Bipolar: $g_m \uparrow, \beta \uparrow \dots$
 - MOS: Substrate becomes Insulated ➔ Kink Effect
 - ➔ $T_{\text{parasitic}}, I_{\text{leakage}}, V_{\text{th}}$ distorsions

- **Thermal & Electric effects of Interconnects**

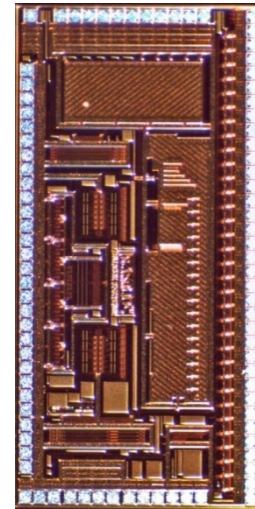
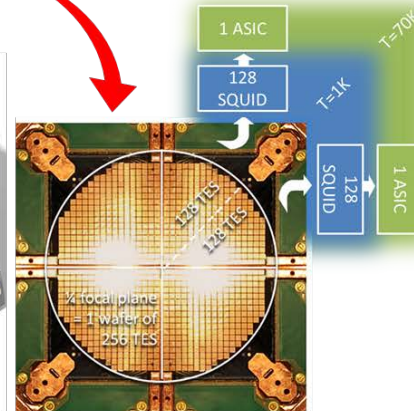
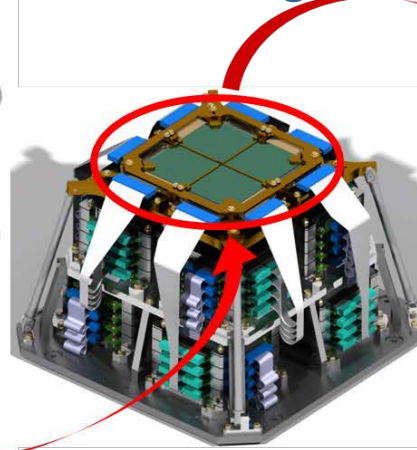
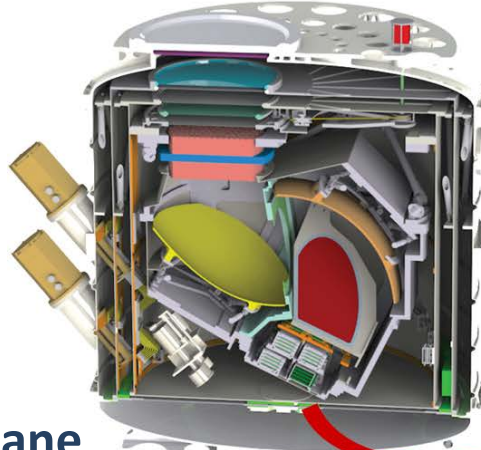


Cryogenic electronics for QUBIC



- **QUBIC Cryostat, 2019 in Argentina**

- To measure Cosmic Microwave Background (B-mode polarization)



*SQMUX128 evo AMS
BICMOS SiGE 350 nm*

Focal plane

- 4 x 256 NbSi Transition Edge Sensor @ 0.3 K
- 1 TDM Readout system for $\frac{1}{8}$ focal plane
 - 128 SQUID @1 K + 1 ASIC @40 K

Mixed ASIC, SQMUX128_evo

- Analog
 - FE LNA with mplx inputs (1:4)
 - SQUIDs bias with mplx current supply (1:32)
- Digital → Full custom library, cryogenics effects

6 modules in 2025: 96 ASIC

CRYO: Don't forget ~~WA105~~ / DUNE

Chip variant for PMO collaboration

(Purple Mountain Observatory - China)

- Submitted Q4 2017

Spin-off for ATHENA space mission

- Hot and Energetic Universe science

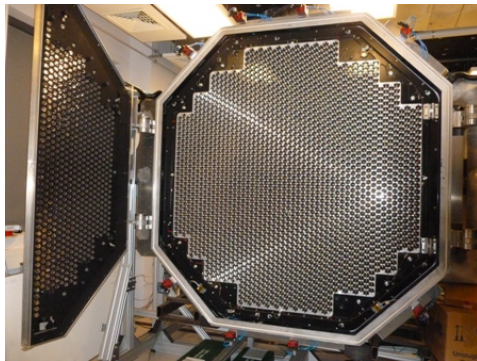
X-IFU instrument



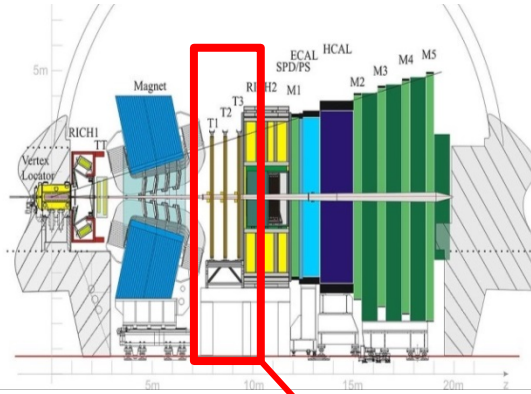
- Micro-calorimeter measuring X-ray range
- Equipped with 4 k pixels of TES

Photo-detectors Network

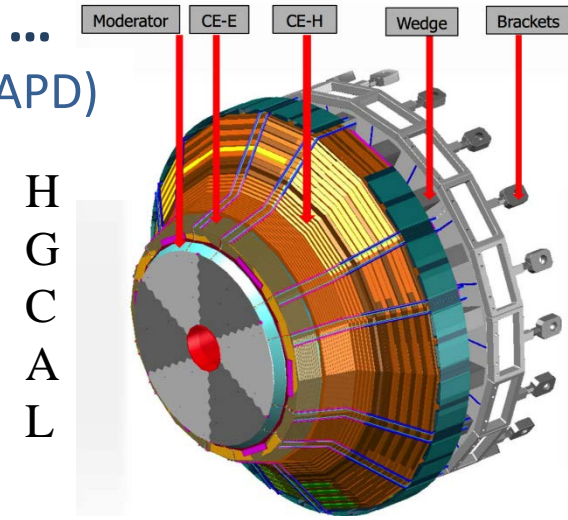
- **PMT, MA-PMT, MCP-PMT, Si-PM, Scintillators, ...**
 - Overlap with Semiconductors Network (CCD, SiPM, APD)



HESSII camera, 2012 - Namibia
- 2048 PMTs, Dia. 2.3m, Weight 2 Tons



LHCb Tracker upgrade Phase 1 - CERN
FEE for SciFi + SiPM, LS2 (2019-20)

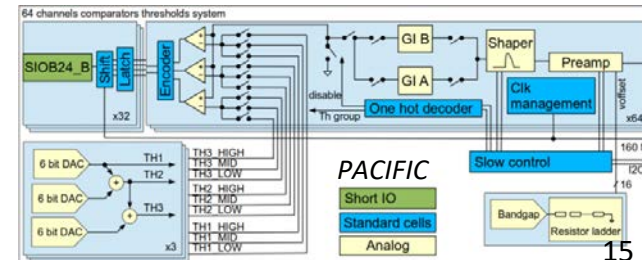


CMS Endcap Calorimeters for HL-LHC
HGCAL: Si Sensors & SiPM, LS3 (2024-26)

PACIFIC: Barcelona, Valencia, Heidelberg Universities, ETH Zurich & IN2P3 Collaboration

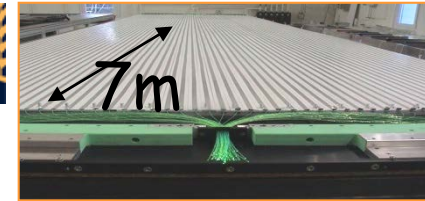
- **FEE increases in complexity**
- **Team @ critical size (10-20) / collaborations**
- **2 categories of FEE**
 - Shapers and Peak Detectors circuits
 - Waveform Sampling circuits
- **Successive improved generations**
- **Derived for different application fields**

Detector	300 000 channels
PACIFIC chip (2015)	64 ch, TSMC 130 nm
Input Dynamic Range	0.5 to 32 pe
ADC resolution	Nonlinear, 2-bit, 40 MHz
SNR	≥ 10
Mx Pwr / Ch	< 10 mW

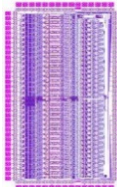


Shapers & Peak Detectors circuits

- **ROC chips : OPERA-ROC, early 2000**
 - For OPERA Target Tracker at Gran Sasso, 3000 chips

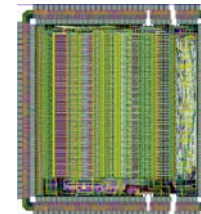


Chip	DType	Ch	Plrty	Dyn Range	Spec
MAROC	PM	64	< 0	5 fC- 5 pC	64 trigger outputs, internal 8/10/12-bit ADC for charge measurement
SPACIROC	PM	64	< 0	2 pC - 220 pC	Fast photon counting (50 Mhz)
PARISROC	PM	16	< 0	50 fC - 100 pC	Internal TDC (<1 ns), 16 trigger outputs
SPIROC	SiPM	36	> 0	10 fC -300 pC	36 HV SiPM tuning (8 bits), internal 12-bit ADC for charge & time measurement
EASIROC	SiPM	32	> 0	10 fC -300 pC	32 HV SiPM tuning (8 bits), 32 trigger outputs
CITIROC	SiPM	32	> 0	10 fC -300 pC	32 HV SiPM tuning (8 bits), 32 trigger outputs
PETIROC	SiPM	32	< 0	100 fC -300 pC	32 HV SiPM tuning (8 bits), 32 trigger outputs, internal 10-bit ADC for charge & time (25 ps)

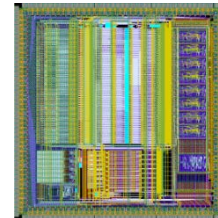


- **Flexible Front-End → Variants suited to**
 - Detector type, # of channels, Input Dynamic Range
- **Adaptive Back-End**
 - 8/10/12-bits ADC for charge measurement
 - W /Wo time measurement, 1 ns / 25 ps TDC
 - Counting
- From .35 μm SiGe BiCMOS To 130 nm CMOS

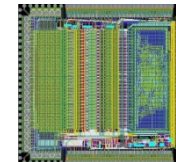
MAROC3



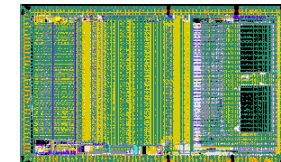
SPACIROC



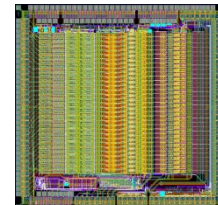
PETIROC



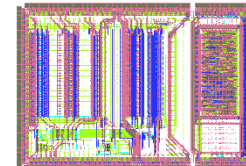
SPIROC2



EASIROC



PARISROC2

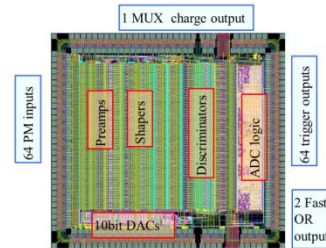


Evolution of PMT Read-Out Chips



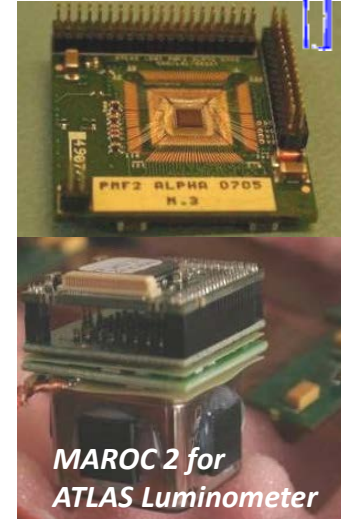
- **From MAROC for ATLAS**

- Produced for ATLAS Luminometer
 - 1000 chips, 2006s
- Improved Maroc3
 - 1000 chips (2010) for > 50 users
 - Double-Chooz, Neutrinos experiment
 - Medical Imaging, ...



MAROC 3, 16 mm², 0.35 SiGe

64 channels (Z_{in} 50-100 Ω)
6-bit individual gain correction
Auto-trigger on 1/3 p.e. at 10 MHz
12-bit Wilkinson ADC
Multiplexed on the Charge Output
Power = 3 mW/ch



- **To CATIROC for JUNO** (Jiangmen Underground Neutrino Observatory)



- Determination of neutrino mass hierarchy: 20 ktons liquid scintillator detector
- 2000 chips to produce (Q4 2018)
for reading 25,000 small 3" PMTs inserted between ~18,000 20" PMTs (75% of inner area)



128 small PMTs RO Board – 8 CATIROC chips

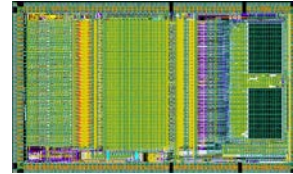
16 independent channels:
Analog FE + Trigger outputs + charge and time digitization
Dual gain front-end, Charge dynamic range 0 to 400 p.e.(at PMT gain 10 ⁶)
Time stamping, resolution ~ 170 ps rms / 25 ns
Charge resolution 10 bits, 160 MHz
Autotrigger mode, 100% efficiency @ 1/3 p.e
Hit rate 100 kHz/ch (all channels hit)
Serial Read Out 80 MHz (50 bits / channel)

Evolution of SiPM Readout chips

(0.36m)² Tiles + SiPM + SPIROC (144ch)

SPIROC for Analog hadronic calorimeter of CALICE

- F-E customized for 36 channels
- B-E implements Time Measurement
- Power pulsing for Power budget

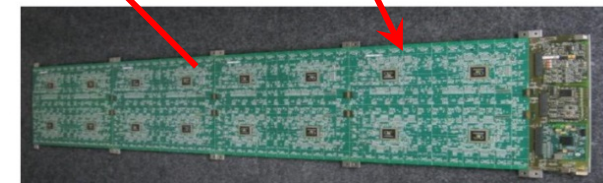
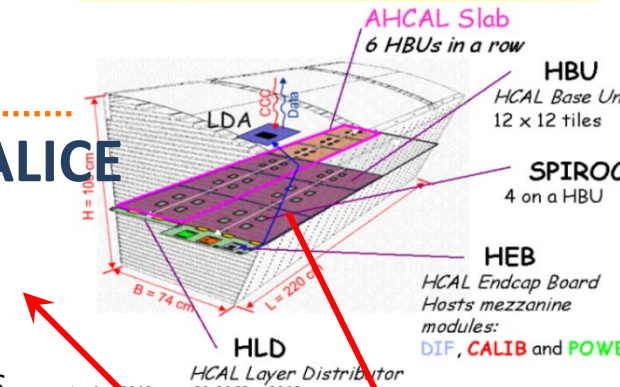


SPIROC, 0.35 SiGe BiCMOS

- Embedded inside the detector



36 ch., auto-trigger & 15bit readout
Energy measurement : 15 bits, 2 gains
Auto-trigger down to 1/2 p.e.
Time measurement up to ~1ns
Power: 25μW/ch (pulsed power)



HCAL Base Units

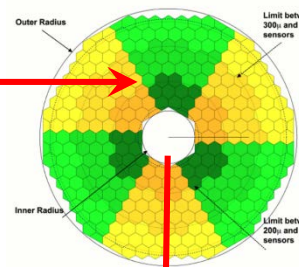
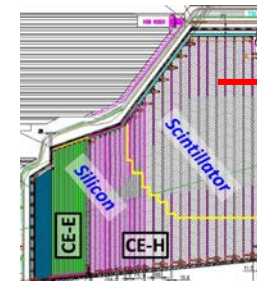
HGCROC for 5D HG Calorimeter of CMS

- Large collaboration of designers
- F-E @ 32 → 72 channels
- Energy, ToT & ToA
- Cmplx trigger strategy

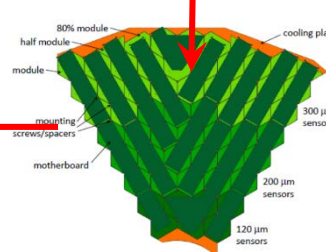
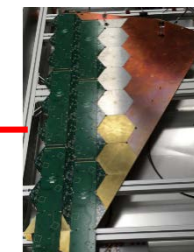
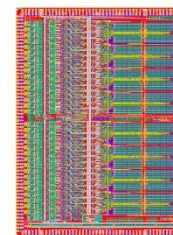
32 ch., Dual Polarity, Trigger Strategy
Time Over Threshold, 50ps/200-400ns
Time Of Arrival: 10/11 bits over 25ns
ADC 11 bits, 40 MHz
Serial link 1.28 GHz

- Tight schedule

- July 17: HGCROCv1, 5x7 mm²
 - All analog and mixed blocks; large part of digital blocks
- Dec 18 : HGCROCDV1, 15x6 mm²
 - Final size, packaging and I/Os
- 100 000 FE chips to produce

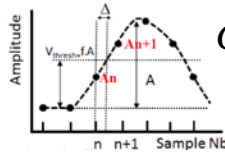
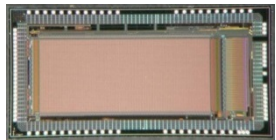


HGCROCv1, 130nm CMOS

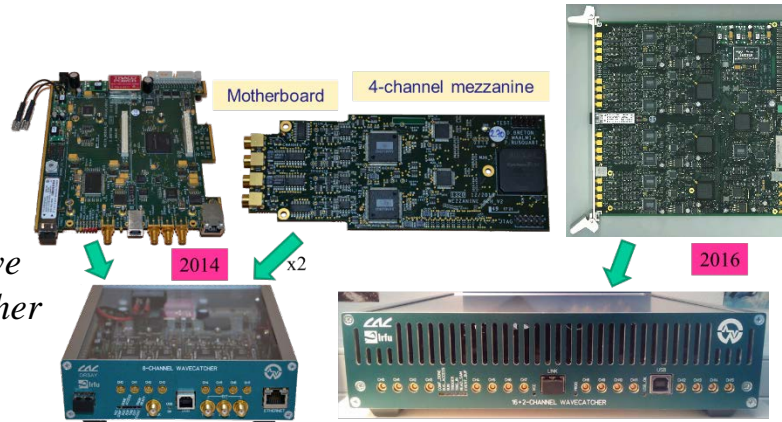


- **Fast Waveform Sampling** → Amplitude & Time for signal reconstruction
- **Common IRFU & IN2P3 developments**
 - Based on initial IRFU's R&D on HAMAC chip for ATLAS LAr Calorimeter, 80 000 chips, 2002
- **Constant improvements: sampling speed, memory size, embedded A2D**

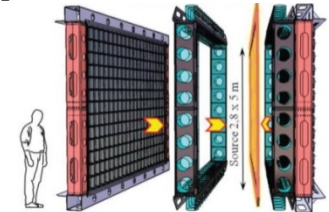
SAMLONG
2 Inputs @2 GS/s, 1024 cells
AMS CMOS 0.35µm, 300 kT, 18 mm²
2010-14



Wave Catcher



SuperNEMO demonstrator

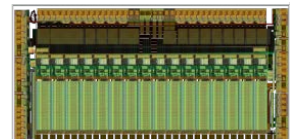


Proton Flux Monitors



Quality Control

SAMPIC
16 Inputs @10 GSPS for ~1 ps resolution
AMS CMOS 0.18µm, 7 mm²
V1 2013, V2 2014

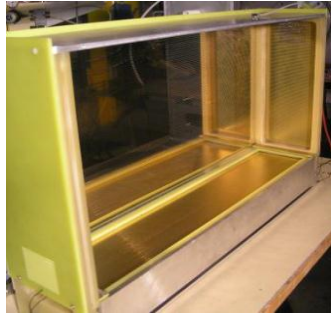


Tested with PMTs, MCPMTs, APDs, SiPMs, Fast Silicon Detectors, Diamonds
Test beams of TOTEM and ATLAS HGTD at CERN
Test beams of SHIP collaboration
PANDA EndCap DIRC characterization
Different R&Ds ongoing with the TOF-PET community (CERN, ...)

- **Powerfull & versatile, used in numerous applications, @labs & on sites**

Gaseous Detectors Network

Drift Chambers



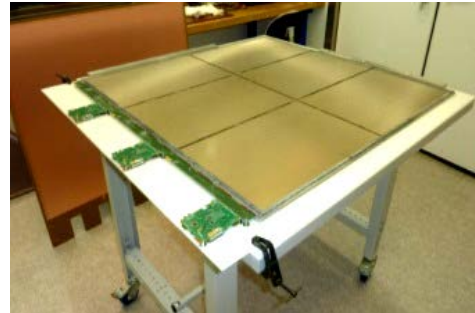
Drift chamber - SHARAQ spectrometer -Japan

Multi Wire Proportional Chambers



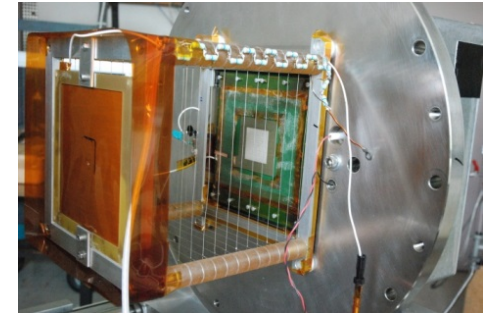
MWPC 1m²
ALICE-Muon Arm - CERN

Micro Pattern Gaseous Detectors - Micromegas or GEM -



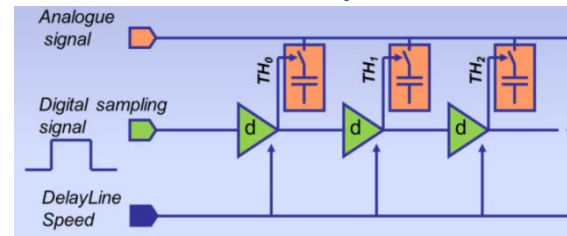
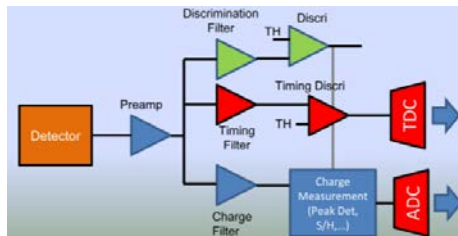
Micromegas
SDHCAL- ILC

Ionizing Chambers TPC (IO + MPGD or MWPC)



Micro TPC + Micromegas for MIMAC @ LSM Modane

- **FEE for Gaseous detectors is similar to FEE for photo-detectors**
 - Shapers and Peak Detectors & Waveform Samplers



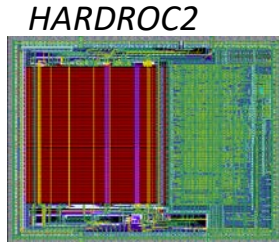
- With additional constraints such as material and power budgets

Extended FEE for Gaseous Detectors

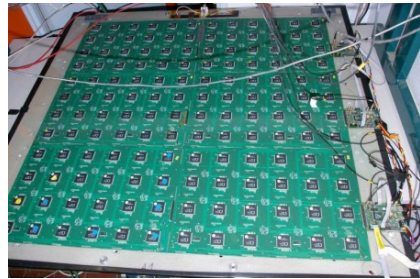


HARDROC: GRPC DHCAL - CALICE

- 64 ch, 3 discri/ch
 - 3 encoded charge values
- Event memory
- Power pulsing



26 mm², SiGe 0.35 μm



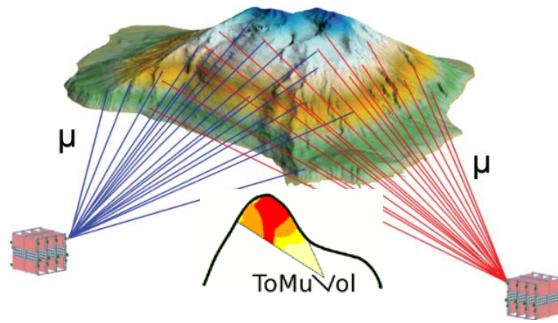
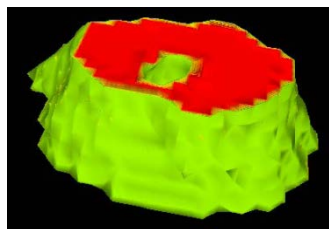
Demonstrator, 1 m³
40 layers, 400 000 Channels

Scalable GRPC detector layer
Embedding FEE



GRPC FEE Spinoff

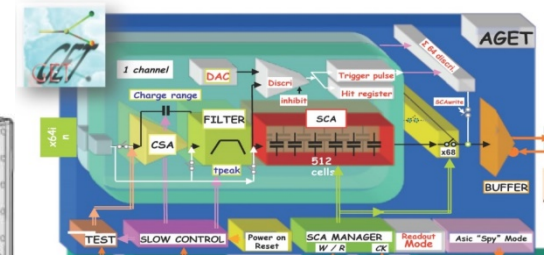
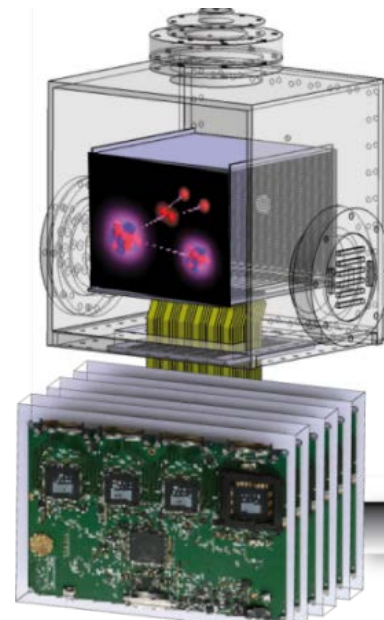
TOMUVOL: Volcano Tomography with Muons



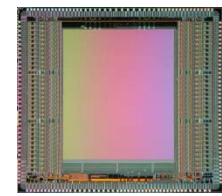
AGET for ACTAR TPC R&D

- To Study exotic nuclear structures @SPIRAL2
- AGET for the 2048 channels of the TPC
 - Variant of AFTER for μegas @ T2K (6000 chips)

Active Target TPC



AGET 0.35 μm CMOS, 65 mm²
2010



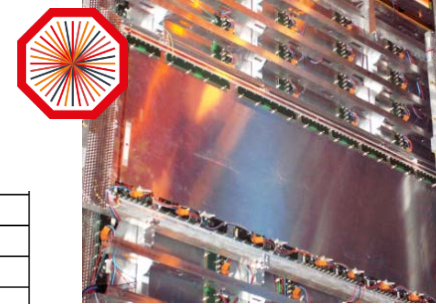
256 channels AsAd board

- 4 x AGET
- 12-bits, 25 MHz digitizer
- AGET steering, test, calibration

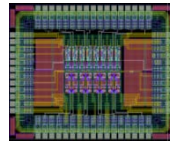
64-ch , Pos / Neg polarity
4 Ranges : 120 fC; 240 fC; 1 pC; 10 pC
16 Peaking Time Values (50ns to 1μs)
Fsampling: 1-100MHz ; Fread: 25MHz
Auto trig: discri/ch + DACthreshold
Ch RO: All, Hit, Specific channels
SCA cells readout: 128/256/512

Trigger upgrade of Dimuon Spectrometer of ALICE

- FEERIC dedicated to new RPC in avalanche mode
- To replace ADuT chips for actual RPC in streamer mode
- To provide calibrated pulses to trigger logic
- >3000 chips produced for install during LS2



SHiP @ CERN: ~ 2000 chips foreseen



FEERIC 4mm²
0.35μm CMOS

Number of ch.	8
Input polarity	±
Dynamic range	Q=20 fC-3 pC
Input noise (rms)	< 4fC
Power cons.	< 100mW/ch
Power supply	3 V
One-shot	yes(100ns)
Time resolution (rms)	< 1 ns
Time walk	< 2 ns
Output format	LVDS, 23 ± 2 ns

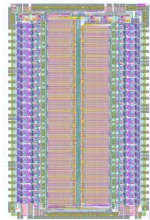
**Also RPC @ CMS
Cf CRONOTIC**

TDC for SNEMO @ LSM

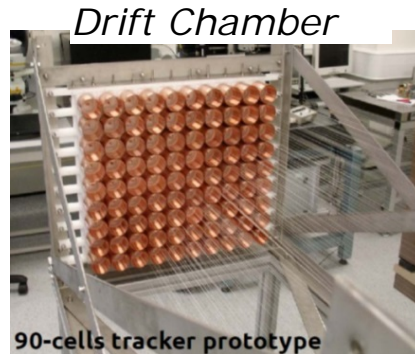
- 54 ch. TDC, 3.6 ns resolution
- Configurable Inputs - gain & discri. threshold - for anodic and cathodic signals
- 150 samples



Test board



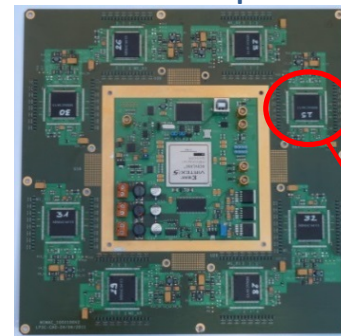
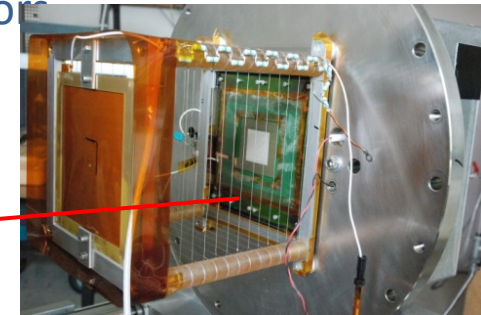
0.35 CMOS
40 mm²
2011



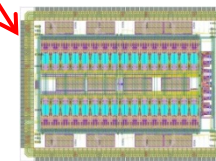
Drift Chamber
90-cells tracker prototype
Manchester-UK courtesy

Micromegas TPC, MIMAC @ LSM

- 64 ch., Coincidences detect. + TOT measures
- 50 MHz discriminator
- 400 MHz serializer
- ~100 samples



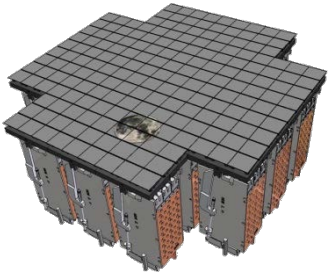
256 channels board



.35 μm
SiGe BiCMOS
23 mm²
2010

Semiconductors Network

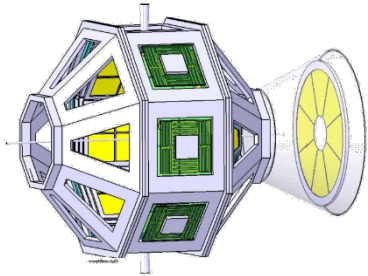
CCD



CCD for LSST - Chile Studies & Production testing

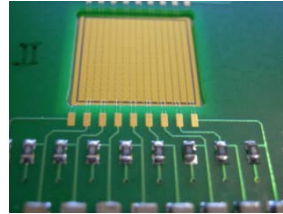
Strips Detectors

Silicon



*DSSD for GRIT @ GANIL-SPIRAL2
FE electronics*

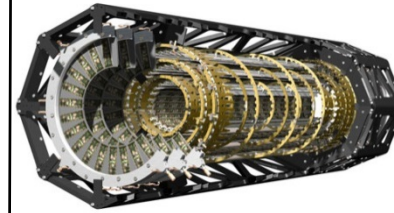
Diamond



*Beam profiler SPIRAL-France
DSSD & FE electronics*

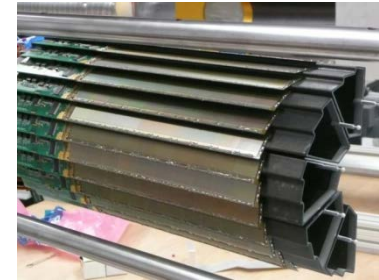
Pixel Detectors

Hybrid Pixel Sensors



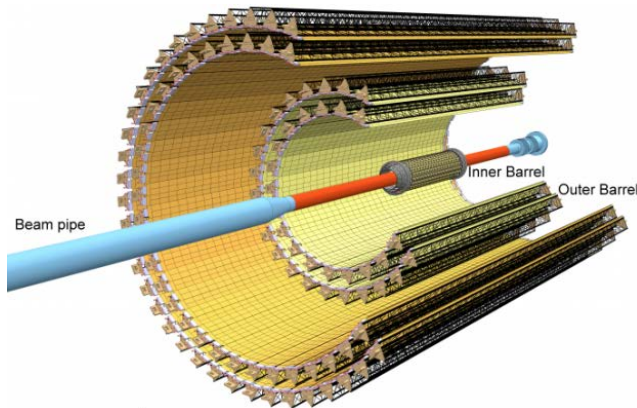
*ATLAS Pixel Tracker Test & Construction,
HPS design – Phase1*

CMOS Pixel Sensors



*STAR PXL Tracker
CPS design*

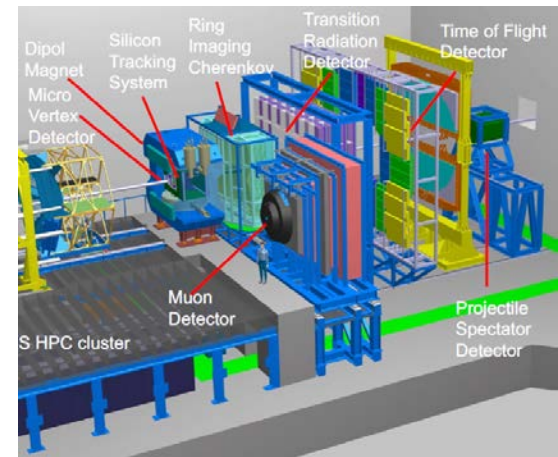
Pixel sensors everywhere



*ALICE – Internal Tracker System -
Studies & Production*



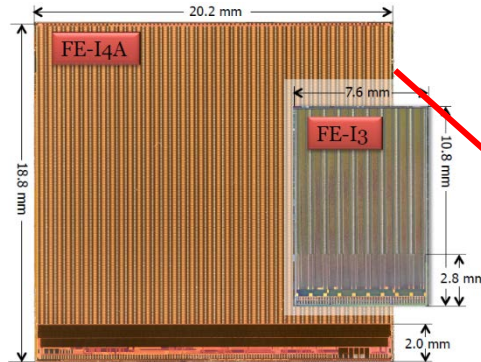
*Hybrid & HV CMOS Pixels
Ongoing R&D*



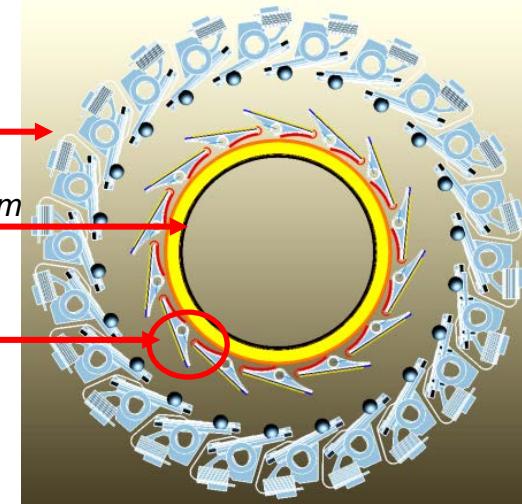
*CBM – MVD @ GSI/ FAIR
Ongoing R&D*

- **FE-I4 chip for Insertable B-Layer of ATLAS upgrade (2014)**
 - IB-Layer: 16 ladders, 384 FE-I4 with associated pixels

Pixel size	50 x 250	μm^2
Matrix array	80 x 336	pixel
Chip size	20.2 x 19.0	mm^2
Active fraction	89	%
A - D currents	10 - 10	$\mu\text{A}/\text{pix}$
Analog voltage	1.4	V
Digital voltage	1.2	V
Process	130 nm	
Radiation Tol	> 200	Mrad



Existing B-layer
Narrow beam pipe 3,3 cm
Ladder: FE-I4 + Detector

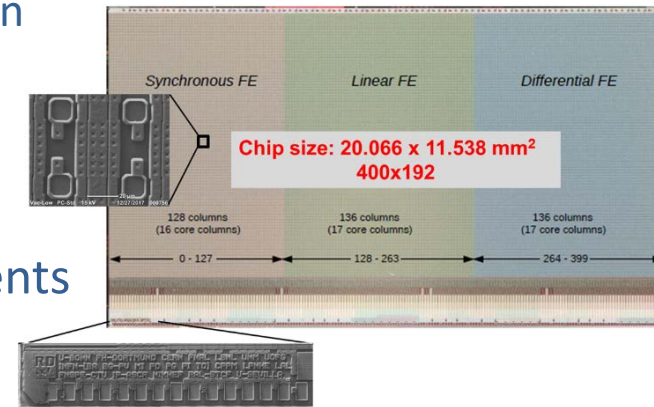


IBL on new beam pipe

- **RD53 ATLAS/CMS - Phase 2**



- Involved in many WP of in RD53A pixel RO chip
 - Calibration, Monitoring and building blocks Integration
 - Digital Readout and Control Interface
 - Digital Libraries
 - Radiation effects and models
- An example for future sophisticated SoC developments
 - Strong interactions among international design teams (20 people) via Co-design Tools



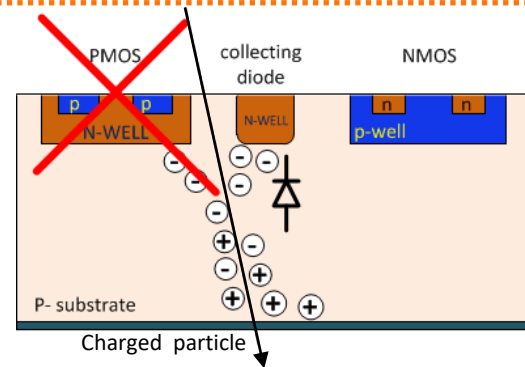
RD53 chip – CMOS 65 nm

Cmos Pixel Sensors for Heavy Ion Physics -1

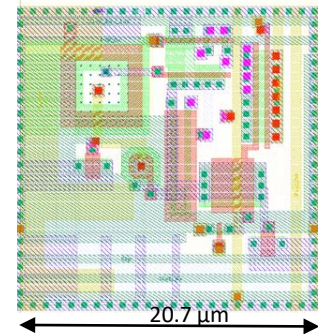
Design evolutions versus Foundry processes

- Mimosa28, ~4 cm², 1 Mpixels**

- 2014: HFT of STAR, 360 Mpx, 0.16 m²



350nm Twin well process
PMOS not allowed inside pixels

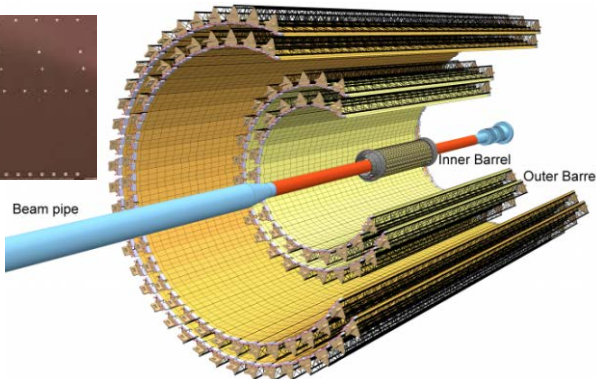


Pixel Layout
Pixel Layout

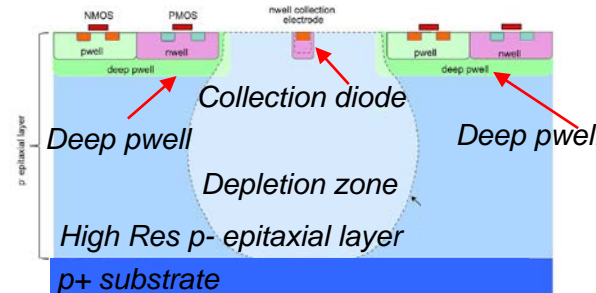
- 1st CPS System in HEP**

- ALPIDE, ~4.5 cm², 0.5 Mpixels**

- LS2 - 2019: ITS of ALICE, 12.5 Gpx, 10 m²

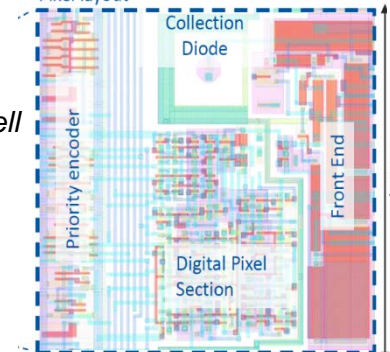


	STAR – PXL	ALICE - ITS
Spatial Resolution [μm]	3.5	5
Time resolution [μs]	< 200	< 20
Particle rate [kHz/mm ²]	4	10
Total Ionizing Dose [Mrad]	0.2	0.7
NIEL [n _{eq} /cm ²]	> 10 ¹²	> 10 ¹³
Digitization (1 bit)	Bottom Column	In Pixel
Data compression	Outside Matrix	In Matrix



180nm Quadruple well process:
allows N & P MOS

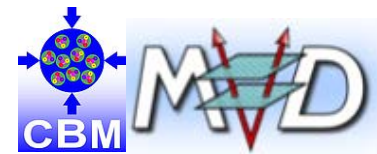
→ Better performances, speed & power



Pixel Layout



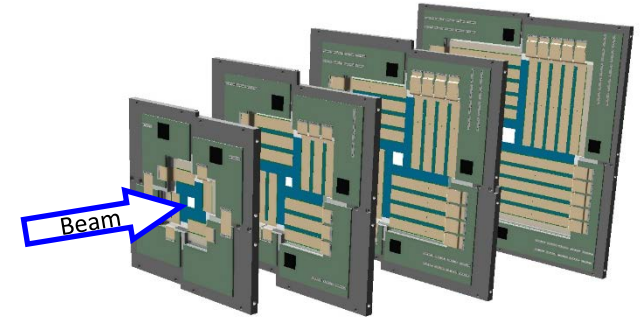
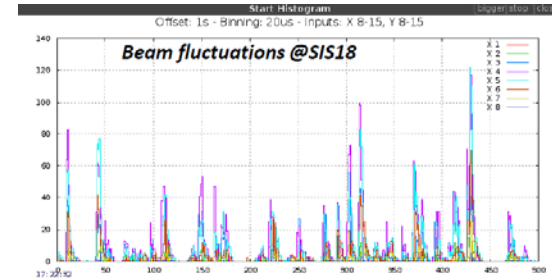
CPS for Heavy Ion Physics -2



- **MIMOSIS $\sim 4,5 \text{ cm}^2$, 0.5 Mpixels, Matrix RO similar to ALPIDE**

- For Micro Vertex Detector of CBM @ GSI/Fair
- Beam fluctuations in terms of hit density in time and space
- Sensor Improvements on Time resolution & Data reduction

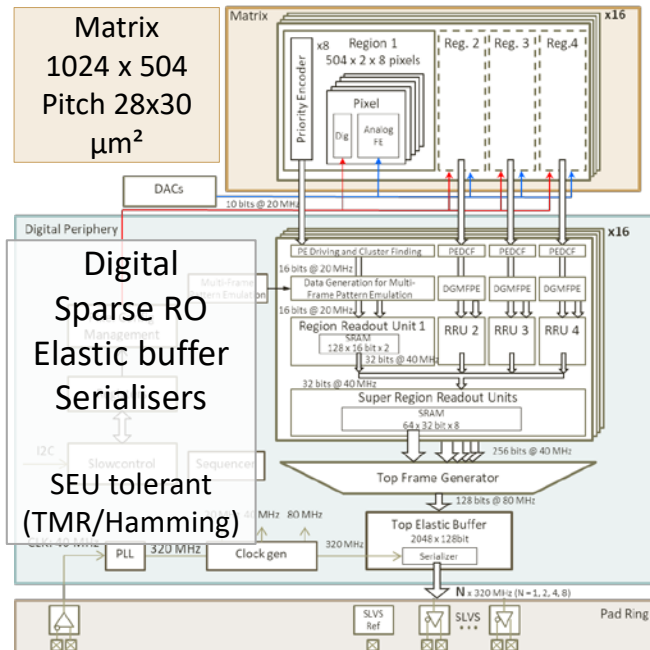
ALPIDE / MIMOSIS	ALPIDE ALICE – ITS	MIMOSIS (MVD Design Goal)
Particle rate [kHz/mm ²]	> 10	700 (peak)
Time resolution [μs]	< 20	5
Data reduction	Cont. / Trigger	Elastic buffer
GBTx compatible	No	Yes



Micro Vertex Detector, 4 plans, 300 sensors

- Q2 2017: demonstrator of matrix 1/16 scale
- Q1 2019: Full size chip V1 – Production in 2020/21
- Evolution of the μE Design & Methodologies in HEP

- Increase of digital functionalities
- Digital On Top for Integration & Verification
 - Digital models for all blocks, analog included
 - Standardized methods and tools
 - **Universal Verification Method, SystemVerilog**

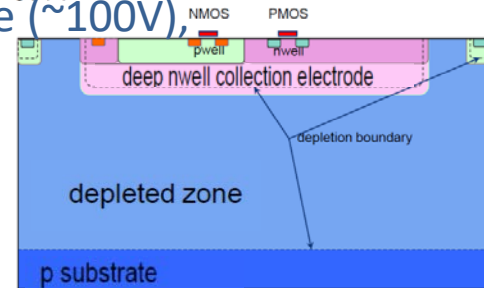


Improved Radiation Tolerance

- 5th layer pixel of ITK requires O (50 Mrad, 10^{15} n_{eq}/cm²) tolerance
- Limiting non-ionizing radiation effects (displacement damage): creating fast collection by drift in order to decrease signal charge trapping probability → large depletion → 2 solutions

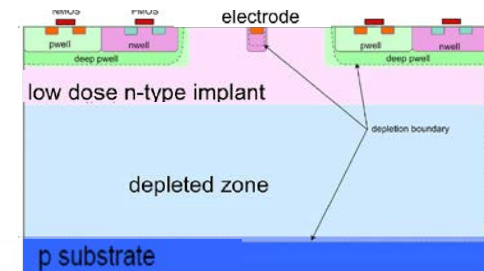
Large collection electrode (Deep n-well) - HV CMOS

- Transistors isolated from substrate → High reverse substrate voltage (~100V)
- High resistivity p-substrate (>2 kΩ cm) → Charge collected by drift
- Limited in pixel circuit area, large capacitance (C > 100 fF)

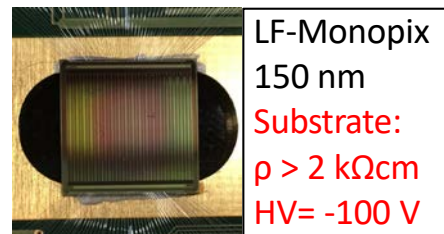
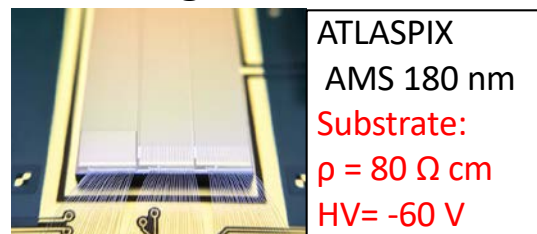


Small collection electrode

- Low capacitance → lower power, less prone to coupling
- Possibility to achieve full depletion of the sensing volume
 - Modified process developed in collaboration with the Foundry
 - Planar n-type layer significantly improves depletion under deep PWELL



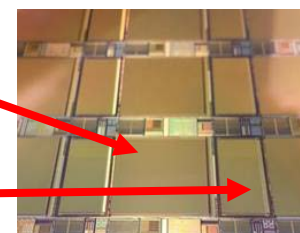
Large collection electrode demonstrators



Small collection electrode demonstrators

MALTA
4 cm²

TJ-Monopix
2 cm²



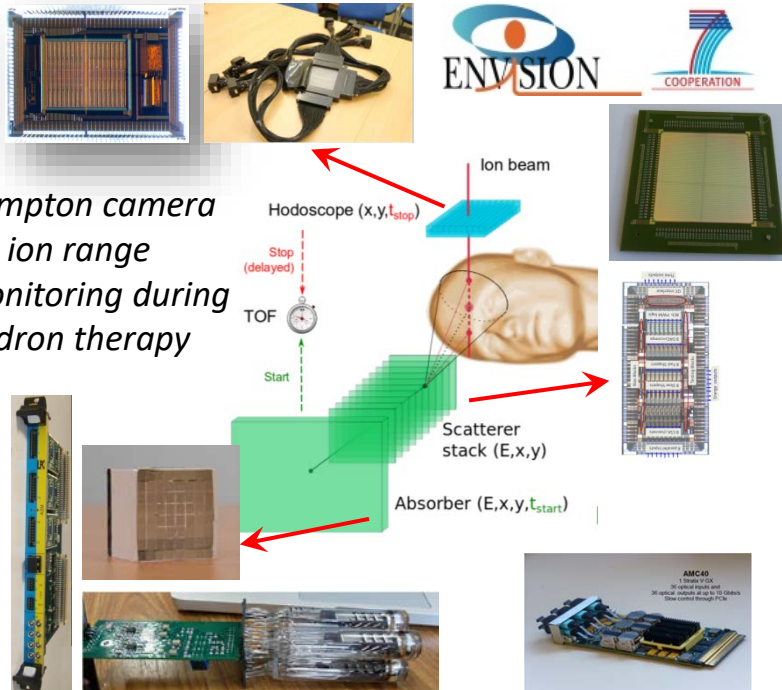
TJ 180 nm
Modified process
Substrate:
$\rho > 1 \text{ k}\Omega\text{cm}$
HV= -20 V

Beam profiler



TRADERA: Beam Profiler for Intensity modulated radiation therapy

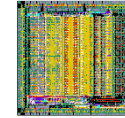
Deposited dose monitoring



Compton camera for ion range monitoring during hadron therapy

Radioguided surgery

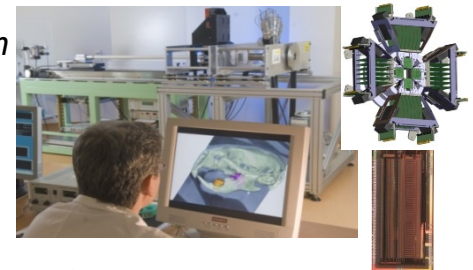
MAGICS: Peroperative compact imaging gamma camera.
Sentinel lymph-node mapping protocol.



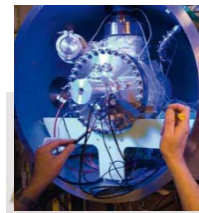
Imaging

- CT & SPECT scanners

IMABIO: Multimodal platform for small animal imaging
 μ CT, μ SPECT, μ PET

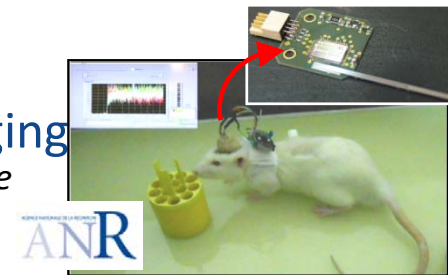


- PET scanners



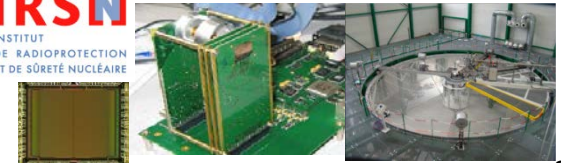
XEMIS1: Liquid Xenon Compton camera

- In vivo neuroimaging
PICSIC: Brain implantable $\beta+$ radiosensitive probe



Dosimetry

FASTPIXN: Neutron dosimetry for nuclear power plants survey



- **Numerous projects of physics, on large scope**
 - Instrumentation Networks are helping for creating synergies
- **ASIC developments**
 - Intense and diversified activity
 - Many circuits used by international collaborations
 - Evolutionary SoC / Sensors → help to diffuse these technologies
 - Digital functionalities are becoming critical
 - Design teams with critical size are required → collaborative tools
- **Microelectronics**
 - Actual Microelectronics R&D is clearly structured by the big experiments
 - LHC upgrades, future colliders
 - Helps to diffuse know-how and to adapt ASICs for the others domains of our physics
 - Is an important vector in our exchanges with international R&D initiatives

Thank you for your attention

