

Refondation des Labos
CSNSM - IMNC - IPNO - LAL - LPT

Instrumentation ILC

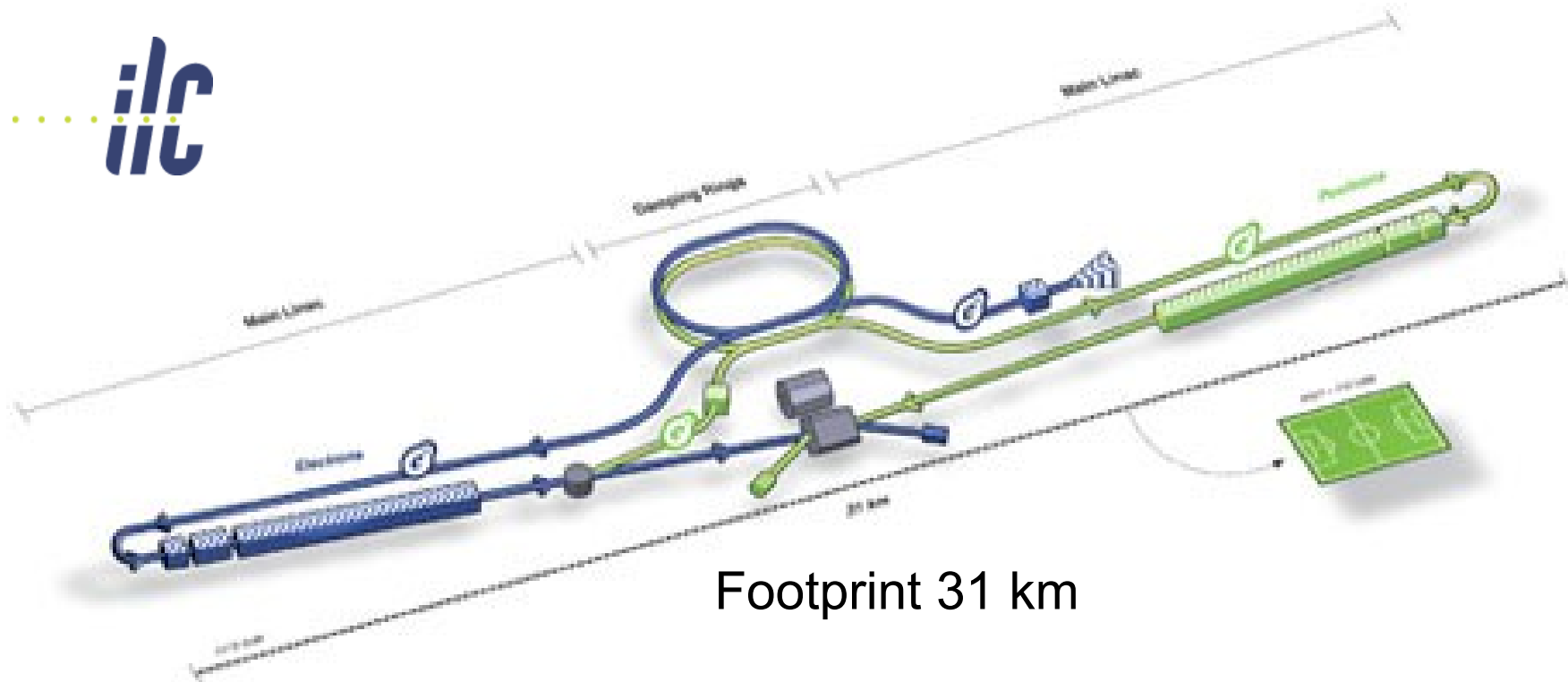


Roman Pöschl



Refondation labos de la vallée
Journée Thématique Grands Accélérateurs
Mars 2018

- Chapter 1: Introduction
- Chapter 2: R&D for SiW electromagnetic Calorimeter and ILD Integration
- Chapter 3: Outlook



Footprint 31 km

- CM-Energy: 100 - 1000 GeV, 500 GeV baseline in TDR
 - **Superconducting cavities**
- Electron (and positron) polarisation
- TDR in 2013 + DBD for detectors
- **ILC would be staged and start at 250 GeV with smaller footprint**
- ILC benefits from construction of European XFEL
 - first light on May 3rd 2017)

Projets CLIC, CEPC, FCC-ee -> voir annexe

Responsible
Roman Pöschl

Physics studies

D. Zerwas, F. Richard
E. Kou, F. LeDiberder,
S. Bilokin, R.P., A. Irlès

Formation:

5 thesis since 2006
4 young postdocs
~15 internships since 2006

Detector R&D

- Tests Ecal : R.P., D. Zerwas, Adrian Irlès

Digital Electronics Ecal (since 2017):

Dominique Breton (SERDI)
Jihane Maalmi (SERDI)
Jimmy Jeglot (SERDI)

Integration Ecal:

J. Bonis (SDTM),
A. Thiebault (SDTM)
A. Gallas

Integration ILD:

C. Bourgeois (SDTM),
A. Gonnin (SDTM)
B. Mercier (SDTM)
C. Prevost (SDTM)

- **Algorithms and beam Test analysis**

- S. Bilokin, R.P., A Irlès
- B Kegl

ILC group of LAL is member of:



Funding:

Base Level



3rd party funding



FKPPL

3. R&D for SiW electromagnetic Calorimeter and ILD Integration

Track momentum: $\sigma_{1/p} < 5 \times 10^{-5}/\text{GeV}$ (1/10 x LEP)

(e.g. Measurement of Z boson mass in Higgs Recoil)

Impact parameter: $\sigma_{d_0} < [5 \oplus 10/(p[\text{GeV}]\sin^{3/2}\theta)] \mu\text{m}$ (1/3 x SLD)

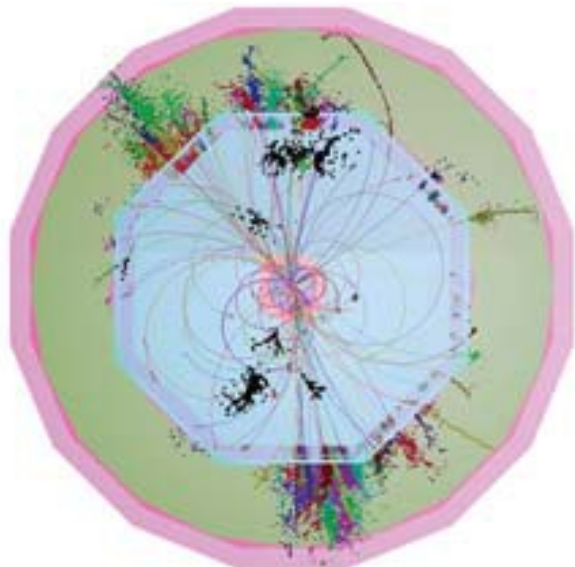
(Quark tagging c/b)

Jet energy resolution : $dE/E = 0.3/(E(\text{GeV}))^{1/2}$ (1/2 x LEP)

(W/Z masses with jets)

Hermeticity : $\theta_{\min} = 5 \text{ mrad}$

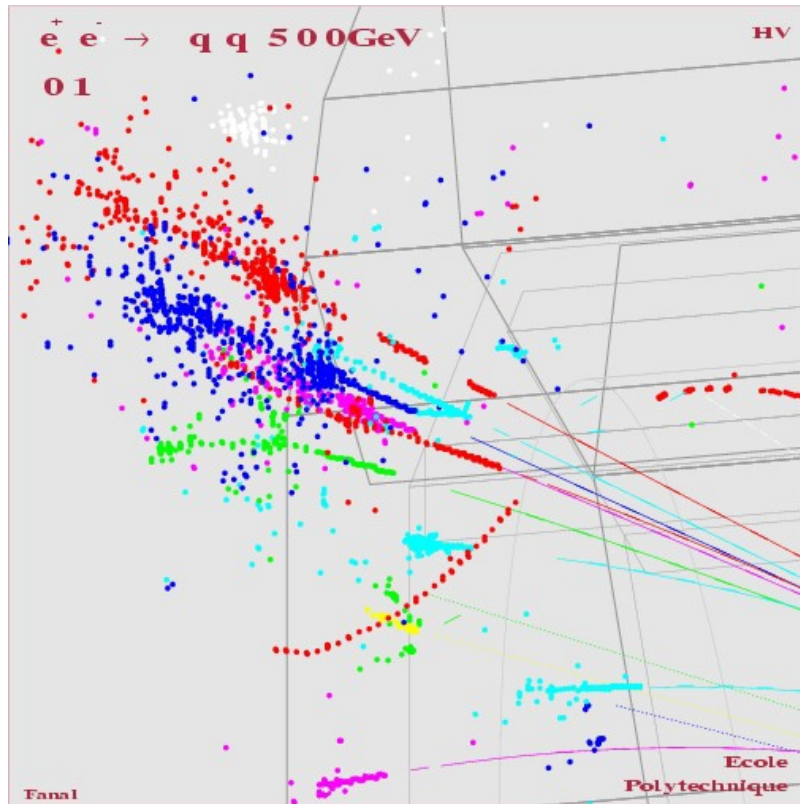
(for events with missing energy e.g. SUSY)



Final state will comprise events with a large number of charged tracks and jets(6+)

- High granularity
- Excellent momentum measurement
- High separation power for particles
- Particle Flow Detectors

- Base measurement as much as possible on measurement of charged particles in tracking devices
- Separate of signals by charged and neutral particles in calorimeter



- Complicated topology by (hadronic) showers
- Overlap between showers compromises correct assignment of calo hits

□ Confusion Term

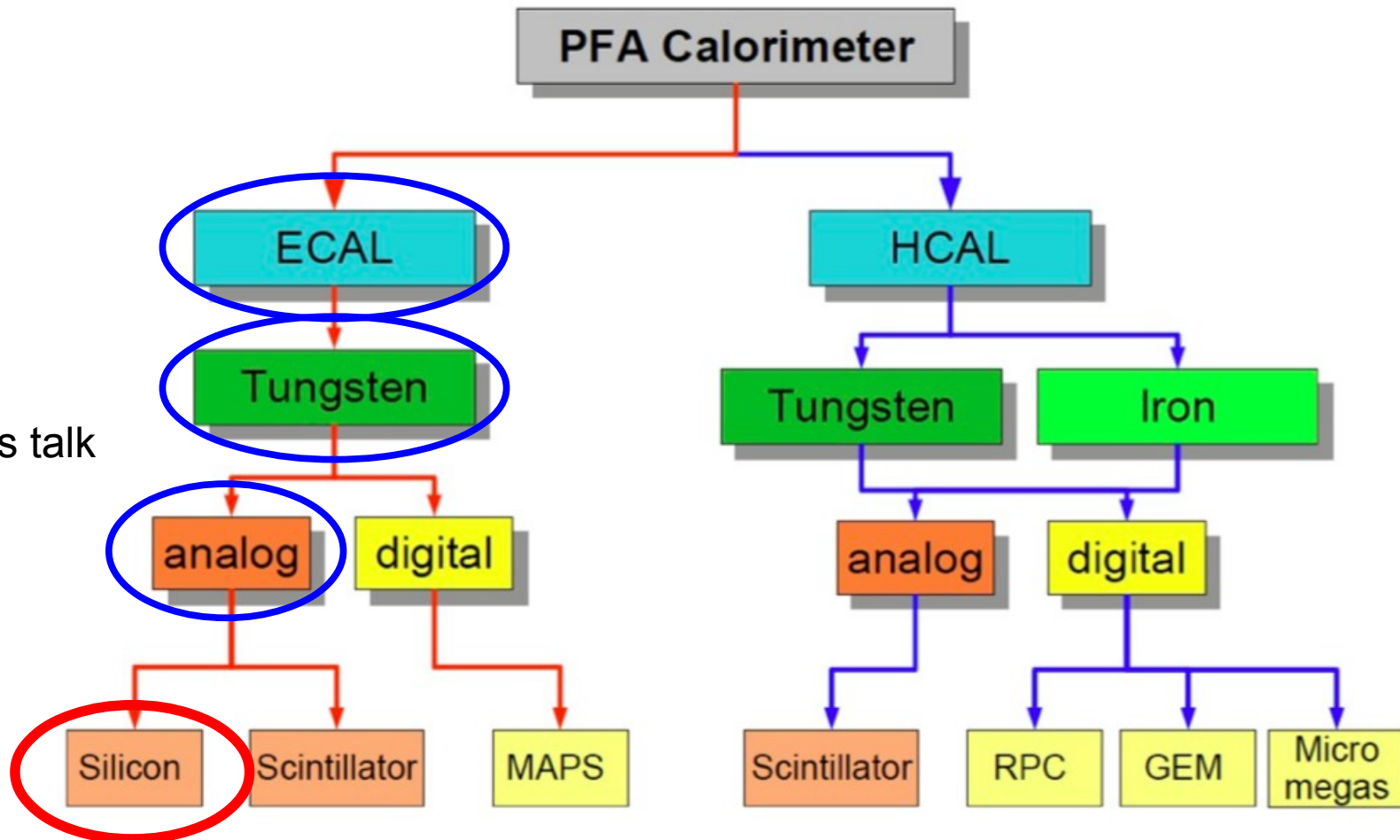
Need to minimize the confusion term as much as possible !!!

Particle separation needs highly granular calorimeters



Collaboration since 2003 – World leading R&D collaboration

This talk



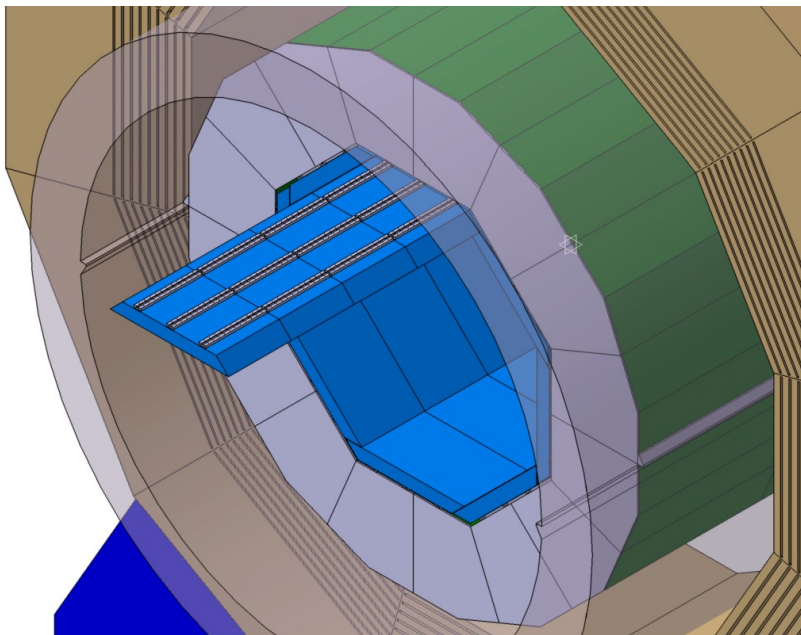
French institutes among founding members
R.P.: Technical Coordinator 2009 - 2015

- SiW ECAL is baseline for future LC detectors

➔ Optimized for Particle Flow Algorithm

Jet energy resolution 3-4%, Excellent photon-hadron separation

Remark: New kid on the block – Timing



The SiW ECAL in the ILD Detector

Basic Requirements:

- Extreme high granularity
- Compact and hermetic (inside magnetic coil)

Basic Choices:

- Tungsten as absorber material
 $X_0=3.5\text{mm}$, $R_M=9\text{mm}$, $\phi=96\text{mm}$
Narrow showers
Assures compact design
- Silicon as active material
Support compact design
Allows for pixelisation
Robust technology
Excellent signal/noise ratio: ~ 10

Partners:



Roman Pöschl



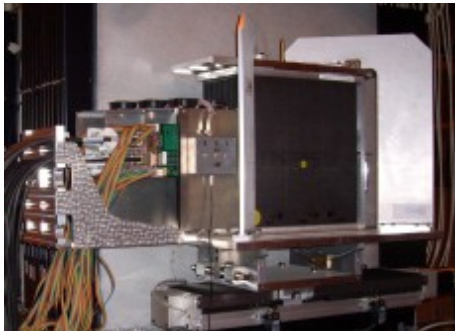
CS LAL Octobre 2017



Physics Prototype

Proof of principle

2003 - 2011



Number of channels :

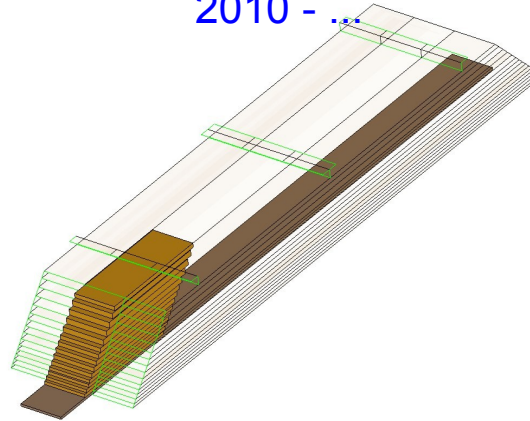
9720

Weight : ~ **200 Kg**

Technological Prototype

Engineering challenges

2010 - ...

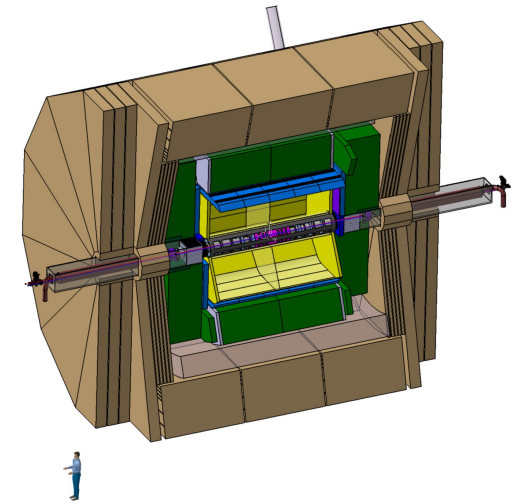


Number of channels :

up to 45360

Weight : ~ **700 Kg**

LC detector



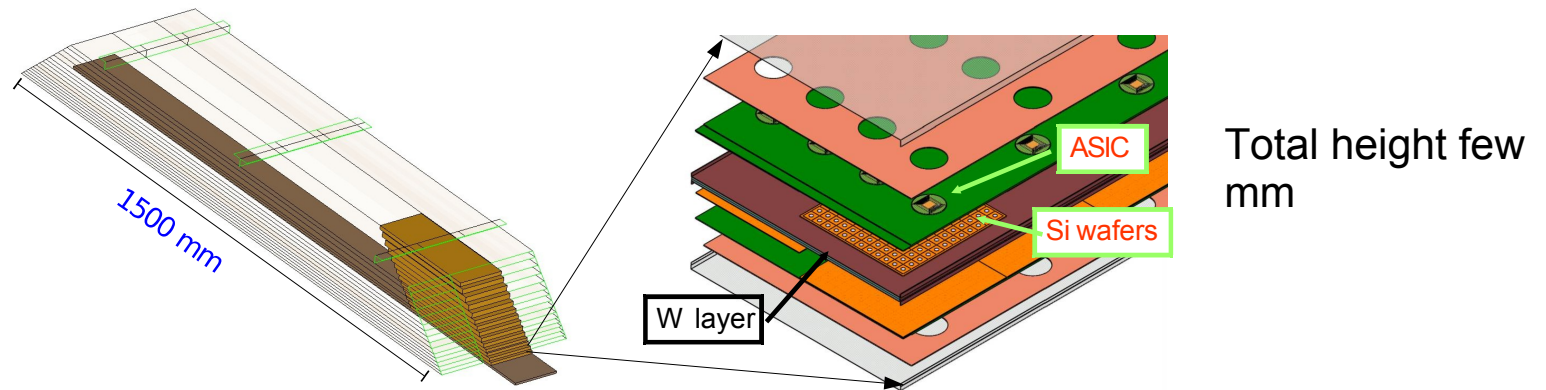
ECAL :

Channels : ~ **100 10⁶**

Total Weight : ~ **130 t**

CALICE/LC R&D inspired upgrades LHC detectors (CMS, ATLAS and since recently also LHCb)

- **Technological and industrial solutions for the final detector**
- R&D start start: 2010
- First beam tests : 2012 - 2013



- Realistic dimensions
- Integrated front end electronic
 - No drawback for precision measurements (NIM A (2011) 97)
- Small power consumption (Power pulsed electronics)
 - NIM A 778 (2015) 78 and PhD thesis Jérémy Rouëné

Two options:

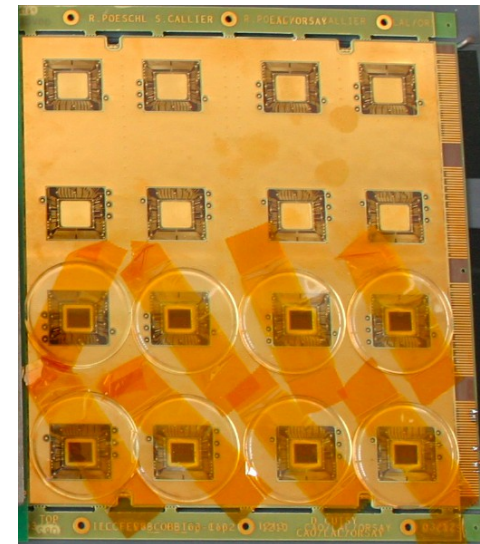
BGA packaged chips



BGA version is conservative approach:

- test of chips before soldering ;
- Space for external decoupling capacitors
- Symmetric stacking will improve flatness, good for wafer gluing
- Optimal shielding of signal traces
- Solution for technological prototype**

PCB with naked die (Chip-On-Board)



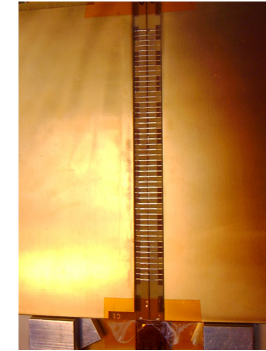
- Thin board (~1.2mm)
 - => **maximal channel density**
 - Collaboration LAL, OMEGA, SKKU (Korea)
- Tests since 2015
 - => **Intensive test programme**
 - e.g. **Noise and cross talk**
- New production expected Nov. 2017
 - Validation during 2018**

A layer is composed of several **short ASUs**:

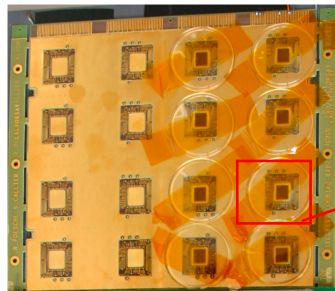
- A.S.U. : **A**ctive **S**ensors **U**nits

**ASIC+PCB+SiWafer
=ASU, 18x18cm²**

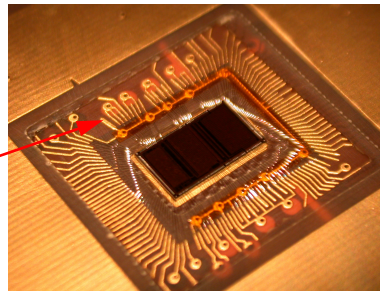
Wire Bonding or BGA



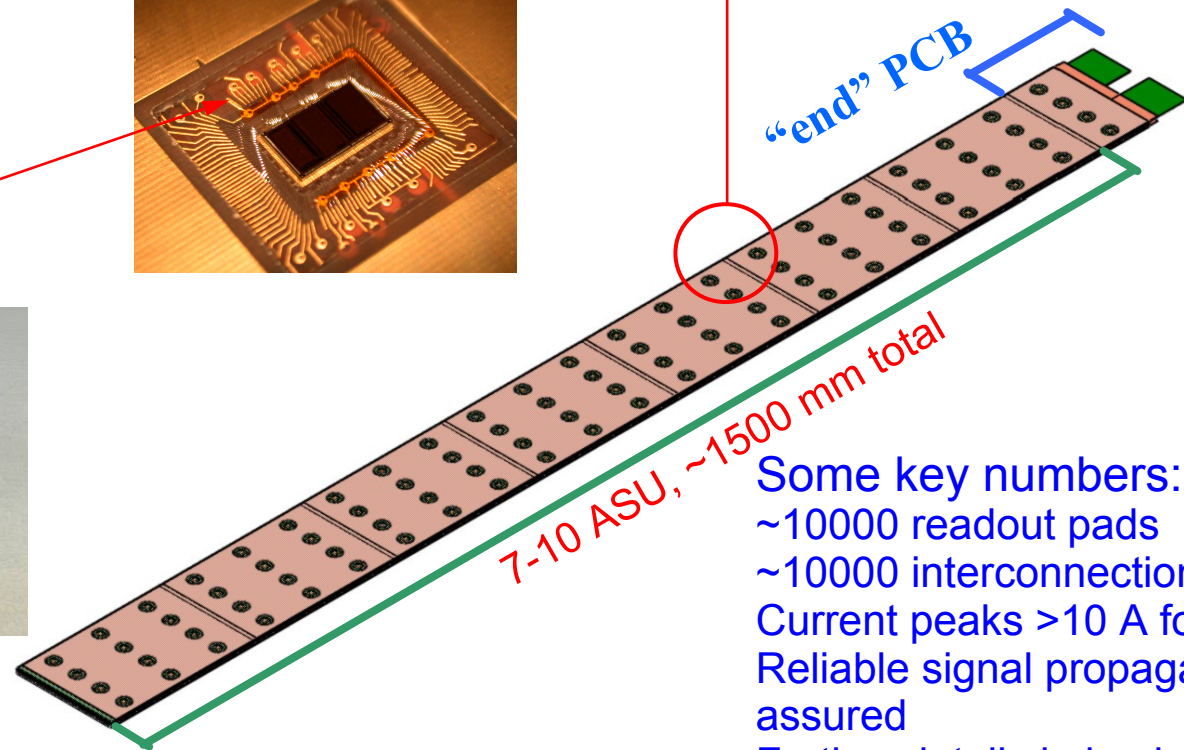
Interconnection
with
Flat flexible cable



PCB
is glued
onto
SiWafers



“end” PCB



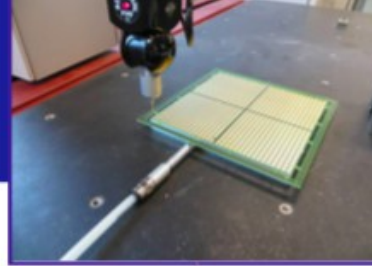
Some key numbers:

- ~10000 readout pads
- ~10000 interconnections
- Current peaks >10 A for 2ms
- Reliable signal propagation to be assured
- Further details in backup

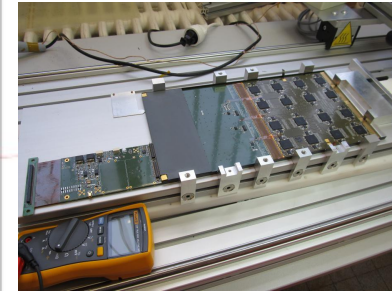
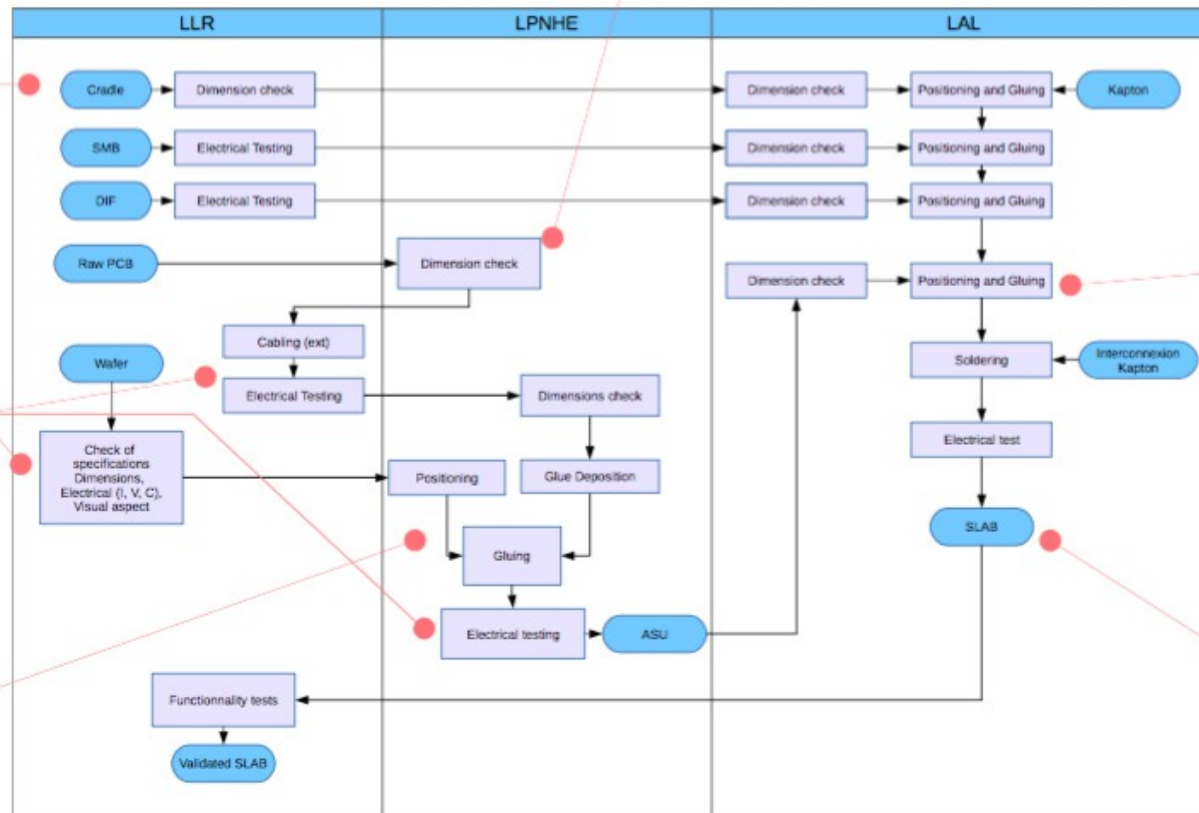
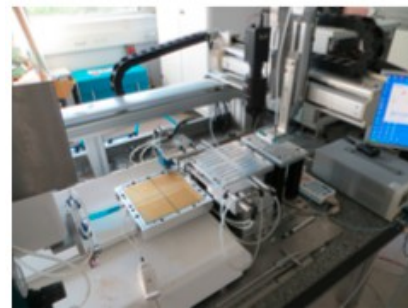
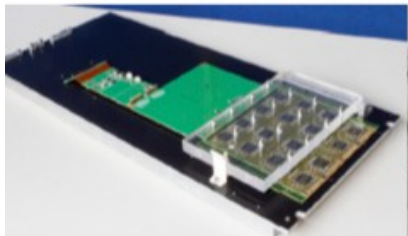
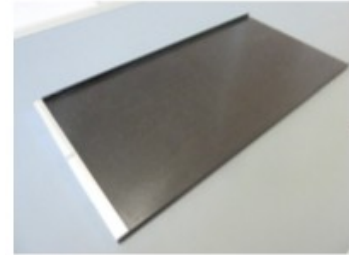
Successful realisation of a long layer is maybe one of the most challenging R&D projects in worldwide detector R&D

Full assembly chain

resp: R. Cornat



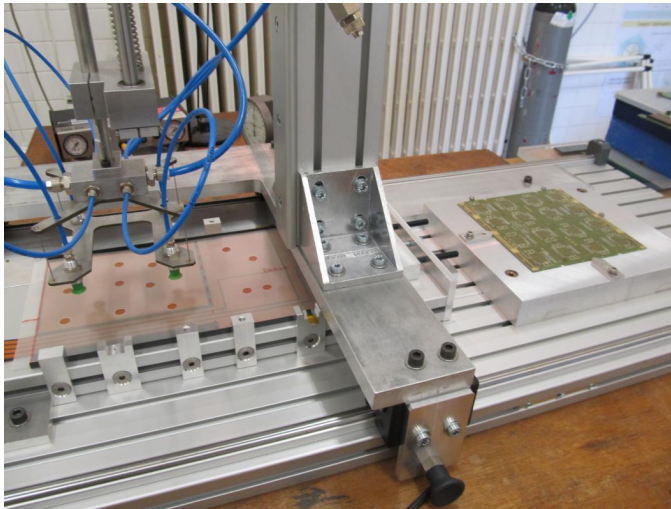
'Simplified view'



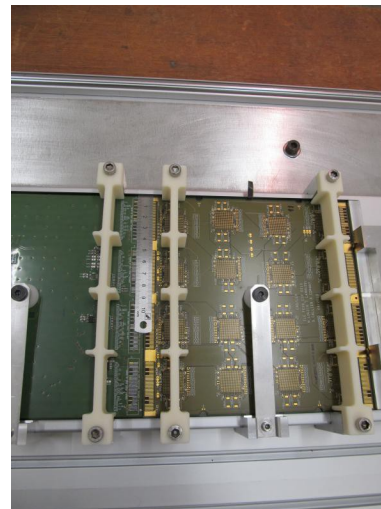
V. Boudry, ECFA Workshop 2016

LAL in charge of final detector assembly

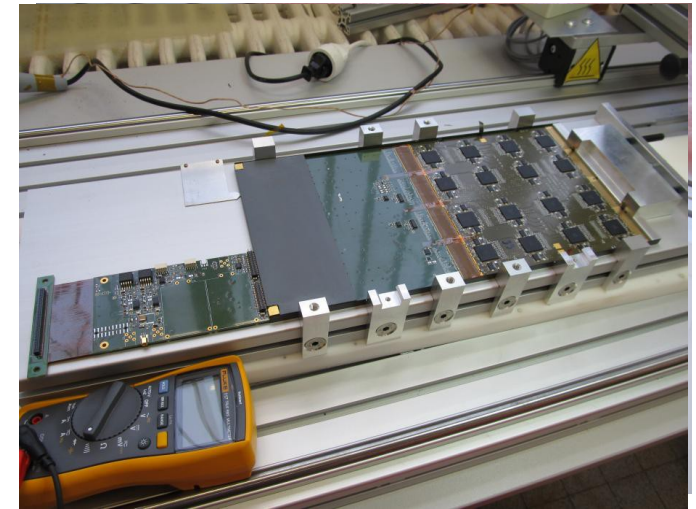
Pick and place



Precise alignment

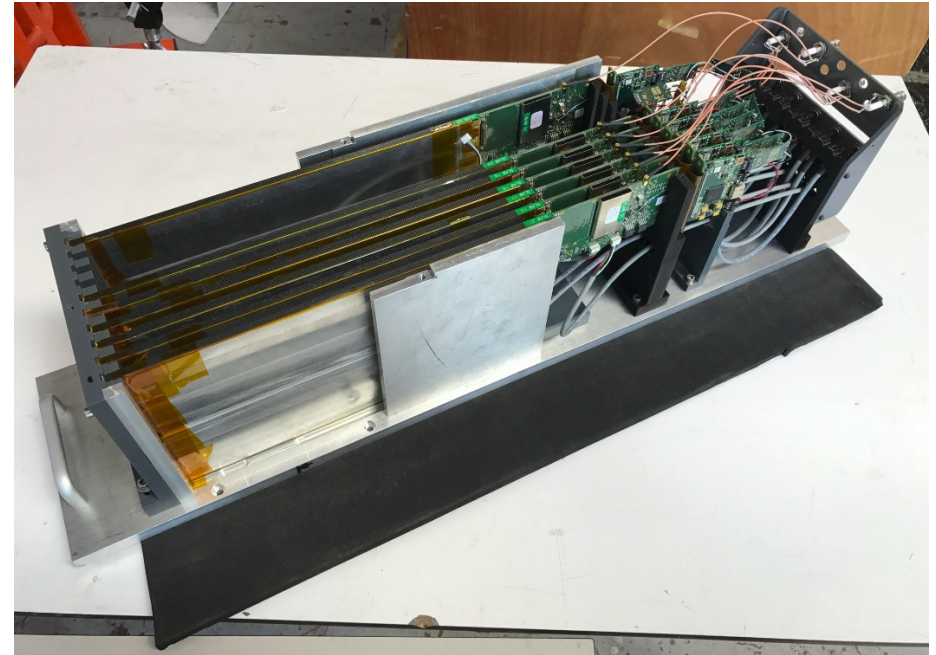
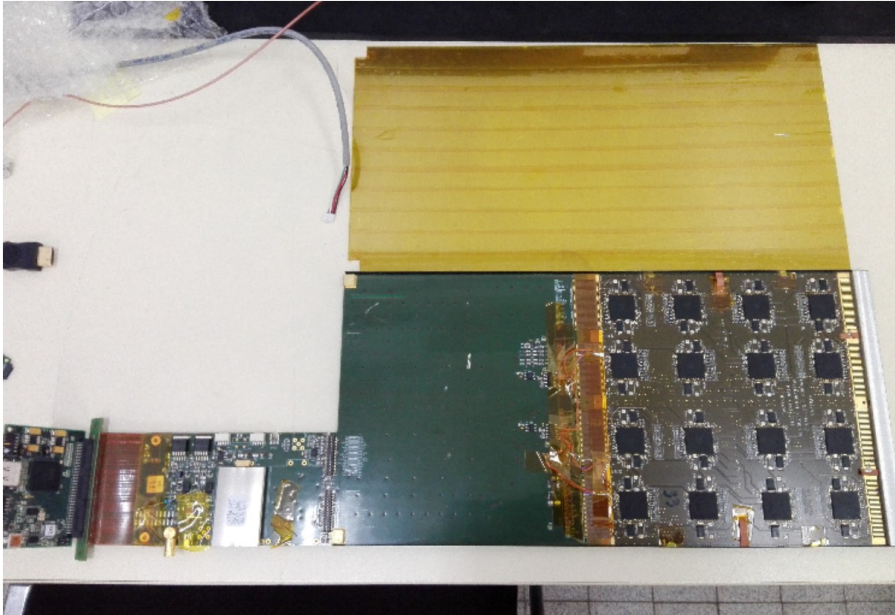


Ready for test

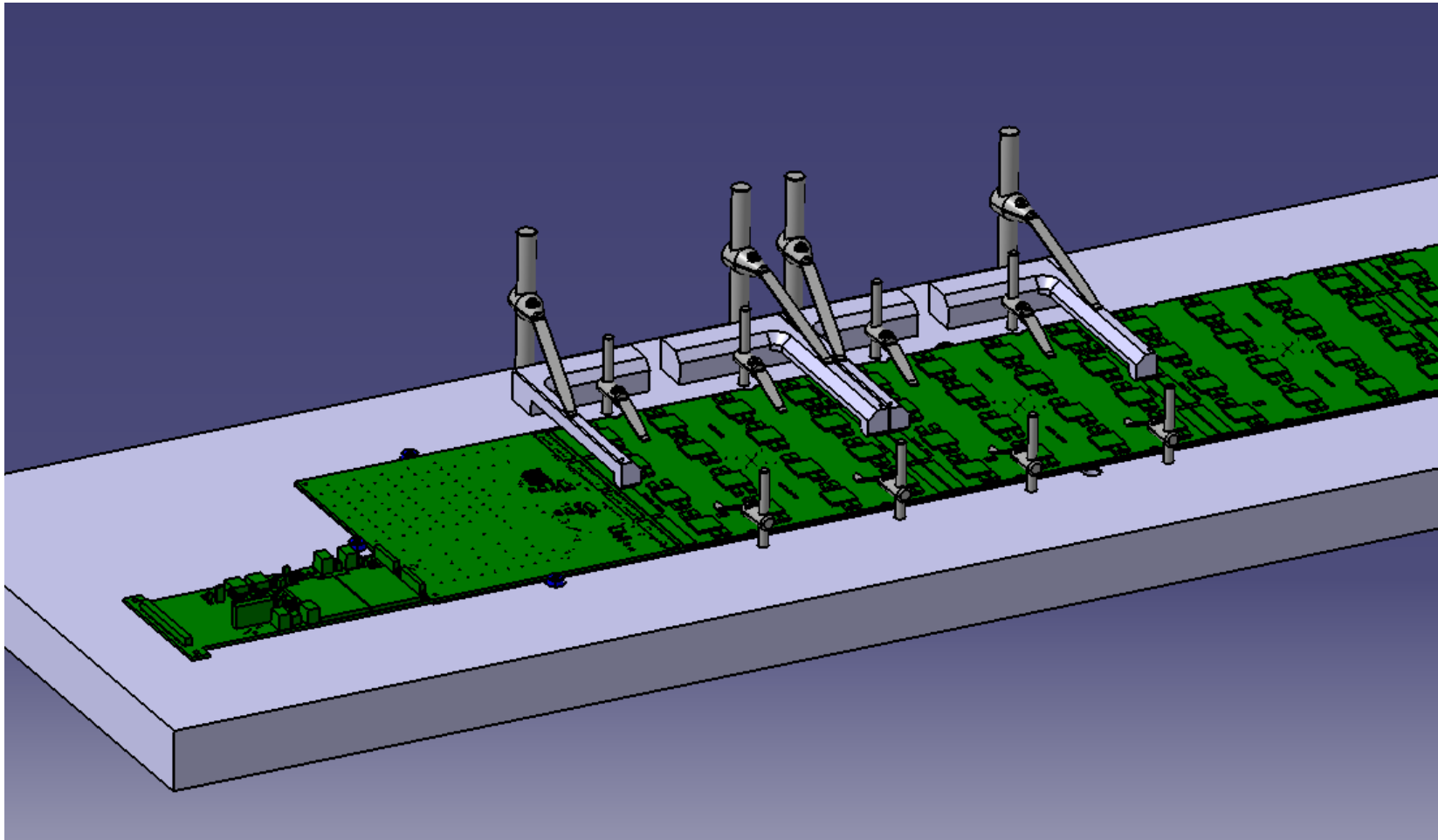


- Assembly steps are validated with **short layers** (13 assembly steps)
- **Need big step towards long layer to assure high quality product**
 - Automated pick-and-place and alignment
 - Interplay of many different working steps
 - a) Assembly proper
 - b) Continuous control of up to 8 (14) ASUs during assembly
- Successful product requires a lot of testing and exercising of well trained technical staff!!!

Thiebault/Bonis/Gallas



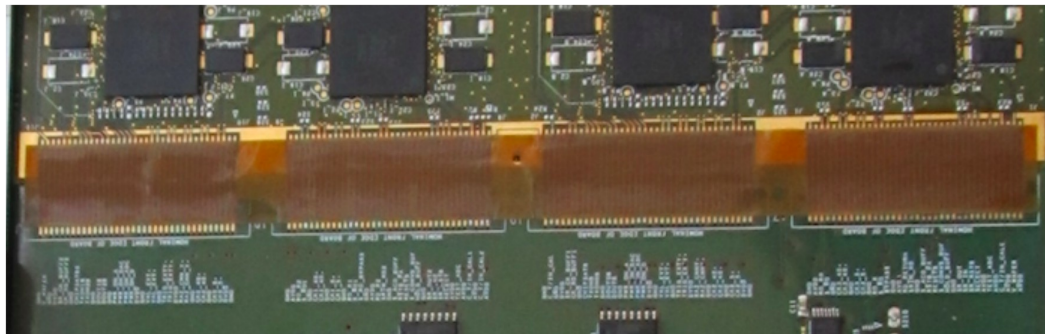
- Stack with short layers debugged at LAL in 2017
With support by LLR and LPNHE engineers
- Debugging piloted by Adrian Irlles
- June 2017 Beam test at DESY



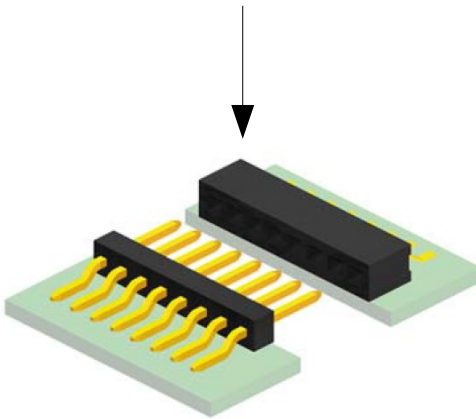
- Preparation of upgraded testbench
- Pieces are ordered expect first tests during March 2018
- Updated assembly bench is AIDA-2020 deliverable due in April 2018

Thiebault/Bonis/Gallas

- Interconnection is maybe the most involved piece of the assembly



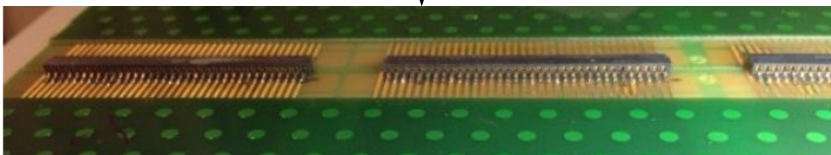
- **Current solution with Flat Kapton works**
 - Proven for short slabs
 - Interconnection so far made by hand
 - Delicate work
- **Had difficulties to find supplier for (semi) industrial procedure**



- Alternative with 'real' connector identifies
 - Take advantage of mobile phone technology
 - 1.27 – 1.5 mm height
 - Delicate work

- May enable to realise individual ASUs

- Compatible with BGA type PCBs
- Not a penalty for COB type PCBs

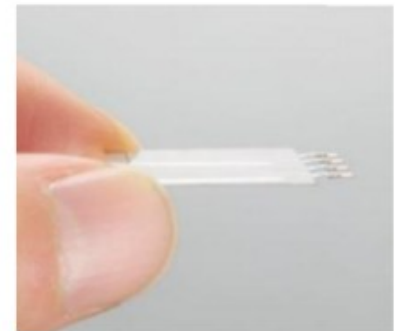
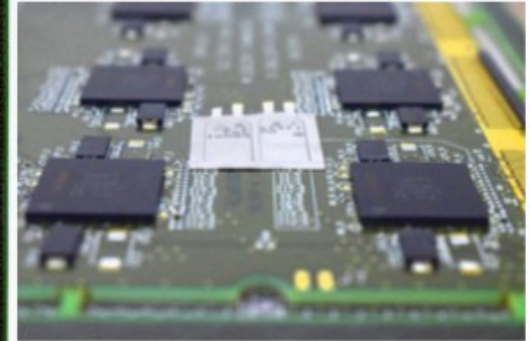
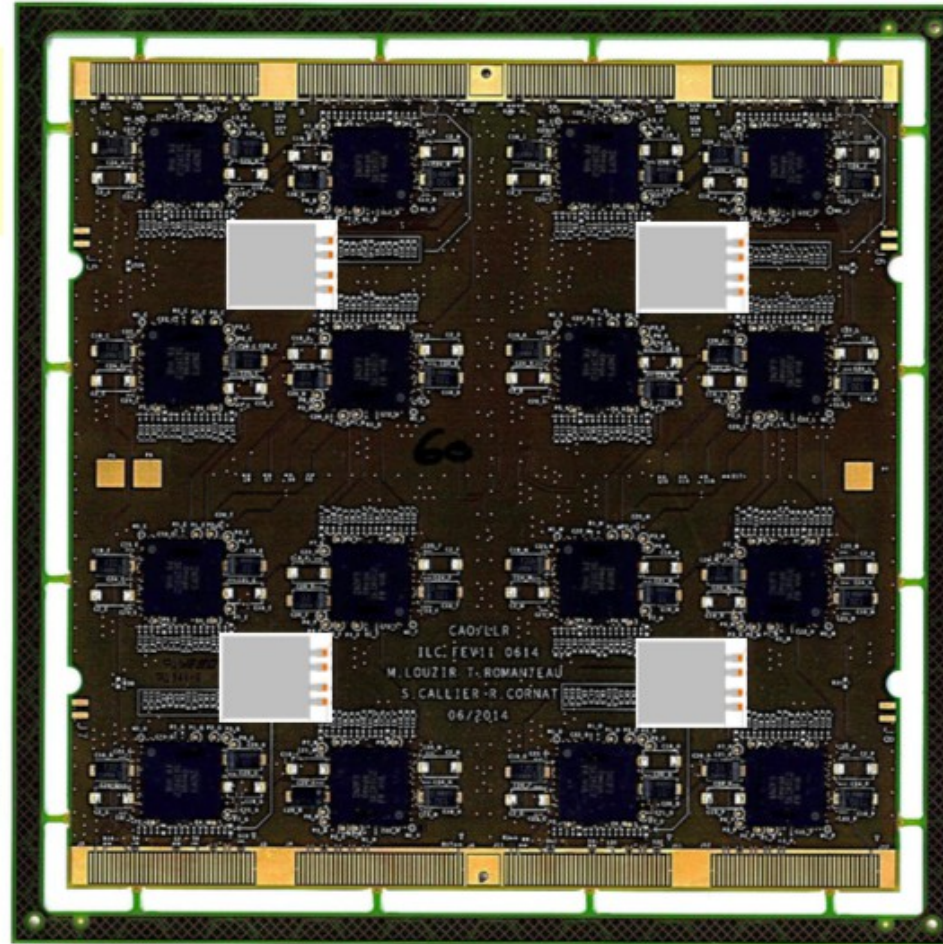
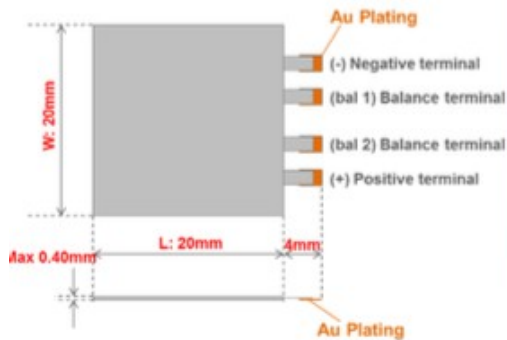


Ultra-Thin Supercapacitor

 DMH series

 DMHA14R5V353M4ATA0

 35 mF / 4.5 V



Raised Question! Life time has to be checked, depends on voltage and temperature...

Maalmi/Jeglot/Breton

Space constraints for the Active Sensor Units (ASUs):

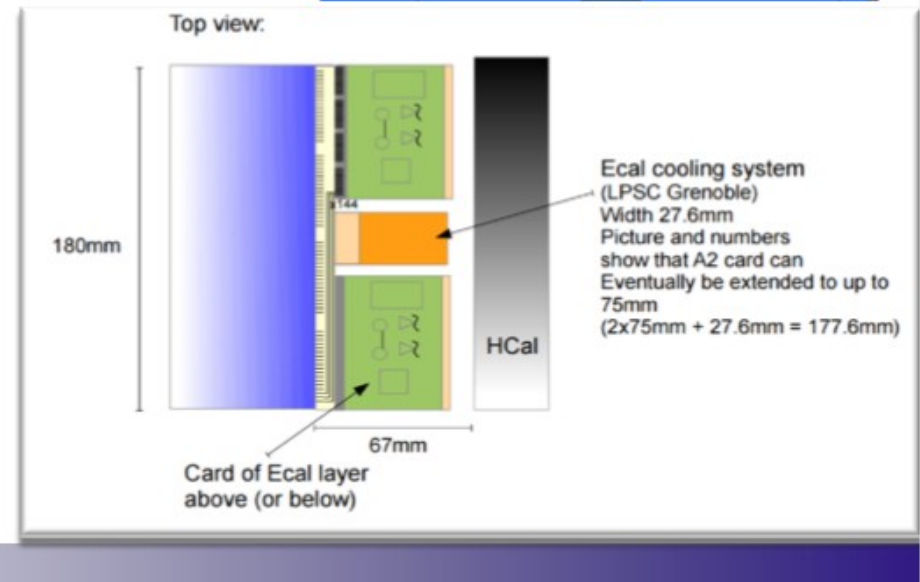
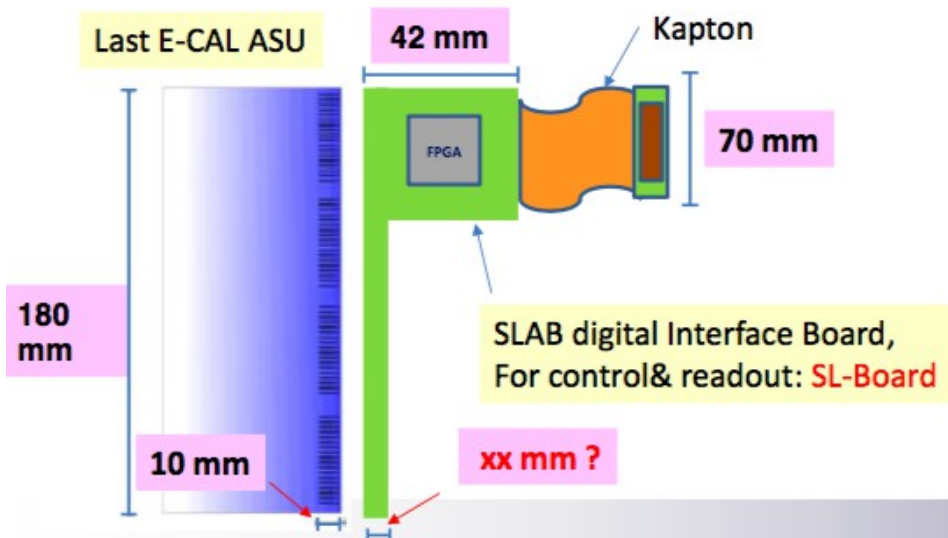
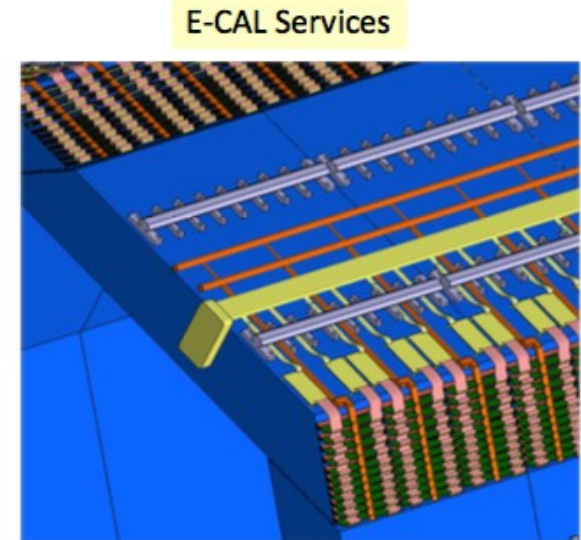
- Maximum Height for Electronics (including PCB): depends on number of layers (20-30?)
 - For final design: **x.x mm ?**
 - For prototype: (PCB + components for the **SKIROC-2 BGA option**) : **~ 3mm**

Current ASU Electronic board design:

- Last PCB Height (FEV 11): **1.6 mm** , FEV12 : xx mm??
- SKIROC BGA height: **1.4 mm**
- Total : 3 mm**

Space constraints for the Slab Interface Board (SL-Board):

- L-shape (even and odd ASUs) Dimensions: see below.
- Maximum Height: **~ 12 mm**



New activity that recently started with technical support by SERDI of LAL

Compact readout system is deliverable in AIDA-2020 and HIGHTEC at beginning of 2019

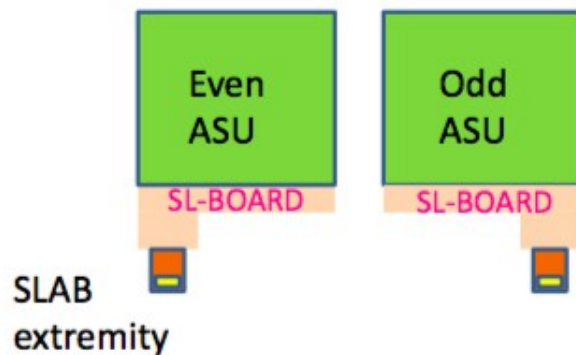
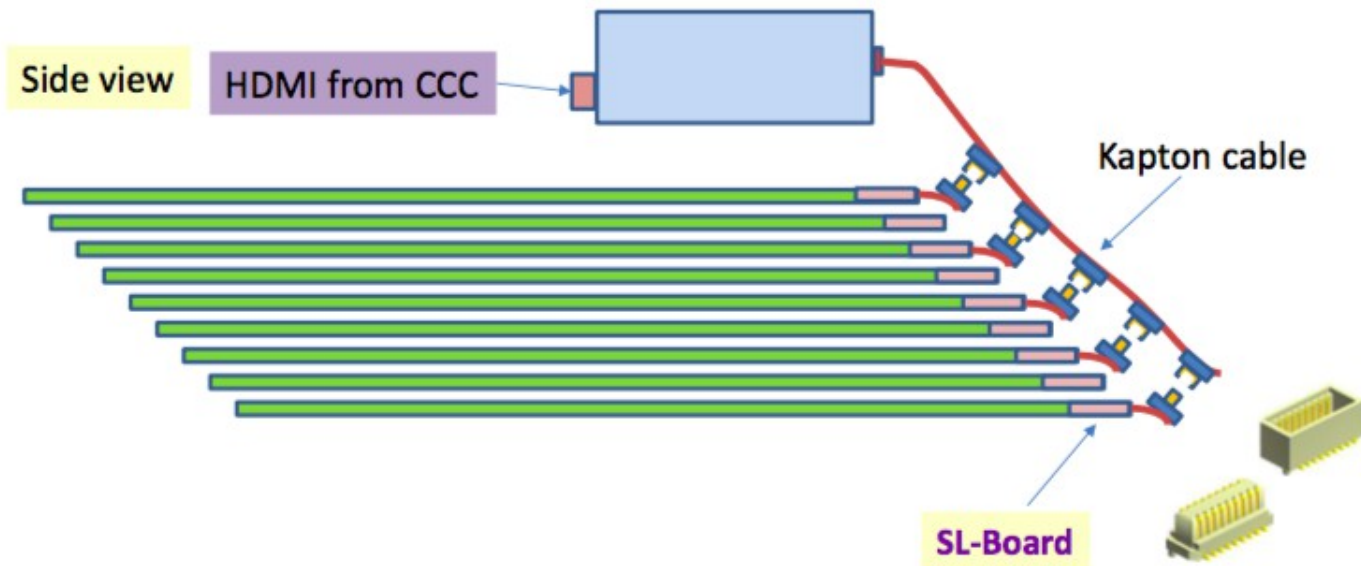
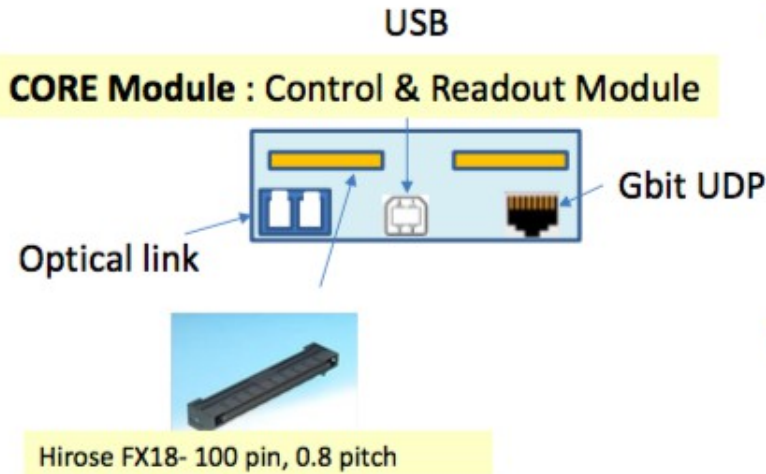
The new developments for the control and readout electronics are based on :

➤ **SL-Board :**

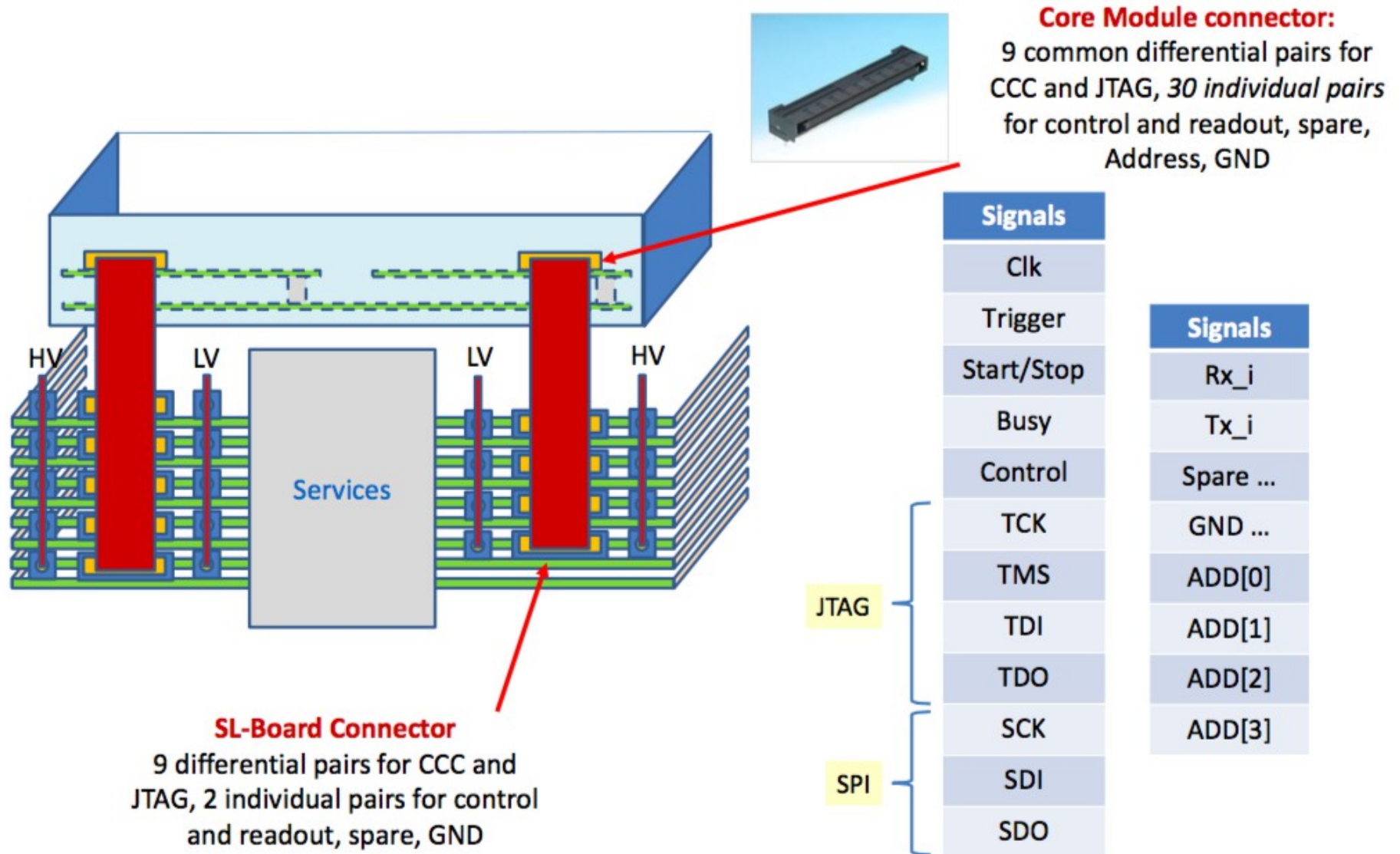
It's the digital interface board situated at the extremity of the Slab, based on a MAX10 FPGA, which handles:

- Control & readout of the chained ASUs (SKIROC interface)
- Interface to the CORE acquisition module through a kapton cable in order to have flexibility for the connection inside the detector (45° angle constraint)

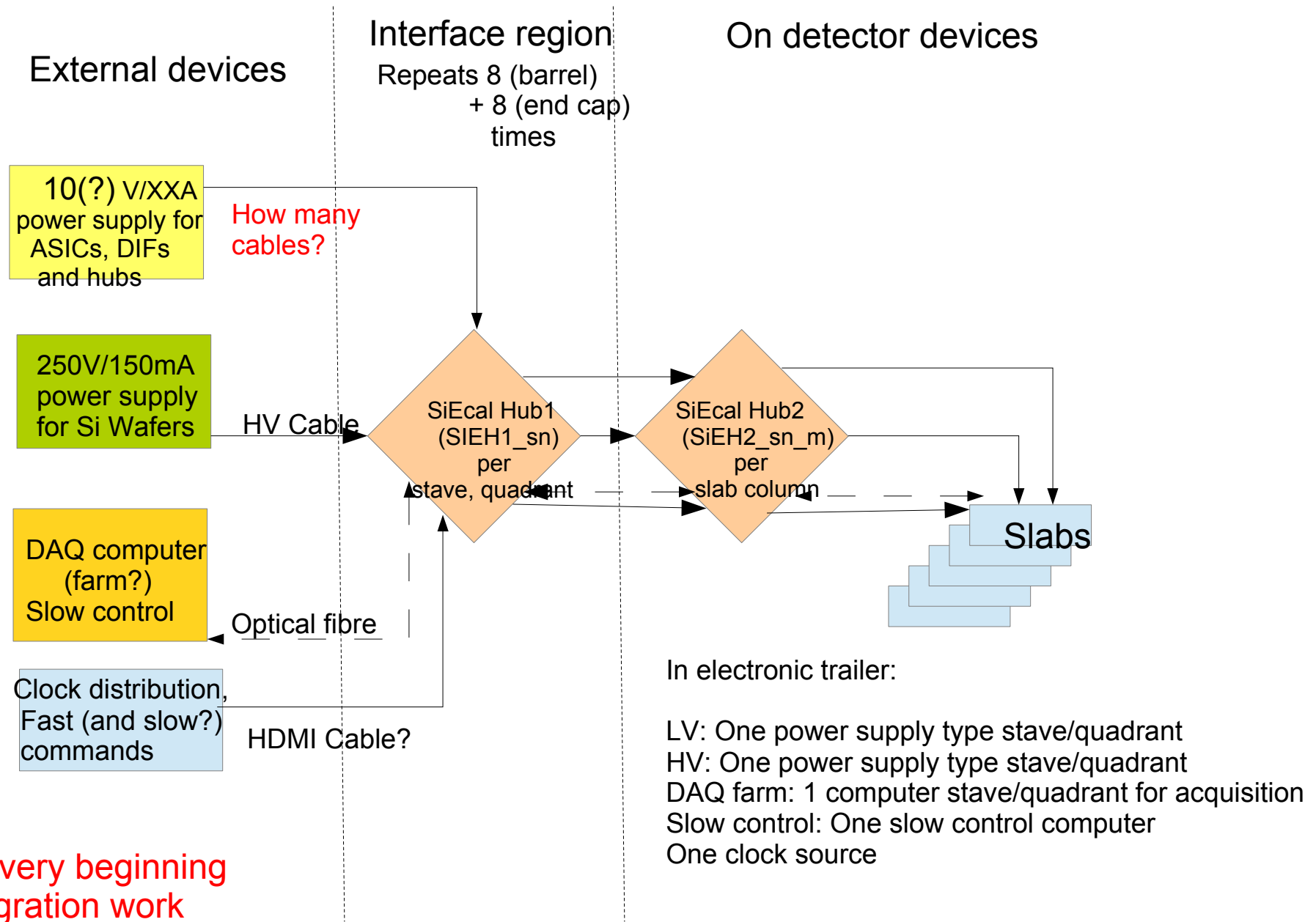
➤ **CORE-Module :** Control & Readout module that handles a column of Slabs, for the prototype phase.



Breton/Maalmi/Jeglot



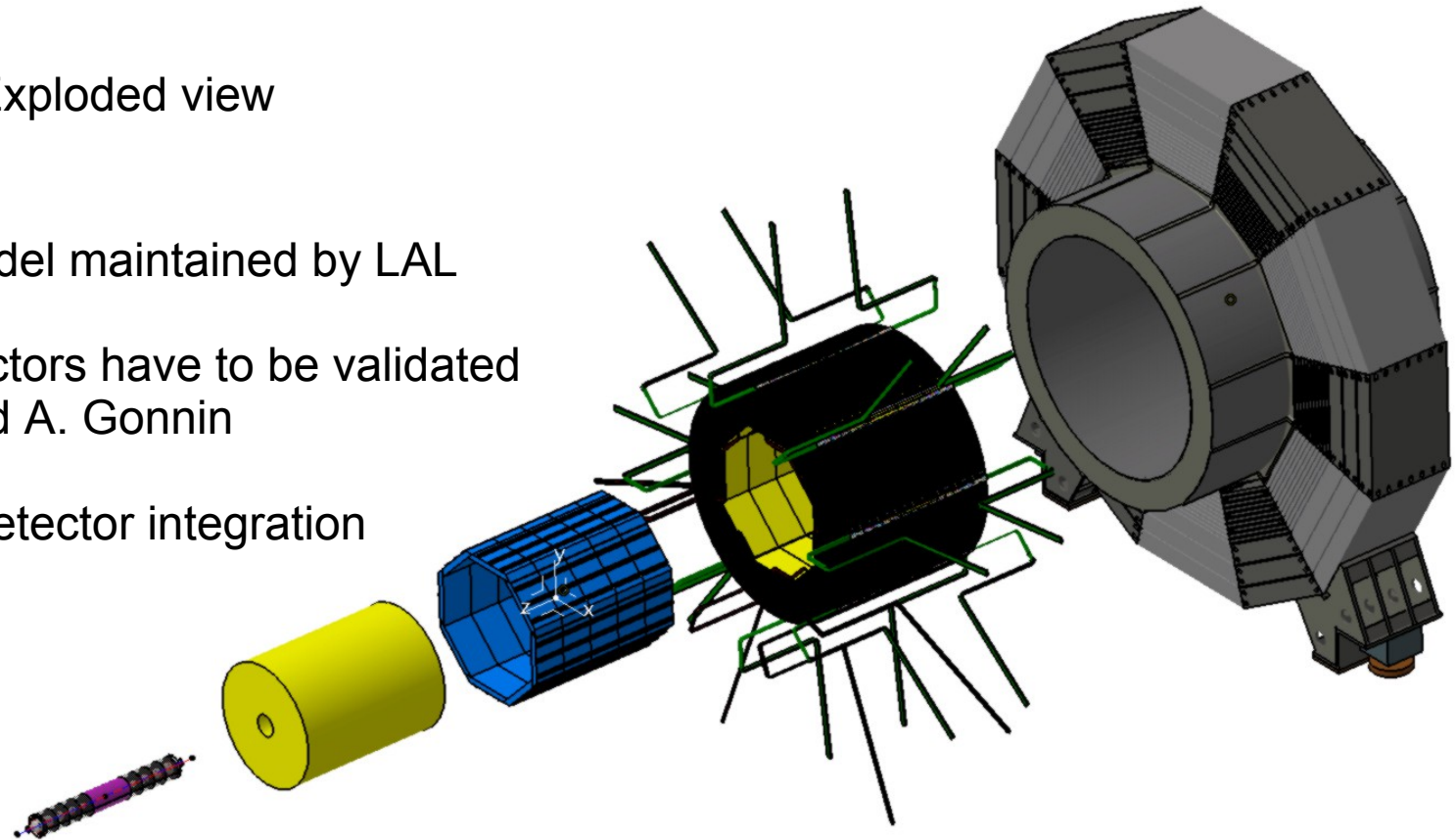
Breton/Maalmi/Jeglot





Exploded view

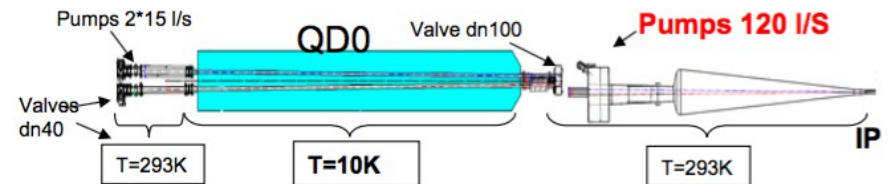
- ILD Engineering model maintained by LAL
- Updates of subdetectors have to be validated by C. Bourgeois and A. Gonnin
- R.P. Co-convenor detector integration



- Coherence between ILD subdetectors assured by Interface Control Document
- Intensive communication with Videau for Ecal
- Effort will grow in importance in coming years

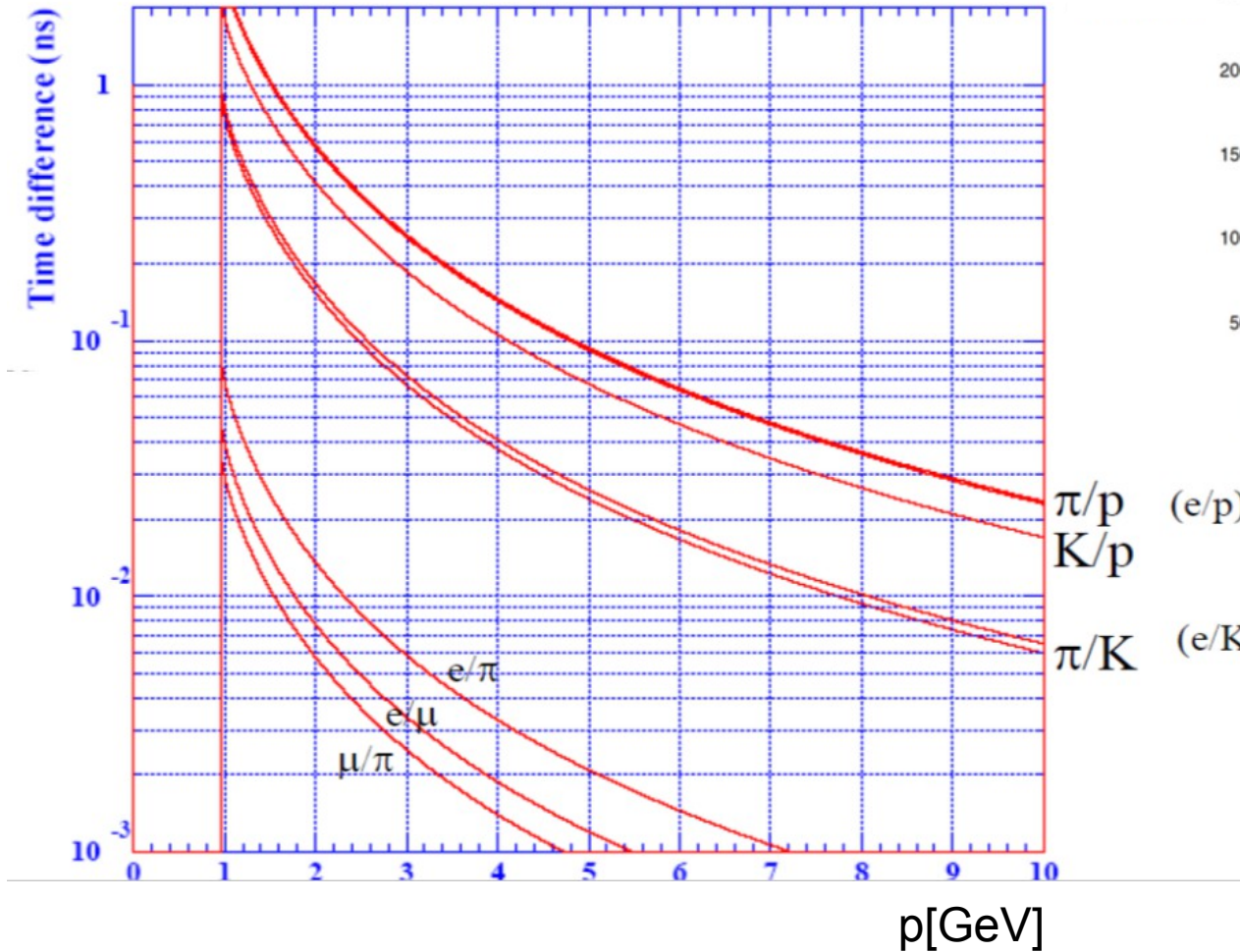
Gonnin/Bourgeois

- Vacuum studies for ILD
 - => Acceptation of new L^* of ILC

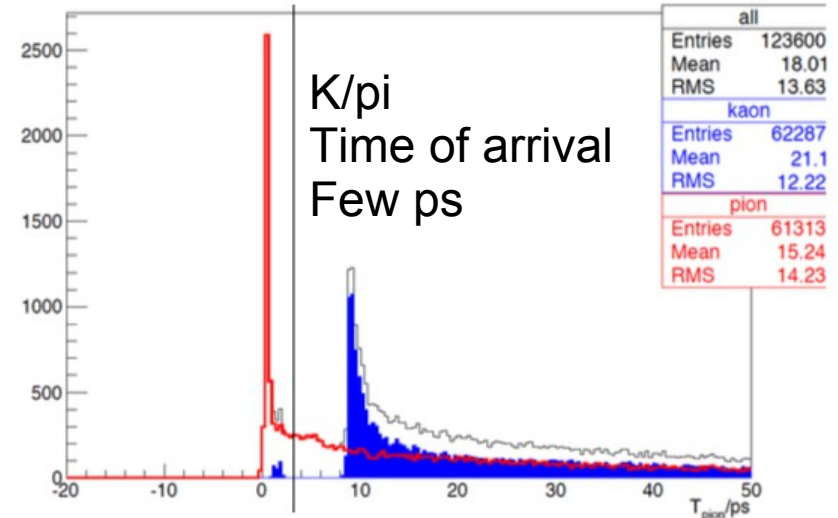


Mercier/Prevost

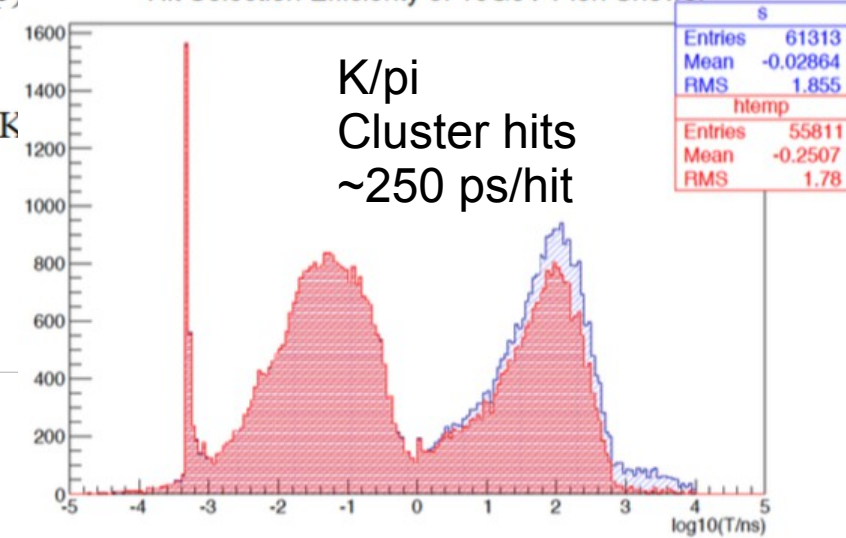
Barrel, R=1.6m, B=4T, cos θ =0



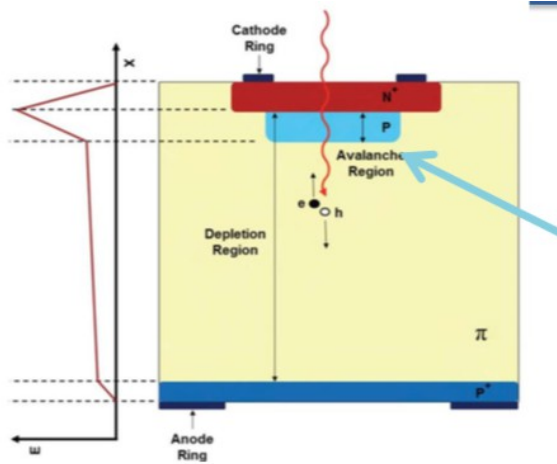
Hit Time Spectrum Calibrated To Pion Speed, 10GeV



Hit Selection Efficiency of 10GeV Pion Shower



Timing resolution needs to be well below 1ns level, rather ps!

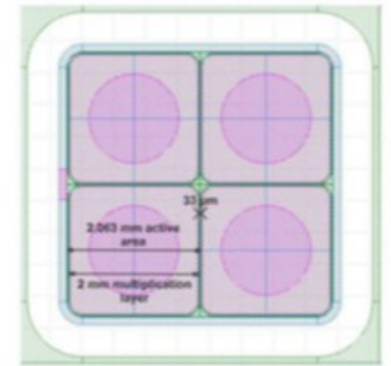


Add to n-on-p sensor an

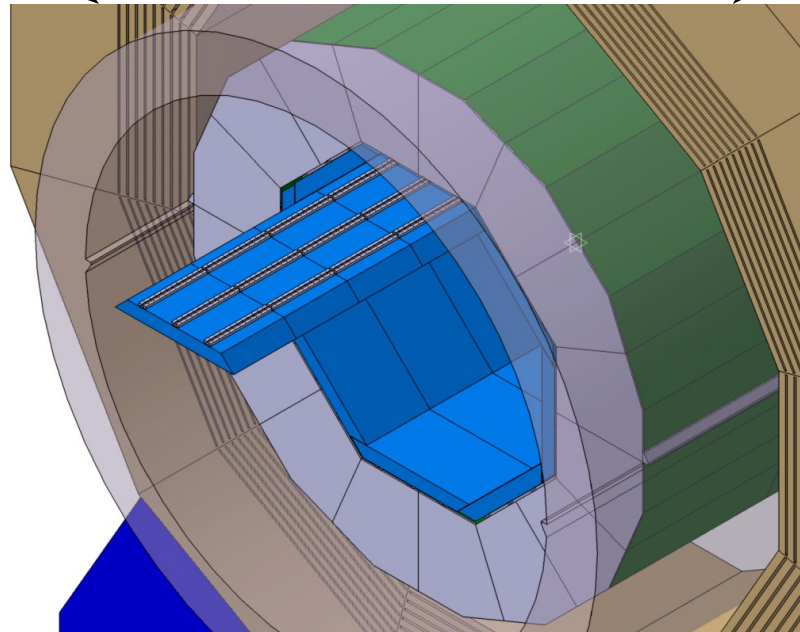
 extra thin p-layer

 => gain of 50 w/o

 breakdown



- LGAD for e+e- Detector?
or CMS Solution?
- Current resolution ~30ps
- Would need 10ps or better
- Interesting but big R&D program
that could build up on LHC
experience
- e+e- detector concepts about
to make up their mind now

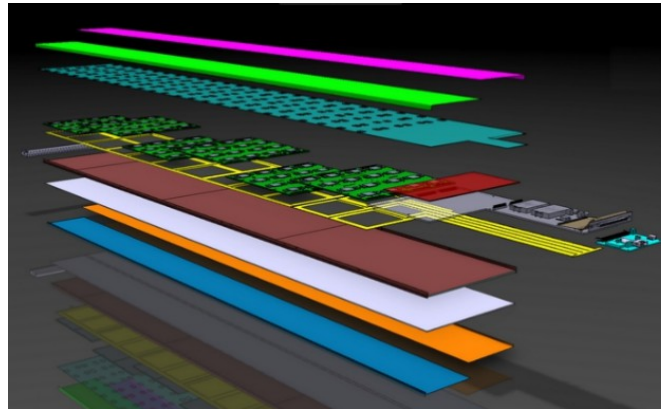


- **Staff**

- New PhD student
- Getting joined by researchers of other projects

- **Activities**

- Preliminary conclusions on physics potential of heavy quark physics at LC
- New studies according to « needs »
- Production of a long slab of Ecal and revision of digital readout



- Contribution to proposal of SiW Ecal for a LC detector
- Extension of ILD integration activities

Thanks to all of the LAL staff, technicians, missions, achats, logistics secretaries (in part. Sylvie of 208) for support of our work

Responsible
Roman Pöschl

Physics studies

D. Zerwas, F. Richard
E. Kou, F. LeDiberder,
S. Bilokin, R.P., A. Irlès

Detector R&D

Tests Ecal : R.P., D. Zerwas,
Adrian Irlès

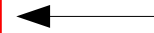
Digital Electronics Ecal (since
2017):
Dominique Breton (SERDI)
Jihane Maalmi (SERDI)
Jimmy Jeglot (SERDI)

Integration Ecal:
J. Bonis (SDTM),
A. Thiebault (SDTM)
A. Gallas

Integration ILD:
C. Bourgeois (SDTM),
A. Gonnin (SDTM)
B. Mercier (SDTM)
C. Prevost (SDTM)

- Algorithms and beam
Test analysis
- S. Bilokin, R.P., A Irlès
- B Kegl

Core team
for detector
construction



- Assumption positive evaluation of Japanese Government during 2018
=> Preparation phase will start

- Assembly of Ecal (includes r/o electronics and assembly proper)

0) Definition of concepts and procedures

~ Until end of 2019

0.5) 2020 Sharing of work with (inter)national partners

1) Construction of Module 0 (150 layers or 75 slabs)

~2020 – 2023

This is already a big beast!!!

Preparation for mass production ([local] infrastructure, contracts with industrial partners)

2) Ecal construction (~8000 layers or 4000 slabs)

~2024 – 2028 (for start of data taking in 2030)

3) Detector commissioning

~2024 [2025] – 2030

This includes reception of material at experimental site, check-out and Installation

Will discuss in the following the needs in terms of RH (ITA) and infrastructure

- **Refurbishment of infrastructure**
 - Infrastructure services at our labs (2 FTE four 3-4 years starting from ~2019)
- **Investment in corresponding assembly and quality control chains**
 - Planning through mechanical and electronics department
 - All members of current core team with large fraction of their time (8 FTE)
 - N.B.: The current core team may help establishing other assembly sites
Unrealistic that all 8000 layers would be assembled at LAL
- **Operators of assembly chains that are trained and supervised by current core team**
=> At least four operators nearly full time over ~6 years
- **Development of computing control software**
 - IT Experts may need to integrate quickly current core team 2 FTE?
 - May need to evaluate further contributions by IT Services
- **Material reception and shipment**
 - Logistics, storage
- **Reception, validation and commissioning of material on-site**
 - May be reasonable to plan with some technical staff on-site
- **Some of the material may be exposed to beams e.g. at CERN**
 - Particular during Module 0 phase

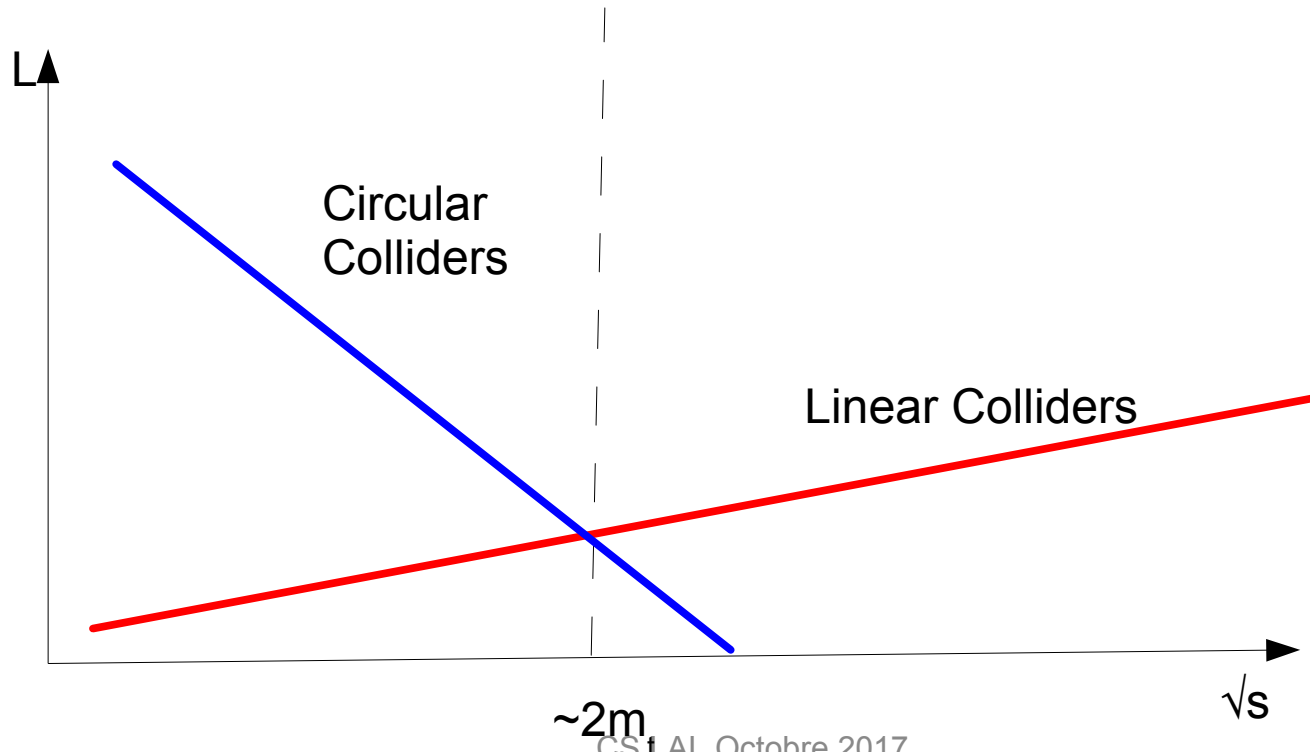
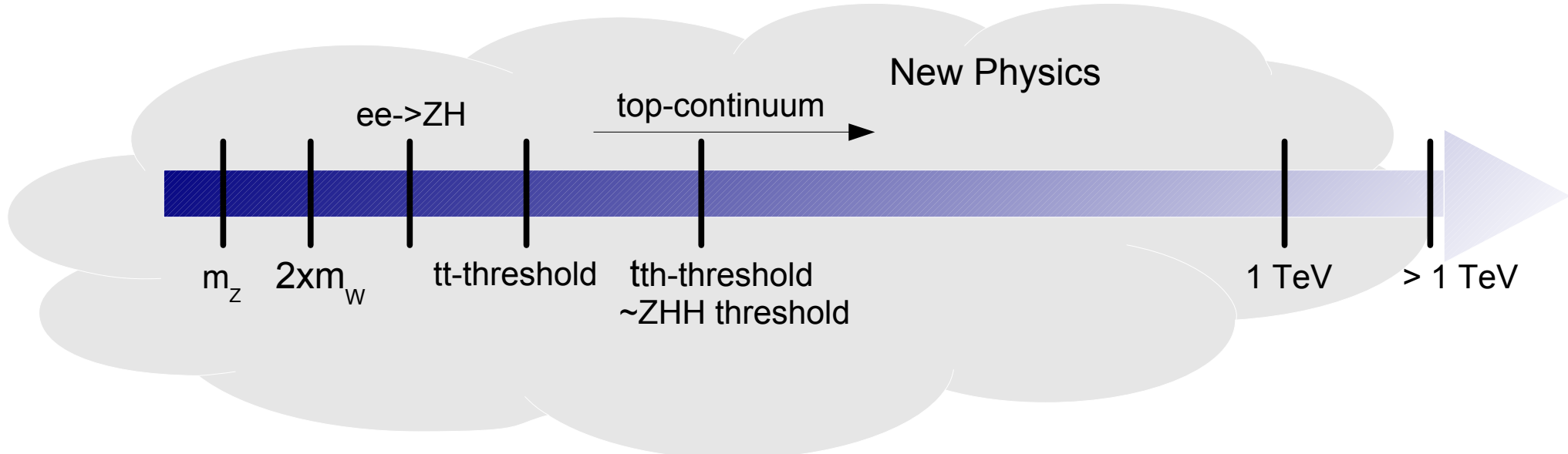
For this scenario we may have altogether to account for a need of ~15+x ITA until 2030 with a peak need between 2022 and 2028

- **Refurbishment of infrastructure**
 - Less infrastructure than for “in house” construction
- **Set up of a industrial production of layers**
 - Planning through mechanical and electronics department
 - All members of current core team with large fraction of their time (8 FTE)
 - Definition of specification and tight communication with industrial partners
 - Quality assurance of production
 - **Need to acquire new competences?**
 - Take into account that production can/should be at several sites (even if one company)
- **Operators for quality control station(s)**
 - Clearly less work intensive than full assembly (Total 2 FTE)
 - ... but requires to give well defined feedback to industrial partners
- **Development of computing control software**
 - IT Experts may need to integrate quickly current core team 1 FTE?
 - May need to evaluate further contributions by IT Services
- **Material reception and shipment**
 - Logistics, storage
- **Reception, validation and commissioning of material at ILC site**
 - May be reasonable to plan with some technical staff on ILC site
- **Some of the material may be exposed to beams e.g. at CERN**
 - Particular during Module 0 phase

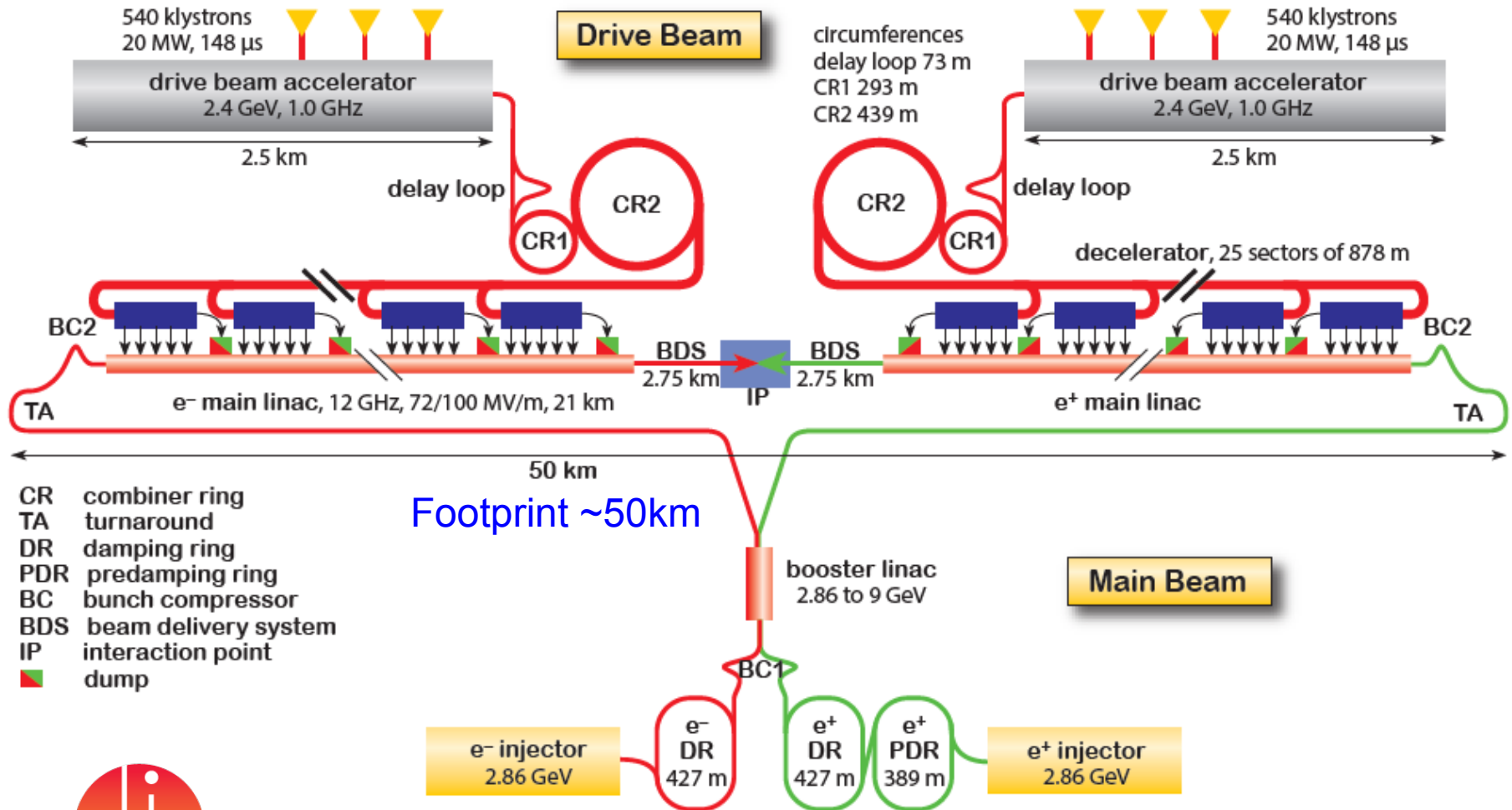
For this scenario we may have altogether to account for need of 15-x ITA until 2030 with a peak need between 2022 and 2028

- **Central task for assuring coherence of ILD Engineering Model**
 - Extremely important during design phase until ~2021
 - Will determine specifications of ILD sub components
 - So far mainly mechanics, electronics integration (including power supply) becomes increasingly important
 - LAL members (2 ITA) occupy currently key positions within ILD
- **Will smoothly transit into concrete planning phase**
 - Collaborative effort but we would like to sit on the table
- **Operators for quality control station(s)**
 - Clearly less work intensive than full assembly (Total 2 FTE)
 - ... but require to give well defined feedback to industrial partners

ILD Integration but of course also Ecal assembly require technical and management skills

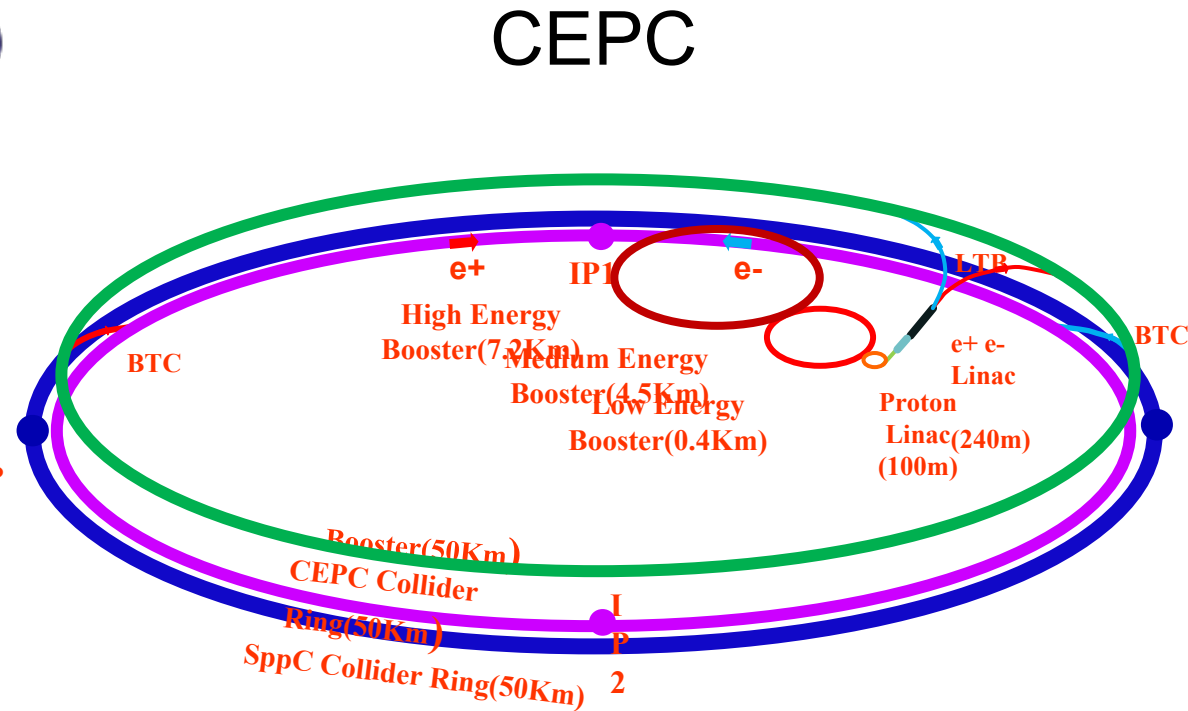
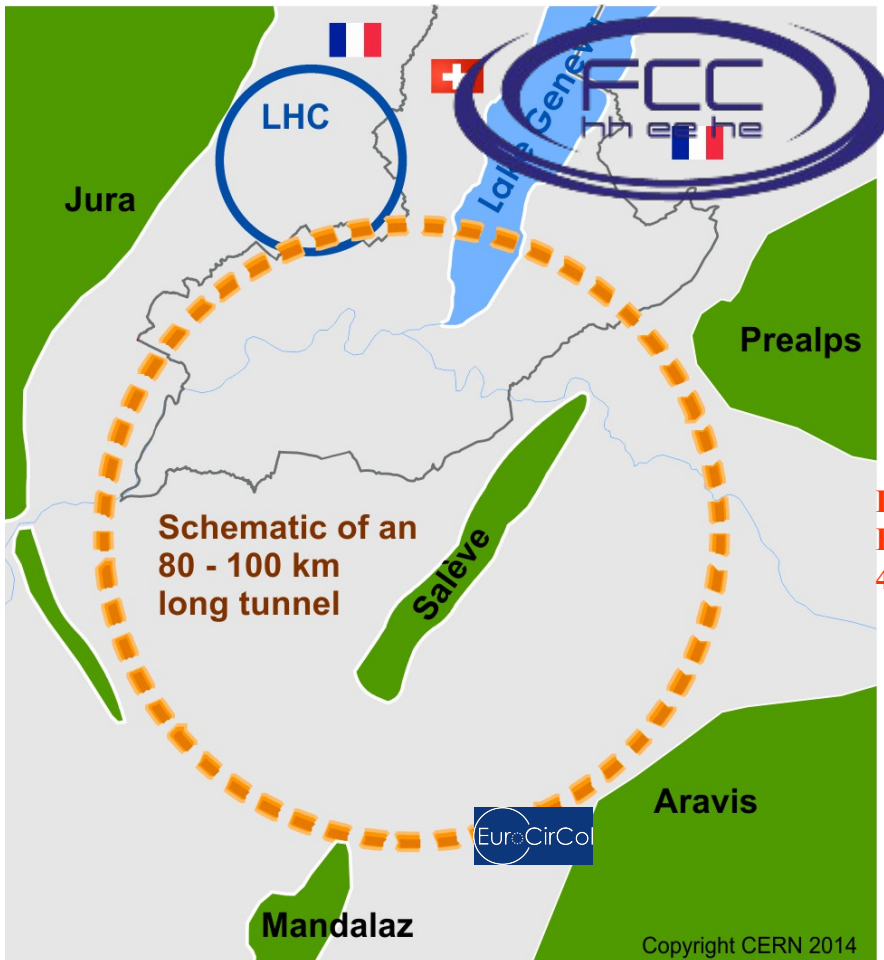


3 TeV Layout



Energy: 0.5 - 3 TeV
Electron polarisation

Drive beam to reach high gradients
CDR in 2012 – Rebaselining 2016



- ~100 km storage rings
- Coupled to hadron collider proposal
- 90 – 350 GeV cms energy
- No long. beam polarisation
- CDR Phase

- ~50 km storage rings
- Coupled to hadron collider proposal
- 90 – 240 GeV cms energy
- No long. beam polarisation
- (Pre-)CDR Phase

Important news: CEPC/SppC related

习近平主持召开中央全面深化改革领导小组
第二次会议（2018年1月23日）

会议审议通过了...《积极牵头组织国际大科学计划和大科学工程方案》...

会议强调，牵头组织国际大科学计划和大科学工程，要按照国家创新驱动发展战略要求，以全球视野谋划科技开放合作，聚焦国际科技界普遍关注、对人类社会发展和科技进步影响深远的研究领域，集聚国内外优秀科技力量，量力而行、分步推进，形成一批具有国际影响力的标志性科研成果，提升我国战略前沿领域创新能力和国际影响力。

The China Reform and Development Committee (led by President J.P. Xi) had the meeting on Jan 23, 2018, and passed the plan of “Chinese Initiated International Large Scientific Plan and Large Scientific Project”

Jan 23, 2018, is a historical time node for CEPC/SppC: facing to Chinese government, CEPC/SppC has a dedicated passage for project proposal, evaluation, R&D, project approval, and construction...