

Introduction to the physics case of the ILC and R&D for a highly granular electromagnetic calorimeter



A. Irles, 30th January 2018, IPHC Strasbourg













Outline of the talk

- Motivation: towards high precision measurements
- The International Linear Collider (ILC)
 - The machine
 - Physics benchmarks
- Detector R&D for the ILC
 - Particle Flow Detectors
- Highly granular electromagnetic calorimeter for the ILC







INEAR COLLIDER COLLABORATION



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Physics Motivations : towards high precision measurements

Motivation I

- The Standard Model (SM) is a successful theory proven at many experiments.
- Higgs discovery completes the SM particle content and describes the origin of the **particle** masses.

Few important questions remain open, *i.e.*:

- What is the origin of the large matterantimatter asymmetry ?
 - SM CP-violation is not enough
- The SM only explains ~15% of the matter content of the universe...
 - what is the composition of the rest (dark matter) ?

Very weakly interacting NEW particle (and/or new interaction)











Motivation II

Higgs discovery completes the SM particle content, but the Higgs mechanism is introduced ad-hoc.

• why the quantum field associated to the Higgs Boson field creates a condensate that fills the space and gives masses to the elementary particles?

Higgs coupling to X proportional to mass of X.

- why the fermion masses are spanned in a range of several orders of magnitude with only one value for the vacuum expectation ??
- **Hierarchy**, naturaleness problem \rightarrow hints of hidden mechanisms BSM Compositeness ? SUSY ?









The International Linear Collider : accelerator, physics cases

The ILC: https://www.linearcollider.org/ILC



ILC Scheme | ©www.form-one.d

- e+e- collider, Energy 250-500 GeV upgradable using polarized beams
 - Based on superconducting RF cavities
 - Gradient: 32 MV/m
 - Length of 31 Km
- Luminosities ~ 10⁻³⁴ cm⁻² s⁻¹

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The ILC: https://www.linearcollider.org/ILC

- Existing technollogy.
- The European X-ray free-electron laser (European XFEL) for multidisciplinary research
 - commissioned during 2017
 - first great mass production of the superconducting radio frequency TESLA technology → shared technology with the ILC
 - In the scope of the ILC, the European XFEL acts as a prototype for technical design, project planning and construction phase.
 - Strong participation of French groups and industry











Physics case



Benchmark analysis: Higgs couplings

- Golden channel: ee→ zH, use Z->ee/µµ to isolate a very clean Higgs signal mass
- high momentum resolution
- Sensitive to invisible decay modes.
- ILC can measure the full width of the Higgs coupling using a combination of σ and σ x Br measurements
 - Direct access to the couplings !
- ILC can improve HL-LHC measurements of Higgs couplings in ~ 1 order of magnitude
 - Smaller theory uncertainties: EW corrections at ILC (~1%) vs PDF + QCD at LHC (~ 10%)
 - Access to unreachable measurements at LHC (c-quark coupling)
 - Model independent !
- HL-LHC + ILC will make the determination of the Higgs couplings more precise than any machine.





Benchmark analysis: heavy quarks physics

3rd generation of quarks

- is heaviest, with closest connection to EW symmetry breaking
- composite?

Electroweak couplings: b-quark

- Current LEP measurements show tension with the SM in the Afb measurement
- Many composite models predict deviations in the fermion electroweak couplings (specially in the heavy flavors)

 \rightarrow can be observed in the cross sections and Afb measurements if measured at the % level

- Polarization allows to separate Z and γ couplings.
- ILC will be able to resolve the LEP issue on Afb and test compositeness theories.



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500 fb⁻¹ at 250 GeV with polarized e- (80%) and e+ (30%) (*Bilokin, Poeschl, Richard*) Page 11

Benchmark analysis: top-quark mass

- Top-quark mass is a key parameter of the SM
- Quark masses are not observables (guarks are bounded) in color singlet states)
 - are renormalized couplings (like α_{c}) that must be inferred from hadronic observables (i.e. cross section)
- The most precise well defined top-quark mass measurements at hadron colliders are based in cross section measurements :
 - example. the R-observable Eur. Phys. J. C73 (2013) 2438 (Alioli, Fernández, Fuster, A.I., Moch, Uwer, Vos)

 $m_t^{\text{pole}} = 173.7^{+2.3}_{-2.1}$ (total) GeV. Pole mass (ATLAS measurement, 7 TeV)

JHEP 1510 (2015) 121 (Atlas Collab)

Running mass (using ATLAS data, 7 TeV)

Eur.Phys.J. C77 (2017) no.11, 794 (Fuster, A.I., Melini, Uwer, Vos)

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Prospects (LHC) ~ 1 GeV, limited by theory (scale, PDF), luminosity, modeling uncertainties







Benchmark analysis: top-quark mass

Linear Collider measurement: threshold scan

- Clean final state (look for leptons and missing energy) → the analysis can be done in simple way (cut & count)
- Well defined observables and mass interpretation



error source	$\Delta m_t^{\rm PS} \; [{\rm MeV}]$
stat. error (200 fb ^{-1})	13
theory (NNNLO scale variations, PS scheme)	40
parametric (α_s , current WA)	35
non-resonant contributions (such as single top)	< 40
residual background / selection efficiency	10-20
luminosity spectrum uncertainty	< 10
beam energy uncertainty	< 17
combined theory & parametric	30 - 50
combined experimental & backgrounds	25 - 50
total (stat. + syst.)	40 - 75

In **one year** of data taking we can **improve by x10** the **LHC** results

Possible at **different mass schemes**, with small uncertainties in the conversion from one to other

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Detector R&D for the ILC :

These final states require **highly performance detectors**:

- *b(c,s)-charge determination using micro vertex information*
- Charge particle identification using trackers
- High resolution in jet reconstruction

The detector concepts: requirements

- Known (and speculated) physics channels dictate detector properties.
 - The detectors should be able to resolve hadronic heavy boson decays
- $M^2 = 2E_1E_2(1 \cos\theta_{12}) \longrightarrow \sigma_M/M = (1/\sqrt{2})\sigma_E/E$
 - A 3-4% jet energy resolution is needed for W/Z separation
 - Roughly: factor 2 better than LEP resolution and factor 3 better than LHC resolution
- A bias free selection is essential to cover any unforeseen physics scenario



Mjj GeV

• The beam time structure (~1 ms bunch trains separated by ~200 ms) allows to not use a central trigger and record all collisions recorded in each bunch train (self triggering detectors working in zero suppression mode).



Particle Flow and Imaging calorimetry

- A typical jet is formed by ~65% of charged particles, ~25% of photons and ~10% of neutral hadrons
 - In classical calorimetry, the resolution is limited by our capability to measure the energy of neutral hadrons in HCAL but also in ECAL (~50% of neutral hadrons convert in ECAL)



- Need to perform separation of single particle signals in the calorimeters
- The Particle Flow approach that uses the best information in the detector to measure particle energies, to meet the required level of precision



Particle Flow and Imaging calorimetry

 The limiting factor for the energy resolution is not the classical calorimeter resolution but the overlap between showers that compromises the correct assignment of calorimeter hits (confusion term)

• Need to minimize this term as much as possible !



The detector optimization for Particle Flow

Detectors optimized for PF require:

- Excellent tracking efficiency (>99%)
- Large radius and lengths & Large magnetic fields (to separate particles)
- Low material budget in front of the calorimeters (calorimeters confined inside the magnets)
- Imaging calorimetry: high granularity, compact (limited shower radial expansion) and hermetic calorimeters to maximize the capabilities of the pattern recognision algorithms.

- Particle flow-like algorithms were applied at ALEPH, ZEUS, CDF.
 - Much lower level of granularity and optimization for PF
- Nowadays PF is being used by CMS (but in a detector not optimized for PF).





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The detector concepts: SiD and ILD



SiD:

ILC Silicon Detector



ILD:

ILC International Large Detector

- 'Full' angular coverage including for flavor tagging
- Large SC solenoidal magnetic field à *la CMS* (B>3 T) ensuring excellent momentum resolution.
- Almost 'transparent' trackers with calorimeters included inside the coil minimizing material effects
- Imaging calorimetry for PF with >10⁸ of electronic channels
- Both use low power consumption systems
- Push-pull philosophy insuring scientific and technical safety









Tracking & Vertexing



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The use of a TPC is one of the identity marks of the ILD:

- Large power of separation of particles (large volume)
- Low material budget
- Particle identification.





Tracking & Vertexing



- Major breakthroughs with respect to existing detectors with many available new technologies for the Silicon detectors.
 - CMOS Pixel Sensors (IPHC)
 - Fine Pixel CCD and DEPFET
- Ist layer at R<2cm (5cm at LEP)</p>

High coverage







Tracking & Vertexing





The SiW-ECAL : an electromagnetic calorimeter for a Particle Flow detector

Imagin calorimetry

Calorimetry for the future linear colliders

- The R&D in high-granularity calorimeters for the ILC is being conducted by the CALICE collaboration
- Goal: construct highly granular calorimeters optimised for PF measurement of multi-jet final states at the ILC
- Intermediate step: build prototype calorimeters to
 - Establish the technology
 - Collect hadronic showers with unprecedented granularity to tune and test PF and MC algorithms → great interest shown by the Geant4 collaboration.
- The SiW ECAL R&D is tailored to meet the specifications for the ILD ECAL baseline proposal









SiW-ECAL for the ILC

Basic requirements of a PF calorimeter

• Extreme high granularity & Compactness (flatness) and hermeticity

Choice of **Tungsten** as absorber material

- $X_0 = 3.5 \text{ mm}, R_M = 9 \text{mm}, I_L = 96 \text{mm}$
- Narrow showers
- Assures compact design
- Low radiation levels forseen at LC

Choice of Silicon as active material

- Supports compact design
- Allows pixelisation
- Robust technology
- Excellent signal/noise ratio

Additional technological challenges

 Challenging the data management → integration of the readouts electronics in the active layers, selftriggering systems, zero suppression

Low occupancy (1-10%) + high S/N (10-20)

- No space for active cooling system → low power consumption electronics + power pulsing techniques.
- Run in magnetic fields.





SiW-ECAL for the ILC

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SiW-ECAL technological prototype: active units



ASU

equipped

with 4 Siwafers

256 P-I-N diodes

0.25 cm² each 9 x 9 cm² total area

Short slab:

- Adapter board (SMB) and Detector Interface (DIF)
- ASU (Active Sensor Unit),
 - PCBs (FEV10/11) with glued silicon P-I-N diodes as active material (325 μ m, 4 k Ω cm, N-type)
 - 1024 channels per slab
- VFE electronics: 16 Skiroc ASICS (in the ASU)
 - Auto trigger, double gain ADC
 - Low power consumption & power pulsing $(25\mu W/ch)$

RESTIGI





SiW-ECAL technological prototype: DAQ



SiW-ECAL technological prototype: DAQ

Current efforts:

- Preparation of future common beam test with other ILC prototypes using the AIDA2020
 WP5 standards, software, hardware and support.
- The AIDA-2020 project brings together the leading European research infrastructures in the field of detector development
- AIDA2020 WP5 is dedicated to DAQ developments for LC-detectors common tesbeams.











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Example case of combined beam test architecture followed by the AHCAL (analogue hadronic calorimeter prototype for the ILC) within the AIDA2020 standards.

Provided by AIDA2020 and beam lines:

TLU: Trigger Logic unit masters the beam test by delivering trigger signals (and managing busies) through different subsystems.

EUDAQ: modular and generic DAQ software used as run control and data collector (including event building)

Telescope (optional): for track finding and geometric event building.





• To be done by the SiW-ECAL to go in common beam tests with another AIDA2020 prototype.





To be done in collaboration by all experiments in the common beam test.





4) Build the events in EUDAQ: for that the different experiments should save the needed information (timestamp, trigger id, etc)

5) Write the monitoring analysis in DQM4HEP: generic, modular and flexible monitoring tool developed by the SDHCAL (Semi Digital Hadronic Calorimeter) and supported now by AIDA2020







Preparation of a (standalone) Test Beam at DESY (2017)

Define a commissioning procedure

- Optimal auto trigger Threshold value determination through fit of scurves to data taken in noise runs.
- Find **noisy channels**: **7-8%** masked channels (can be reduced by individual threshold settings, sk2A)
- 7 shorts slabs passed it, the other 3 were rejected for lower performance: under investigation

Noise sources found and isolated:

• Repetitive patterns on the localization of noisy channels. Solution: mask these channels

 \rightarrow issues on the routing of pad2ASIC in the PCB have been found after beam test (currently under study)

• Noise bursts due to grounding loops (isolation issues). Solution: improve slab isolation.



200 220

0.2

160

180





240 260 28 Threshold



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Test Beam at DESY

Setup :

- 7 short slabs: 6 FEV11, 1 FeV10 each equipped with 4 325um Si wafers and 16 Skiroc2
- Power pulsing and ILC mode (emulated ILC spill conditions)

Physics program:

- Calibration run with 3 GeV positrons perpendicular beam without tungsten absorber plates
- Electromagnetic showers program.
- Calibration run with 3 GeV positrons in ~45 degrees (6 slabs)
- Magnetic field tests with 1 slab (up to 1 T) in the PCMag










Calibration

MIP scan: Si - ECAL (w/o the W)

• Positrons of 3 GeV (~2 kHz rate, beam spot with slightly irregular shape and size <2cm diameter)

Data used for pedestal subtraction and energy calibration for following runs:



Data taking program

Magnetic field tests

- One slab in a special plastic support
- Magnetic field from 0 to 1 T.
- With and without beam.
- No failure/loss of performance during visual inspection on the web cam & online monitor.
 - ~20 hours of data in total.





SiW-ECAL performance for electromagnetic showers

Tungsten program

- Scans of various energies (from 1-5.8 GeV).
- Scan using different tungsten configurations



Raw shower barycenter maps

 $\overline{\mathbf{x}} = i = cells$, j = layer number

 $x^i w_0^j E_i$

 $w_0^j E_i$

= cells, j = layer number

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Test beam performance summary

- Successful beam test of the SiW-ECAL technological prototype.
 - first time with fully assembled detectors elements (first 7 of 10000 needed for ILD)
- Very good S/N performances in all the SLABs of (20±1.5)σ on mips
- Raw calibration achieved at the 5% level.
- First looks at shower response are very promising
- Operating in 1T magnetic field
 - Also nice and consistent calibration results
- Presentations + proceedings for CHEF2017, IEEE2017, LCWS2017
 Construction & beam test technical paper ongoing.
- Excellent prospects for next beam tests in 2018 !!









Towards ILD: challenges

Long slabs : up to ~15 ASU (2-3m). Mechanically and electronically complex object.

Spatial constraints

- Minimization of passive material thickness
- limited space between layers and between ECAL and AHCAL
- Low power consumption.
- Thermal uniformity
- Mechanical Assembly process
 - Lot of integration efforts being done See back-up slides





Summary

- The discovery of the Higgs boson at the LHC has been a major success of the field but it leaves few questions open.
- The ILC is the perfect experiment to seek for answers !
 - currently, the only e+e- at the energy frontier at the engineering phase.
- It will provide excellent probe of the SM and BSM through precision measurements but this requires excellent detector performances.
- The required level of performance will be acquired with detectors optimized for Particle Flow reconstruction.
- The PF requires highly granular calorimeters and minimum material in front of them (among other things). The R&D on such calorimeters is driven by the CALICE collaboration.
- One of these calorimeters is the SiW-ECAL fr the ILC which is in a very exciting phase of R&D and prototyping for the ILC.

Thanks for your attention.

Back-up



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Higgs Factories: Higgs-Strahlung versus W-Fusion





Figure 2. Precision of the Higgs couplings extracted in the linear and circular baseline scenarios using the current theoretical errors and assuming negligible theory errors. We also show results assuming a staged low-energy operation of the ILC and the impact of the W-fusion process by restricting the FCCee measurements to ZH production. We assume that the total Higgs width is constructed from all observed partial widths.

collider	\sqrt{s} [GeV]	luminosity $[ab^{-1}]$
HL-LHC	14000	3
FCC-ee/CEPC-240	240	4
FCC-ee/CEPC-350	240/350	4/1
ILC	250/350/500	0.5/0.2/0.5
ILC Upgrade	250/350/500	2/0.2/4

Lafaye, Plehn, Rauch, Zerwas Phys. Rev. D 96, 075044 (2017)



Higgs precision studies:

- Theory errors are important!
- FCC-ee ZH-only wrt FCC-ee shows the impact of VBF
- High stat is balanced by high energy
- Key: total width

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Higgs Factories: Higgs-Strahlung versus W-Fusion



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Benchmark analysis: heavy-quark physics



Benchmark analysis: heavy-quark physics



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Top quark mass measurements: observables



Top quark mass measurements: observables

The world combination achieves an improvement of the total m_{top} uncertainty of 28% relative to the most precise single input measurement [16] and $\approx 13\%$ relative to the previous most precise combination [6]. The total uncertainty of the combination is 0.76 GeV, and is currently dominated by systematic uncertainties due to jet calibration and modelling of the $t\bar{t}$ events. Given the current experimental uncertainty on m_{top} , clarifying the relation between the top quark mass implemented in the MC and the formal top quark pole mass demands further theoretical investigations. The dependence of the result on the correlation assumptions between mea-

LHC/Tevatron NOTE

ATLAS-CONF-2014-008 CDF Note 11071 CMS PAS TOP-13-014 D0 Note 6416 There is no well defined prescription that relates m_{f}^{MC} and m_{f}^{Pole}

Is the same MC mass for both colliders? And for the four experiments?

Current estimation of the uncertainty ~O(1) GeV

Current precision in $\mathbf{m}_{t}^{MC} \sim 0.7 \text{ GeV}$

- S. Moch et al., arXiv:1405.4781,
- ATLAS, CDF, CMS and D0 Collaborations, arXiv:1403.4427,
- A. H. Hoang and I. W. Stewart, 500 Nouvo Cimento B123 (2008) 1092–1100,
- A. Buckley et al., arXiv:1101.2599
- A. H. Hoang, arXiv:1412.3649.

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Top quark mass measurements: observables

 Δm_t

 m_t

1) Define an observable which should show good sensitivity

2) Small theoretical uncertainties.

3) Well defined mass scheme \rightarrow NLO calculations!

4) Measured observables are corrected to the parton level where they are compared with calculations



Top quark mass measurements: R-observable



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Figure 9: The heavy dots display the shifts in the left- and right-handed top quark couplings to the Z boson predicted in a variety of models with composite Higgs bosons, from Ref. [41]. The ellipses show the 68% confidence regions for these couplings expected from the LHC [36,43] and the ILC [42].



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SiD and ILD: differences



- Different B field & tracker radius achieving similar energy/momentum resolution.
- 100% Silicon tracker for SiD
- ILD has a large volume gaseous tracker (TPC >>LEP) supplemented by silicon tracking.
- Various calorimeter technologies are considered.

Both will profit from

		25 442 42 41 1 1 1
Experimental hall	Hall size	25 m x 142 m x 42 m (height)
	The ILD detector in detail	
	Height	~ 16 m
	Length	~ 14 m
	Weight	~ 14,000 tonnes
	Superconducting solenoid	3.5 teslas
Detectors	Vertex detector spatial resolution	3 µm
	Central tracker (TPC) spatial resolution	60 μm (220 layers)
	The SiD detector in detail	
	Height	~ 14 m
	Length	~ 11 m
	Weight	~ 10,100 tonnes
	Superconducting solenoid	5 teslas
	Vertex detector spatial resolution	< 5 µm
	Central semiconductor tracker spatial resolution	η 8 μm (5 layers)



F. Richard June 2013

The TPC





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The TPC

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ILC cost estimates



Costs

Cost drivers : coil+yoke and calorimetry



CALICE: Calorimeter R&D for future LC and beyond

International collaboration: ~360 physicist from 60 institutes and 19 countries



Initial step: build physics prototypes to prove the PF algorithm performance. (done)

Intermediate step: build prototype calorimeters to

- Establish the technology
- Collect hadronic showers with unprecedented granularity to tune and test PF and MC algorithms \rightarrow great interest shown by the Geant4 collaboration.

Goal: construct highly granular calorimeters optimised for PF measurement of multi-jet final states at the ILC







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The Analogue Hadronic Calorimeter for ILC

Analog HCAL detector:

- Scintillator tiles (3x3 cm²) +SiPMs
- SPIROC ASIC (designed by Omega group)

36 channels Autotrigger (signal must pass a threshold)

16 analogue memory cells



Optional Trigger validation (unvalidated events are discarded): only in beam test mode Runs until 16 memory cells are full, then it needs long time to convert and readout (~10 ms)

• Base unit: HBU

4 ASICs, 144 channels, 36x36 cm2 Scalability: 6 HBU in row (called "slab") Up to 3 slabs read out by single HDMI cable







Road towards an SiW-ECAL for ILC

★★*^ PRESTIGE

Physics Prototype LC detector **Technological Prototype** Proof of principle Engineering challenges 2003 - 2011 2010 - ECAL: Number of channels : 45360 Number of channels : 9720 Channels : ~100 106 Pixel size: 1x1 cm2 Pixel size: 0.55x0.55 cm2 Total Weight : ~130 t R_{M.eff}: ~ 1.5cm R_{Meff}: ~ 1.5cm Weight : ~ 700 Kg Weight : ~ 200 Kg

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Road towards an SiW-ECAL for ILC



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SiW-ECAL technological prototype

ORAL RESEARCH FELI

DE L'ACCÉLÉRATEUR L I N É A I R E



Si wafers

Elect

Designed for ILC : Low cost, 3000 m2 Minimized number of manufacturing steps Target is 2.5 EUR/cm2 Now : 10 EUR/cm2 (Japan)



I(V) and C(V) characterization

Breakdown voltage >500V Current leakage <4 nA/pixel (chip is DC coupled) Full depletion at <100 V (~40 V with 320 um, ~70 V with 500um) Null C(V) slope to avoid dC/dV noise



EUDET layout Prototype from Hamamatsu

Wafers are glued to PCB (robot, LPNHE)

Segmented guard-rings layout as an option

R&D on crosstalk

Segmented guard-rings layout as an option. Systematics studies with laser systems and simulation.











Beam test at DESY, Summer 2018

2 weeks in June 2018 for the SiW-ECAL of ILD/CALICE.

- Using a new compact structure allowing for 0 to 24 X0 of Tungsten and 10-20 sensor layers:
 - Test new PCB & Si Wafers & DAQ developments
- A long structure (3.2m) chaining 12 detector units, mounted on a support on wheel, to test the response of a long layer.

Physics program:

- MIP calibration
- Electromagnetic showers
- If possible: photon/electron separation studies (key for Particle Flow understanding)
- Tests with and w/o B field.







Assembly chain



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POSTDOCTORAL RESEARCH FELLOWSHIPS



CALICE: Calorimeter R&D for future LC and beyond

- > more than 10 years of R&D for high granularity calorimeters eventually piqued interest in LHC community
 - in the context of ALICE FoCal upgrade: digital ECAL (T. Peitzmann)
 - CMS calorimeter endcap upgrade: HGCAL (E. Sicking)
- > HGCAL challenges
 - radiation hardness
 - pile-up rejection: ~50 ps time resolution
 - operation at -30°C
 - data volume
- > HGCAL design
 - EM and front hadronic section with hexagonal silicon sensors
 - backing hadronic section with scintillator tiles read out by SiPMs
- many synergies with developments for LC calorimeters

Katja Krüger | LCWS17: Calo/Muon Summary | 27 October 2017 | Page 13/14

silicon



SiPM

on tile

-30°C



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Long slab: assembly bench

2nd generation of manipulator:

- Pick-up by vacuum aspirator, pressure protection by springs
- Motorization along longitudinal and vertical axes is envisaged.
- Different assembly scenarios under study, all with different possibilities to intervene in case of damaged ASUs.
- Final layout to be defined after decision on assembly scenario.
- Work done by the mechanics department in close collaboration with the electronic department (SERDI)





- Preparation of upgraded testbench (In step from drawing to fabrication)



IR

Electric long slab prototype

Scale to support electronics

- 2+6+4 ASUs = ~3.2 m
- Support of SMB
- Total access to upper and lower parts
 Baby wafers (4×4 pixels) on the bottom

Mechanical characteristics

- Movable: table and to beam test
- Rotatably along long axis (for beam test)
- Rigidity : <mark>≤</mark> ~1 mm per ASU
- No electrical contacts scale / cards

Shielding

vs Light and CEM



IR

Electric long slab prototype

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2 ASUs prototype.

- FEV11, sk2.
- Equipped with baby wafers
 - Calibration with RA sources ⁹⁰Sr, ¹³⁷Cs.
 - Beam test in summer 2018







Compactifying the DAQ and passive components of the ASU



 Current values for prototype: (PCB + components for the SKIROC-2 BGA option) : ~ 3mm nex slides →




Compactifying the passive components of the ASU

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- Investigating ultra thin PCB, with chip on board COB
 - Semidonductor packaging, wire bonded.
- LAL/OMEGA collaboration with Corean Group of SKKU, EOS company for the PCB and Kale company for the wire bonding)
 - Strong synergies between university and local companies
 - Testbenchs at LAL and SKKU, training of students done at LAL.
- FEV11_COB production ready (10 boards of 1.1mm, good planarity and good electrical response). 3 sent to LAL
 - Skiroc2a being wire bonded at CERN Bond Lab
 - To be tested in beam this year.



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Compactifying the passive components of the ASU

- Proposal to use new ultra-flat capacitors to distribute over the ASUs. This will permit:
 - Peak current reduction: especially through the connectors
 - No more voltage drop along the slab
 - Homogeneous peak power dissipation during power pulsing.
- We go from the 400 mF capacitor/ 12A (peak Current) for the whole SLAB to 140 mF / 1.2 A per ASU.



Brand new product, appeared few months ago









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Interconnection with flat kapton cables



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- Interconnection is maybe the most involved piece of the assembly
- Current solution with Flat Kapton + Iron Soldering works
 - Proven for short slabs
 - But... Interconnection so far made by hand & Delicate work
- Application for long slab requires automatised (robust) procedure
 - difficulties to find supplier for developing such a procedure...

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- Intensive brainstorming at LAL over summer to find solution that
 - is robust, "easy" to implement on short notice and that can be extrapolated
 - Remember also that long slab is electronics/electrotech and mechanical object
 - Tight communication and between LAL electronics and mechanics departments





Compactifying the passive components of the ASU

- New interconnection proposal for the ASU with the SKIROC-BGA option
 - old approach based in flat kapton cables seems not feasible at production scales (see back-up slides)
- Gradconn connector BB02-YN

https://www.gradconn.com/Products/BoardToBoard/MatingHalves/BB02-YN/BB02-WF

- 35 pins, Height : 1,5 mm possibly 1,27 mm.
- Pitch 1mm compatible with existing ASUs
- Current rating : 1 A., AC 300 Volts
- Still ongoing tests to perform:
 - Connectors resistivity measurement
 - Only one board so far \rightarrow long slabs? Check ASU alignment.
 - Emulate power-pulsing and measure the effect on the AVDD power supply on the ASUs all along the slab.
 - Signal integrity along the slab: we may need to add buffers on the ASUs
 - Mechanical stress test.















Compactifying the DAQ

Optical link

Hirose FX18- 100 pin, 0.8 pitch

USB

Gbit UDP

CORE Module : Control & Readout Module

The new developments for the control and readout electronics are based on :

- SL-Board: It's the digital interface board situated at the extremity of the Slab, based on a MAX10 FPGA, which handles:
 - Control & readout of the chained ASUs (SKIROC interface)
 - Interface to the CORE acquisition module through a kapton cable in order to have flexibility for the connection inside the detector (45° angle constraint)
- CORE-Module: Control & Readout module that handles a column of Slabs, for the prototype phase.

