



TES for CMB

Flavio Gatti

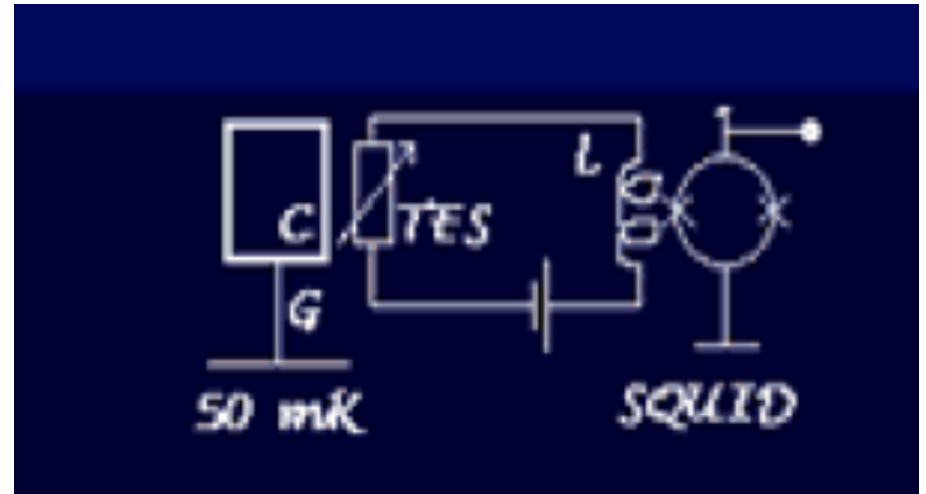
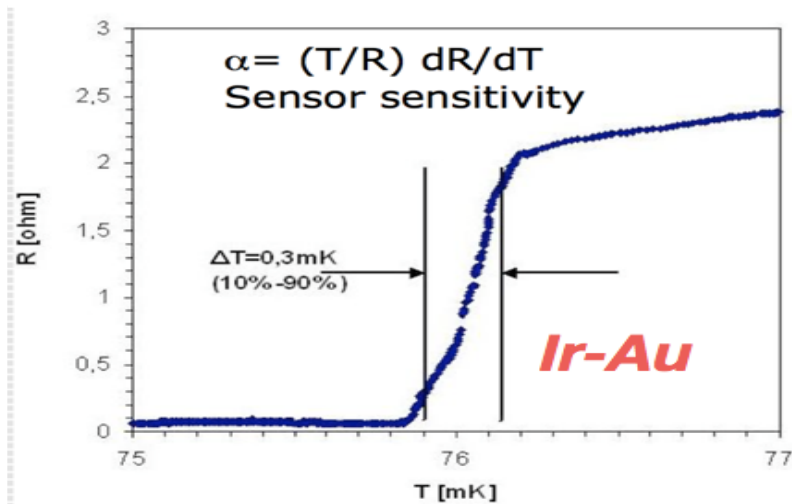
Università e INFN, Genova

Overview

1. CMB TES Bolometers:
Physics, Performance, Application,
2. Status of the Art
3. Groups in Europe

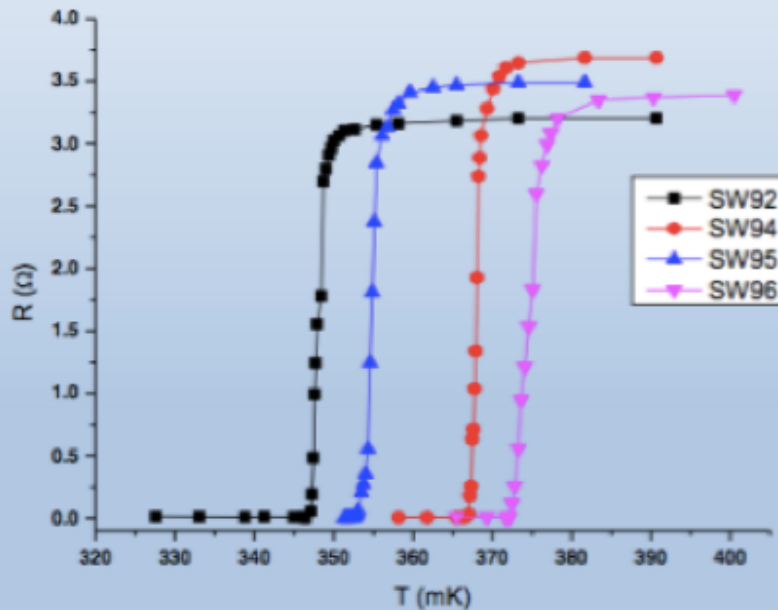
TES

- Superconducting film operated in the s/c to normal transition
- SQUID as best matching current amplifier
- Low T \rightarrow Low Noise Equivalent Power to input and narrow transitions
- Multiplexing schemes TDM and FDM are suitable



TES performance test

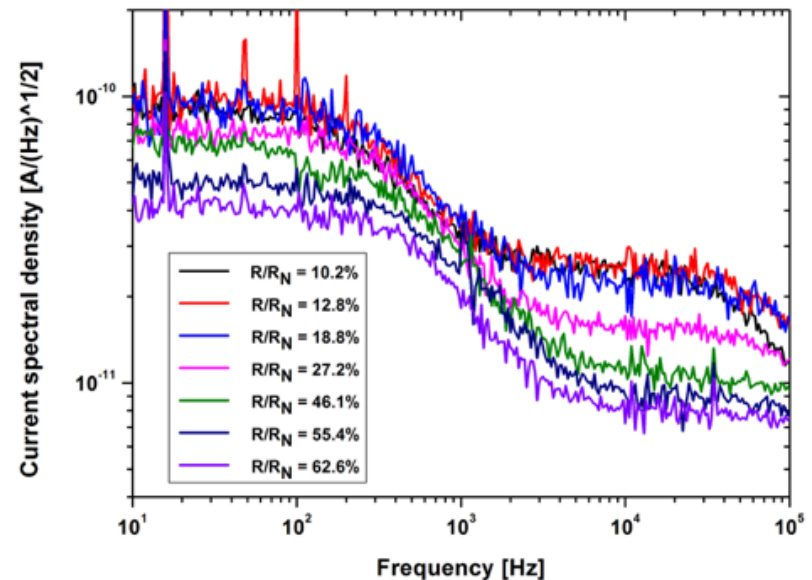
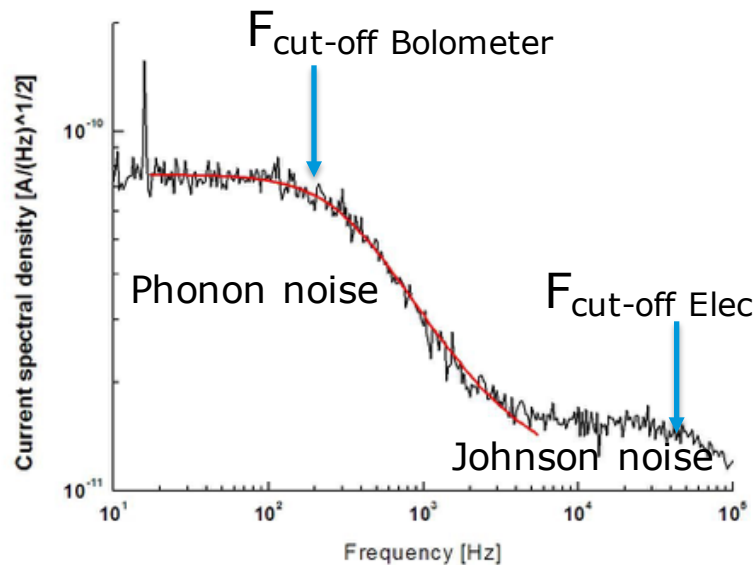
- Bilayer TES Ti-Au studied for covering 0.3 -0.4 K
- Larger temperature range requirements (0.5K): Investigations on Ti and Mo films proximized with gold



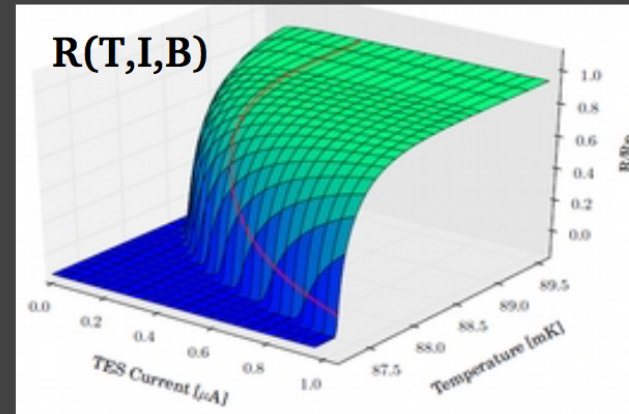
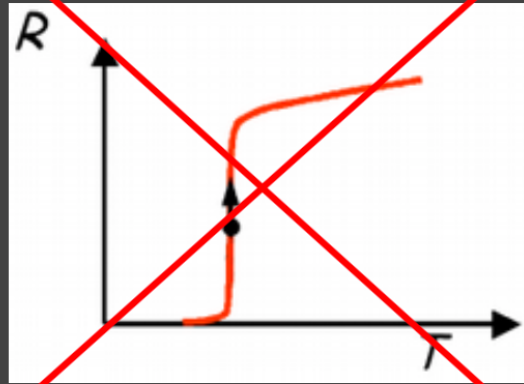
	Ti (nm)	Au (nm)	Ti (nm)
SW92	5.0	4.4	37.2
SW94	5.0	4.4	38.0
SW95	5.0	3.8	37.2
SW96	5.0	3.8	38.0

TES Performance tests

1. Bolometer in isothermal box at low T (no external EM radiation)
2. TES at several operating points (R/R_n)
3. Current Noise as composition of [phonon noise x bolometer gain] and Johnson noise; SQUID noise at 1×10^{-12} A/Hz.

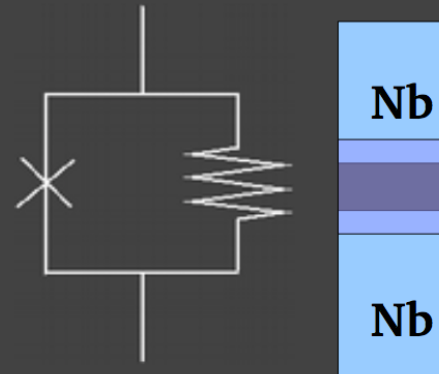


Progress in understanding the TES physics

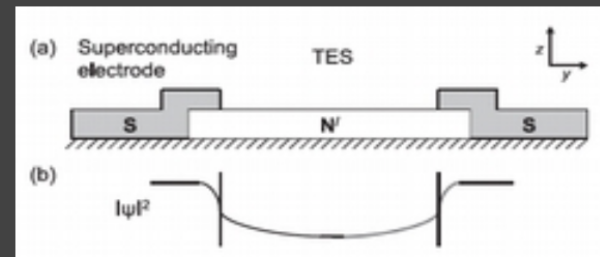


$$J_J = J_0 \sin \phi$$

$$L_J = L_{J_0} \cos^{-1} \phi$$

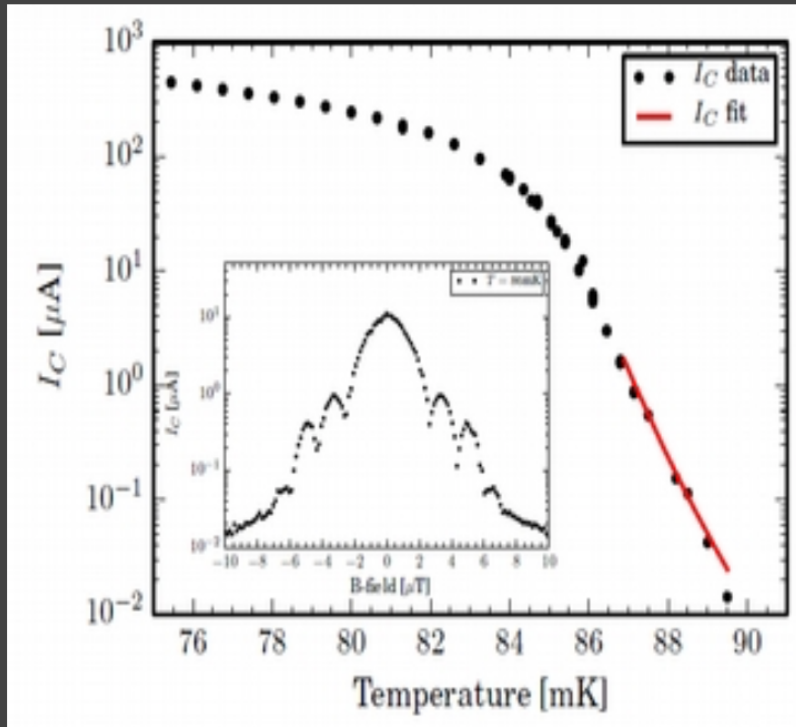


J. Sadleir *et al.* PRL 104, 047003 (2010)
 A. Kozorezov *et al.* APL, 99,063503 (2011)
 S. Smith *et al.* JAP,114, 074153 (2013)
 L. Gottardi *et al.* APL, 105, (2014)
 J.Ullom and D. Bennett ,Superc.Sci.Tech. 28 (2015)



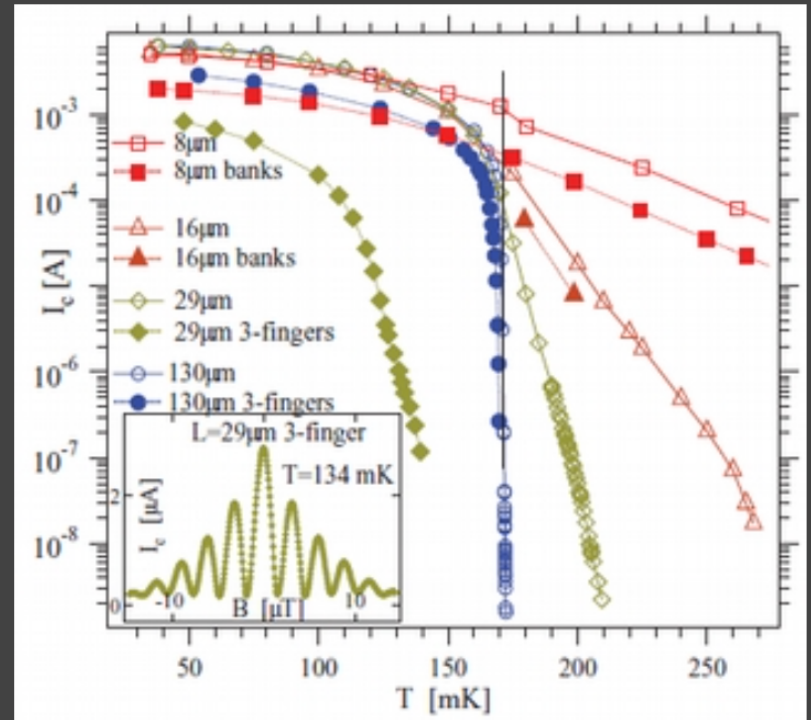
By L. Gottardi at SRON

SRON bolometers (ac-bias)



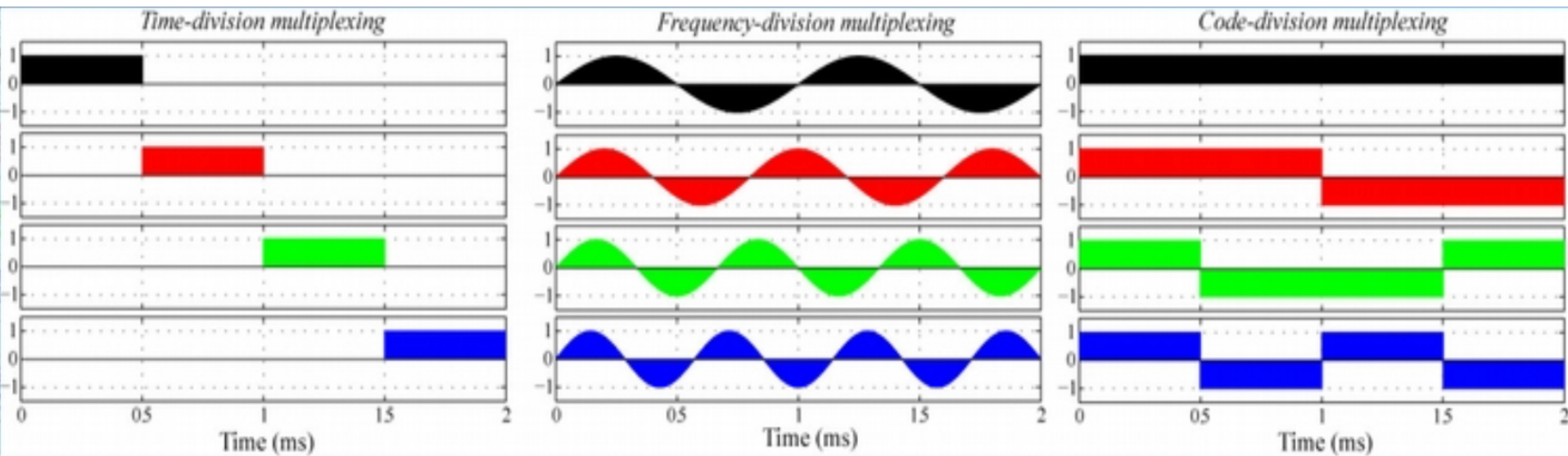
L. Gottardi *et al.* APL, 105, (2014)

GSFC micro-calorimeters (dc-bias)



J.Sadleir *et al.* PRL 104, 047003 (2010)
S.Smith *et al.* JAP,114, 074153 (2013)

- TES behaves as a **superconducting weak-link** due to proximity effect induced by the Nb leads
- I_c vs $B \rightarrow$ Fraunhofer-like pattern.
- Close to T_c , I_c decreases exponentially following weak-link theory



TDM

1. Multiplication of TES signal with *boxcar functions*
2. SQUIDs are switched ON and OFF in time
3. The SQUID amplifier is the modulating element

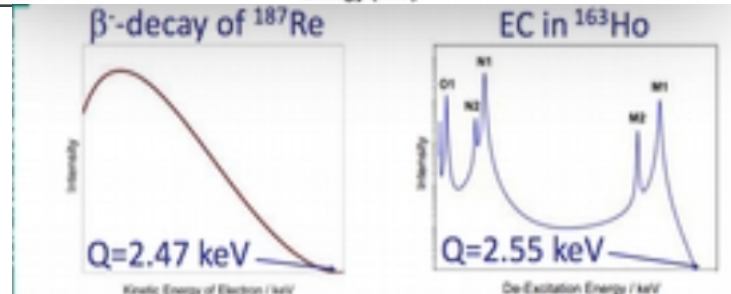
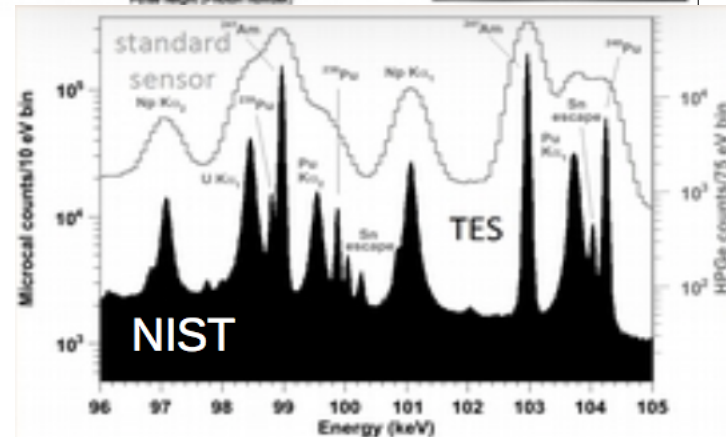
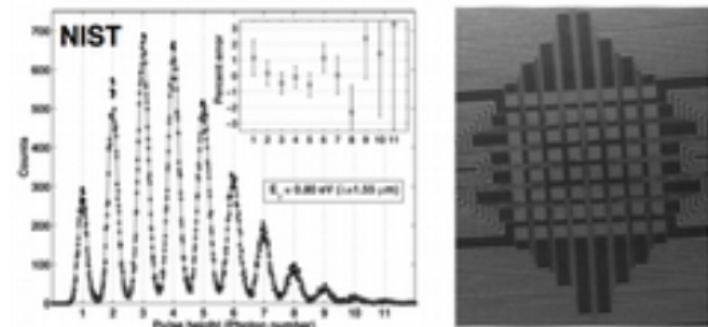
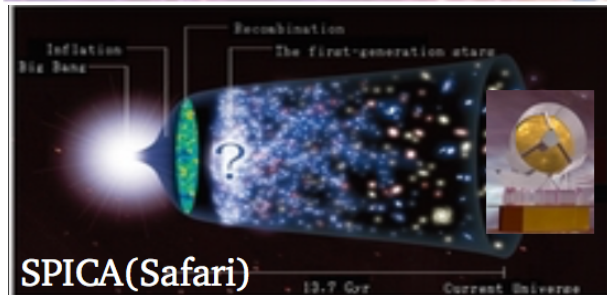
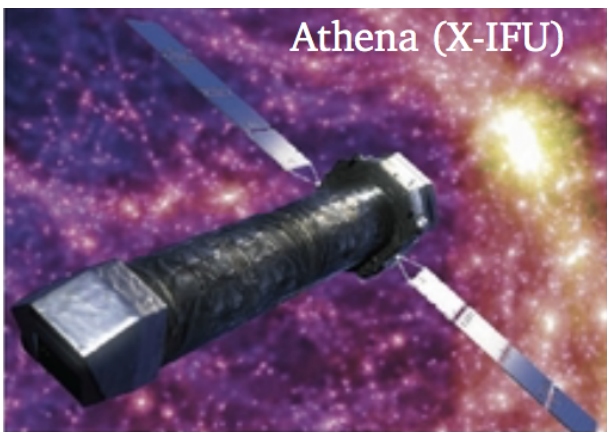
FDM

1. Multiplication of TES signal with *sine functions*
2. Requires noise blocking filters
3. Either the TES (**MHz-FDM**) or the SQUID (**GHz-FDM**) is the modulating element

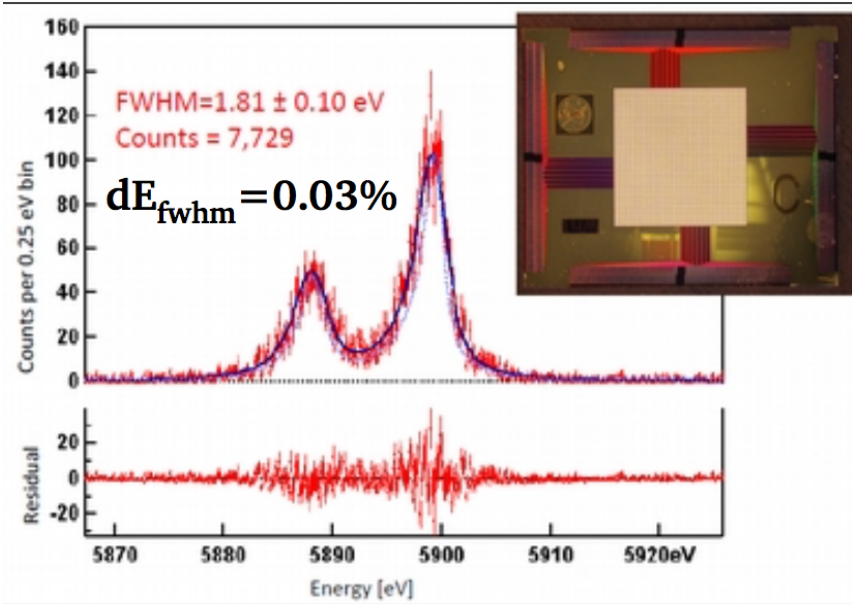
1. CDM

2. Use *Walsh-code* modulation functions
3. Pixels are on all the time SQUID or superc. switches as modulating element
4. modulating element

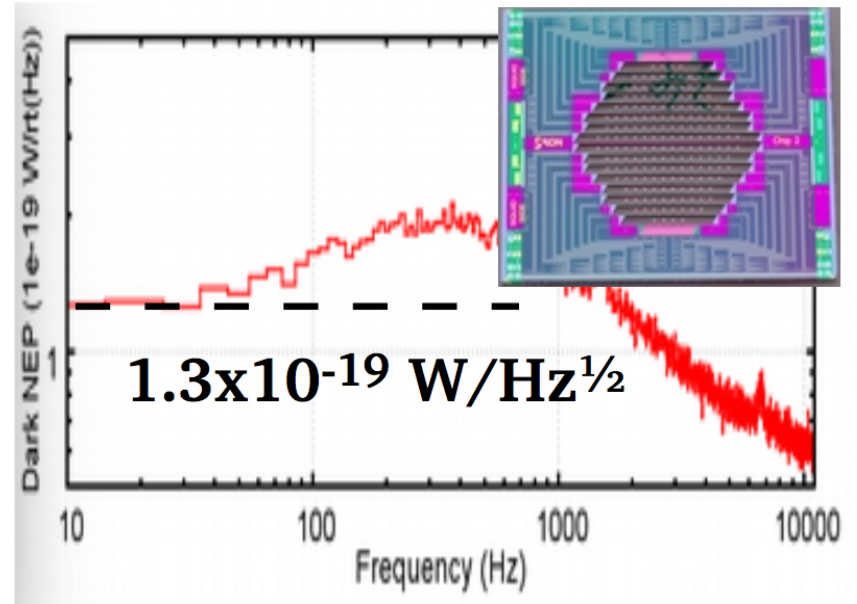
WIDE RANGE of APPLICATIONS



Echo Holmes Mare



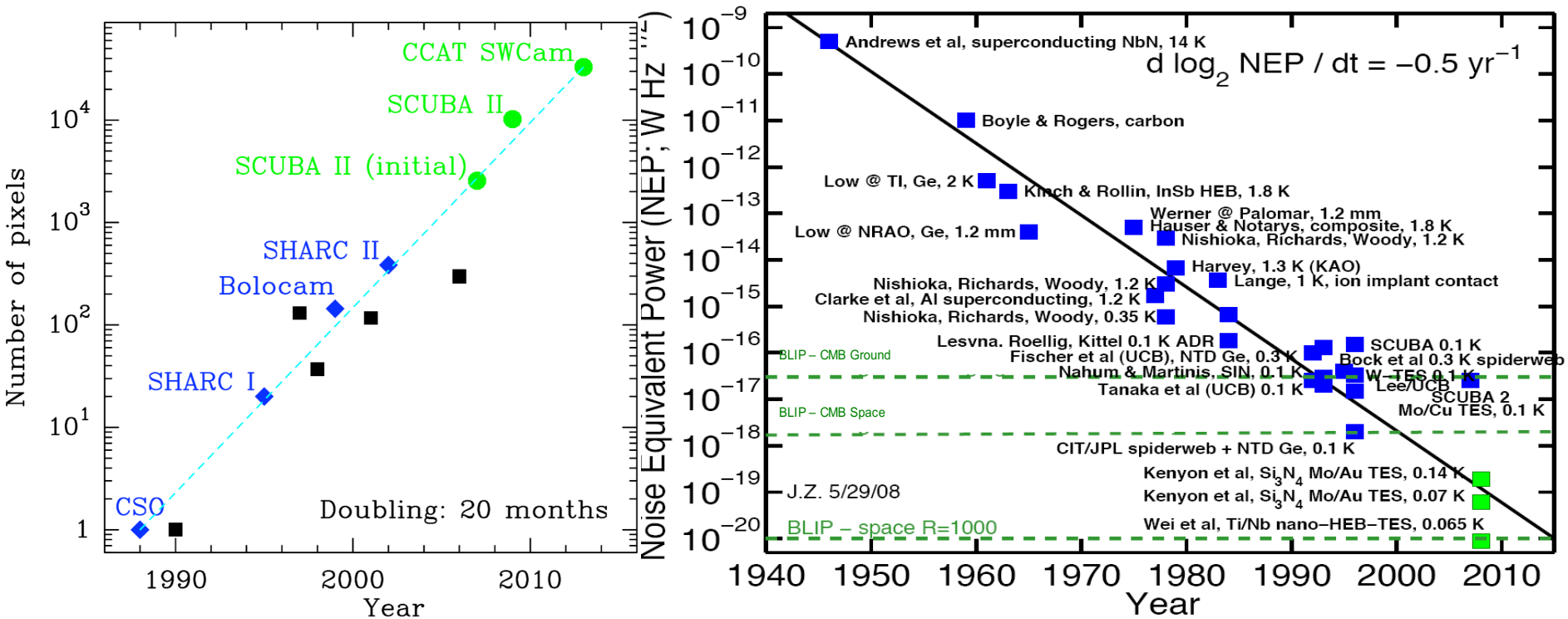
S.Bandler et al, GSFC NASA



T. Suzuki et al, SRON

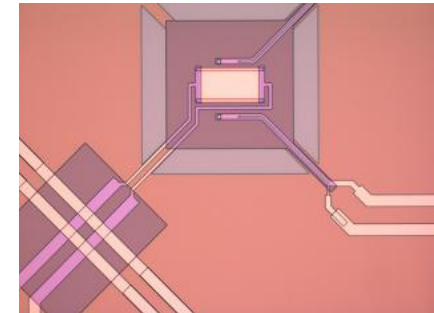
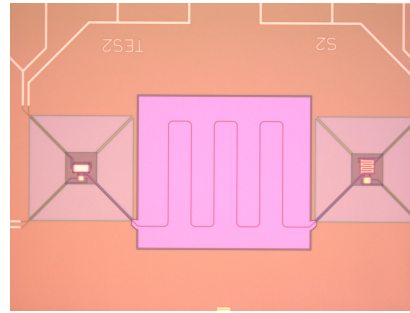
Status of the art

- Array size: doubling time = 20 months
- NEP challenge: improves of about a factor 10 each 10 years

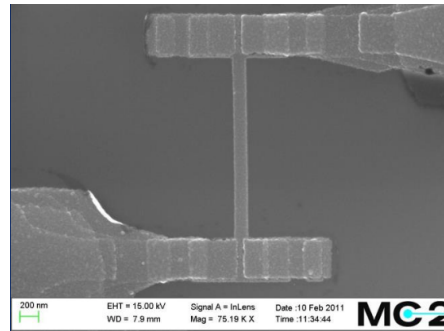


Not a complete list

1. UK : Cambridge, Cardiff..



2. Germany: KIT, Jena,..



3. Sweden: Chalmers,..

4. The Netherland (Slides by SRON)

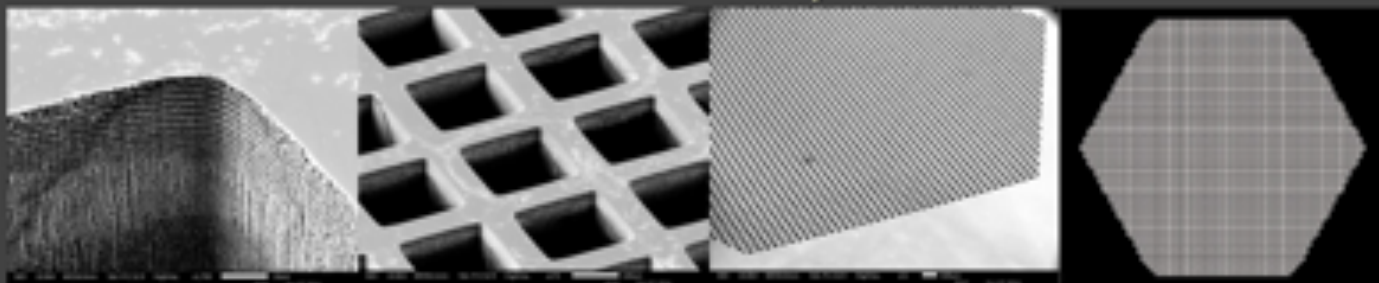
5. France (Slides by IRAP)

6. Italy: Genova, INRIM

7. Apologize for other TES Groups not cited here (Spain,...)

TES (FIR and x-ray) technology Development at SRON

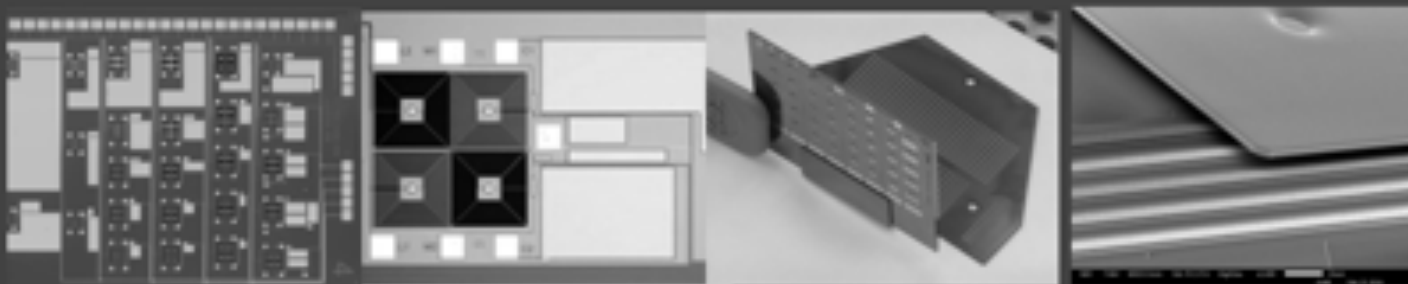
DRIE method developed: Si Grid



Ultra low NEP TES Bolometers



Lithographic LC filters, Flex connections, μ -stripline for FDM

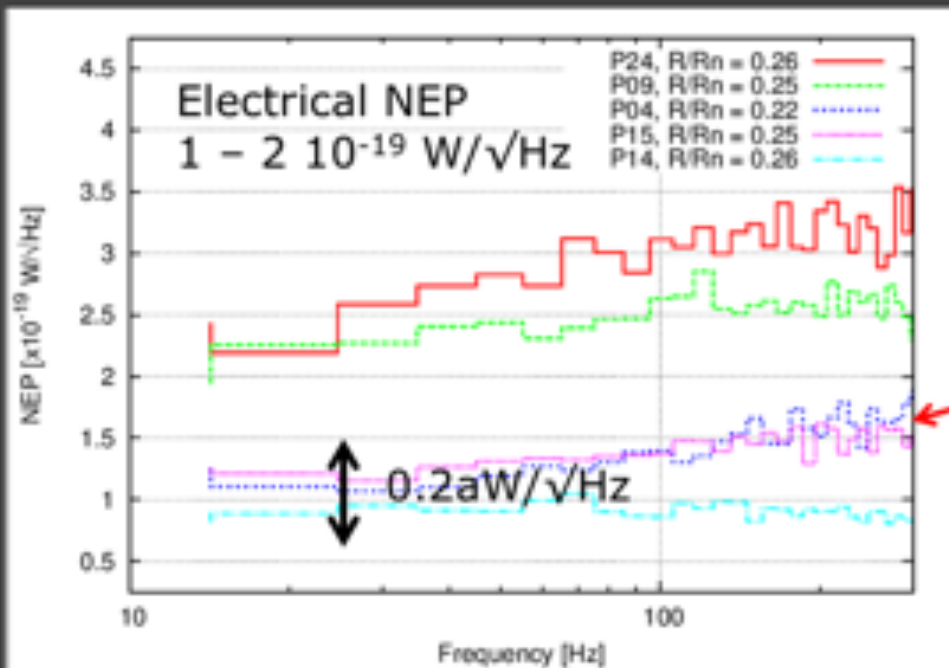


SRON

by Richard Hijmering and Jian-Rong Gao at SRON

1

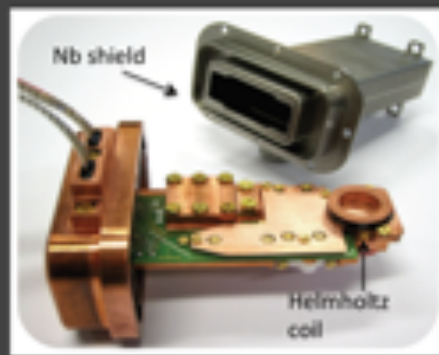
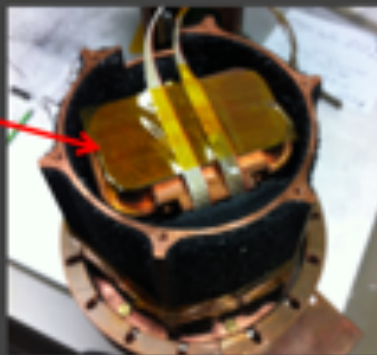
Ultra low-NEP bolometer arrays



TiAu TES on a thin SiN island



Truly dark set-up



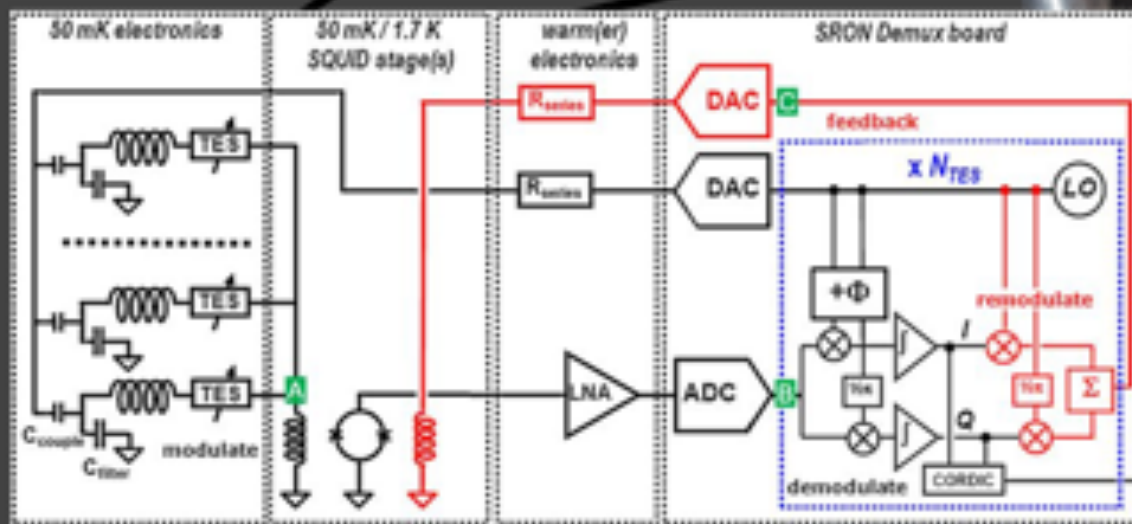
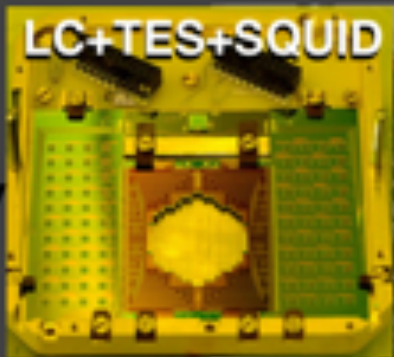
SRON

by Richard Hijmering and Jian-Rong Gao at SRON

2

FDM readout electronics

- DAC_{bias} supplied bias carriers
- Filtered one per TES by LC filter
- Summed at SQUID amplifier
- Amplified by LNA
- ADC demodulated I and Q give the signal
- Remodulated send to input coil by DAC_{fb}



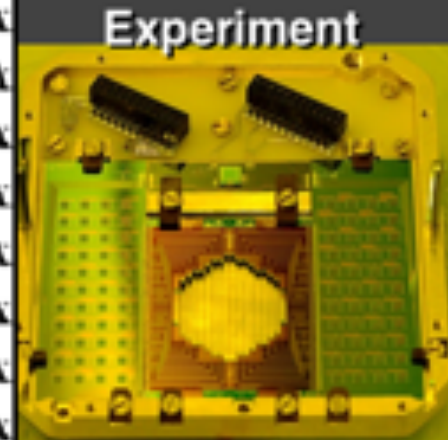
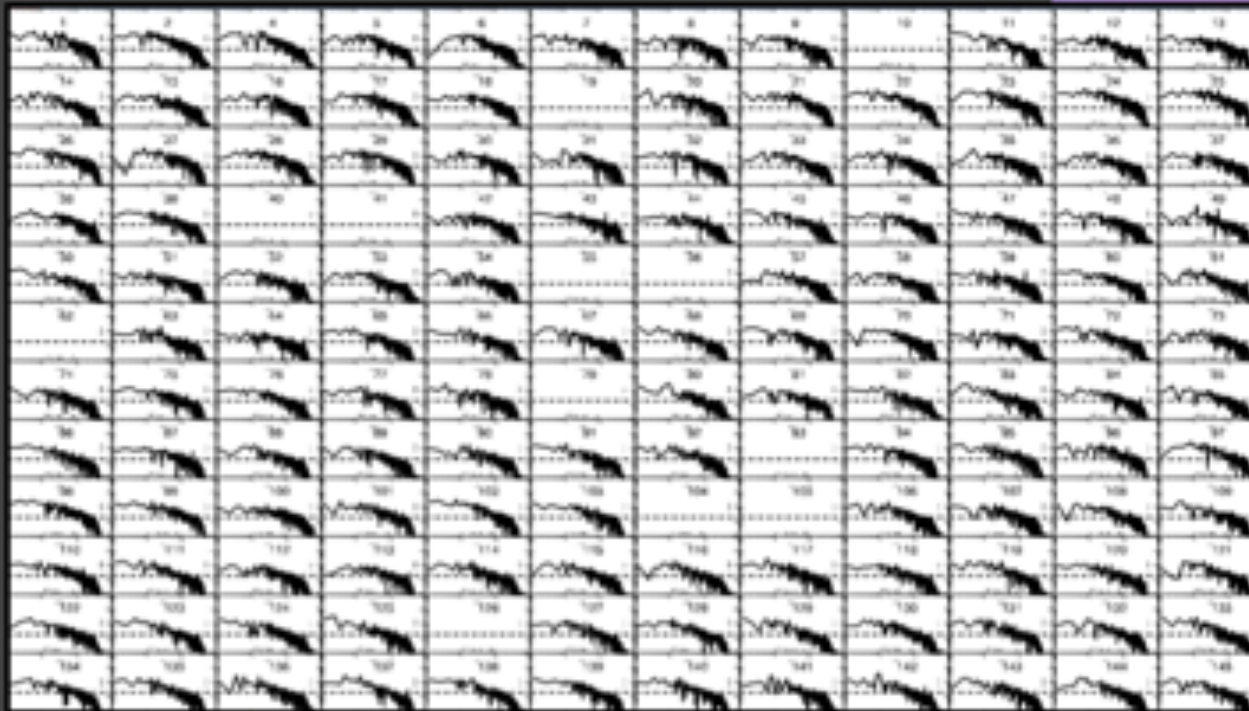
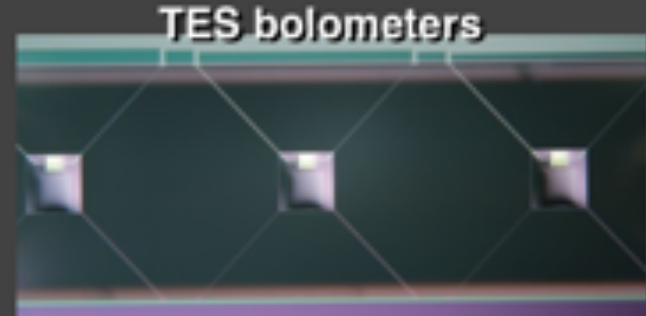
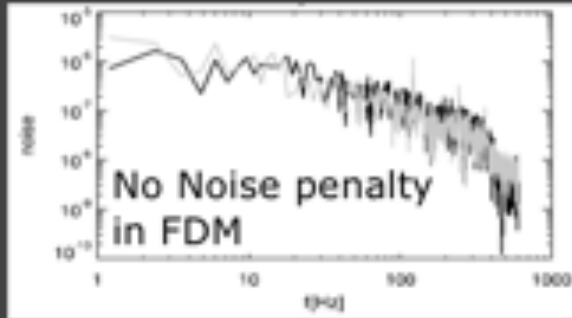
SRON

All developed in-house

by Richard Hijmering and Jian-Rong Gao at SRON

Demonstrated 160 pixel FDM read-out for TES bolometers

f_0 : 1-3.6 MHz
 Δf : 16 kHz
 NEP : $7 \cdot 10^{-19}$ W/ $\sqrt{\text{Hz}}$



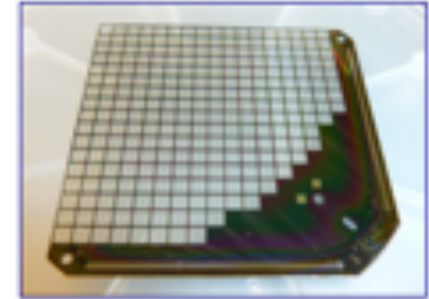
SRON

by Richard Hijmering and Jian-Rong Gao at SRON

4

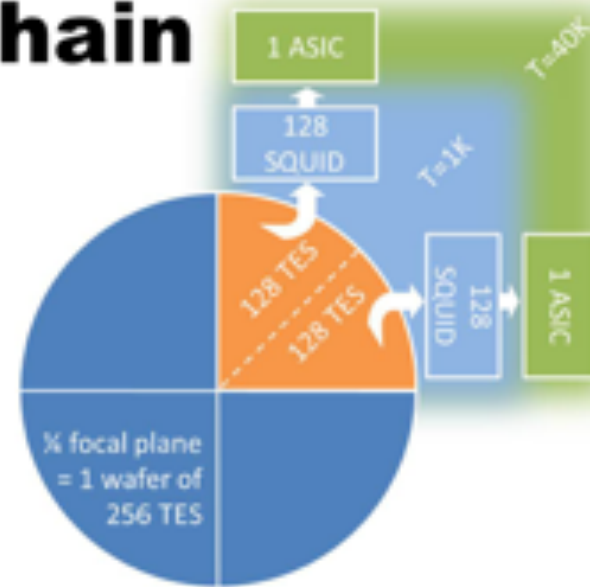
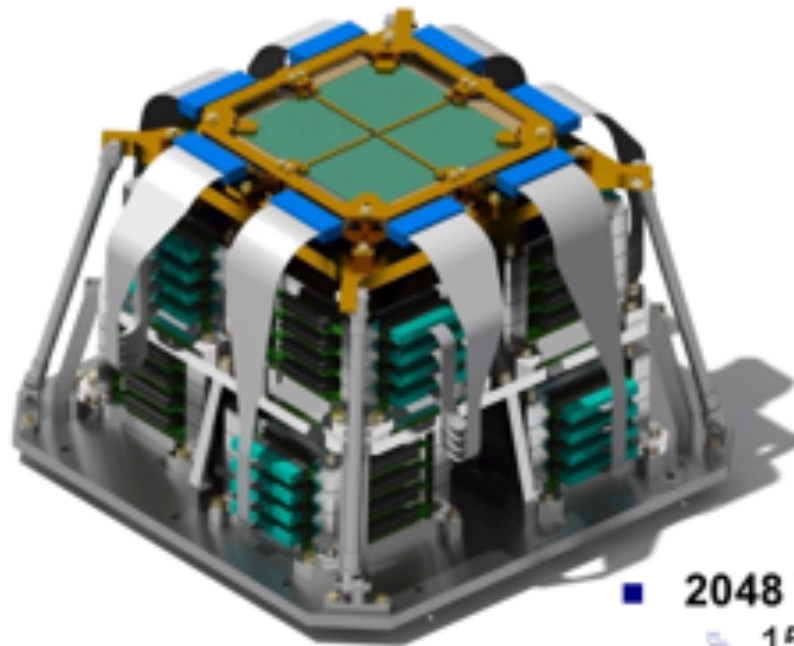
TES developments in France

Lab	Responsibilities
APC	Coordination, cold readout, TES tests
CSNSM	NbSi, microfabrication, solid state physics
C2N	Microfabrication facility
IRAP	Warm readout



- Original points:
 - ↳ NbSi as thermal sensor
 - ↳ Cold SiGe ASIC to control the multiplexing
- CNES and CNRS funding
- Application to QUBIC

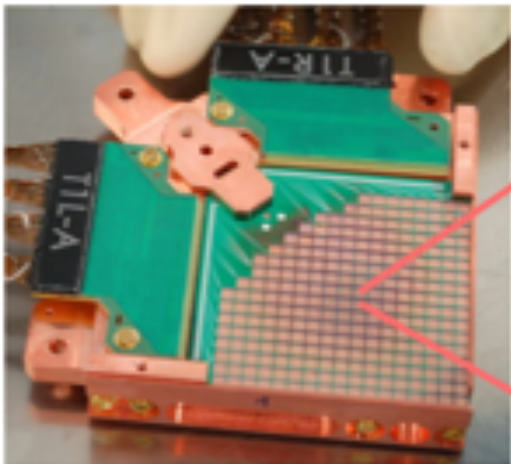
QUBIC detection chain



- **2048 TESs NbSi (1024 per focal plane)**
 - ⦿ 150GHz and 220GHz
 - ⦿ 300mK base temperature
 - ⦿ $NEP=5 \cdot 10^{-17} \text{W} \cdot \text{Hz}^{-0.5}$ at 150GHz
- **TDM multiplexing with 128 mux factor**
 - ⦿ 2048 SQUIDs at 1K
 - ⦿ SiGe ASIC v3 at 40K
 - Capacitive SQUIDs biasing

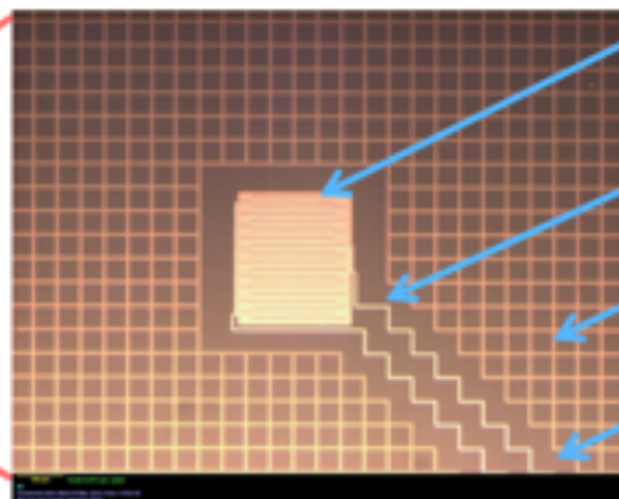
TES dev in France

QUBIC detectors: filled array



Substrat: SiN low-stress on 3 inches SOI

1. Al Routing Al
2. TES NbSi
3. TiV absorber
4. Al pads
5. Deep etching
6. Membrane etching
7. XeF₂ etching



NbSi

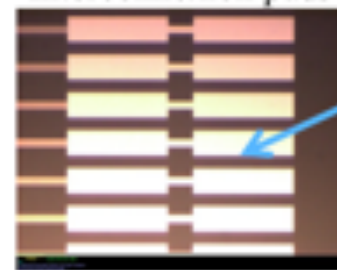
Al

TiV

SiN



Interconnexion pads



Al

Dual band: backshort adaptation (same for the 2 bands)

TES dev in France

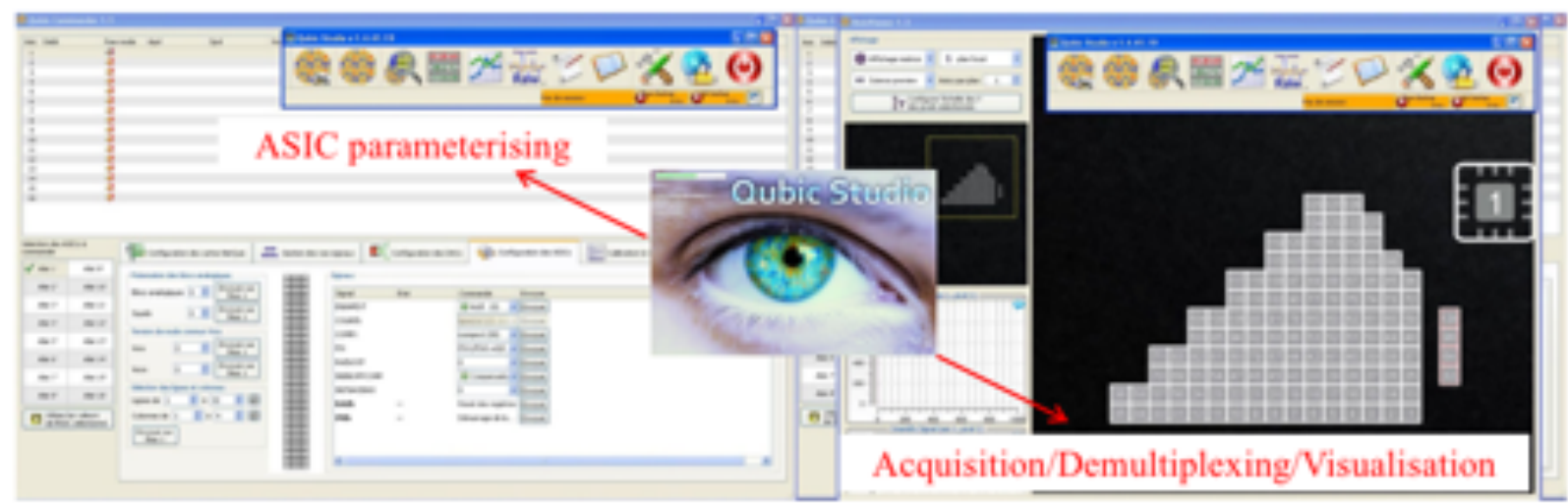
3

Detection chain: warm readout and acquisition système



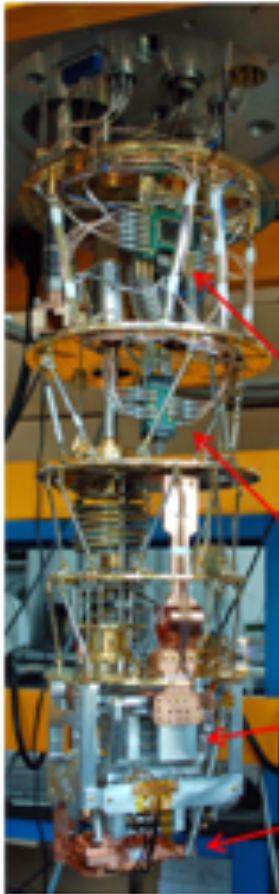
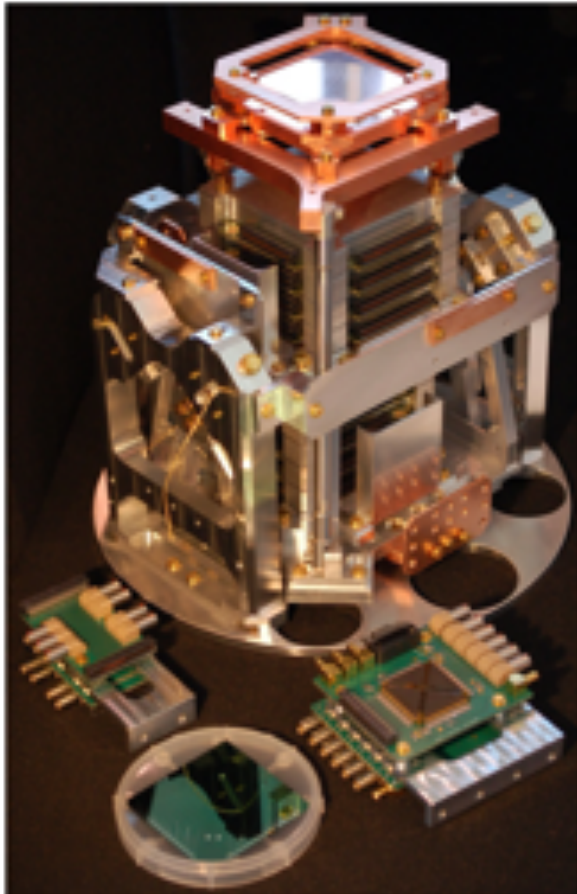
- Warm readout (4W for 128 TESs):
 - FPGA
 - ADC/DAC
 - Serie link with ASIC
 - Power supply ASIC

- Software QUBIC Studio:

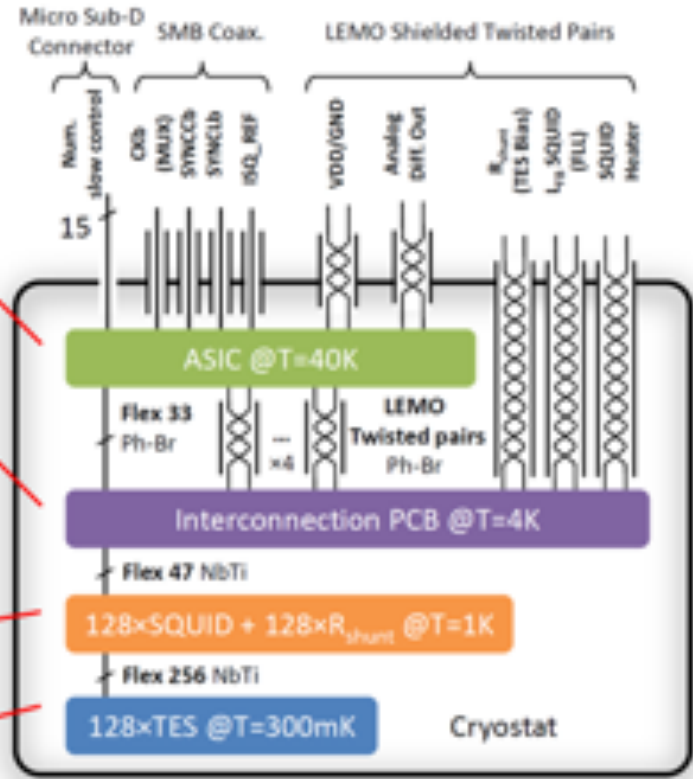


TES dev in France

Test of $\frac{1}{4}$ focal plane in dilution

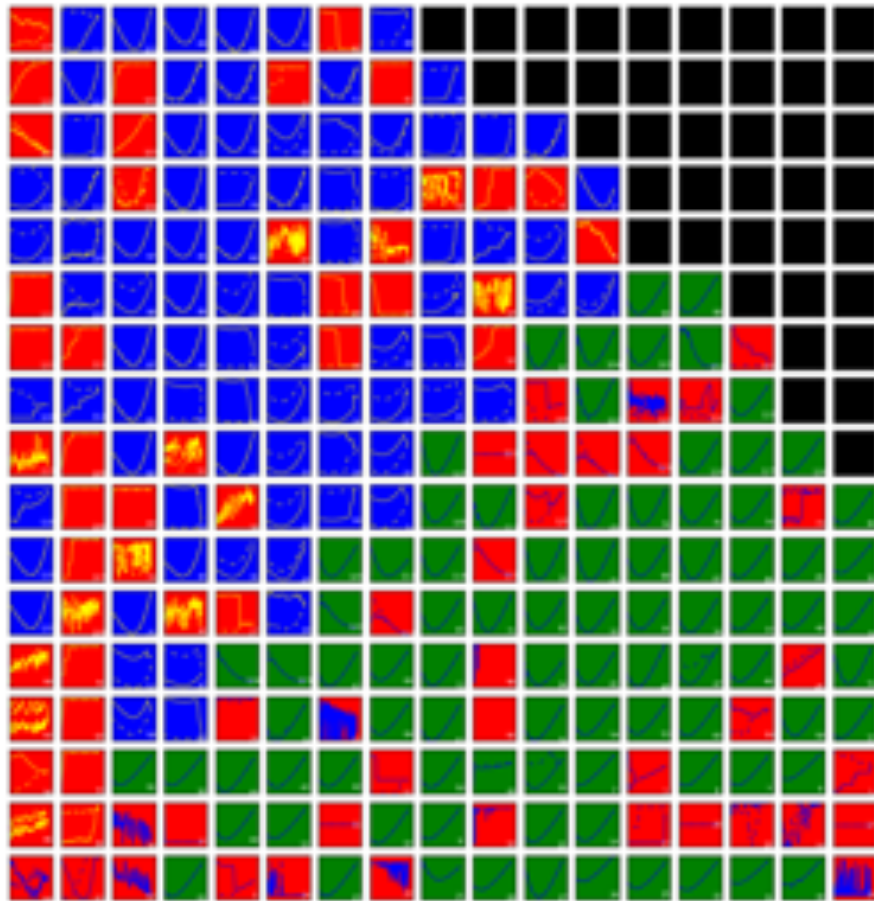


Cryostat wiring for 128 TESs readout



TES dev in France

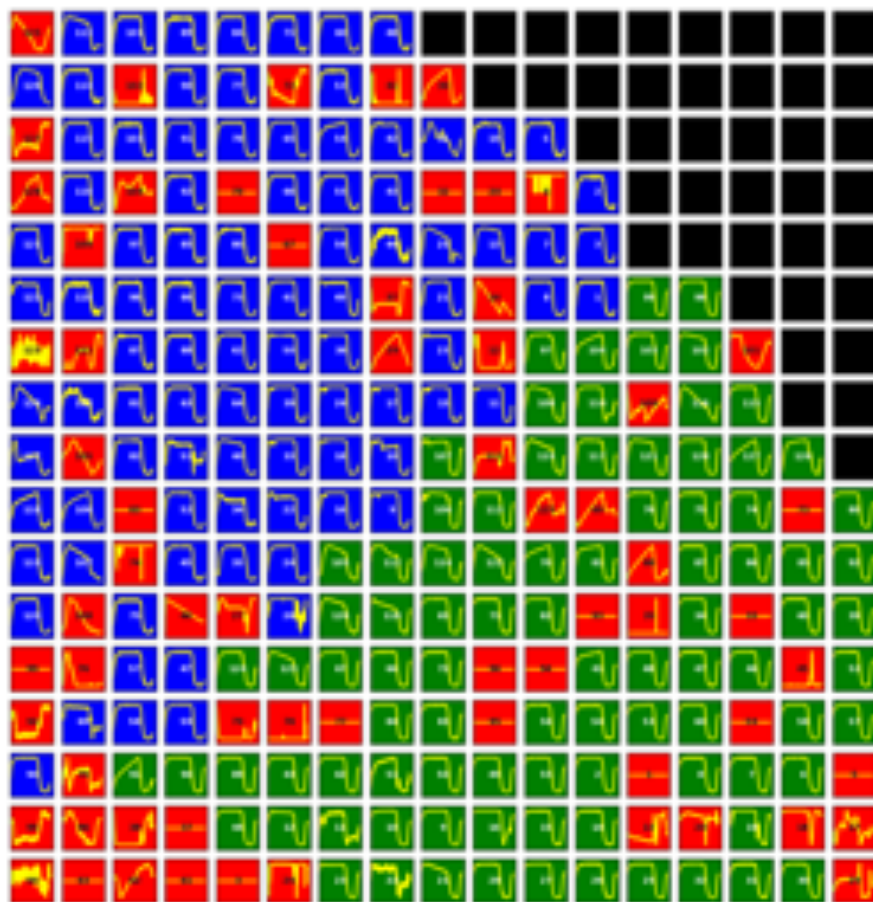
TES array characterisations (ongoing work)



TES dev in France

- I-V curves at 300mK
 - ↳ ASIC 1
 - ↳ ASIC 2
- Automatisation of characterisation procedures
- Yield: ~70% (array P73)
 - ↳ ~20% from fabrication
 - ↳ ~10% from readout

Signal from a C fiber source



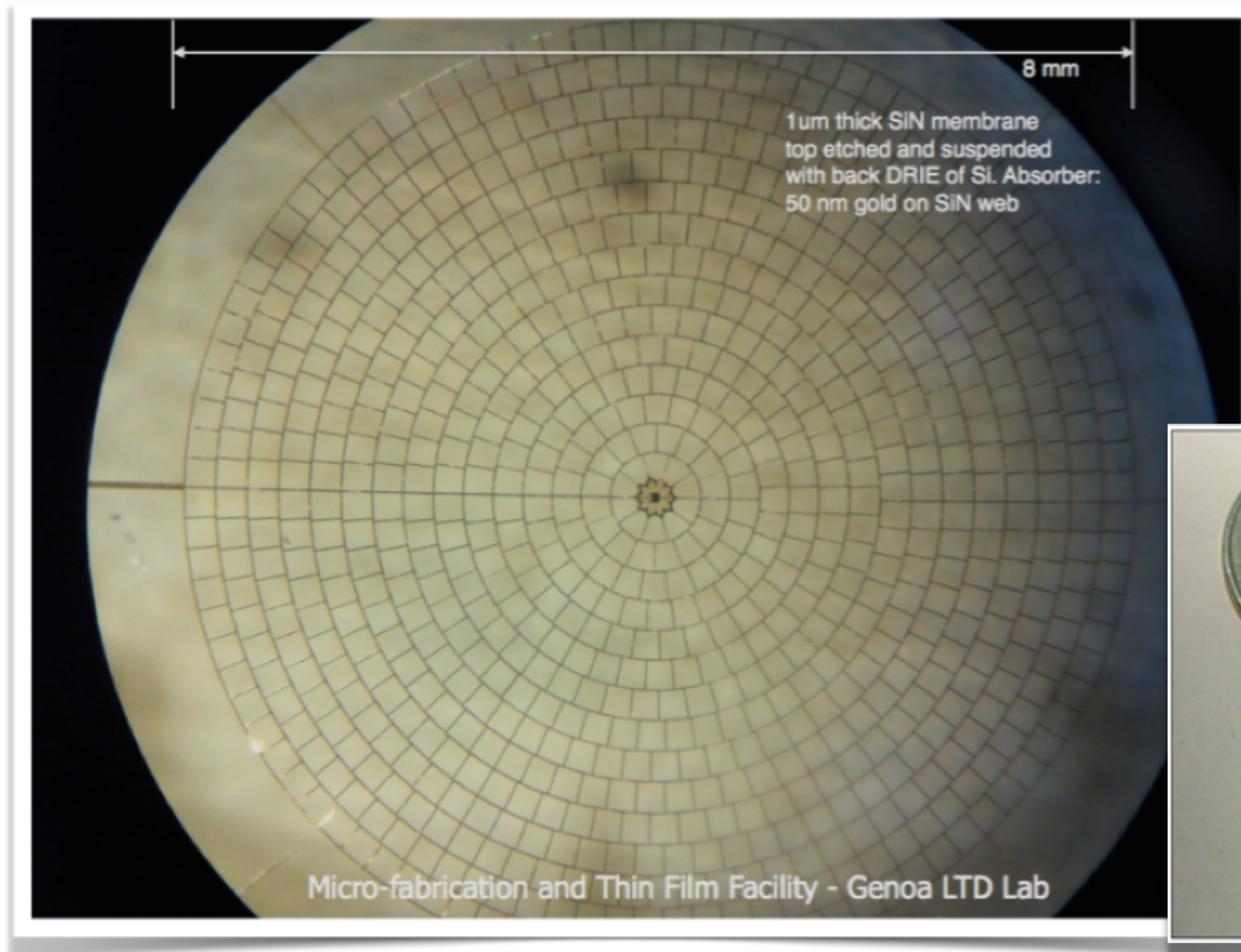
- Pulse signal on the detectors
 - ↳ ASIC 1
 - ↳ ASIC 2
- C fiber source provided by LAL
 - ↳ At 1K, in front of the array
- Other measurements: glitches with Am source

TES dev in France

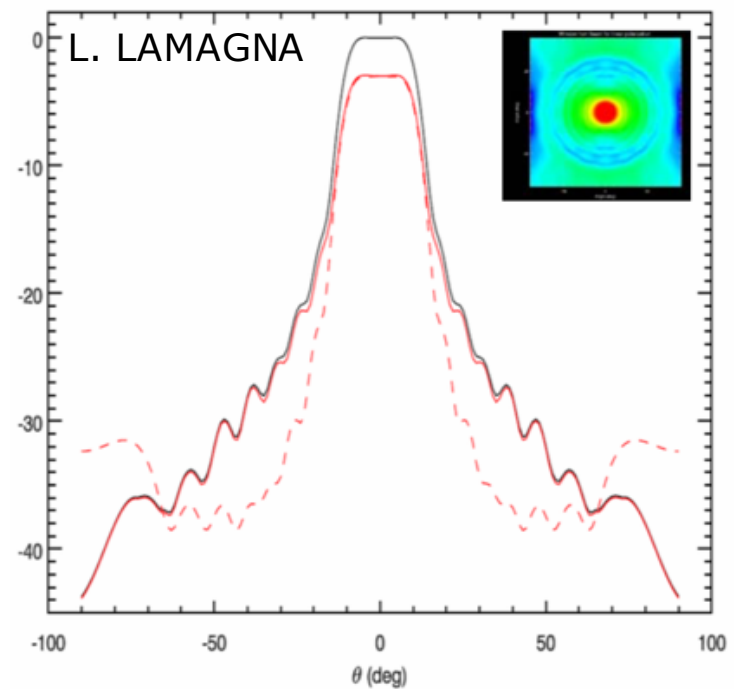
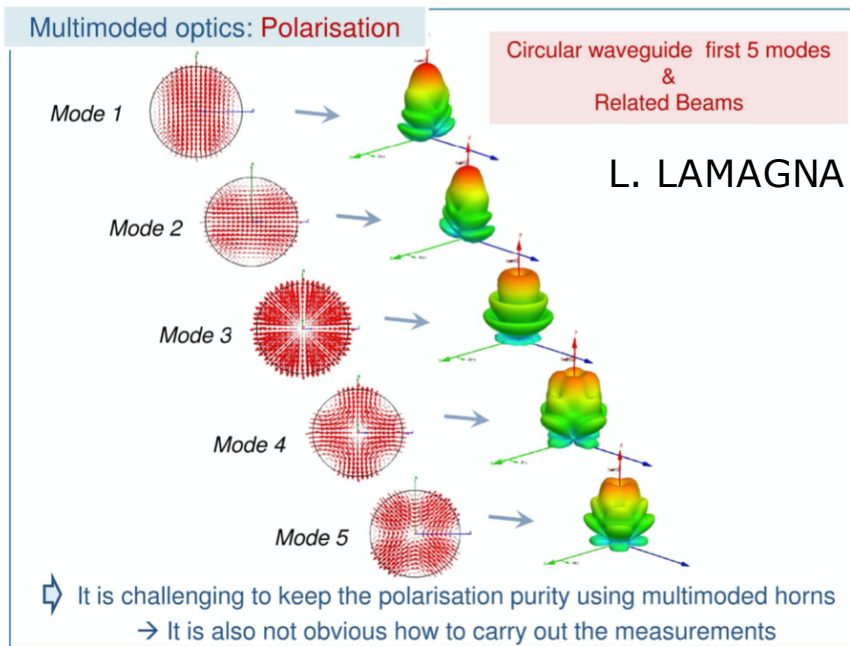
8

TES Large Area Bolometer for LSPE

Bolometers: starting point (Genova)

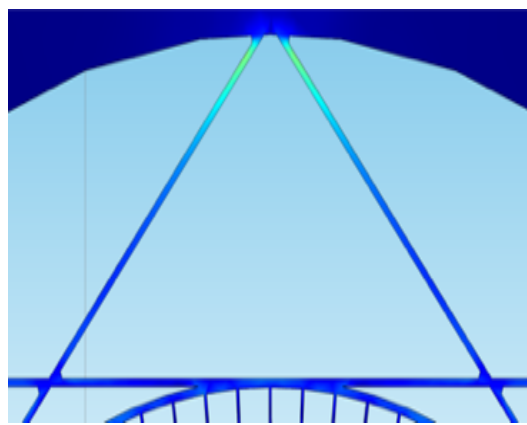
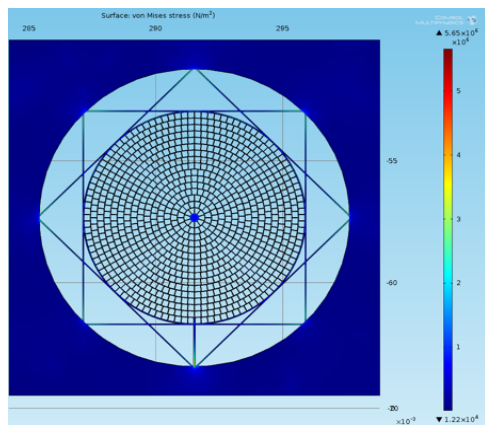
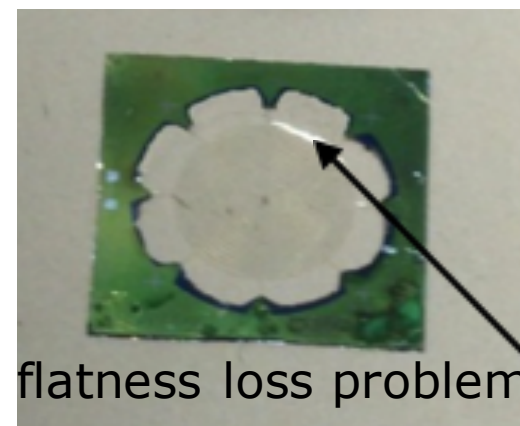
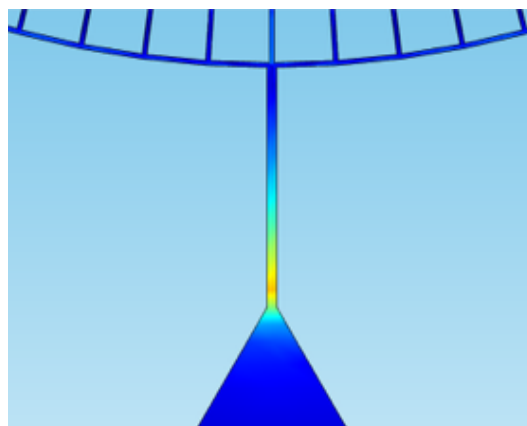
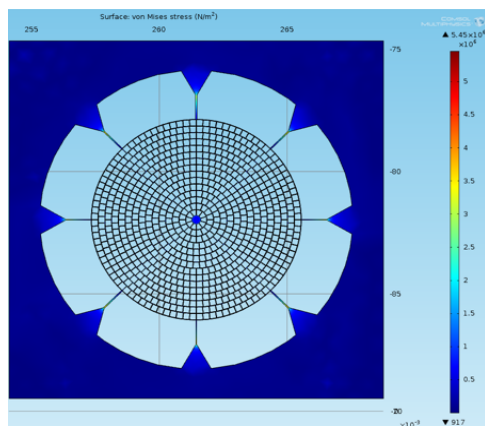


- LSPE based on Multi-Mode detection: Bolometers must couple with several tents of cavity modes (P.de Bernardis)
- This is the motivations of a such large area
- Expected performance of comparable experiment with 10^3 single mode detector
- Top flat beam is within the required angular resolution of LSPE



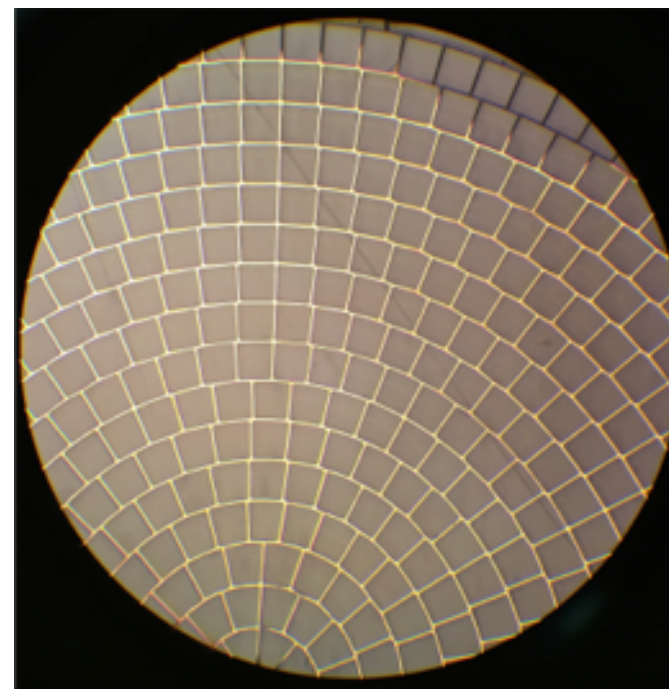
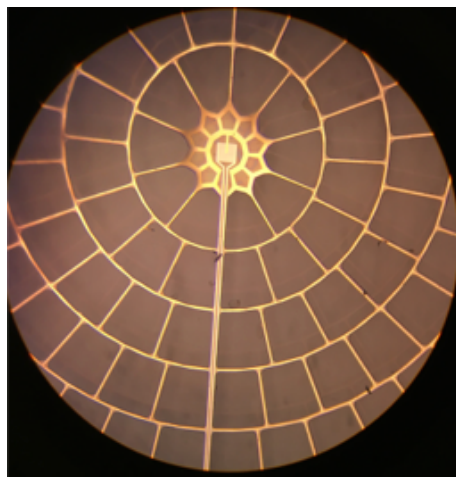
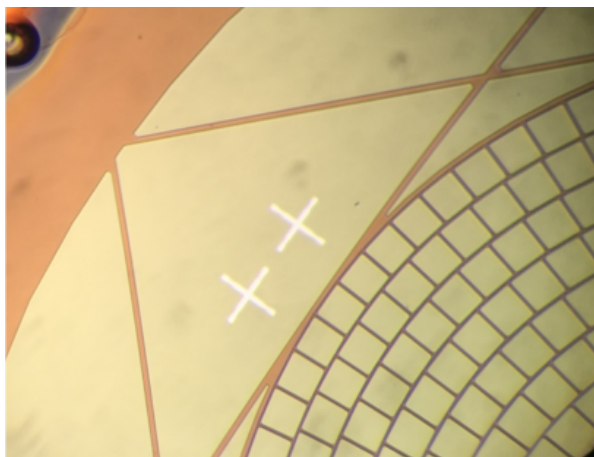
Design Review and upgrade

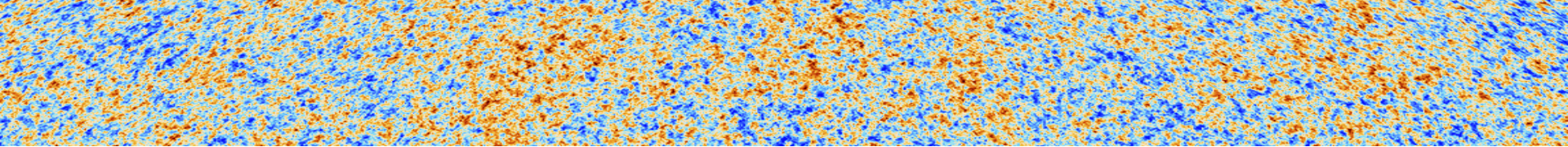
- Largest spiderweb bolometers even built: Metal film-SiN stress release \rightarrow wavy shape at the edges
- Reduction of von Mises stress at the supporting beam \rightarrow more than a factor 3



Design Review and upgrade

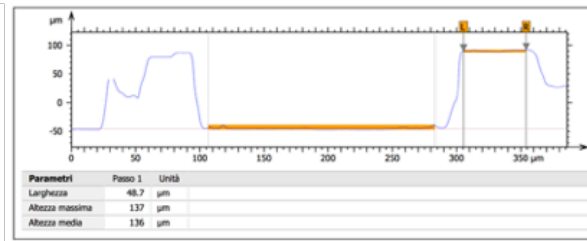
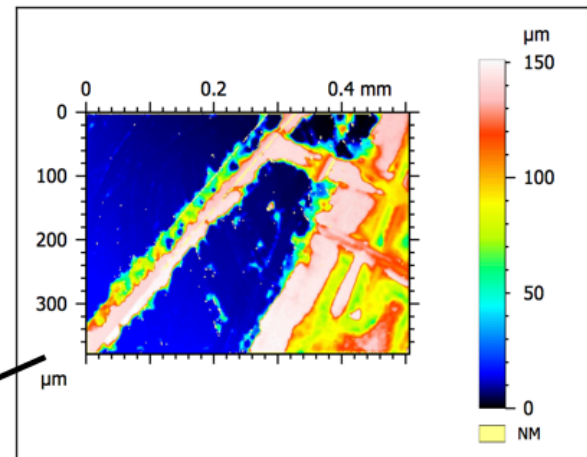
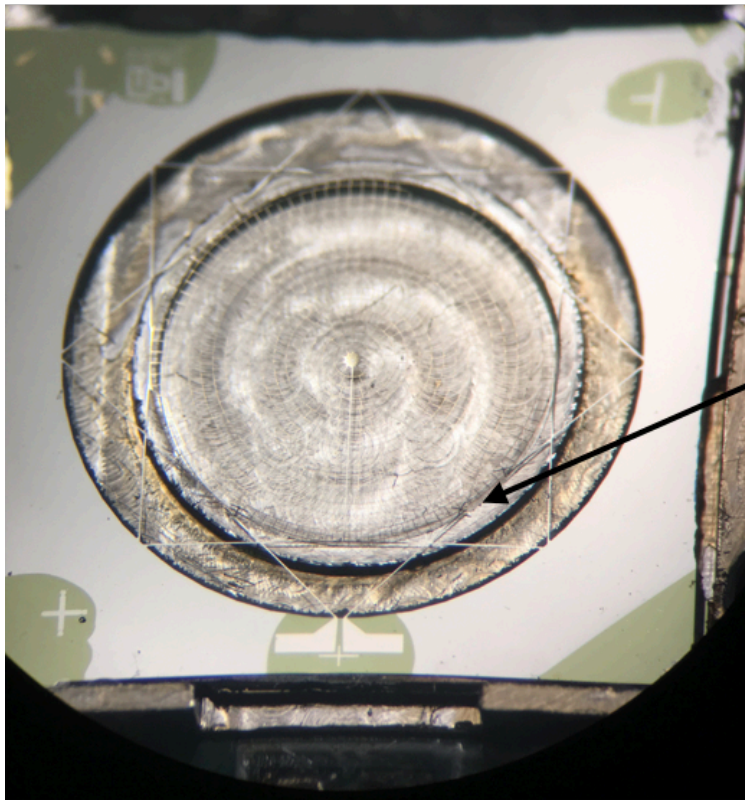
1. TES: TiAu,
Ti: $T_c(0.4-0.6 \text{ K})$ depends process T profile (issue fixed)
MoAu: unsatisfactory results
1. New Wiring: Nb better than Al
2. New mechanical structure (wavy almost negligible)
3. Fabrication and micro-etching recently switched to RIE-ICP for BOSH process





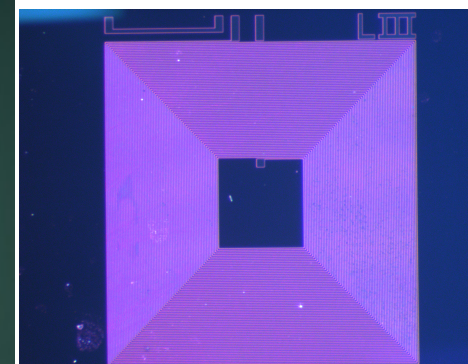
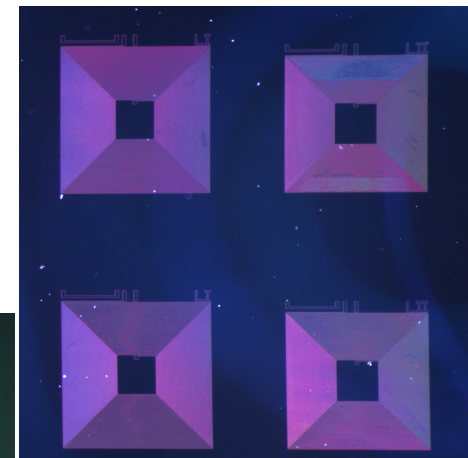
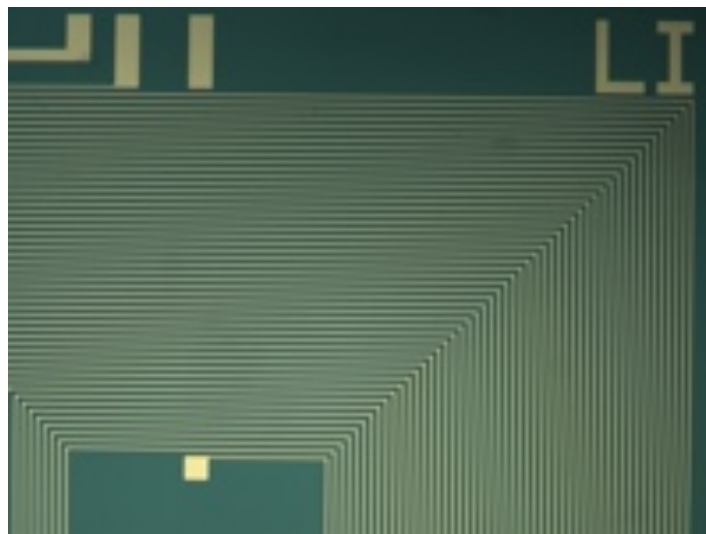
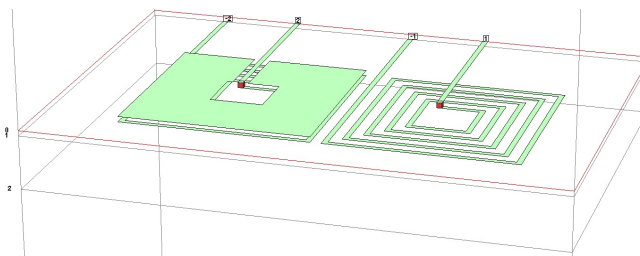
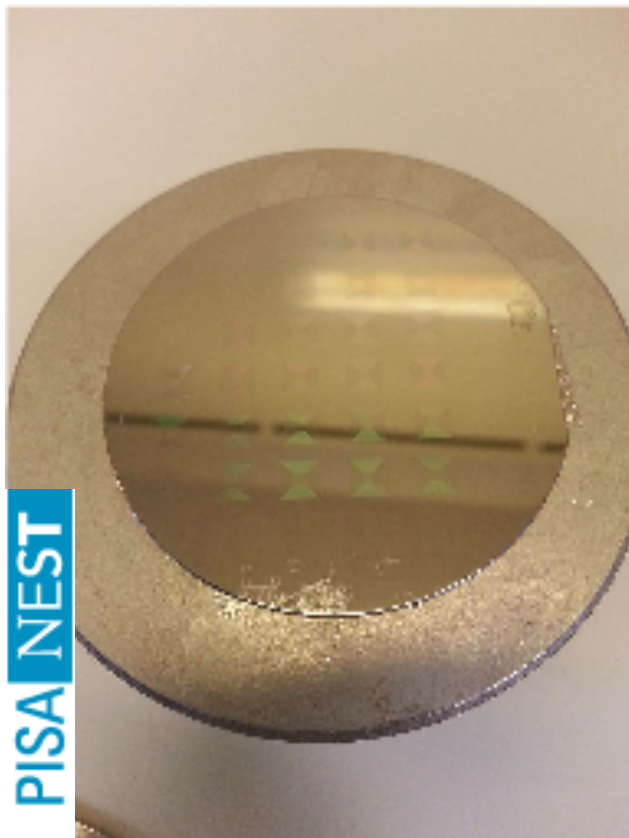
1. New Bolometer mounted in the cavity

2. Horn and Focal Plane (P. De Bernardis)



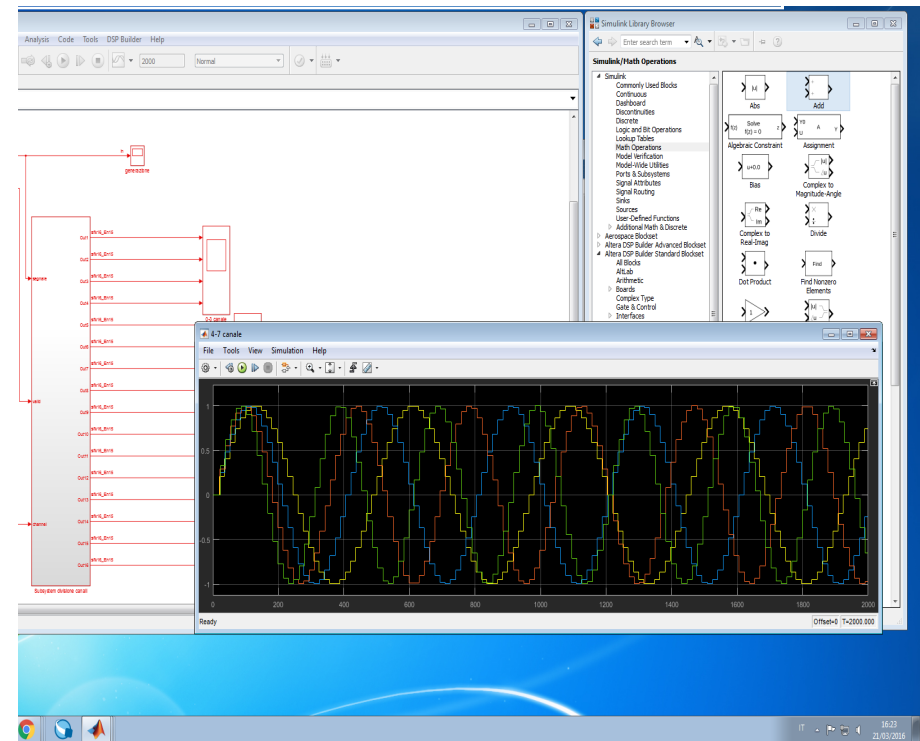
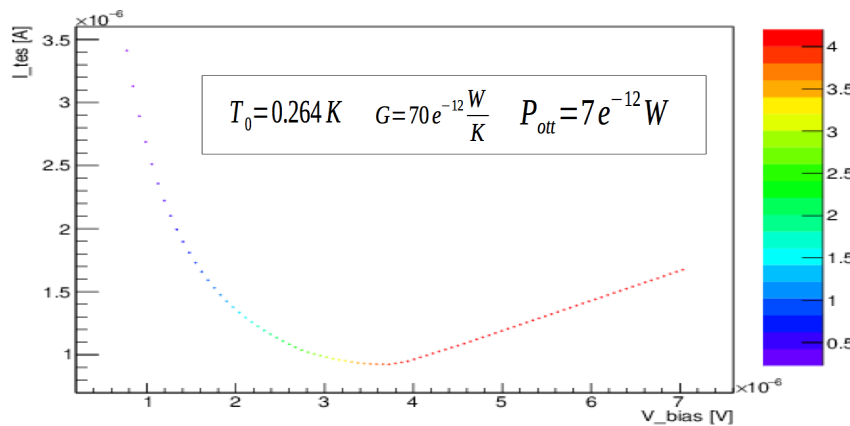
Custom LC circuits for FDM resonators

- Niobium inductors produced on 2" Si wafer
- Designed, simulated and tested at INFN Pisa- Fabricated at CNR-NANO PISA and INFN PISA



Custom LC circuits for FDM resonators

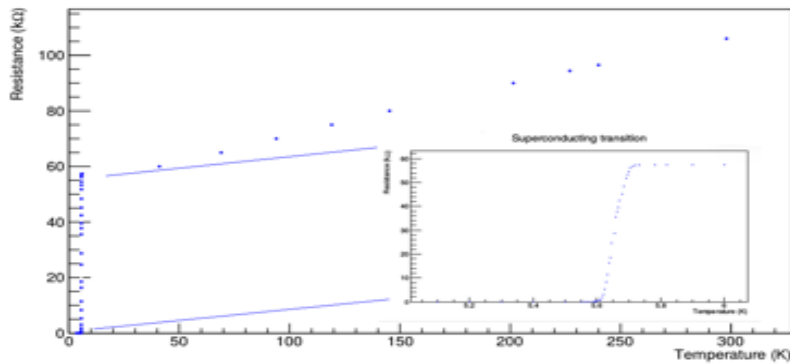
- FPGA controls the carrier frequencies generation and de-MUX
- Provide operating set-point tuning of TES bolometers
- Firmware test done with Altera CycloneV FPGA for DAC/Carrier gen.
- Foreseen migration to MicroSemi SmartFusion2



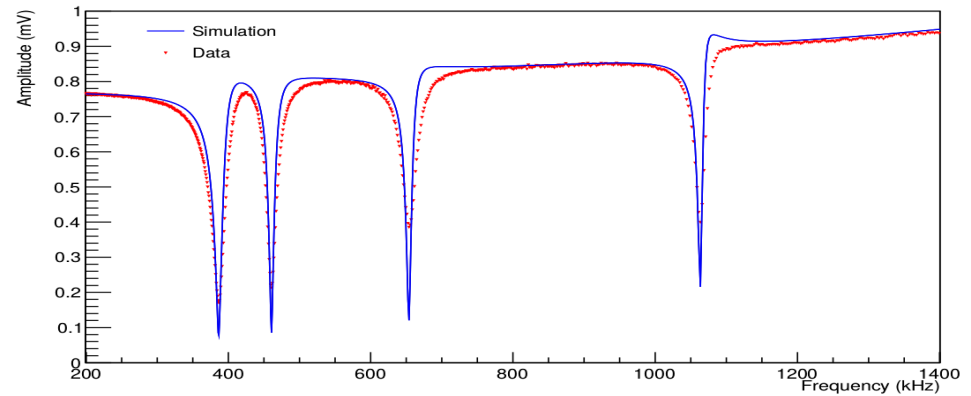
Custom LC circuits for FDM resonators

- Pack 16 carriers in 0.2 -2 MHz frequency band for the LSPE bolometers
- Nb quality test: $T_c=5.6$ K , $RRR=2$
- 4-resonator test at 4.2: amplitude and phase (data vs simulation)

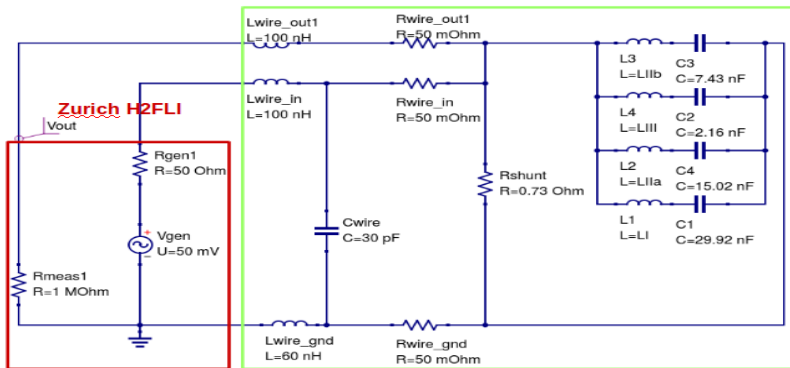
Superconducting transition



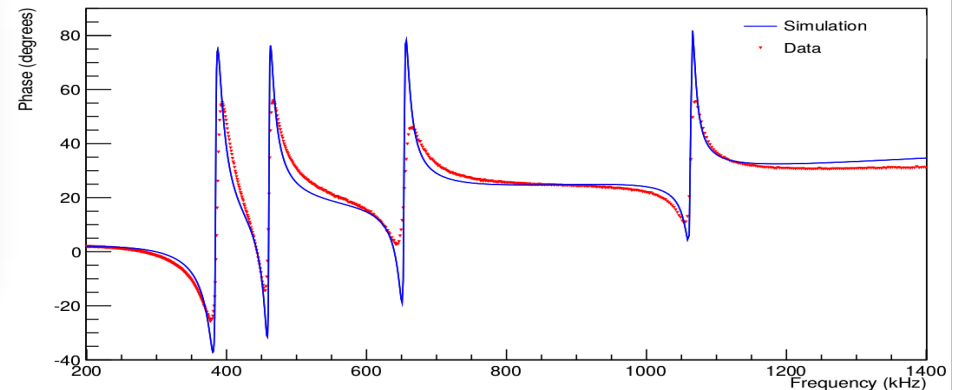
FDM - Data vs Simulation



Cryostat



FDM - Data vs Simulation



Future Developments (Funds by ASI & INFN)

1. INFN funds assed for LSPE Bolometer
2. ASI-INFN funds (0.4M€ over a total 1M€) specifically for Bolometer developments
3. Goals:
 - a. Antenna Coupled Bolometers
 - b. High Multiplicity GHz FDM (under study for Neutrino Project with NIST)
4. R&D:
 - a. Planar Antennas (multicrhoic and polarization saving)
 - b. HF Striplines and Filters
 - c. Small TES bolometer (10^{-2} um)
 - d. High multiplicity FDM (several $\rightarrow 10^3$)
5. Teaming up with Uni. Trento - TIFPA and FBK
 - a. Antenna design
 - b. HF striplines and Filters (FBK)
 - c. Large scale production (FBK)