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Progress on silicon detectors from high-energy physics for small and large-scale systems

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PHYSICS WITH INTEGRATED CMOS SENSORS AND ELECTRONIC CIRCUITS



- Trend in HEP tracking
- Silicon technologies
- Applications in dosimetry and life science

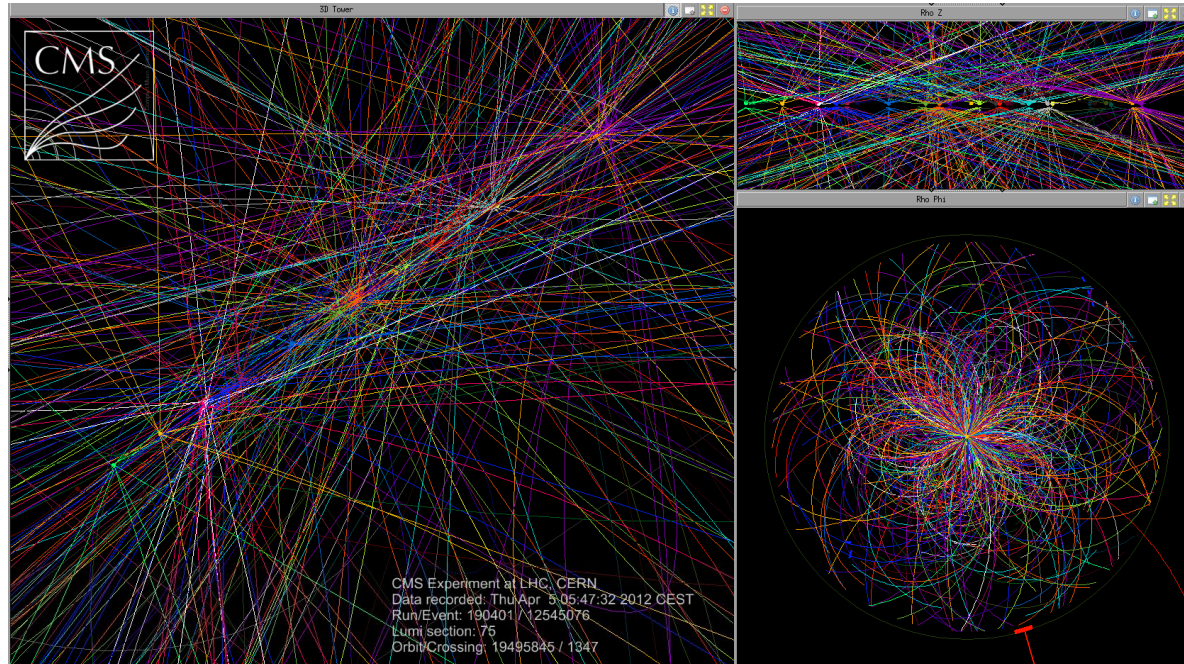
Trend in HEP tracking

- Goals
- Constraints on sensors
- Various optimisation:
 - e⁺e⁻ colliders
 - p+p colliders

Tracking & vertexing goals in HEP

■ Measuring

- Particle trajectories
- Particle origins (vertex)

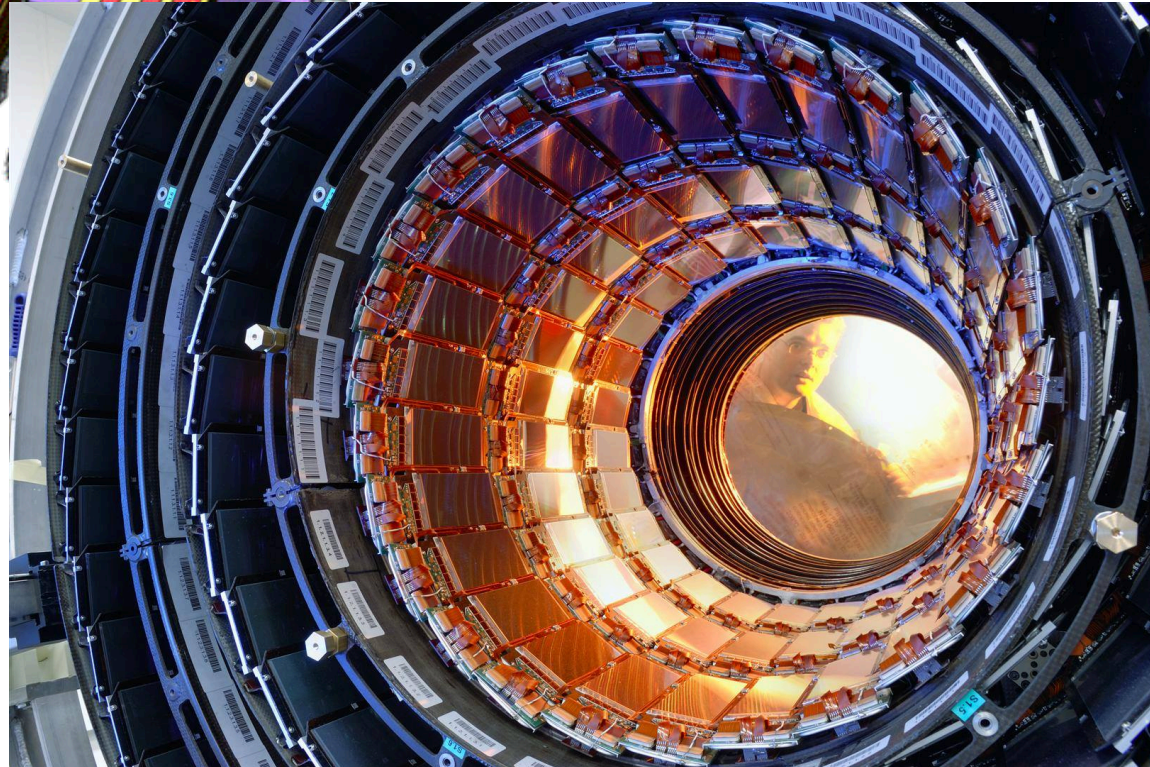
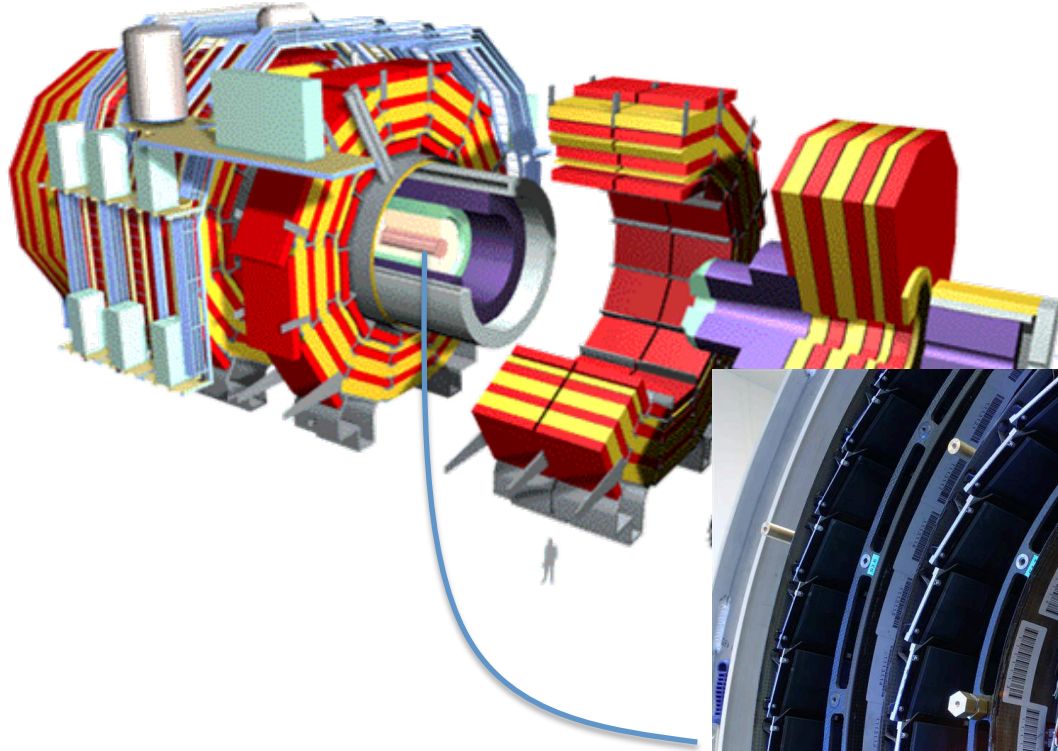


■ Main assets / pure tracking performances

- Best **resolution** on particle crossing point
- Many measured points (**K**)
- Lowest **material budget**

$$\frac{\sigma_{p_T}}{p_T} = \frac{\sqrt{720}}{0.3q} \frac{1}{BL^2} \frac{\boxed{\sigma}}{\sqrt{\boxed{K}+6}} p_T \oplus f(\text{mult.scattering})$$

Example: the CMS tracker (LHC)



■ Full silicon technology

- 210 m²
- 9.6×10^6 channels
- few 10 Tbits/s

Constraints from HEPysics goals

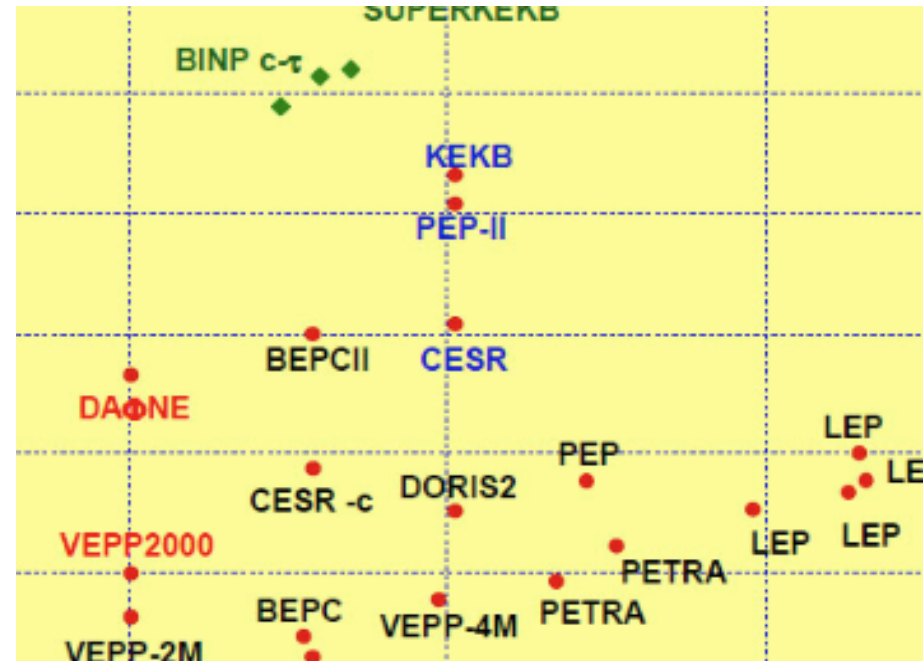
■ New processes \Rightarrow 2 main frontiers

- Heavy new particles \rightarrow high **energy**
 - $m_{\text{Higgs boson}} \sim 125 \text{ GeV}/c^2$,
 $m_{\text{top quark}} \sim 170 \text{ GeV}/c^2$
- Rare processes \rightarrow high **luminosity**
 - cross sections of interest
 \sim fractions of picoBarns

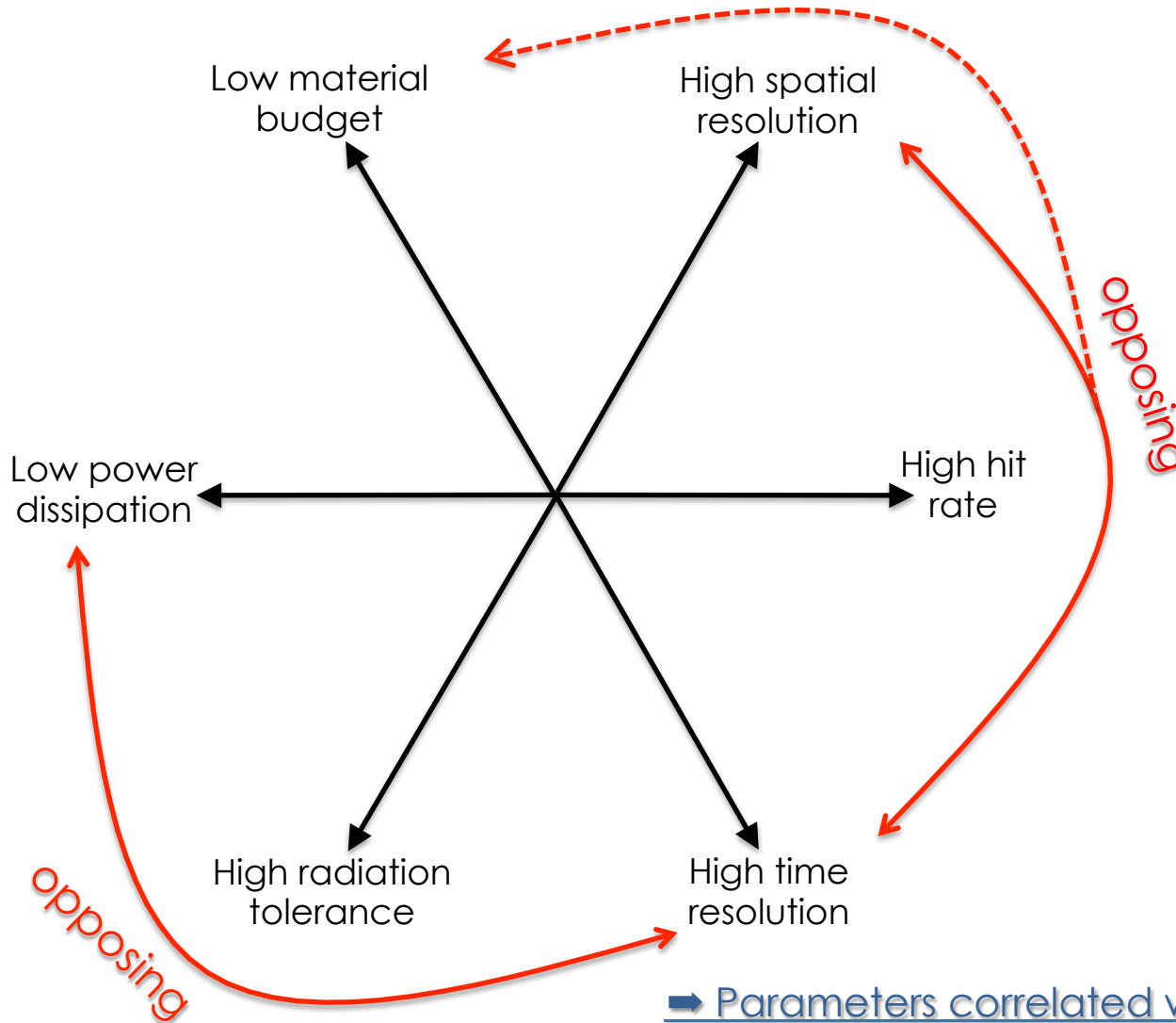


■ Consequences on detectors

- Hit rate could reach 10^7 particles/cm²/s
- BUT tracking algo max occupancy < few %
 \rightarrow time resolution
- Radiation environment
Ionizing (MGy) & non-ionizing ($10^{16} n_{\text{eq}}/\text{cm}^2$)
 \rightarrow tolerance through high SNR
- many points + speed + low mass
 \rightarrow minimal power dissipation



Requirements on sensing layers



⇒ Parameters correlated within one technology
...more or less trivially

Leptonic e+e- collisions

■ History (20th century <2010)

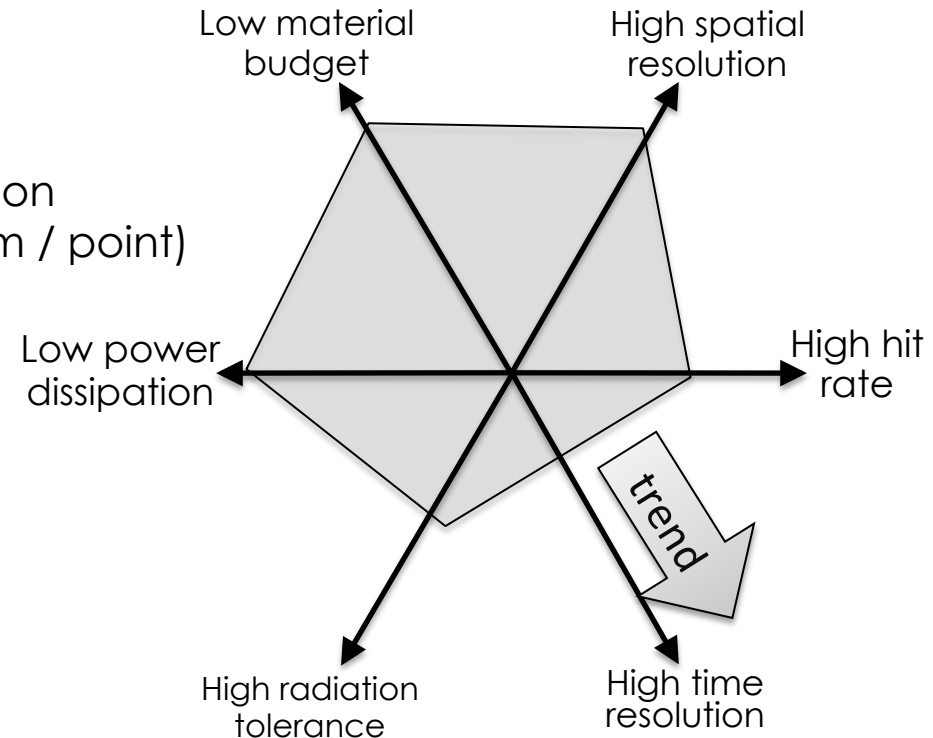
- **SLD** had the first and only CCD-based **vertex detector**
- **LEP** introduced strips and pixel hybrid
- **B-factories** most precise vtx det. so far
- ~10-20 tracks /event, almost no radiation
BUT need for tracking precision (~10 μm / point)

■ SuperKEKB / Belle II (2018)

- x100 luminosity $\Rightarrow \sigma_{\text{time}} \sim 10 \text{ ns}$

■ Next linear colliders (~2030)

- > 100 tracks / event
- Single point resolution $\sigma_{\text{point}} \lesssim 3 \mu\text{m}$
- Material budget **0.1 - 0.2 % X_0**
- Separating primary collision
 - ILC needs $\sigma_{\text{time}} \sim 100 \text{ ns}$
 - CLIC needs $\sigma_{\text{time}} \sim 10 \text{ ns}$



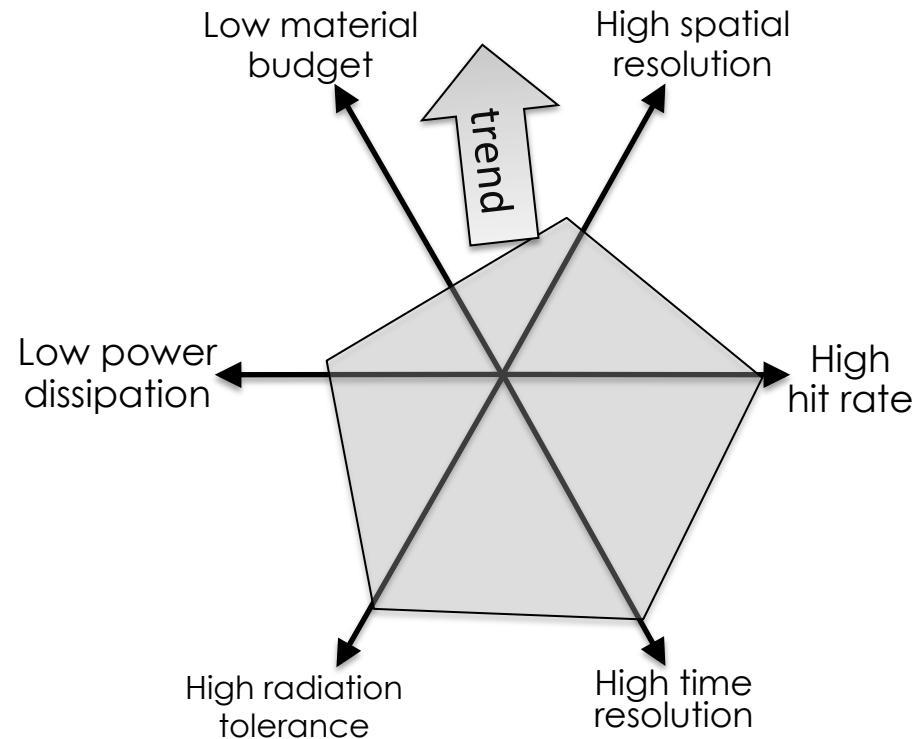
Technical choice \Rightarrow monolithic & hybrid

■ Current LHC (2008-21)

- Beam-crossing every **25 ns**
 - 40 collisions / beam crossing
 - Few 1000 tracks / event
- Radiation at 4-5 cm
 - 500 kGy / year
 - few $10^{14} n_{eq}(1 \text{ MeV})/\text{cm}^2$

■ High-luminosity LHC (>2024)

- Instantaneous lumi x10
 - Pile-up of 200-400 p+p collisions
- Radiation
 - **15 MGy / year**
 - few $10^{16} n_{eq}(1 \text{ MeV})/\text{cm}^2$
- Improved track param. resolution
 - material budget $\sim \% X_0$
 - Single point resolution $\sigma_{point} \sim 10 \mu\text{m}$



Technical choice \Rightarrow hybrid

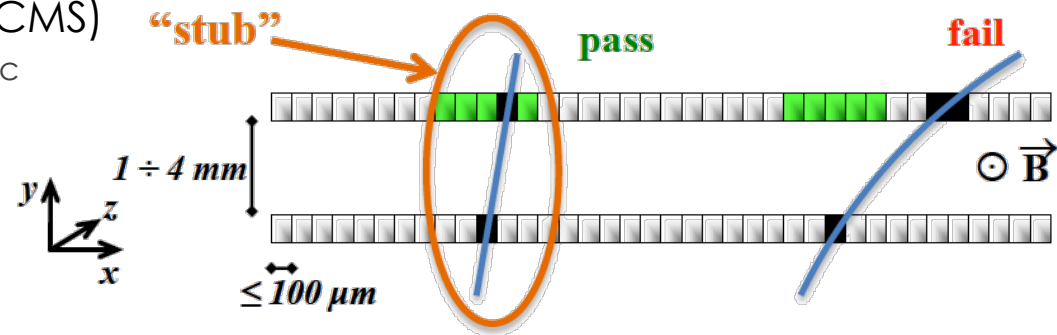
- Key aspect on hadron machine = triggering

← Huge gap in cross-sections (from milli to pico barns)

- **Online** momentum measurement through tracking

- Double-sided measurement (CMS)

- for tracks with $p_T > 2-3 \text{ GeV}/c$



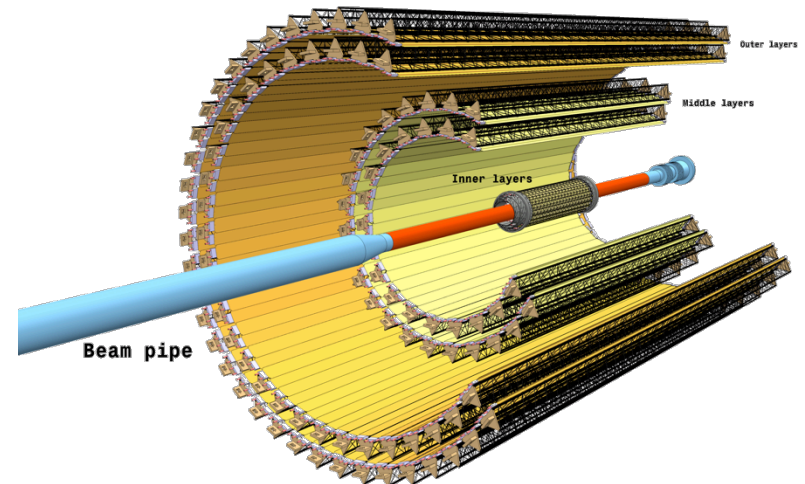
- Smart & fast algorithm in FPGA (ATLAS, CMS)

- Typically $< 2 \mu\text{s}$ to take decisions

- LHCb has given up "hardware" trigger

■ Heavy ion collisions

- STAR @ RHIC, ALICE @ LHC
- Rather similar to e+e- requirements
 - Low momentum
 - Lower luminosity (large cross-sections)
- But some radiation hardness required

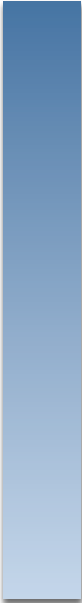


ALICE new-ITS, 10 m², 12.5 Gpixels
technology ⇒ monolithic

■ Fixed target experiments

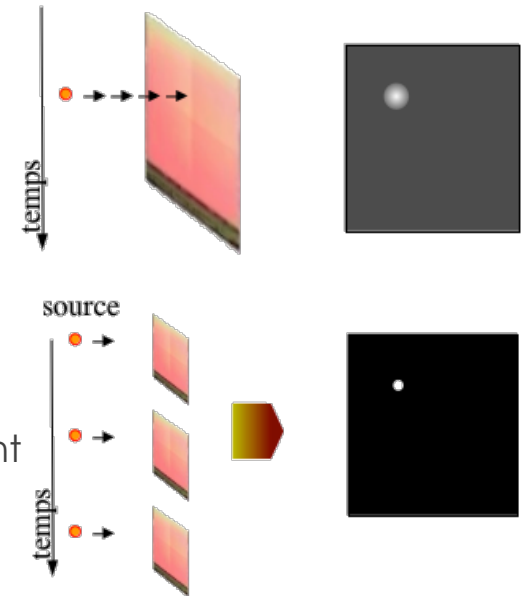
- Usually high luminosity
 - Radiation tolerance important
 - Time resolution
- Spatial resolution & material budget depends on momentum produced

Silicon technologies

- 
- CCD
 - DEPFET
 - CMOS sensors
 - Hybrids
 - Silicon On Insulator
- +

■ Read-out : “Imaging” vs HEP

- Std imaging sensors \Leftrightarrow usually **INTEGRATION**
 - One channel signal = several
 - Key parameters: dynamic, point spread function, noise
 - Single frame 100% occupied
- Tracking sensors \Leftrightarrow **COUNTING** single particles
 - Key parameters: resolution (E, t, position), SNR, dark count
 - Single frame $\leq 1\%$ occupied
- Both can build image...with various qualities
 - Strong impact on read-out electronic design

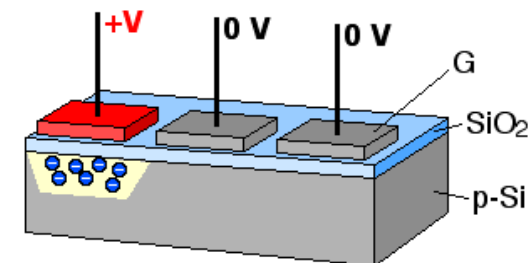


■ Non-exhaustive talk

- Silicon pads (large diode array)
 - Large pixel = mm range
- Silicon drift detector (SDD)
 - Marginal in HEP (STAR, ALICE)
 - X-ray detection
- CMOS avalanche detector
 - Including SPADs in CMOS
 - Combine 100 ps & few μm resolution
 - Still in development
- ... (← this is for what I've forgotten)

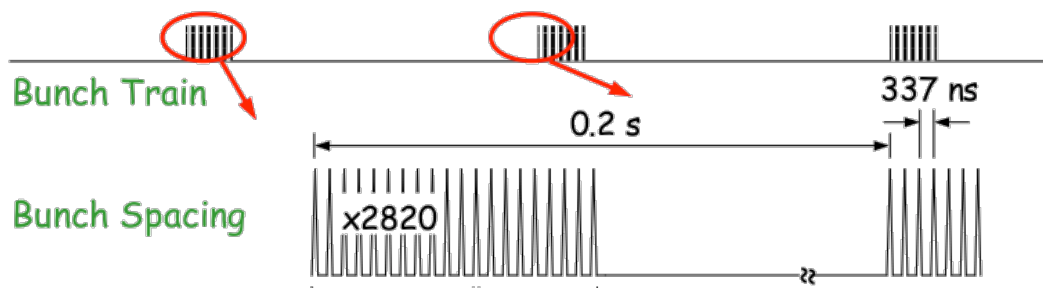
■ THE standard imaging sensors

- Already challenged by sCMOS on scientific market
- Integrating sensor, by structure
- Full depletion possible



■ In HEP

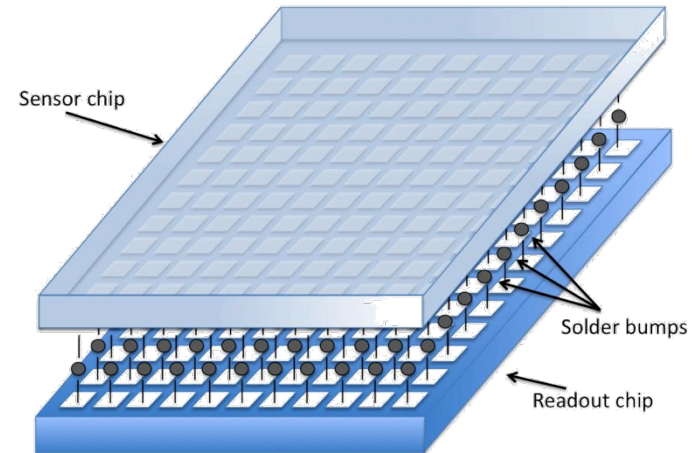
- First application at SLC e^+e^- (<2000)
 - Super precise, Low mass, super-slow read-out
- Proposed for ILC
 - Fine-pixel CCD
 - 5-6 μm pixel size
 - Delayed readout / specific ILC time-structure



Hybrids (strips & pixels)

■ THE standard approach in HEP

- Implement powerful processing
 - Pre-ampli + shaper \Rightarrow time & energy resol.
- Radiation hardness
 - Si type adapted
 - 3D sensors
- Recently edgeless sensors

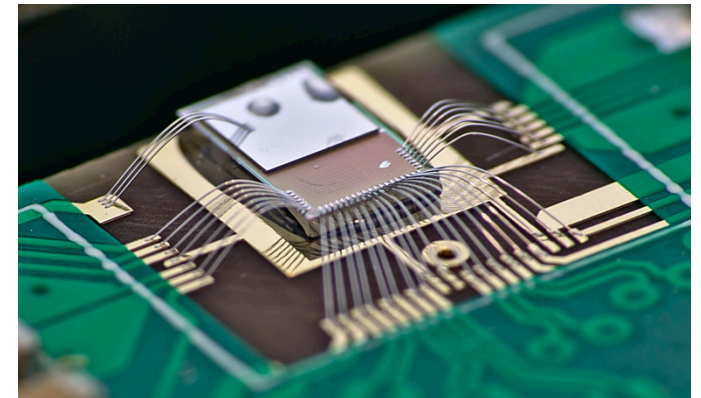


■ "limitations" / pixels

- Relatively large pixel size
 - Limited by bump-bonding & processing
 - Current ATLAS $50 \times 250 \mu\text{m}^2$, CMS $100 \times 150 \mu\text{m}^2$
- Relatively thick \Leftarrow 2 thickness of silicon
- Sensitivity to low ionizing particles
 - Typical minimal threshold $\sim 1000 e^-$

■ Developments / CLIC

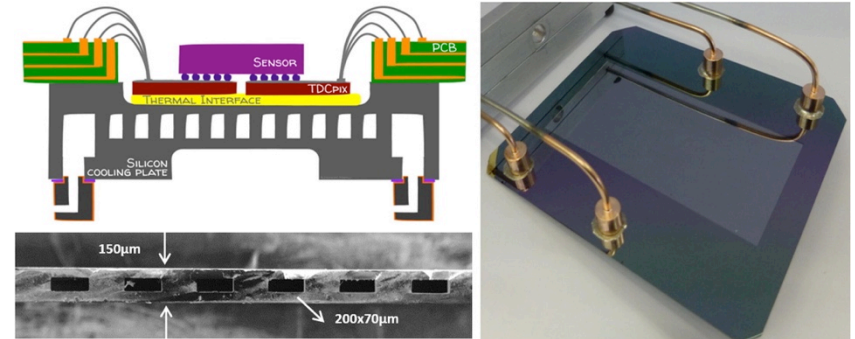
- targets pitch $25 \times 25 \mu\text{m}^2$
- with thickness $50 \mu\text{m}$ (ASIC) + $50 \mu\text{m}$ (Sensor)
- Some functional prototypes



Hybrids (strips & pixels)

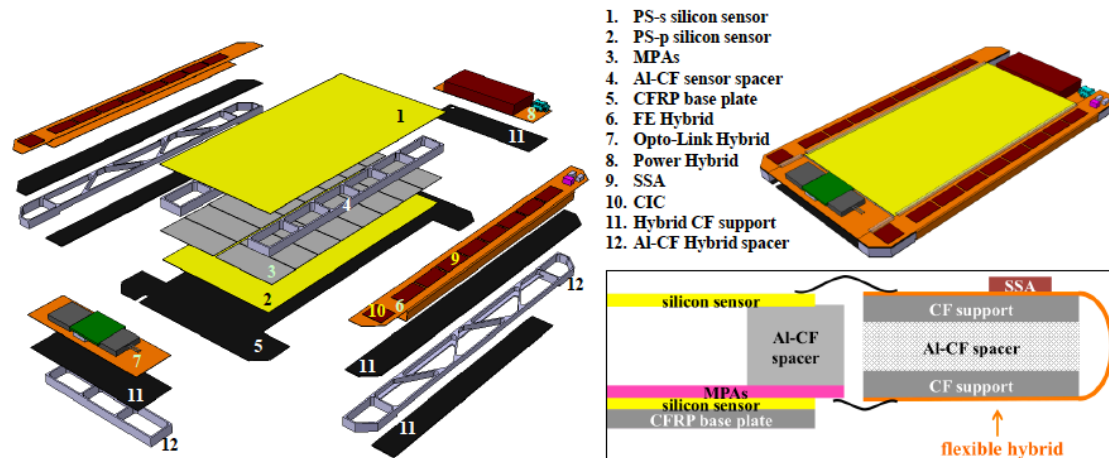
■ Developments / LHC

- New cooling techniques
(power hungry $> 100 \mu\text{W}$ / pixel)
 - Micro-channel in Si ($\varnothing \sim 100 \mu\text{m}$)
for **few W/cm^2**



NA62 GigaTracker

- New ASIC process 65 nm (CERN-RD53 dvpmt)
 - Tolerance to 5-10 Mgy
 - Allows for few 100 px time resolution
- CMS Track-trigger
with **double-sided modules**
separated by few mm



■ A “monolithic” approach

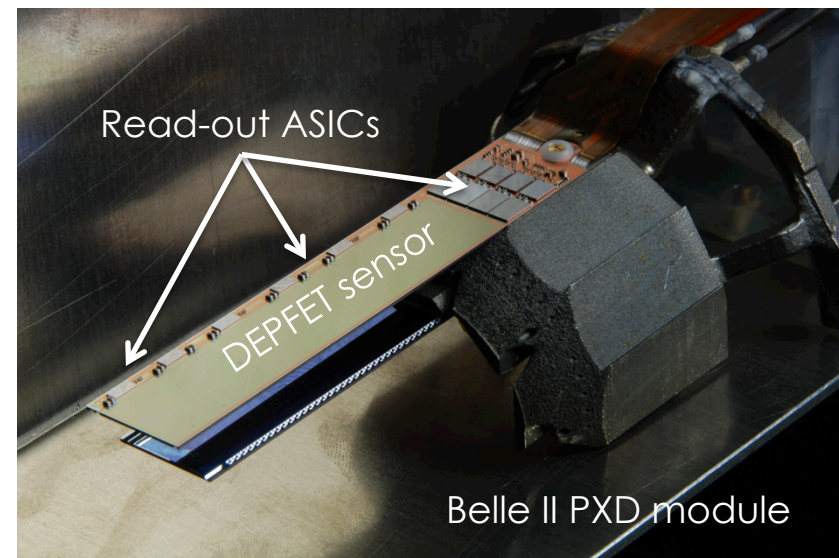
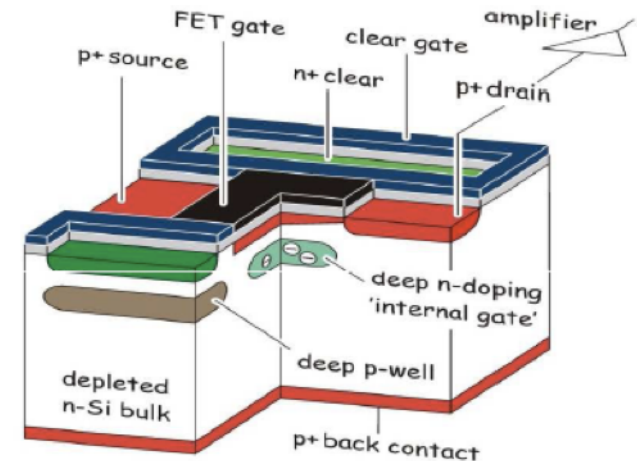
- Driven by imaging (X-rays, electrons)
- Amplification in-pixel but no processing
- Fully depleted volume
300 to 50 μm (thinned)

■ First detector for HEP in 2018

- Belle II vertex detector (PXD)
- The thinnest detector **0.18 % X_0 / layer**
- Pitch not crucial: 70 μm
- 20 μs integration/read-out time

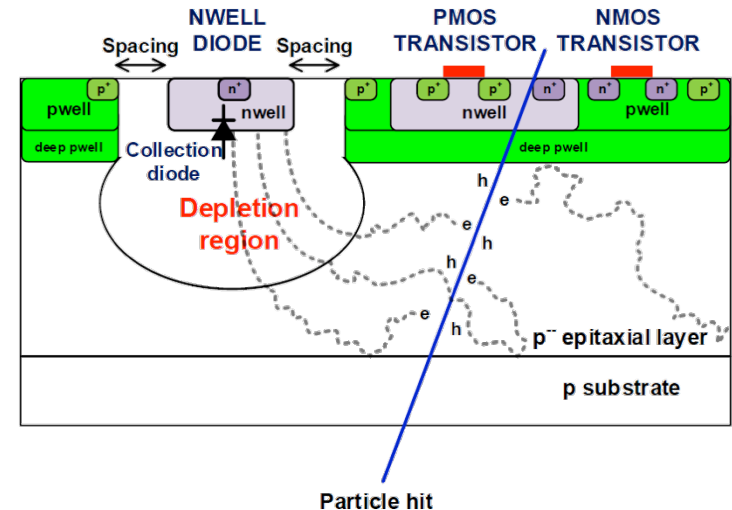
■ Toward ILC

- Smaller pixel **20 μm**



■ Monolithic Active Pixel Sensors

- Inherited from commercial camera
 - First proposed in 1998 @ Strasbourg for HEP
- Assets
 - Small pixels
 - Sensitivity to low signals
 - Low material budget
 - Embedded processing -> easy integration

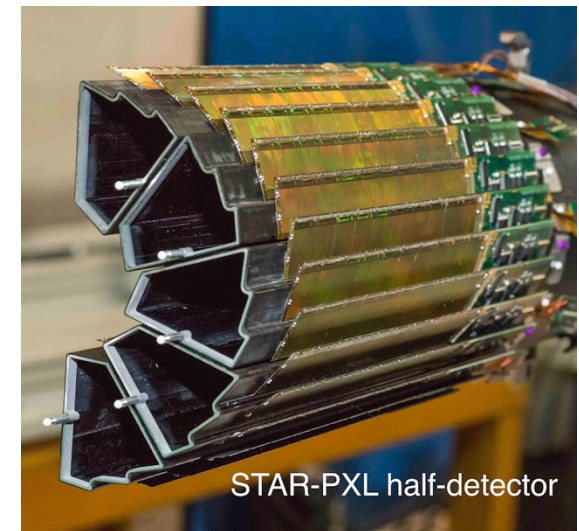


■ First detector in HEP: 2013

- STAR vertex detector (PXL)
- Small pitch 20 μm
- Small material budget 0.37 % X_0 / layer
- “Slow” read-out 180 μs

■ First tracker in HEP: 2019

- ALICE Inner Tracking System 10 m^2
- Small pitch 25 μm & material budget ~ 0.4 % X_0 /layer
- Very low power dissipation ~ 70 mW/cm^2
- Fast read-out with short integration time < 10 μs

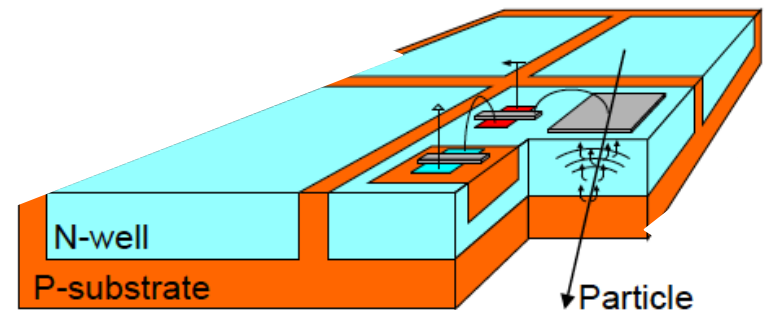


■ Limitations

- Processing power / pixel size
 - Impact time resolution
- Radiation hardness
 - Std techno not fully-depleted

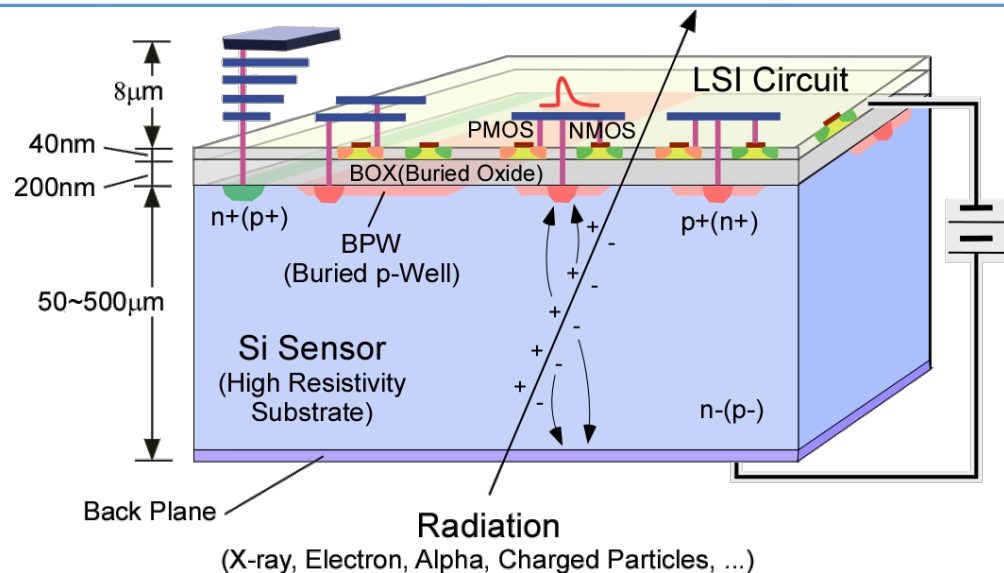
■ Developments

- **Full depletion** (achieved)
 - High voltage (>10 V) and/or high resistivity ($\text{k}\Omega \cdot \text{cm}$)
- Faster
 - Few 100 ps for Mu3e (HV-CMOS)
 - 7 ns for CLIC (HR-CMOS)
 - Few 100 ns timestamp at ILC
- More tolerant / radiation
 - ATLAS tracker (HR-CMOS)
 - CBM vertex @ FAIR-GSI (HR-CMOS)
- 3D-like bonding for CLIC pixel 25 μm
 - Capacitive coupling HV-CMOS+ASIC
- Super low-power -> ATLAS tracker



■ A monolithic-hybrid ?

- Includes **fully depleted** sensitive layer 50-700 μm
- Includes **processing power**
 - less constraint / CMOS sensors
- Large SNR
- Relatively weak to radiation
 - thick oxide

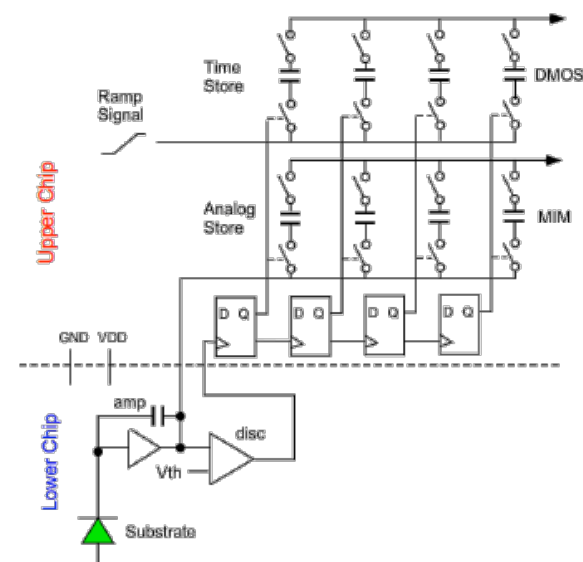


■ Current usage

- Mostly for imaging (X-rays)
 - Synchrotron, medical, astronomy, ...

■ Project in HEP: ILC

- Enhanced signal treatment within 20 μm pixel
 - **Spatial & time resolution**
- Still prototyping

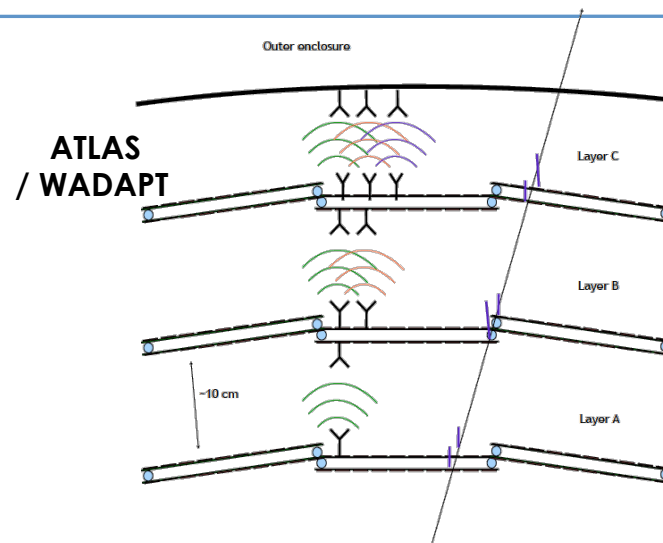


2016.7.27 Y. Aral

“Miniaturisation”

■ Wireless

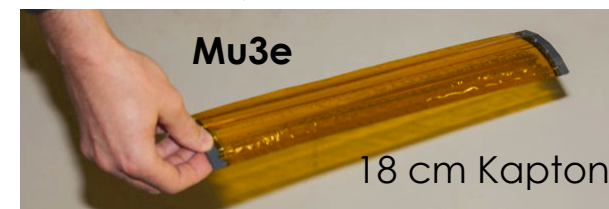
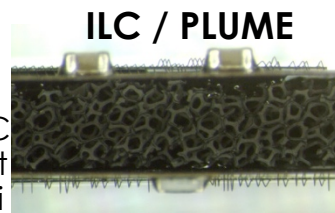
- Alleviate the cable conundrum
- ATLAS project for Si-strip tracker
 - Goal is 100 Tbps with multi Gbps repeaters
 - 60 GHz band @ small-distance
 - Power ? $\sim 150 \text{ mW/cm}^2$



■ Mechanical support

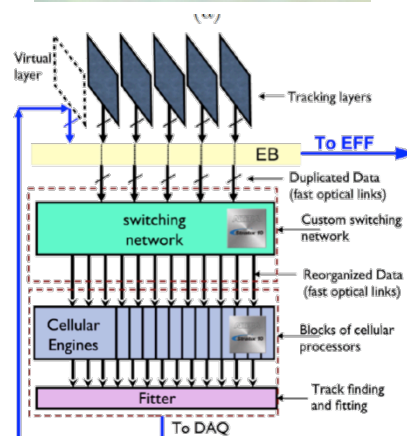
- $50 \mu\text{m Si} + ? = 0.1\text{-}0.2 \% X_0$
- ILC, CLIC, MU3e

2 mm SiC
100 μm Kapton
50 μm Si

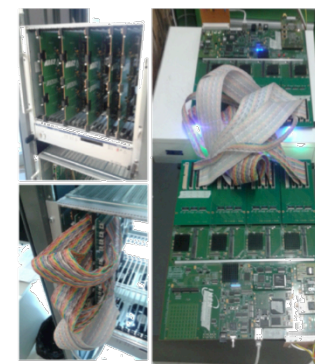


■ Online tracking (LHC)

- FPGA-farms
- highly parallelized structures



Dempt / LHCb

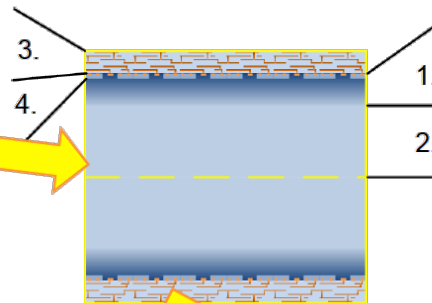
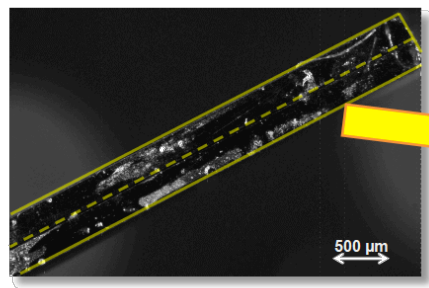
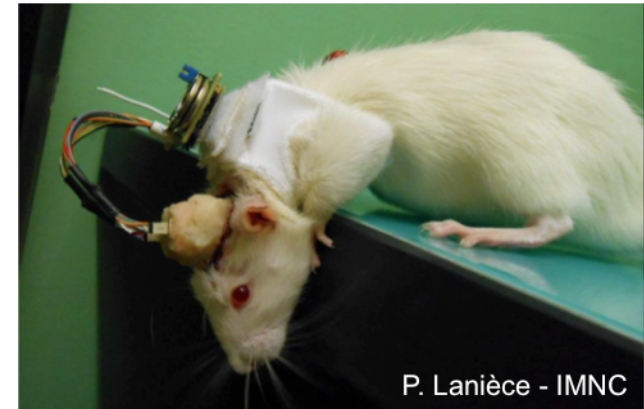


Applications in dosimetry and life science

- Skipping all imaging X-rays, electrons, neutrons
- Highlights with CMOS pixel sensors
 - Still tracking
 - “extreme” integration
- 1 dream

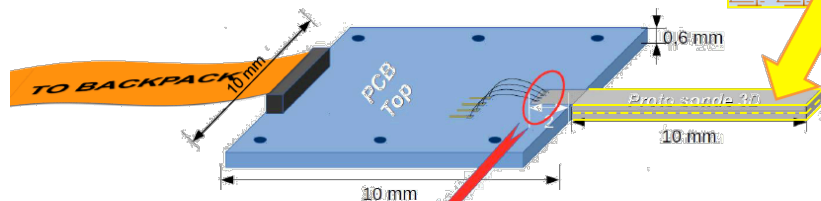
■ Molecular imaging with β^+ emitters in moving rodent

- MAPSSIC: extreme integration in specific environment
 - Constraint on size and power dissipation
 - IMNC, IPHC, CPPM, CERMEP, NeuroPSi
- Exploit CMOS sensors derived from ALICE
 - One active probe = 160 μ W
 - For few counts / s
 - Wireless connection



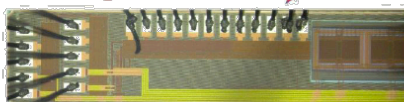
probe in the brain :

- section $\sim 500 \times 500 \mu\text{m}^2$
- sensitive volume (18 μm) immune to γ



1. Epi-layer (18 μm)
 2. P-type Substrate
 3. Metallization ($\sim 10 \mu\text{m}$)
 4. Process
- 1.+2.+3. $\sim 250 \mu\text{m}$

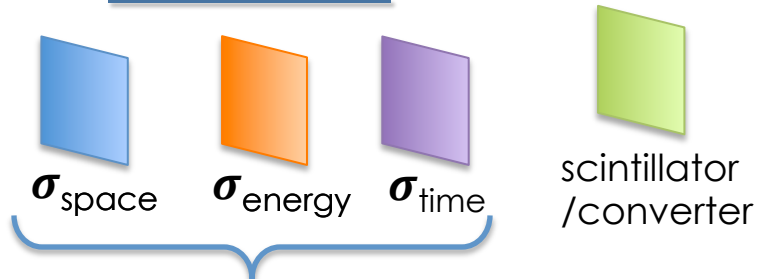
Same wire-bonding on both sides



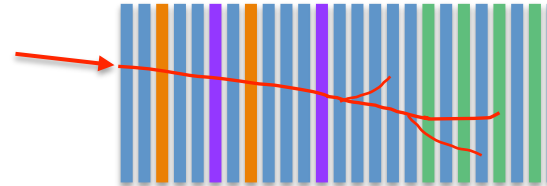
Currently integrating prototype sensor ...

DREAM of electronic emulsion

■ Let's stack!



CMOS pixel flavours with
sense layer ~ 100 % thickness



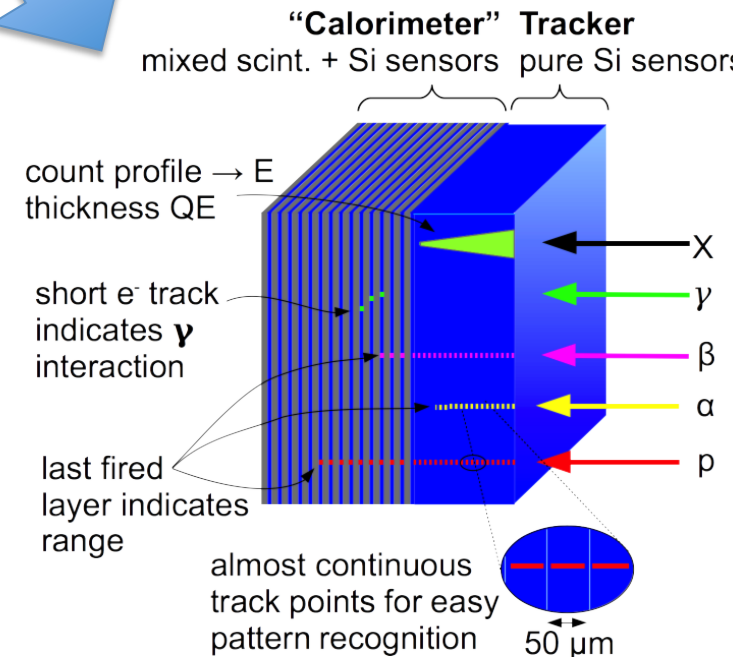
➡ Fast electronic equivalent of a nuclear emulsion

• 8D measurements

- 3D position + 3D direction
- 1D time
- 1D energy (range / sampling)

• Adjustable performances

- Stack re-shaping (sensor redesign)



■ Miniaturisation is helpful

- Easier to integrate sensors
- Smarter sensors → helps getting exactly what you need (limit bandwidth)
- But could be costly

■ Who are the technology drivers

- HEP community very active ... tends to :
 - But optimisation always needed
- Wrt miniaturisation,
main player = micro-electronic industry !
 - High development costs
 - Moderate production costs

