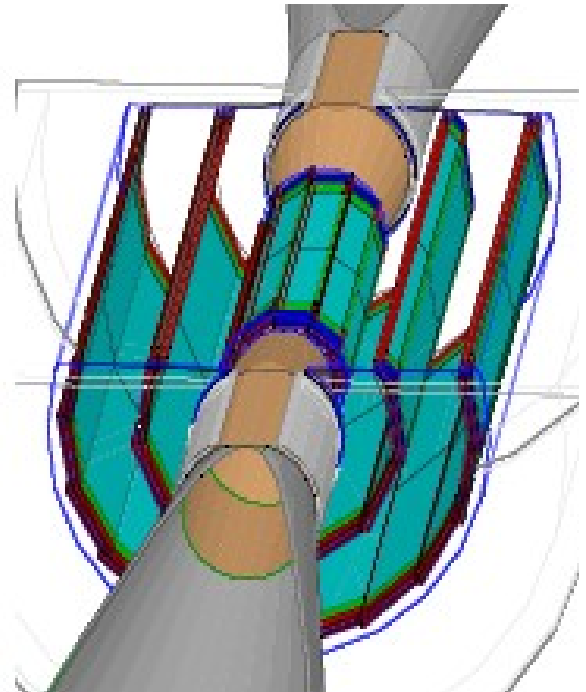


CMOS Pixel Technologies: Prospects for a VTX detector @ ILC

Alejandro Pérez Pérez

IPHC – CNRS Strasbourg

On behalf of the PICSEL team of IPHC



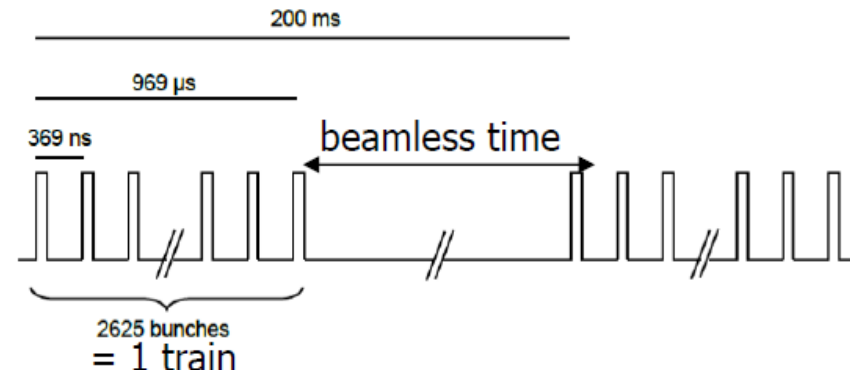
Outline

- ILC-VTX: experimental conditions & requirements
- R&D roadmap for a VTX detector for ILC
- Summary and outlook

ILC-VTX: experimental conditions

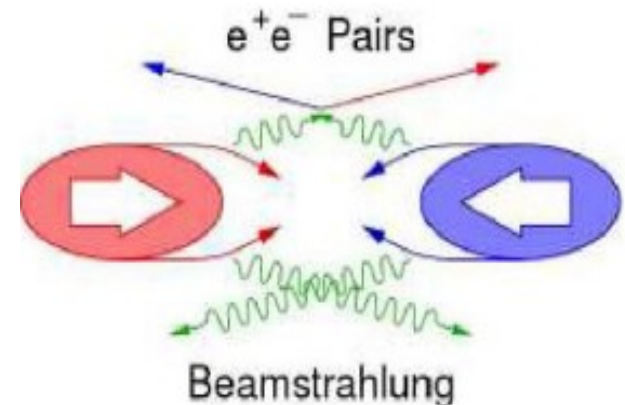
Beam structure

- Trains of ~2600 bunches every 200 ms
- Operation strategies
 - Full detector readout (r.o.) $\Rightarrow$ triggerless
 - Power pulsing $\Rightarrow$ reduced power



Beam induced background

- Radiation level: $\sim 100 \text{ kRad} \oplus 10^{11} n_{\text{eq}}/\text{cm}^2$
(LHC: $\sim 1 \text{ GRad} \oplus 10^{16} n_{\text{eq}}/\text{cm}^2$)
- Beamstrahlung is main source of occupancy
 - $\sim 5 \text{ hits/cm}^2/\text{BX}$ @ $\sqrt{s} = 500 \text{ GeV}$ (high systematics)
 - Drives VTX readout speed & minimum radius



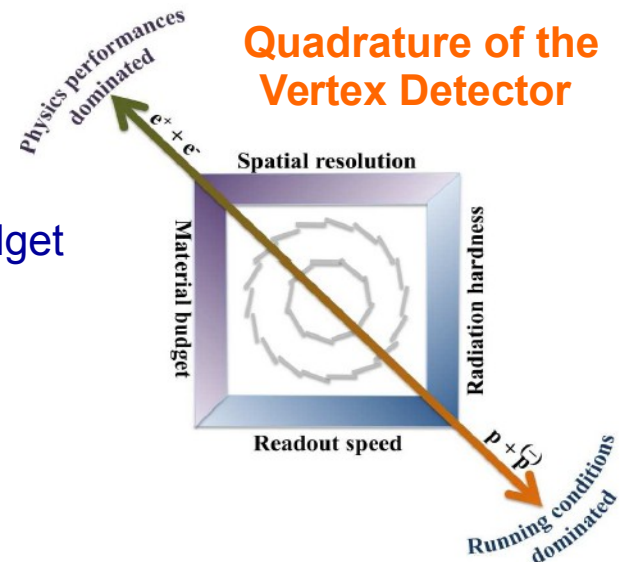
Possible readout architecture

- Integrate few bunches
- Readout between trains with time-stamping $\Rightarrow$ chronopixels
- Readout between trains without time-stamping $\Rightarrow$ very high granularity

ILC-VTX: requirements & design

■ Linear e^+e^- collider

- Exhibit milder running conditions than pp/LHC
 - Relaxed readout-speed & radiation tolerance
 - Favours technologies focusing on resolution & material budget
- ⇒ **CMOS Pixel Sensors (CPS)**



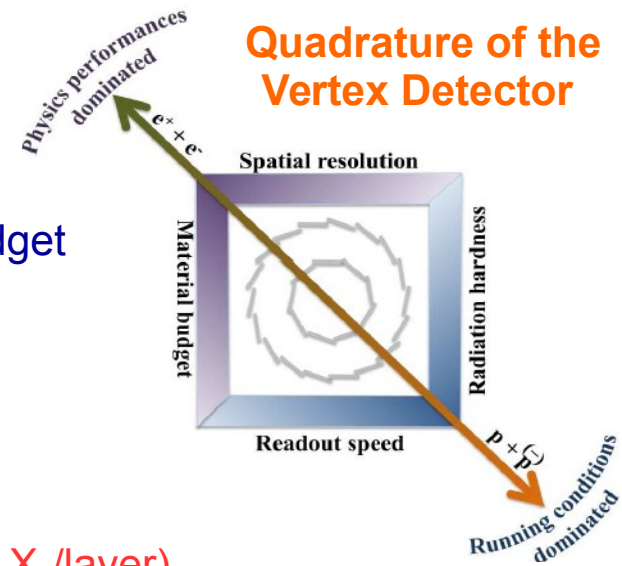
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 $\Rightarrow$ CMOS Pixel Sensors (CPS)

ILC-VTX requirements

- Physics performances: $\sigma_b < 5 \oplus 10/p\beta \sin^{3/2}\theta \mu\text{m}$
 $\Rightarrow \sigma_{sp} \sim 3 \mu\text{m}$ ($\sim 17 \mu\text{m}$ pitch) & low material budget ($\sim 0.15\% X_0/\text{layer}$)
- Occupancy $\Leftrightarrow$ readout-speed: **few % occupancy ($\sim 5 \text{ hits/cm}^2/\text{BX}$)**
- Moderate radiation tolerance (/year): **$\sim 100\text{kRad} \oplus 10^{11} n_{eq}/\text{cm}^2$**



ILC-VTX: requirements & design

Linear e^+e^- collider

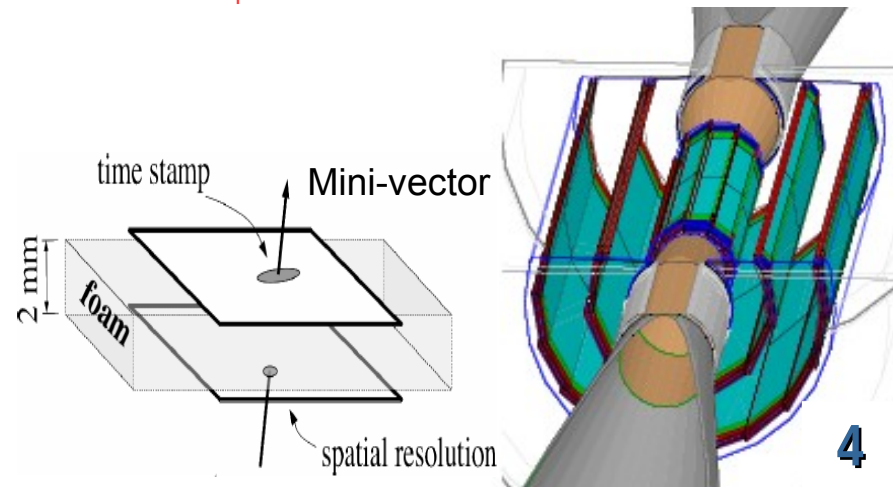
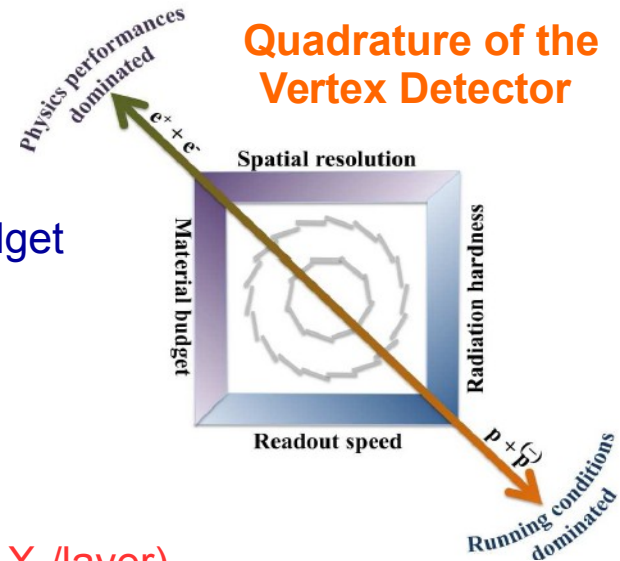
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- Moderate radiation tolerance (/year): $\sim 100\text{kRad} \oplus 10^{11} n_{eq}/\text{cm}^2$

ILD-VTX design: 3 x double-sided ladders

- Alignment & tracking improvement (pointing)
- 1 support/2-layers $\Rightarrow$ lower material budget
- Background rejection capabilities?



CPS State-of-the-Art in operation: STAR-PXL detector



STAR-PXL @ RHIC
1st CPS @ a collider experiment!

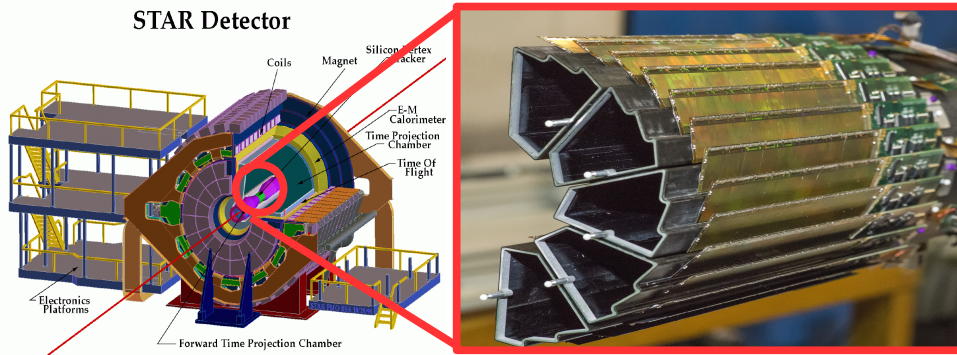


ULTIMATE Sensor (Mimosa28)

- Rolling shutter r.o. ($t_{r.o.} \lesssim 200 \mu s$)
- $T_{operation} = 30 - 35^{\circ}C$
- $\epsilon_{det} \gtrsim 99.9\%$ $\sigma_{sp} \gtrsim 3.5 \mu m$ & $f_{rate} \lesssim 10^{-5}$
- Rad. Hard: $\gtrsim 150 kRad \oplus 3 \times 10^{12} n_{eq}/cm^2$

STAR-PXL HALF-BARREL (180M pixels)

- 2 layers @ $r = 2.8, 8 \text{ cm}$
- 20 ladders (10 sensors/ladder) ($0.37\% X_0$)



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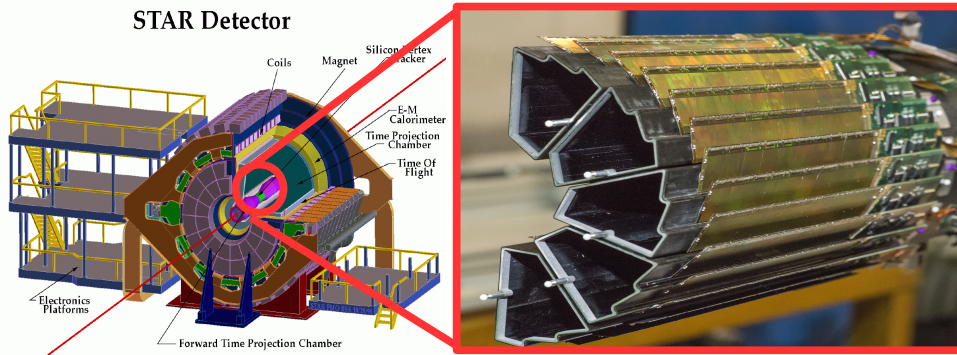


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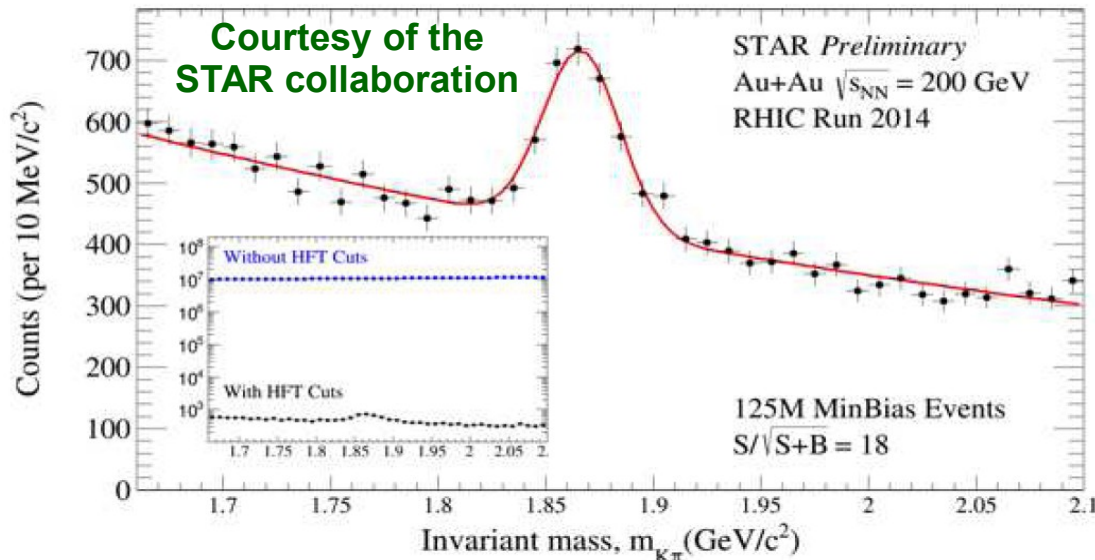


Several Physics-runs

- 1st / 2nd run in 2014/2015
- Currently 3rd run (Since Jan. 2016)
- $\sigma_{ip}(p_T)$ matching requirements
- $\sim 40 \mu m$ @ $750 \text{ MeV}/c$ for $K^{\pm}$

Observation of D^0 production

- STAR:** peak significance = 18
- ALICE:** peak significance = 5



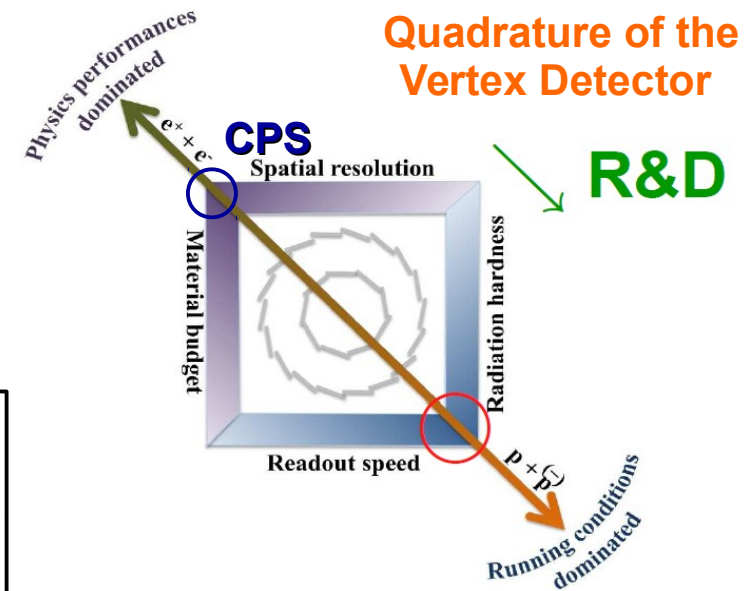
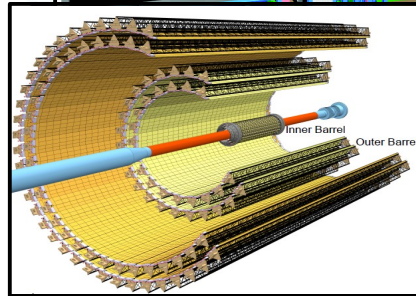
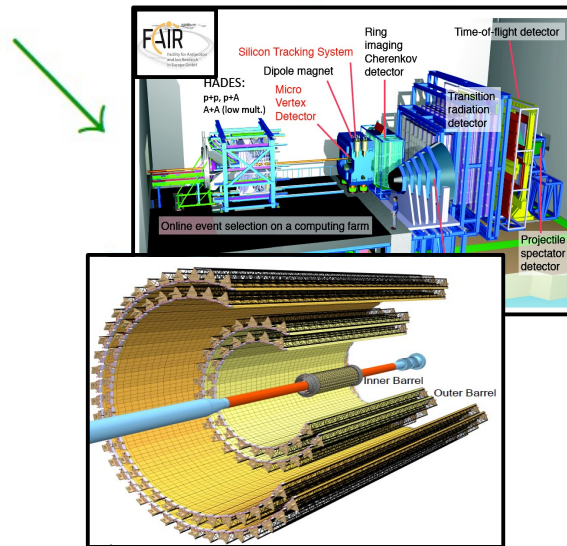
CPS @ PICSEL - IPHC: A long term R&D

How to improve r.o. speed and rad. tolerance while preserving σ_{sp} (3-5 μm) and material budget ($< 0.1\% X_0$)?

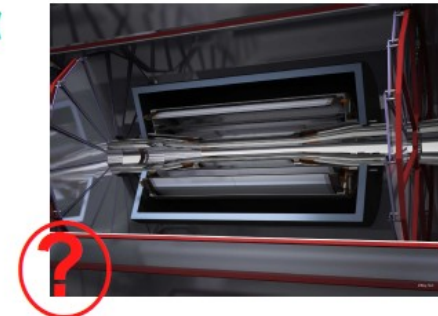
$O(10^2) \mu\text{s}$



$O(10) \mu\text{s}$



$O(1) \mu\text{s}$



EUDET/STAR

2010/14



ALICE/CBM

2015/2019



?X?/ILC

$\gtrsim 2020$

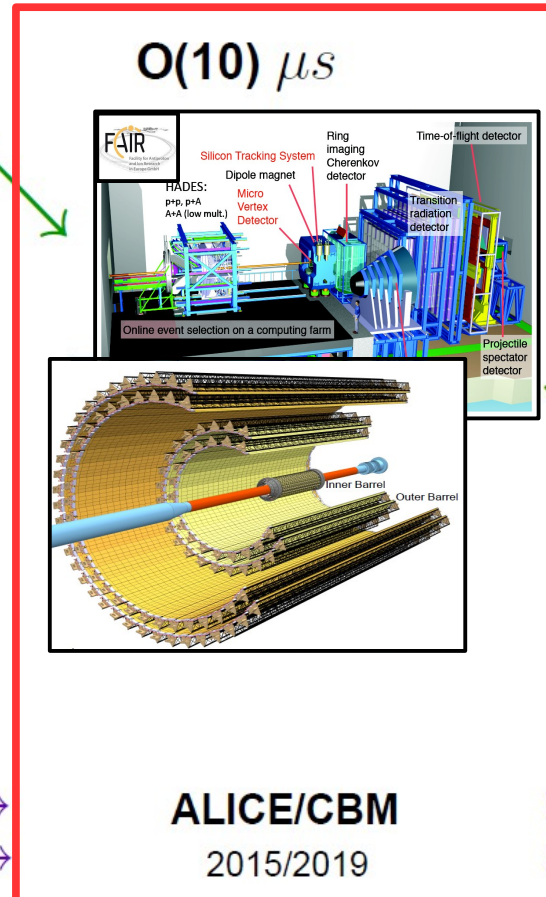
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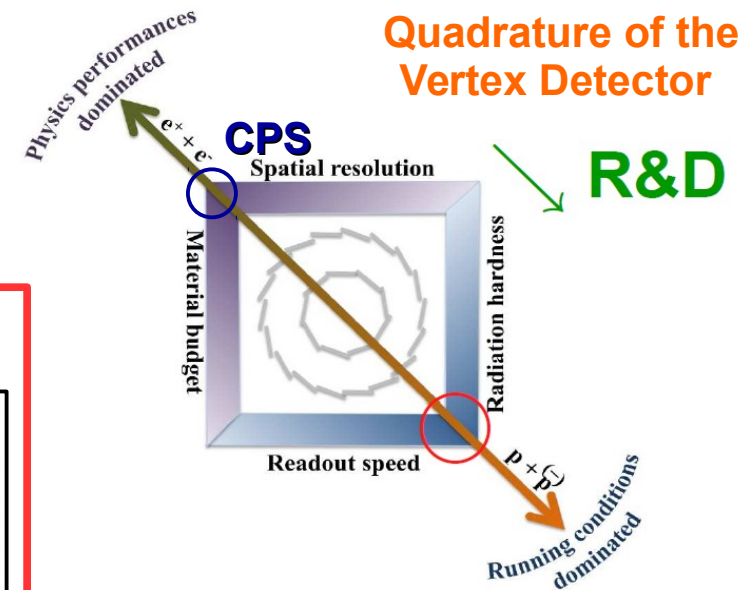
We are currently here!



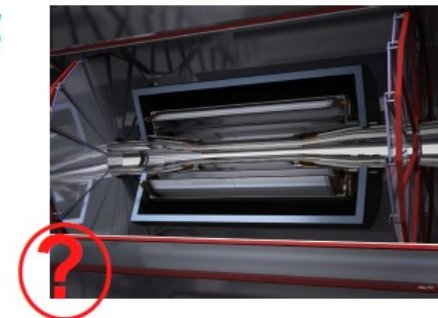
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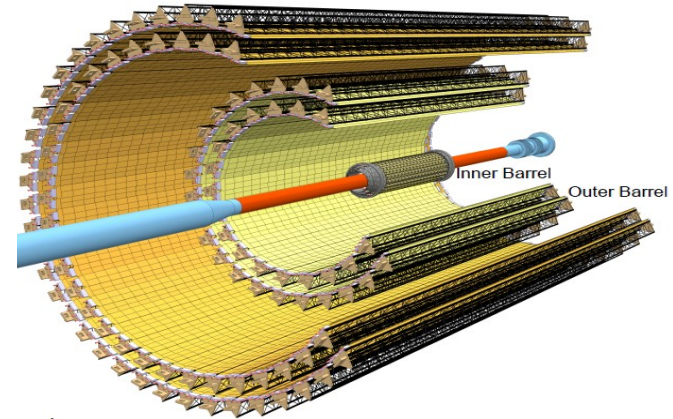
$$O(1) \mu\text{s}$$



Next challenge: ALICE-ITS upgrade

Upgraded ALICE-ITS (Installation during LS2)

- **Present detector:** 2xHPD/2xDrift-Si/2xSi-strips
- **Future detector:** 7-layers with CPS (25k sensors)
 $\Rightarrow$ 1st large tracker entirely based on CPS ($\sim 10 \text{ m}^2$)



Requirements for ITS inner & outer layers (comparison with STAR-PXL chip)

	σ_{sp}	$t_{r.o.}$	Dose	Fluency	T_{op}	Power	Active area
STAR-PXL	$< 4 \mu\text{m}$	$< 200 \mu\text{s}$	150 kRad	$3 \cdot 10^{12} \text{ n}_{eq}/\text{cm}^2$	30-35°C	160 mW/cm ²	0.15 m ²
ITS-in	$\lesssim 5 \mu\text{m}$	$\lesssim 30 \mu\text{s}$	2.7 MRad	$1.7 \cdot 10^{13} \text{ n}_{eq}/\text{cm}^2$	30°C	$< 300 \text{ mW}/\text{cm}^2$	0.17 m ²
ITS-out	$\lesssim 10 \mu\text{m}$	$\lesssim 30 \mu\text{s}$	100 kRad	$1 \cdot 10^{12} \text{ n}_{eq}/\text{cm}^2$	30°C	$< 100 \text{ mW}/\text{cm}^2$	$\sim 10 \text{ m}^2$

$\Rightarrow$ 0.35 μm CMOS process (STAR-PXL) marginally suited to r.o. speed & radiation hardness

Transition to new CMOS process for improving readout speed and radiation hardness

$\Rightarrow$ Tower-Jazz 0.18 μm CIS

ALICE-ITS upgrade: 2 r.o. architectures R&D



Pixel pitch: $36 \times 64 \mu\text{m}^2$

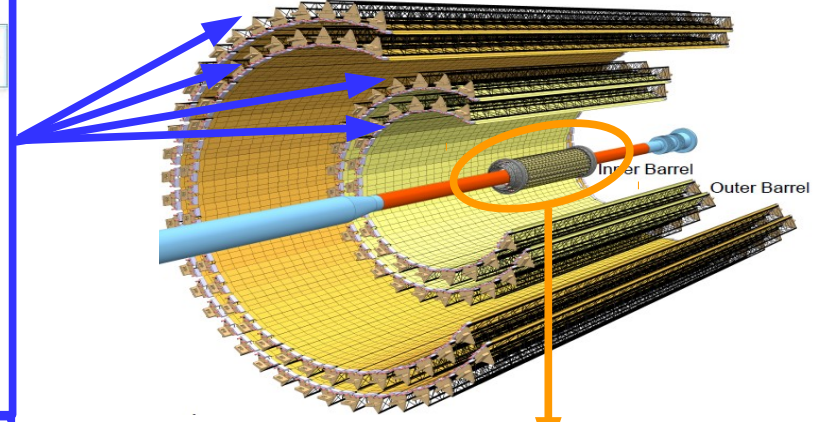
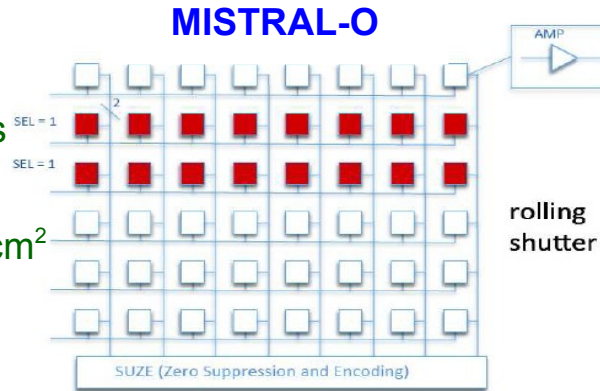
Time resolution: $\sim 20 \mu\text{s}$

W: 80 mW/cm^2

Max hit rate: $\sim 0.8 \text{ MHz/cm}^2$

Dimension: $15 \times 30 \text{ mm}^2$

Dead area: $1.5 \times 30 \text{ mm}^2$

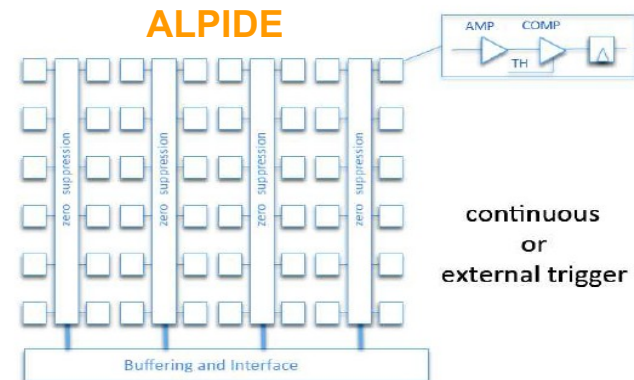


Goal: early available & reliable solution

- **Conservative design based on STAR-PXL**
- Big pixels $\Rightarrow$ lower power & higher speed
- Moderate rad. hardness & $\sigma_{sp} \sim 10 \mu\text{m} \Rightarrow \text{OK}$

Goal: high performance, accept risks

- **Aggressive design**
- In-pixel discrimination
- Asynchronous r.o. (priority encoder)



Pixel pitch: $28 \times 28 \mu\text{m}^2$

Time resolution: $\lesssim 5 - 10 \mu\text{s}$

W: 39 mW/cm^2

Max hit rate: $\sim 3 \text{ MHz/cm}^2$

Dimension: $15 \times 30 \text{ mm}^2$

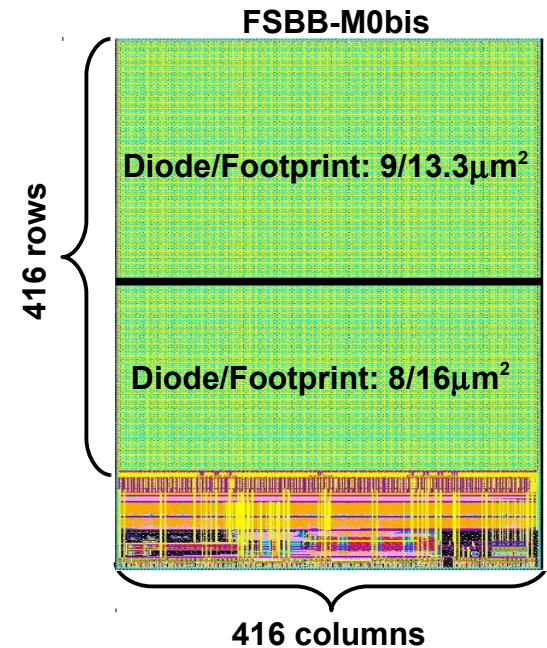
Dead area: $1.1 \times 30 \text{ mm}^2$

- **Both chips have same physical & electrical interfaces**
- **Base-line solution: ALPIDE for all ITS layers**

MISTRAL-O: prototypes tested on beam

Full Scale Building Block (FSBB) sensor

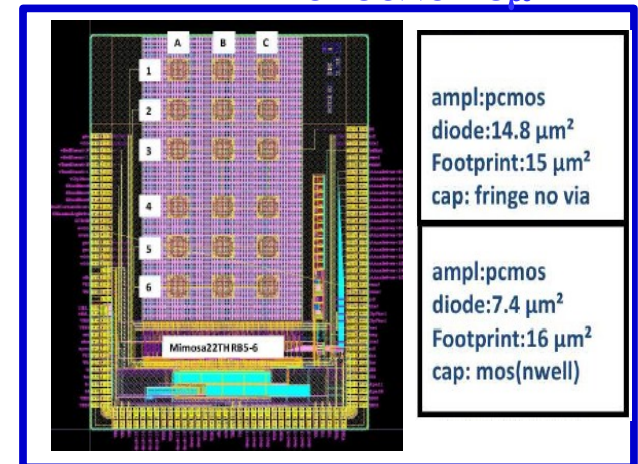
- Full 2-row r.o. chain & 2D sparsification $t_{r.o.} = 40 \mu s$
- Sensitive area ($\sim 1 \text{ cm}^2$) $\approx$ final building block
- Similar Nb of pixels ($\sim 170k$) to final chip
- Epi-layer: high-p $18 \mu m$ thick
- **BUT:** small pixels ($22 \times 32.5 \mu m^2$) & sparsification circuitry is oversized (power!)
- Tested in 2015 @ DESY (3-6 GeV/c e^-) & CERN (120 GeV/c π^-)



Large-pixel prototype (MIMOSA-22THRb)

- Two slightly different large pixels
 - $36 \times 62.5 \mu m^2$ & $39 \times 50.8 \mu m^2$
- Pads over pixel (3ML used for in-pixel circuitry)
- Epi-layer: high-p $18 \mu m$ thick
- **BUT:** only $\lesssim 10 \text{ mm}^2$, 4k pixels & no sparsification
- Tested @ Frascati (450 MeV/c e^-) March 2015

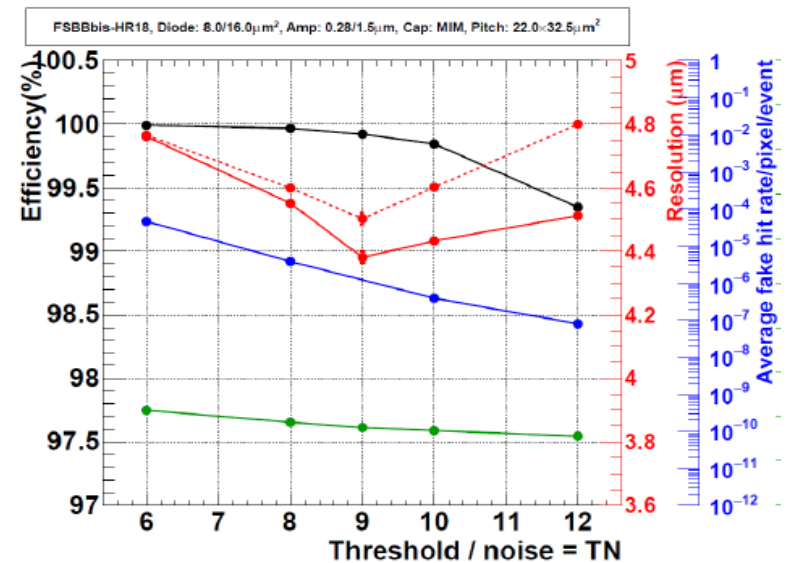
Mi22-THRB6: $36 \times 62.5 \mu m^2$



MISTRAL-O: prototypes tested on beam

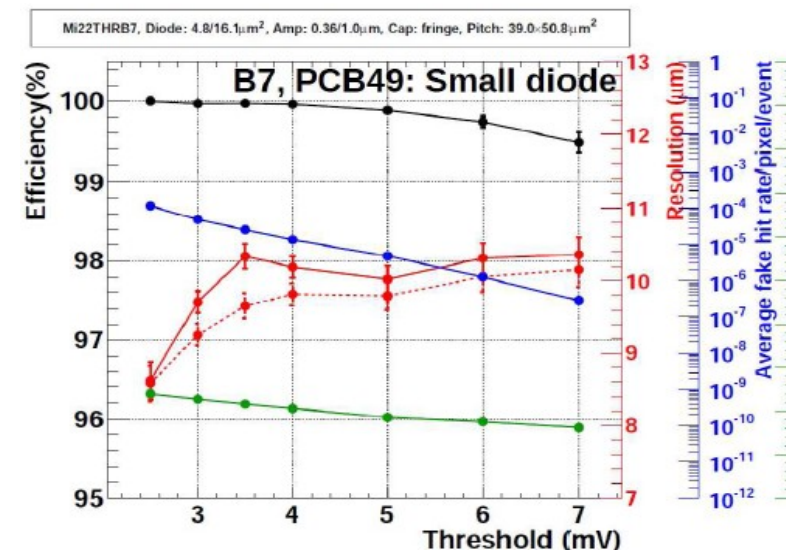
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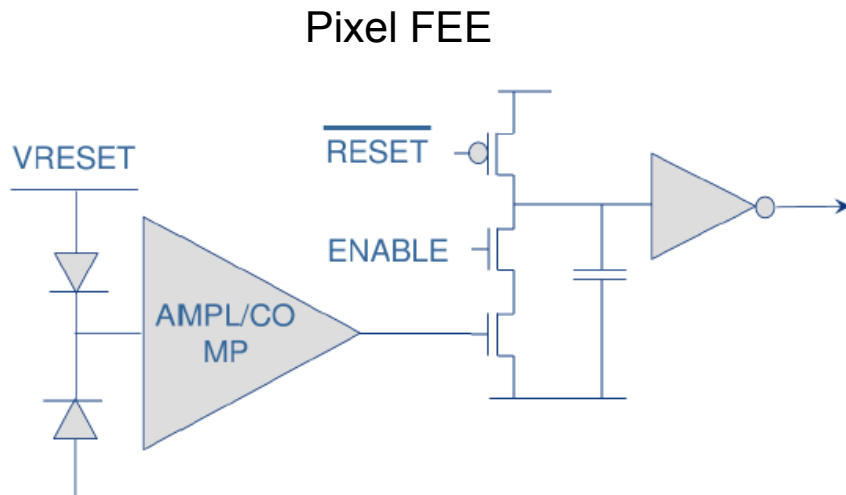
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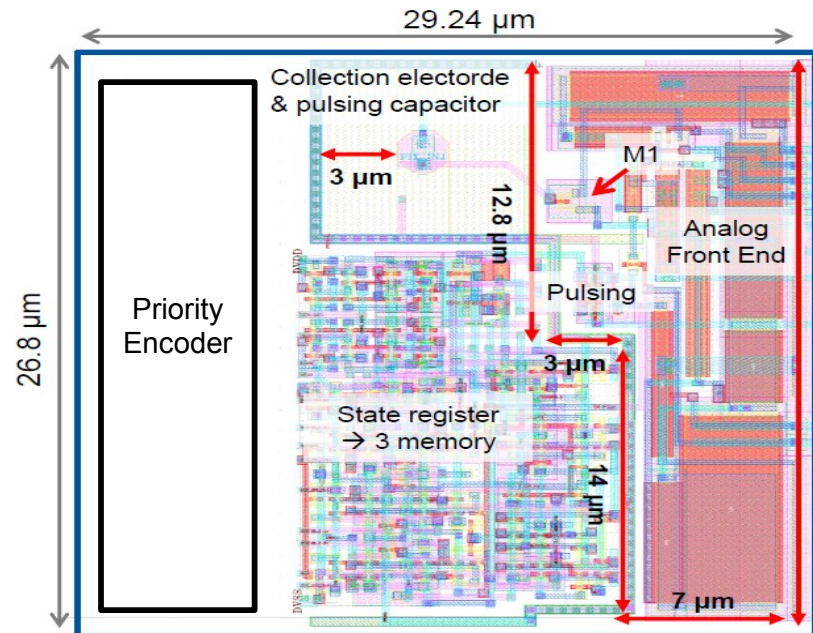


Asynchronous r.o. architecture: ALPIDE

- Concept similar to hybrid pixel r.o. architecture
- Continuously power active in each pixel
 - FEE: single stage amplifier (~ 100) + shaping ($\sim 5 \mu\text{s}$) / current comparator
 - Dynamic memory cell, $\sim 80\text{fF}$ storage capacitor which is discharged by an NMOS controlled by the FE
- Data driven readout $\Rightarrow$ only zero-suppressed data transferred to periphery



pALPIDE-3 pixel layout



Sensor Integration in Ultra-Light devices

PLUME collaboration (Britol, DESY, IPHC)

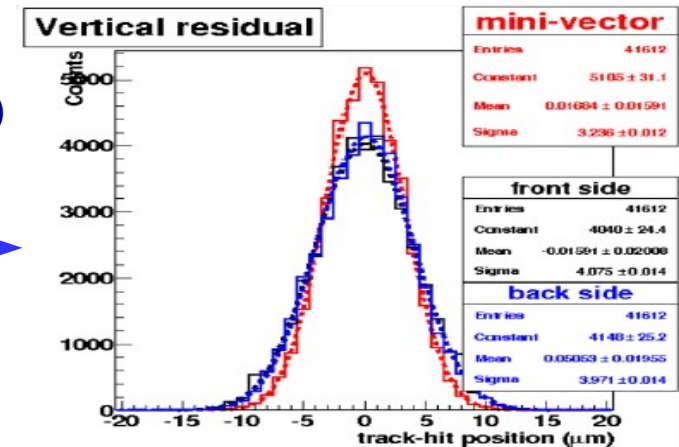
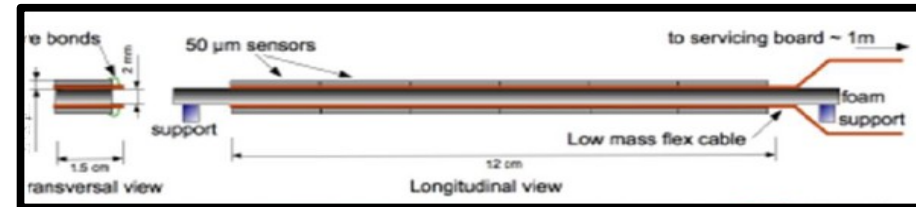
Plume 01 prototype (fabricated in 2012)

- 2x6 Mi26 sensors on 2 mm thick foam SiC ($0.6\% X_0$)
- Air cooling
- Validated in beam @ CERN (2011)
- New test-beam @ DESY in April 2016

Plume 02 prototype: 6 ladders for 2016

- Reduced material budget: $\rightarrow 0.35/0.42\% X_0$ (Al/Cu flex PCB)

Plume 02 fully functional prototype



Application @ SuperKEK-B

- Beam-background measurement @ Belle II
- 2 Plume 02 ladders will be installed inside Belle II inner volume in 2017
- MIBEL project (ANR-2016): 1st stage cleared
 - PI: Isabelle Ripp-Baudot (IPHC)

On-chip background rejection with Neural Network

Small feature size (0.18 μm) & new imaging algorithms

- Neural Network (NN) on chip

NN advantages

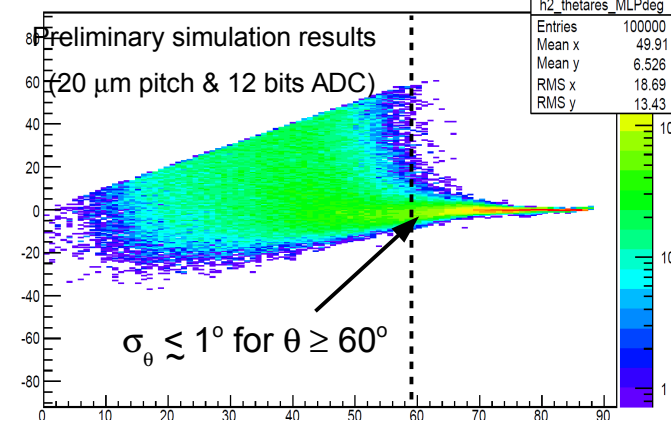
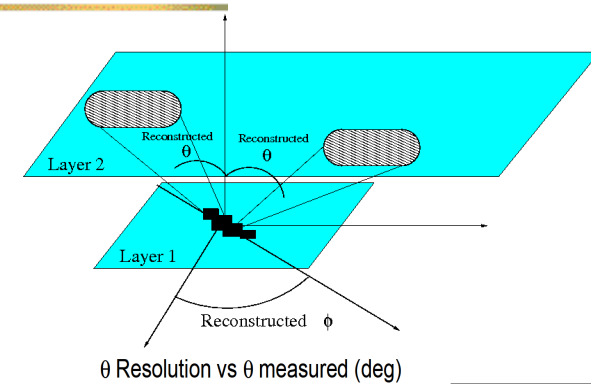
- Reconstruction of particle incident angles (θ & ϕ)
- Potential reduction of bandwidth & power

NN application @ ILC

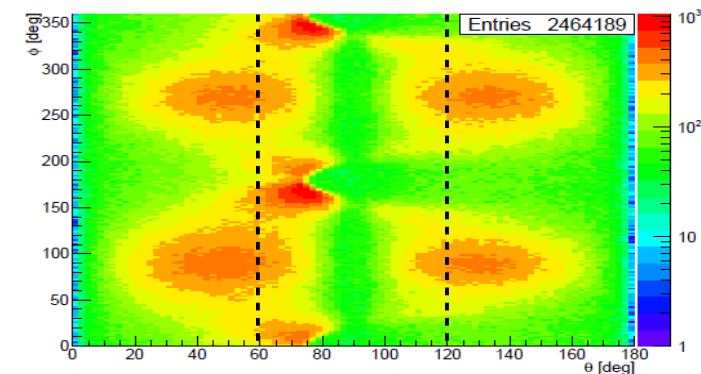
- Filter beam-background hits in VTX
- Improve double-sided ladder hit association

CIRENE (Défi instrumentation aux limites 2016 CNRS)

- PI: Auguste Besson (IPHC)
- Success (with Bourgogne University)
- 2016
 - NN proof of principle (implemented in FPGA)
 - Data taking with different sources (lasers, $\beta^\pm$, ...)
- 2017: submit a dedicated chip



θ vs ϕ Background distribution



Improving epitaxial-layer depletion

Motivations

- **HEP:** faster signal $\Rightarrow$ better tolerance to NIEL
- **X-Ray detection:** thicker sensitive volume

Beam-test @ SOLEIL (Mi26 sensor)

- Validation of rolling shutter architecture

Pegasus-1/2 prototypes (Tower/Jazz 0.18 μm CIS)

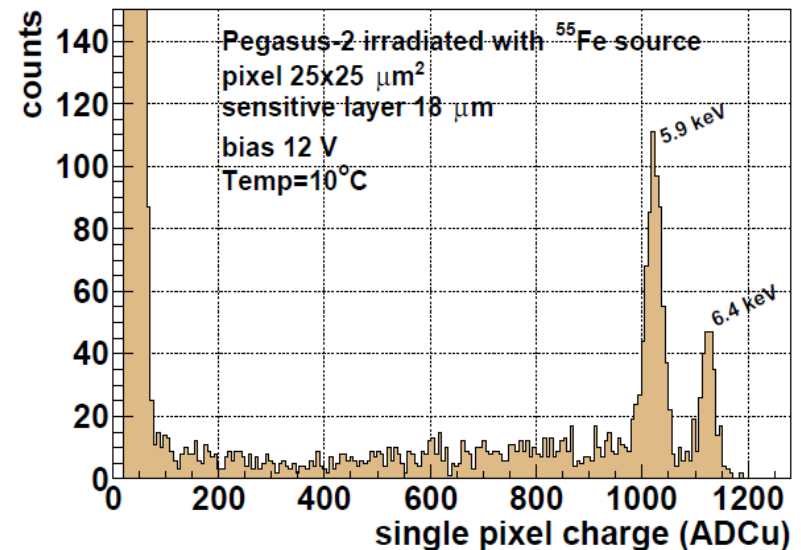
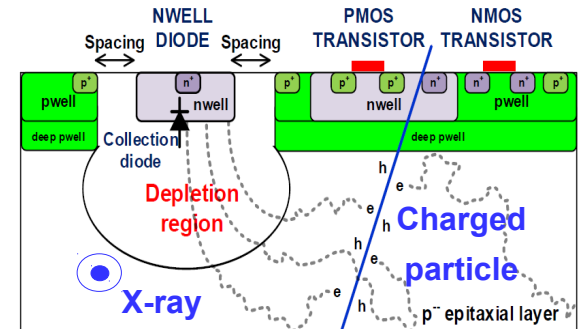
- $V_{\text{Bias}} = 0 - 30 \text{ V} + \text{AC-coupling to Pre-Amp}$
- 56 x 8 pixels (25 μm pitch)
- Epi-layer: 18 μm & 1 k Ω cm
- $\text{TN} \approx 16 \pm 1 \text{ e}^- \text{ ENC @ } 10^\circ\text{C}$

SYNAPS project partnership with 

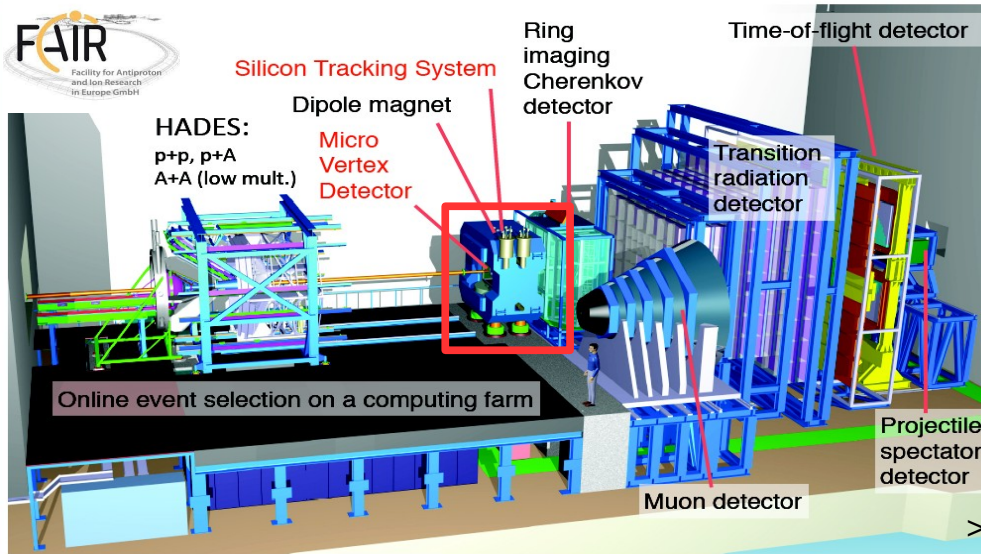
High granularity/counting-rate CPS for soft X-ray detection (0.1 – 5 keV)

SYNAPS project (ANR-2016): 1st stage cleared

- PI: Jérôme Baudot (IPHC)



Next-to-next challenge: MVD of CBM @ SIS100



Micro Vertex Detector (MVD)

- **Layout:** 4 planes of pixels sensors
- **Factor 10 improvement in rad. Hardness**
- **Vacuum compatible**
- **Operation @ negative T**

Sensor properties	FSBB	MIMOSIS-100 (preliminary)
Active surface (mm ²)	9.2 × 13.7	~10 × 30
# pixels (cols × rows)	416 × 416 (173k)	1500 × 300 (450k)
Pixel pitch (μm)	22 × 33	22 × 33
Integration time (μs)	40	30
Data rate (Mbps)	2 × 320	> 6 × 320
NEIL (10 ³ n _{eq} /cm ²)	≥ 1	3 (*)
TID (MRad)	≥ 1.6	3 (*)
T _{operation} (°C)	+30	-20

(*) per year of operation

Summary and outlook

- **CPS with rolling shutter r.o. (mainly AMS-0.35 μm process) in use for several years**
 - High precision beam-telescopes: multi-GeV $\rightarrow$ sub-GeV beams (CERN, DESY, LNF)
 - Vertex detectors for flavour tagging (STAR-PXL, FIRST)
- **Ultra-light double-sided ladders**
 - Added value for tracking & alignment (studies showed in previous meetings)
 - Ultra-light ladder assembly validated & getting improved $\Rightarrow$ PLUME collaboration
 - Spin-off (MIBEL): beam-background measurement @ SuperKEKB/Belle II
- **Tower-Jazz 0.18 μm CIS technology validated for future projects**
 - STAR-PXL chip successfully translated $\Rightarrow$ 2-4 faster & $\gtrsim 10$ times more rad. tolerant
 - Asynchronous r.o. progressing towards $t_{\text{r.o.}} < 10 \mu\text{s}$ (ALPIDE)
 - ALICE-ITS: 1st large tracker fully based on CPS
- **Outlook**
 - Depleted epitaxy CPS under study $\Rightarrow$ SYNAPS project
 - Few μs asynchronous r.o. CPS for CBM @ FAIR & ILC @ Japan

Backup

CPS: Development motivation

- **CPS triggered by the need of very granular and low material budget sensors**

- **CPS applications exhibit milder running conditions than at pp/LHC**

- Relaxed readout (r.o.) speed & rad. tolerance

- **Application domain widens continuously (existing/foreseen/potential)**

- **Heavy-ion collisions**

- STAR-PXL, ALICE-ITS, CBM-MVD, NA61...

- **e^+e^- collisions**

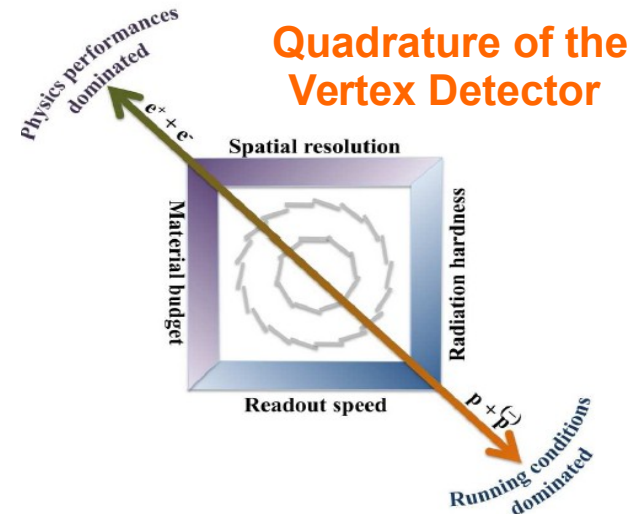
- BES-III, ILC, Belle II (BEAST II)

- **Non-collider experiments**

- FIRST, NA63, Mu2e, PANDA, ...

- **High-precision beam-telescopes** (adapted to medium/low energy e^+ beams)

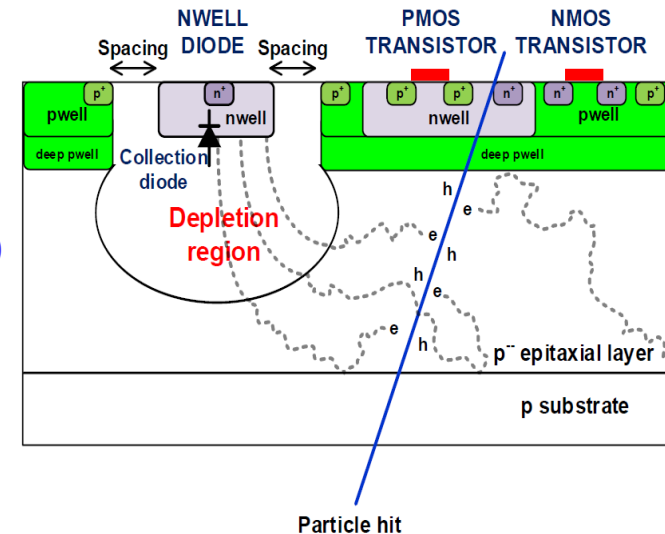
- Few μm resolution @ DUT achievable with EUDET-BT (DESY), BTF-BT (Frascati)



CPS: Main features

The basic working principle

- Secondary charges generated in epi-layer by ionization
 - Signal proportional to epi-thickness
- Charges transport driven by 3 potentials
 - P-well/coll. node/P++ (usually GND/few volts/GND)
- Epi-layer not fully depleted: $d_{\text{dep}} \sim 0.3 \sqrt{\rho_{\text{sub}} \times U_{\text{bias}}}$
⇒ transport is mix of thermal diffusion & drift



Prominent features

- Signal processing integrated on sensor substrate ⇒ downstream electronics & syst. integration
- High granularity ⇒ excellent spatial resolution ($O(\mu\text{m})$)
- Signal generated in thin ($10\text{-}40\mu\text{m}$) epi-layer ⇒ usual thinning up to $50\mu\text{m}$ total thickness
- Standard fabrication process ⇒ low cost & easy prototyping, many vendors, ...

CPS technology developments

- Mainly driven by commercial applications ⇒ Not fully optimized for particle detection
- R&D largely consists in exploiting as much as accessible industrial processes

CPS performances: Spatial Resolution (σ_{sp})

Several parameters govern σ_{sp}

- **Pixel pitch**
- **Epi-layer:** thickness & ρ
- **Sensing node:** geometry & electrical properties
- **Signal-encoding resolution:** Nb of bits
- σ_{sp} function of:
pitch $\oplus$ SNR $\oplus$ charge-sharing $\oplus$ ADCu $\oplus$...

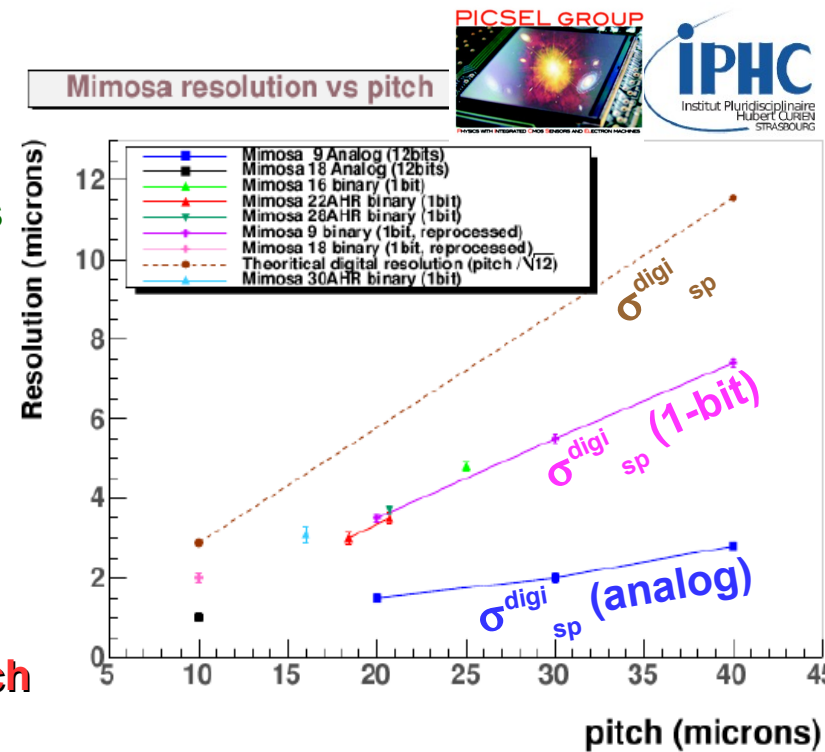
Pixel-pitch impact (analogue output)

- Pitch = 10 (40) $\mu\text{m} \Rightarrow \sigma_{sp} \sim 1 \mu\text{m} (\lesssim 3 \mu\text{m})$
- **Nearly linear improvement in σ_{sp} vs pixel pitch**

Signal-encoding impact (digital output)

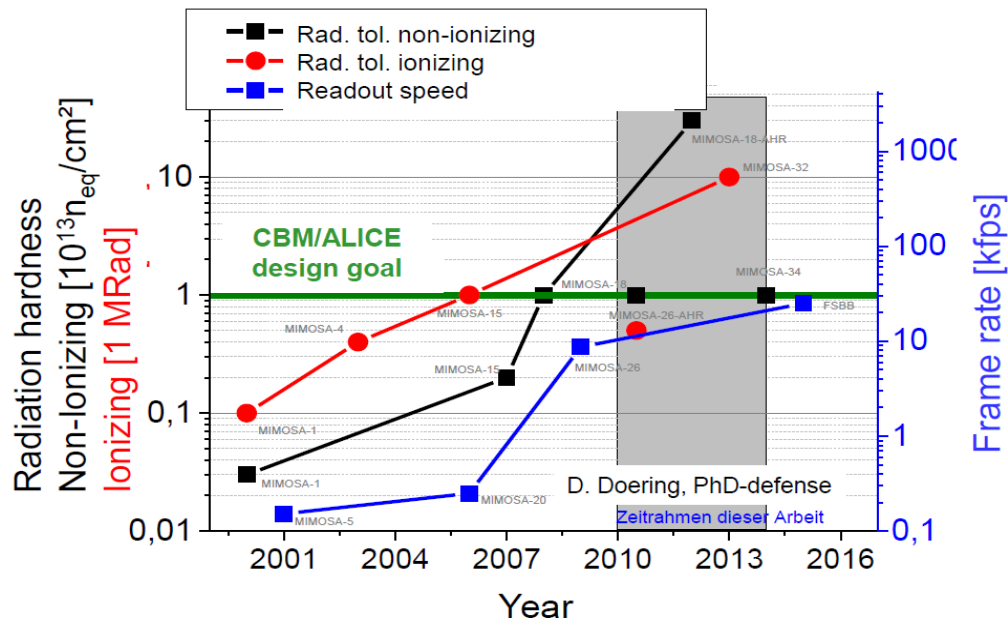
- $\sigma_{sp}^{\text{digi}} = \text{pitch}/(12)^{1/2}$
 $\Rightarrow$ e.g. $\sigma_{sp}^{\text{digi}} \sim 5.7 \mu\text{m}$ for 20 μm pitch

- **Significant improvement in σ_{sp} by increasing signal encoding resolution**



Nb of bits	12	3-4	1
Data	<i>measured</i>	<i>reprocessed</i>	<i>measured</i>
σ_{sp}	$\lesssim 1.5\mu\text{m}$	$\lesssim 2\mu\text{m}$	$\lesssim 3.5\mu\text{m}$

CPS performances: r.o. speed & rad. hardness



PICSEL GROUP



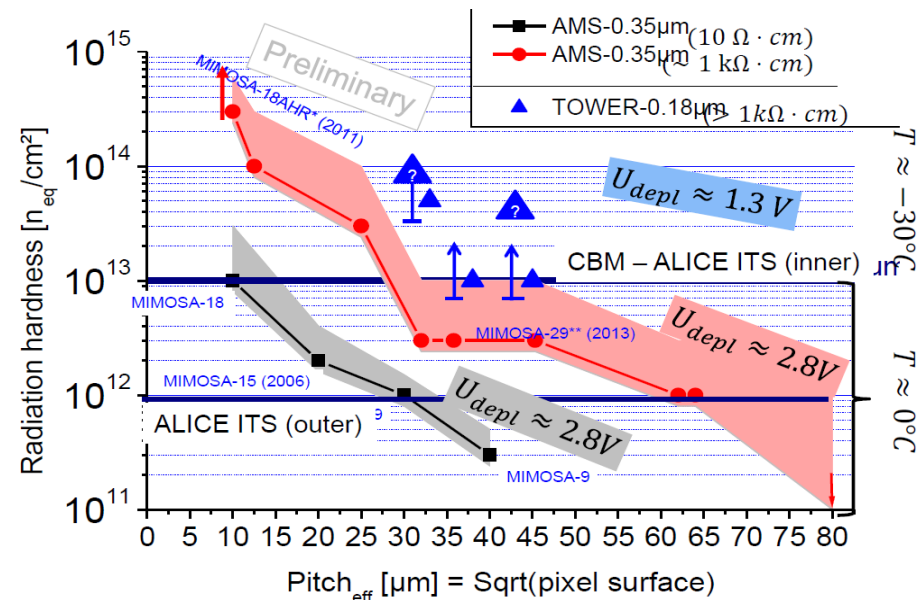
- 15 years of experience of PICSEL group in developing CPS
- Strong collaboration with ADMOS group at Frankfurt

r.o. speed evolution

- Two orders of magnitude improvement in 15 years of research

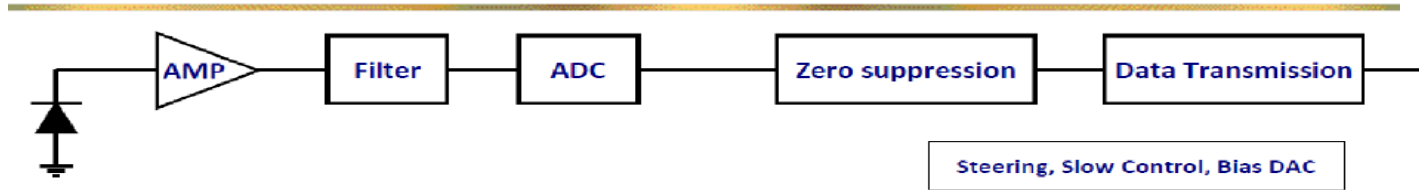
Radiation tolerance

- Significant improvement with time
- Sensor validation up to $10^{14} n_{eq}/cm^2$
- Adequacy to ALICE-ITS and CBM applications



Sensors: IPhC Strasbourg
M. Deveaux, D. Doering, B. Limik, S. Strothauer, CBM/IKF Frankfurt

ALICE-ITS: Readout chain components



Typical readout components

- **AMP**: in-pixel low noise pre-amplifier
- **Filter**: in-pixel filter
- **ADC** (1-bit $\equiv$ discriminator): may be implemented at end-of-column or pixel level
- **Zero suppression** (SUZE): only hit pixel info is retained and transferred
 - Implemented at sensor periphery (usual) or inside pixel array
- **Data transmission**: O(Gbps) link implemented at sensor periphery

r.o. alternatives

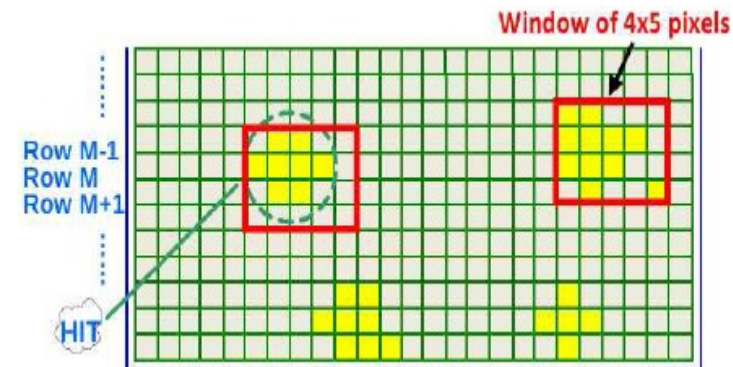
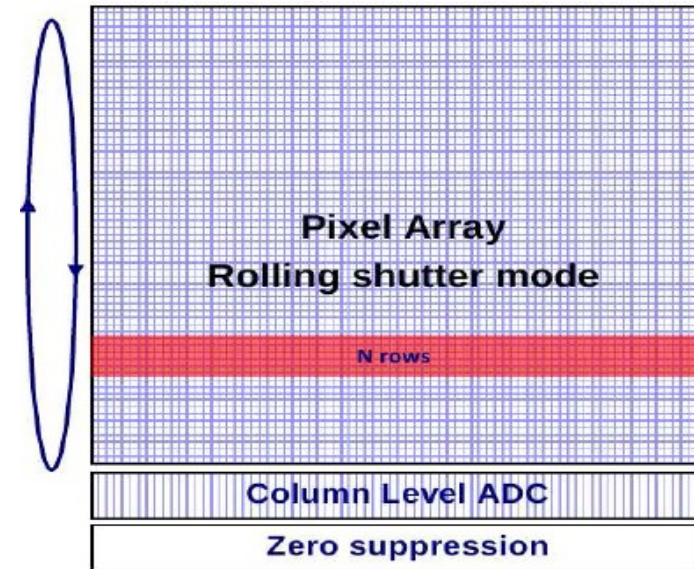
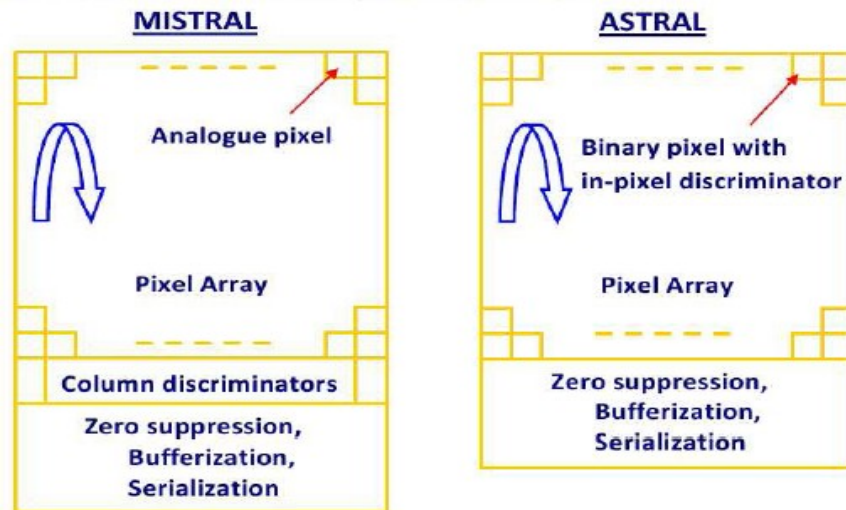
- data-driven (asynchronous): only hit pixels are output upon request (priority encoding)
- Rolling shutter (synchronous): || column r.o. reading N-lines at the time (usually $N = 1-2$)
 - Best approach for twin-well process

$\Rightarrow$ trade-off between performance, design complexity, pixel dimensions, power
e.g.: Mimosa-26 (EUDT-BT), Mimosa-28 (STAR-PXL)

Synchronous readout Architecture: Rolling Shutter Mode

Design addresses 3 issues

- Increasing S/N at pixel-level
- Analogue to Digital Conversion
 - At end of column $\Rightarrow$ **MISTRAL**
 - Inside pixel $\Rightarrow$ **ASTRAL**
- Zero suppression (SUZE) at chip edge



Power vs Speed

- Power: only the selected rows ($N=1,2,3 \dots$) to be readout
- Speed: N rows of pixels are readout in ||

$$\text{Integration-time } (t_{\text{int}}) = \text{frame readout time} \Rightarrow t_{\text{int}} = \frac{(\text{Row readout time}) \times (\text{No. of Rows})}{N}$$

CPS @ PICSEL - IPHC: A long term R&D

■ Ultimate objective: ILC, with staged performances

↳ CPS applied to other experiments with intermediate requirements

running

EUDET 2006/2010

Beam Telescope



ILC > 2020

International Linear Collider



On-going R&D

HR-CMOS for
X-rays (2018)



EUDET (R&D for ILC, EU project)

STAR (Heavy Ion physics)

CBM (Heavy Ion physics)

ILC (Particle physics)

HadronPhysics2 (generic R&D, EU project)

AIDA (generic R&D, EU project)

FIRST (Hadron therapy)

ALICE/LHC (Heavy Ion physics)

EIC (Hadron physics)

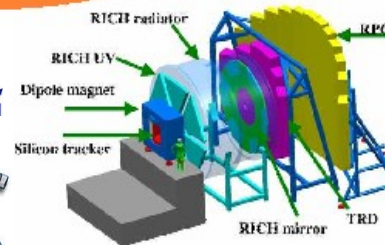
CLIC (Particle physics)

BESIII (Particle physics)

...

CBM > 2018

Compressed Baryonic Matter

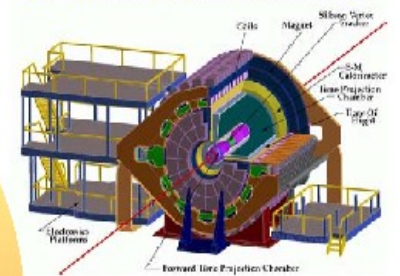


On-going R&D

running

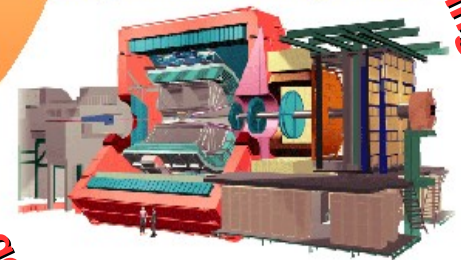
STAR 2013

Solenoidal Tracker at RHIC



ALICE 2018

A Large Ion Collider Experiment



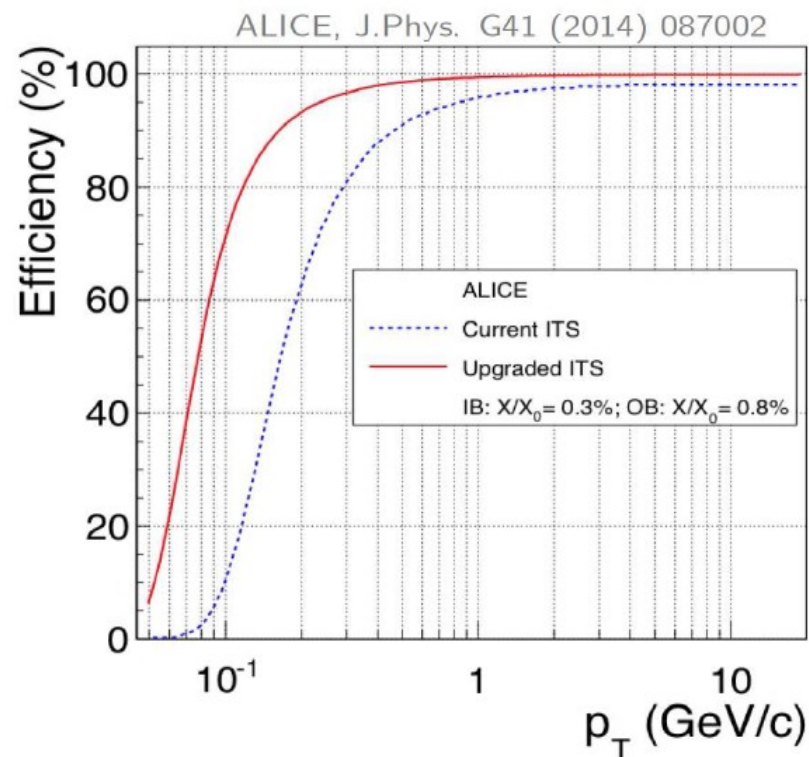
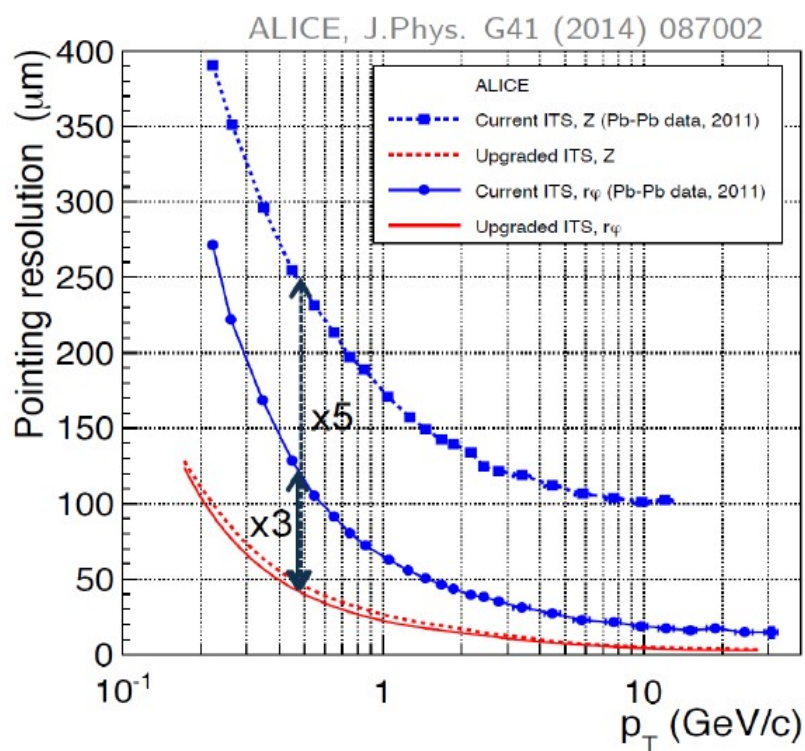
On-going R&D

Example of Application : Upgrade of ALICE-ITS

- ALICE Inner Tracking System (ITS) foreseen to be replaced during LS2/LHC

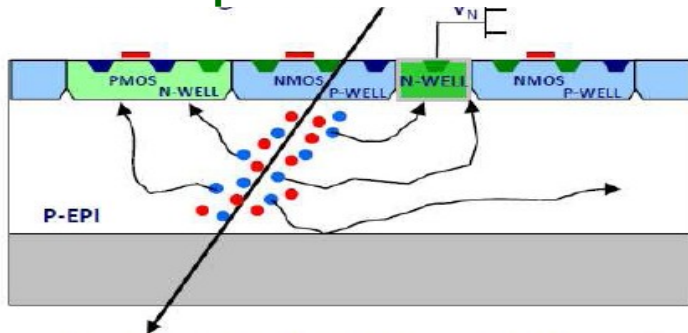
→ higher luminosity ($\equiv$ collision rate), improved charm tagging

- Expected improvement in pointing resolution and tracking efficiency

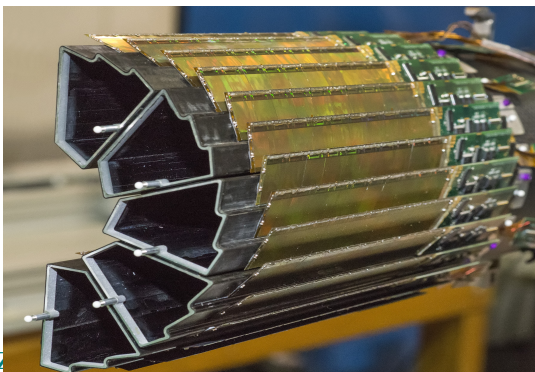


CMOS Process Transition: STAR-PXL → ALICE-ITS

Twin well process: 0.6-0.35 μm

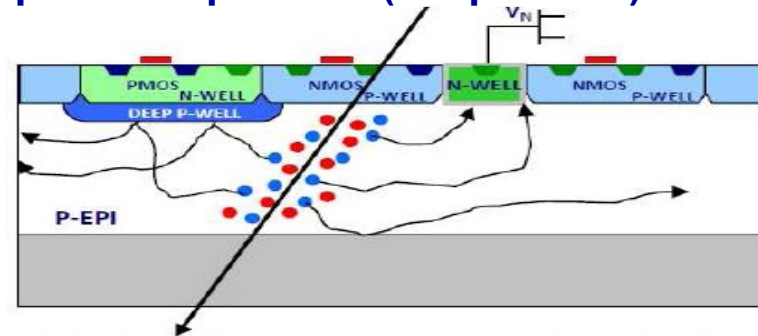


- Use of PMOS in pixel array not allowed
⇒ parasitic q-collection of additional N-well
- Limits choice of readout architecture strategy
- Already demonstrated excellent performances
 - **STAR-PXL:** Mi-28 (AMS 0.35 μm process)
⇒ $\varepsilon_{\text{det}} > 99.5\%$, $\sigma_{\text{sp}} < 4\mu\text{m}$
 - **1st CPS detector @ collider experiment**

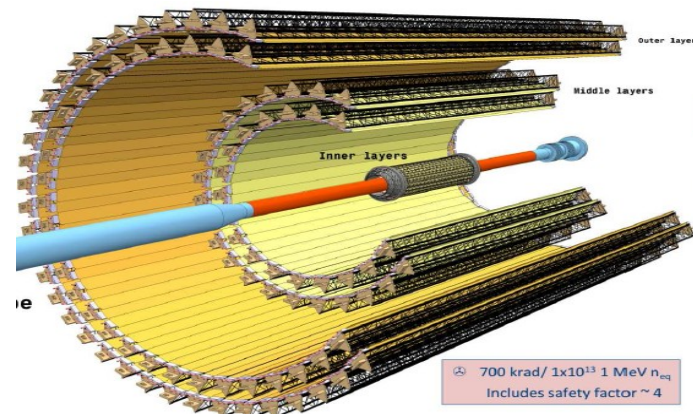


Alejandro Pérez Pérez

Quadrupole well process (deep P-well): 0.18 μm



- N-well of PMOS transistors shielded by deep P-well
⇒ both types of transistors can be used
- Widens choice of readout architecture strategies
 - **New ALICE-ITS:** 2 sensors R&D in || using TowerJazz CIS 0.18 μm process (quadru. well)
 - ➔ **Synchronous Readout R&D:**
proven architecture ⇒ safety
 - ➔ **Asynchronous Readout R&D:** challenging



700 krad/ 1×10^{13} 1 MeV n_{eq}
Includes safety factor ~ 4

ALICE-ITS: Boundaries of the CPS Development

New fabrication process (TowerJazz CIS 0.18 μm)

- Expected to be radiation tolerant enough
- Expected to allow for fast enough readout
- Larger reticule: $\sim 25 \times 32 \text{ mm}^2$

Drawback of smaller feature size

- 1.8 V operative voltage (instead of 3.3 V)
 $\Rightarrow$ reduced dynamics in signal processing circuit & epi-layer depletion voltage
- Increase risk of Random Telegraph Signal (RTS) noise

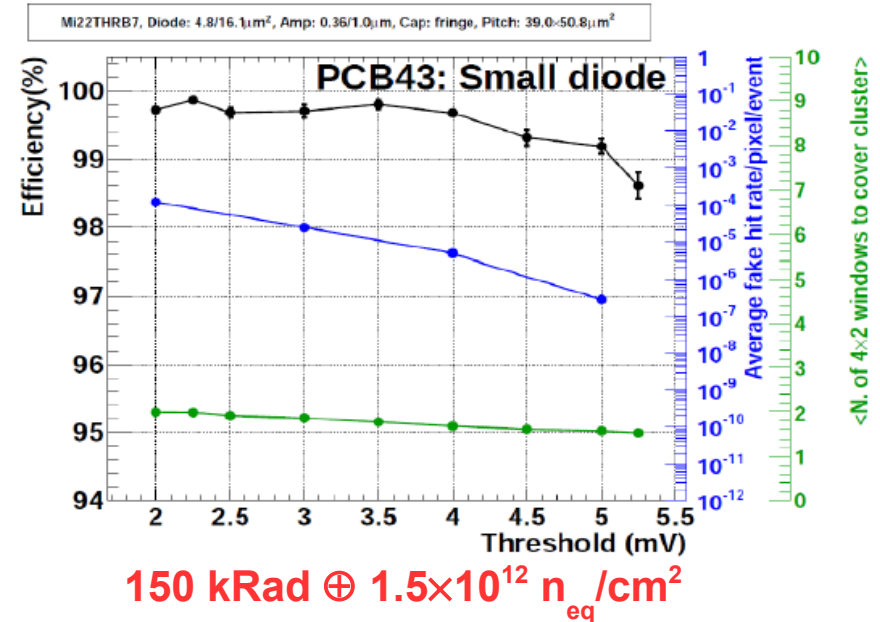
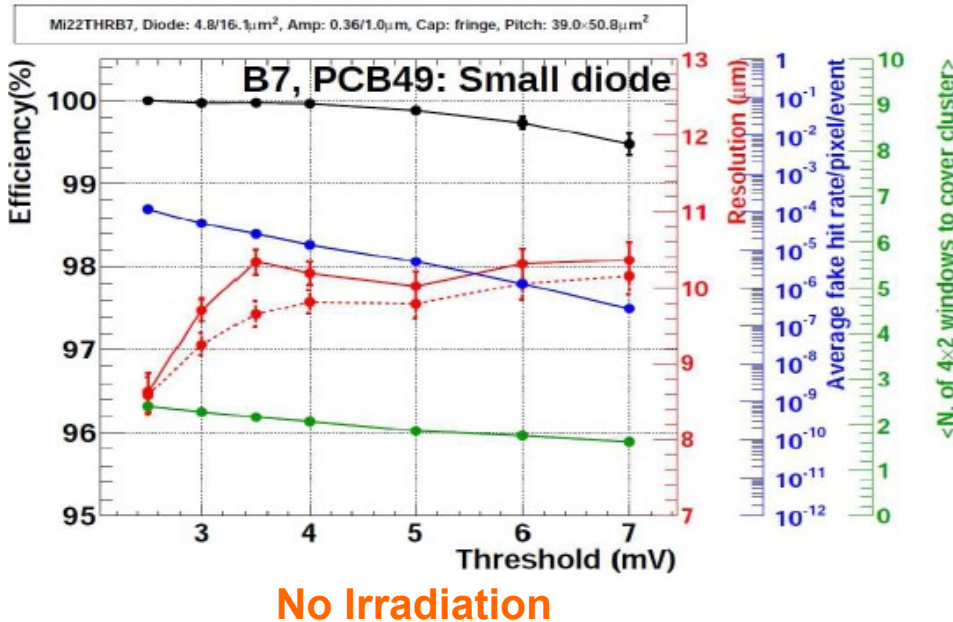
STAR-PXL	ALICE-ITS	added-value
0.35 μm	0.18 μm	speed, TID, power
4 ML	6 ML	speed, power
twin-well	quadruple-well	speed, power
EPI 14/20 μm	EPI 18/40 μm	SNR
EPI $\gtrsim 0.4 \text{ k}\Omega \cdot \text{cm}$	EPI $\sim 1 - 8 \text{ k}\Omega \cdot \text{cm}$	SNR, NITD

Requirements of the larger surface to cover: Mainly outer layers

- Good fabrication yield $\Rightarrow$ sensor design robustness
- Mitigate noisy pixels
- Sensor operation stable along 1.5 m ladder (voltage drop)
- Minimize material budget
 - Minimize power consumption
 - Minimal connexions to the outside

Main MIMOSA-22THRb detection performances (1/2)

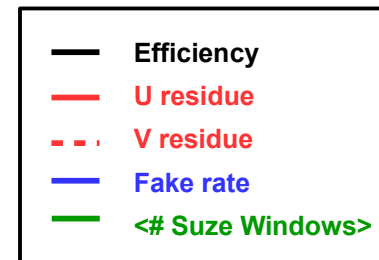
Pixel type	Pixel dim.	Diode/Footprint	Pre-Amp T.	Clamping capa.	Integ. time
MIMOSA-22THR b7	39 μm x 50.8 μm	5/16 μm^2	N-MOS	MOS (N-well)	5 μs



Excellent detection performances

- $\varepsilon_{\text{det}} > 99\%$ & $\sigma_{\text{sp}} \sim 10 \mu\text{m}$ (as expected)
- Good performances for radiation load relevant for outer ALICE-ITS

Validation of large pixel design for the outer layers of the ALICE-ITS!

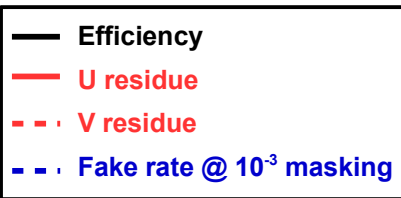


Main FSBB-M0 detection performances (1/3)

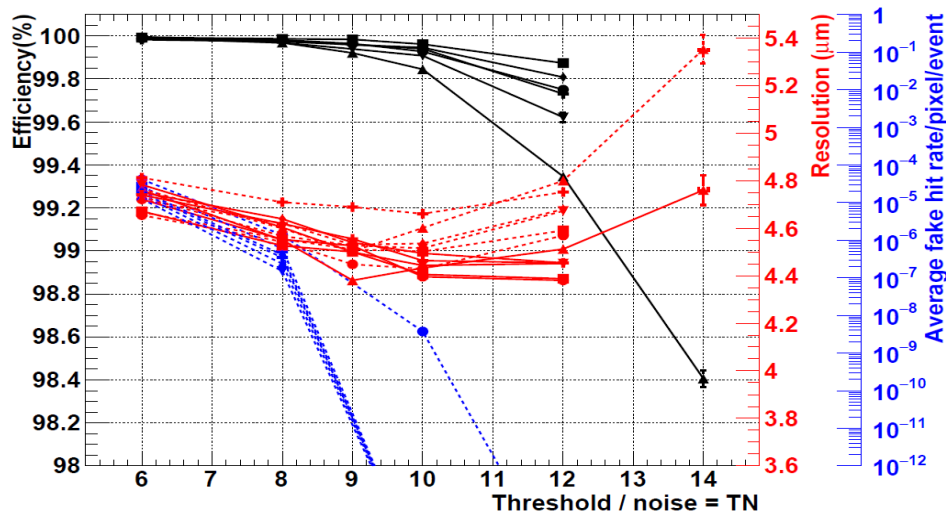
All the 6 sensor performances on the same plot

Excellent and uniform performances among sensors (thr < 10xNoise)

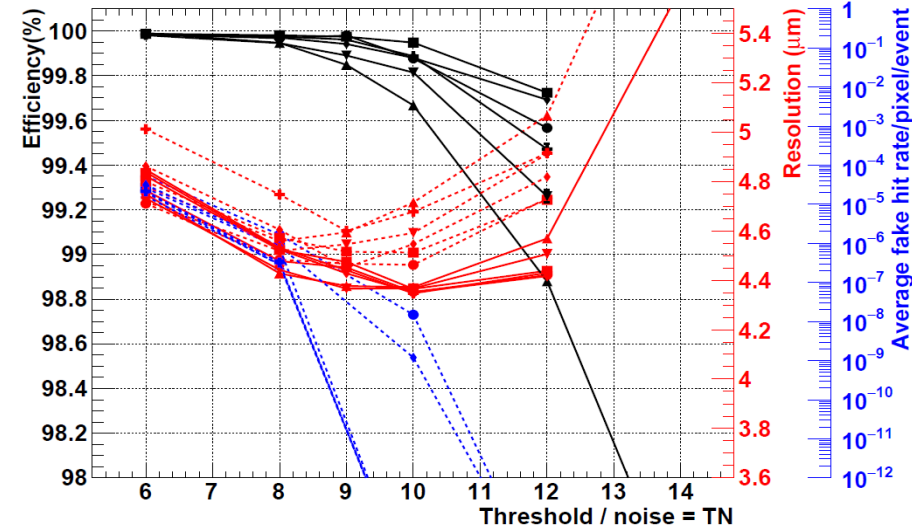
- detection efficiency: > 99%
- spatial resolution: < 5 μm
- Fake rate: < 10^{-6} with moderate (10^{-3}) hot pixels masking



Diode/Footprint: 8/16 μm^2



Diode/Footprint: 9/13.3 μm^2



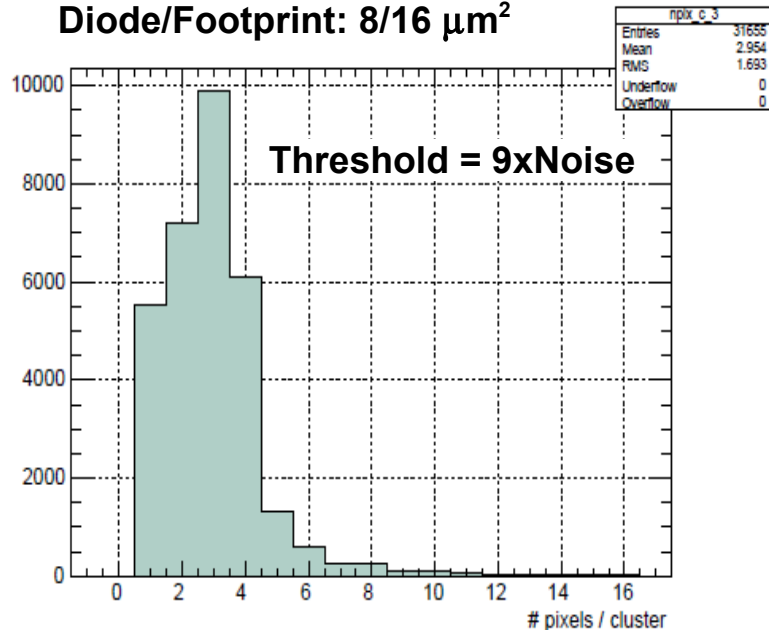
Detection performances stability

- Same results obtained @ DESY (4.5 GeV/c e^-) and CERN-SPS (120 GeV/c π^-)
- Same results for different particles rates: 1 – 25 hits/frame
- Robust performances in terms of operation parameters

Main FSBB-M0 detection performances (2/3)

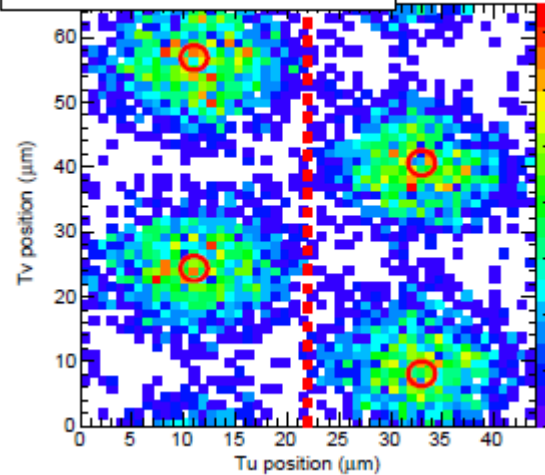
Spatial resolution vs cluster pixel size

Diode/Footprint: 8/16 μm^2

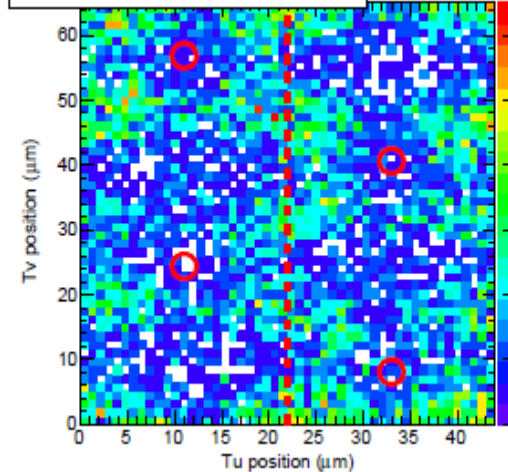


Track position @ DUT w.r.t closest set of collection diodes as a function of cluster pixel multiplicity

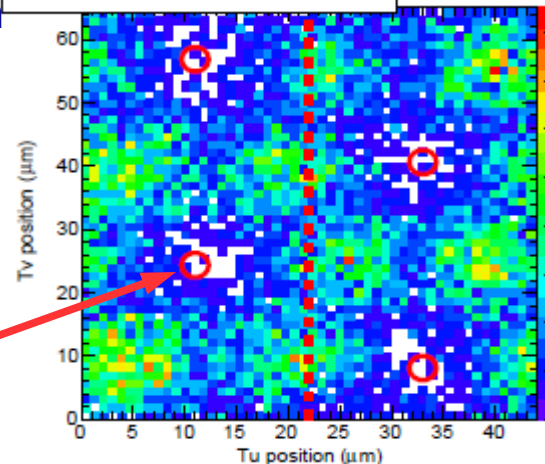
Tu vs Tv on matrix for Mult. = 1



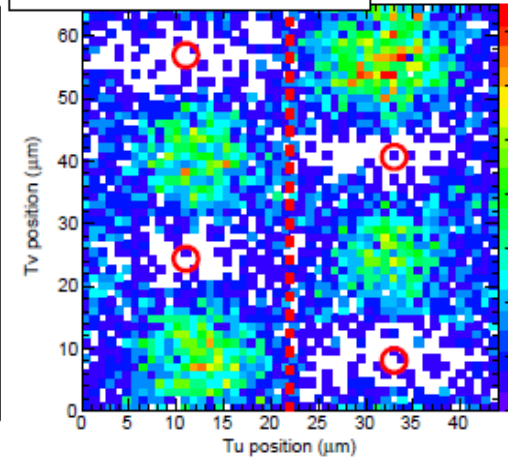
Tu vs Tv on matrix for Mult. = 2



Tu vs Tv on matrix for Mult. = 3



Tu vs Tv on matrix for Mult. = 4



Collection diode

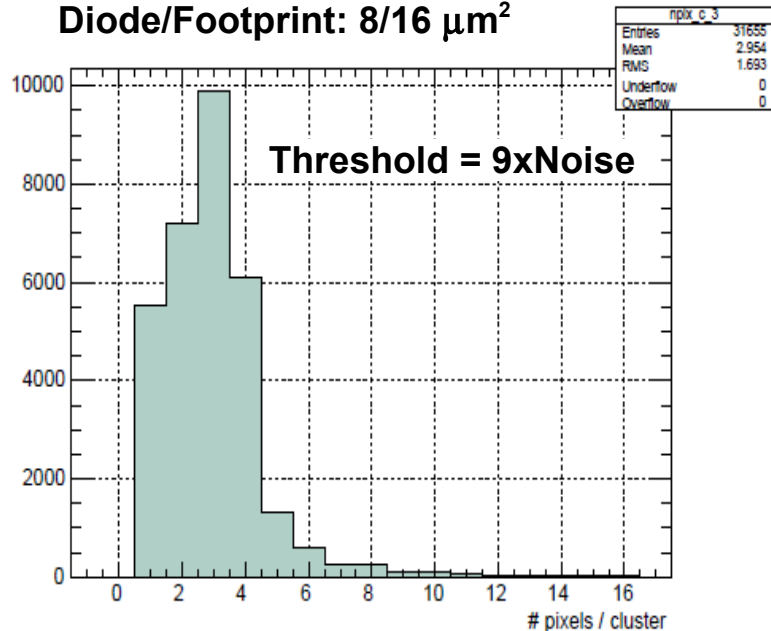
Telescope pointing resolution $\sim 2 \mu\text{m}$

Charge sharing depends on track impinging position w.r.t coll. diode

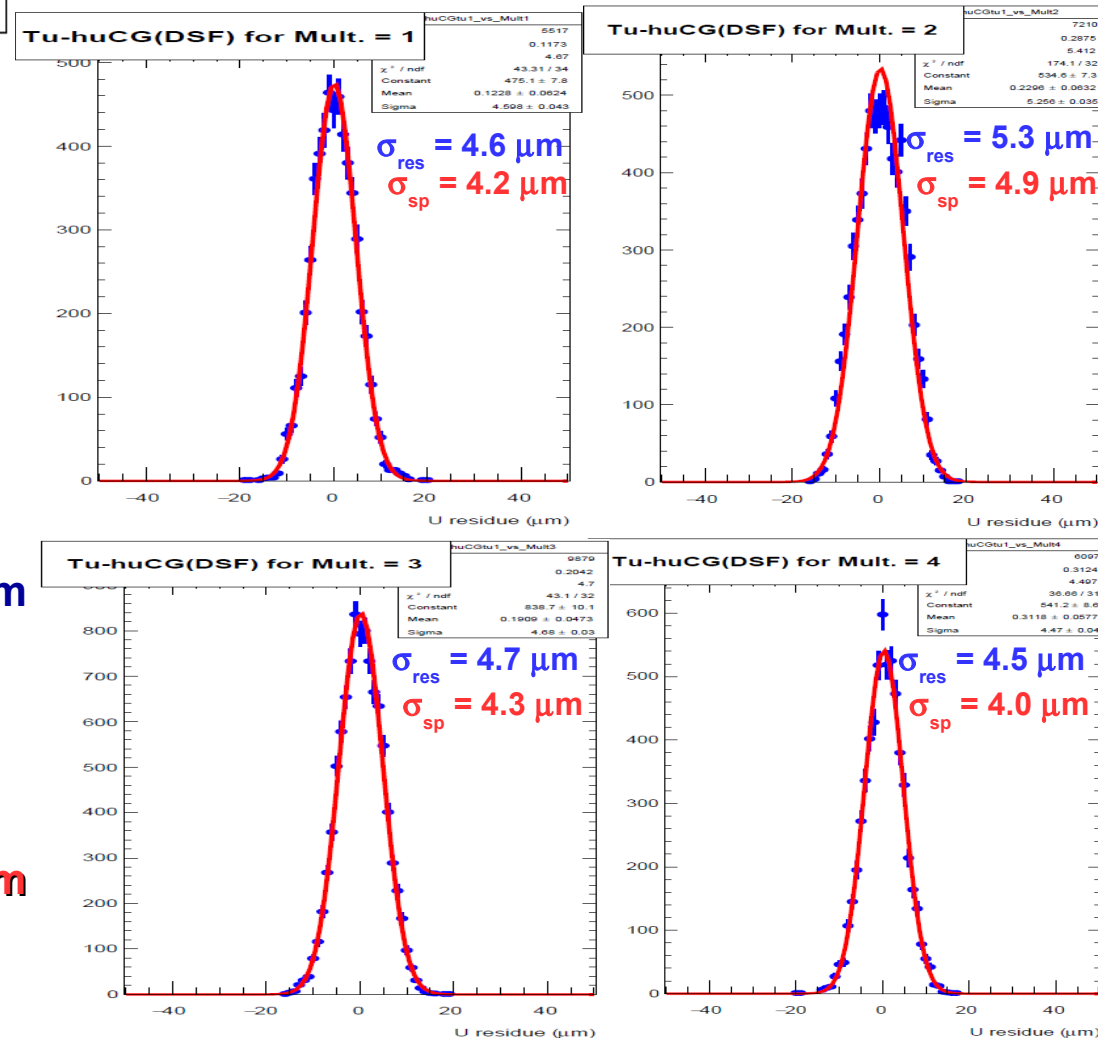
Main FSBB-M0 detection performances (2/3)

Spatial resolution vs cluster pixel size

Diode/Footprint: 8/16 μm^2



Residue distribution in the **raw** parallel direction as a function of cluster pixel multiplicity



Telescope pointing resolution $\sim 2 \mu\text{m}$

Charge sharing depends on track impinging position w.r.t coll. diode

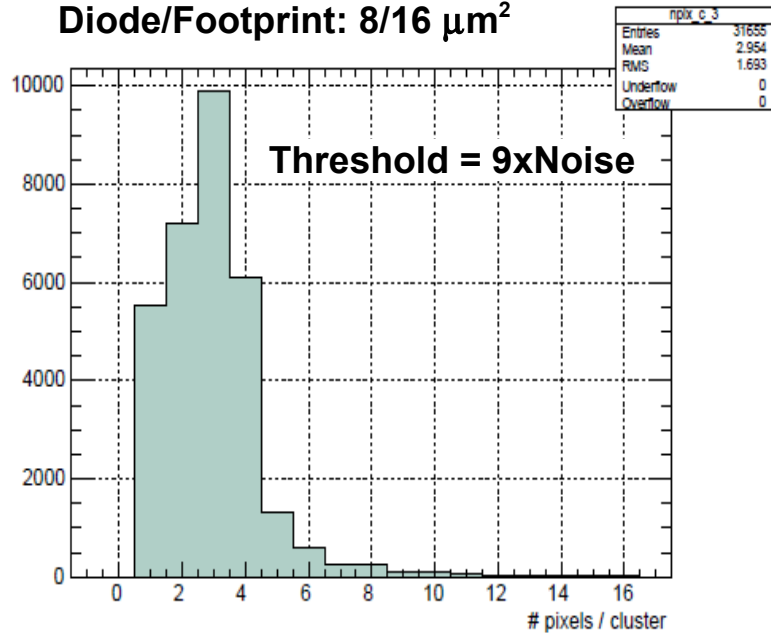
Spatial resolution is mostly dependent on # pixels/cluster

$\sigma_{\text{sp}}(\text{Mult}=1) \sim 4.2 \mu\text{m} < \sigma_{\text{sp}}^{\text{digi}} \sim 7.8 \mu\text{m}$

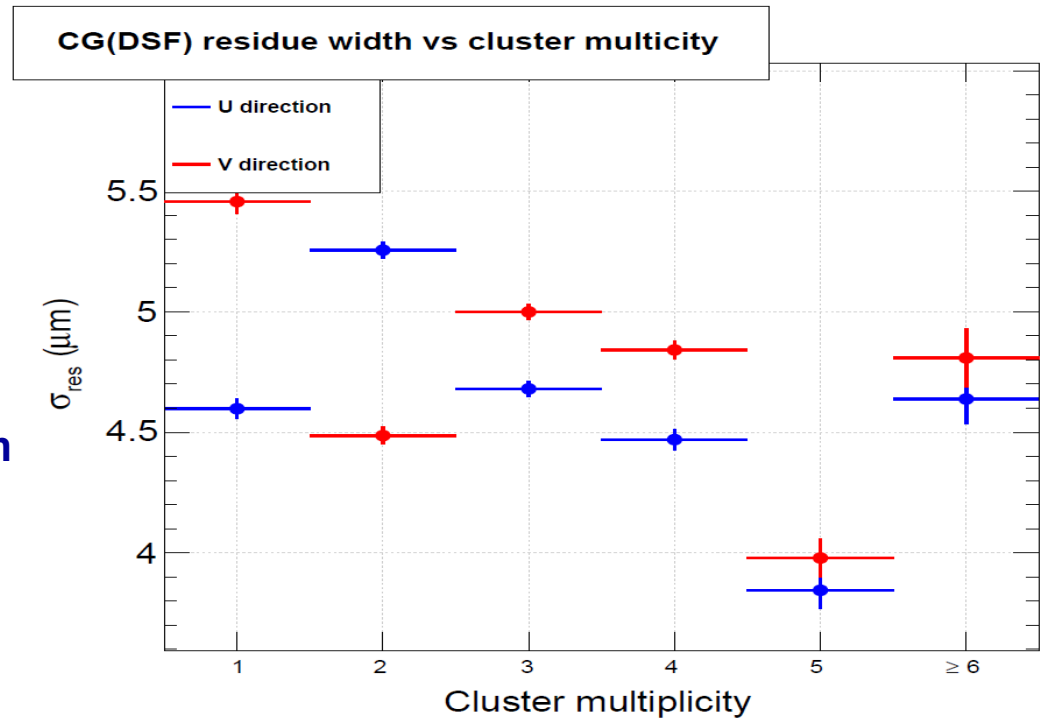
Main FSBB-M0 detection performances (2/3)

Spatial resolution vs cluster pixel size

Diode/Footprint: 8/16 μm^2



Residue RMS in the **raw/column** parallel direction as a function of cluster pixel multiplicity



Telescope pointing resolution $\sim 2 \mu\text{m}$

Charge sharing depends on track impinging position w.r.t coll. diode

Spatial resolution is mostly dependent on # pixels/cluster

$\sigma_{\text{sp}} (\text{Mult}=1) \sim 4.2 \mu\text{m} < \sigma_{\text{sp}}^{\text{digi}} \sim 7.8 \mu\text{m}$

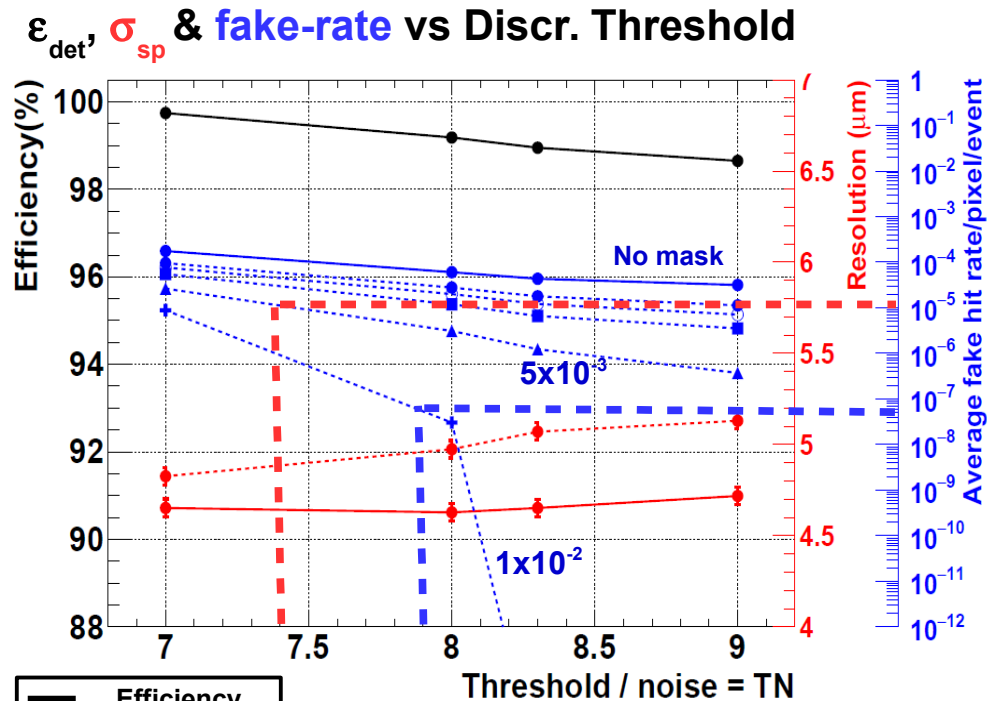
Staggering mitigates σ_{sp} difference in raw/column directions

Main FSBB-M0 detection performances (3/3)

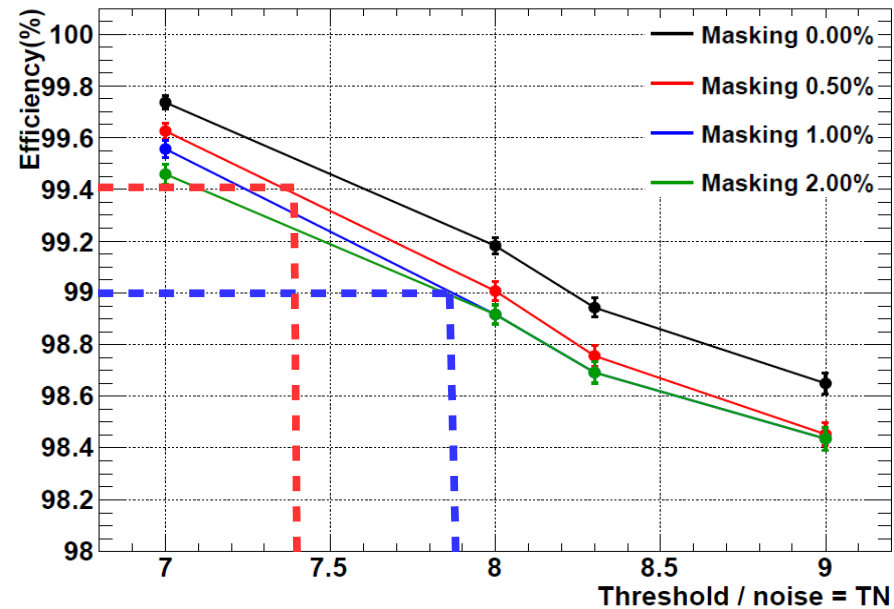
Study of rad. tolerance @ $T \gtrsim 30^\circ\text{C}$: loads relevant to ALICE-ITS inner layers

- Load: $1.6 \text{ MRad} \oplus 10^{13} n_{\text{eq}}/\text{cm}^2$

Diode/Footprint: $9/13.3 \mu\text{m}^2$



ϵ_{det} vs Discr. Threshold vs pixel masking



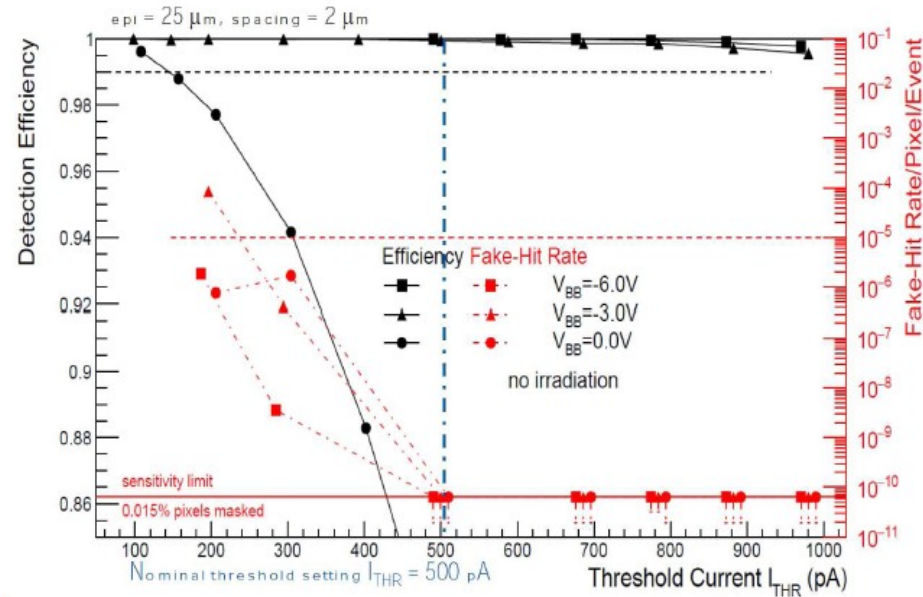
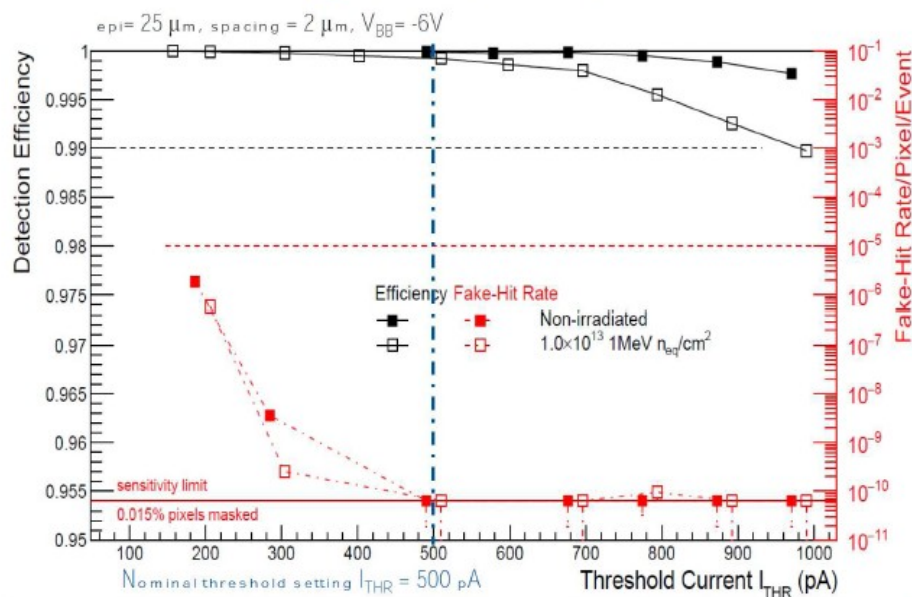
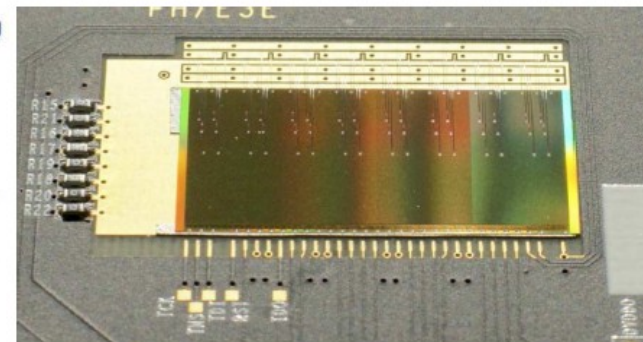
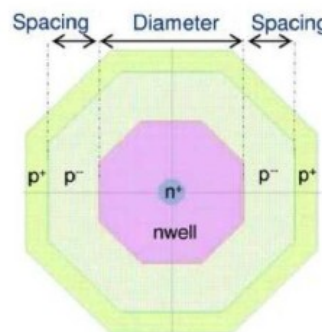
$\epsilon_{\text{det}} \sim 99.0\%$ & $\langle \text{Fake} \rangle \sim 7 \times 10^{-8}$ (1.0% masking) @ Thr = $7.9 \times \sigma_{\text{TN}}$

$\epsilon_{\text{det}} \sim 99.4\%$ & $\langle \text{Fake} \rangle \sim 1 \times 10^{-5}$ (0.5% masking) @ Thr = $7.4 \times \sigma_{\text{TN}}$

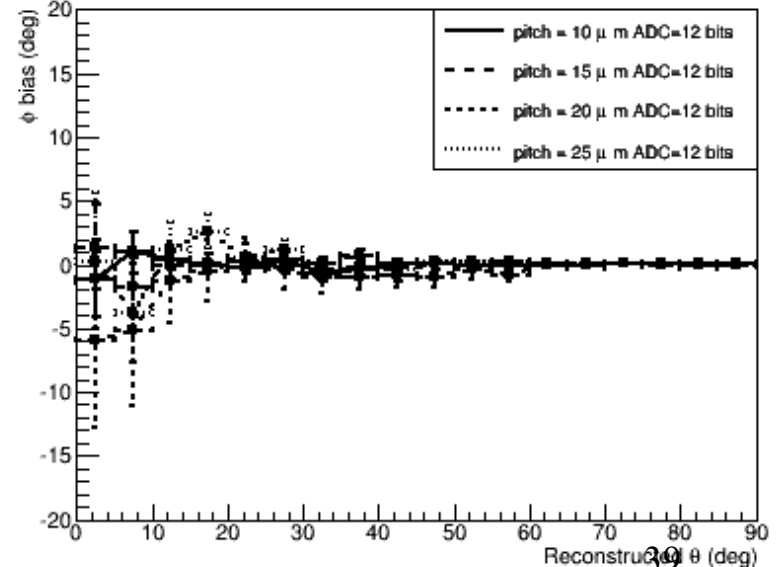
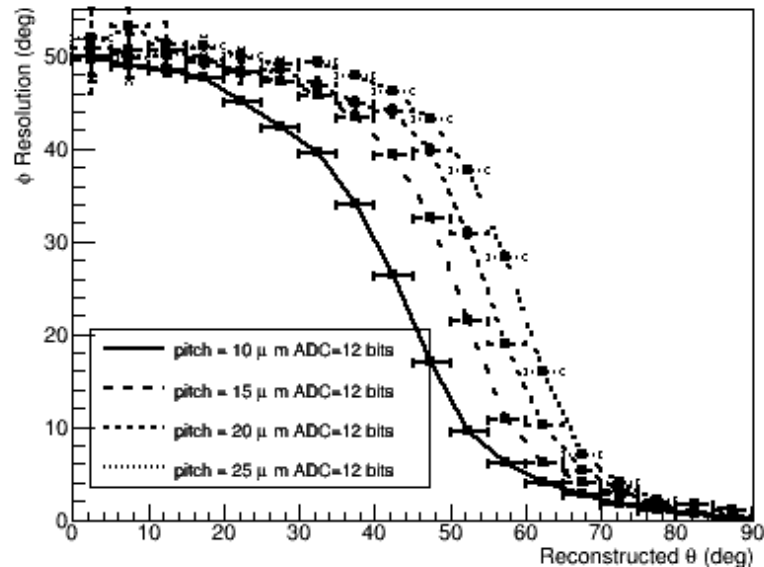
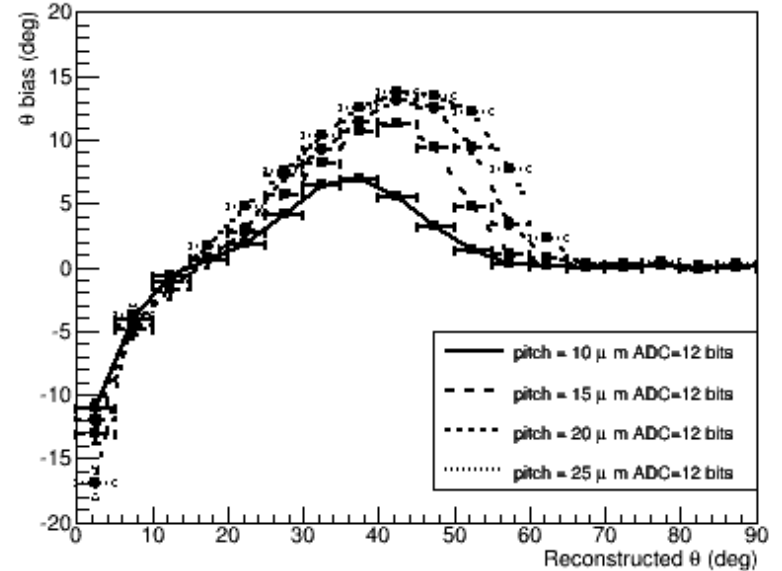
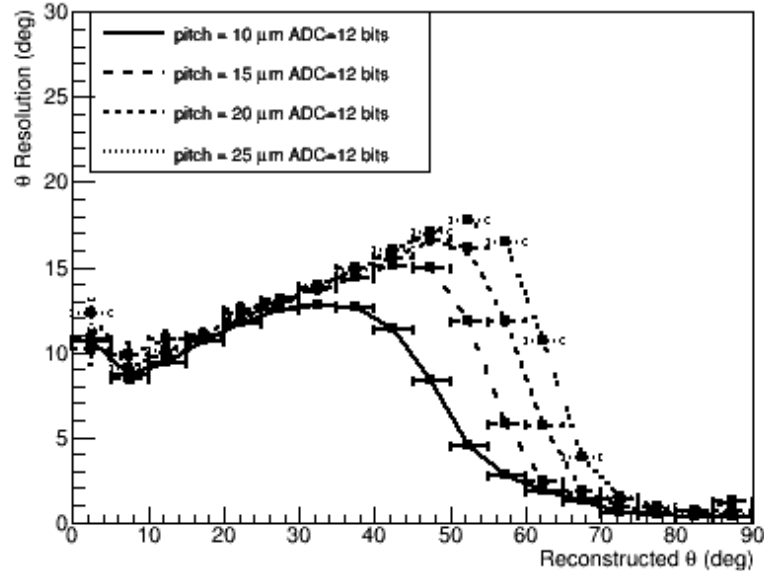
ALPIDE Detection Performance Assessment

ALPIDE-2 beam tests :

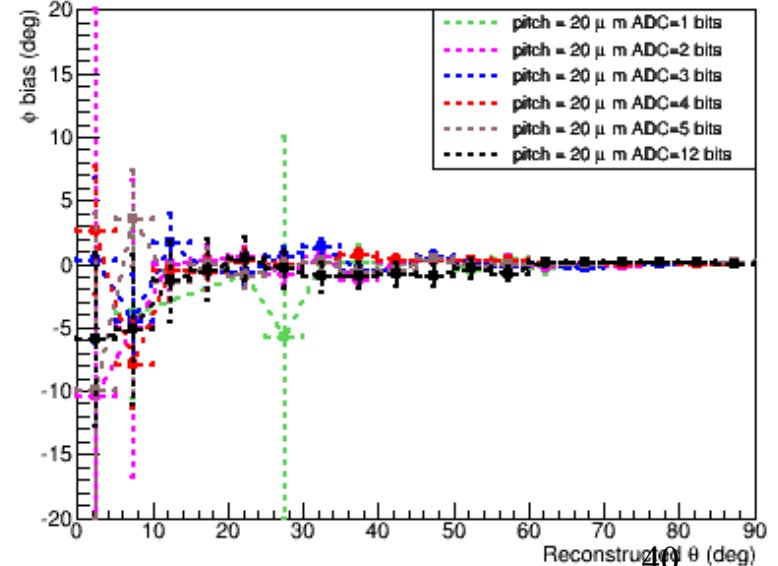
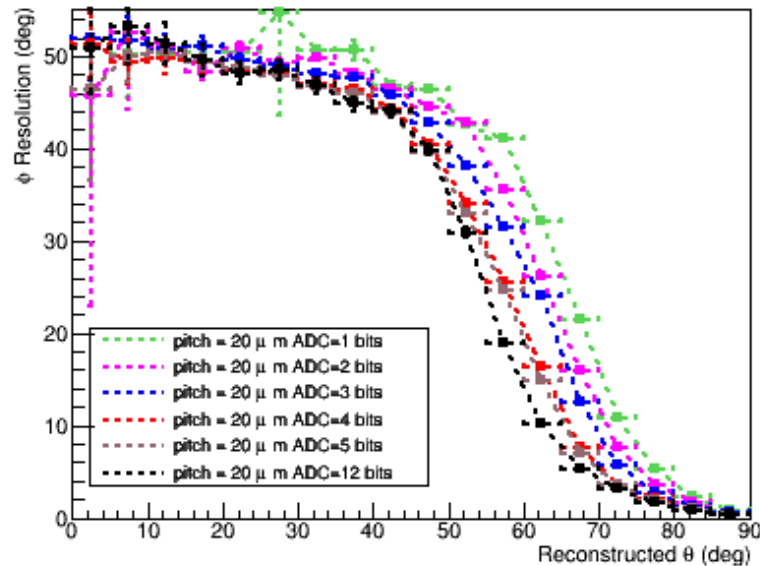
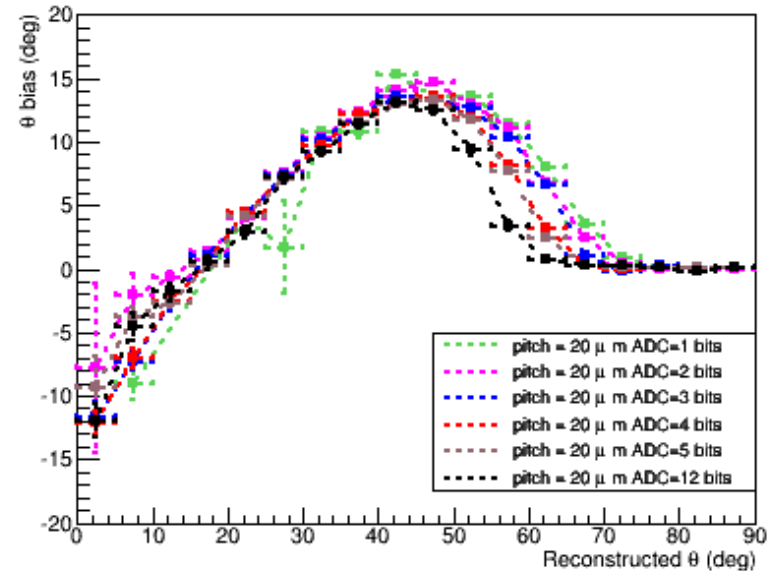
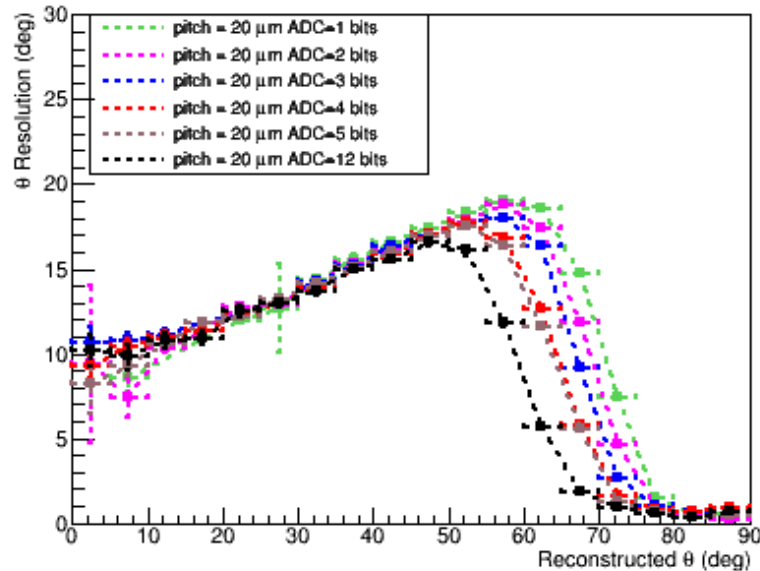
- Final sensor dimensions : 15 mm $\times$ 30 mm
- About 0.5 M pixels of 27 μm $\times$ 29 μm
- Various sensing node geometries studied
- Substrate reverse biased for the sake of SNR
 - default : - 6 V
- Possibility to mask pixels (fake rate mitigation)
 - default : $\lesssim \text{O}(10^{-3})$ masked pixels



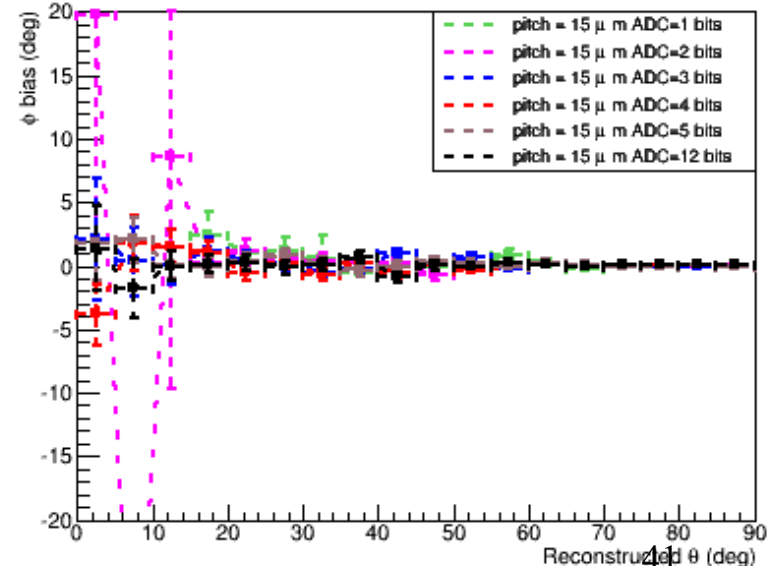
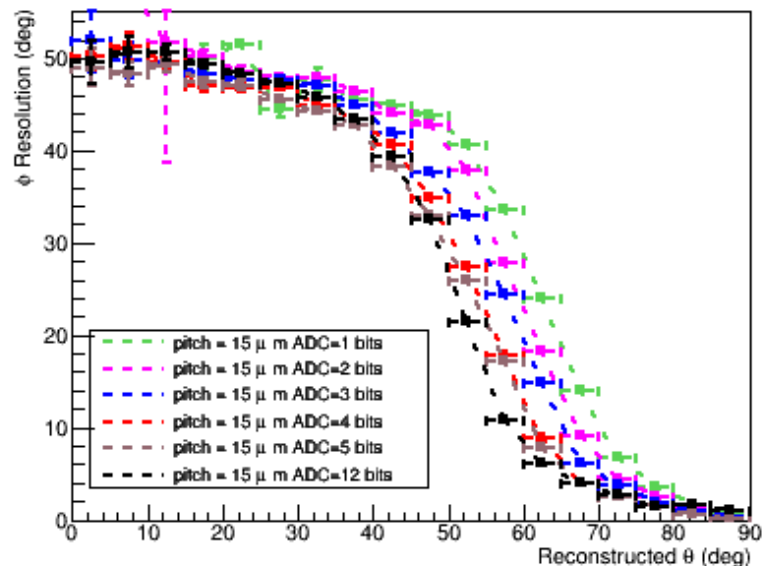
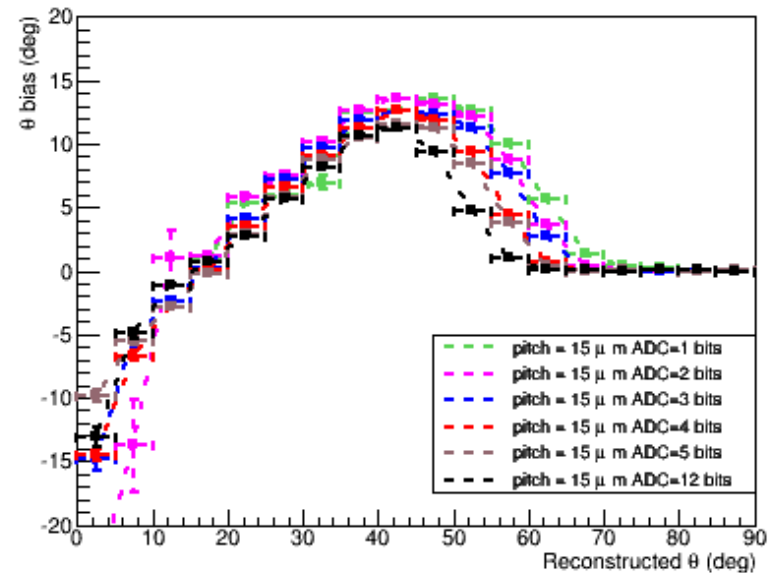
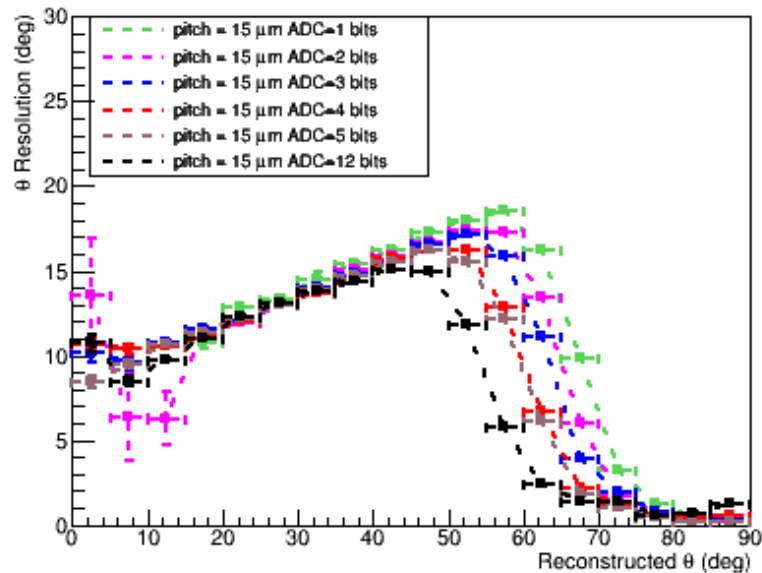
Performances vs pitch (simulations)



Performances vs ADC (for pitch = 20 μm)



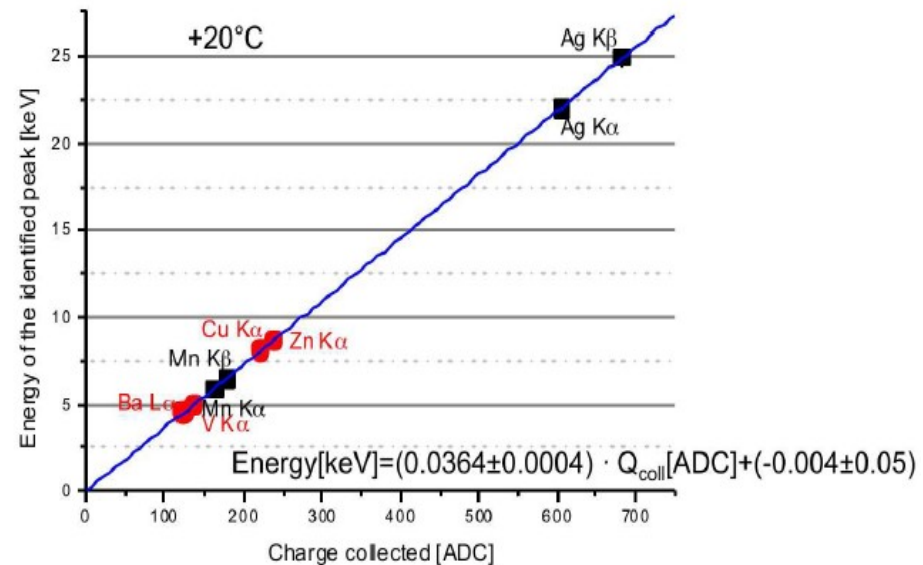
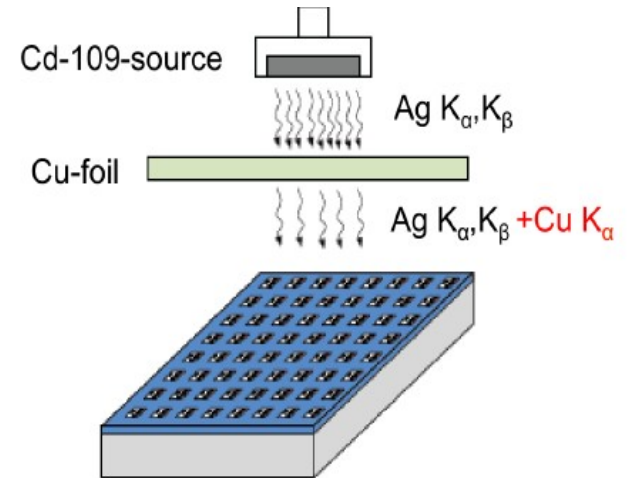
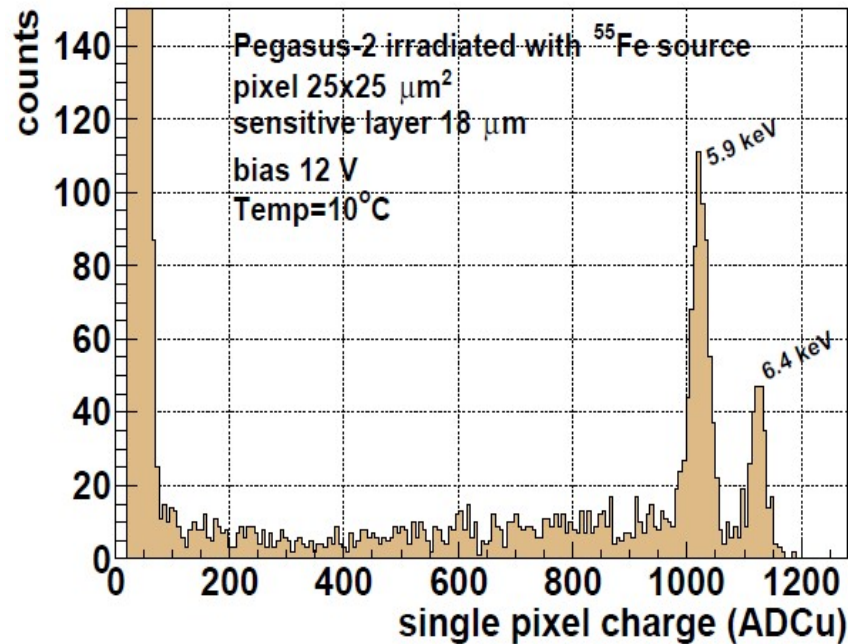
Performances vs ADC (for pitch = 15 μm)



Improving epitaxial-layer depletion: via sensing diode

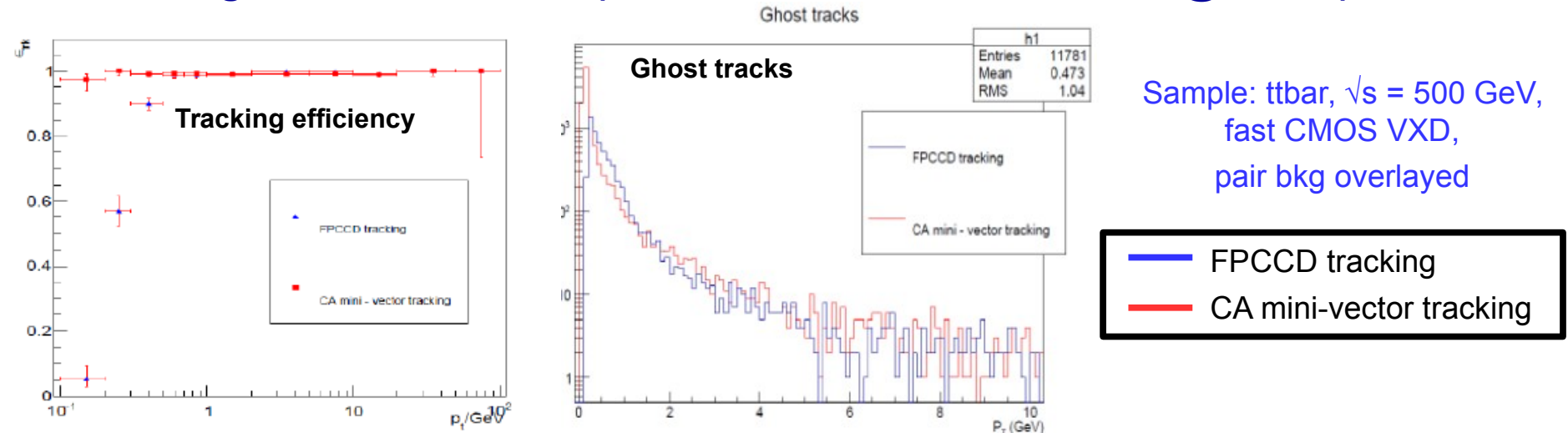
● Pegasus-2 sensor:

- Tower-Jazz 0.18 CIS process
- 56 x 8 pixels (25 μm pitch)
- Epitaxy: 18 μm , 1 $k\Omega \cdot cm$ predominantly depleted
- $TN \simeq 16 \pm 1 e^- ENC$ at 10°C



Vertexing, tracking and alignment studies

Tracking with mivi-vectors (G. Voutsinas PhD thesis, now @ DESY)



Alignment with mini-vectors (L. Cousin PhD Thesis, defended in 2015)

- Use beam-backgrounds particles
⇒ low momentum tracks ($p \gtrsim$ few 100 MeV/c)
- Quick alignment (~ 10 k tracks/hour)
- Expect a sub-micron precision

