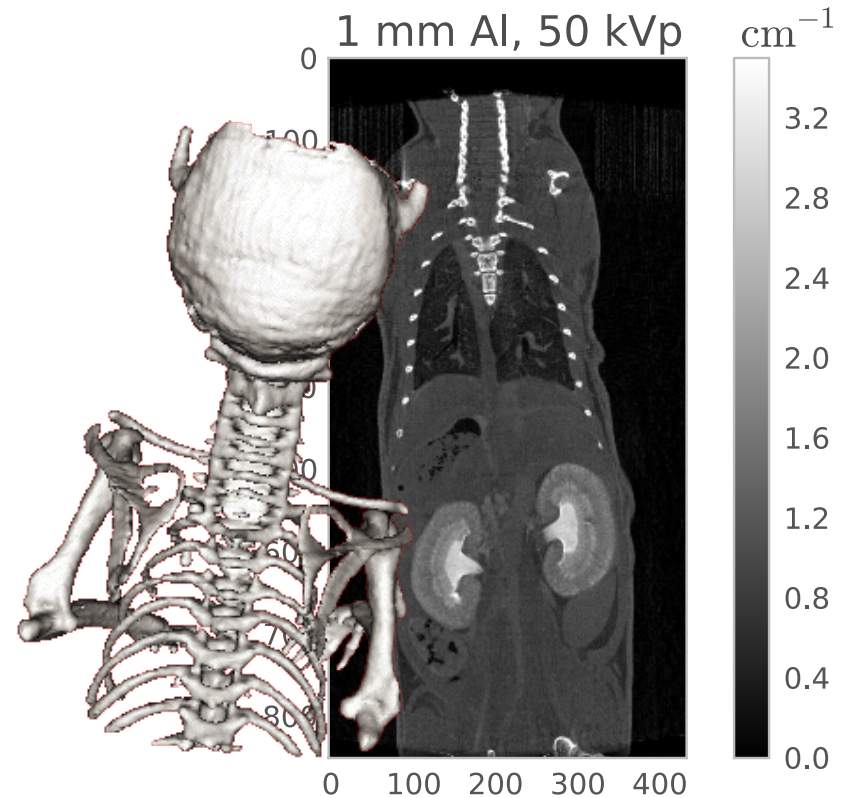
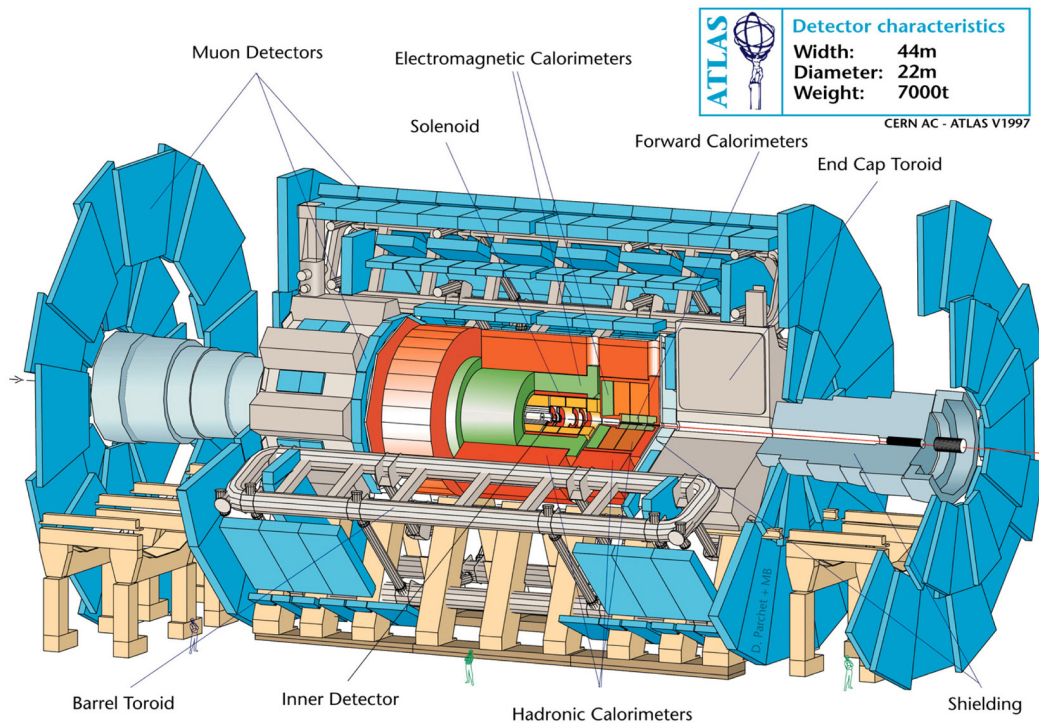




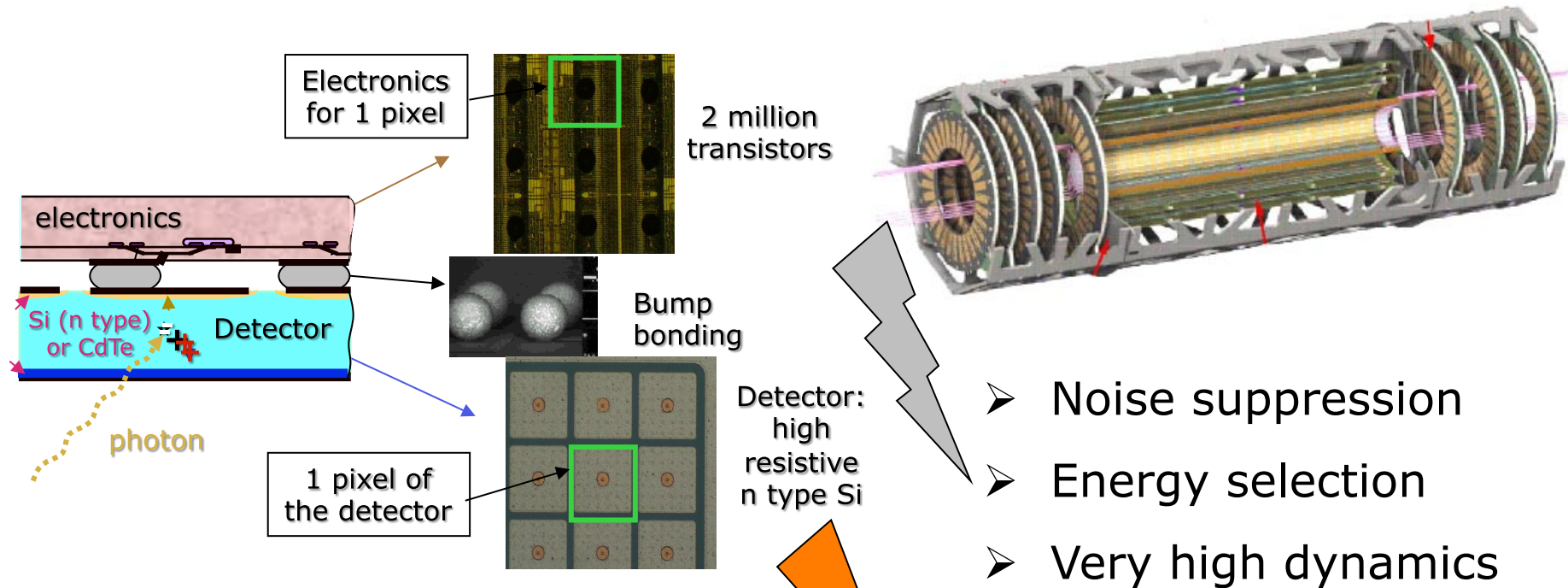
Développement de la tomographie spectrale par comptage de rayons X avec le circuit XPAD3



AG GDR MI2B, 4 sept 2015, Marseille



Hybrid Pixels for X-ray photon counting CT

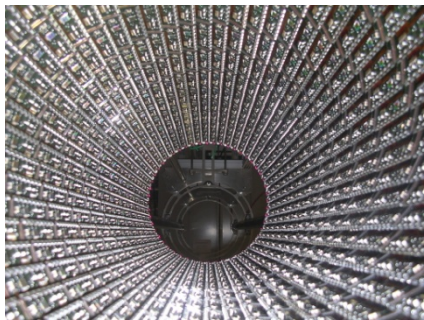


- Very fast data acquisition
- Choice of the sensor (Si, CdTE, AsGa)
- Optimized efficiency

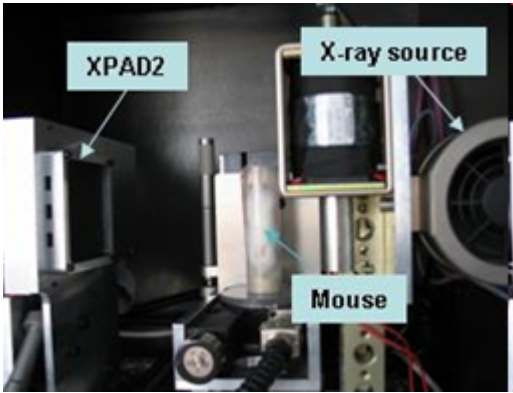
Reduce radiation dose
Improve contrast
Perform spectral analysis

Research & Development on Hybrid Pixels at CPPM

Start of the hybrid pixel project



ATLAS: 50 x 400 μm^2 pixels



XPAD2: 330 x 330 μm^2 pixels



1991

1998

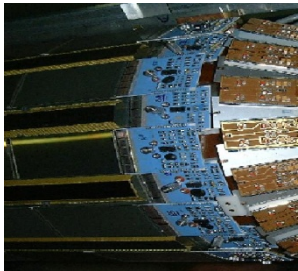
2001

1996

1999

2006

DELPHI:
World premiere



XPAD1: first hybrid pixel detector for X-ray applications



XPAD3 : 130 x 130 μm^2 pixels

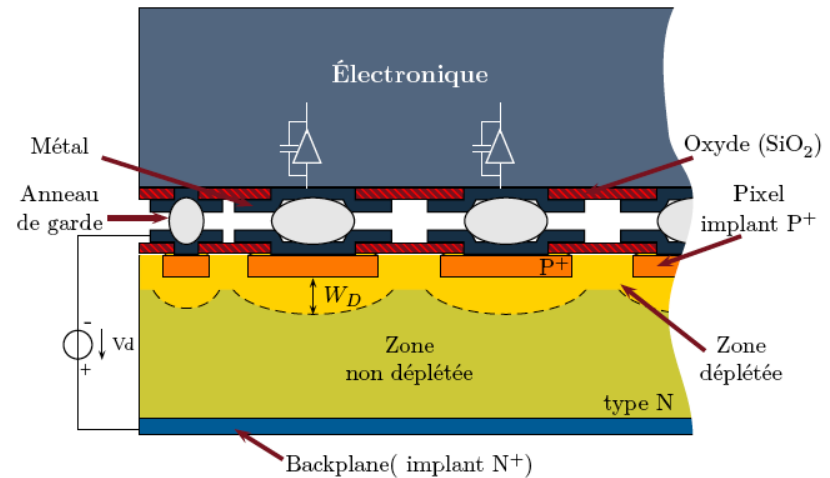
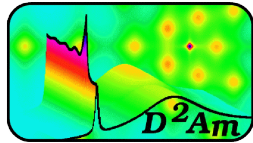
Delpierre, JINST 9 (2014) C05059



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XPAD3: Si and CdTe Hybrid Pixels for X-ray detection



- **XPIX**: Development of hybrid pixel detectors XPAD.1 et XPAD3.2 with Si and CdTe sensors

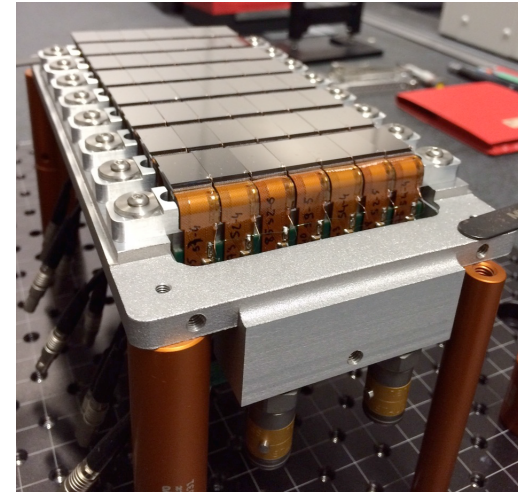
- > 0,5 Mpixels $130 \times 130 \mu\text{m}^2$
- 240 images/s

2011 • 5-35 keV (XPAD3.1/Si: D1-3)

2013 • 5-60 keV (XPAD3.2/Si: D4-6)

CHiPSpeCT (PhysiCancer 12)

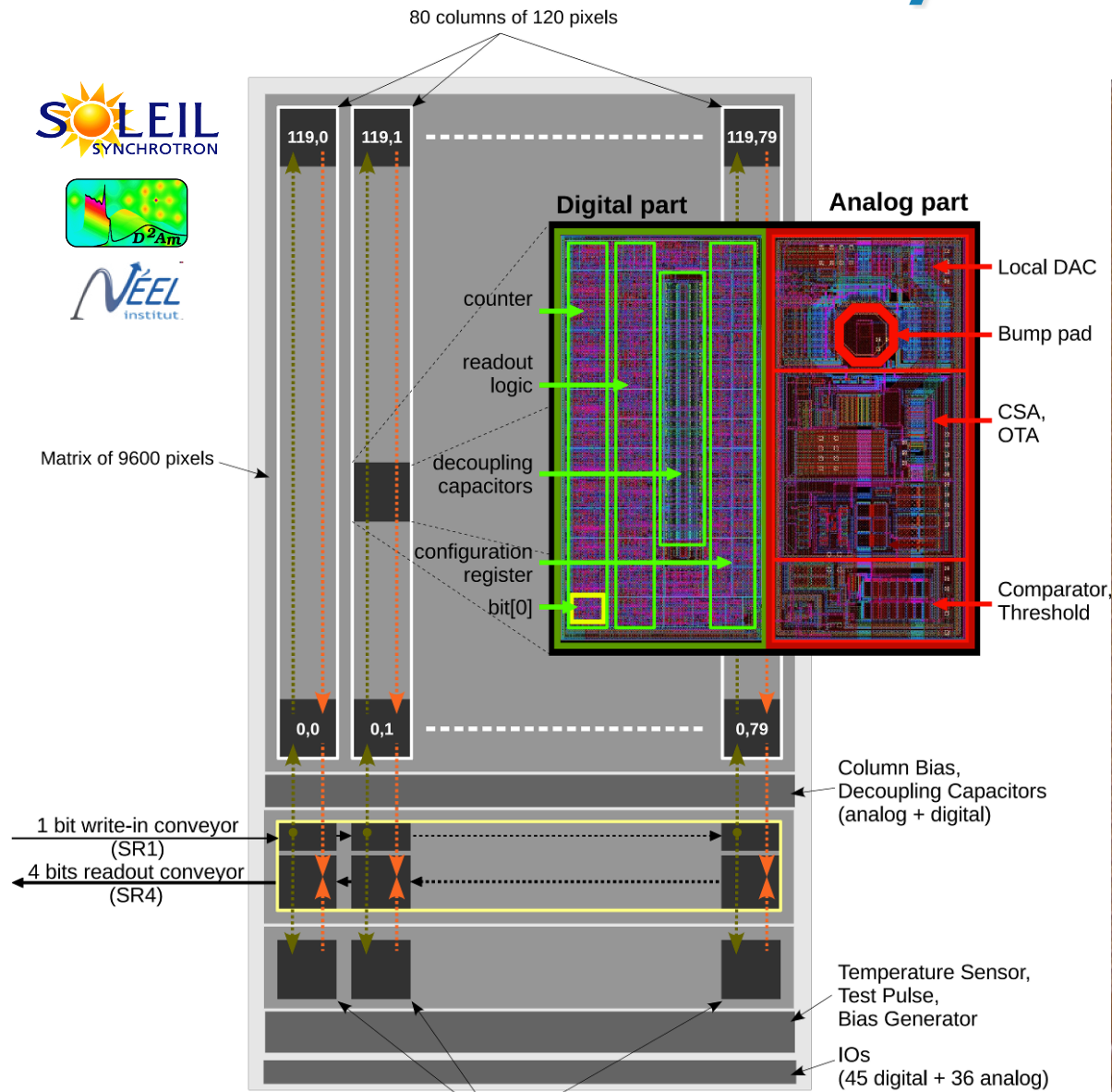
2015 • Hybrids XPAD3.2/CdTe (D7)



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XPAD3: Si and CdTe Hybrid Pixels for X-ray



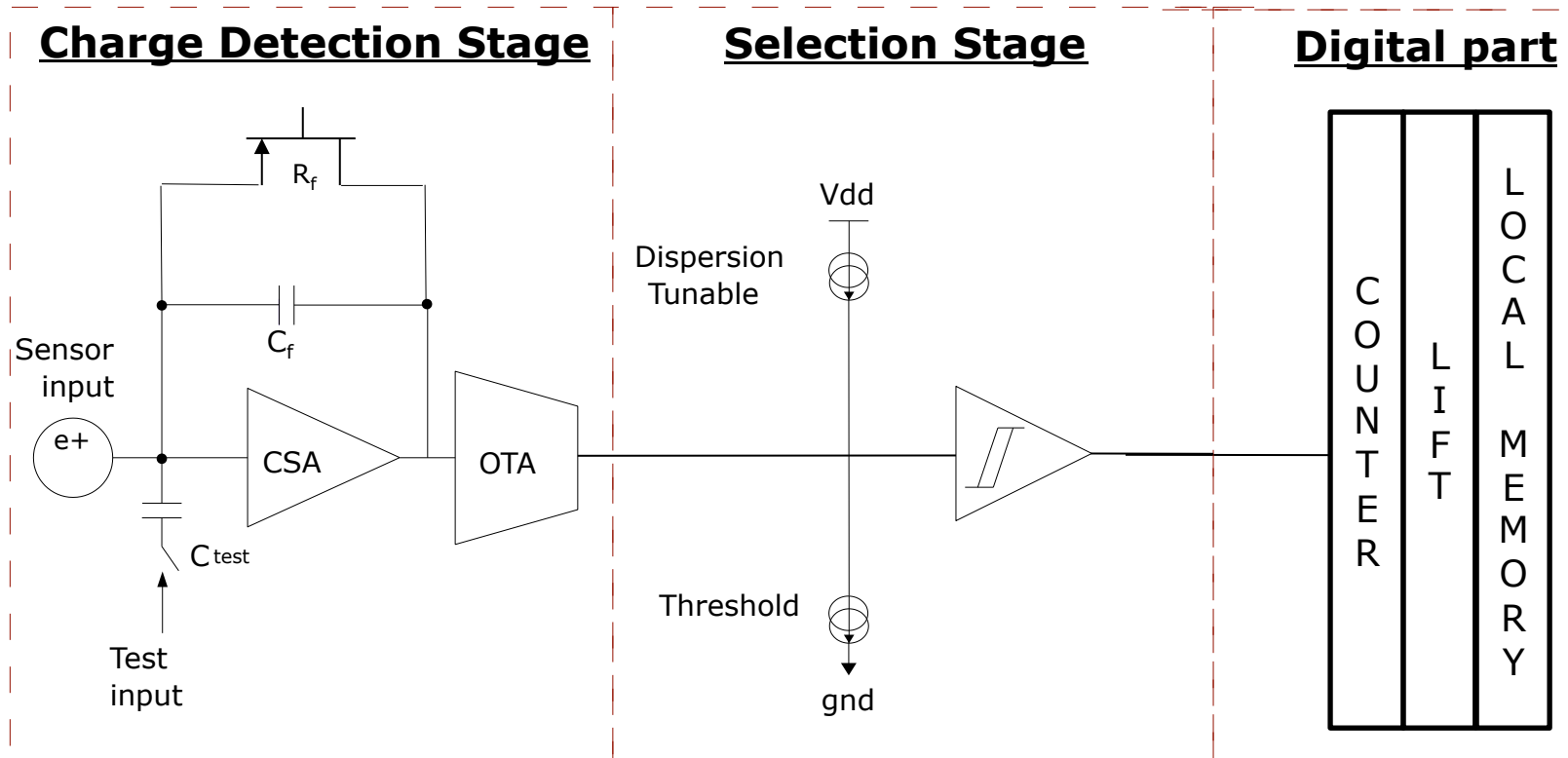
- 0.25 μm IBM CMOS technology
- $(130 \times 130) \mu\text{m}^2$ pixels
- $80 \times 120 = 9600$ pixels
- 12 bit counter + overflow
- Count rate up to 10^6 ph/pixel/s
- < 1 ms readout time
- 5-35 keV adjustable thresholds (XPAD3.1)



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XPAD3 pixel architecture



Gain : 89 nA/keV
 Noise : 127 e⁻ rms
 Linearity : < 10% @ 35 keV

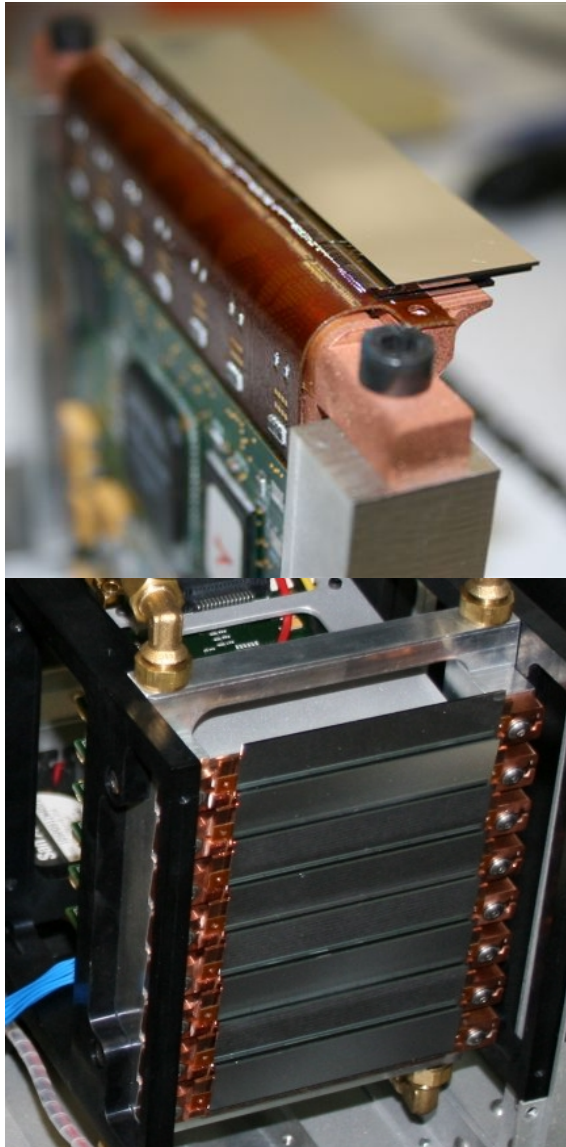
Power consumption : 40 μW/pixel
 Threshold adjustment resolution : 57 e⁻
 Minimum threshold: < 4 keV



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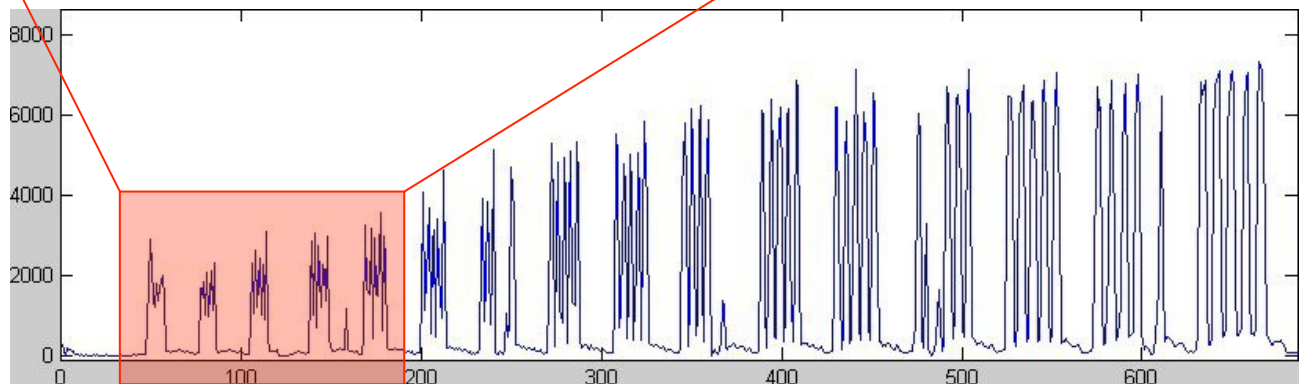
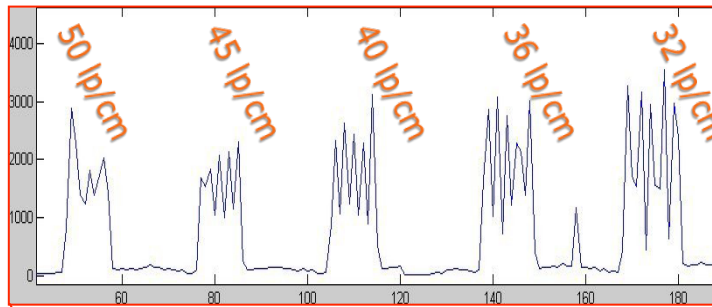
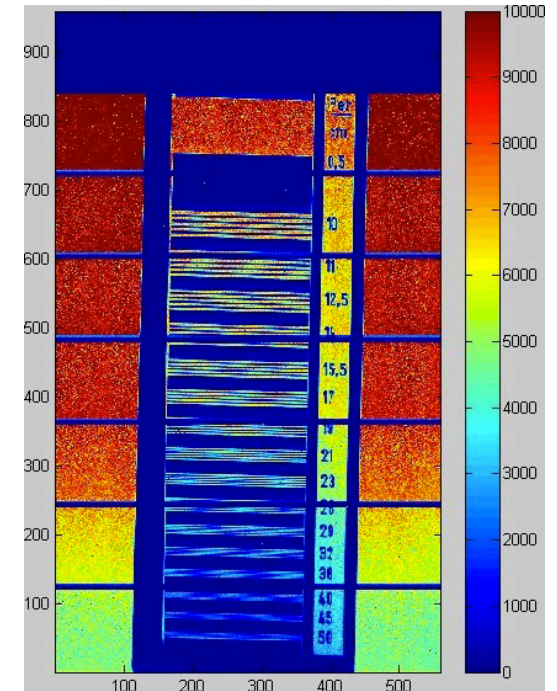
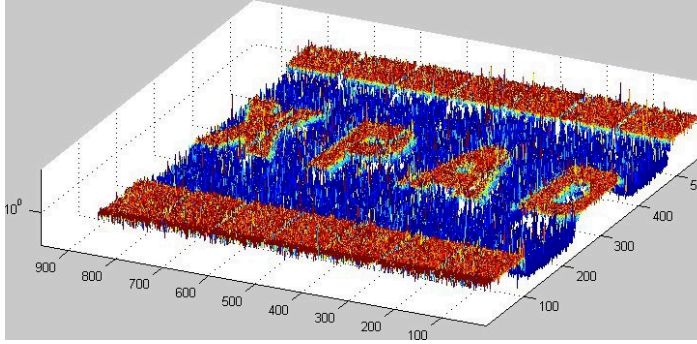
XPAD3: Si and CdTe Hybrid Pixels for X-ray detection



5 keV



14 keV



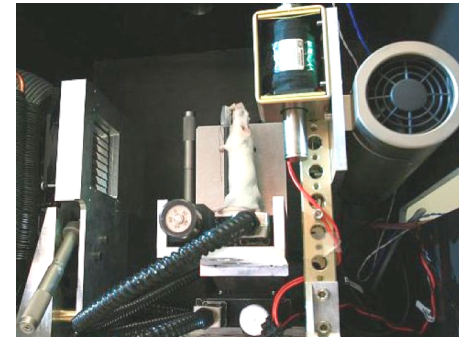
AG GDR MI2B, 4 sept 2015, Marseille



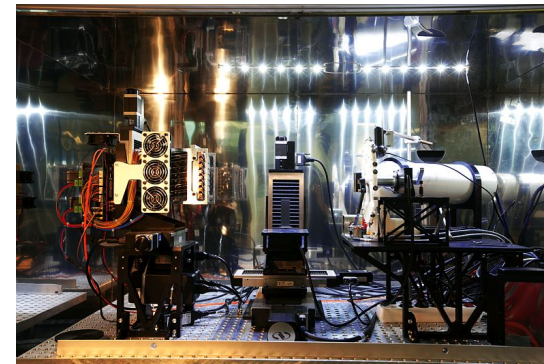
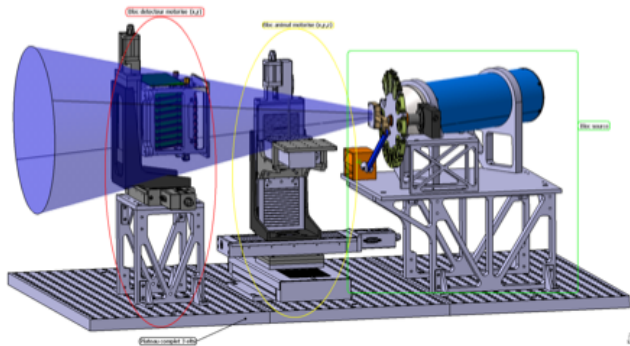
Photon counting CT with XPAD hybrid pixels

- **PIXSCAN:** micro-CT demonstrator

- Characterization of photon counting cone-beam CT
- Development of spectral CT



PIXSCAN I
XPAD2

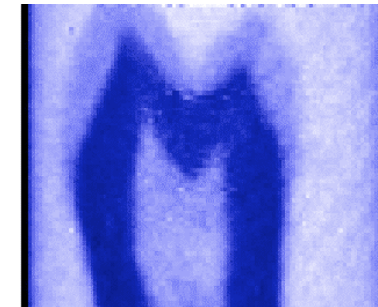


PIXSCAN II
XPAD3

- **nPAD:** neutron tomography

- 2010: neutron tomography of a tooth
 - Cassol *et al.* Nucl. Instrum. Meth. A **634** (2011) 85

HZB Helmholtz
Zentrum Berlin

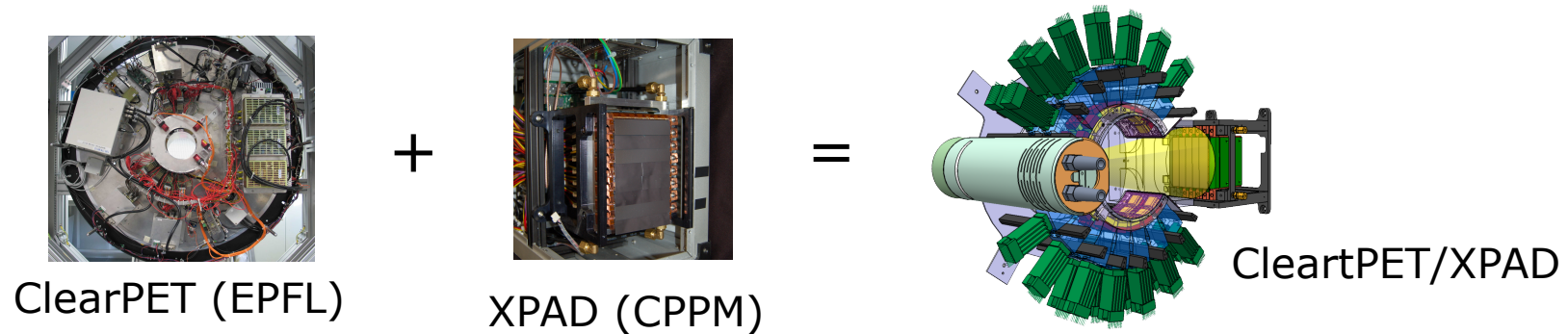


AG GDR MI2B, 4 sept 2015, Marseille

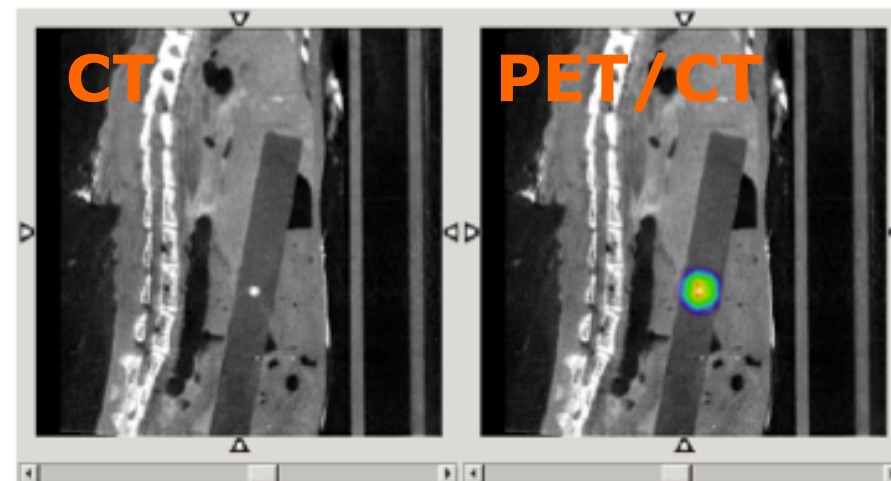
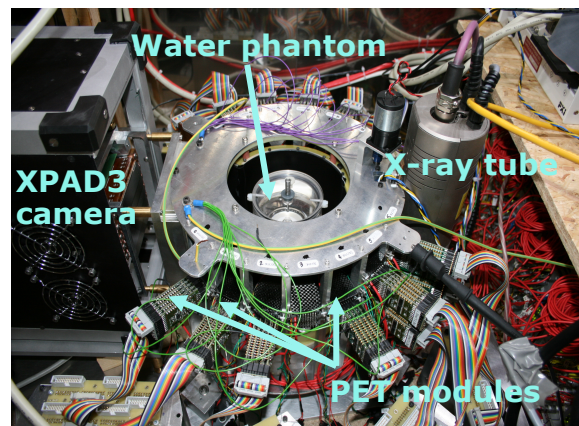


Photon counting CT with XPAD hybrid pixels

- **ClearPET/XPAD**: simultaneous hybrid PET/CT tomography



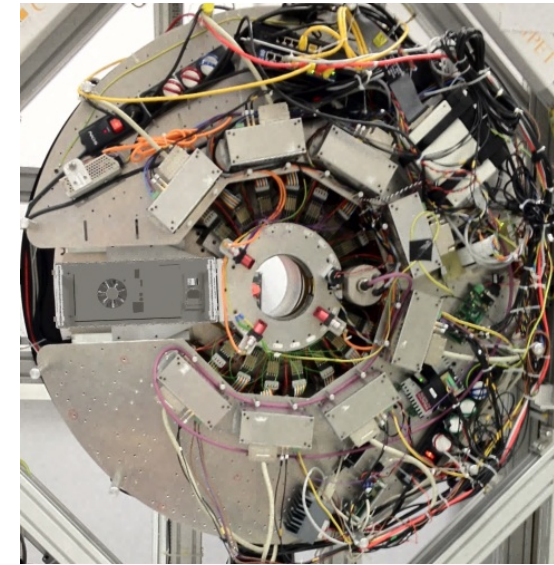
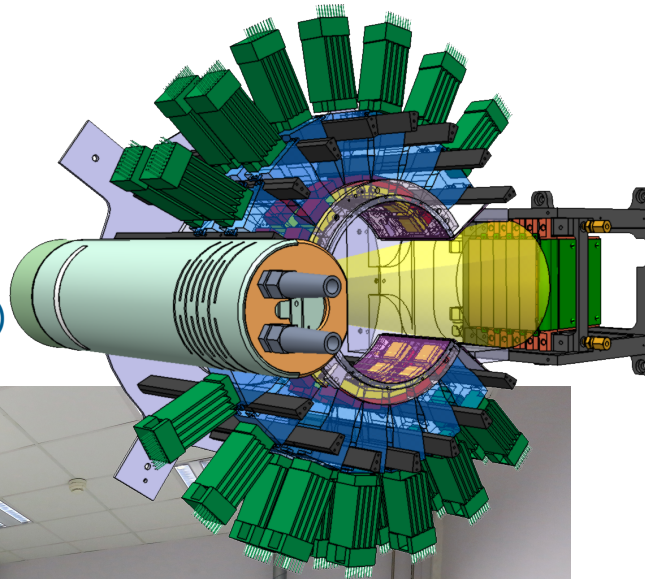
- 2009: Proof of concept
 - Nicol *et al.* Proc. IEEE NSS/MIC 2009



Simultaneous hybrid PET/CT tomography

CT :

- XPAD3.2 camera
- 500,000 Silicon pixels
- $(130 \times 130) \mu\text{m}^2$
- 500 μm thick
- Mo anode X-ray tube (RTW)



TEP :

- 21 LSO/LuYAP phoswich modules
- 64 (8 X 8) crystal arrays
- $(2 \times 2 \times 8) \text{mm}^3$
- 64 channel MaPMTs (Hamamatsu)



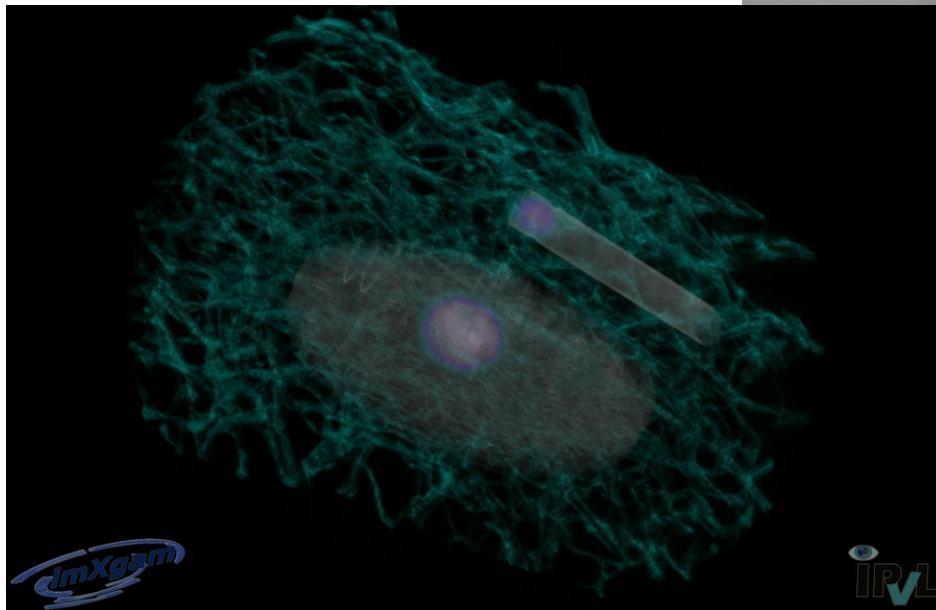
AG GDR MI2B, 4 sept 2015, Marseille



Simultaneous hybrid PET/CT tomography

Ad hoc phantom:

- 2 point sources inserted in a vegetal sponge named luffa covered by a metallic paint
- 79.1 KBq ^{22}Na
- 56 KBq ^{68}Ge



courtesy: L. Bidaut, U. Dundee

X-ray tube:

- 50 kV/400 μA
- Nb/Mo filtration

Acquisition :

- 0.5 rpm continuous rotation
- 250 ms pose durations
- \sim 360 projections/rotation



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Simultaneous hybrid PET/CT tomography

Micro-Derenzo phantom:

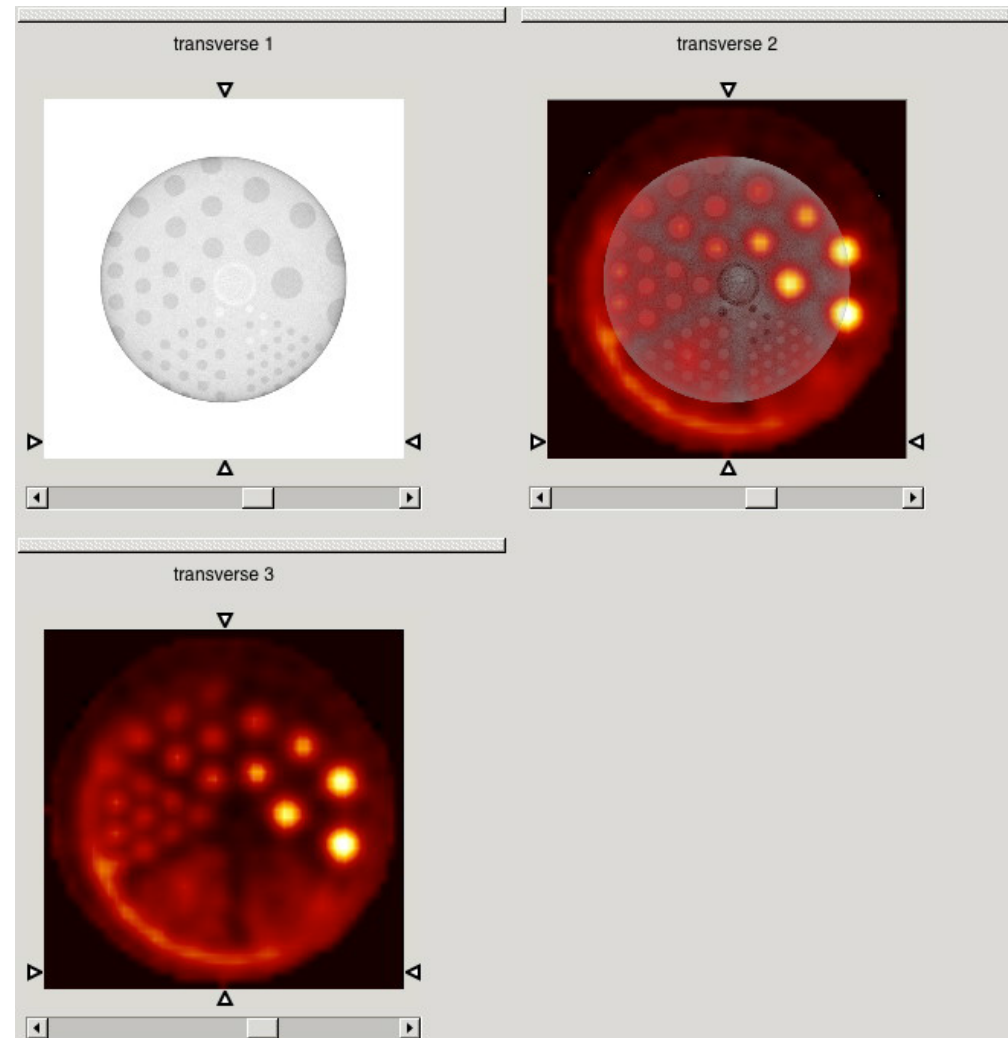
- Rod \varnothing 1.2 , 1.6 , 2.4 , 3.2 , 4.0 and 4.8 mm
- Cylinder \varnothing 44 mm
- 6,5 MBq [^{18}F]FDG + iodine

X-ray tube:

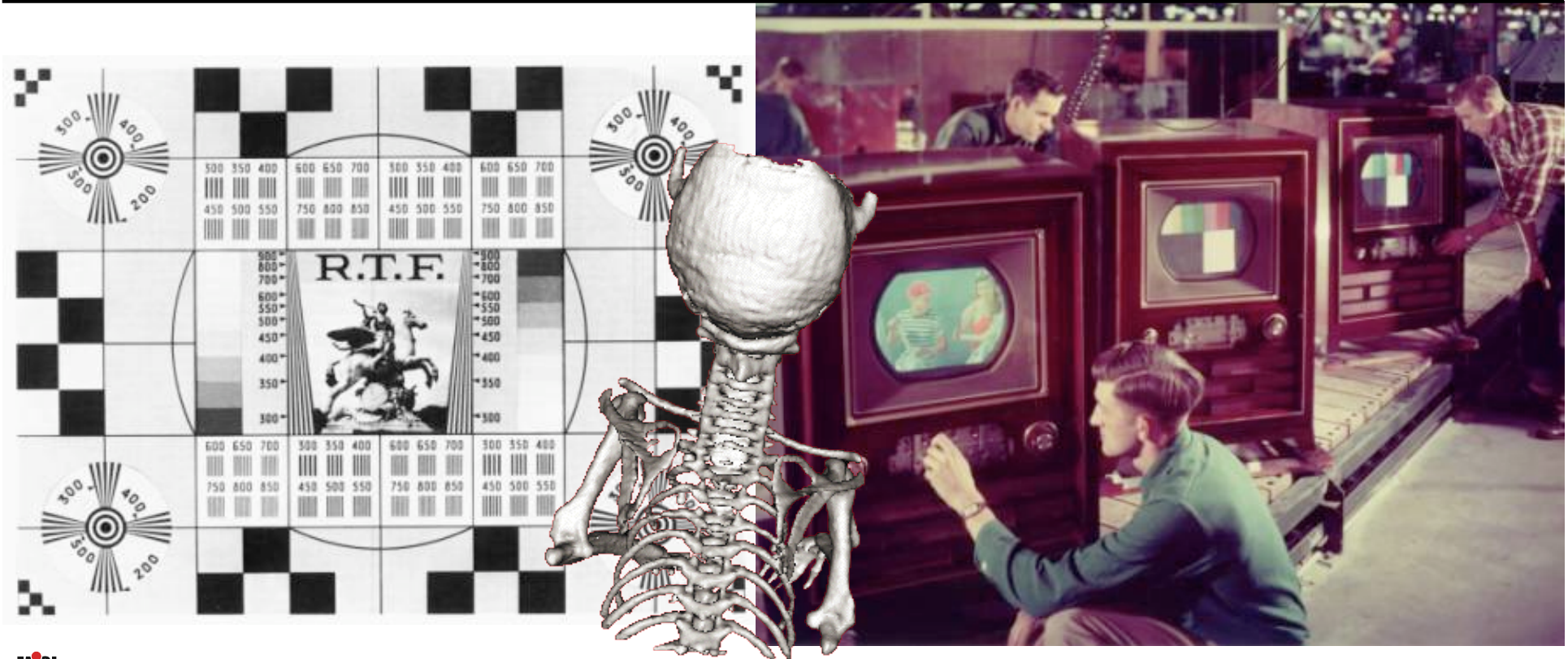
- 50 kV/600 μA
- 500 μm Al filtration

Acquisition :

- 1 h duration
- 0.5 rpm continuous rotation
- 250 ms pose durations
- \sim 360 projections/rotation



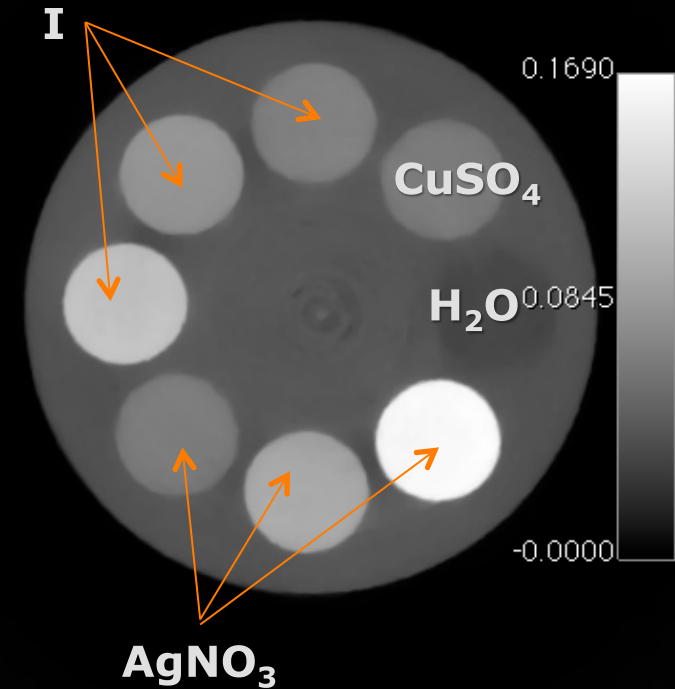
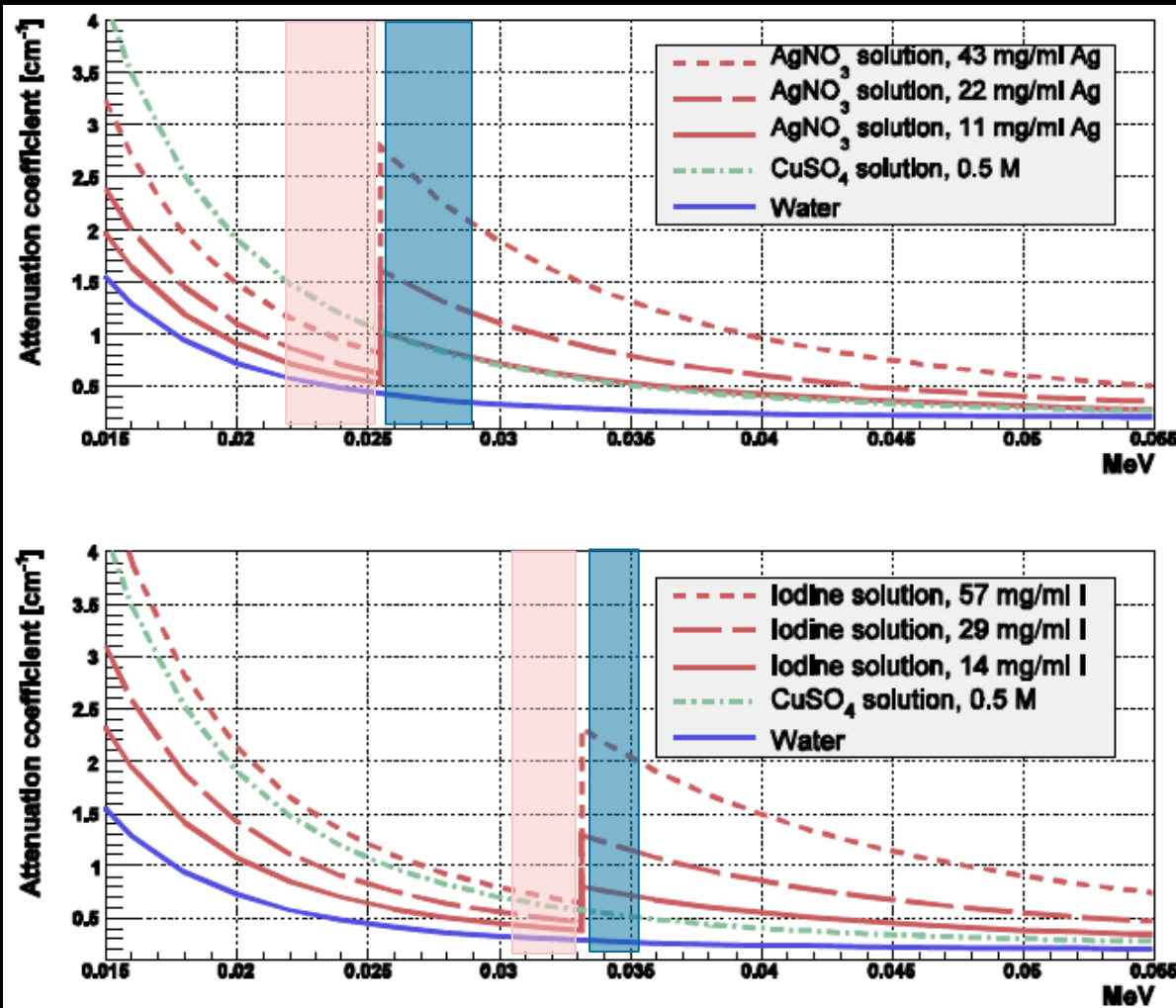
X-ray spectral CT: from black & white to colour



AG GDR MI2B, 4 sept 2015, Marseille



X-ray spectral CT using XPAD3



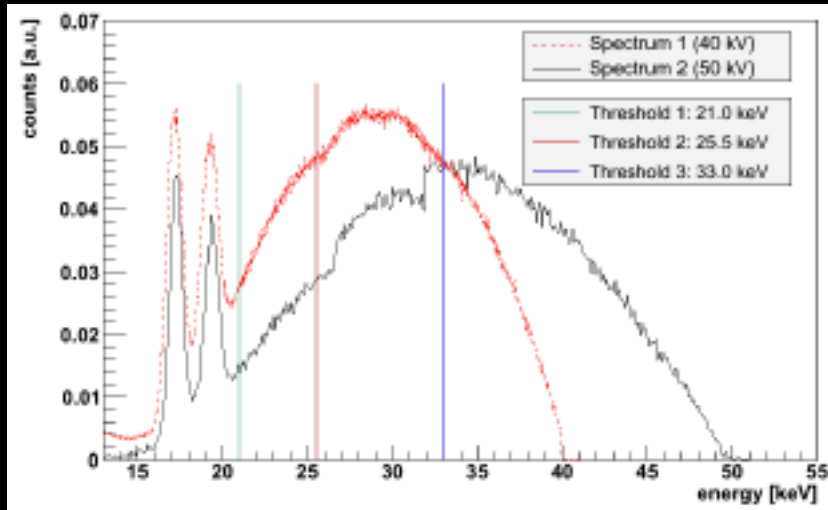
Cassol et al., IEEE Trans. Nucl. Sci. **60** (2013) 103



AG GDR MI2B, 4 sept 2015, Marseille

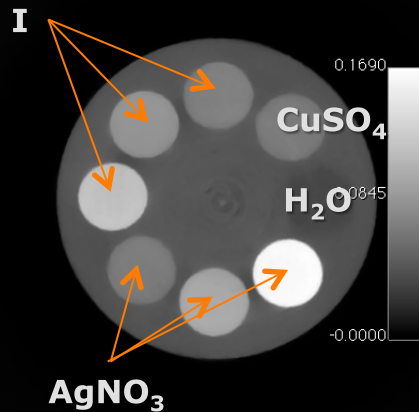


X-ray spectral CT using XPAD3

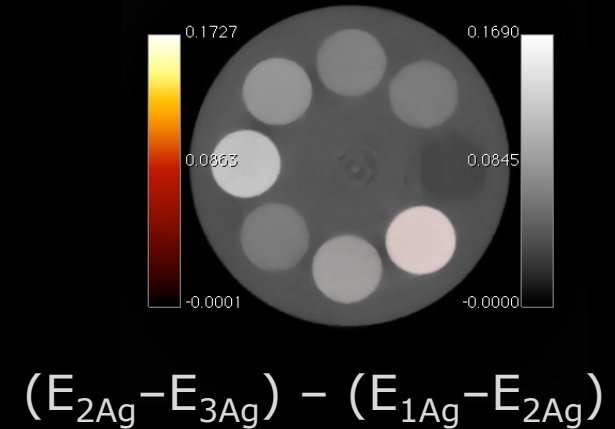
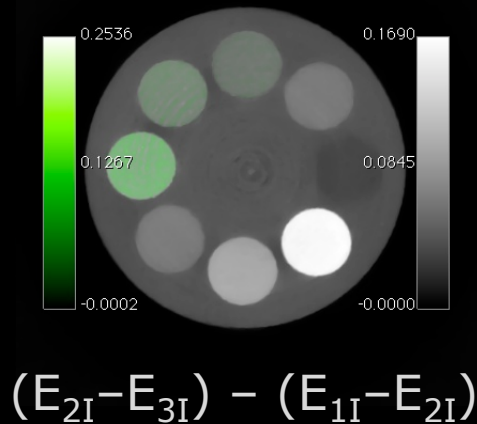


Silver	Iodine
$E_{1\text{Ag}} = 21 \text{ keV}$	$E_{1\text{I}} = 25.5 \text{ keV}$
$E_{2\text{Ag}} = 25.5 \text{ keV}$	$E_{2\text{I}} = 33 \text{ keV}$
$E_{3\text{Ag}} = 33 \text{ keV}$	$E_{3\text{I}} = 40/50 \text{ keV}$

Standard CT



Iodine and Silver K-edge imaging



Cassol et al., IEEE Trans. Nucl. Sci. **60** (2013) 103



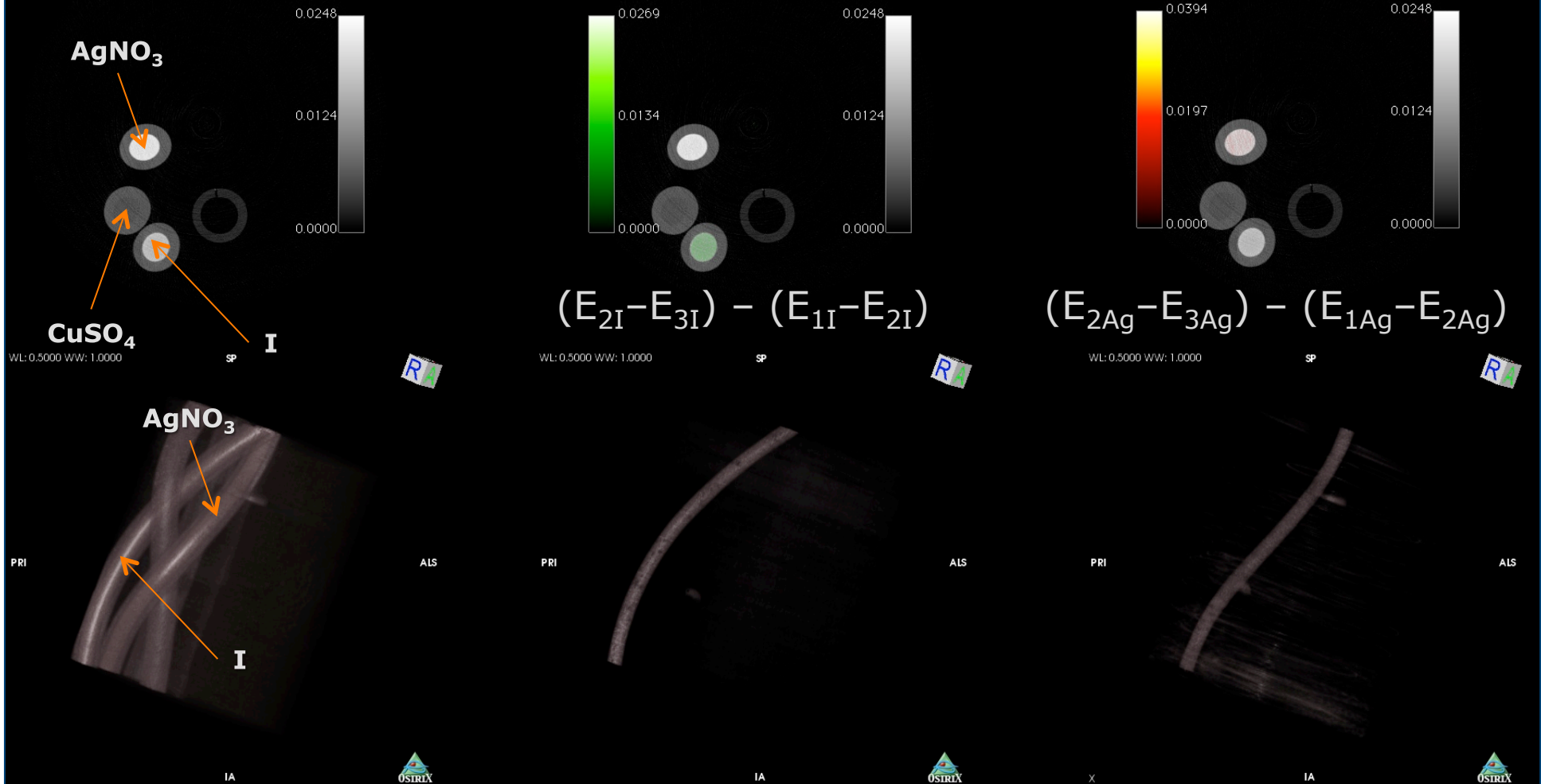
AG GDR MI2B, 4 sept 2015, Marseille



X-ray spectral CT using XPAD3

Standard CT

Iodine and Silver K-edge imaging



Cassol et al., IEEE Trans. Nucl. Sci. **60** (2013) 103



AG GDR MI2B, 4 sept 2015, Marseille

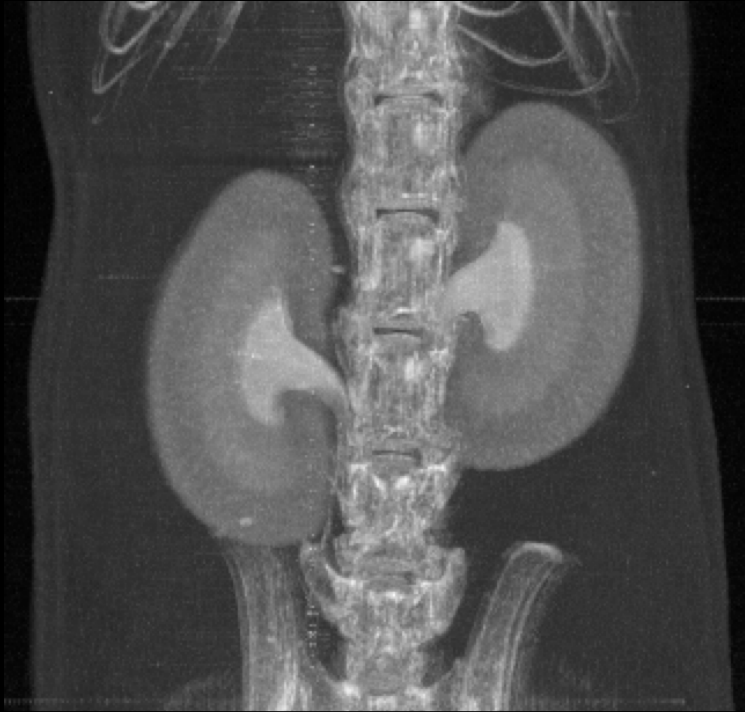


X-ray spectral CT using XPAD3

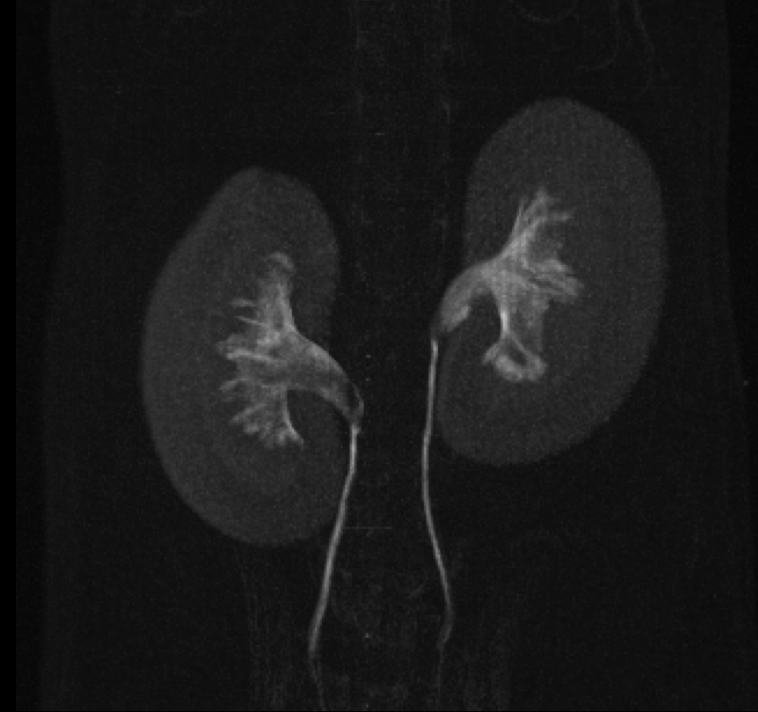
Standard CT

Iodine K-edge image

Maximum intensity projection



Maximum intensity projection



- Injection of 200 μ L Iomeron
- Molybden anode X-ray tube
- 50 kVp, 30 W

- 100 μ m Cu filtering
- 5 s/image
- 360 projections



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X-ray spectral CT using XPAD3

beta = 0

- Injection of 200 μL Iomeron
- Molybden anode X-ray tube
- 50 kVp, 30 W
- 100 μm Cu filtering
- 5 s/image
- 360 projections



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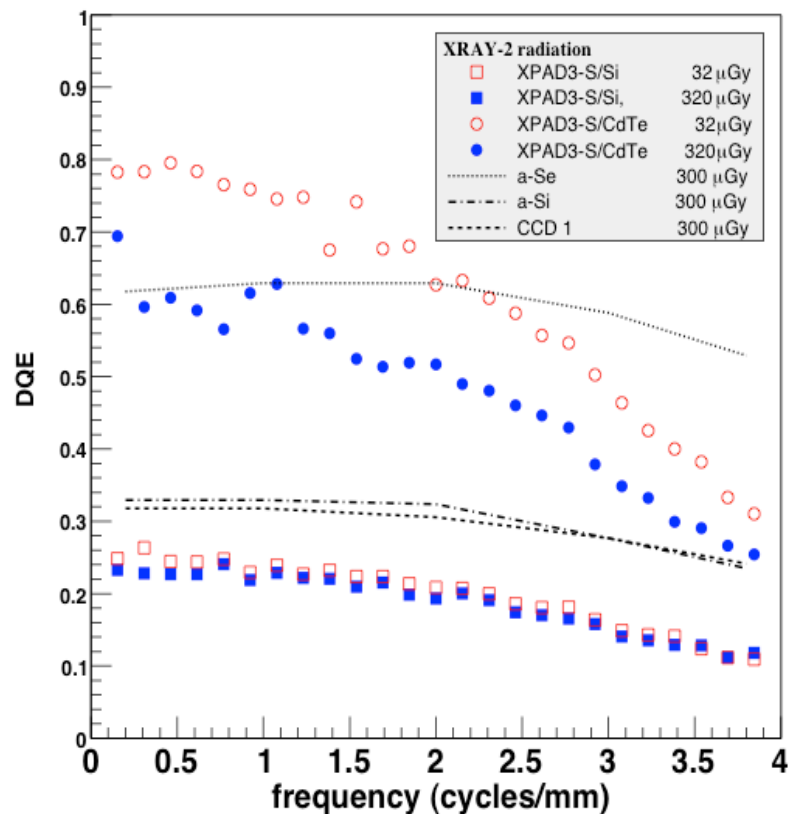
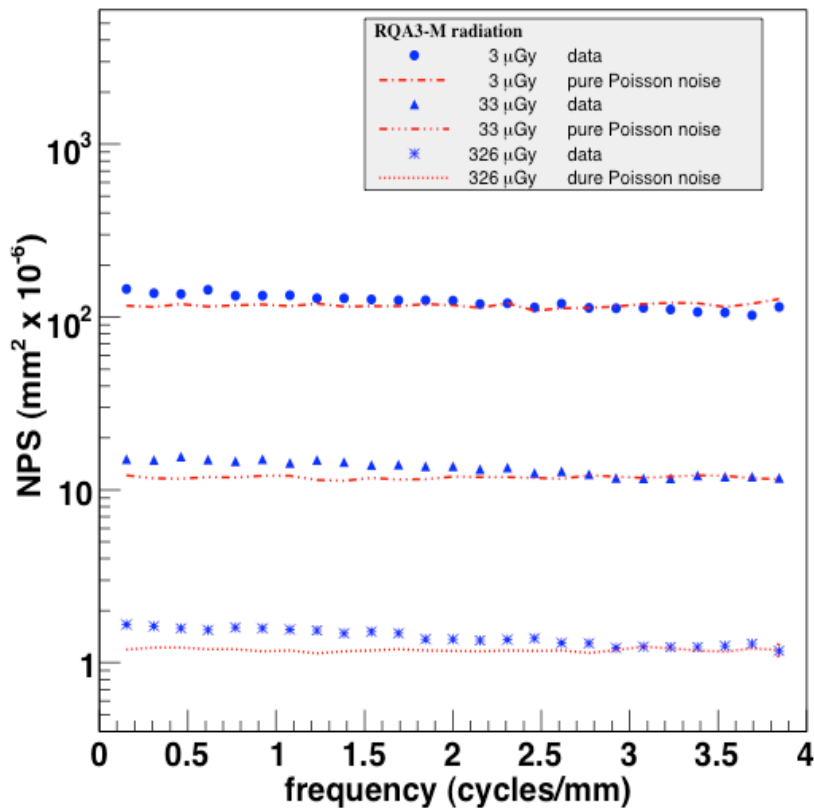


Single chip XPAD3 Si et CdTe detector characterisation

Noise Power Spectrum

Detective Quantum Efficiency

XPAD3-S/Si, threshold 5 keV



Goertzen *et al.*, Phys. Med. Biol. **49** (2004) 5251
 Cassol *et al.*, Phys. Med. Biol. **54** (2009) 1773



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Study of charge sharing with XPAD3 Si and CdTe

Beam of $E_0 = 26$ keV

$$n(E_{th}, E_0) = (1-k)n_p(E_{th}, E_0) + kn_{cs}(E_{th}, E_0)$$

$$n_p(E_{th}, E_0) = N(E_0, \Delta E_0)$$

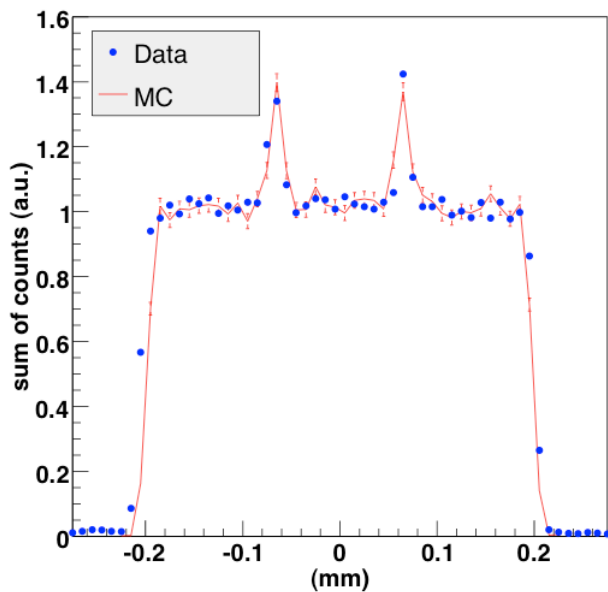
$$n_{cs}(E_{th}, E_0) \sim 1/E_0$$

Charge sharing probability: $k = 0.75$ (measured), 0.76 (simulated)

$$\text{eff}_p(\text{pixel}) = 1/(1-\text{eff}_{cs})$$

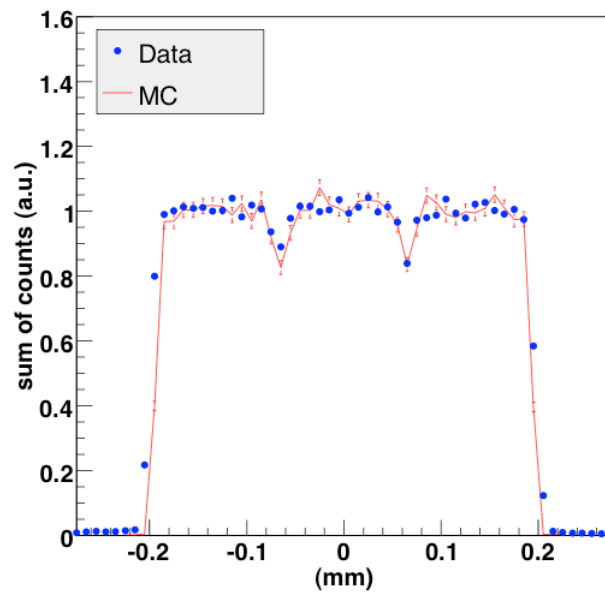
$$\text{eff}_{cs} = k (E_0/2 - E_{th})/E_0$$

XPAD3-S/Si, beam 26 keV, threshold 10 keV



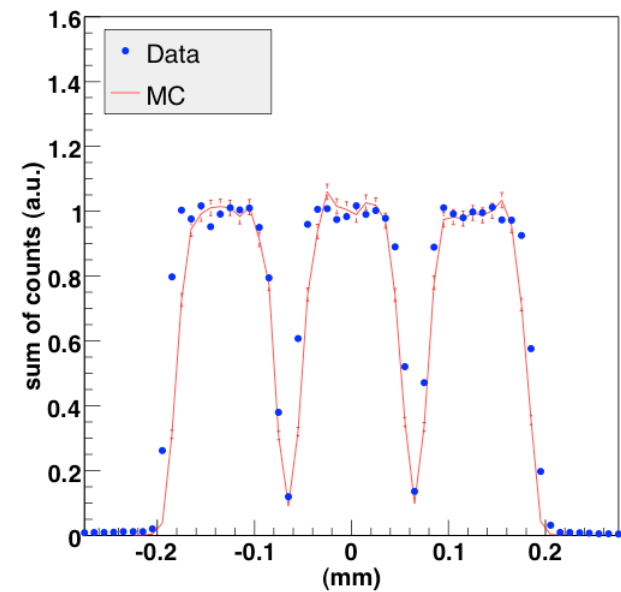
10 keV threshold

XPAD3-S/Si, beam 26 keV, threshold 14 keV



14 keV threshold

XPAD3-S/Si, beam 26 keV, threshold 22 keV



22 keV threshold

Cassol *et al.*, Nucl. Instrum. Meth. A **633** (2011) 111

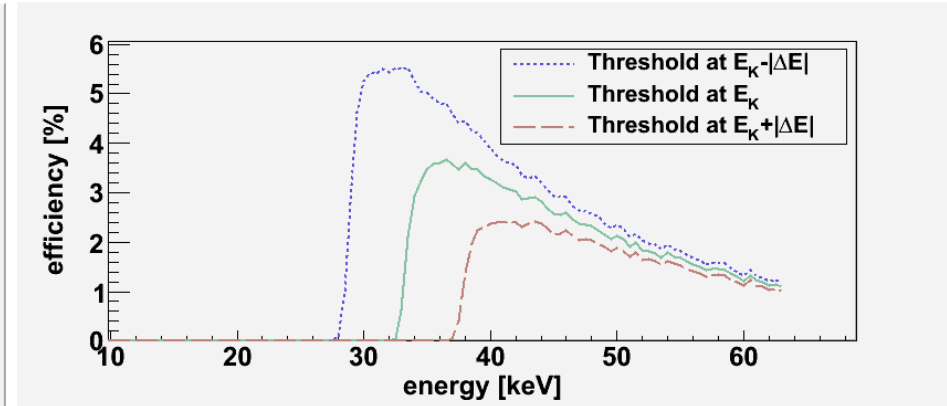
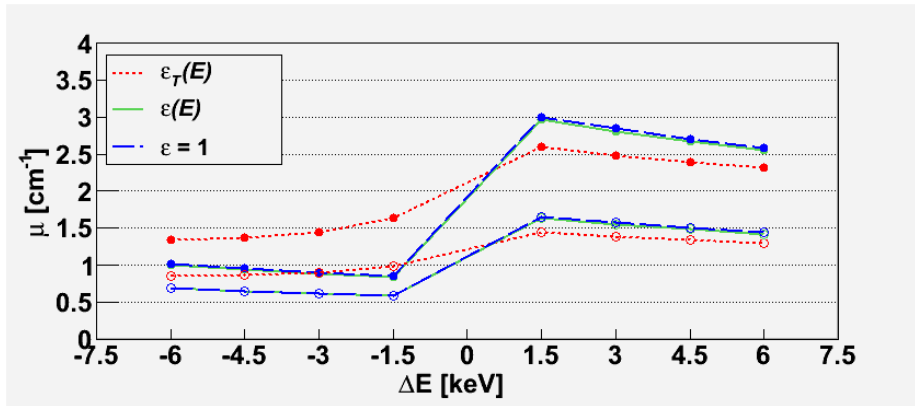


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Effect of charge sharing on spectral contrast

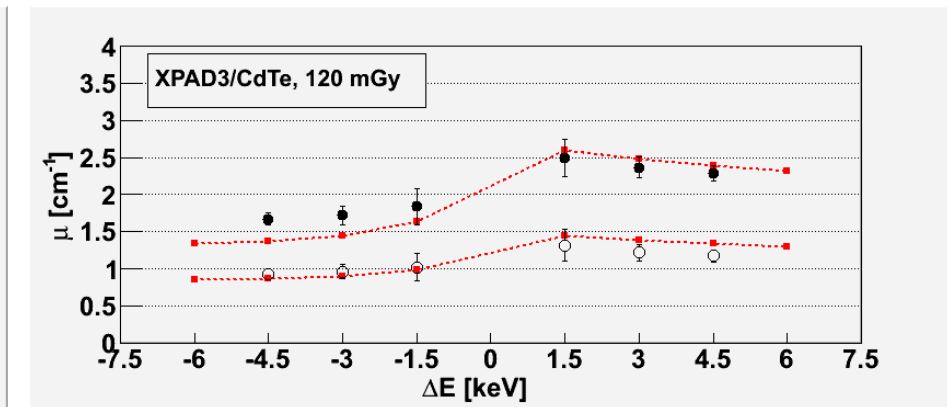
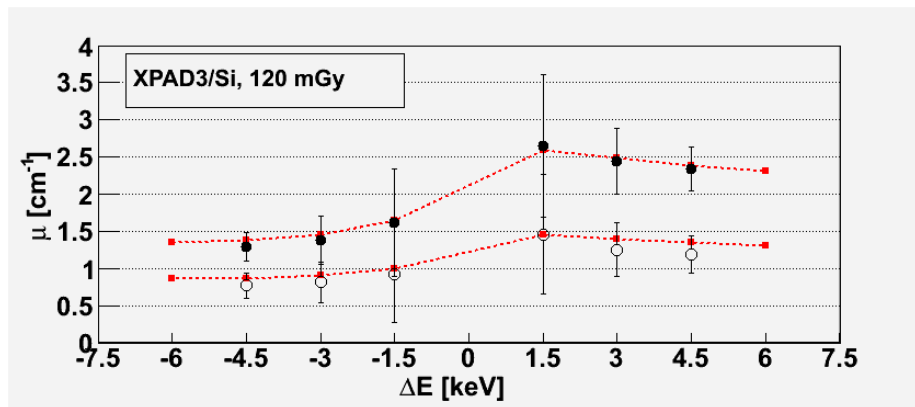
Simulation of Si sensors (full marker: 0,630 M, empty marker: 0,315 M)



Si

Measured data

CdTe



Cassol et al., Phys. Med. Biol. **60** (2015) 5497

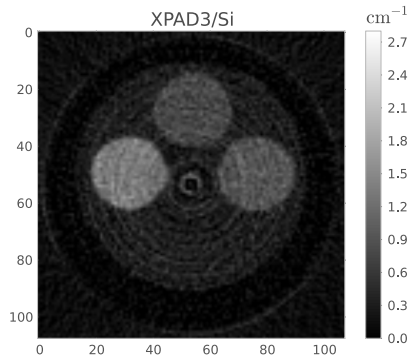


AG GDR MI2B, 4 sept 2015, Marseille

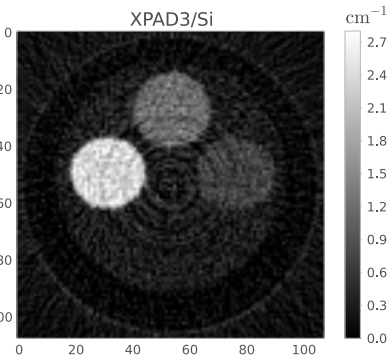


Comparison of K-edge imaging between Si and CdTe hybrids

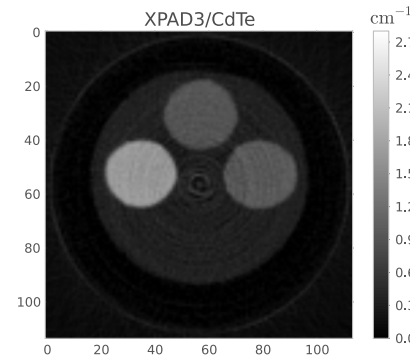
$\Delta E \approx -4.5$ keV



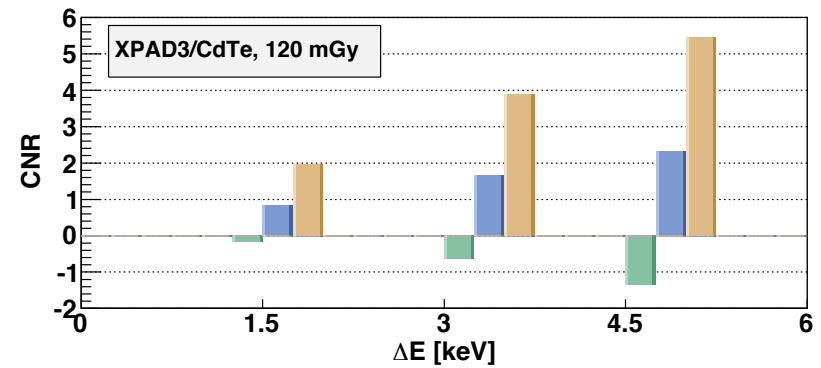
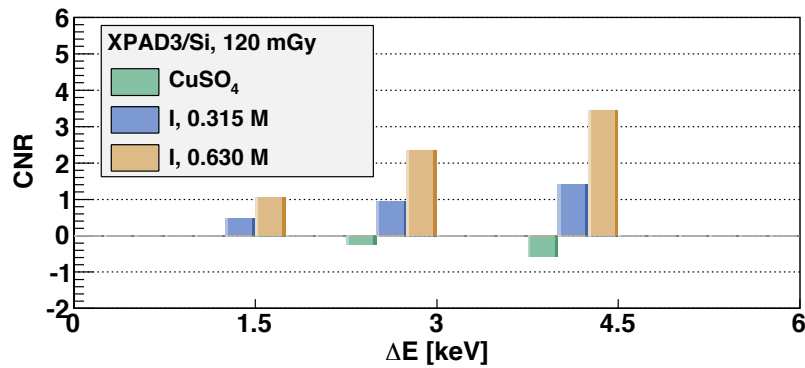
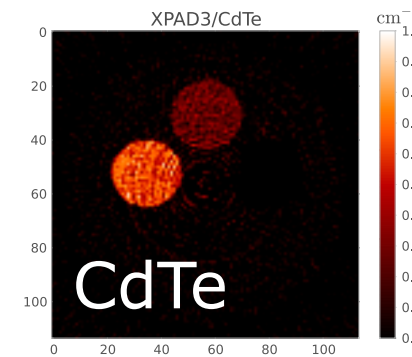
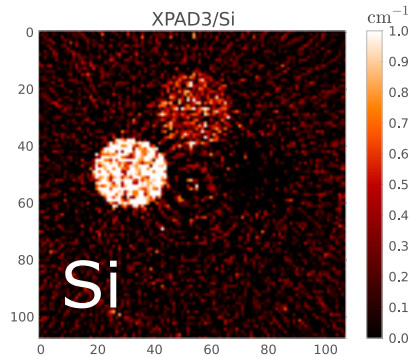
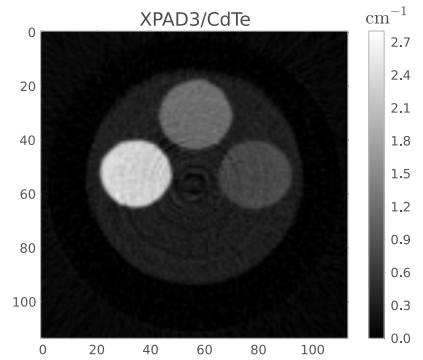
$\Delta E \approx +4.5$ keV



$\Delta E \approx -4.5$ keV



$\Delta E \approx +4.5$ keV



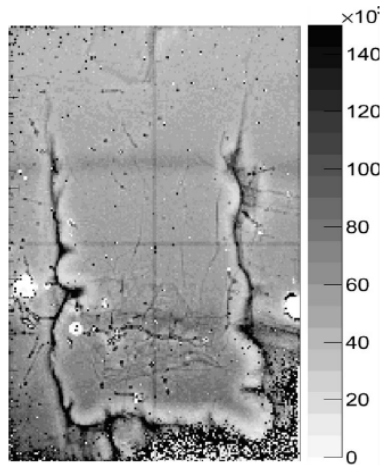
Contrast to Noise Ratio (CNR) at equivalent dose

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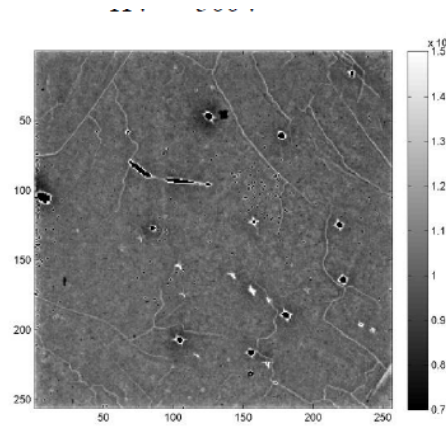
Cassol *et al.*, *Phys. Med. Biol.* **60** (2015) 5497



ChiPSpeCT & CALIPSO: XPAD3-2/CdTe camera

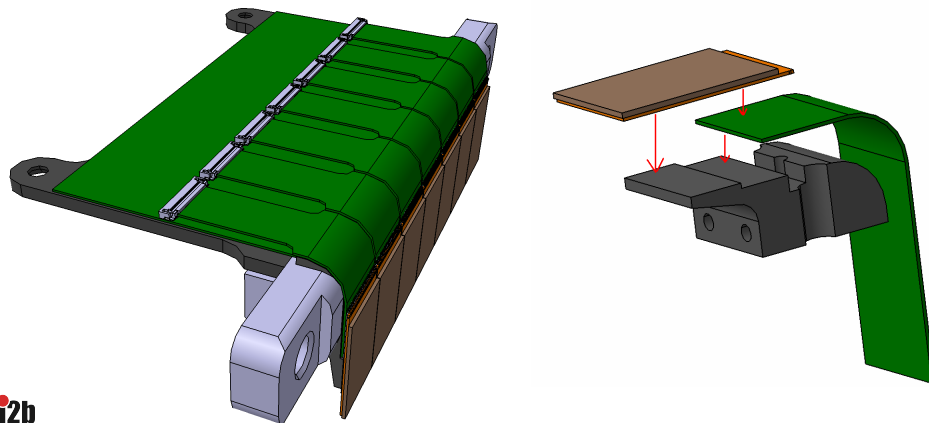


XPAD3 Quad



Medipix II Quad

-> for **CHiPSpeCT** (Development of a CdTe Hybrid Pixel detector for X-ray Spectral CT of brain tumours) :



▶ HighZpad (FP7 ELISA)

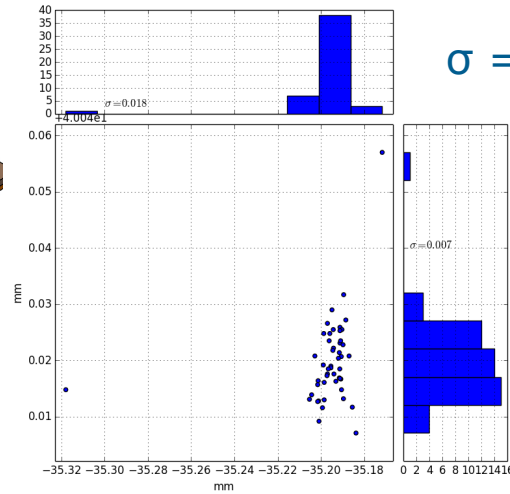
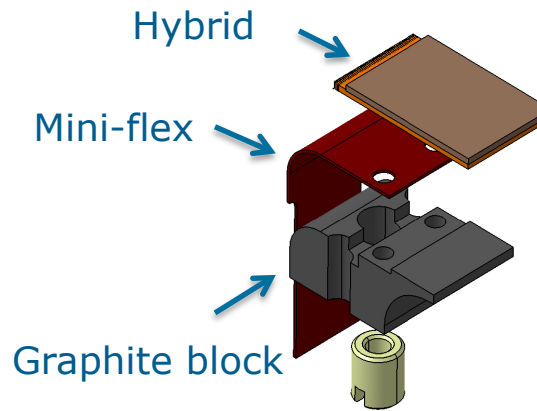
- ▶ « Survey » de l'état de l'art en matière de capteurs à Z élevé et des moyens de les hybrider sur des circuits pixel pour obtenir des capteurs de la plus grande dimension possible
- ▶ 3 circuits pixel considérés (Medipix 2, Pilatus, XPAD3)
- ▶ Un « hybrideur » : XIE, techno indium
- ▶ Capteurs CdTe (Acrorad), ohmique → dimension pour faire un « Quad »
- ▶ Pour tous les circuits considérés: problèmes d'hybridation ou dommages aux capteurs → taches et courant de fuite élevé



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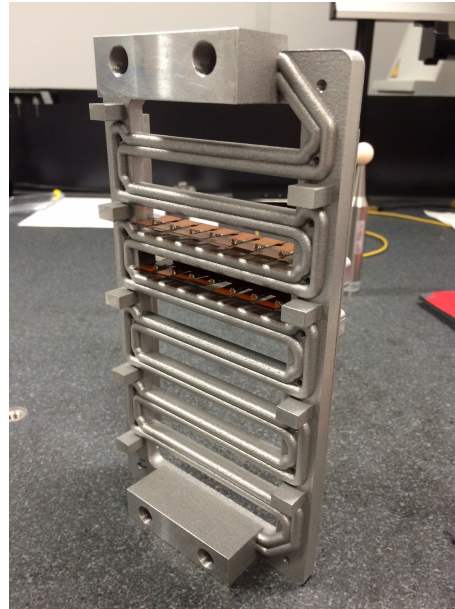
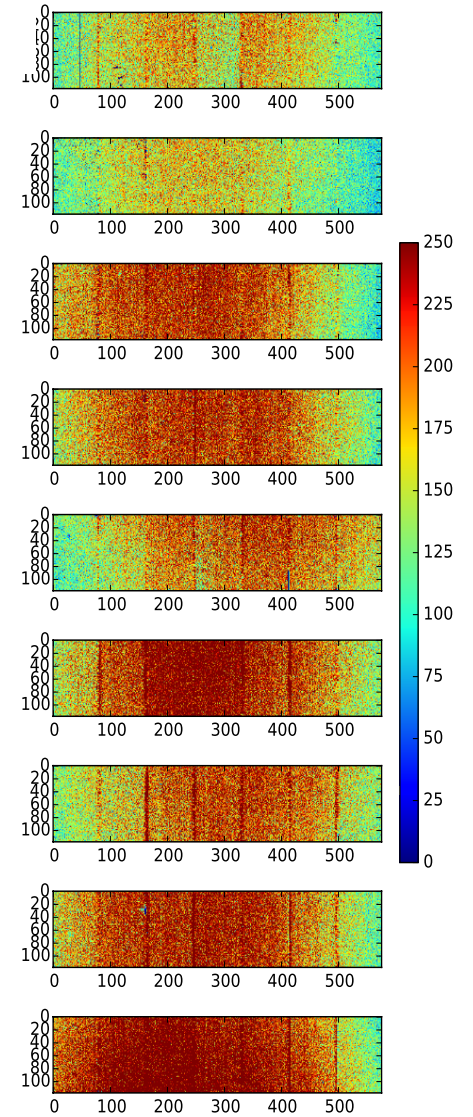


Construction of the CHiPSpeCT camera



$\sigma = 0.018 \text{ mm}$

$\sigma = 0.007 \text{ mm}$

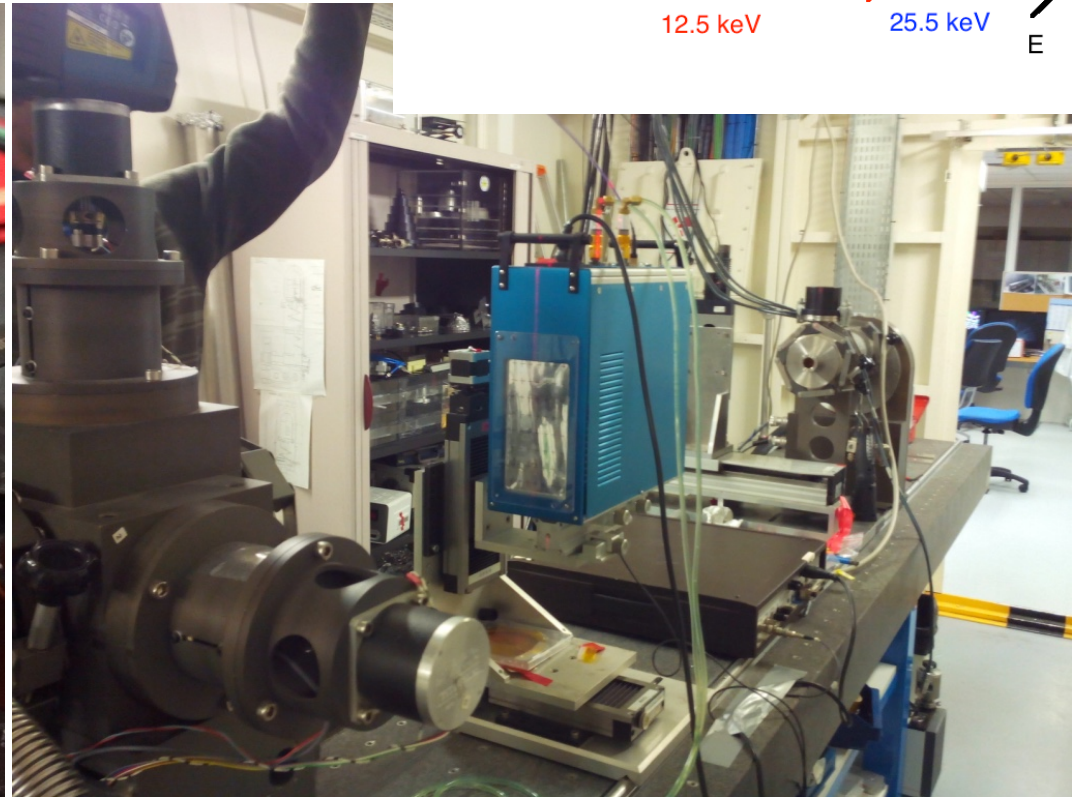
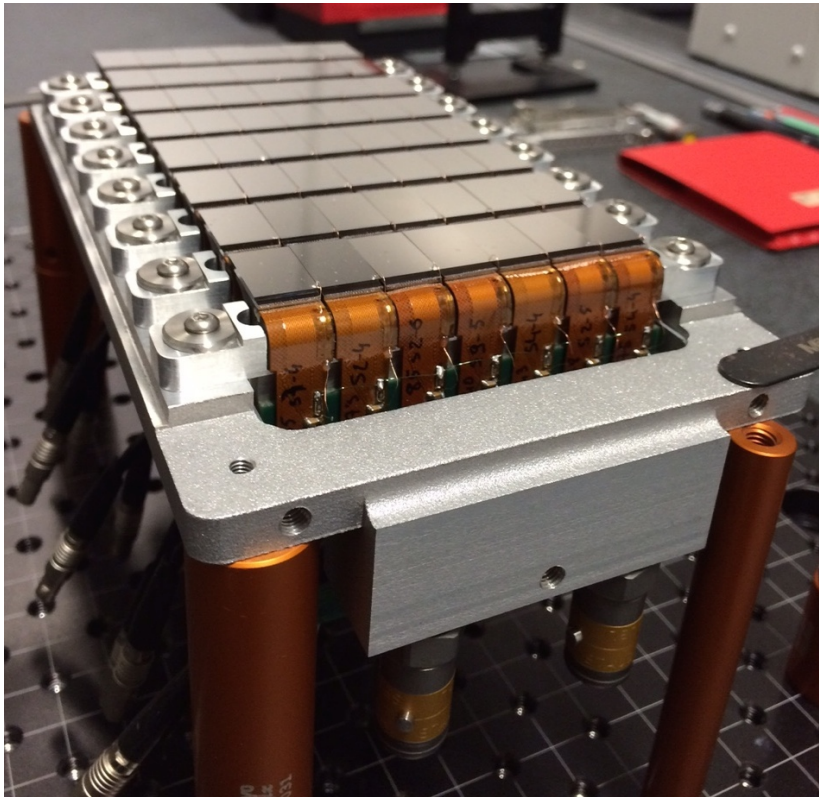
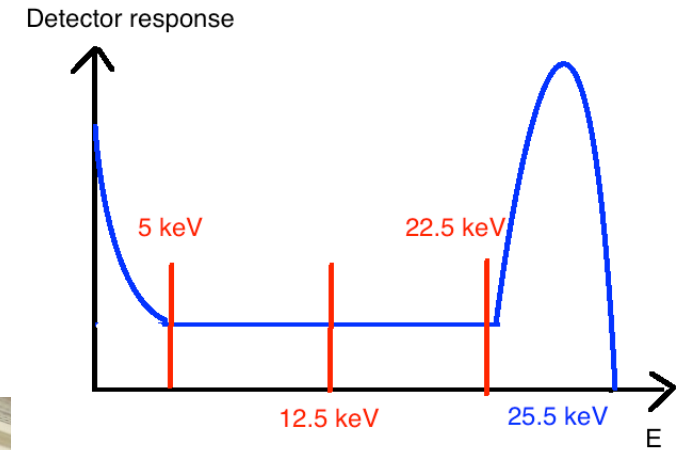


AG GDR MI2B, 4 sept 2015, Marseille



First irradiations on the D2AM beam line of ESRF at 25.5 keV

- Calibrations: 5 keV (noise), 12.5 keV and 22.5 keV
- Flat images : diffused beam
- Diffraction images : on LaB_6 and Cr_2O_3

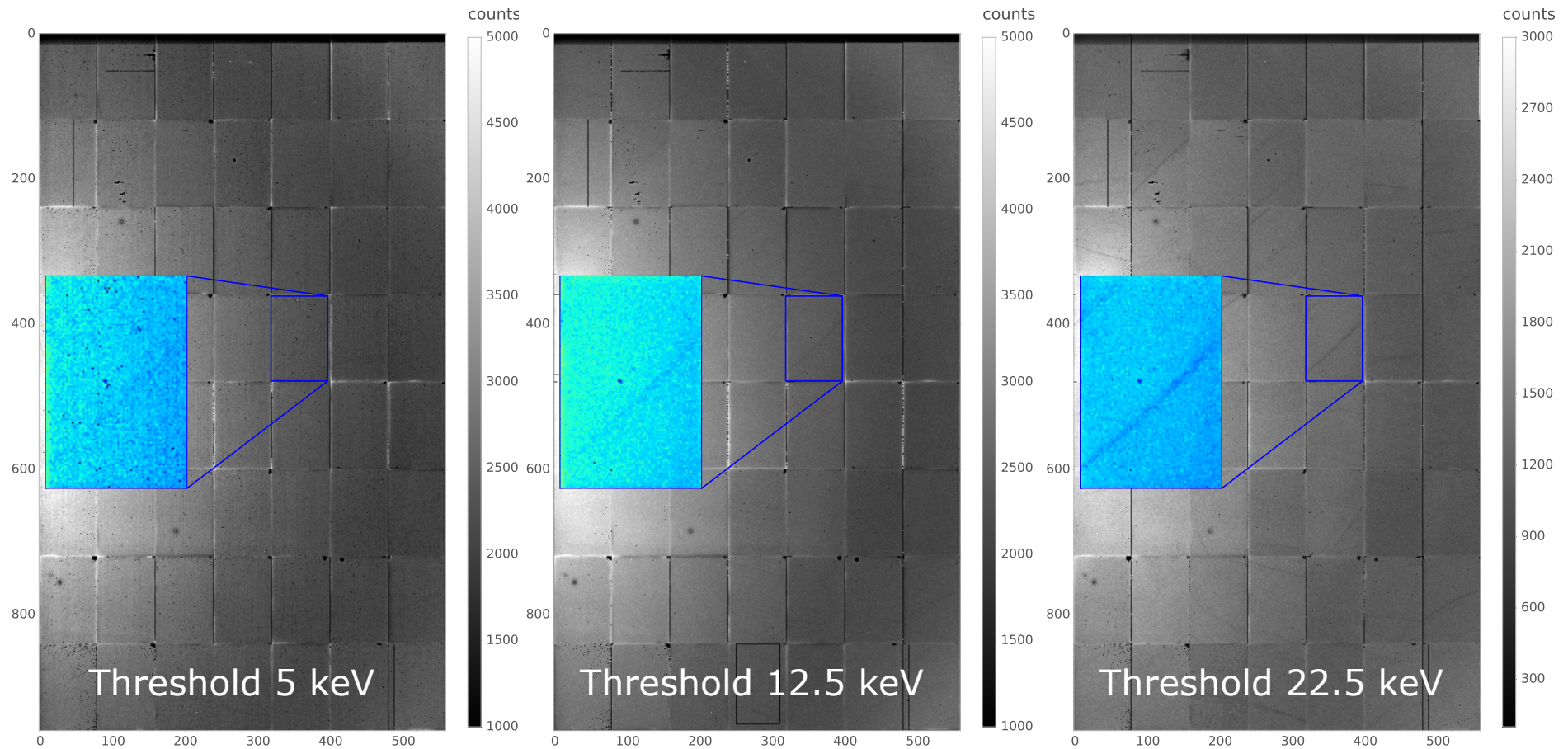


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First irradiations on the D2AM beam line of ESRF at 25.5 keV

- Flat images: uniformity



- Satisfactory, but some patterns remain visible for all the thresholds

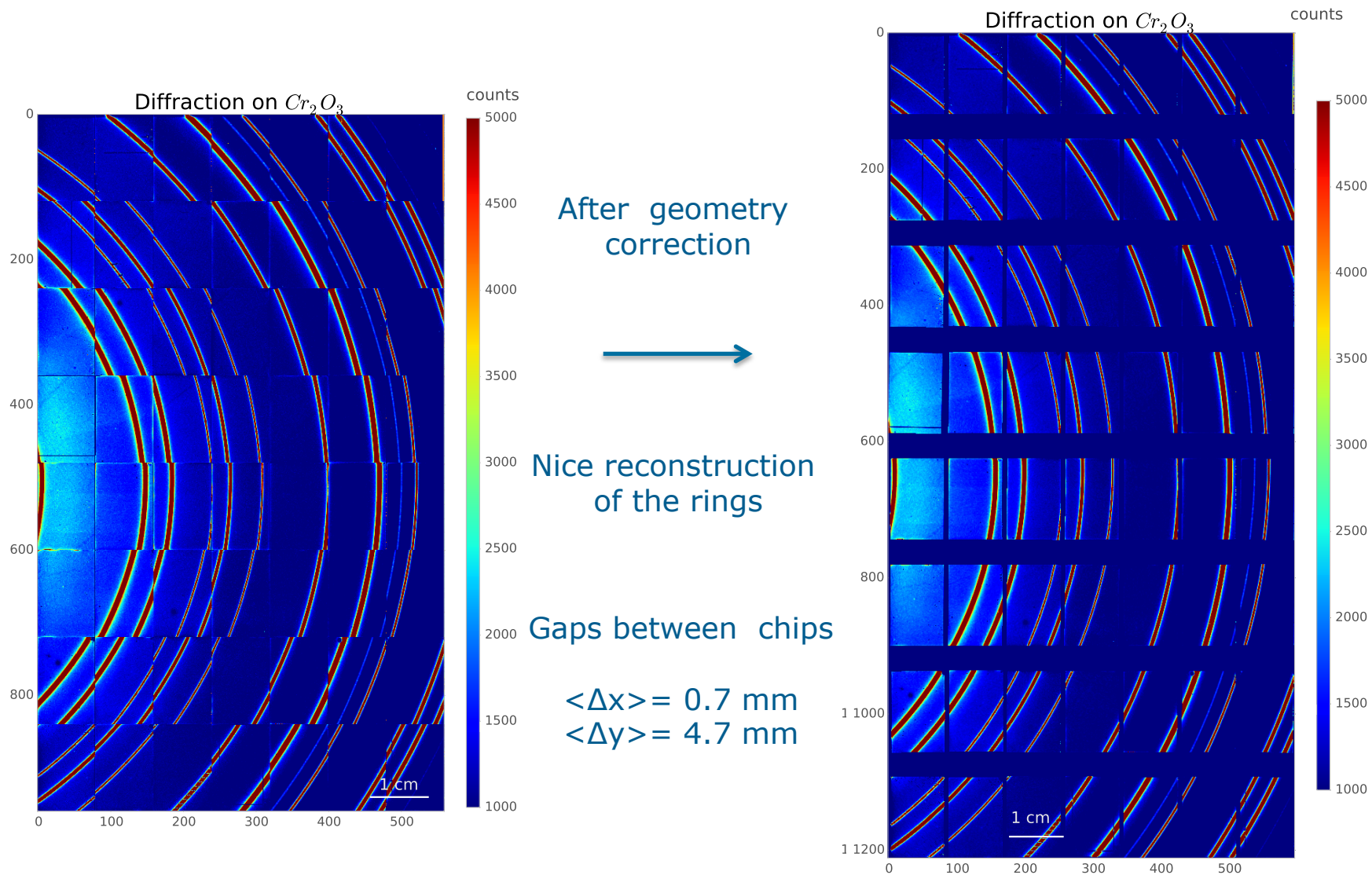
Cassol *et al.*, Proc. iWoRiD 2015, DESY



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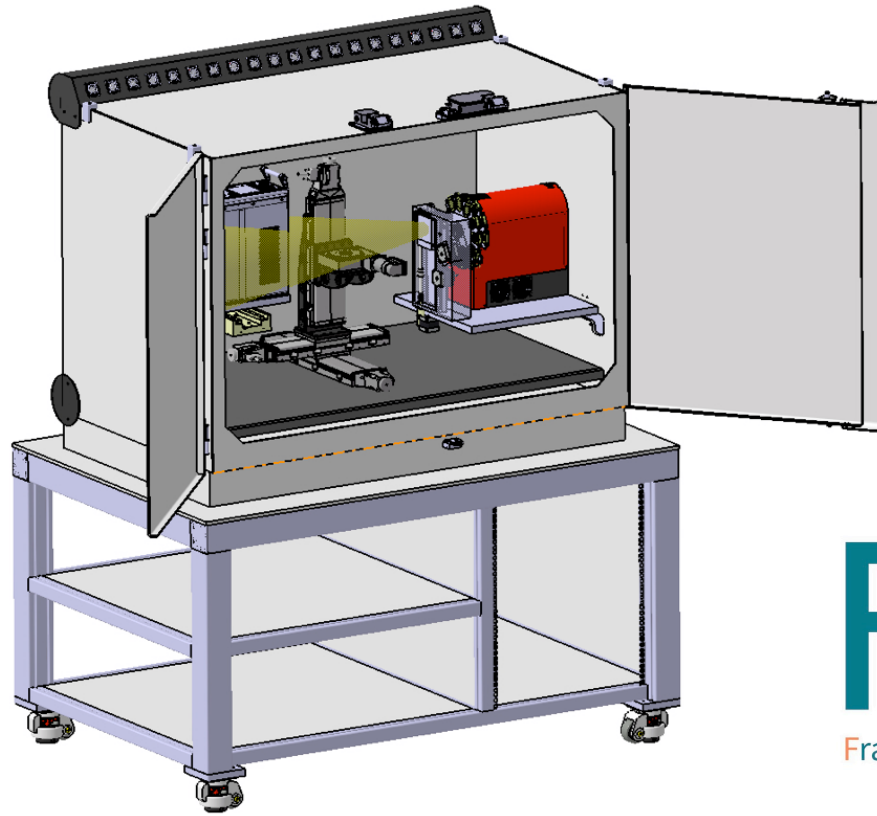
Diffraction image on LaB_6 and Cr_2O_3



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Construction of the new spectral CT prototype PIXSCAN-FLI



Dimension (L x l x h)	1,5 x 1,1 x 1,8 m
Weight (kg)	< 1 ton
Surface	1,65 m ²
Ground load	< 400 kg/m ²
Power consumption	< 4,5 kW
Powering	230 V AC
Hamamatsu L8122-01 X-ray tube	40-150 kV, 75 W



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X and gamma imaging team



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- Pierre-Yves Duval
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